

G686 3536

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



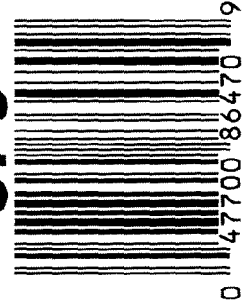
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863536

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863536

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-2-09	R. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

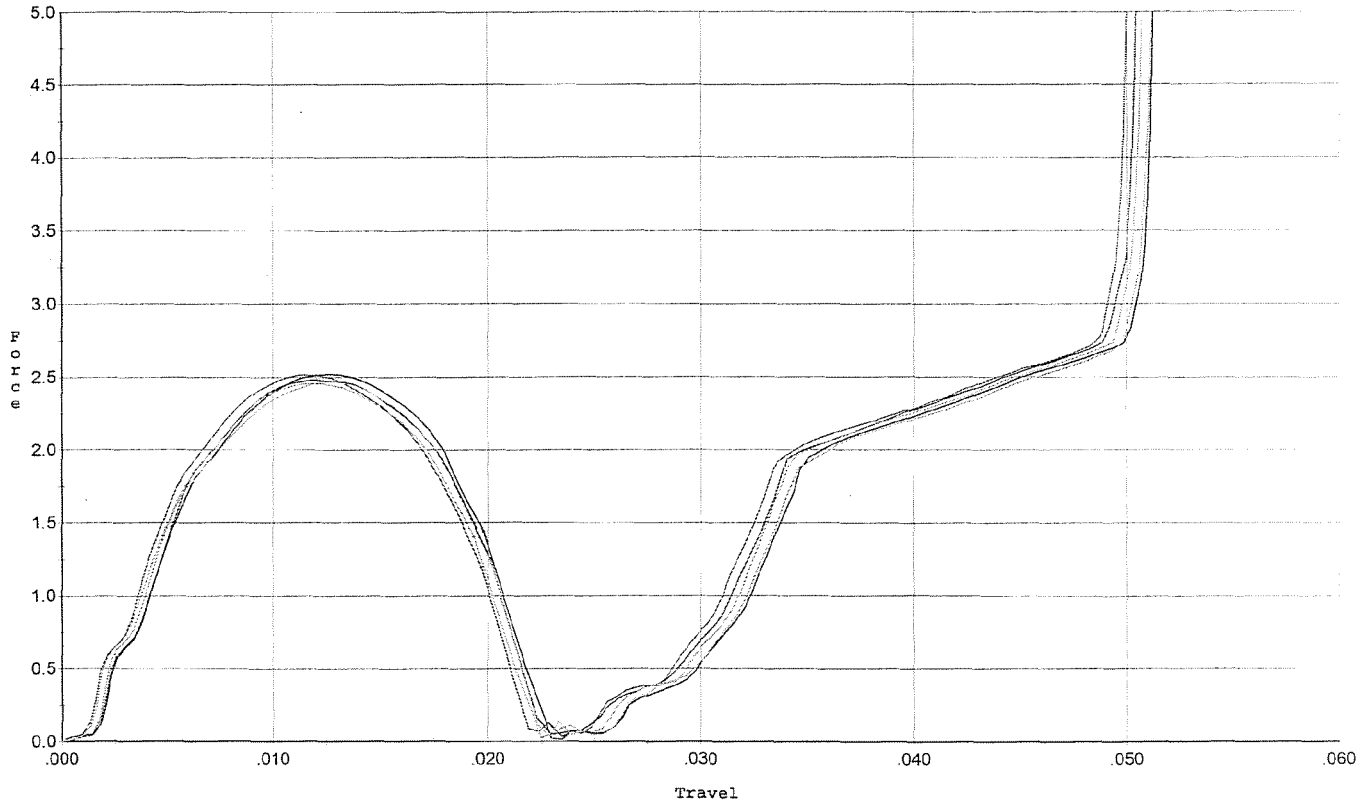
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-24-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	6-24-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-24-09	L.N.
	J) ASSEMBLE STOCK		6-2-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		6-24-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/15/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-24-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.63</u> <u>2.73</u> <u>2.58</u> <u>2.67</u>	6-23-09	L.N.
	C) FUNCTION		6-24-09	L.N.
690	PACK		7/23/09	Fog

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



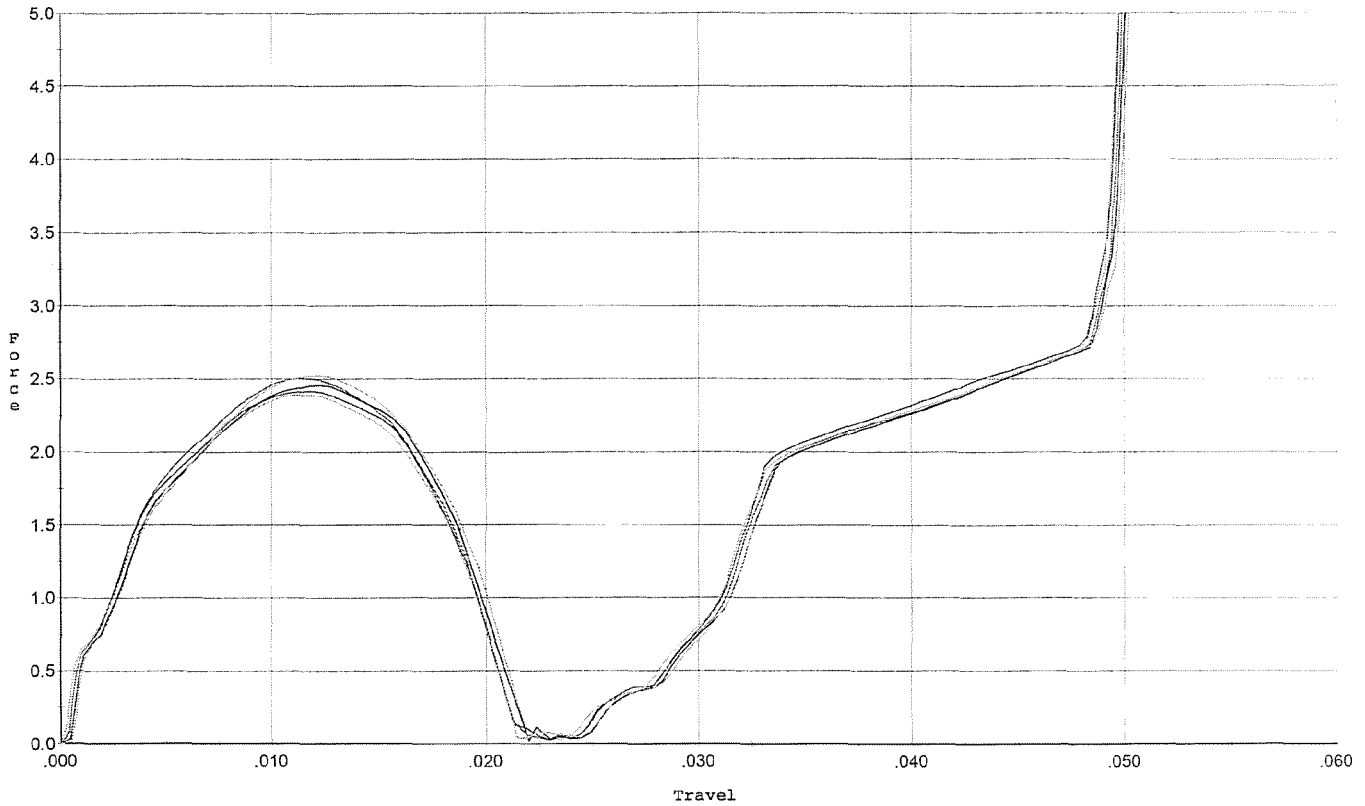
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.020	0.00	0.035	0.033		Set Trigger
2	2.520	0.020	0.00	0.036	0.033		Set Trigger
3	2.516	0.020	0.00	0.035	0.033		Set Trigger
4	2.456	0.019	0.00	0.036	0.032		Set Trigger
5	2.470	0.020	0.00	0.036	0.033		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



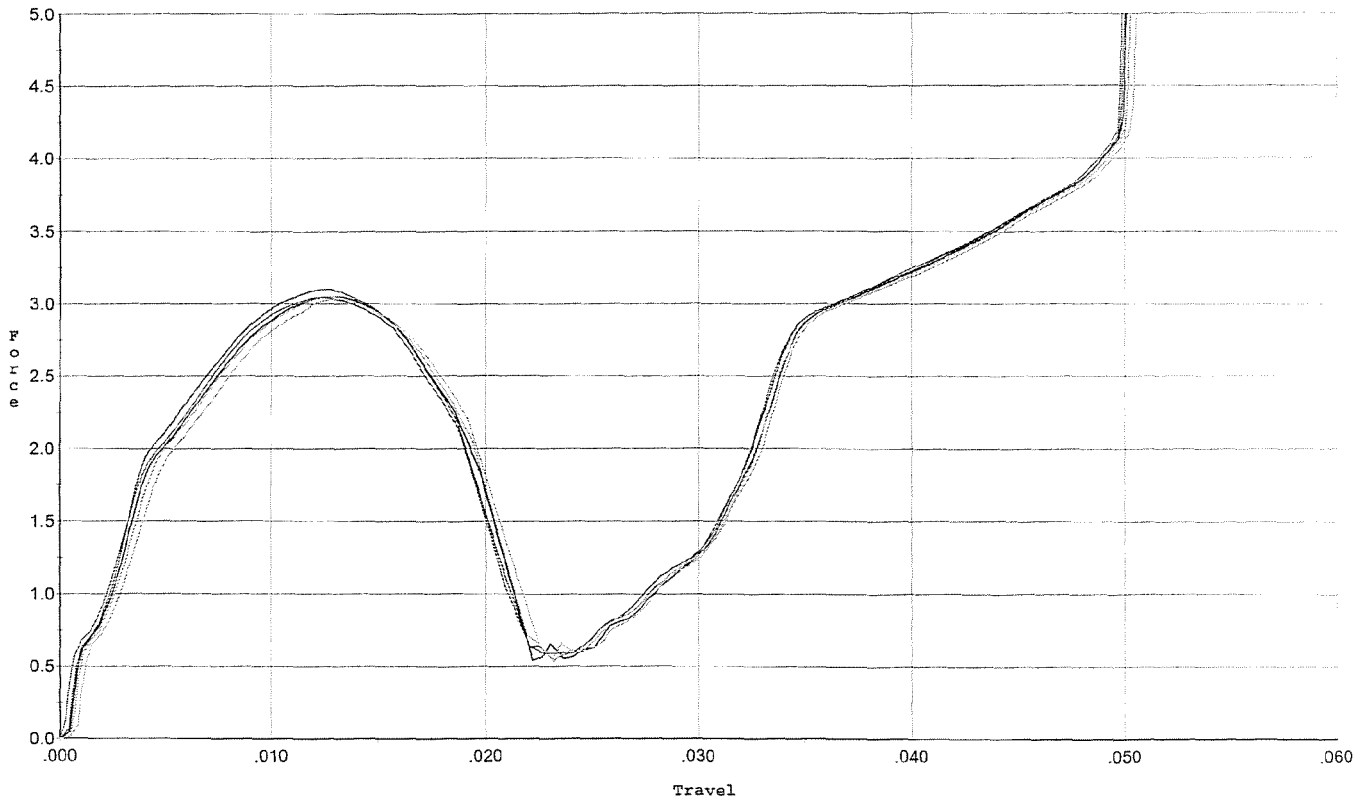
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.019	0.00	0.035	0.033		Set Trigger
2	2.457	0.019	0.00	0.036	0.033		Set Trigger
3	2.504	0.019	0.00	0.035	0.034		Set Trigger
4	2.391	0.019	0.00	0.035	0.033		Set Trigger
5	2.521	0.020	0.00	0.035	0.035		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



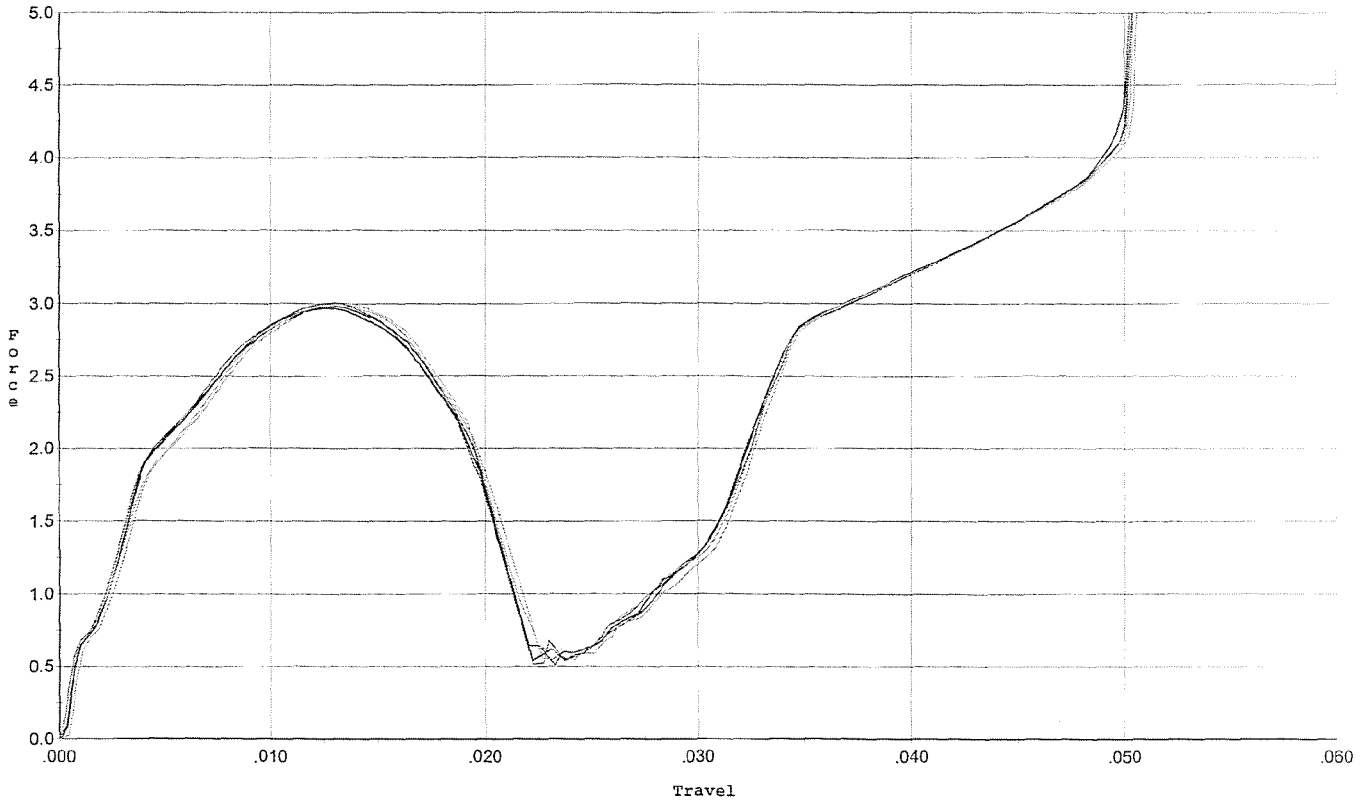
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.019	0.00	0.034	0.041		Set Trigger
2	3.051	0.020	0.00	0.034	0.042		Set Trigger
3	3.046	0.019	0.00	0.034	0.040		Set Trigger
4	3.053	0.019	0.00	0.034	0.041		Set Trigger
5	3.034	0.019	0.00	0.034	0.040		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



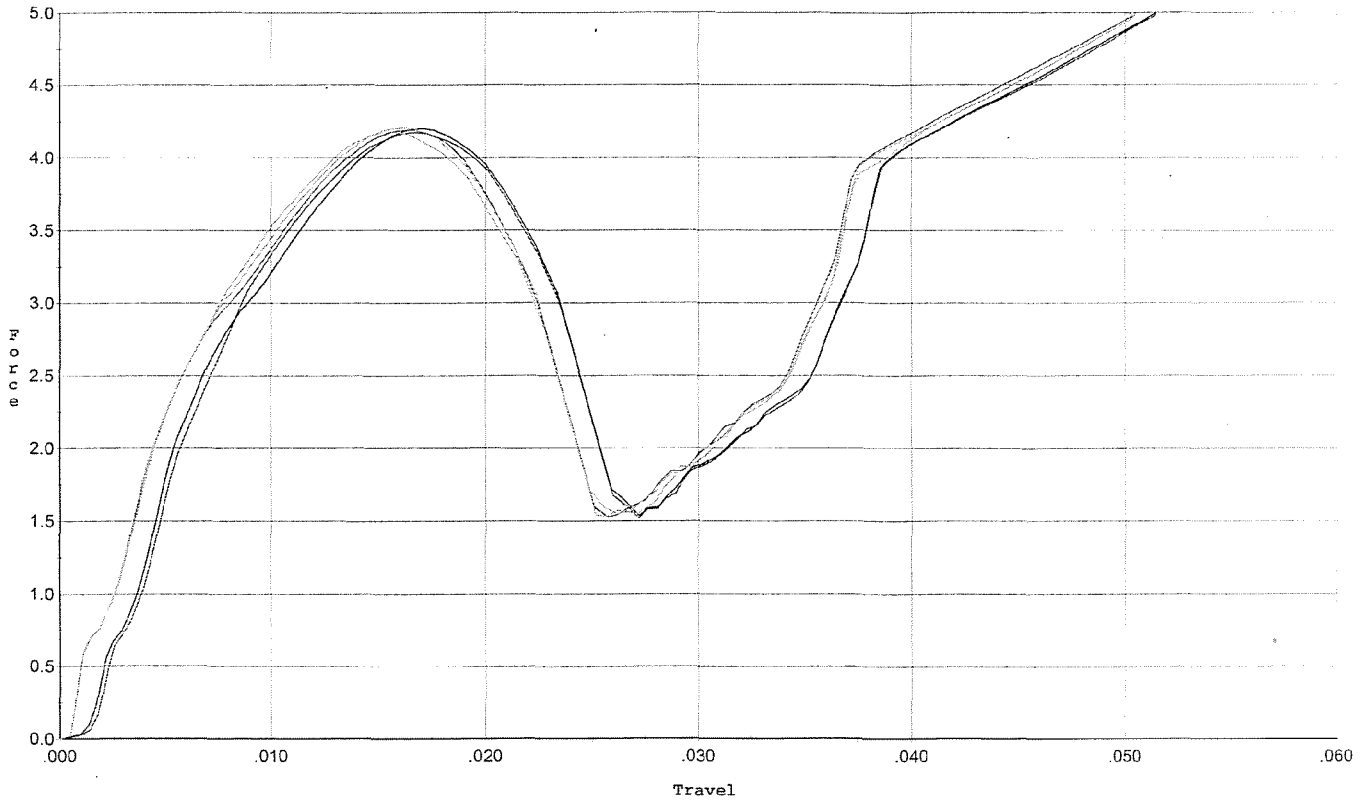
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.981	0.019	0.00	0.034	0.041		Set Trigger
2	2.969	0.020	0.00	0.034	0.041		Set Trigger
3	3.006	0.020	0.00	0.034	0.042		Set Trigger
4	2.999	0.019	0.00	0.034	0.041		Set Trigger
5	3.004	0.021	0.00	0.034	0.043		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



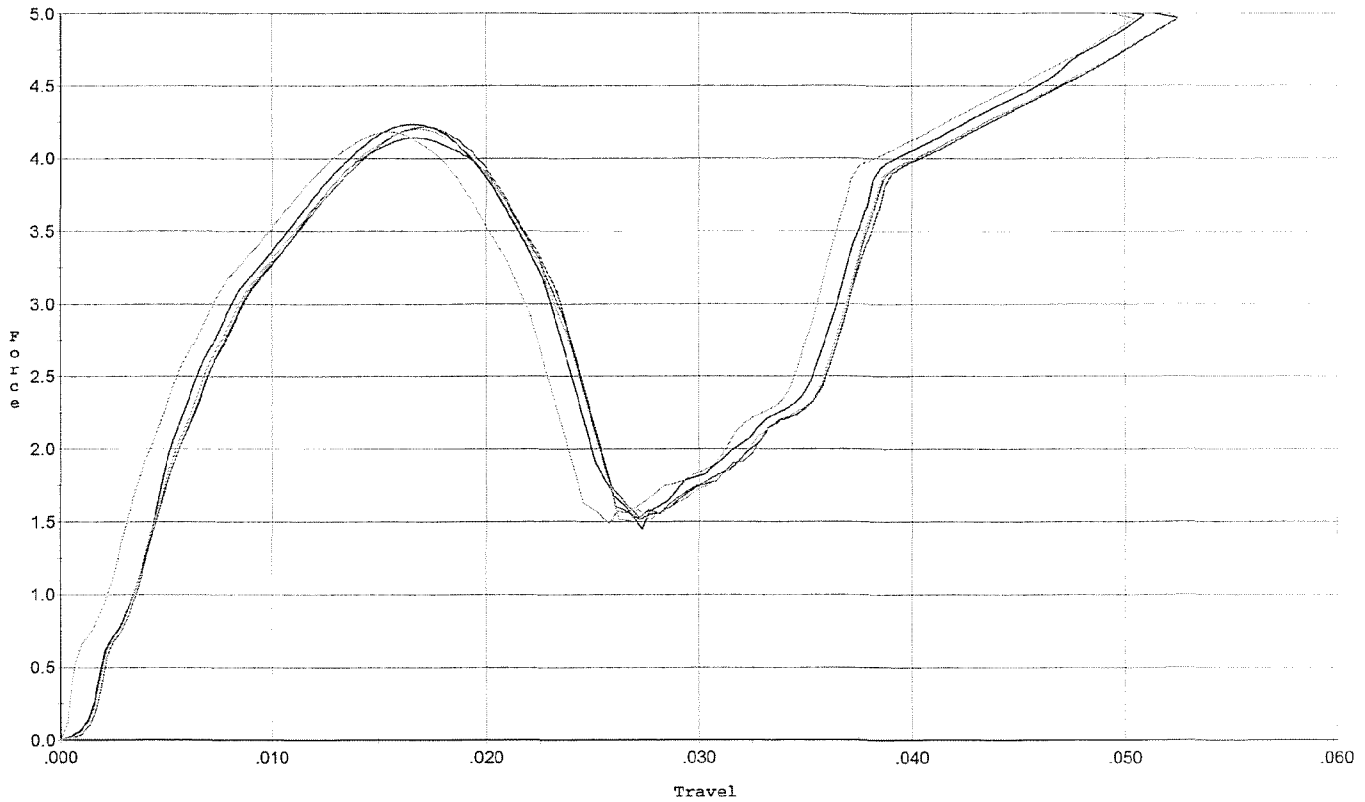
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.023	0.00	0.031	0.063		Set Trigger
2	4.201	0.023	0.00	0.031	0.063		Set Trigger
3	4.193	0.022	0.00	0.031	0.063		Set Trigger
4	4.206	0.022	0.00	0.031	0.063		Set Trigger
5	4.180	0.023	0.00	0.031	0.063		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



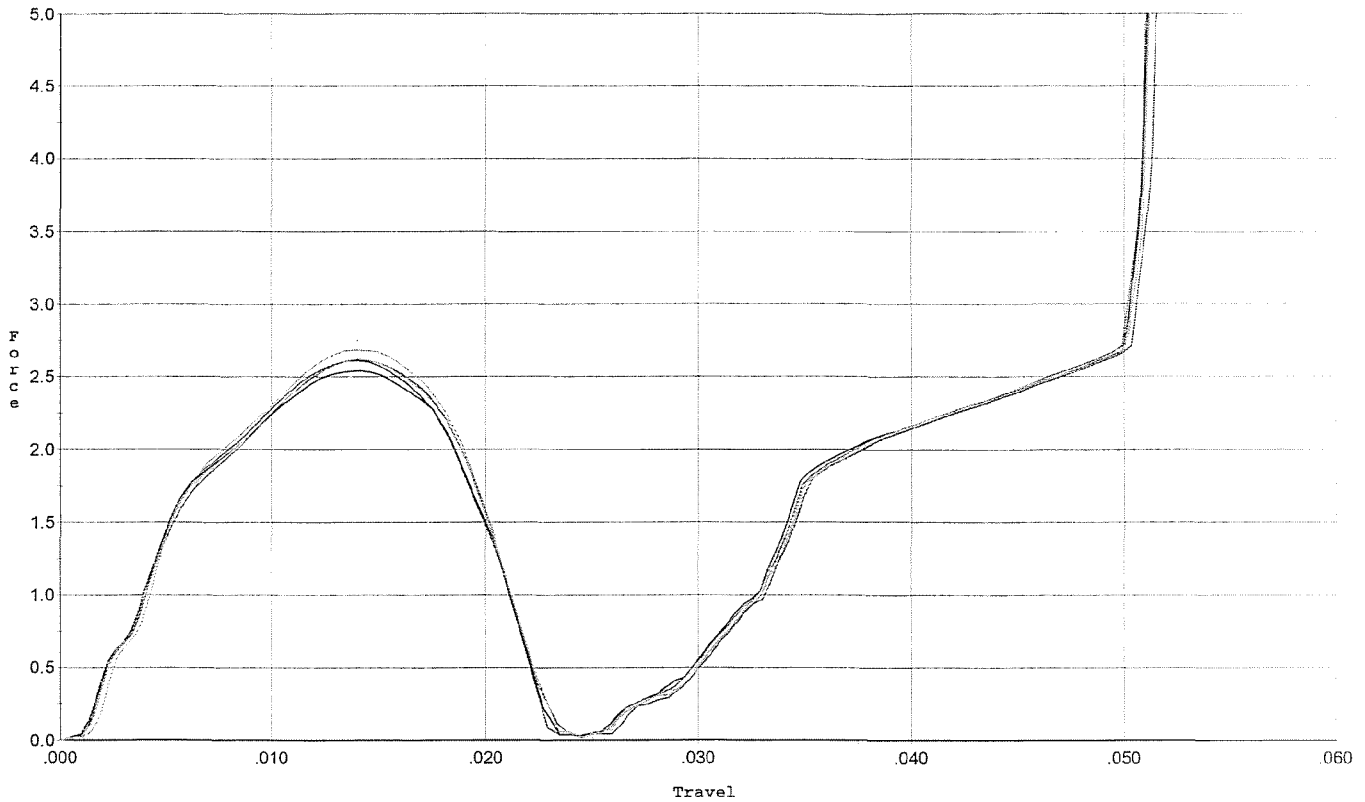
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.024	0.00	0.032	0.063		Set Trigger
2	4.236	0.023	0.00	0.032	0.062		Set Trigger
3	4.215	0.023	0.00	0.032	0.063		Set Trigger
4	4.199	0.024	0.00	0.032	0.064		Set Trigger
5	4.182	0.022	0.00	0.031	0.062		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



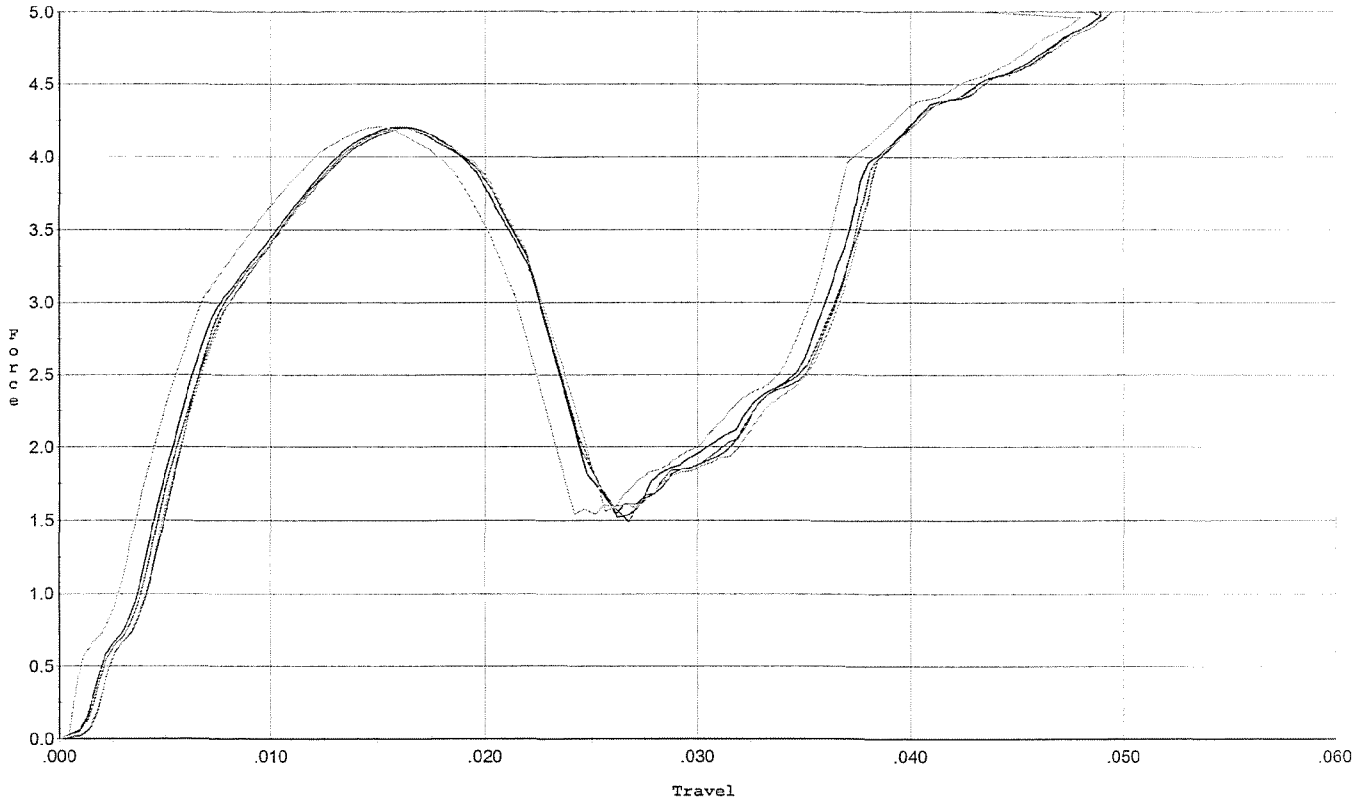
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.021	0.00	0.036	0.035		Set Trigger
2	2.542	0.020	0.00	0.035	0.034		Set Trigger
3	2.616	0.020	0.00	0.035	0.035		Set Trigger
4	2.623	0.020	0.00	0.036	0.035		Set Trigger
5	2.685	0.020	0.00	0.036	0.035		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.022	0.00	0.031	0.059		Set Trigger
2	4.202	0.022	0.00	0.031	0.060		Set Trigger
3	4.191	0.022	0.00	0.031	0.059		Set Trigger
4	4.192	0.024	0.00	0.031	0.063		Set Trigger
5	4.204	0.021	0.00	0.031	0.060		Set Trigger

Avg 4.19