

G6863532

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



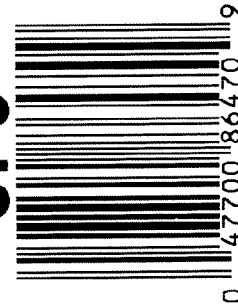
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863532

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863532

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	X. 30.
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RP
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	RP
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	SPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	SPD
	D) OIL FIRING PIN ASSEMBLY		6-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

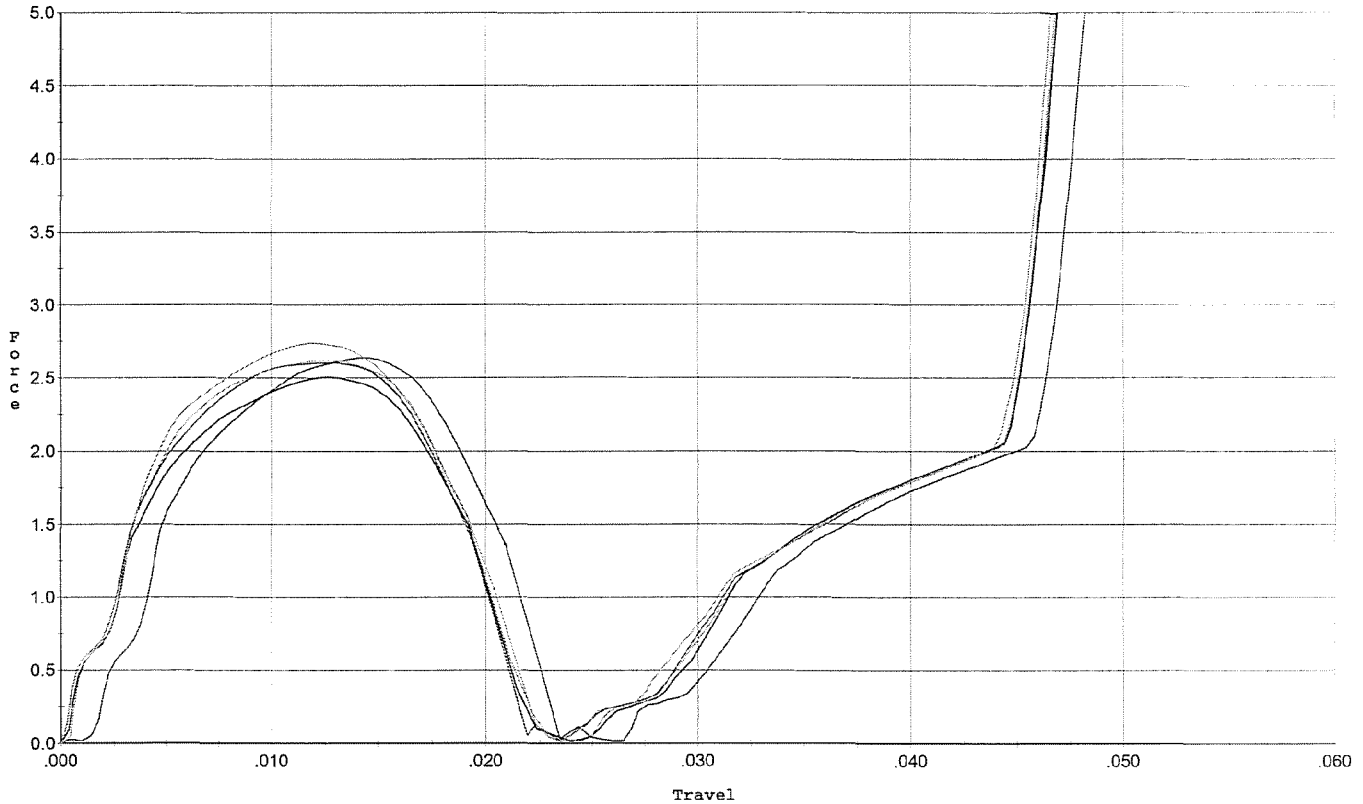
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	6-16-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	6-16-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-16-09	RJN
	J) ASSEMBLE STOCK		6-16-09	LJN
	K) ASSEMBLE SWIVEL STUDS		6-16-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/15/09	RJN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TJR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>237</u> <u>232</u> <u>227</u> <u>235</u> <u>225</u>	6-16-09	RJN
	C) FUNCTION		6-16-09	LJN
690	PACK		7/16/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



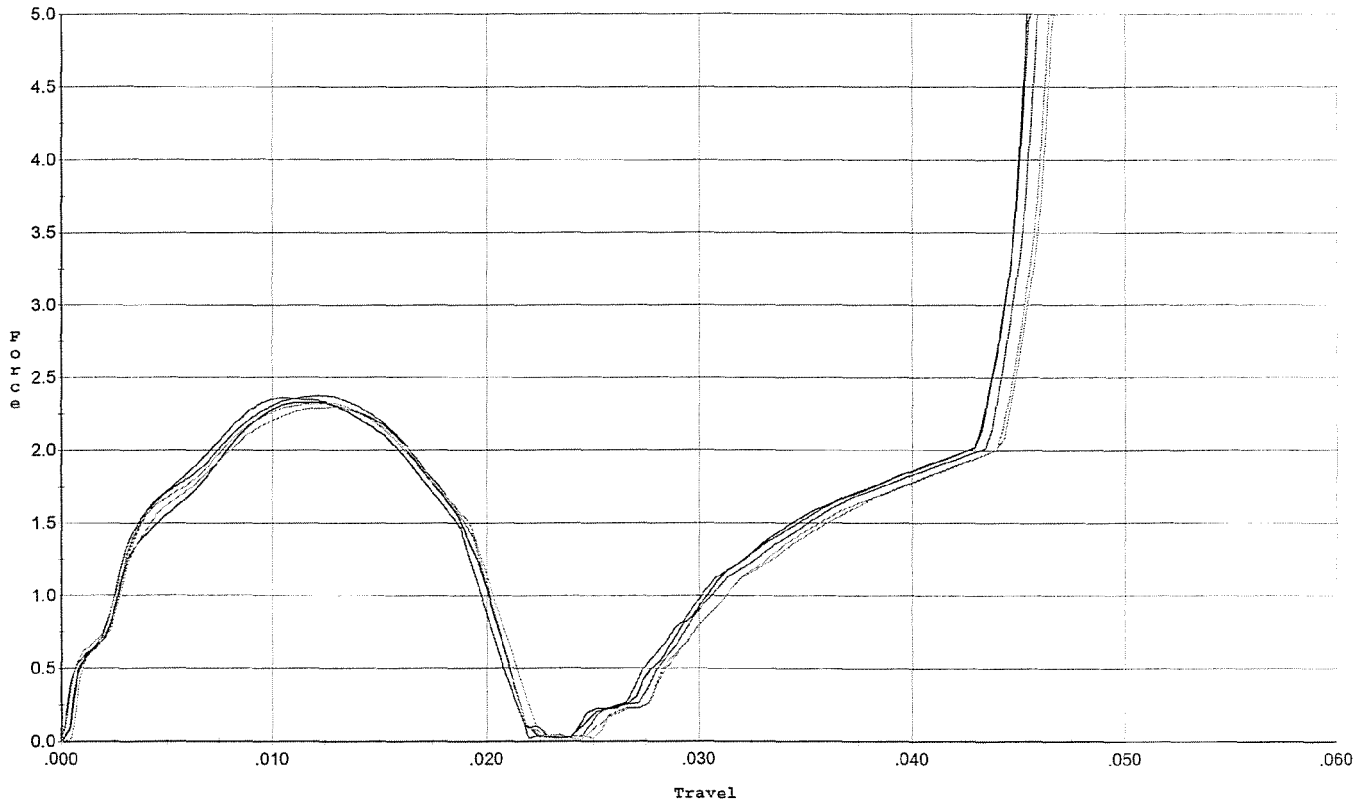
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.021	0.00	0.033	0.037		Set Trigger
2	2.506	0.019	0.00	0.033	0.035		Set Trigger
3	2.602	0.019	0.00	0.033	0.037		Set Trigger
4	2.620	0.020	0.00	0.033	0.038		Set Trigger
5	2.737	0.019	0.00	0.033	0.037		Set Trigger

Aug 262

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



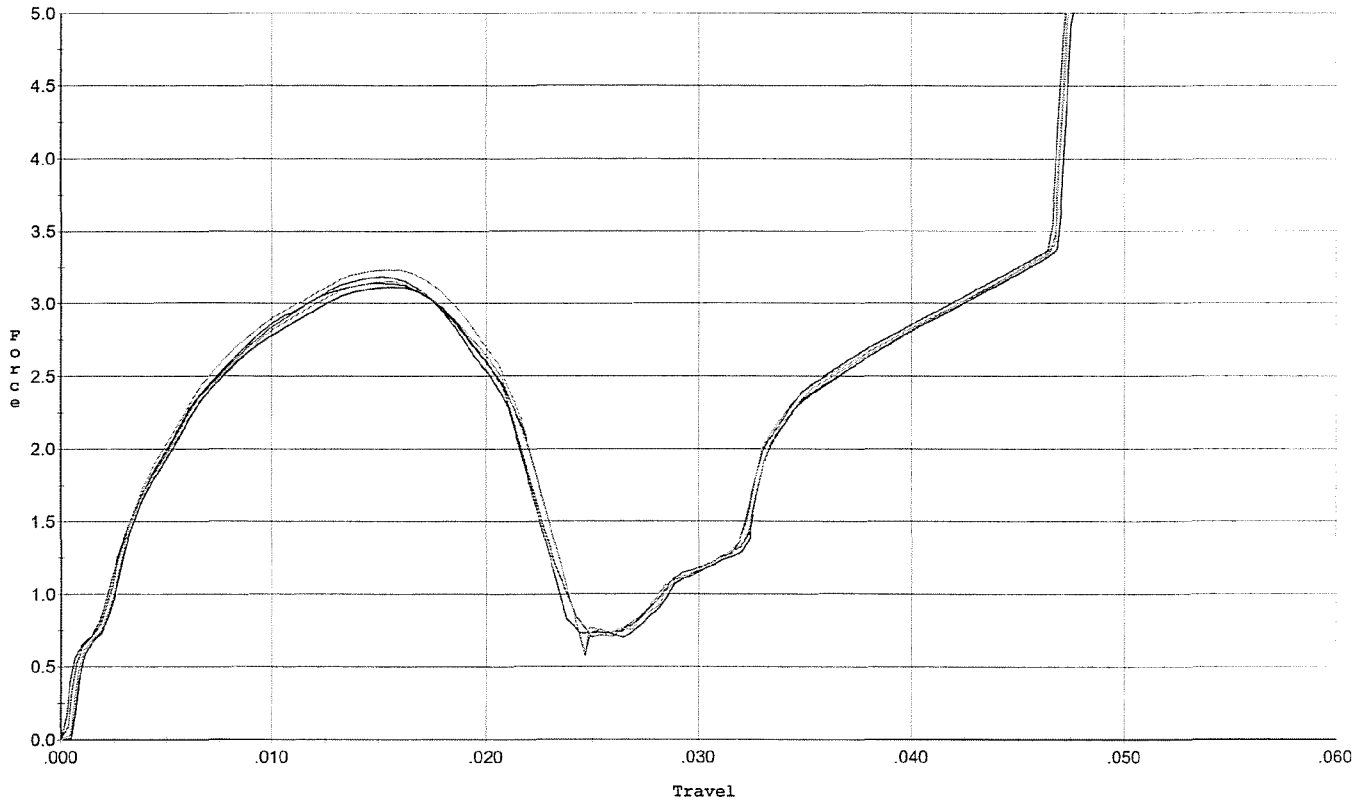
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.362	0.019	0.00	0.032	0.032		Set Trigger
2	2.326	0.020	0.00	0.032	0.032		Set Trigger
3	2.374	0.019	0.00	0.032	0.033		Set Trigger
4	2.295	0.019	0.00	0.033	0.032		Set Trigger
5	2.321	0.019	0.00	0.033	0.033		Set Trigger

Aug 2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



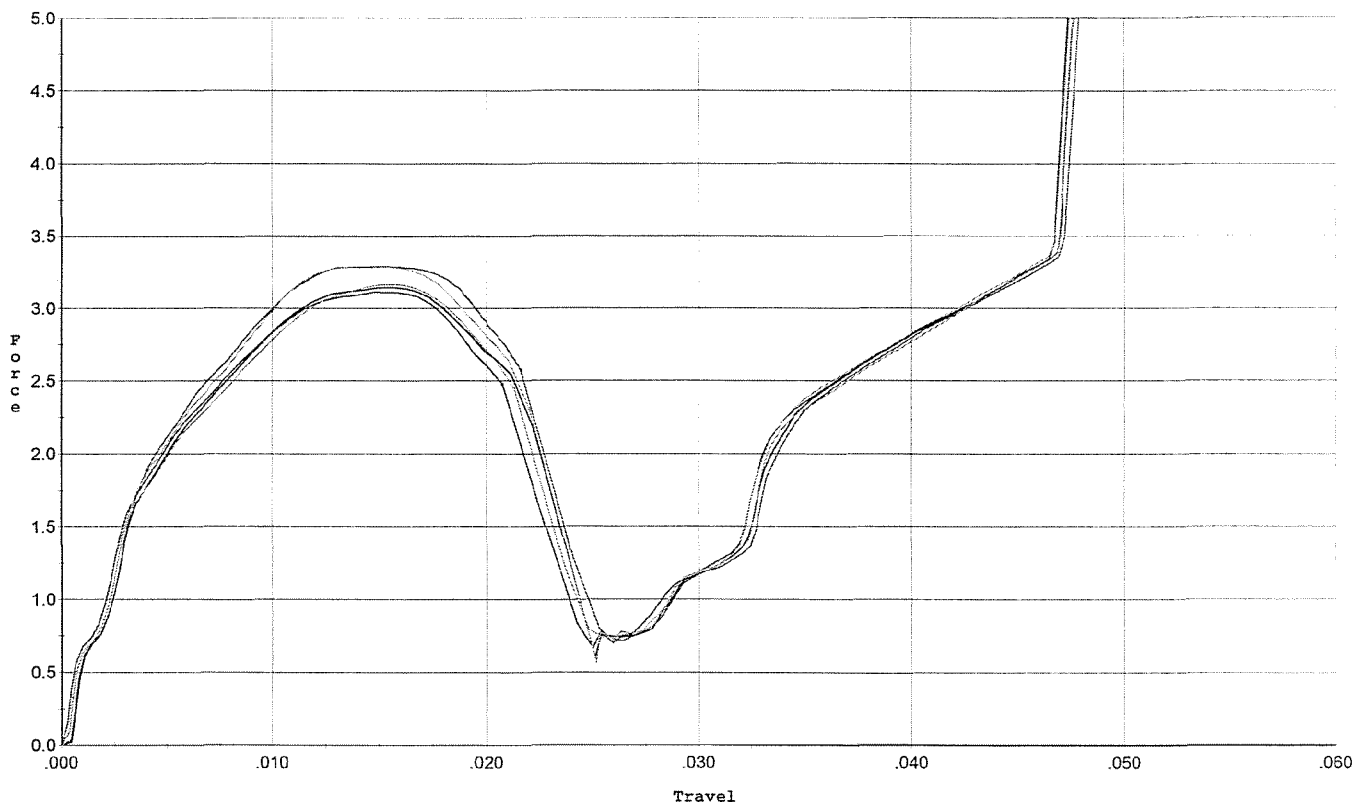
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.021	0.00	0.031	0.047		Set Trigger
2	3.112	0.022	0.00	0.031	0.048		Set Trigger
3	3.185	0.021	0.00	0.031	0.047		Set Trigger
4	3.150	0.022	0.00	0.031	0.049		Set Trigger
5	3.231	0.022	0.00	0.030	0.050		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



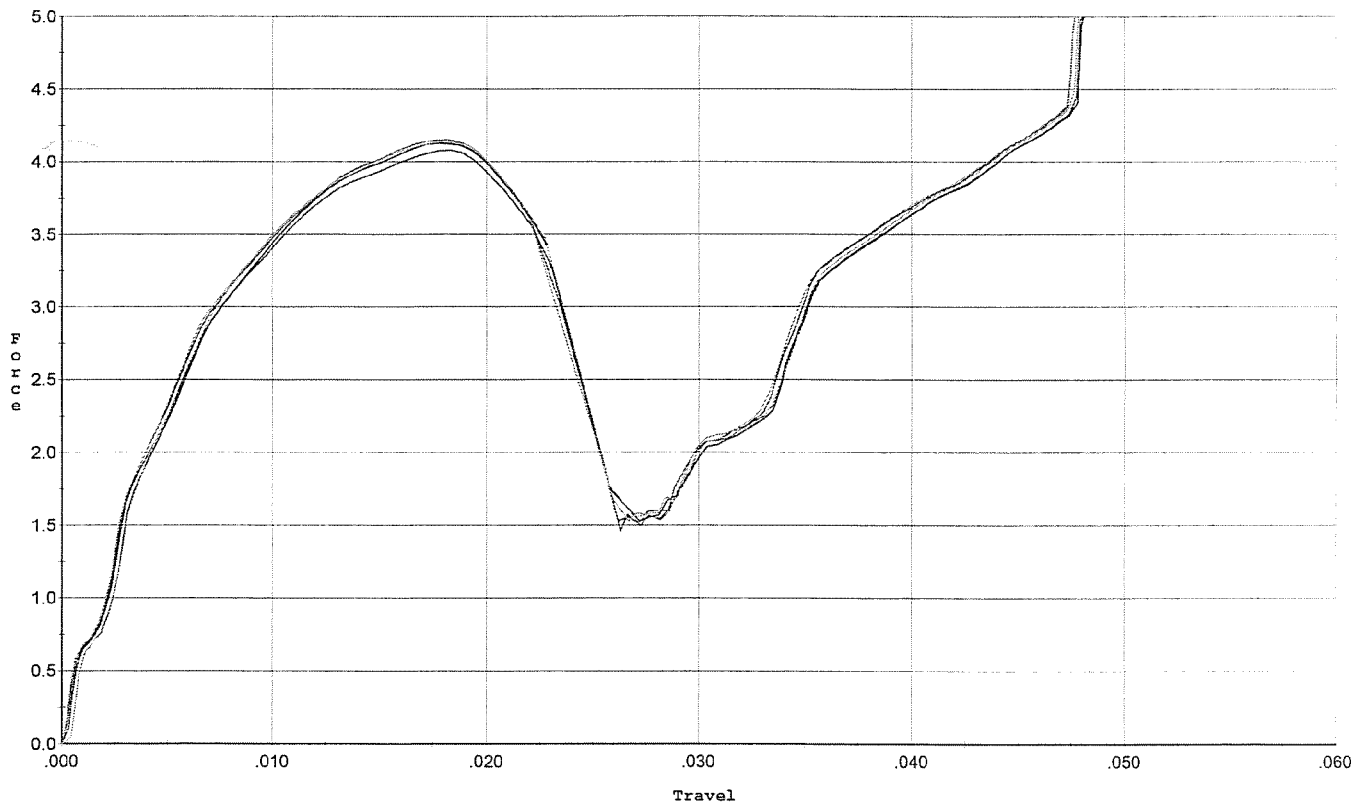
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.021	0.00	0.031	0.047		Set Trigger
2	3.143	0.022	0.00	0.030	0.050		Set Trigger
3	3.288	0.022	0.00	0.031	0.051		Set Trigger
4	3.287	0.022	0.00	0.030	0.052		Set Trigger
5	3.165	0.021	0.00	0.031	0.048		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



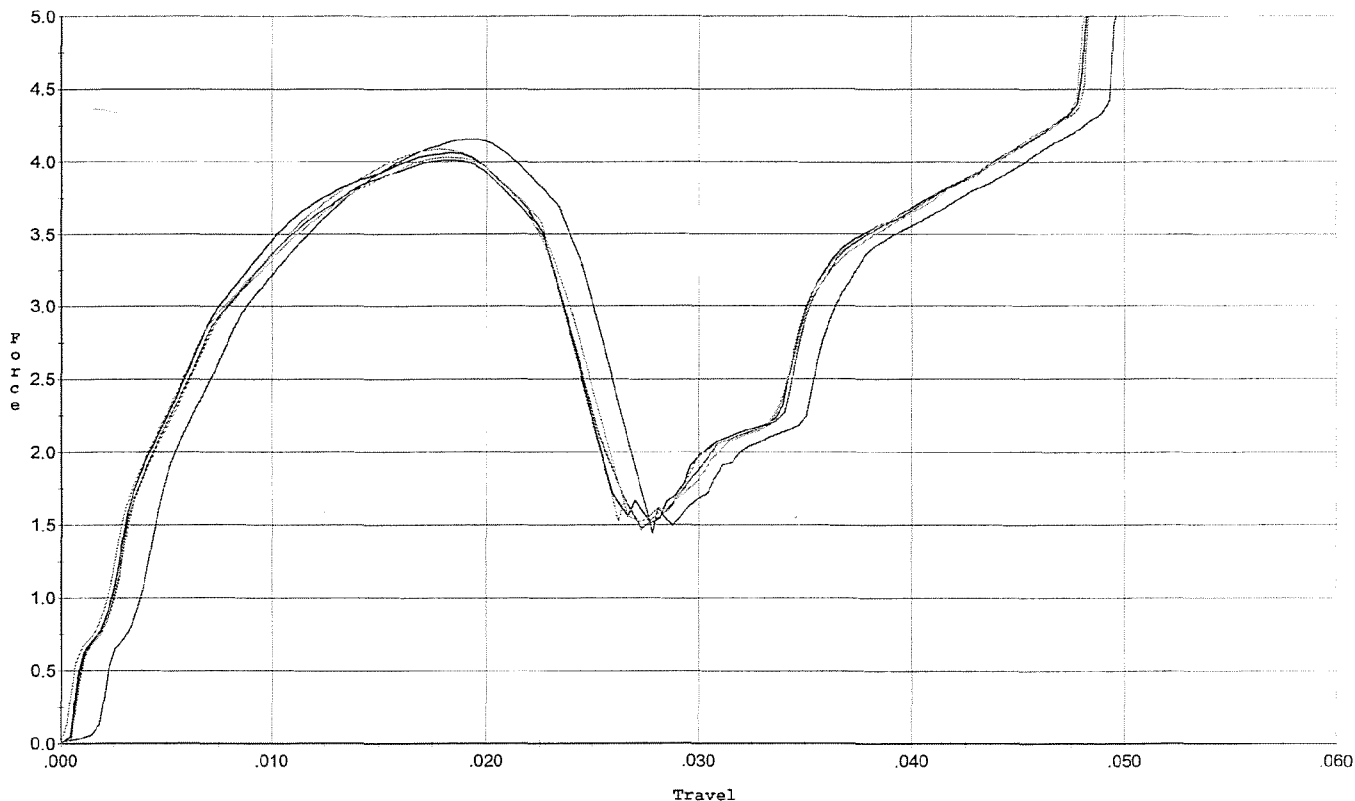
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.023	0.00	0.028	0.065		Set Trigger
2	4.127	0.023	0.00	0.028	0.065		Set Trigger
3	4.149	0.023	0.00	0.027	0.068		Set Trigger
4	4.153	0.023	0.00	0.027	0.065		Set Trigger
5	4.134	0.022	0.00	0.028	0.064		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



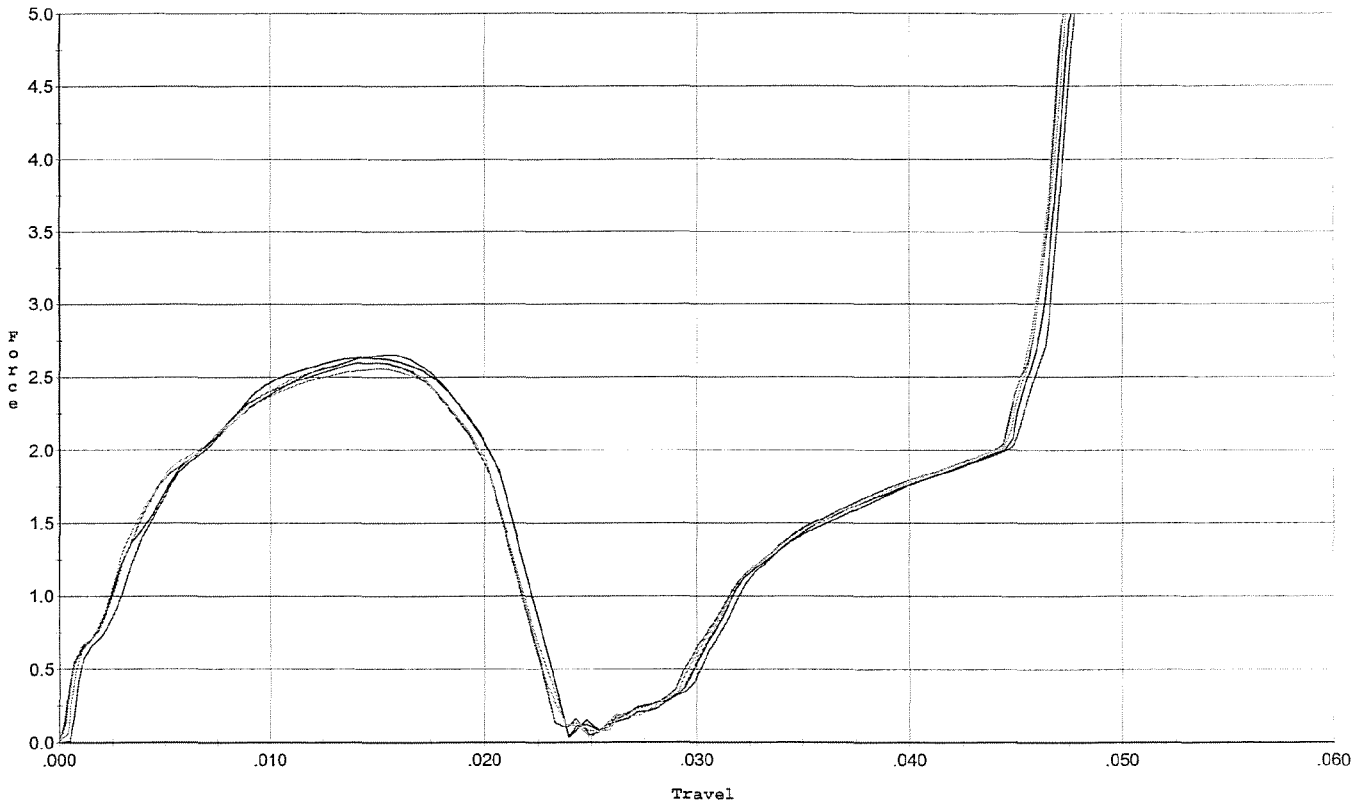
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.025	0.00	0.028	0.067		Set Trigger
2	4.061	0.023	0.00	0.028	0.064		Set Trigger
3	4.012	0.023	0.00	0.028	0.064		Set Trigger
4	4.030	0.024	0.00	0.027	0.067		Set Trigger
5	4.090	0.023	0.00	0.028	0.065		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



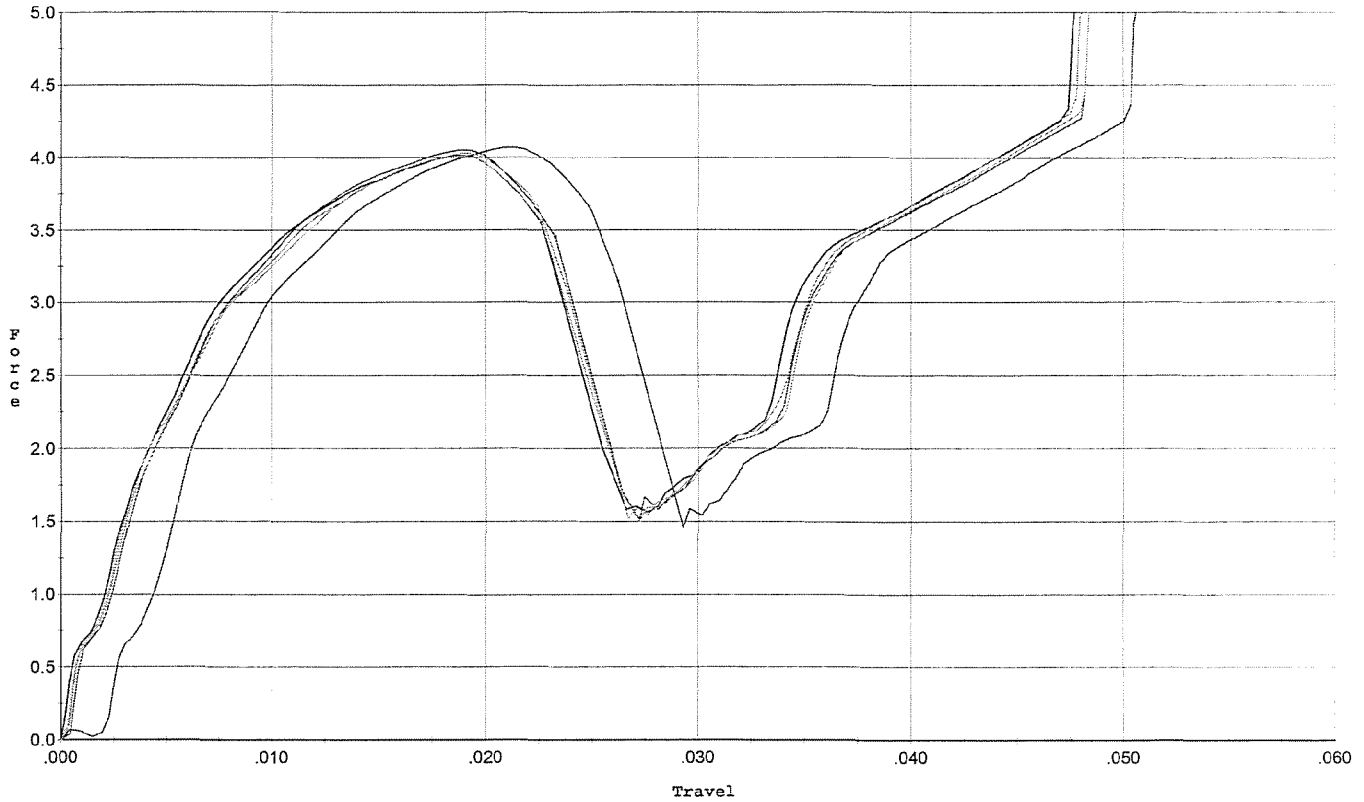
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.021	0.00	0.032	0.039		Set Trigger
2	2.633	0.021	0.00	0.032	0.040		Set Trigger
3	2.597	0.020	0.00	0.032	0.038		Set Trigger
4	2.601	0.020	0.00	0.032	0.038		Set Trigger
5	2.559	0.020	0.00	0.032	0.038		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.026	0.002	0.024	0.070		Set Trigger
2	4.014	0.023	0.00	0.027	0.064		Set Trigger
3	4.054	0.023	0.00	0.027	0.065		Set Trigger
4	4.011	0.023	0.00	0.028	0.063		Set Trigger
5	4.029	0.024	0.00	0.027	0.067		Set Trigger

Avg 4.03