

6686 3538

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

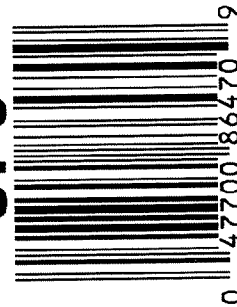
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863538

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863538

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	JP
430	ASSEMBLE TO STOCK		5-21-09	JP
440	PROOF		5-21-09	JP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	JP
520	GOFF BLAST BBL / REC		5/29/09	JP
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	JP
	D) OIL FIRING PIN ASSEMBLY		6-9-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

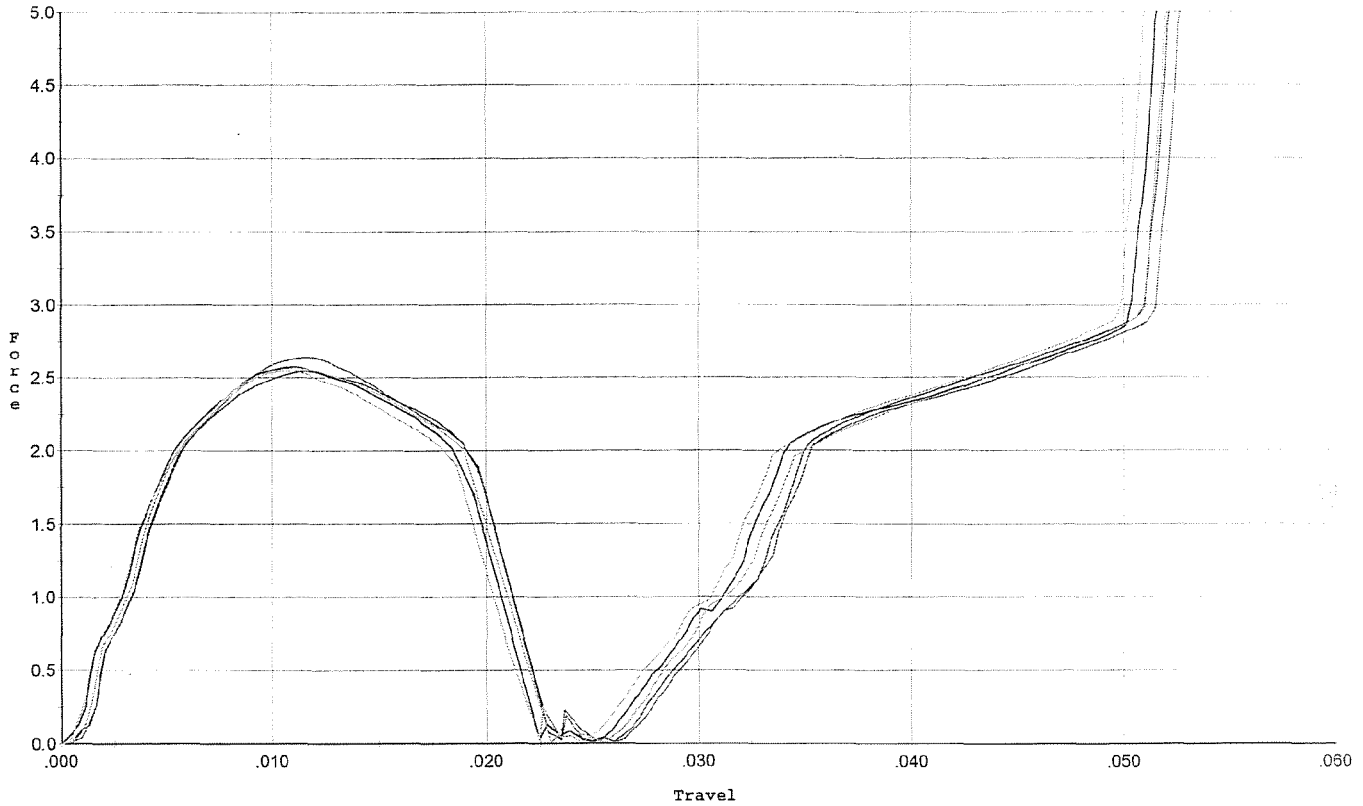
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-26-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-26-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-26-09	LH
	J) ASSEMBLE STOCK		6-9-09	SN
	K) ASSEMBLE SWIVEL STUDS		6-26-09	JK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-26-09	JK
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	RP
670	FINAL INSPECTION A) HEADSPACE		6-26-09	SN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>246</u> <u>249</u> <u>251</u> <u>249</u> <u>261</u>	6-26-09	LH
	C) FUNCTION		6-26-09	LH
690	PACK		7/21/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



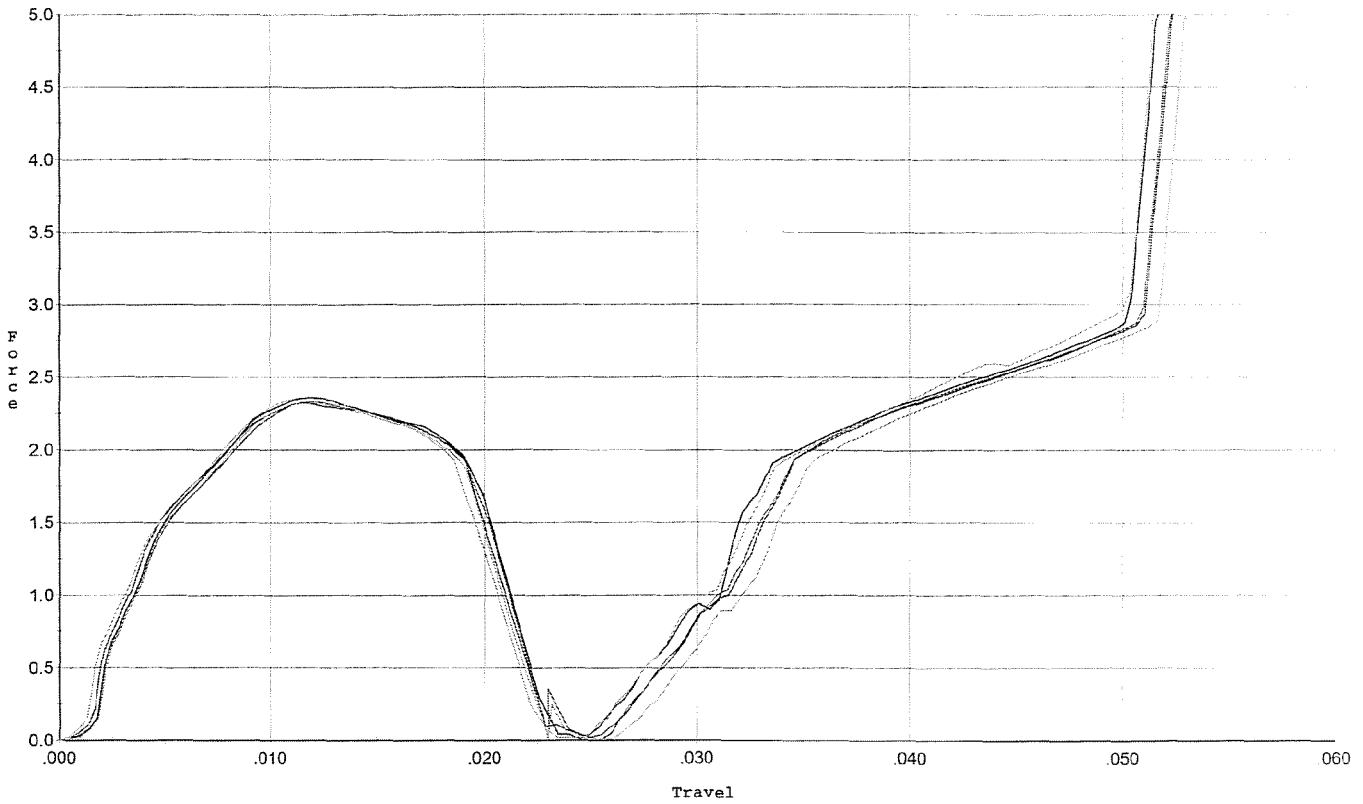
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.020	0.00	0.036	0.036		Set Trigger
2	2.574	0.019	0.00	0.036	0.036		Set Trigger
3	2.639	0.020	0.00	0.037	0.036		Set Trigger
4	2.547	0.019	0.00	0.036	0.034		Set Trigger
5	2.571	0.021	0.00	0.036	0.038		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



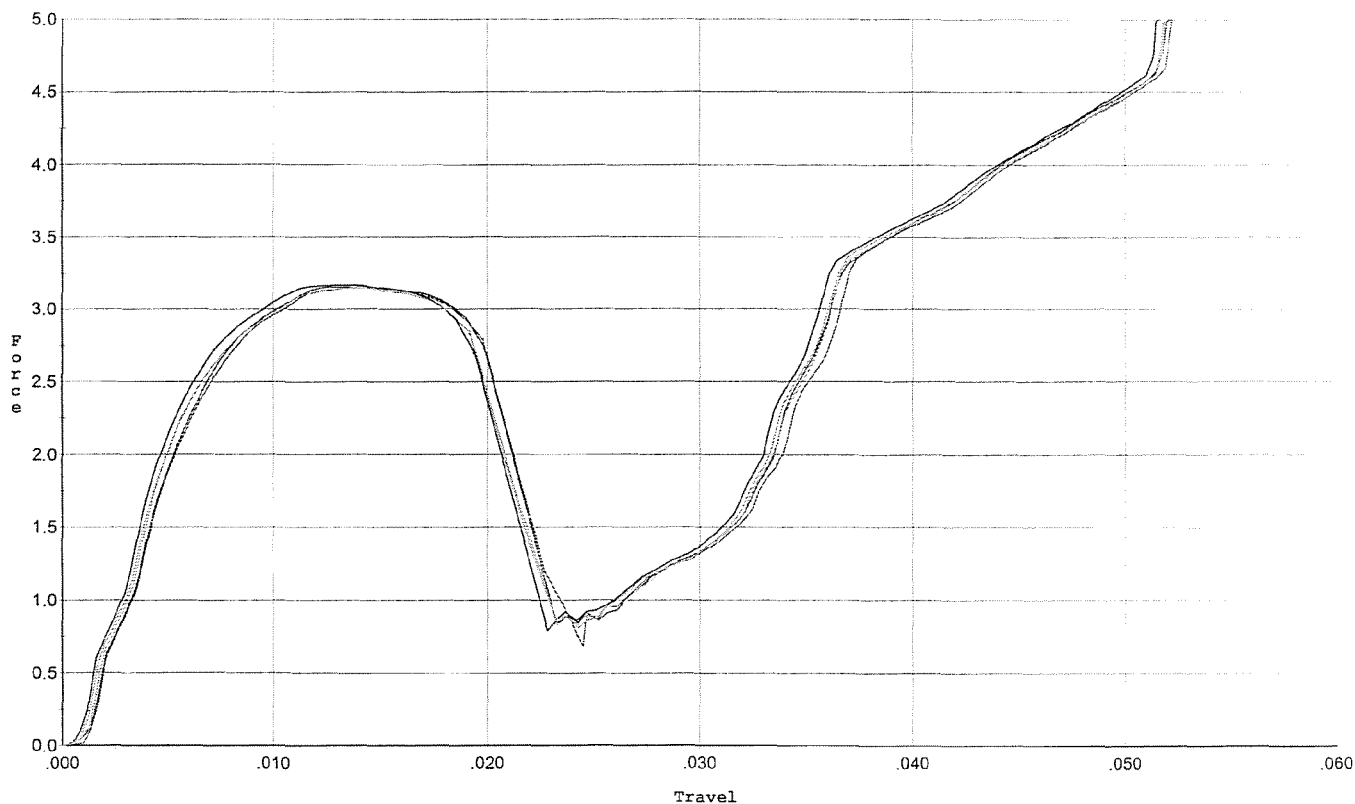
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.328	0.019	0.00	0.037	0.032		Set Trigger
2	2.359	0.020	0.00	0.036	0.033		Set Trigger
3	2.332	0.020	0.00	0.036	0.033		Set Trigger
4	2.358	0.020	0.00	0.036	0.033		Set Trigger
5	2.328	0.019	0.00	0.038	0.031		Set Trigger

Avg 2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



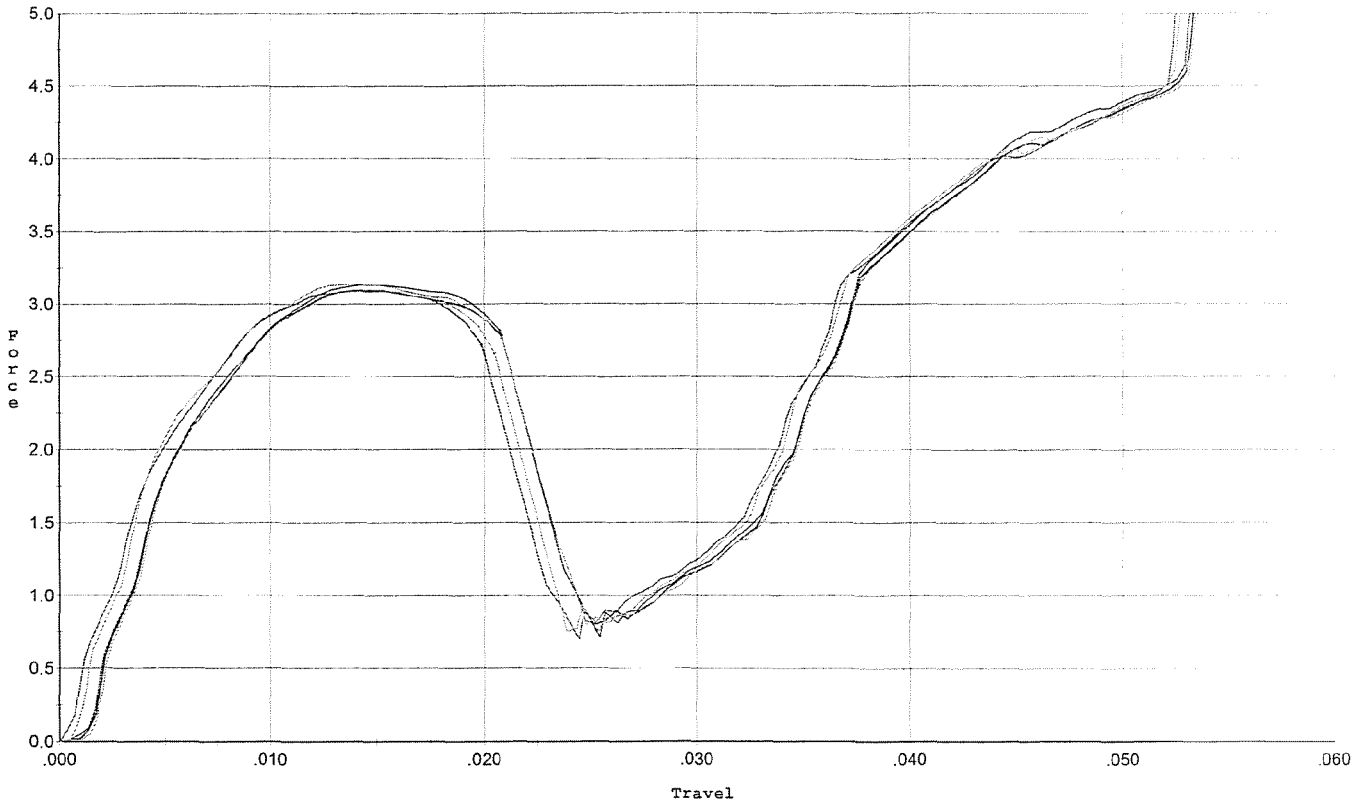
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.020	0.00	0.034	0.044		Set Trigger
2	3.168	0.019	0.00	0.034	0.044		Set Trigger
3	3.150	0.020	0.00	0.034	0.044		Set Trigger
4	3.146	0.019	0.00	0.034	0.043		Set Trigger
5	3.150	0.019	0.00	0.034	0.043		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



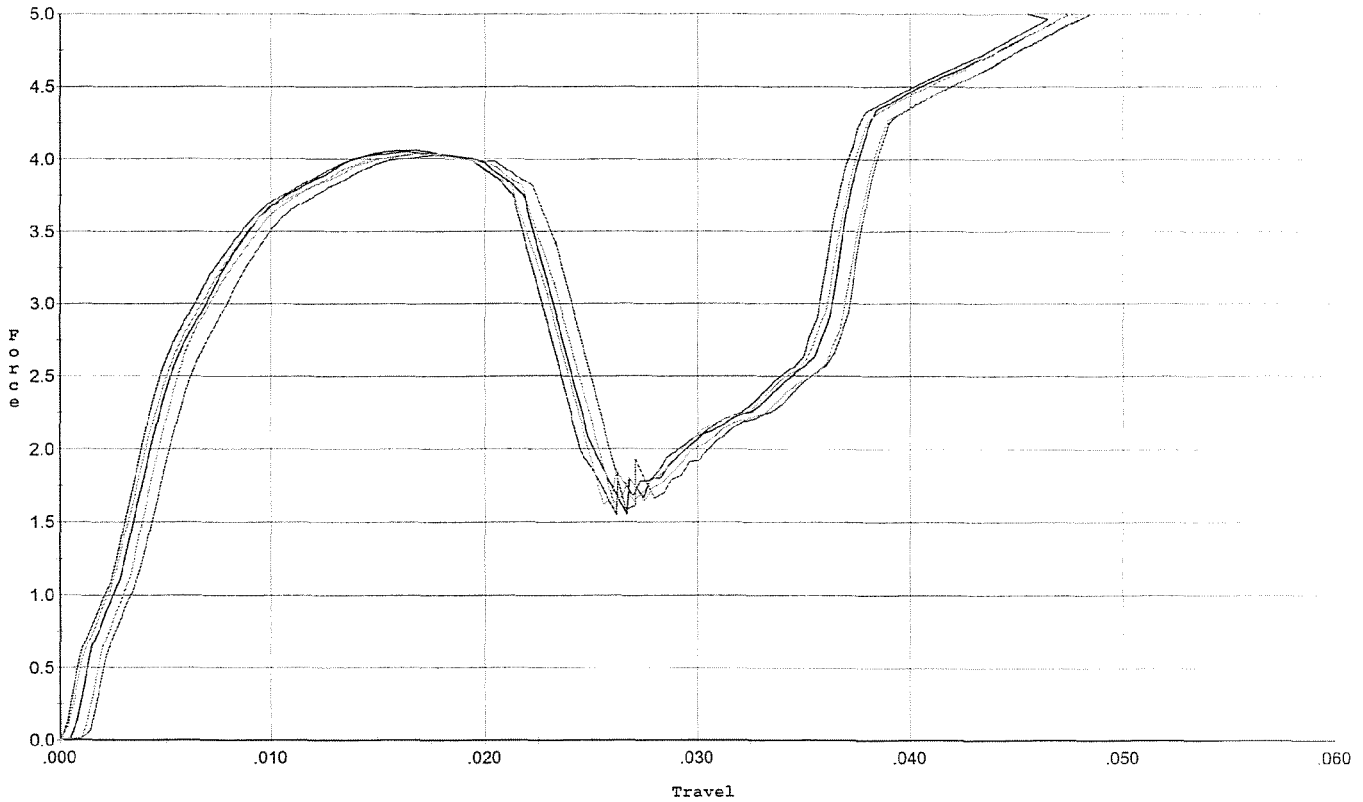
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.021	0.00	0.035	0.046		Set Trigger
2	3.096	0.021	0.00	0.035	0.045		Set Trigger
3	3.089	0.020	0.00	0.035	0.045		Set Trigger
4	3.093	0.021	0.00	0.035	0.045		Set Trigger
5	3.139	0.020	0.00	0.035	0.046		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



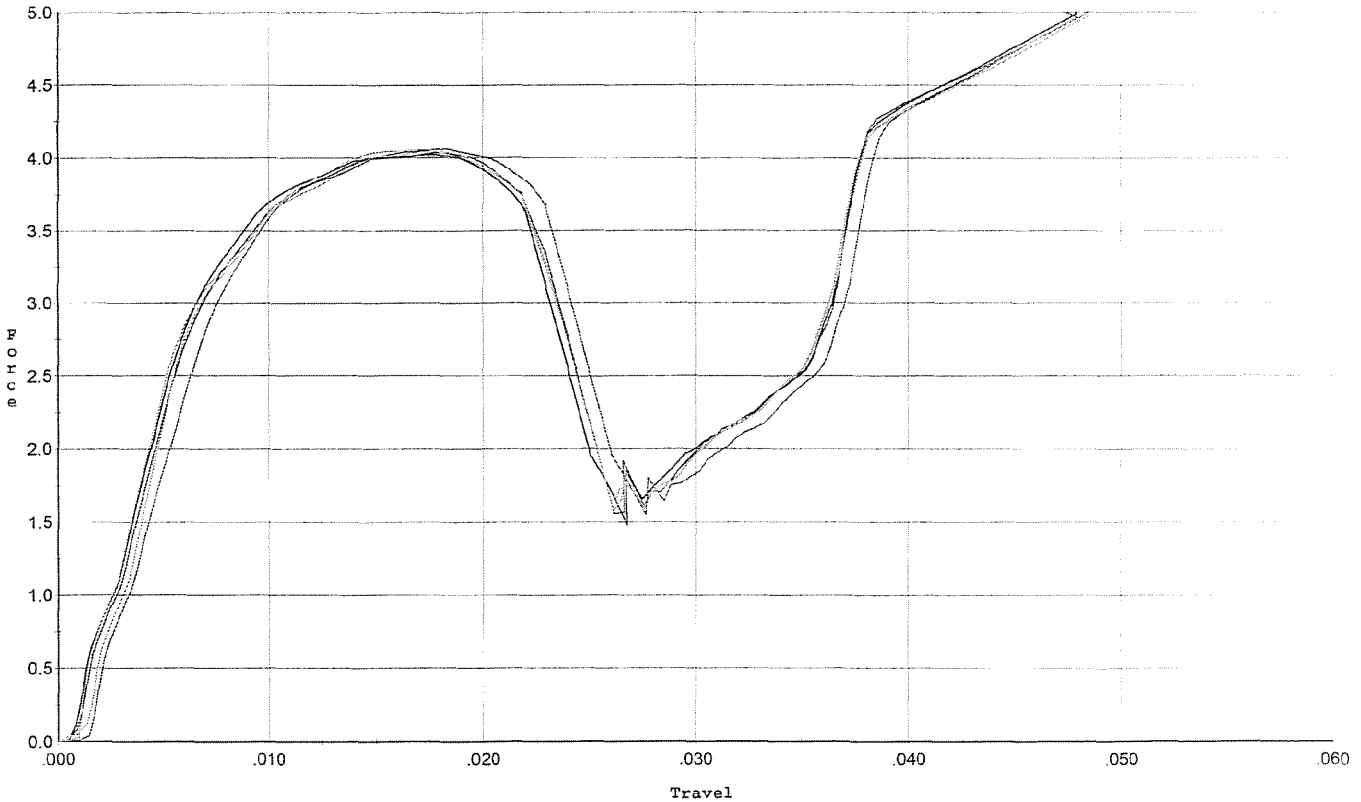
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.021	0.00	0.032	0.062		Set Trigger
2	4.059	0.022	0.00	0.032	0.063		Set Trigger
3	4.028	0.023	0.00	0.032	0.065		Set Trigger
4	4.039	0.023	0.00	0.032	0.065		Set Trigger
5	4.039	0.023	0.00	0.032	0.066		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



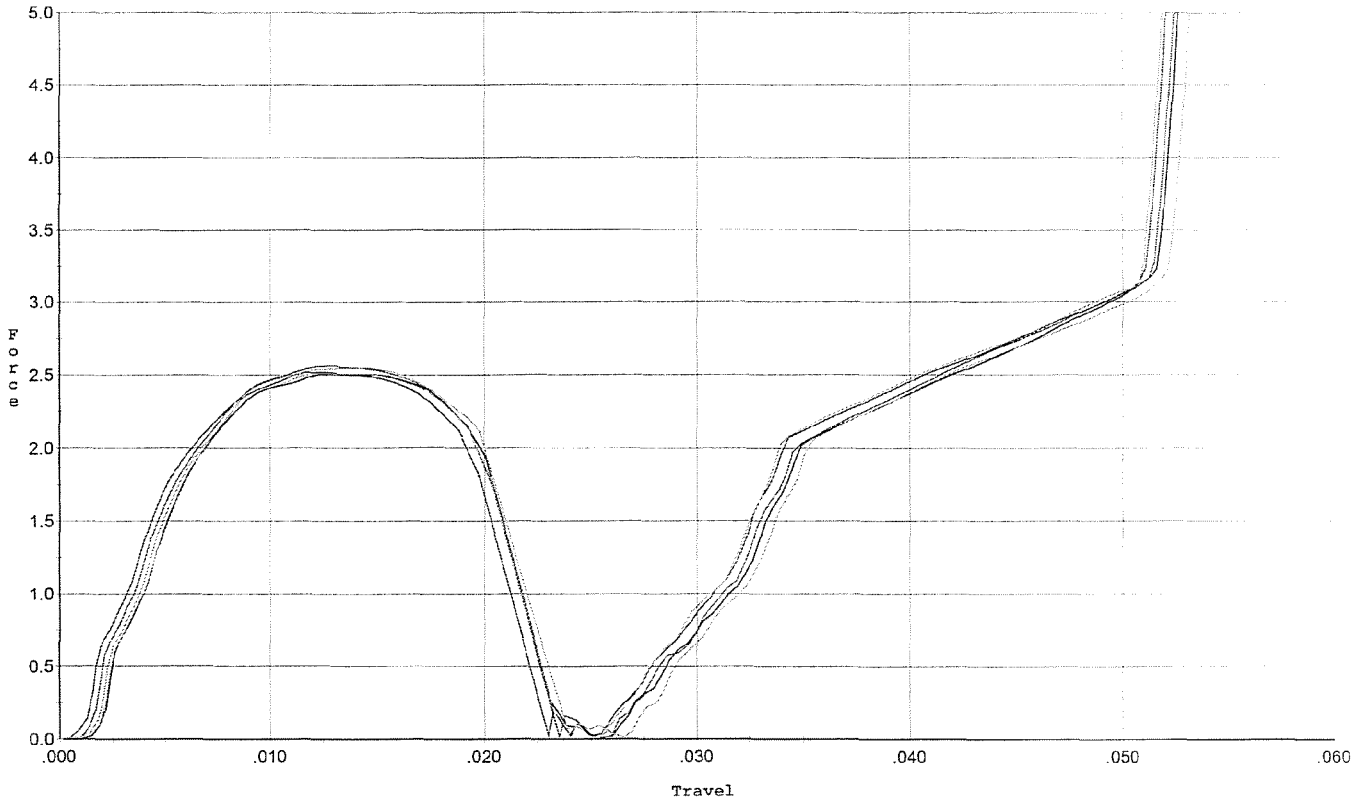
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.023	0.00	0.031	0.065		Set Trigger
2	4.023	0.022	0.00	0.031	0.063		Set Trigger
3	4.064	0.023	0.00	0.032	0.064		Set Trigger
4	4.058	0.023	0.00	0.032	0.066		Set Trigger
5	4.046	0.023	0.00	0.031	0.066		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



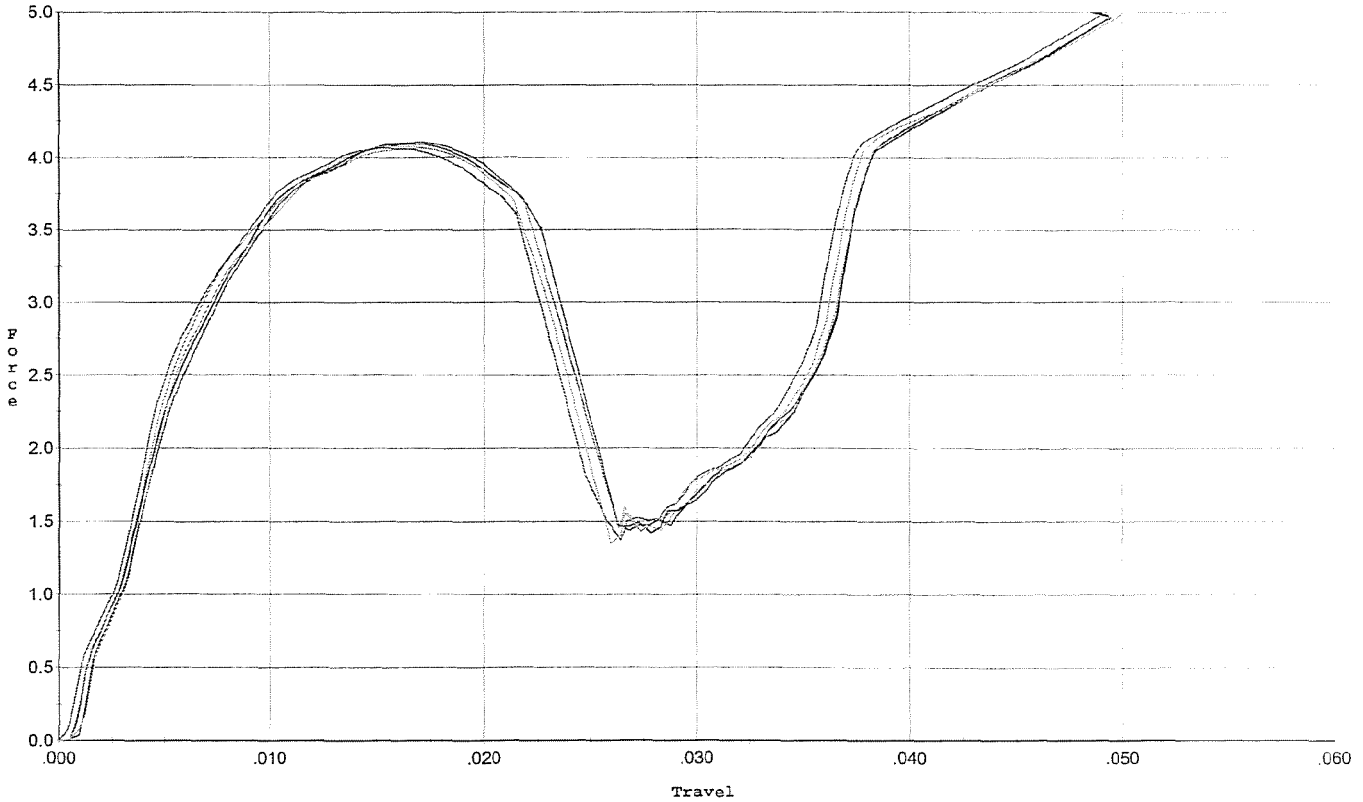
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.020	0.00	0.036	0.036		Set Trigger
2	2.507	0.020	0.002	0.036	0.035		Set Trigger
3	2.557	0.020	0.00	0.036	0.037		Set Trigger
4	2.511	0.020	0.00	0.035	0.036		Set Trigger
5	2.550	0.020	0.00	0.037	0.035		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.023	0.00	0.032	0.064		Set Trigger
2	4.094	0.022	0.00	0.033	0.062		Set Trigger
3	4.067	0.022	0.00	0.032	0.062		Set Trigger
4	4.080	0.023	0.00	0.032	0.065		Set Trigger
5	4.065	0.022	0.00	0.033	0.062		Set Trigger

Avg 4.08