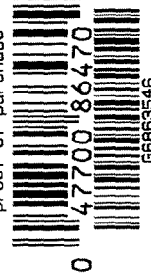


6686-3546

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



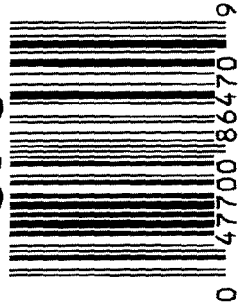
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6863546**

**UPC**



BM FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863546

| OP # | OPERATION NAME                                                                                                                         | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                       | 5-27-09 | SPD     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                       | 5-27-09 | SP      |
| 440  | PROOF                                                                                                                                  |                       | 5-27-09 | SPD     |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX          | 5-27-09 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                       | 5-27-09 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                       | 5-28-09 | RTZ     |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>(P)</u>   | 5-30-09 | (N)     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                       |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                       | 6/1/09  | RT      |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                       | 5-28-09 | SP      |
| 520  | GCOFF BLAST BBL / REC                                                                                                                  |                       | 6-1-09  | ANO     |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                       | 6/1/11  | C       |
| 545  | (BOLT)                                                                                                                                 |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                       | 6-12-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                       | 6-12-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO | 6-12-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                       | 7-1-09  | SPD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                       |         |         |

F004 REV 5/2006

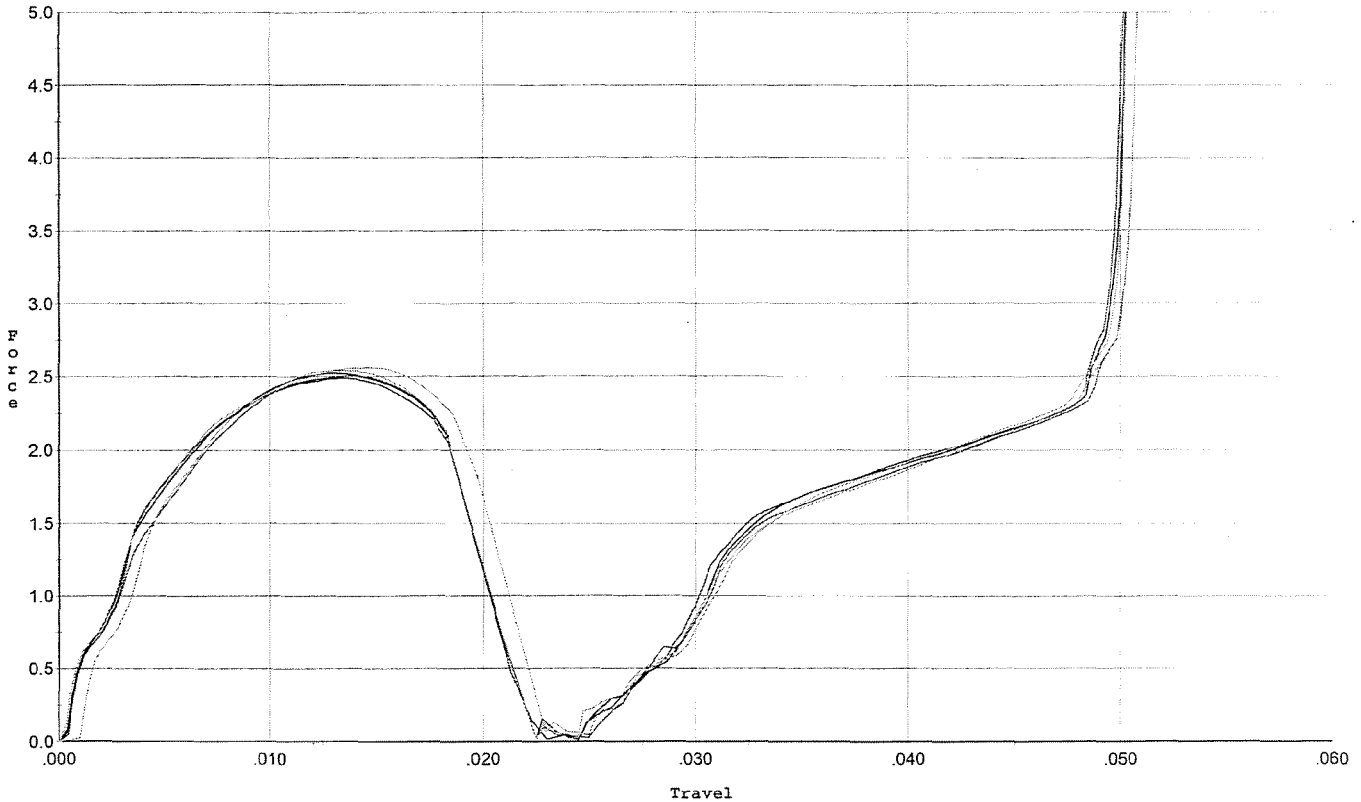
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4°</u> <u>4°</u> <u>4°</u>                               | 8-10-09 | RN      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6°</u> <u>6°</u> <u>6°</u>                               | 8-10-09 | RN      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 8-10-09 | RN      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 7-1-09  | RN      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-10-09 | RN      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7/28    | RB      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/28    | TCR     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-10-09 | RN      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.65</u> <u>2.57</u> <u>2.48</u> <u>2.54</u> <u>2.64</u> | 8-6-09  | RN      |
|              | C) FUNCTION                                                              |                                                             | 8-10-09 | RN      |
| 690          | PACK                                                                     |                                                             | 8/13/09 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/18/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



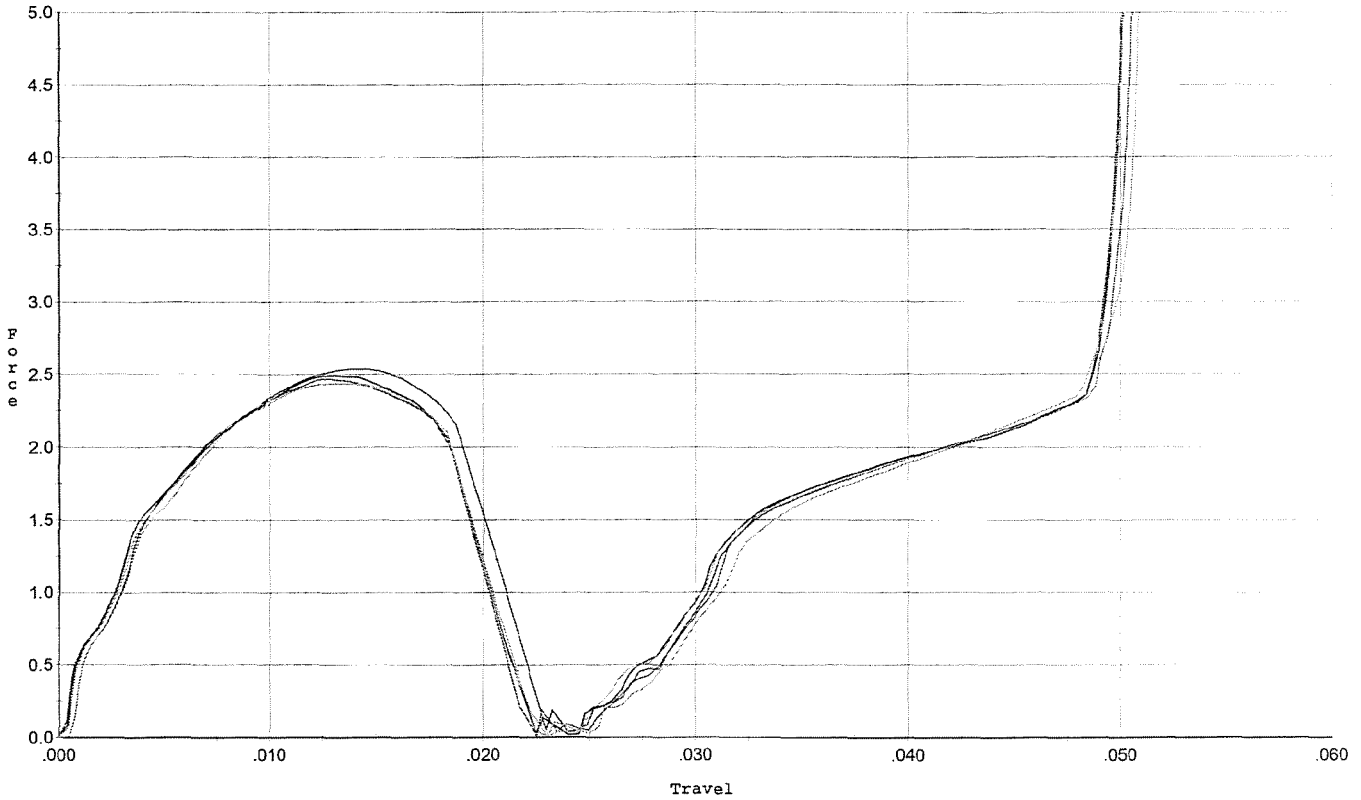
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.487      | 0.018             | 0.00            | 0.036      | 0.034             |           | Set Trigger |
| 2 | 2.520      | 0.018             | 0.00            | 0.036      | 0.034             |           | Set Trigger |
| 3 | 2.502      | 0.018             | 0.00            | 0.036      | 0.033             |           | Set Trigger |
| 4 | 2.539      | 0.018             | 0.00            | 0.036      | 0.034             |           | Set Trigger |
| 5 | 2.561      | 0.020             | 0.00            | 0.036      | 0.036             |           | Set Trigger |

Avg 2.52

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/18/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



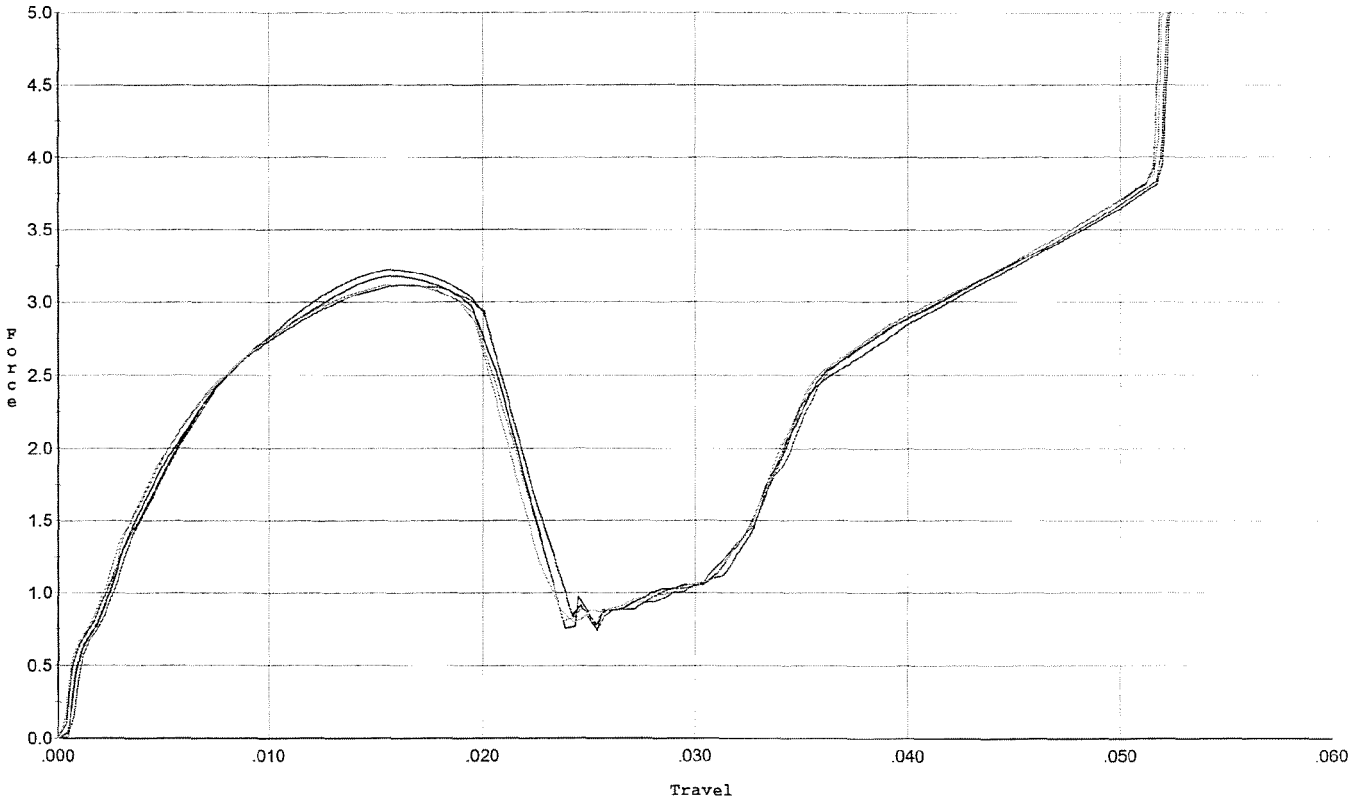
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.536      | 0.021             | 0.00            | 0.035      | 0.037             |           | Set Trigger |
| 2 | 2.490      | 0.018             | 0.00            | 0.036      | 0.033             |           | Set Trigger |
| 3 | 2.468      | 0.018             | 0.00            | 0.036      | 0.033             |           | Set Trigger |
| 4 | 2.435      | 0.018             | 0.00            | 0.036      | 0.033             |           | Set Trigger |
| 5 | 2.439      | 0.018             | 0.00            | 0.036      | 0.032             |           | Set Trigger |

Avg 2.47

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/18/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



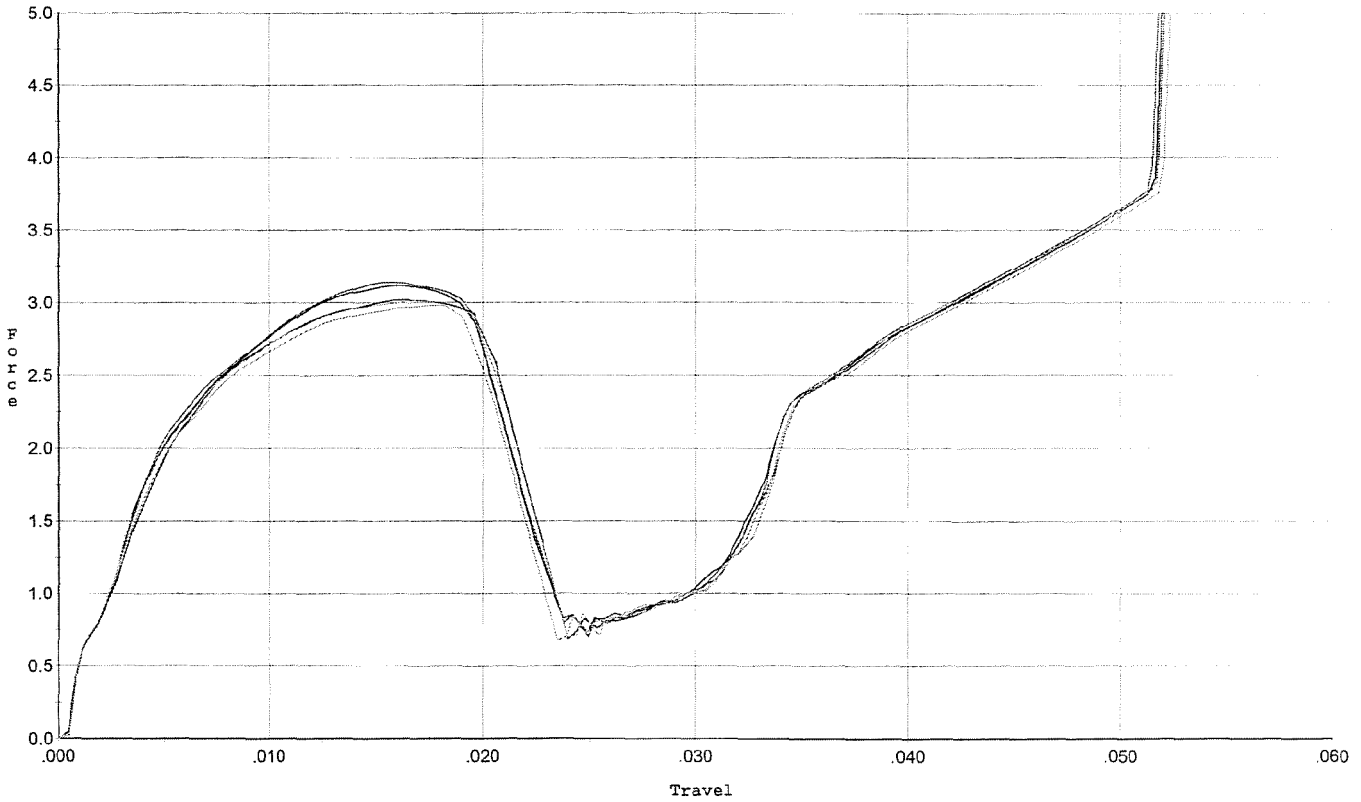
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.223      | 0.020             | 0.00            | 0.034      | 0.045             |           | Set Trigger |
| 2 | 3.176      | 0.021             | 0.00            | 0.034      | 0.046             |           | Set Trigger |
| 3 | 3.115      | 0.020             | 0.00            | 0.034      | 0.044             |           | Set Trigger |
| 4 | 3.123      | 0.020             | 0.00            | 0.034      | 0.044             |           | Set Trigger |
| 5 | 3.123      | 0.021             | 0.00            | 0.034      | 0.047             |           | Set Trigger |

Avg 3.15

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/18/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.021      | 0.021             | 0.00            | 0.034      | 0.045             |           | Set Trigger |
| 2 | 3.118      | 0.020             | 0.00            | 0.034      | 0.044             |           | Set Trigger |
| 3 | 3.139      | 0.020             | 0.00            | 0.034      | 0.044             |           | Set Trigger |
| 4 | 2.980      | 0.021             | 0.00            | 0.034      | 0.045             |           | Set Trigger |
| 5 | 3.018      | 0.020             | 0.00            | 0.034      | 0.044             |           | Set Trigger |

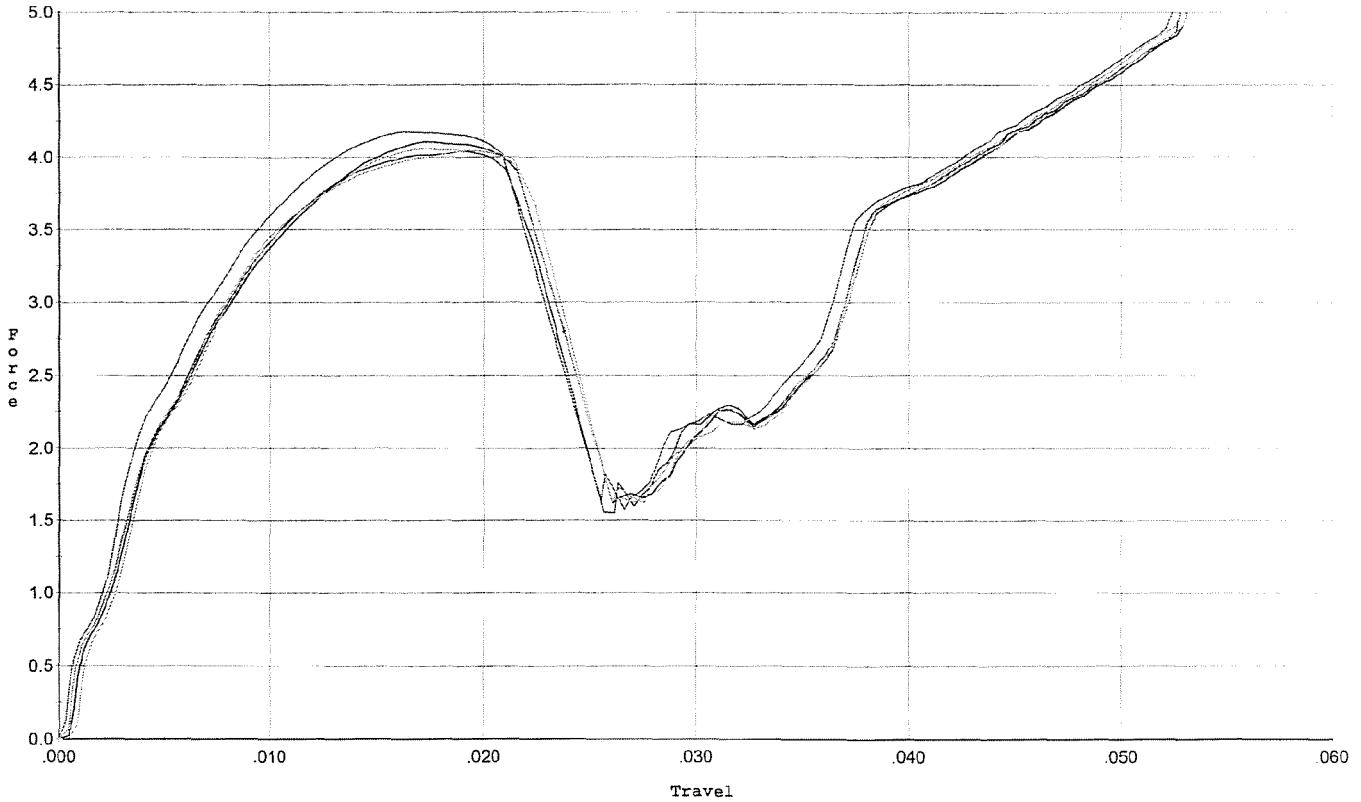
Aug 3.05



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/18/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



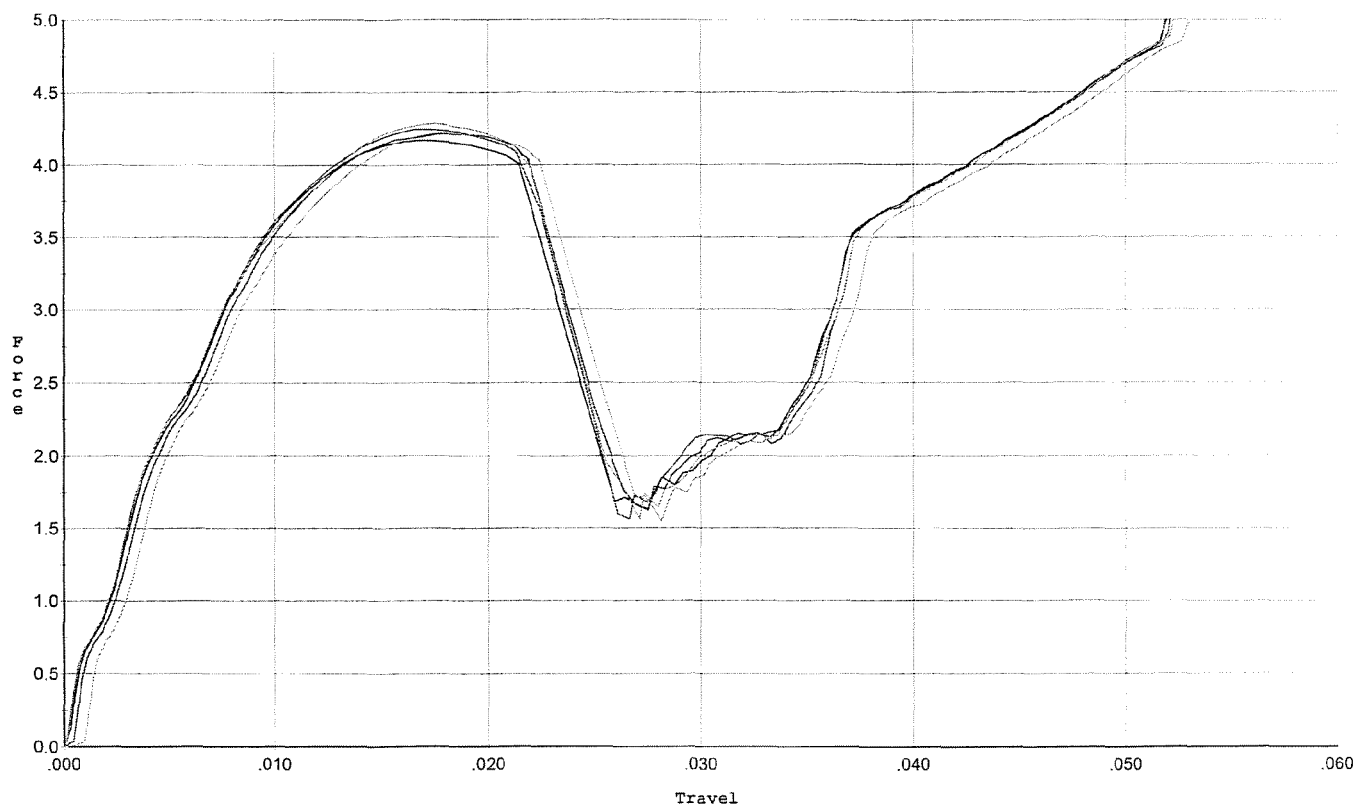
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.038      | 0.022             | 0.00            | 0.032      | 0.063             |           | Set Trigger |
| 2 | 4.109      | 0.024             | 0.00            | 0.031      | 0.067             |           | Set Trigger |
| 3 | 4.180      | 0.021             | 0.00            | 0.032      | 0.061             |           | Set Trigger |
| 4 | 4.061      | 0.022             | 0.00            | 0.031      | 0.063             |           | Set Trigger |
| 5 | 4.045      | 0.024             | 0.00            | 0.031      | 0.067             |           | Set Trigger |

AVG 4.08 MP  
4.08

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/18/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



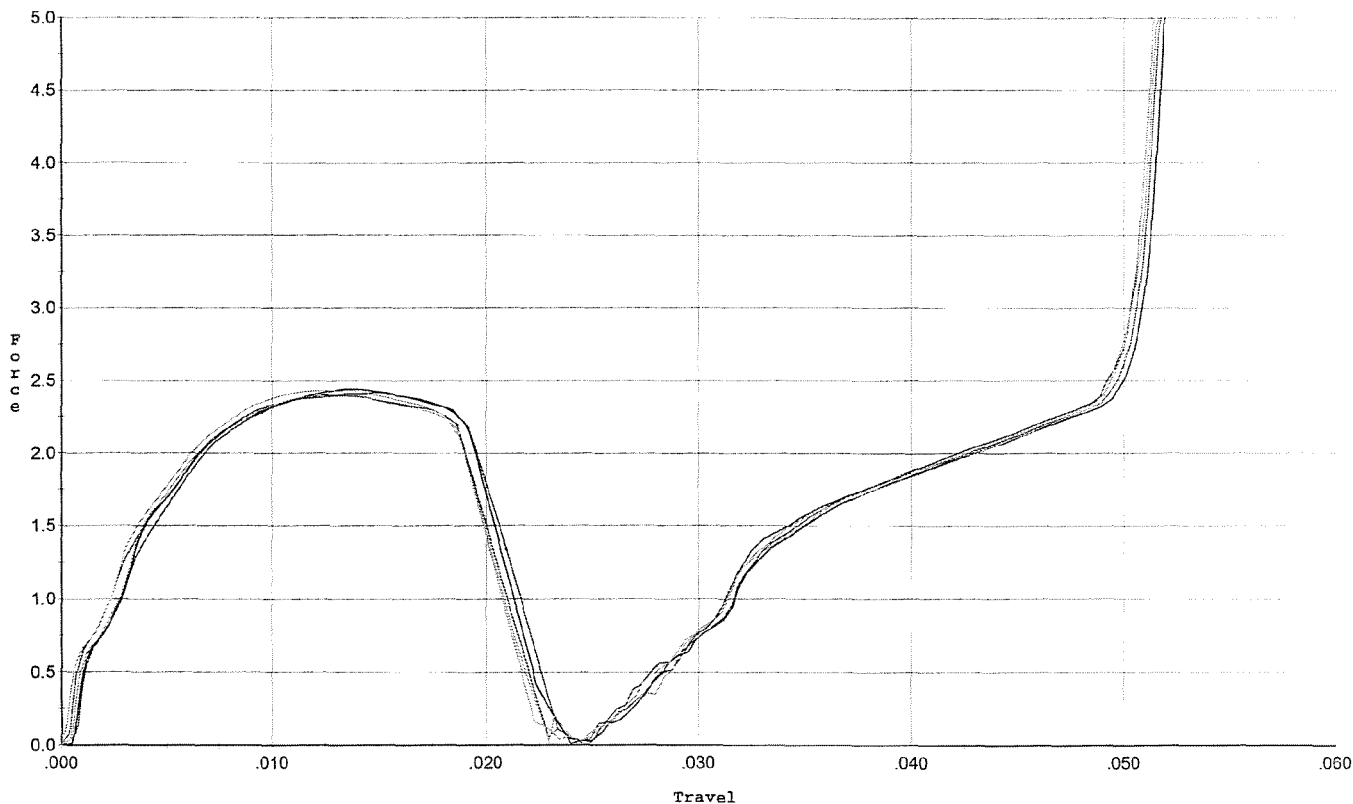
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.215      | 0.022             | 0.00            | 0.031      | 0.063             |           | Set Trigger |
| 2 | 4.168      | 0.021             | 0.00            | 0.031      | 0.062             |           | Set Trigger |
| 3 | 4.245      | 0.022             | 0.00            | 0.030      | 0.066             |           | Set Trigger |
| 4 | 4.217      | 0.022             | 0.00            | 0.031      | 0.064             |           | Set Trigger |
| 5 | 4.285      | 0.022             | 0.00            | 0.031      | 0.065             |           | Set Trigger |

Avg 4.22

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/18/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



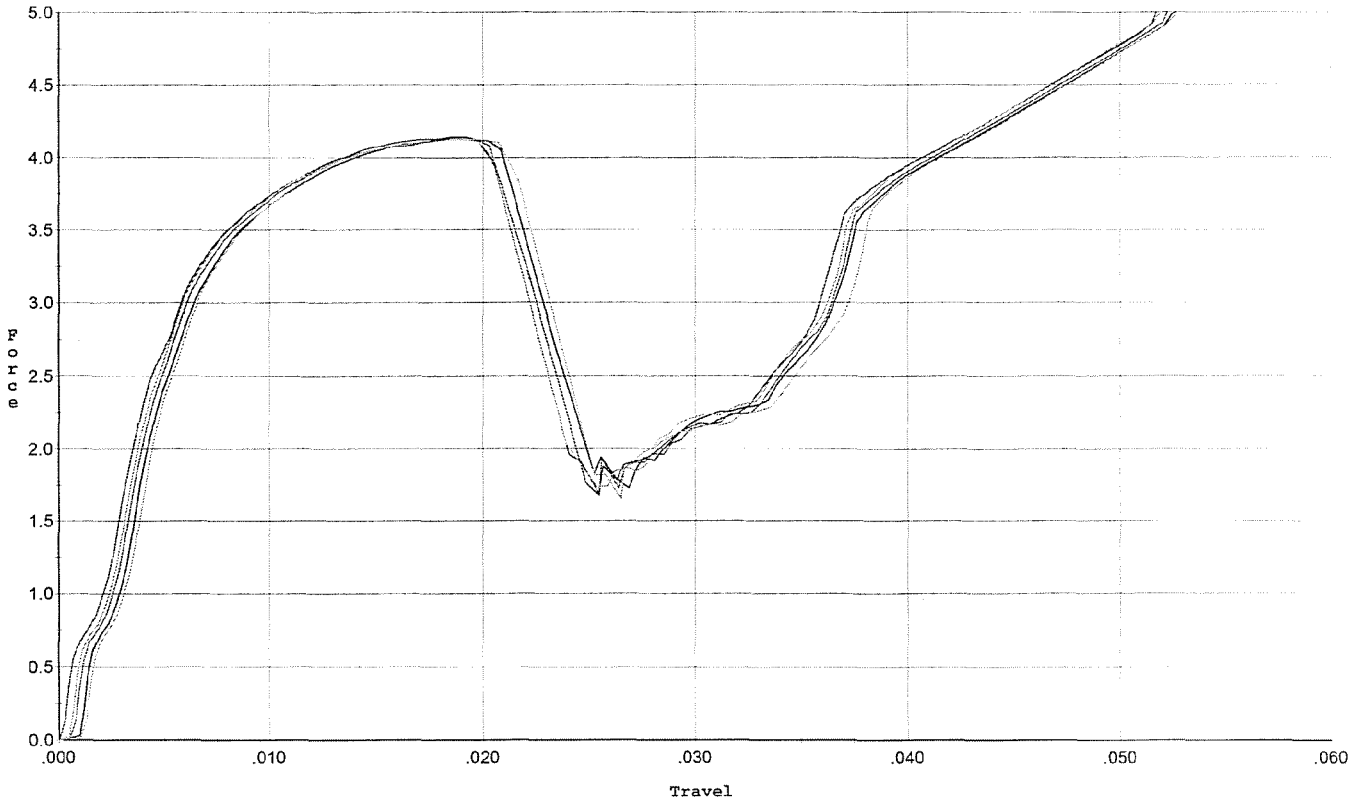
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.419      | 0.021             | 0.00            | 0.036      | 0.038             |           | Set Trigger |
| 2 | 2.442      | 0.019             | 0.00            | 0.037      | 0.035             |           | Set Trigger |
| 3 | 2.398      | 0.019             | 0.00            | 0.037      | 0.034             |           | Set Trigger |
| 4 | 2.433      | 0.019             | 0.00            | 0.036      | 0.035             |           | Set Trigger |
| 5 | 2.407      | 0.019             | 0.00            | 0.037      | 0.034             |           | Set Trigger |

AVG 2.42

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 6/18/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.142      | 0.020             | 0.00            | 0.032      | 0.061             |           | Set Trigger |
| 2 | 4.134      | 0.021             | 0.00            | 0.032      | 0.060             |           | Set Trigger |
| 3 | 4.137      | 0.022             | 0.00            | 0.032      | 0.065             |           | Set Trigger |
| 4 | 4.129      | 0.022             | 0.00            | 0.032      | 0.062             |           | Set Trigger |
| 5 | 4.125      | 0.020             | 0.00            | 0.032      | 0.060             |           | Set Trigger |

Avg 4.13