

G 686354.4

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

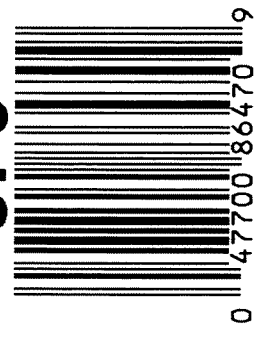


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863544

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863544

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWD
540	APPLY COATINGS (BARREL ACTION)		6/11	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-18-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

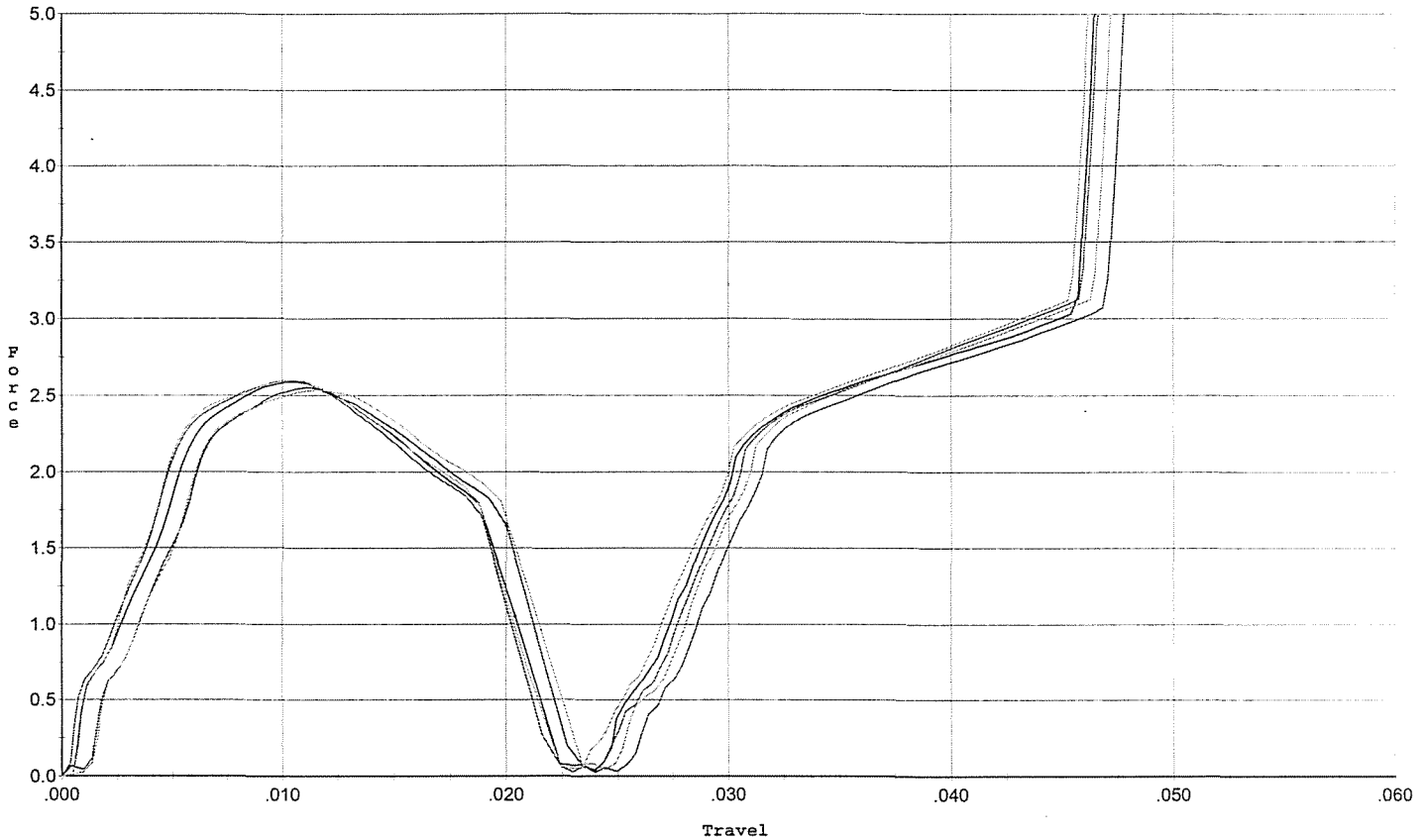
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>52</u>	<u>52</u>	<u>40</u>	7-28-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>52</u>	<u>52</u>	<u>52</u>	7-28-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	7-28-09	LN		
	J) ASSEMBLE STOCK					6-18-09	LN		
	K) ASSEMBLE SWIVEL STUDS					7-28-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/24	LN		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/24	TAR		
670	FINAL INSPECTION A) HEADSPACE					7-28-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u>	<u>224</u>	<u>227</u>	<u>229</u>	<u>224</u>	7-28-09	LN
	C) FUNCTION					7-28-09	LN		
690	PACK					8/4/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



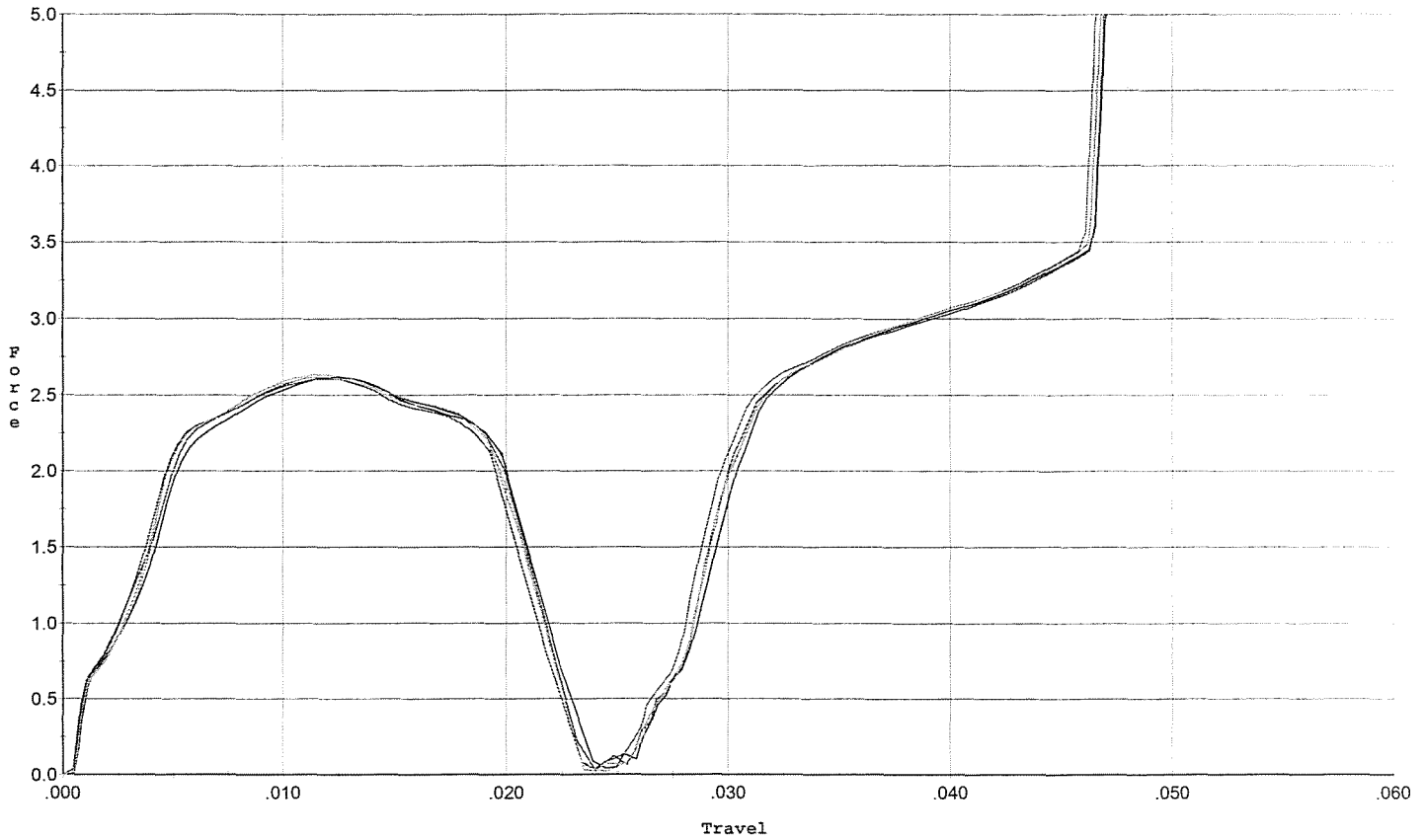
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.020	0.00	0.032	0.035		Set Trigger
2	2.587	0.020	0.00	0.031	0.037		Set Trigger
3	2.599	0.019	0.00	0.032	0.035		Set Trigger
4	2.599	0.019	0.00	0.031	0.035		Set Trigger
5	2.535	0.022	0.00	0.031	0.038		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



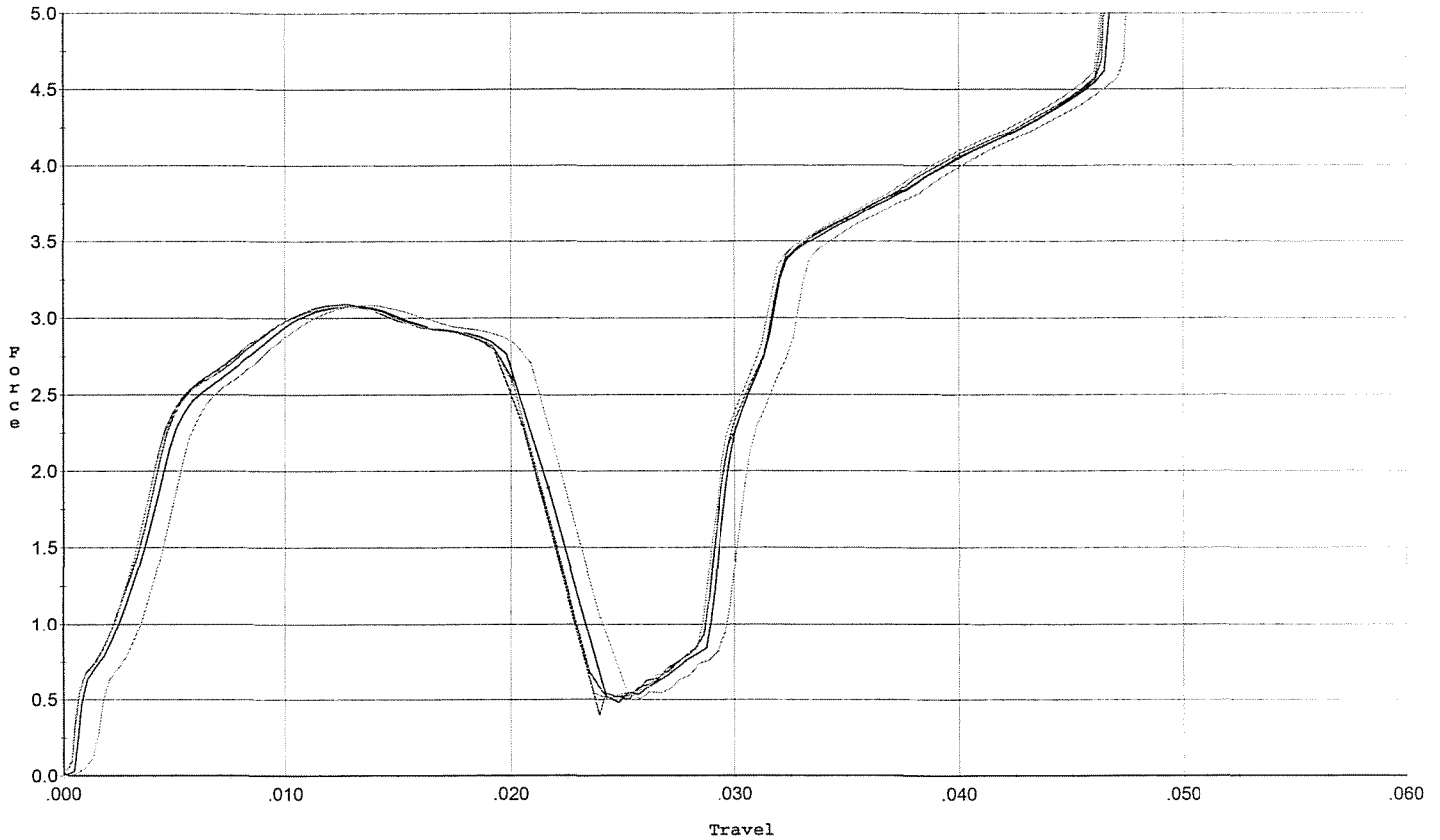
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.020	0.00	0.030	0.039		Set Trigger
2	2.616	0.020	0.00	0.030	0.038		Set Trigger
3	2.606	0.019	0.00	0.030	0.038		Set Trigger
4	2.618	0.020	0.00	0.030	0.039		Set Trigger
5	2.634	0.021	0.00	0.030	0.040		Set Trigger

Aug 261

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



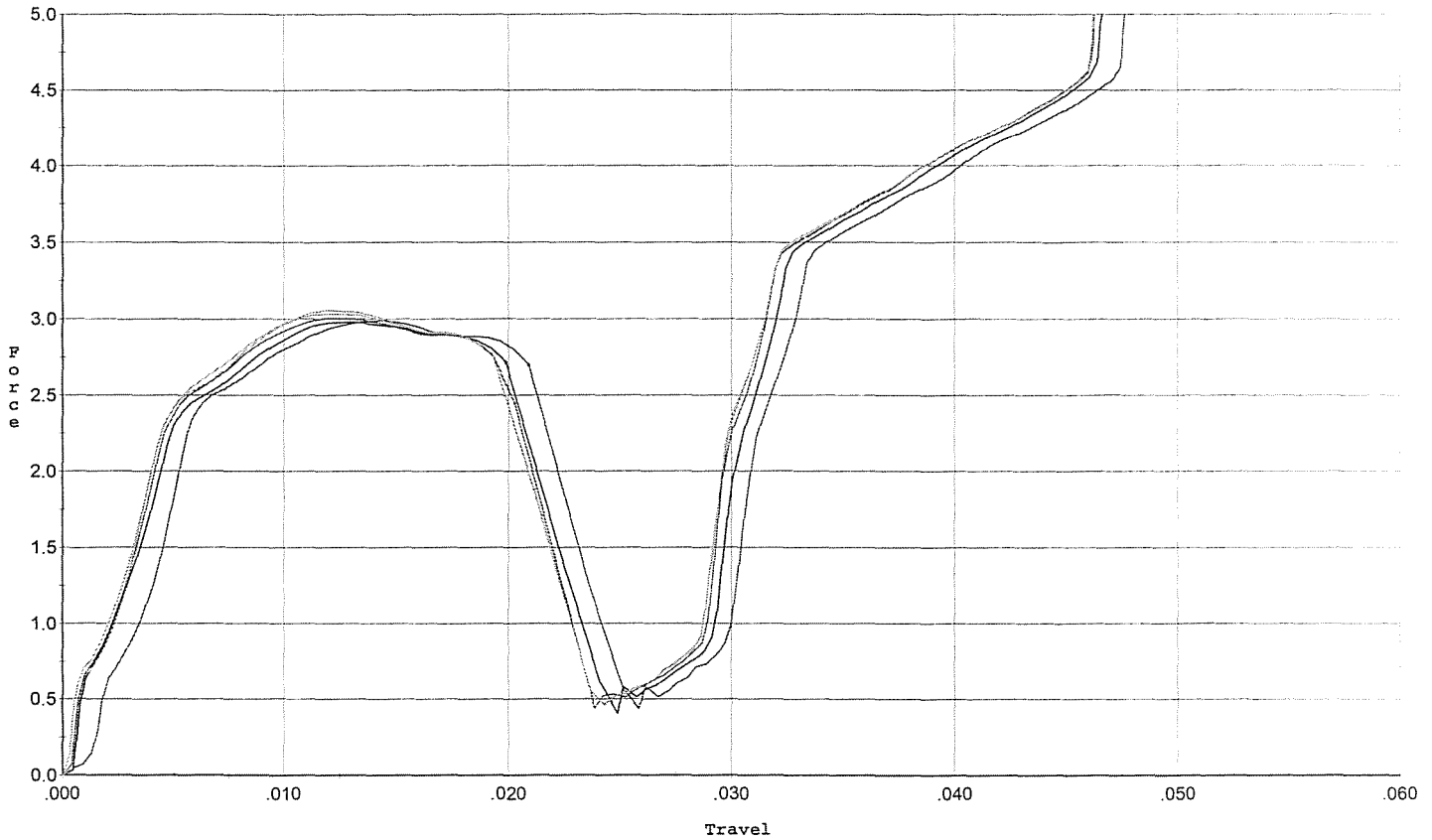
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.020	0.00	0.029	0.046		Set Trigger
2	3.075	0.022	0.00	0.029	0.049		Set Trigger
3	3.074	0.020	0.00	0.029	0.047		Set Trigger
4	3.075	0.020	0.00	0.029	0.046		Set Trigger
5	3.085	0.021	0.00	0.030	0.046		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



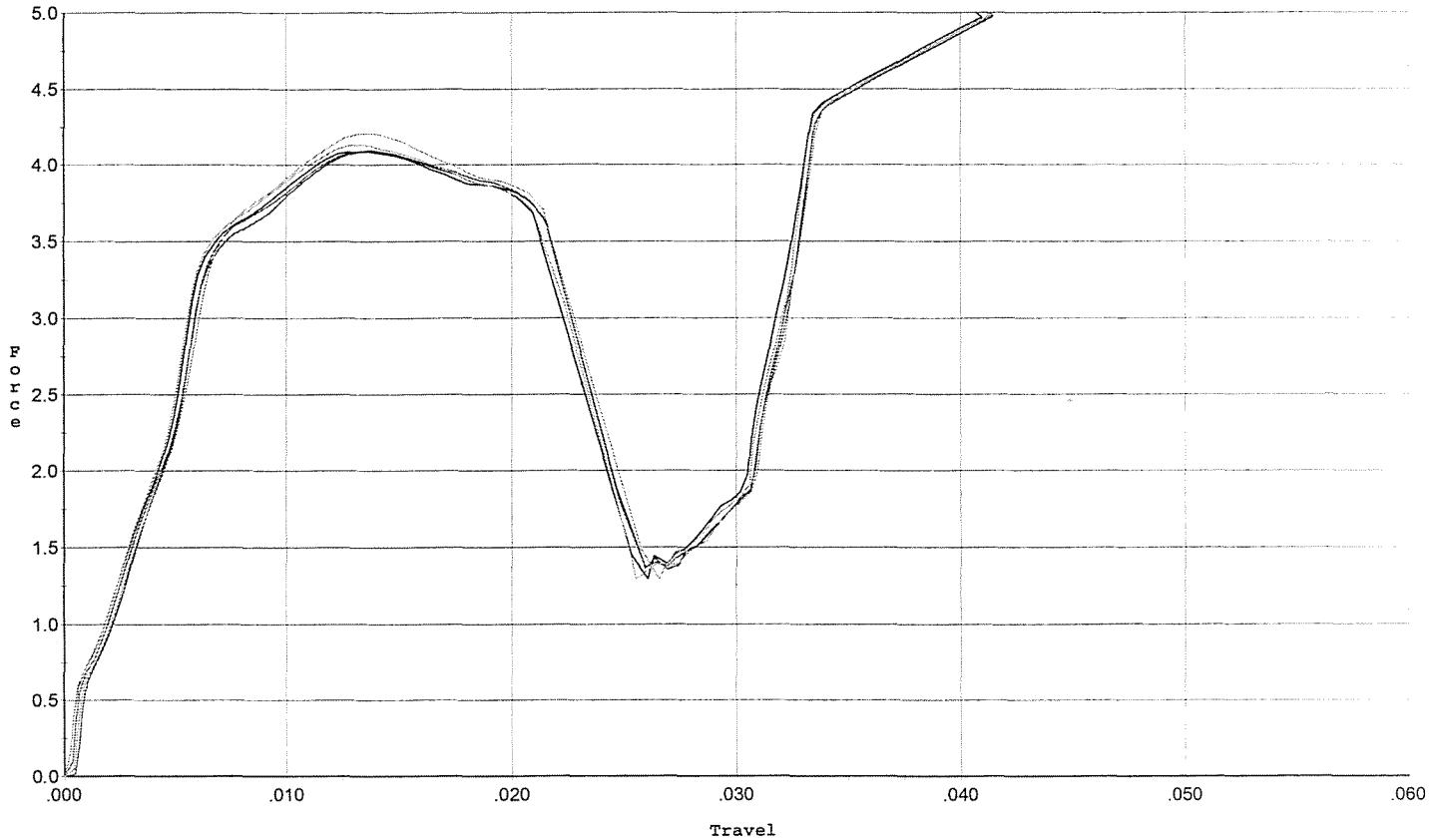
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.988	0.021	0.00	0.030	0.045		Set Trigger
2	2.979	0.020	0.00	0.030	0.044		Set Trigger
3	3.005	0.020	0.00	0.029	0.046		Set Trigger
4	3.032	0.021	0.00	0.029	0.048		Set Trigger
5	3.055	0.021	0.00	0.029	0.048		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



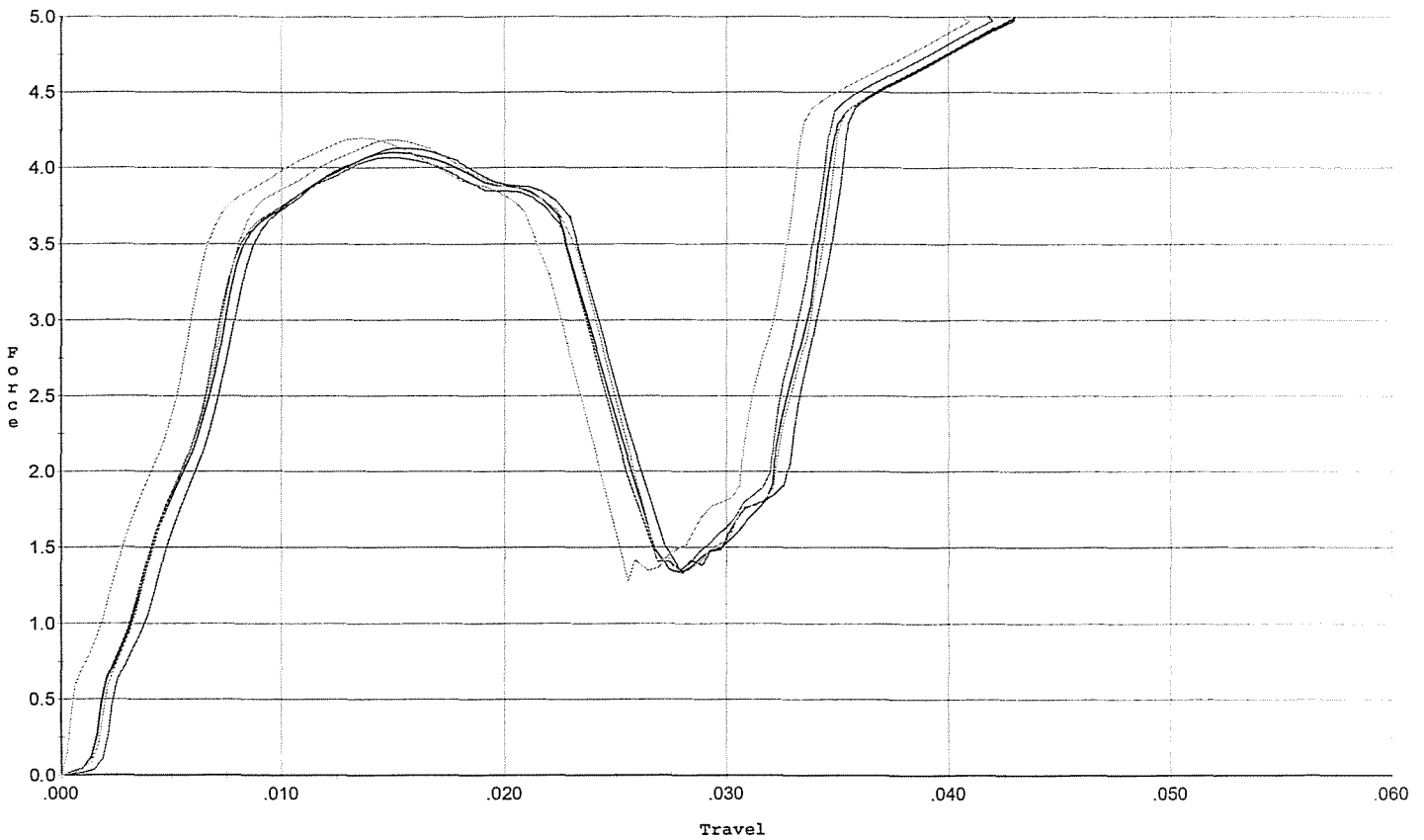
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.021	0.00	0.028	0.063		Set Trigger
2	4.085	0.023	0.00	0.027	0.068		Set Trigger
3	4.090	0.021	0.00	0.028	0.063		Set Trigger
4	4.131	0.022	0.00	0.028	0.066		Set Trigger
5	4.207	0.021	0.00	0.028	0.063		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



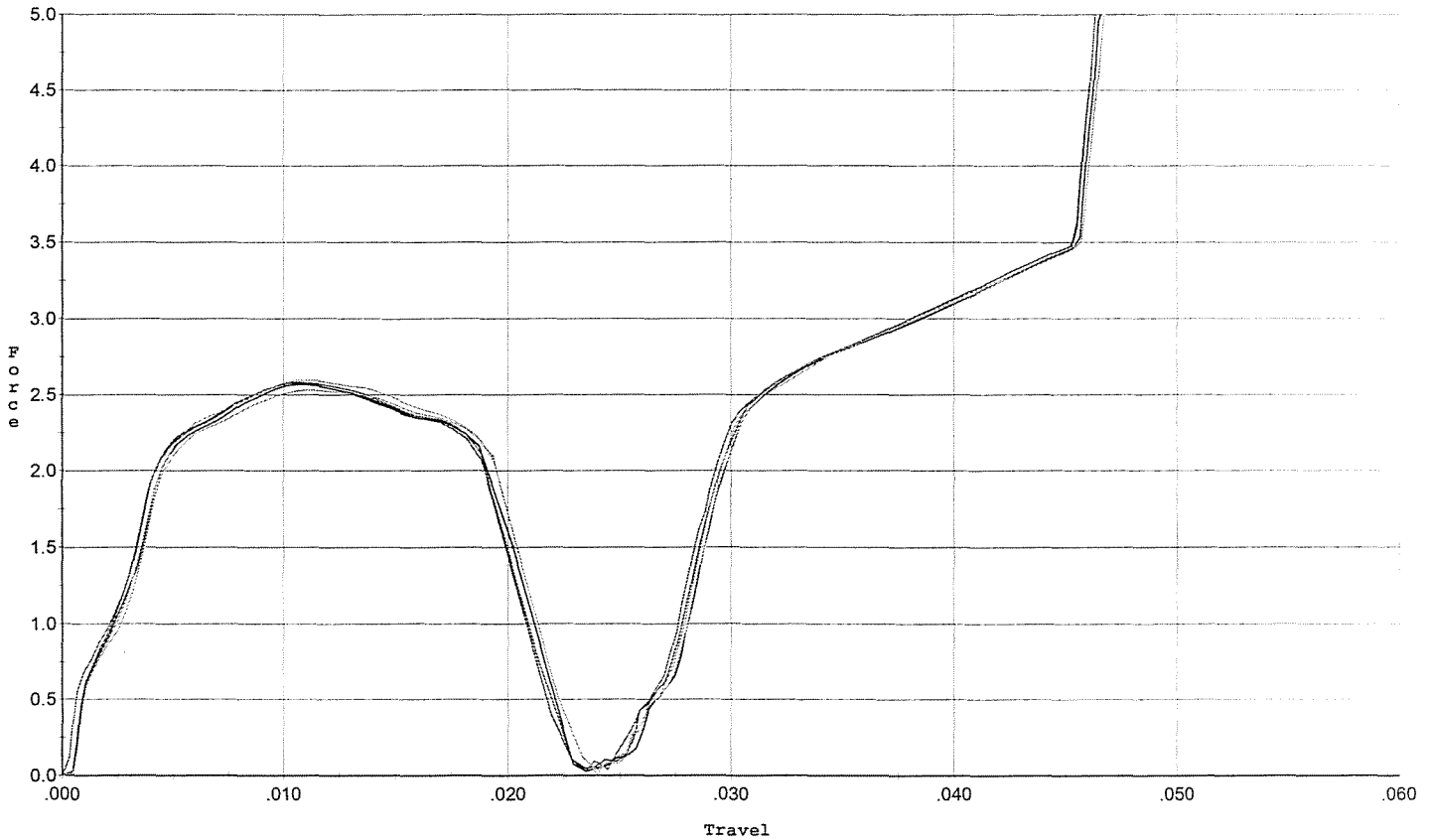
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.023	0.00	0.028	0.064		Set Trigger
2	4.099	0.022	0.00	0.028	0.063		Set Trigger
3	4.066	0.023	0.00	0.028	0.063		Set Trigger
4	4.196	0.022	0.00	0.028	0.066		Set Trigger
5	4.182	0.023	0.00	0.028	0.066		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



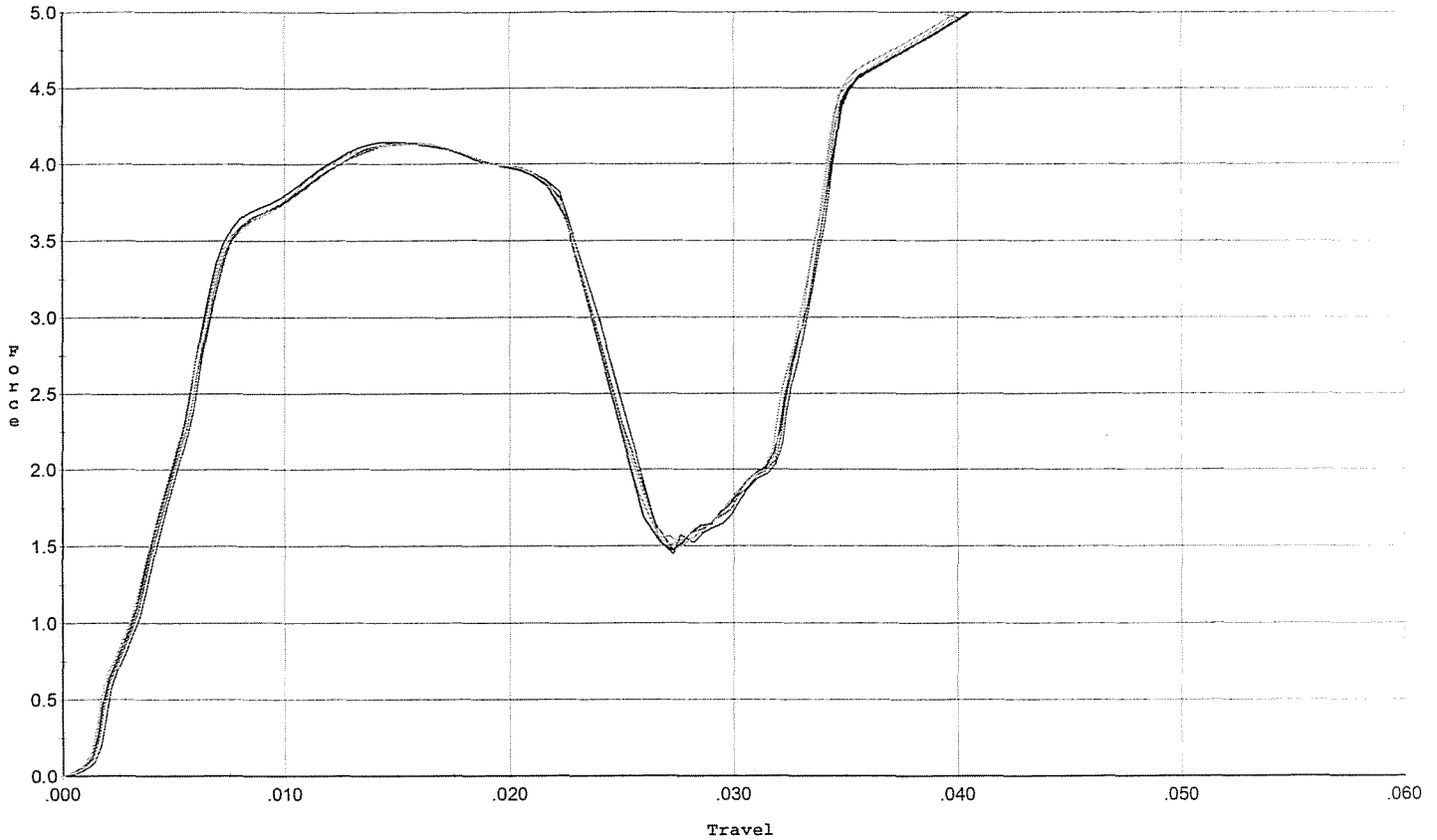
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.030	0.037		Set Trigger
2	2.569	0.020	0.00	0.030	0.039		Set Trigger
3	2.585	0.019	0.00	0.030	0.037		Set Trigger
4	2.598	0.019	0.00	0.030	0.038		Set Trigger
5	2.531	0.019	0.00	0.030	0.037		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.024	0.00	0.027	0.069		Set Trigger
2	4.145	0.022	0.00	0.028	0.065		Set Trigger
3	4.138	0.022	0.00	0.028	0.064		Set Trigger
4	4.128	0.022	0.00	0.028	0.064		Set Trigger
5	4.140	0.022	0.00	0.028	0.065		Set Trigger

Avg 4.13