

G6863530

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

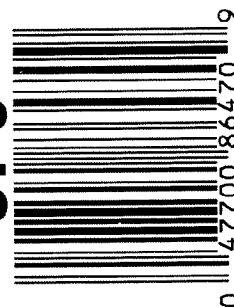
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863530

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863530

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	RP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RP
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	RP
540	APPLY COATINGS (BARREL ACTION)		6-1	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

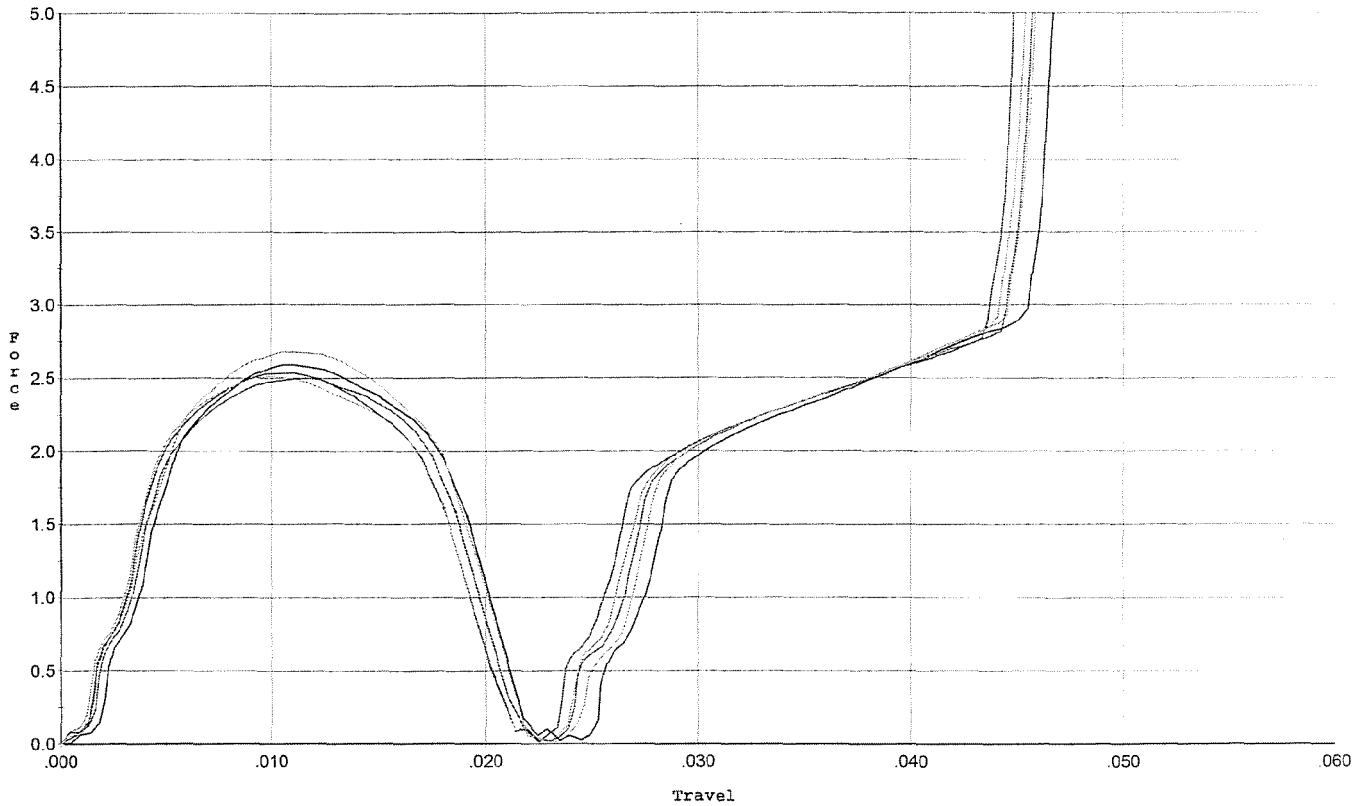
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-15-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	6-15-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-15-09	RJ
	J) ASSEMBLE STOCK		6-8-09	RJ
	K) ASSEMBLE SWIVEL STUDS		6-15-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/12/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/12/09	TUR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>290</u> <u>291</u> <u>289</u> <u>278</u> <u>282</u>	6-15-09	RJ
	C) FUNCTION		6-15-09	RJ
690	PACK		6/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



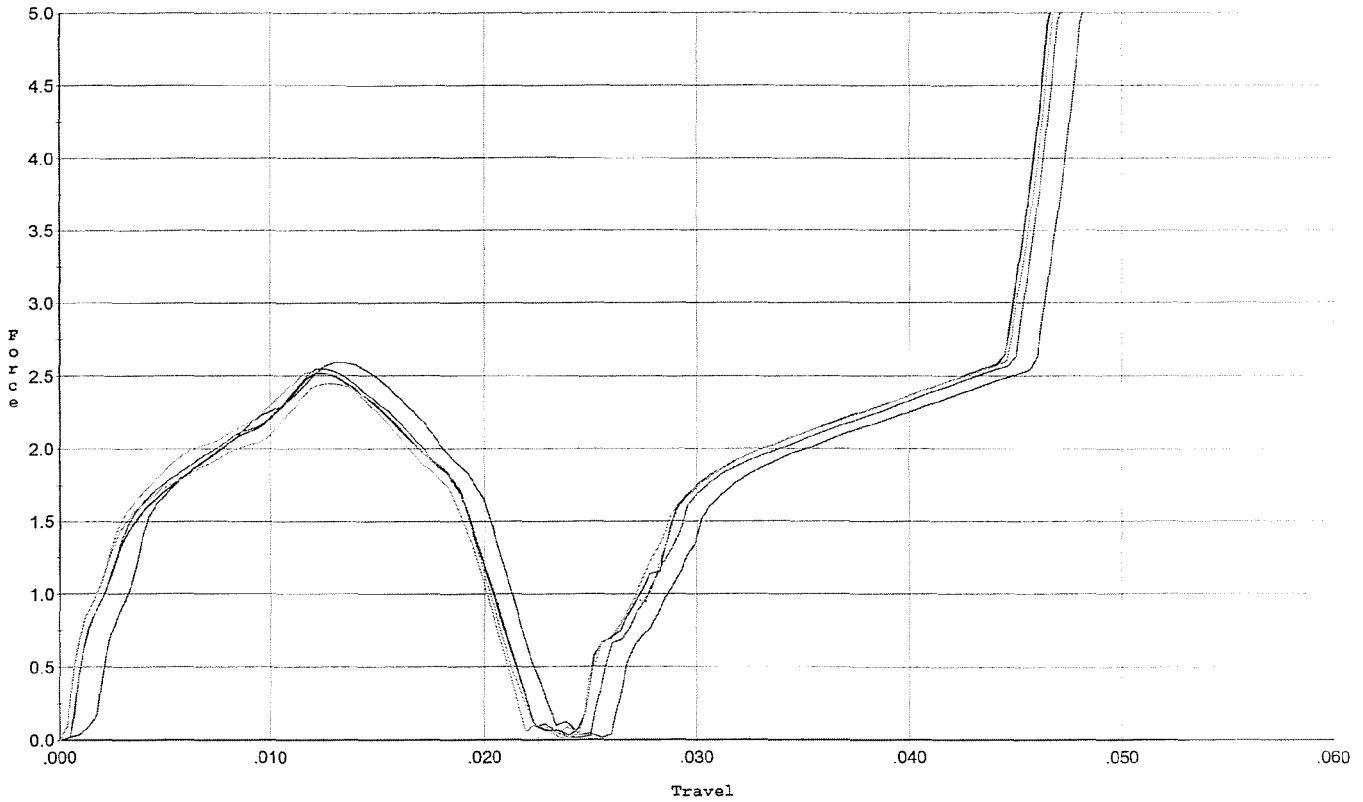
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.018	0.00	0.031	0.032		Set Trigger
2	2.591	0.019	0.00	0.032	0.034		Set Trigger
3	2.500	0.019	0.00	0.031	0.033		Set Trigger
4	2.680	0.020	0.00	0.031	0.036		Set Trigger
5	2.510	0.018	0.00	0.031	0.033		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



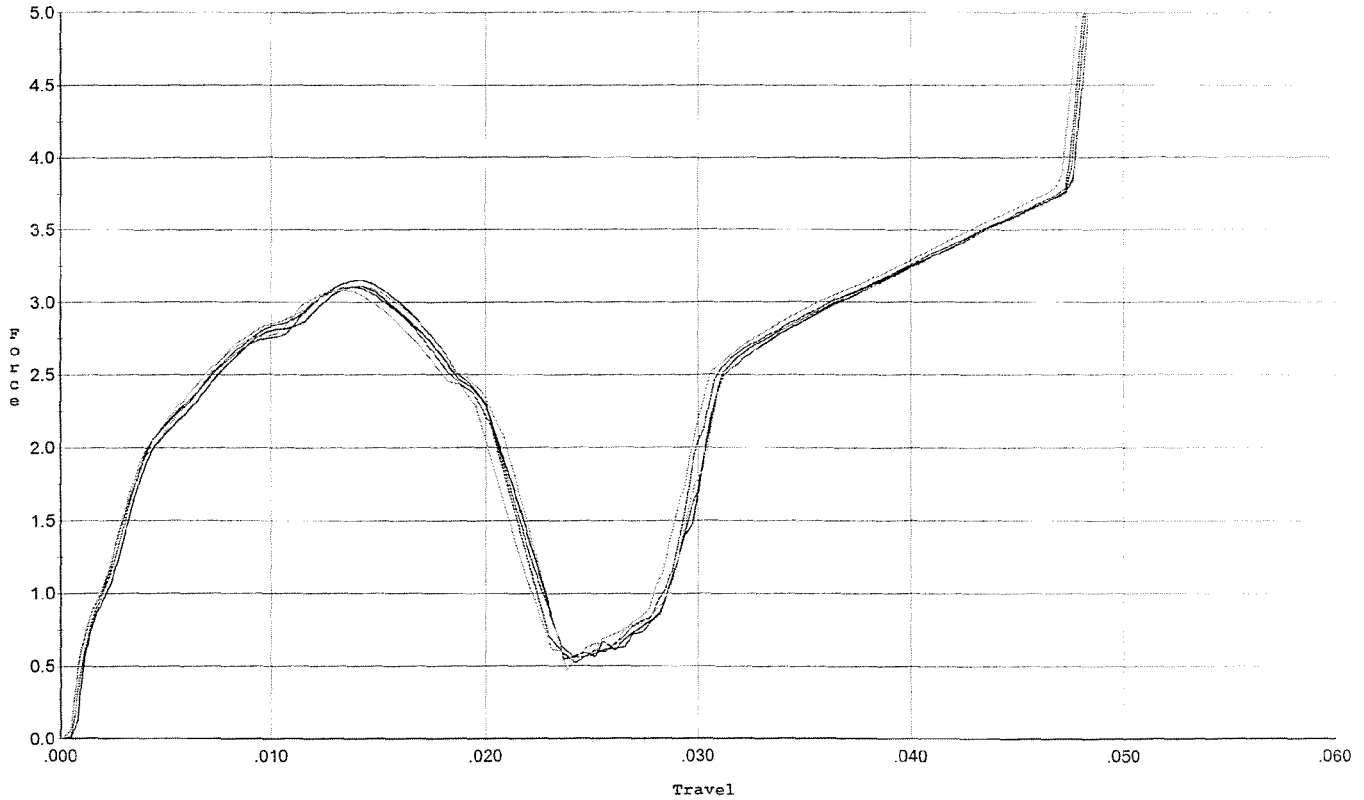
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.020	0.00	0.033	0.035		Set Trigger
2	2.521	0.019	0.00	0.032	0.033		Set Trigger
3	2.548	0.021	0.00	0.032	0.036		Set Trigger
4	2.531	0.019	0.00	0.032	0.035		Set Trigger
5	2.450	0.019	0.00	0.032	0.033		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



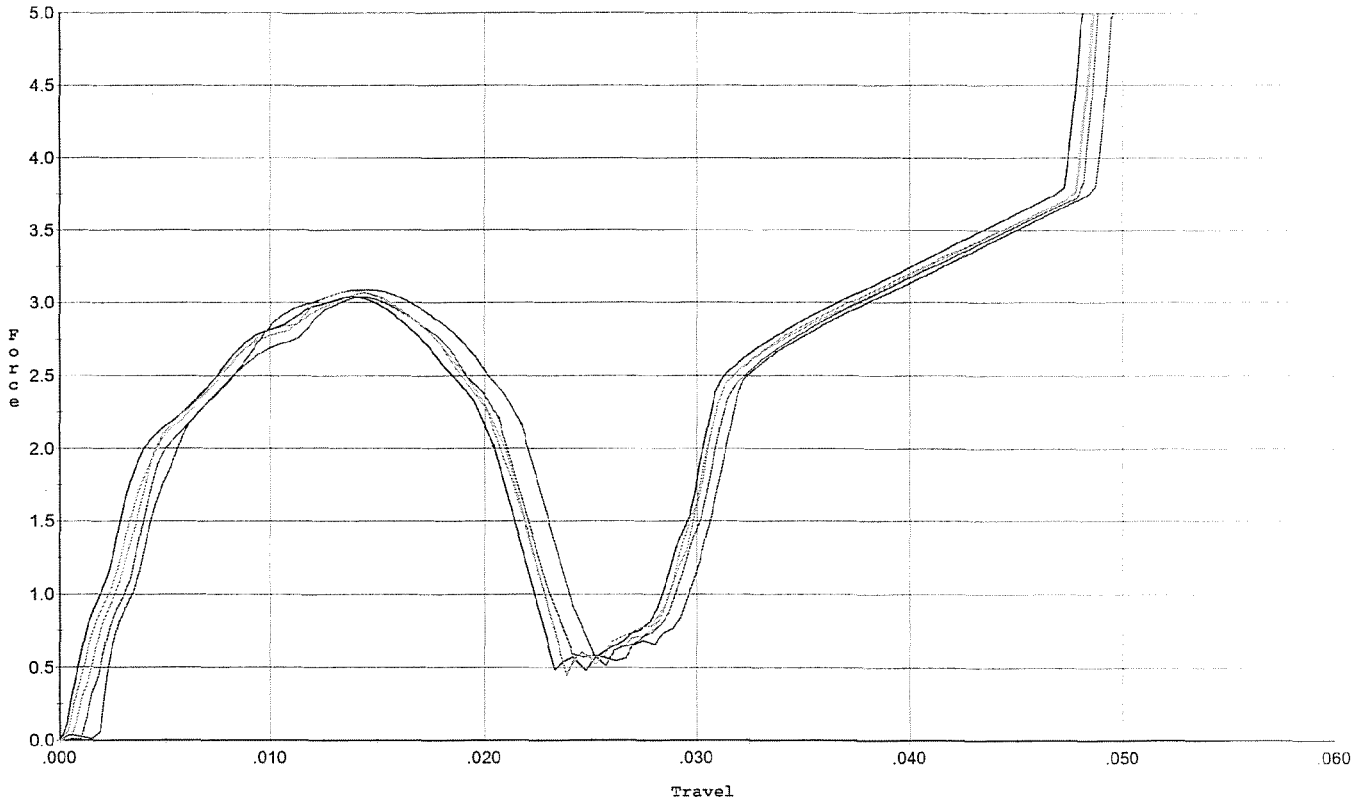
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.020	0.00	0.031	0.044		Set Trigger
2	3.111	0.022	0.00	0.031	0.047		Set Trigger
3	3.108	0.020	0.00	0.031	0.044		Set Trigger
4	3.088	0.020	0.00	0.031	0.043		Set Trigger
5	3.113	0.021	0.00	0.031	0.046		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



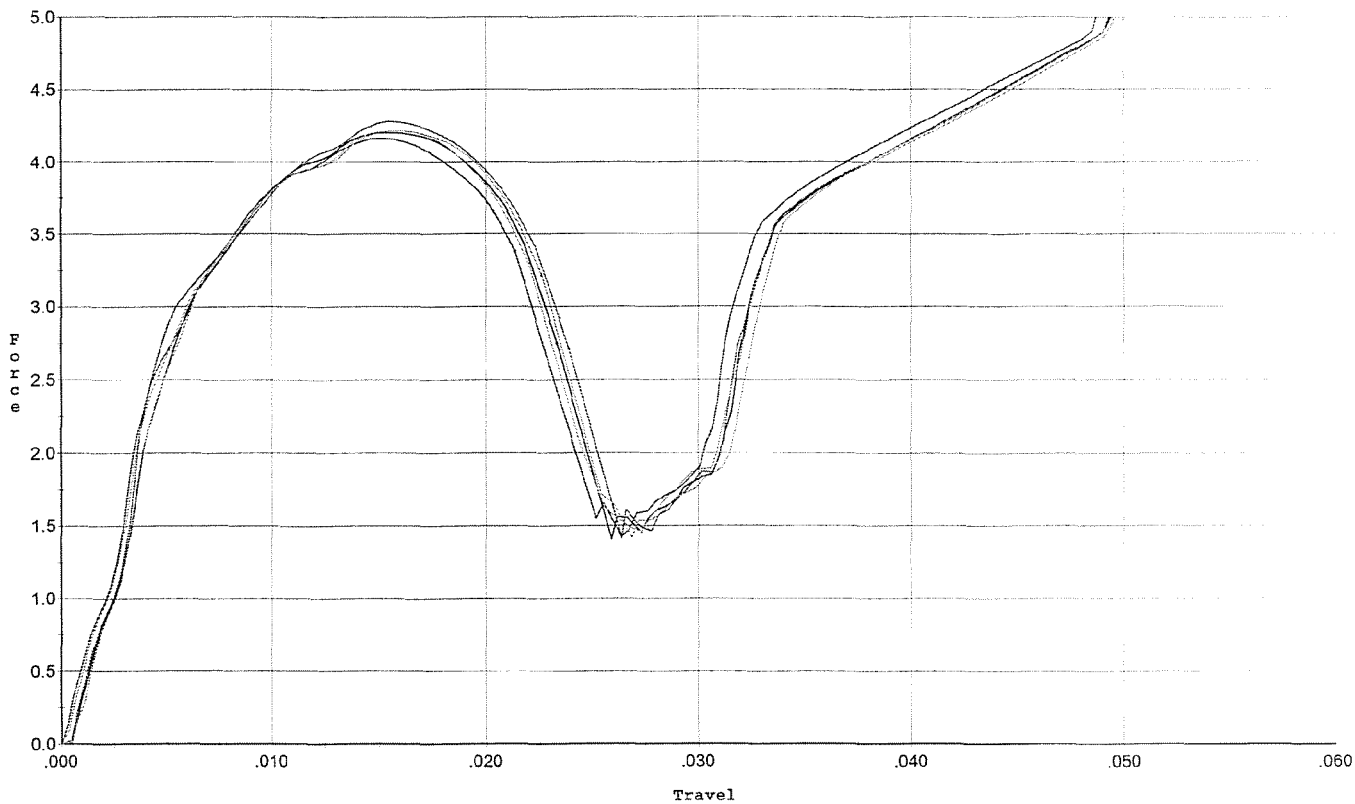
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.022	0.002	0.031	0.046		Set Trigger
2	3.042	0.020	0.00	0.031	0.045		Set Trigger
3	3.038	0.021	0.00	0.031	0.043		Set Trigger
4	3.066	0.021	0.00	0.031	0.045		Set Trigger
5	3.081	0.021	0.00	0.031	0.046		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



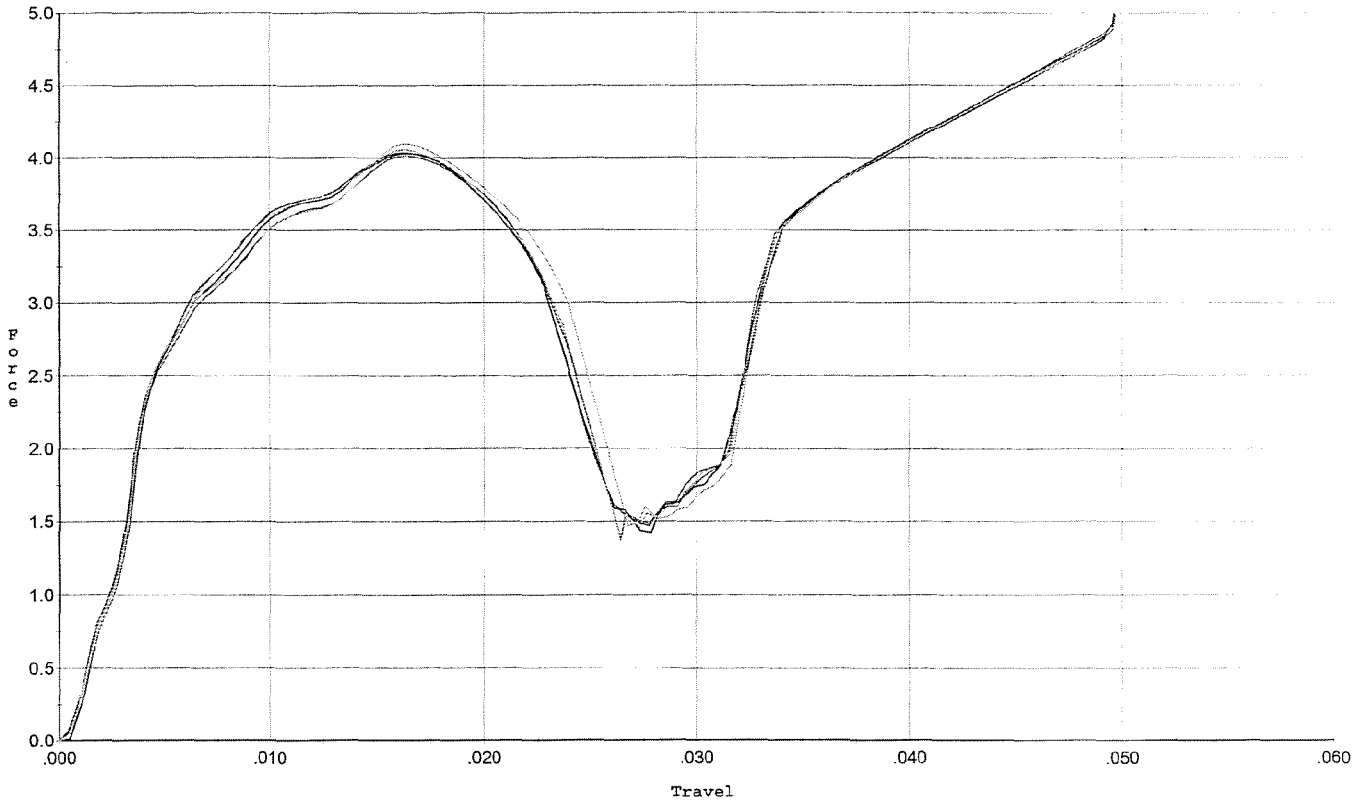
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.021	0.00	0.029	0.063		Set Trigger
2	4.201	0.023	0.00	0.029	0.068		Set Trigger
3	4.281	0.024	0.00	0.029	0.071		Set Trigger
4	4.214	0.022	0.00	0.029	0.065		Set Trigger
5	4.215	0.023	0.00	0.029	0.066		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



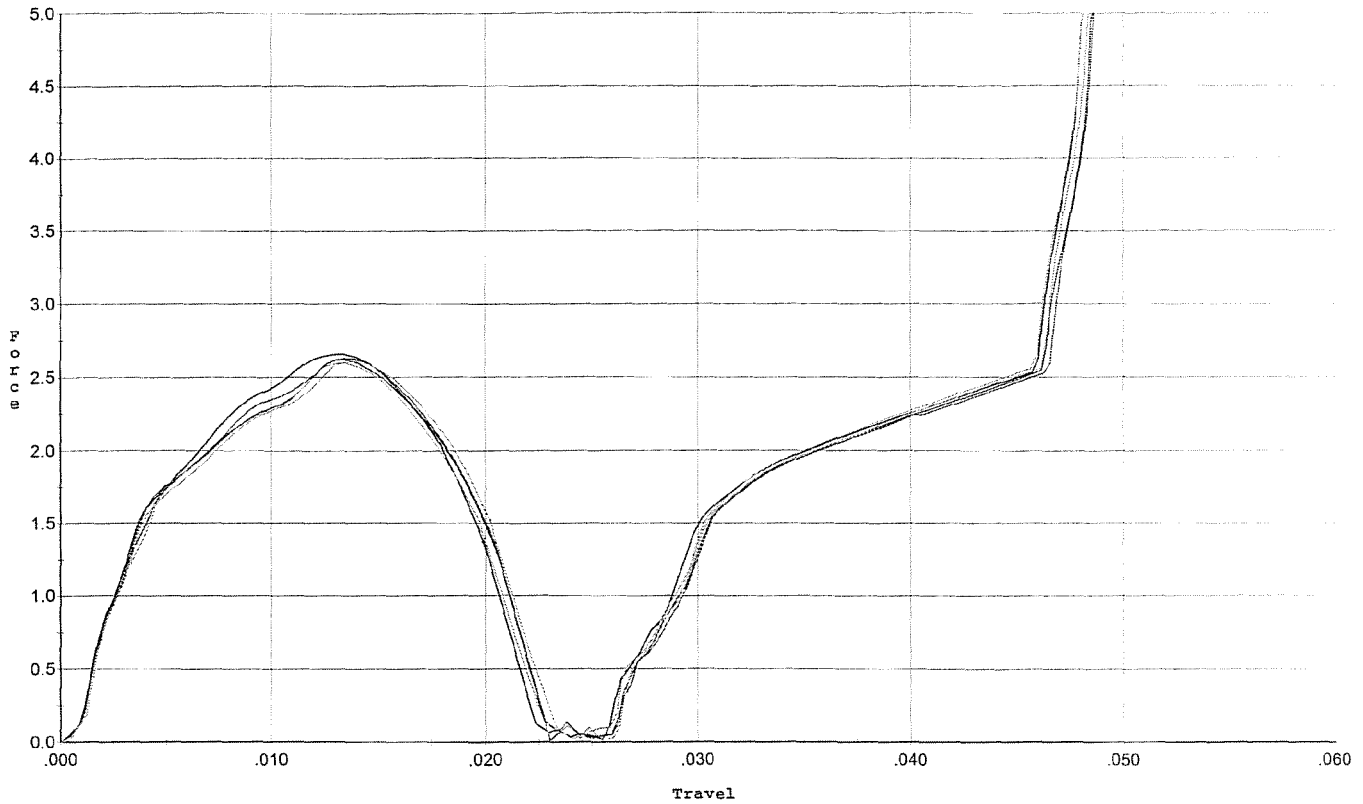
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.023	0.00	0.029	0.065		Set Trigger
2	4.030	0.023	0.00	0.029	0.064		Set Trigger
3	4.015	0.024	0.00	0.029	0.067		Set Trigger
4	4.099	0.024	0.00	0.029	0.068		Set Trigger
5	4.055	0.024	0.00	0.029	0.068		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



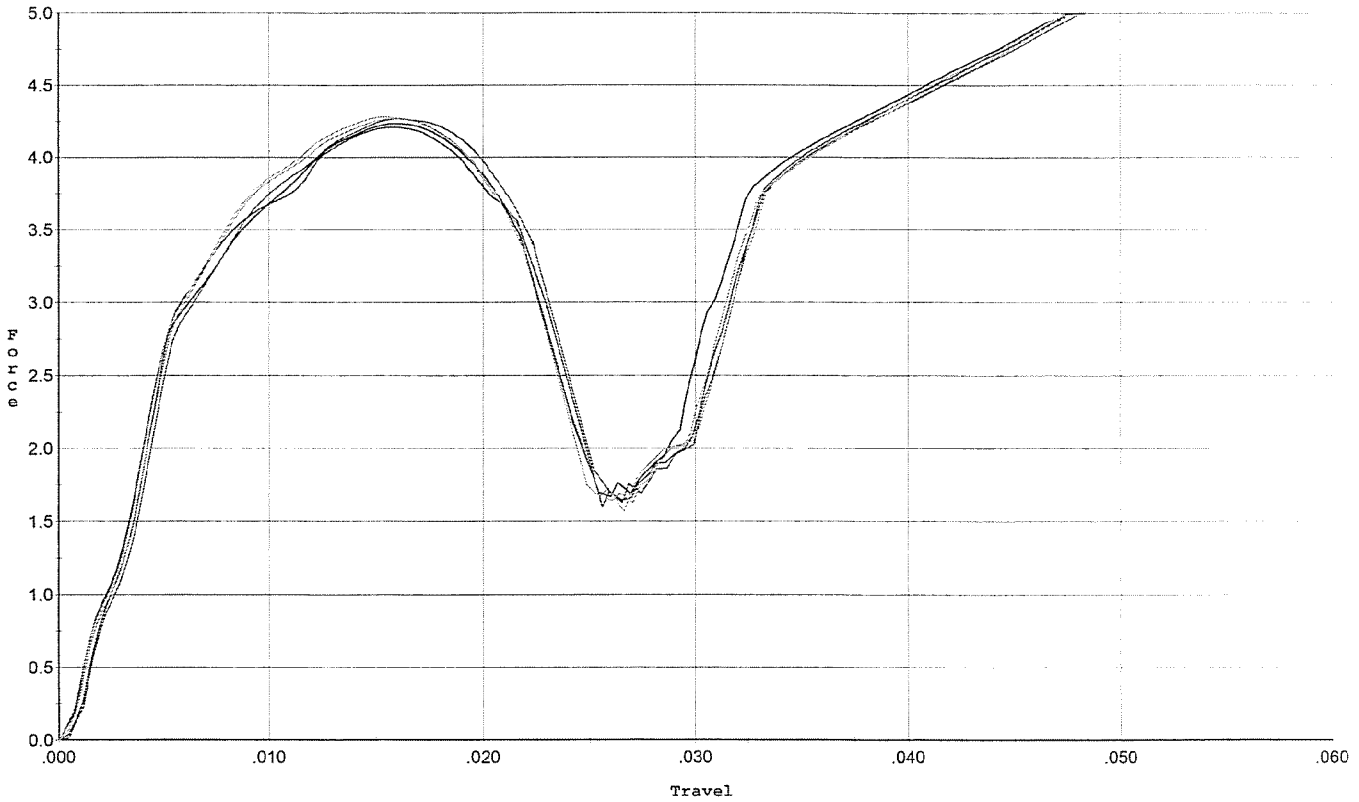
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.021	0.00	0.033	0.037		Set Trigger
2	2.654	0.020	0.00	0.033	0.036		Set Trigger
3	2.630	0.020	0.00	0.033	0.037		Set Trigger
4	2.596	0.020	0.00	0.033	0.035		Set Trigger
5	2.608	0.020	0.00	0.033	0.036		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.023	0.00	0.028	0.067		Set Trigger
2	4.234	0.022	0.00	0.028	0.064		Set Trigger
3	4.268	0.022	0.00	0.028	0.065		Set Trigger
4	4.281	0.022	0.00	0.028	0.065		Set Trigger
5	4.269	0.022	0.00	0.029	0.064		Set Trigger

Avg 4.25