

G6863545

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



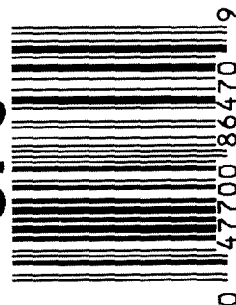
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863545

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863545

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION	MAY 20 2009	5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(Signature)</u>	5/24/09	(Signature)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/24/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SPD
540	APPLY COATINGS (BARREL ACTION)		6/1	(Signature)
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	SPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	SPD
	D) OIL FIRING PIN ASSEMBLY		6-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

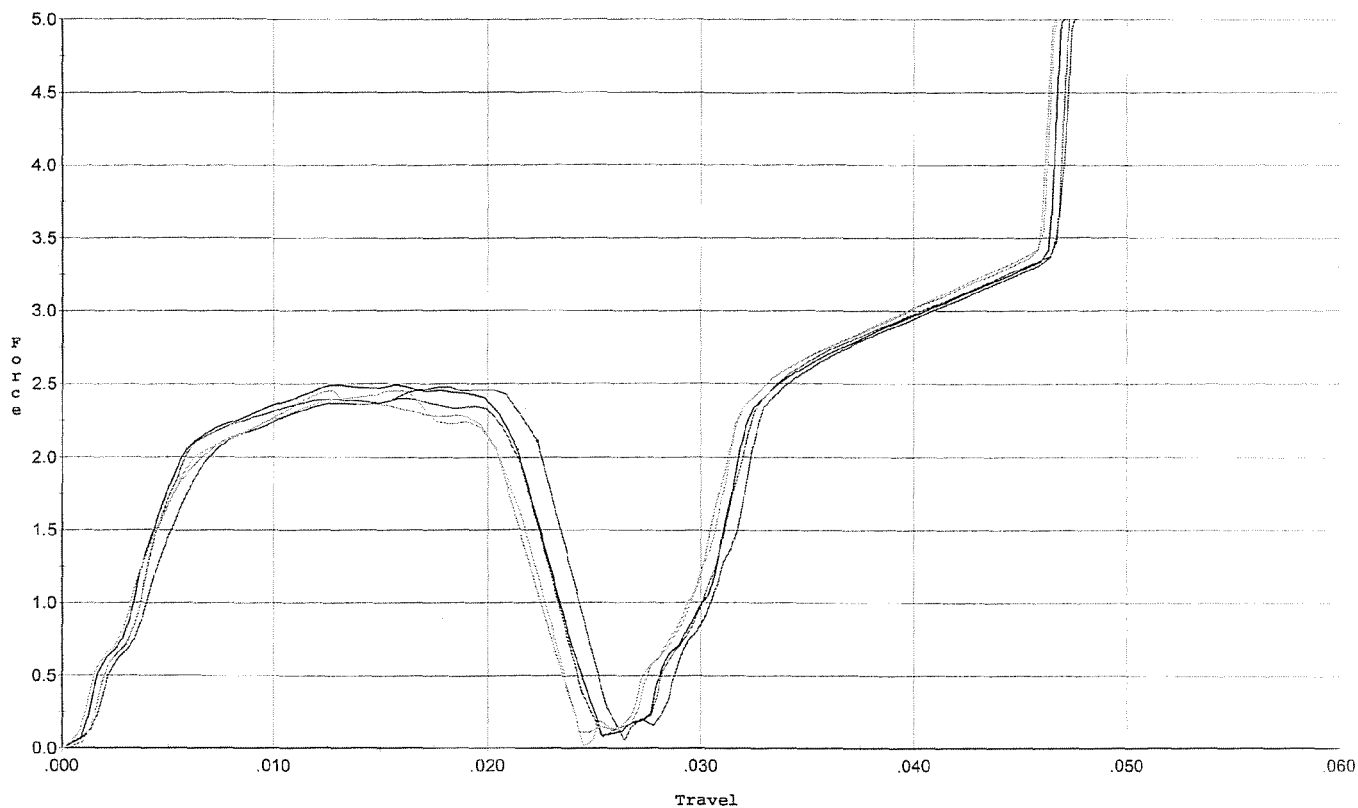
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-19-09	X J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>70</u> <u>70</u> <u>70</u>	6-19-09	X N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-19-09	X P.
	J) ASSEMBLE STOCK		6-1-09	X P.D.
	K) ASSEMBLE SWIVEL STUDS		6-19-09	X N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/15/09	R B
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-19-09	X N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>239</u> <u>251</u> <u>253</u> <u>238</u> <u>243</u>	6-18-09	X N.
	C) FUNCTION		6-19-09	X N.
690	PACK		7/24/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



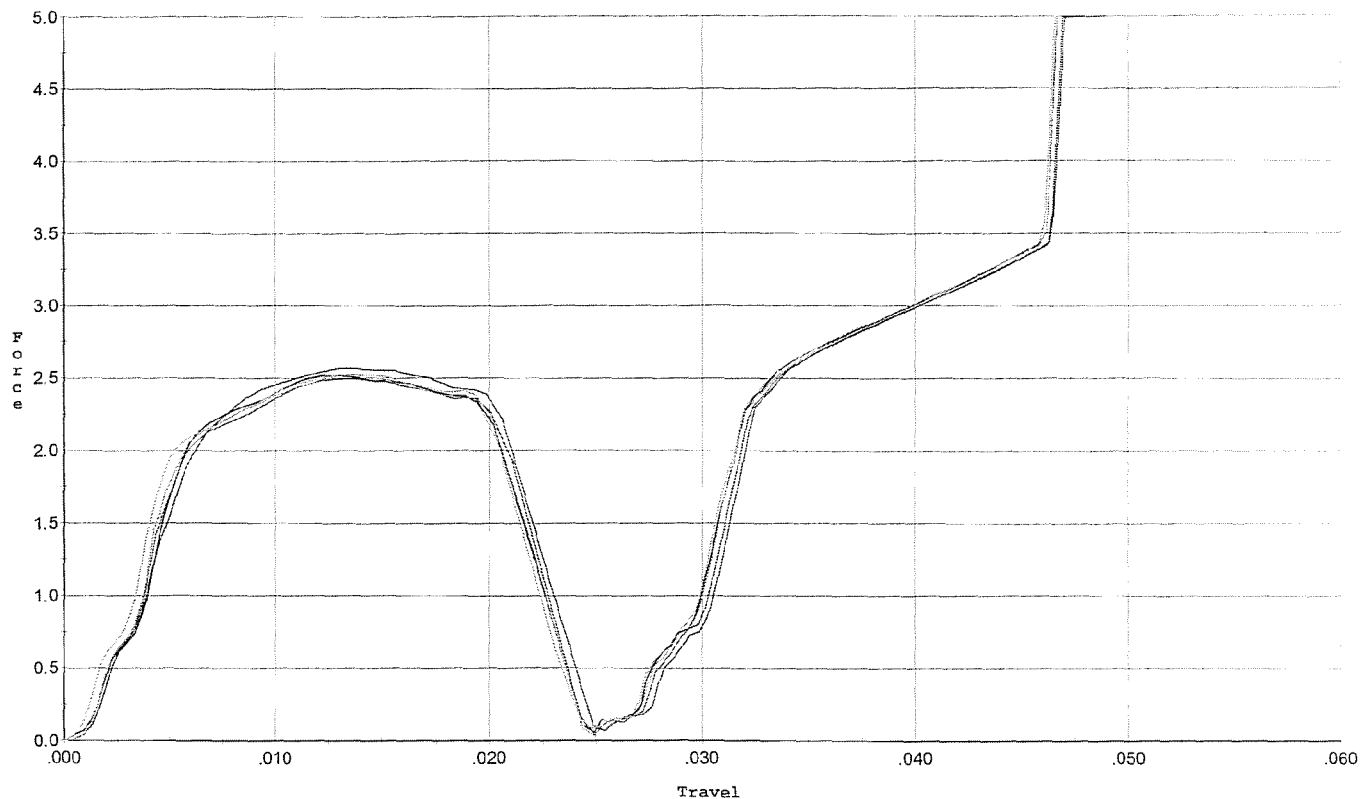
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.022	0.00	0.030	0.040		Set Trigger
2	2.494	0.021	0.00	0.031	0.040		Set Trigger
3	2.401	0.022	0.00	0.031	0.039		Set Trigger
4	2.451	0.022	0.00	0.030	0.038		Set Trigger
5	2.456	0.020	0.00	0.031	0.036		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



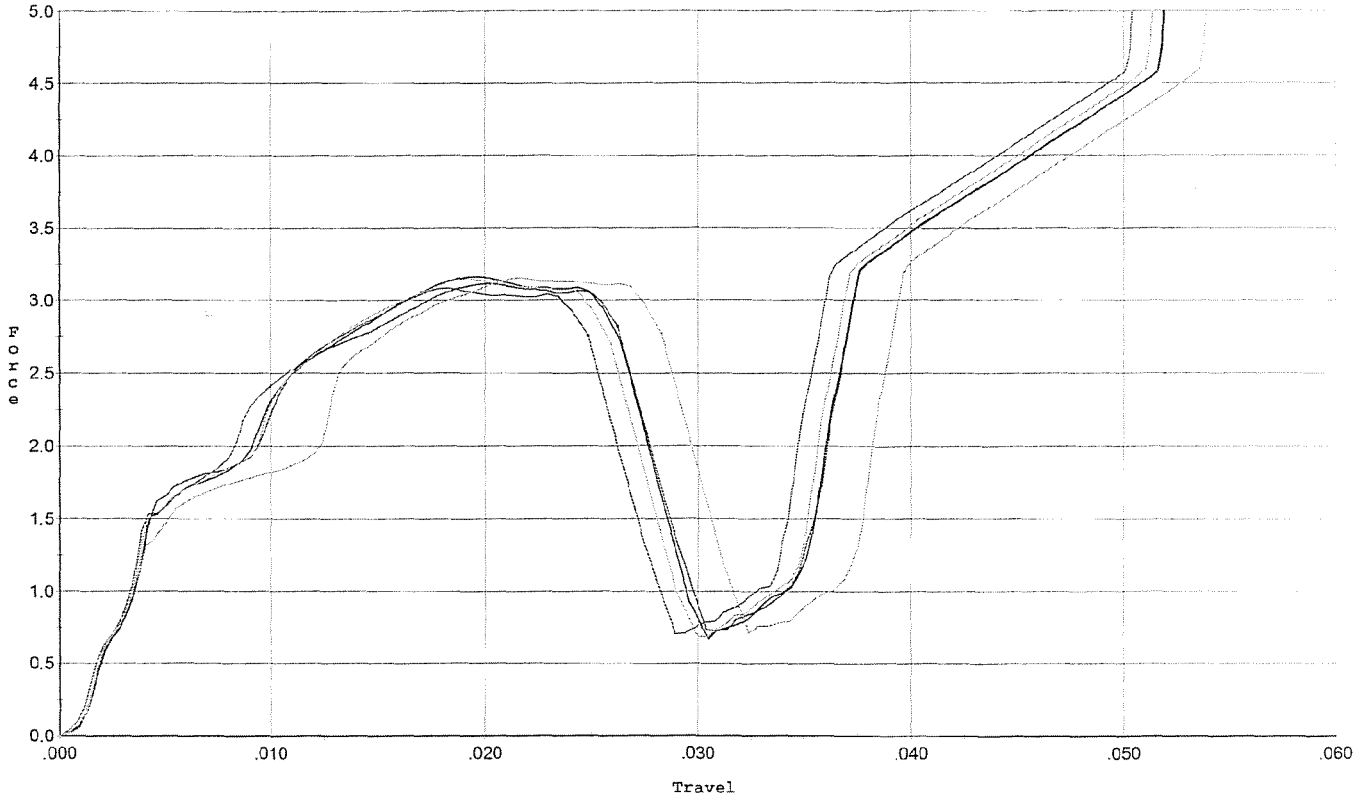
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.021	0.00	0.031	0.038		Set Trigger
2	2.518	0.022	0.00	0.030	0.040		Set Trigger
3	2.495	0.021	0.00	0.031	0.038		Set Trigger
4	2.525	0.020	0.00	0.031	0.038		Set Trigger
5	2.527	0.022	0.00	0.031	0.040		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



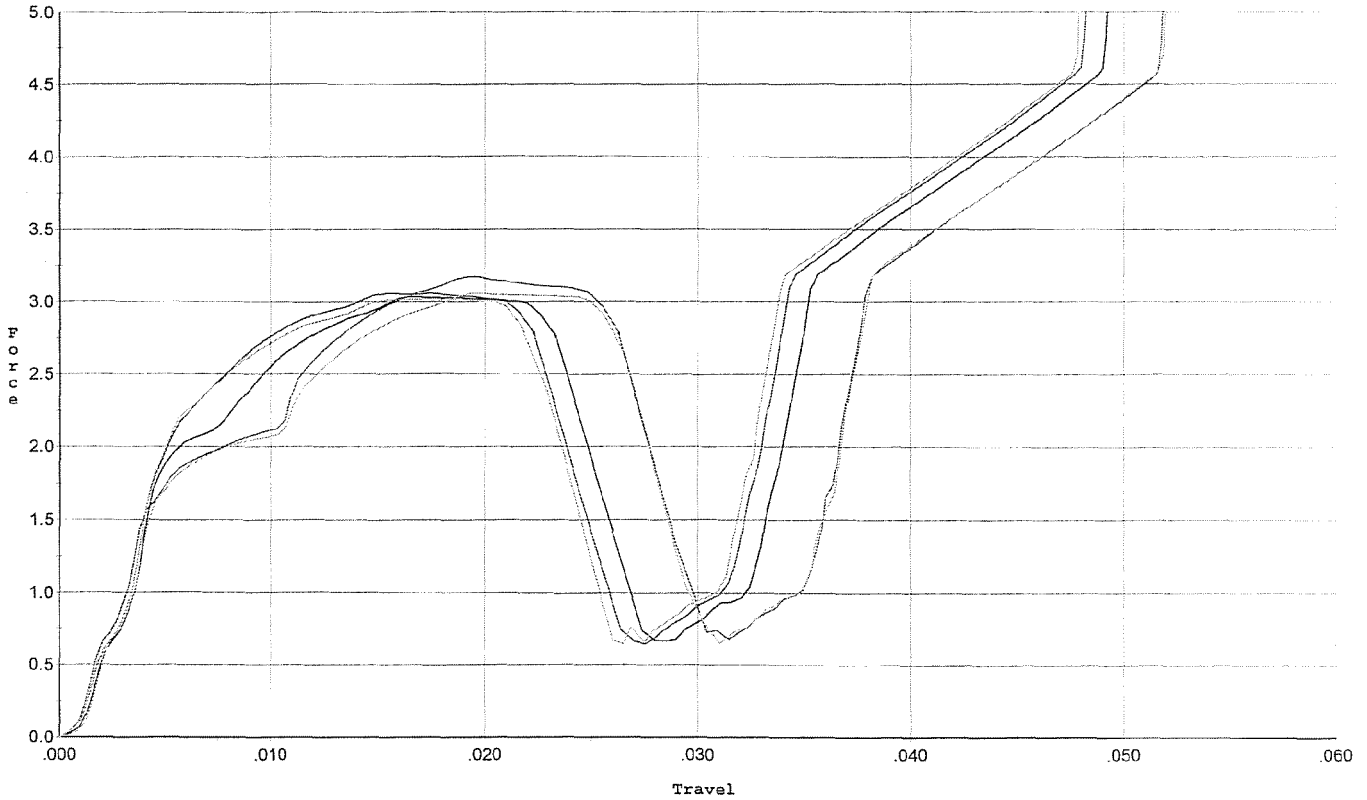
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.026	0.00	0.029	0.057		Set Trigger
2	3.163	0.026	0.00	0.030	0.058		Set Trigger
3	3.083	0.025	0.00	0.030	0.054		Set Trigger
4	3.150	0.026	0.00	0.030	0.057		Set Trigger
5	3.155	0.028	0.00	0.026	0.061		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



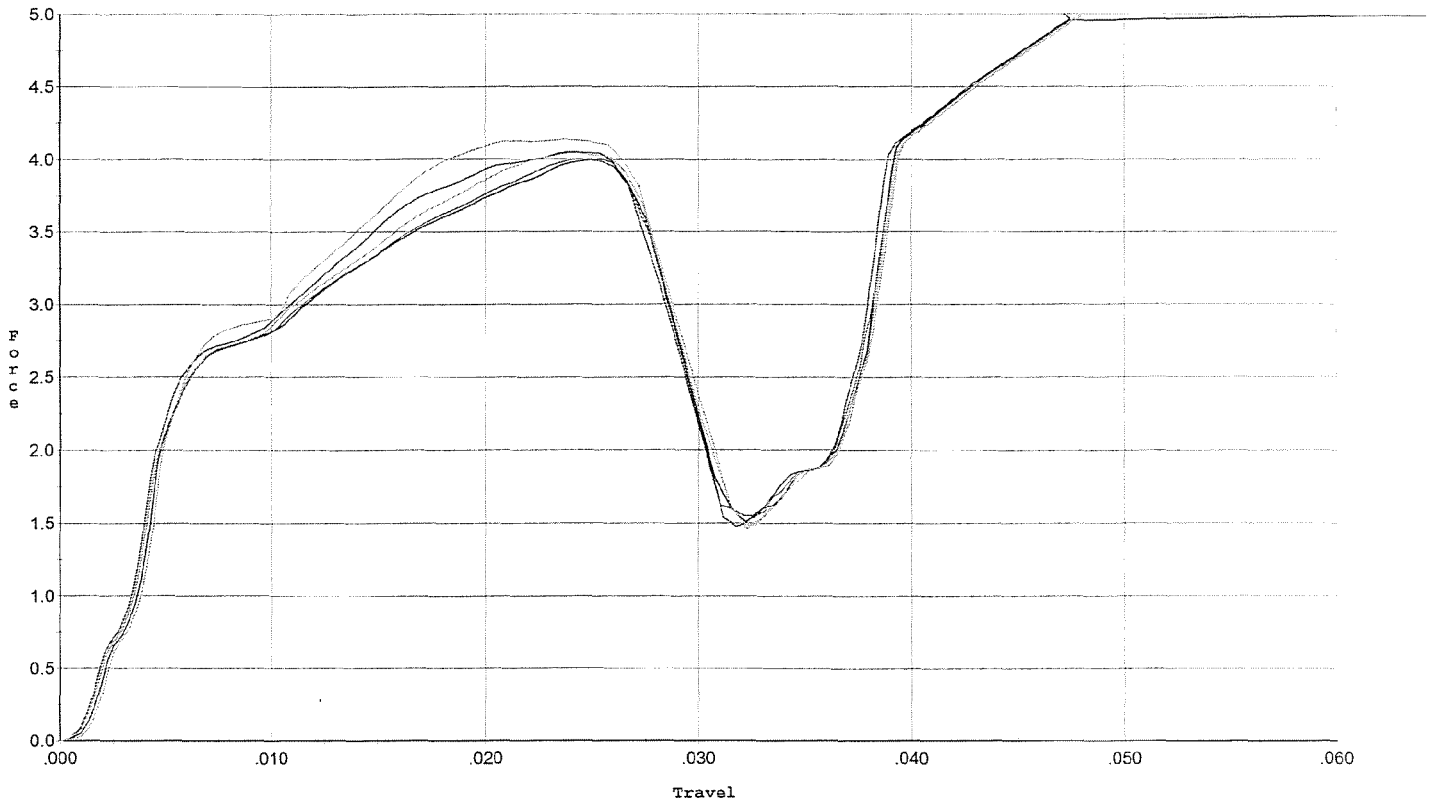
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.057	0.022	0.00	0.030	0.050		Set Trigger
2	3.034	0.023	0.00	0.030	0.051		Set Trigger
3	3.173	0.026	0.00	0.029	0.059		Set Trigger
4	3.059	0.026	0.00	0.029	0.057		Set Trigger
5	3.020	0.023	0.00	0.030	0.051		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



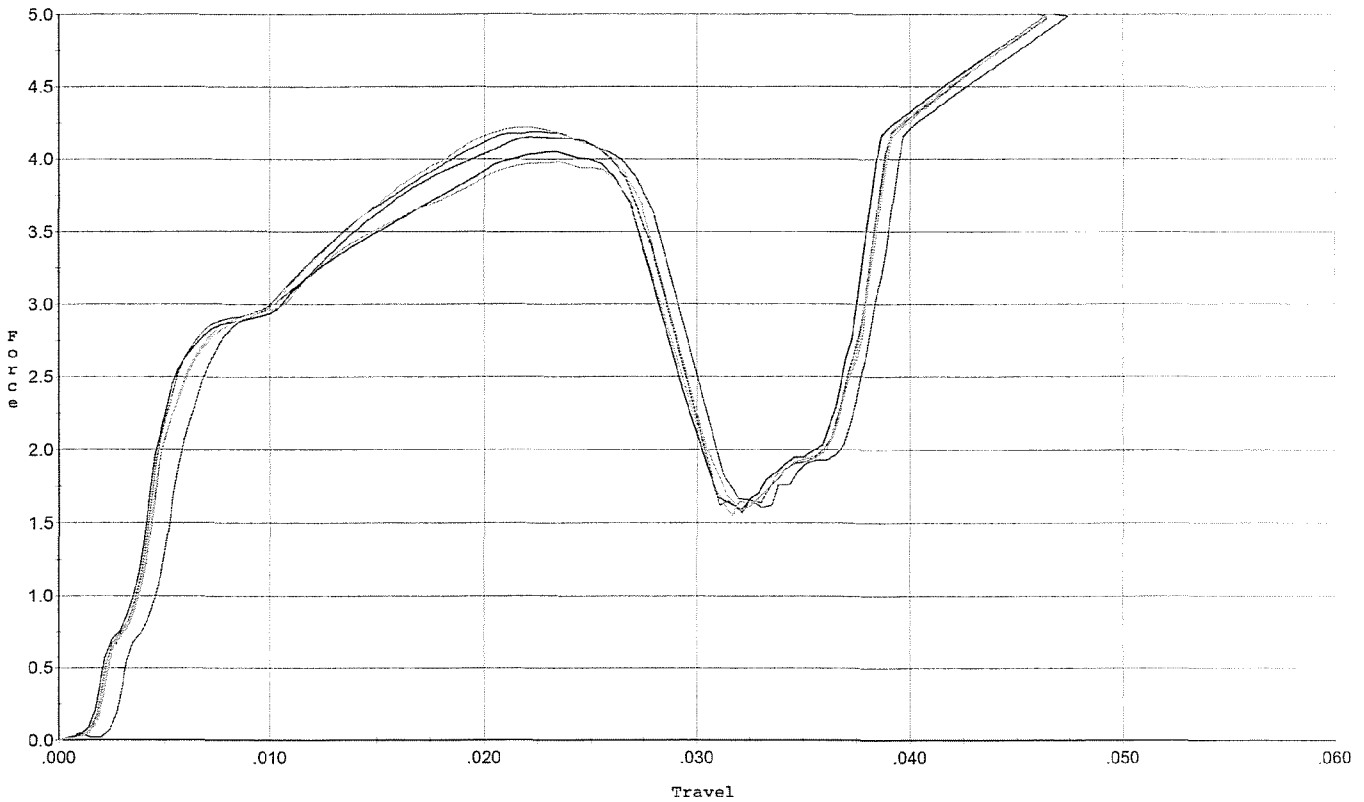
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.028	0.00	0.023	0.080		Set Trigger
2	4.003	0.028	0.00	0.023	0.075		Set Trigger
3	4.001	0.028	0.00	0.023	0.076		Set Trigger
4	4.043	0.027	0.00	0.023	0.076		Set Trigger
5	4.137	0.027	0.00	0.023	0.078		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



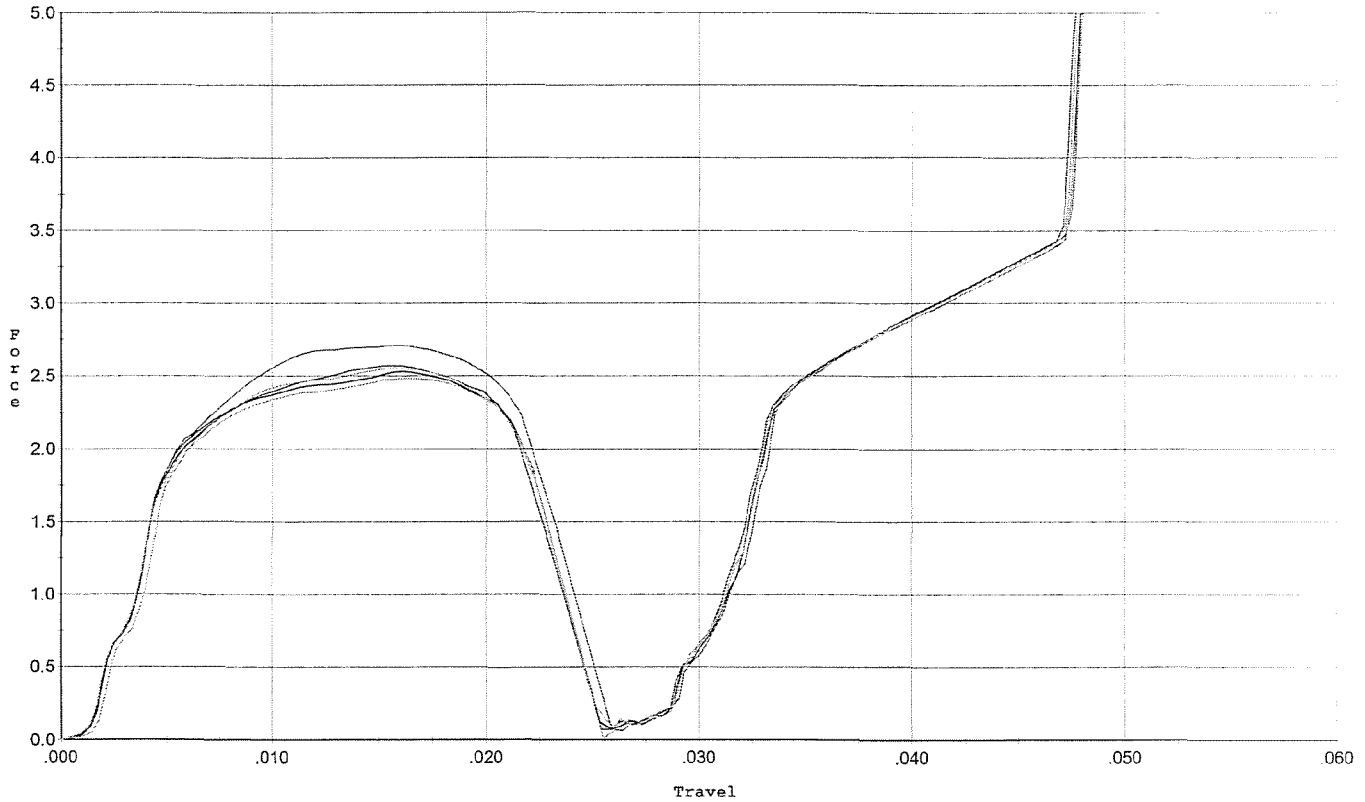
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.028	0.002	0.023	0.078		Set Trigger
2	4.052	0.027	0.00	0.023	0.075		Set Trigger
3	4.184	0.028	0.00	0.023	0.080		Set Trigger
4	4.220	0.027	0.00	0.023	0.079		Set Trigger
5	3.982	0.027	0.00	0.023	0.074		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



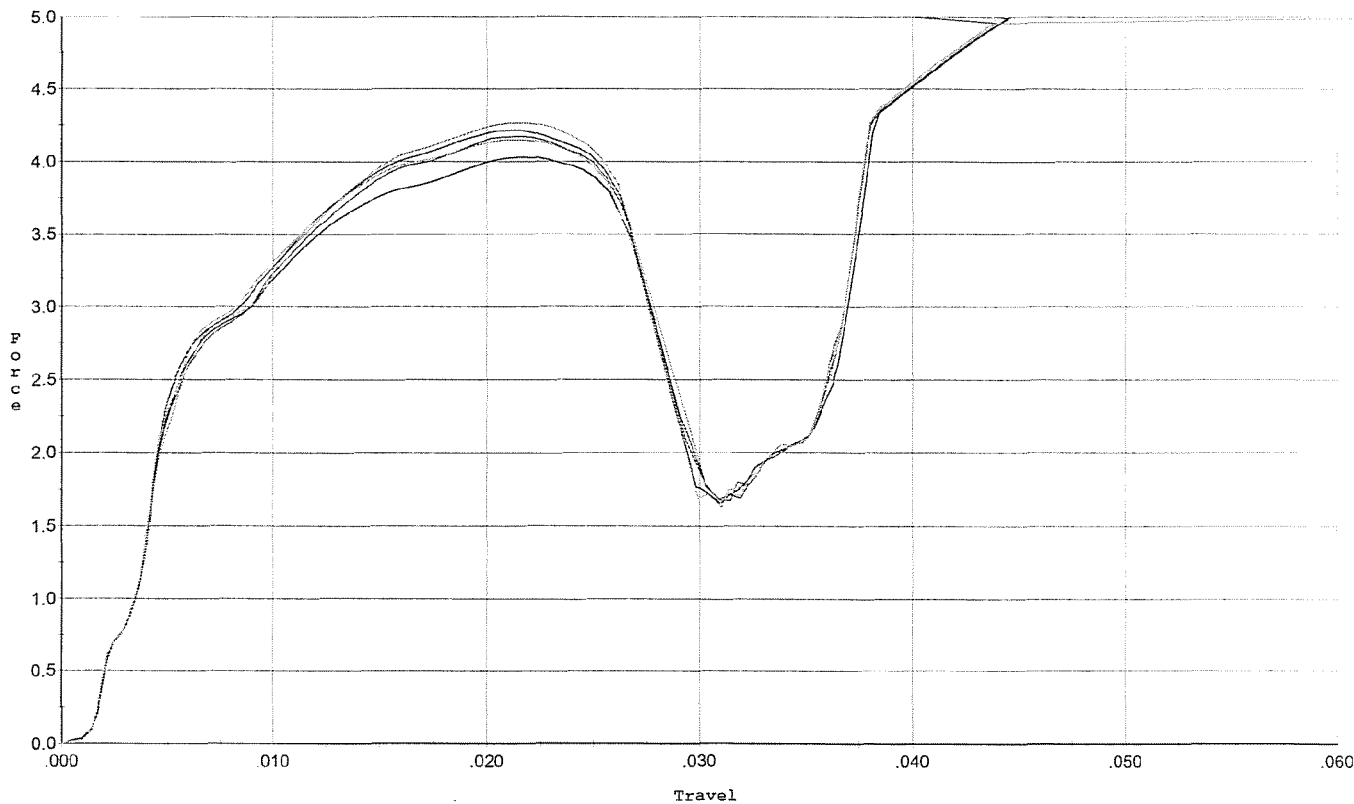
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.023	0.00	0.031	0.043		Set Trigger
2	2.532	0.022	0.00	0.031	0.041		Set Trigger
3	2.710	0.023	0.00	0.031	0.046		Set Trigger
4	2.482	0.022	0.00	0.031	0.041		Set Trigger
5	2.558	0.022	0.00	0.031	0.042		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.026	0.00	0.023	0.078		Set Trigger
2	4.030	0.027	0.00	0.023	0.076		Set Trigger
3	4.173	0.026	0.00	0.023	0.077		Set Trigger
4	4.150	0.027	0.00	0.023	0.079		Set Trigger
5	4.267	0.026	0.00	0.023	0.077		Set Trigger

Avg 4.16