

G6863541

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



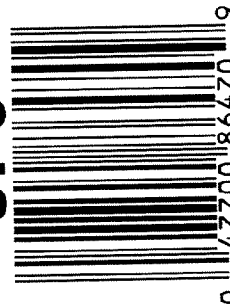
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863541

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863541

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	RP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	RP
480	MAGNAFLUX BBL ACTION		5/24/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RP
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/1	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-2-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

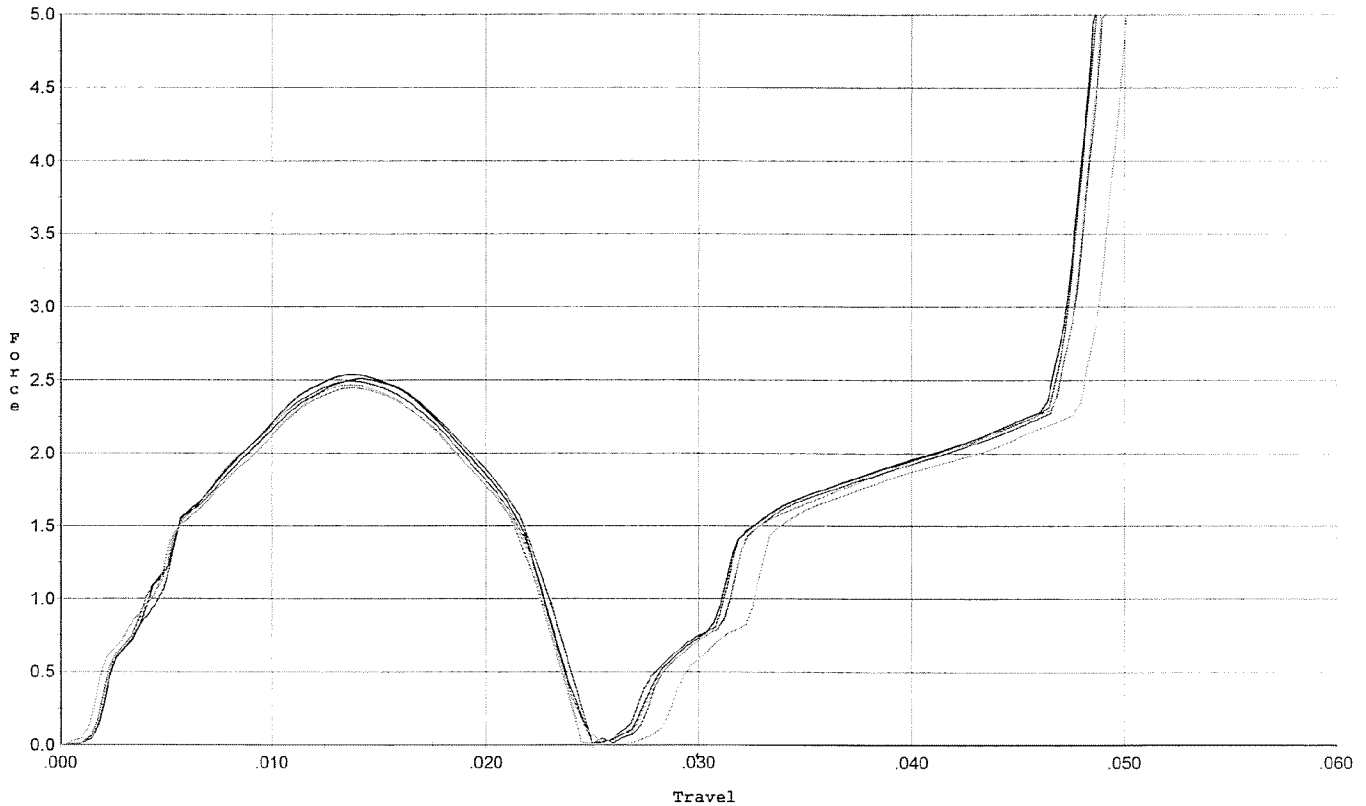
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-16-09	LJZ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-16-09	LJZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	6-16-09	LJZ
	J) ASSEMBLE STOCK		6-8-09	R.W.
	K) ASSEMBLE SWIVEL STUDS		6-16-09	LJZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/15/09	RJB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TCUR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	LJZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>269</u> <u>260</u> <u>234</u> <u>256</u> <u>259</u>	6/15/09	RTZ
	C) FUNCTION		6-16-09	LJZ
690	PACK		7/10/09	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



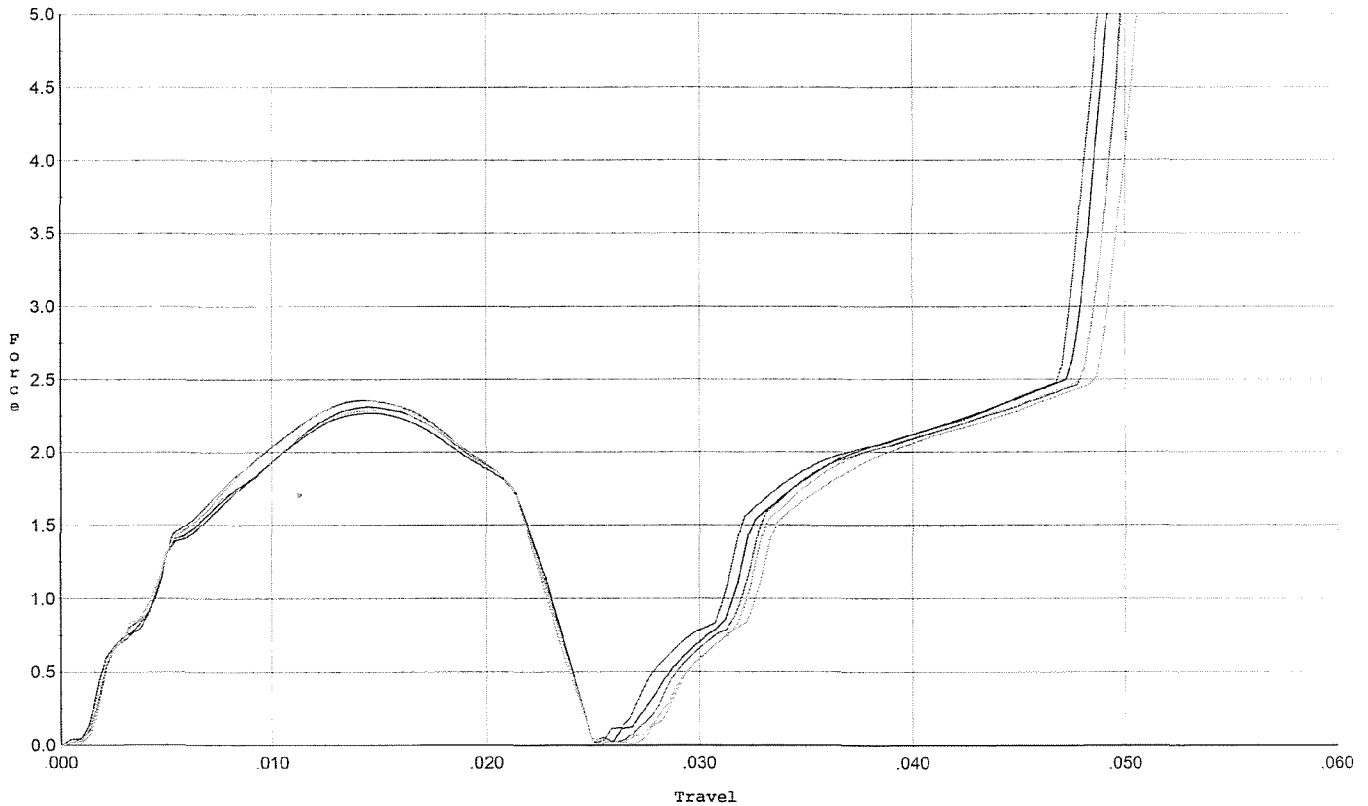
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.023	0.00	0.032	0.038		Set Trigger
2	2.539	0.022	0.00	0.032	0.036		Set Trigger
3	2.495	0.022	0.00	0.032	0.036		Set Trigger
4	2.469	0.022	0.00	0.034	0.036		Set Trigger
5	2.447	0.022	0.00	0.032	0.036		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



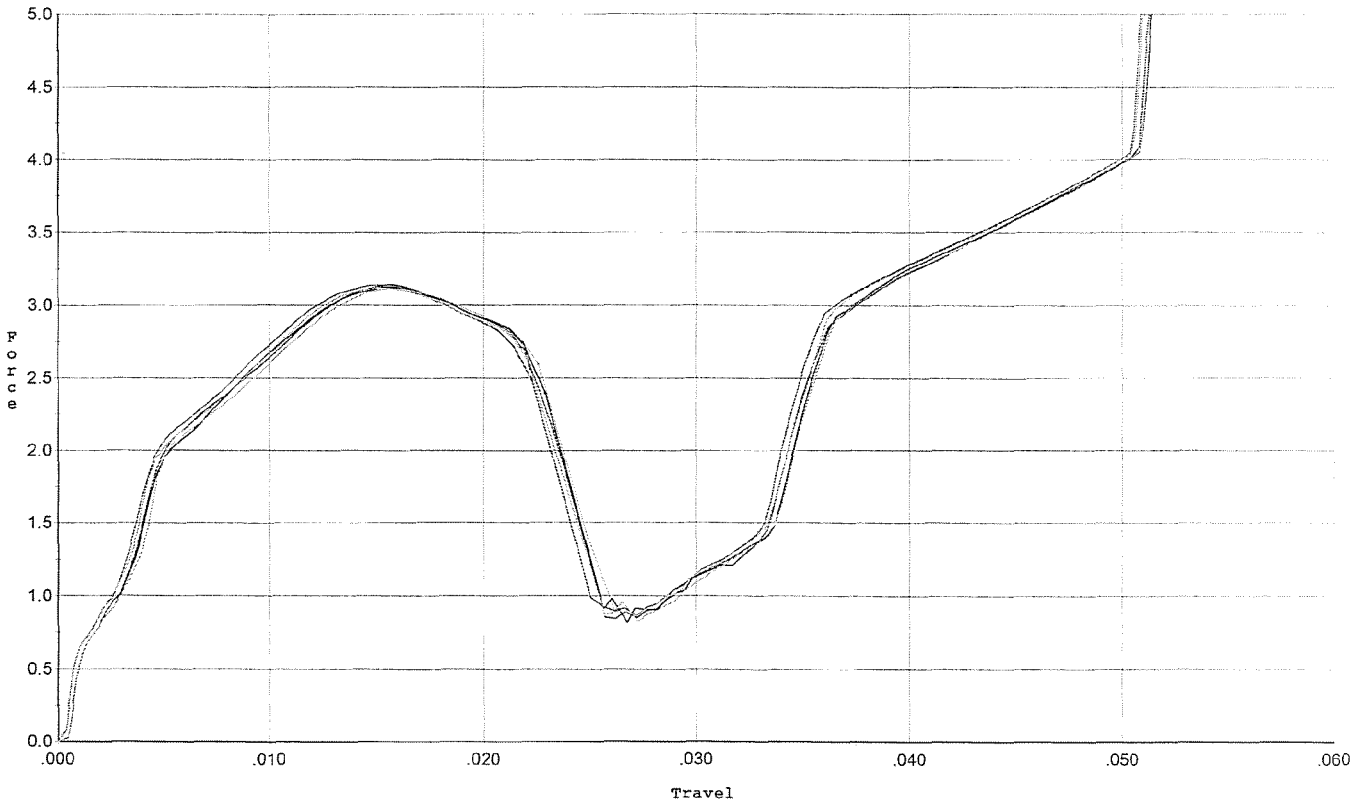
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.270	0.023	0.00	0.032	0.036		Set Trigger
2	2.314	0.023	0.00	0.032	0.036		Set Trigger
3	2.357	0.023	0.00	0.033	0.037		Set Trigger
4	2.291	0.023	0.00	0.033	0.036		Set Trigger
5	2.353	0.021	0.00	0.034	0.034		Set Trigger

Avg 2.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



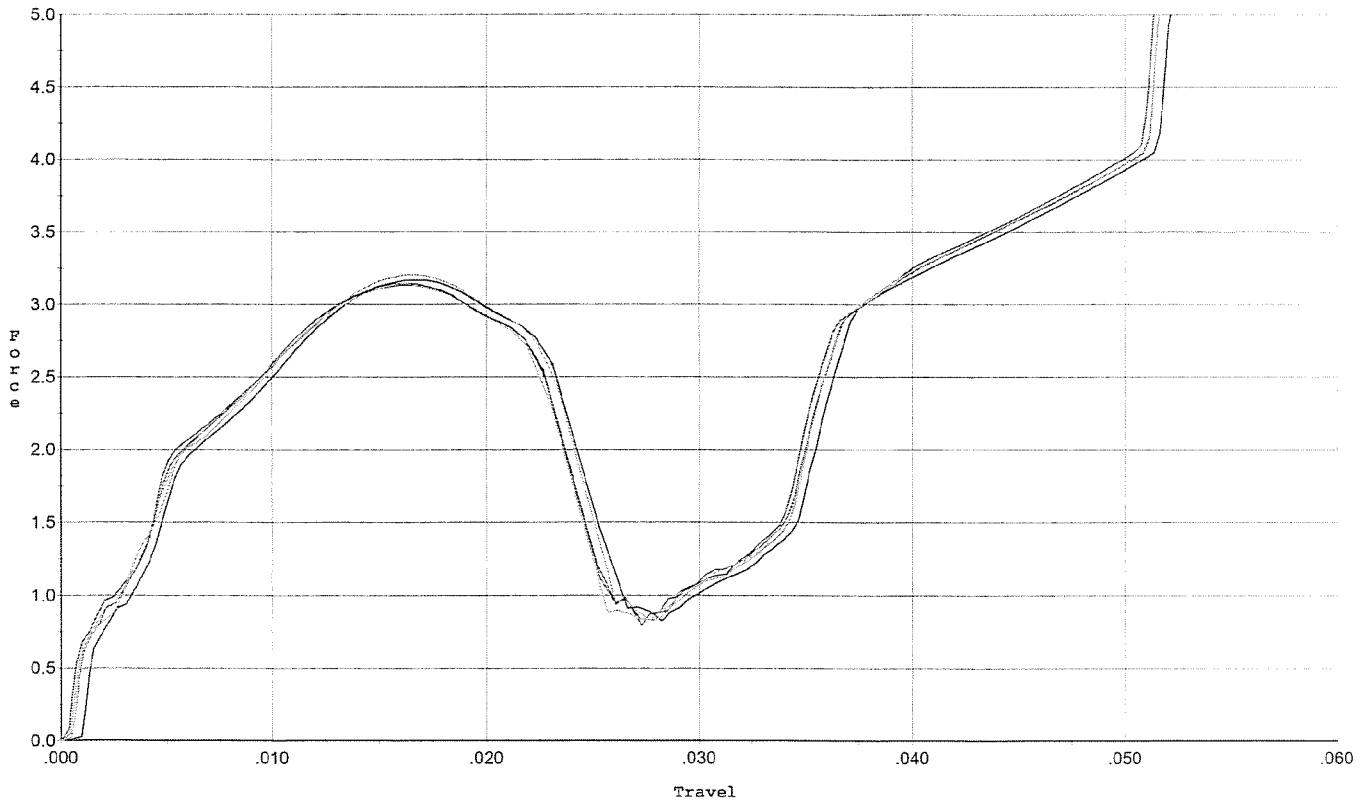
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.023	0.00	0.032	0.052		Set Trigger
2	3.123	0.023	0.00	0.033	0.051		Set Trigger
3	3.139	0.022	0.00	0.032	0.050		Set Trigger
4	3.114	0.023	0.00	0.032	0.050		Set Trigger
5	3.118	0.022	0.00	0.033	0.049		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



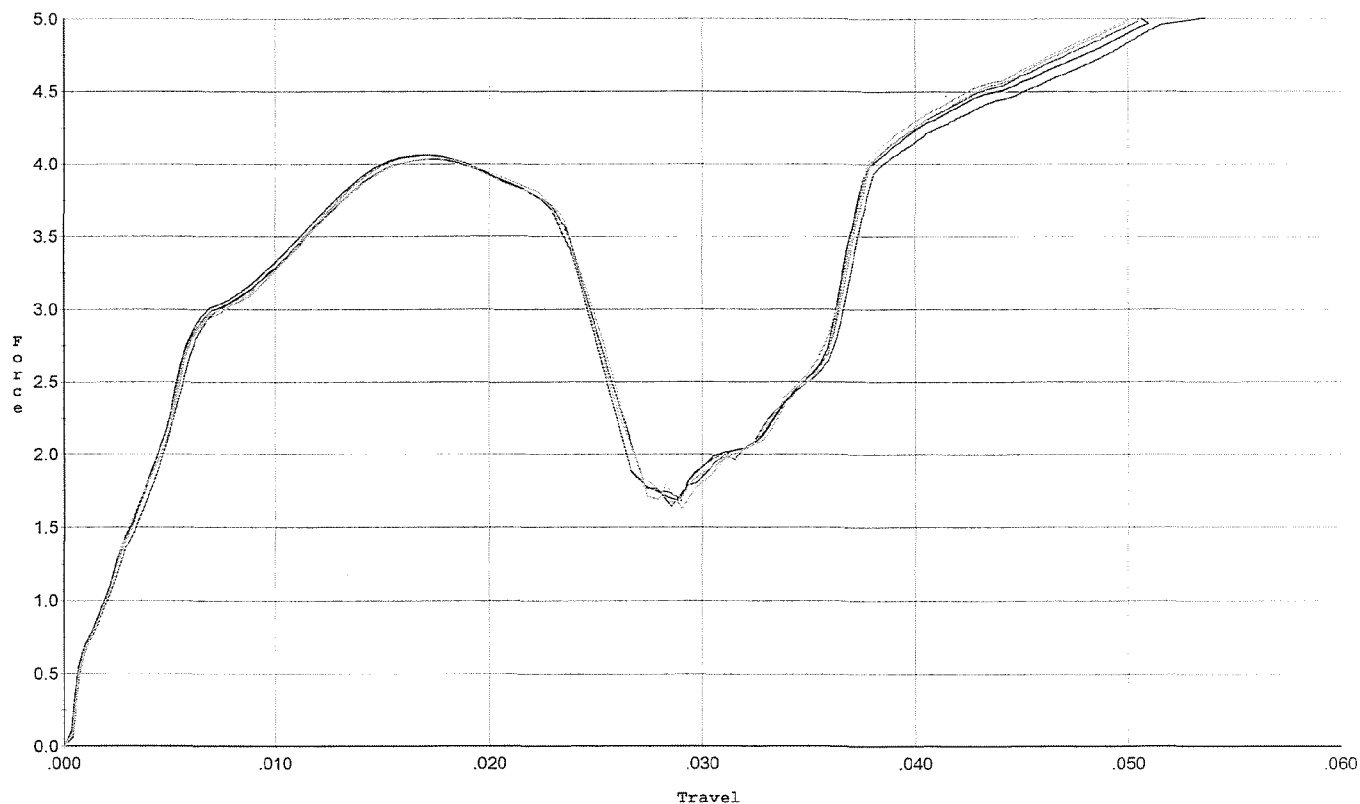
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.023	0.00	0.033	0.050		Set Trigger
2	3.172	0.023	0.00	0.033	0.050		Set Trigger
3	3.147	0.023	0.00	0.033	0.050		Set Trigger
4	3.142	0.023	0.00	0.033	0.050		Set Trigger
5	3.207	0.023	0.00	0.033	0.052		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



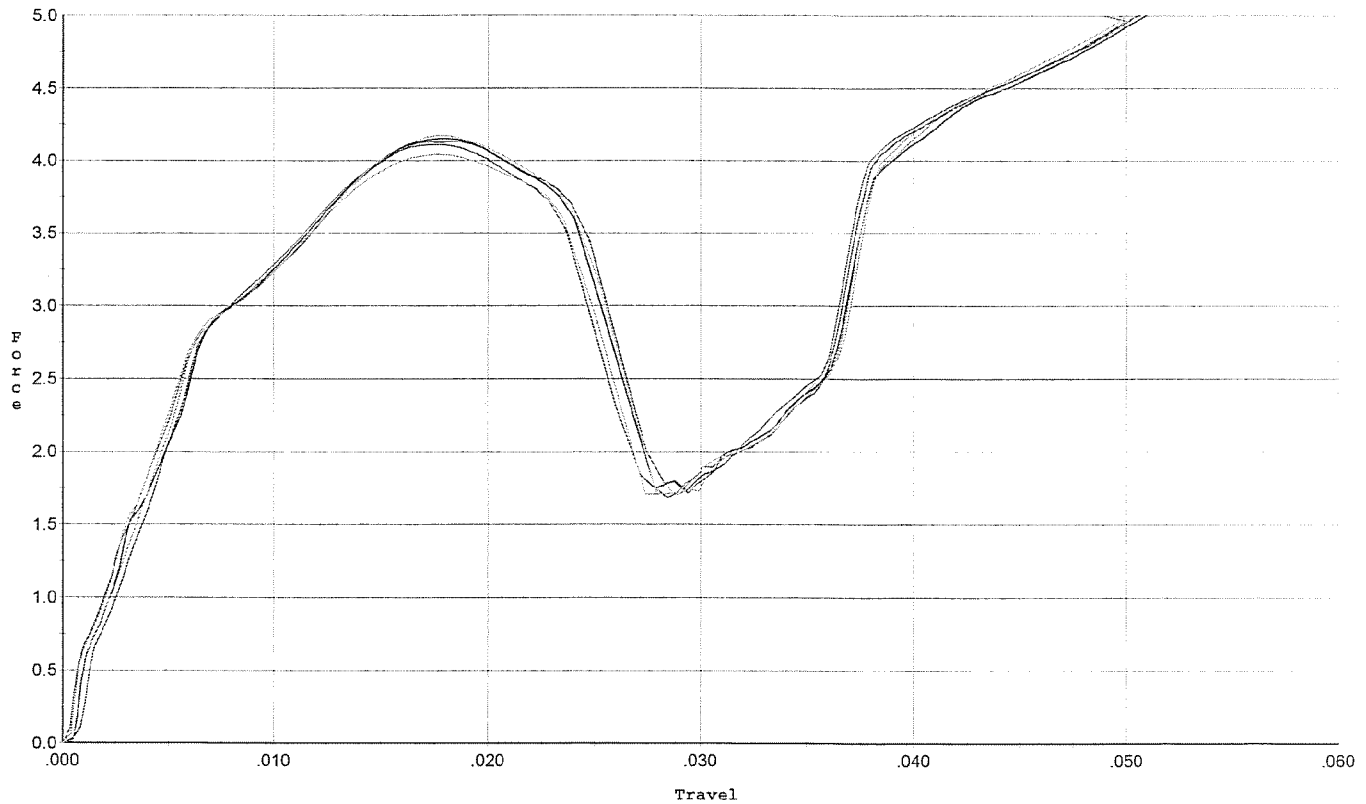
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.024	0.00	0.030	0.067		Set Trigger
2	4.062	0.024	0.00	0.030	0.069		Set Trigger
3	4.054	0.024	0.00	0.030	0.068		Set Trigger
4	4.030	0.024	0.00	0.030	0.068		Set Trigger
5	4.041	0.025	0.00	0.029	0.072		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



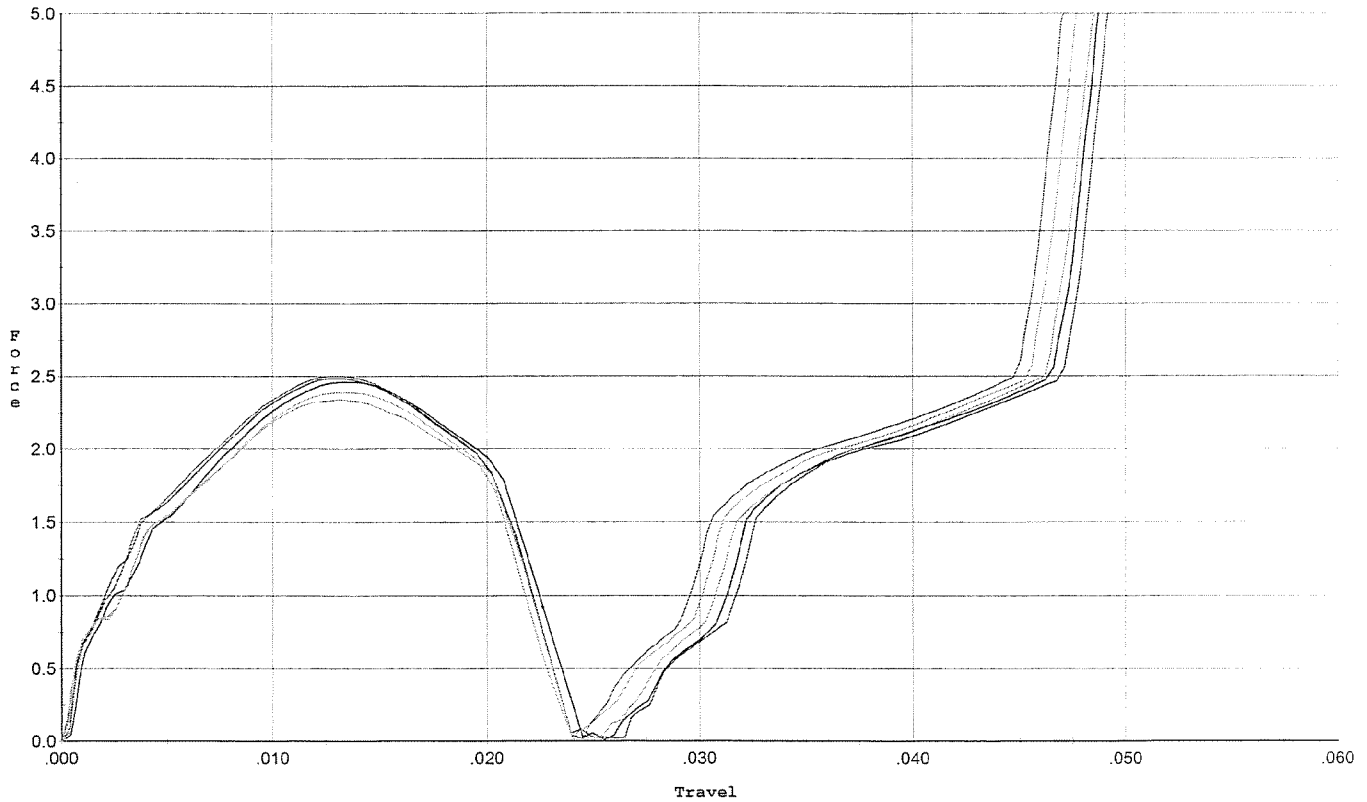
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.025	0.00	0.029	0.071		Set Trigger
2	4.151	0.026	0.00	0.029	0.074		Set Trigger
3	4.112	0.024	0.00	0.029	0.068		Set Trigger
4	4.174	0.025	0.00	0.029	0.073		Set Trigger
5	4.042	0.025	0.00	0.029	0.072		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



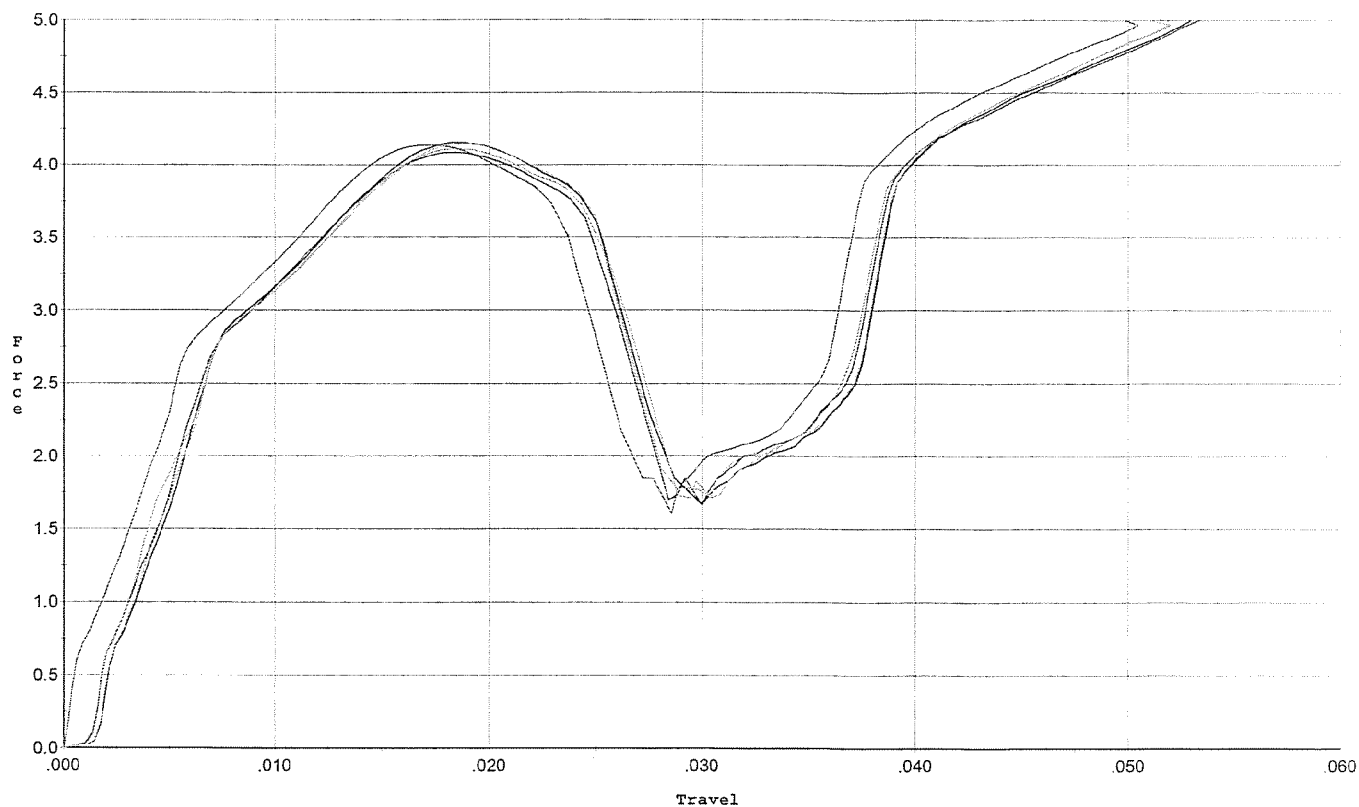
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.021	0.00	0.033	0.039		Set Trigger
2	2.461	0.023	0.00	0.032	0.040		Set Trigger
3	2.500	0.022	0.00	0.031	0.039		Set Trigger
4	2.388	0.022	0.00	0.032	0.037		Set Trigger
5	2.335	0.020	0.00	0.033	0.035		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.026	0.00	0.030	0.072		Set Trigger
2	4.155	0.025	0.00	0.030	0.070		Set Trigger
3	4.138	0.024	0.00	0.030	0.069		Set Trigger
4	4.150	0.027	0.00	0.029	0.074		Set Trigger
5	4.111	0.025	0.00	0.029	0.071		Set Trigger

Avg 4.12