

G6863547

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

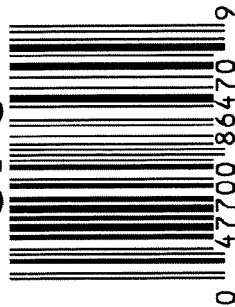
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863547

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6863547

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/2/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWD
540	APPLY COATINGS (BARREL ACTION)		6/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	JP
	D) OIL FIRING PIN ASSEMBLY		6-26-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

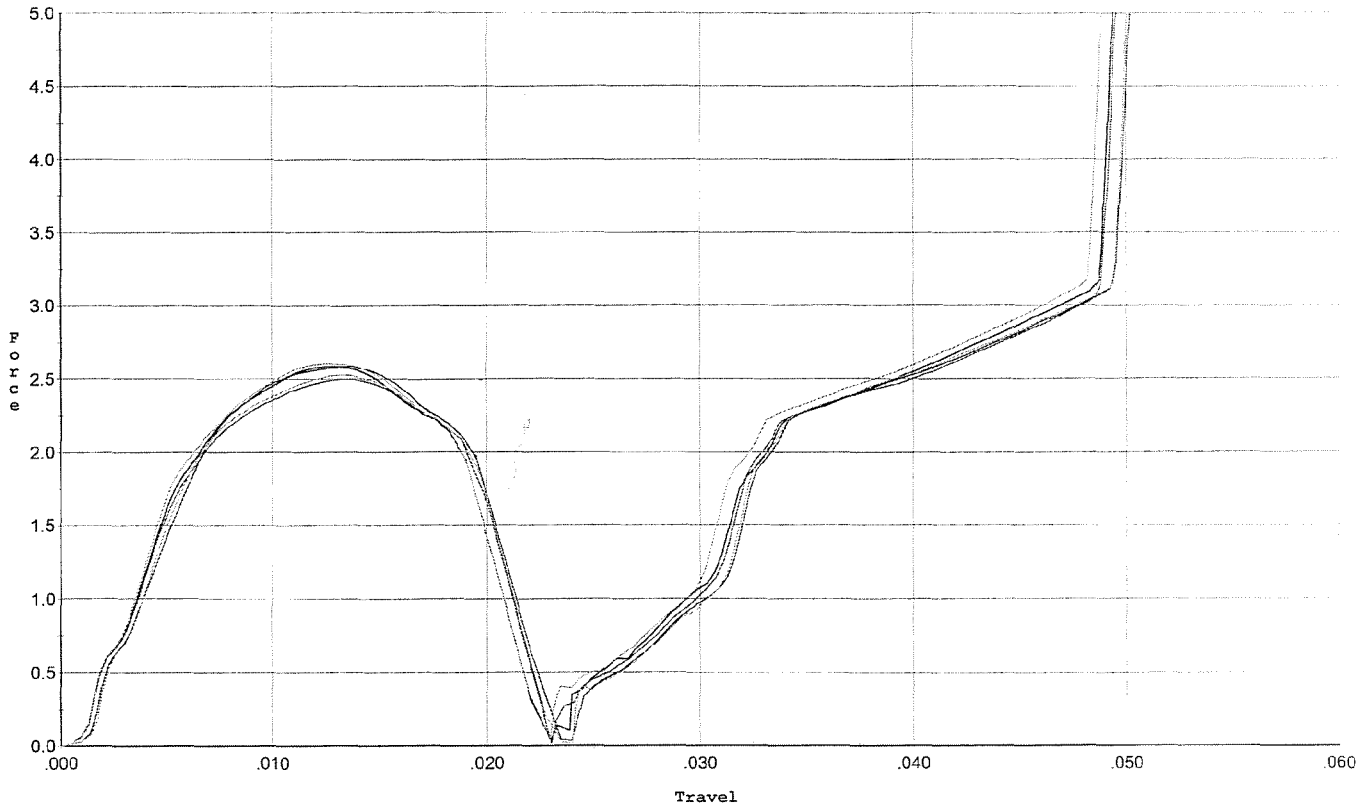
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	7-28-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	7-29-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-29-09	L.N.
	J) ASSEMBLE STOCK		6-26-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		7-29-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7/24	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-29-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>243</u> <u>247</u> <u>242</u> <u>247</u>	7-27-09	L.N.
	C) FUNCTION		7-22-09	L.N.
690	PACK		8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



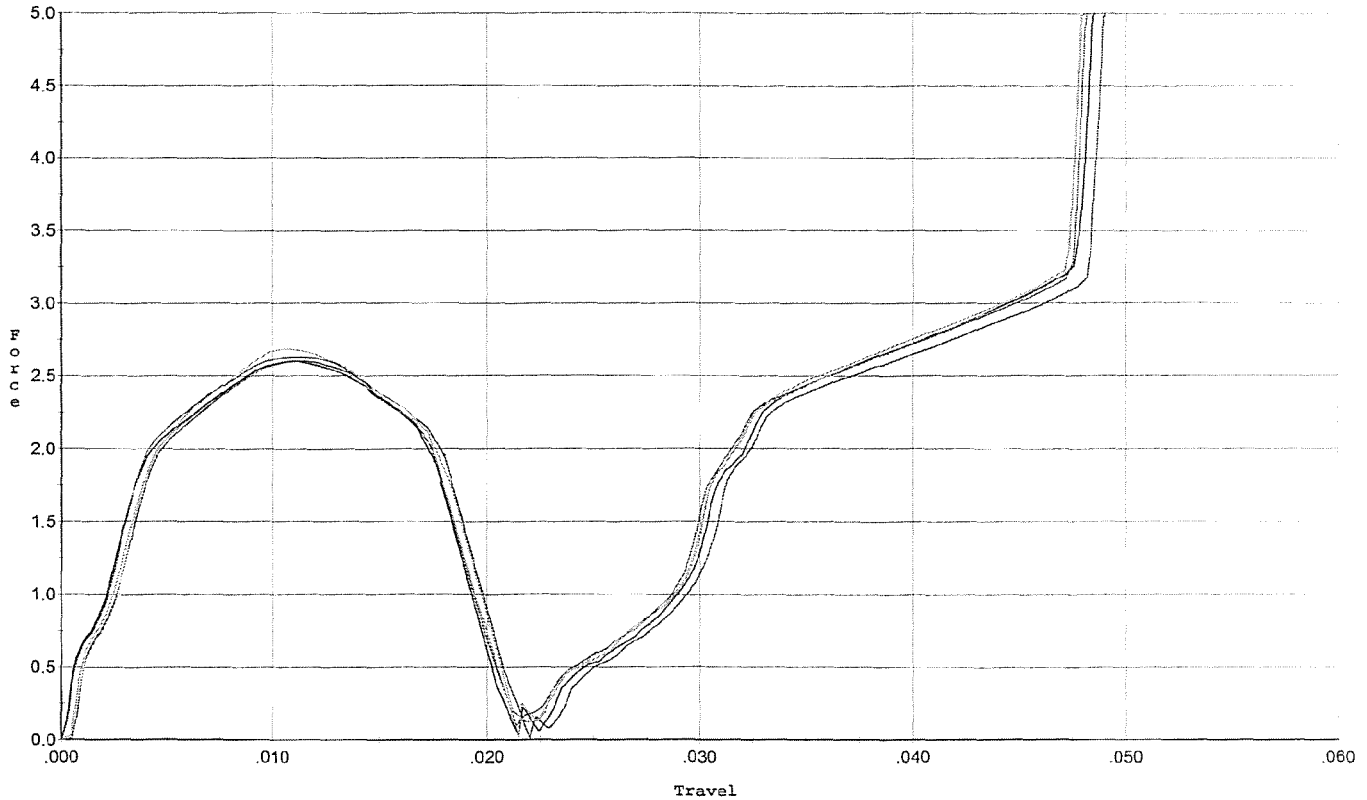
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.020	0.00	0.034	0.035		Set Trigger
2	2.584	0.019	0.00	0.034	0.034		Set Trigger
3	2.496	0.020	0.00	0.033	0.035		Set Trigger
4	2.527	0.020	0.00	0.034	0.034		Set Trigger
5	2.605	0.019	0.00	0.033	0.034		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



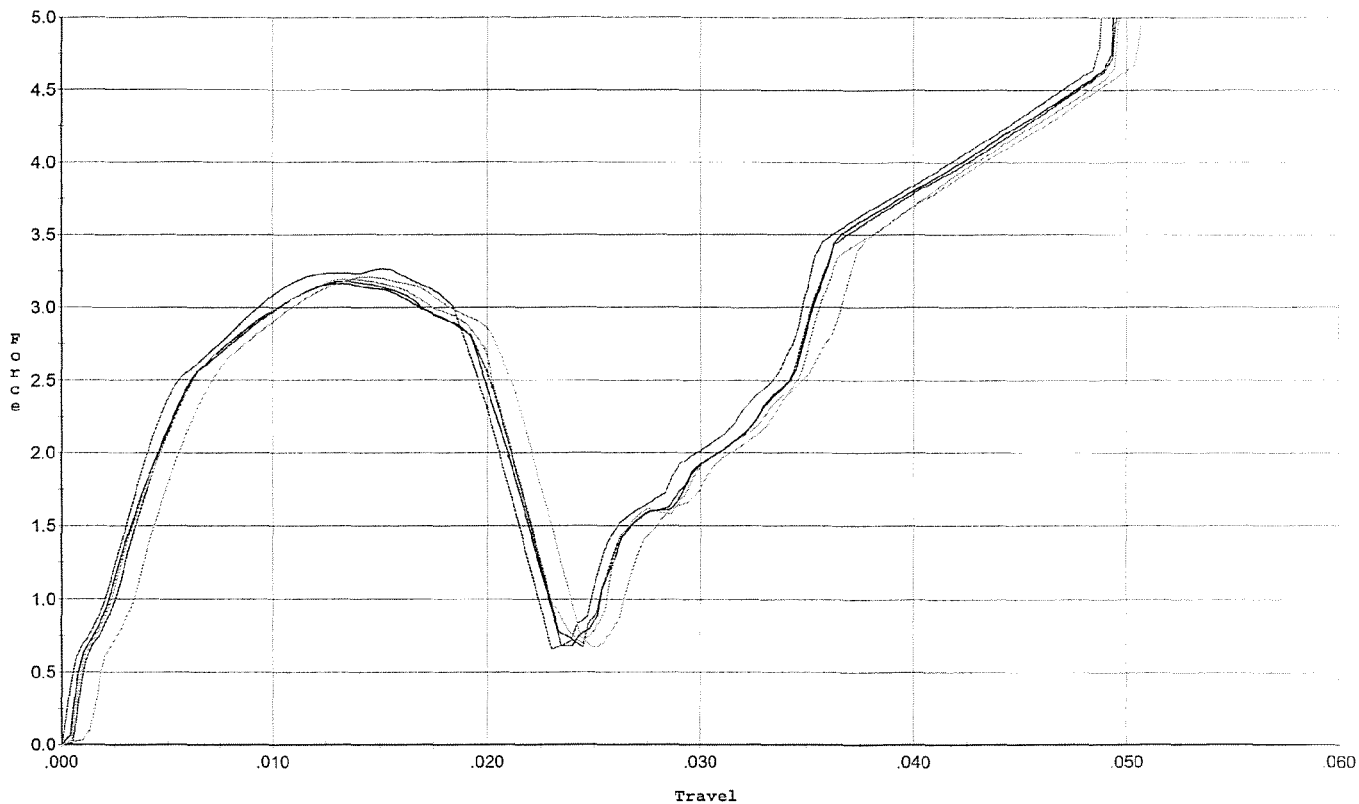
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.018	0.00	0.034	0.034		Set Trigger
2	2.597	0.018	0.00	0.034	0.034		Set Trigger
3	2.629	0.017	0.00	0.034	0.034		Set Trigger
4	2.684	0.017	0.00	0.033	0.033		Set Trigger
5	2.596	0.018	0.00	0.033	0.035		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



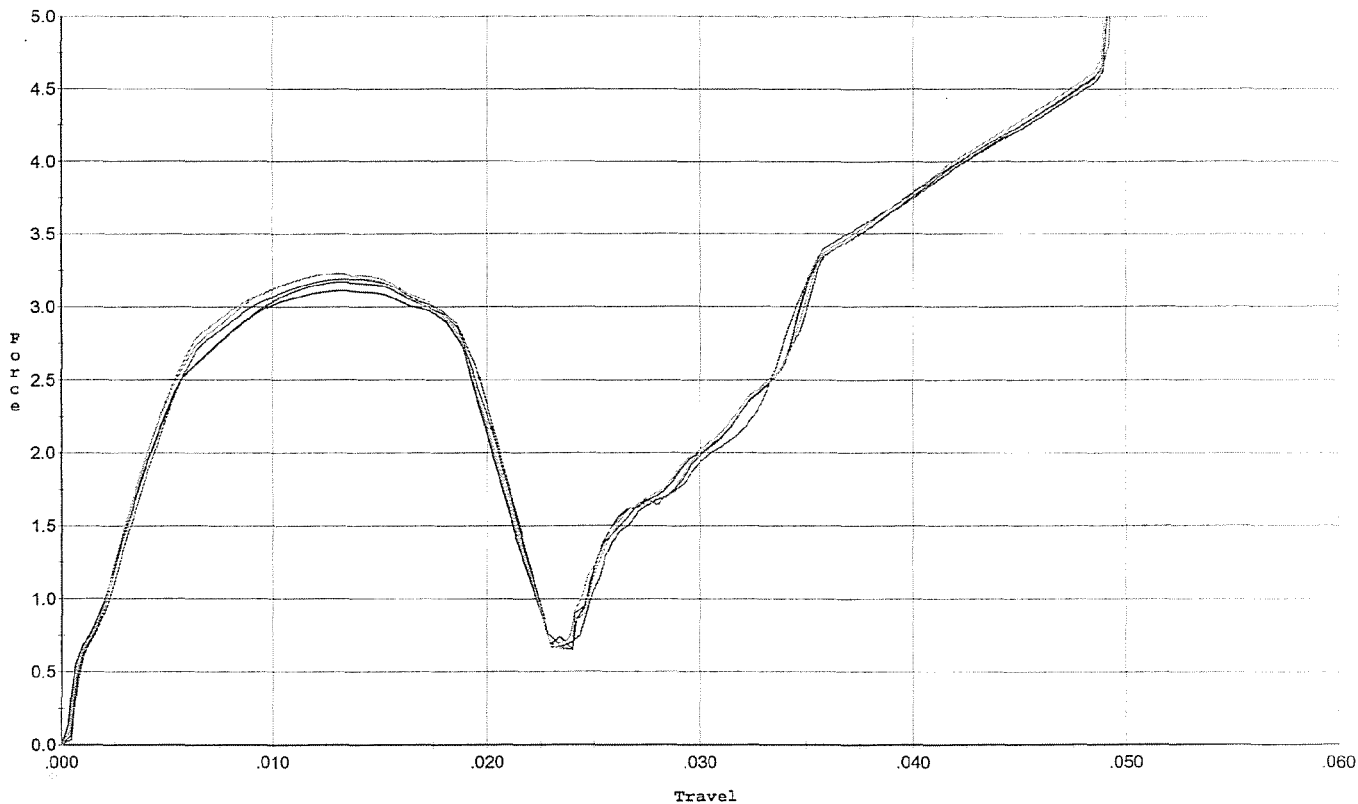
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.020	0.00	0.032	0.046		Set Trigger
2	3.163	0.021	0.00	0.032	0.048		Set Trigger
3	3.266	0.020	0.00	0.032	0.048		Set Trigger
4	3.206	0.021	0.00	0.032	0.047		Set Trigger
5	3.191	0.020	0.00	0.032	0.046		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



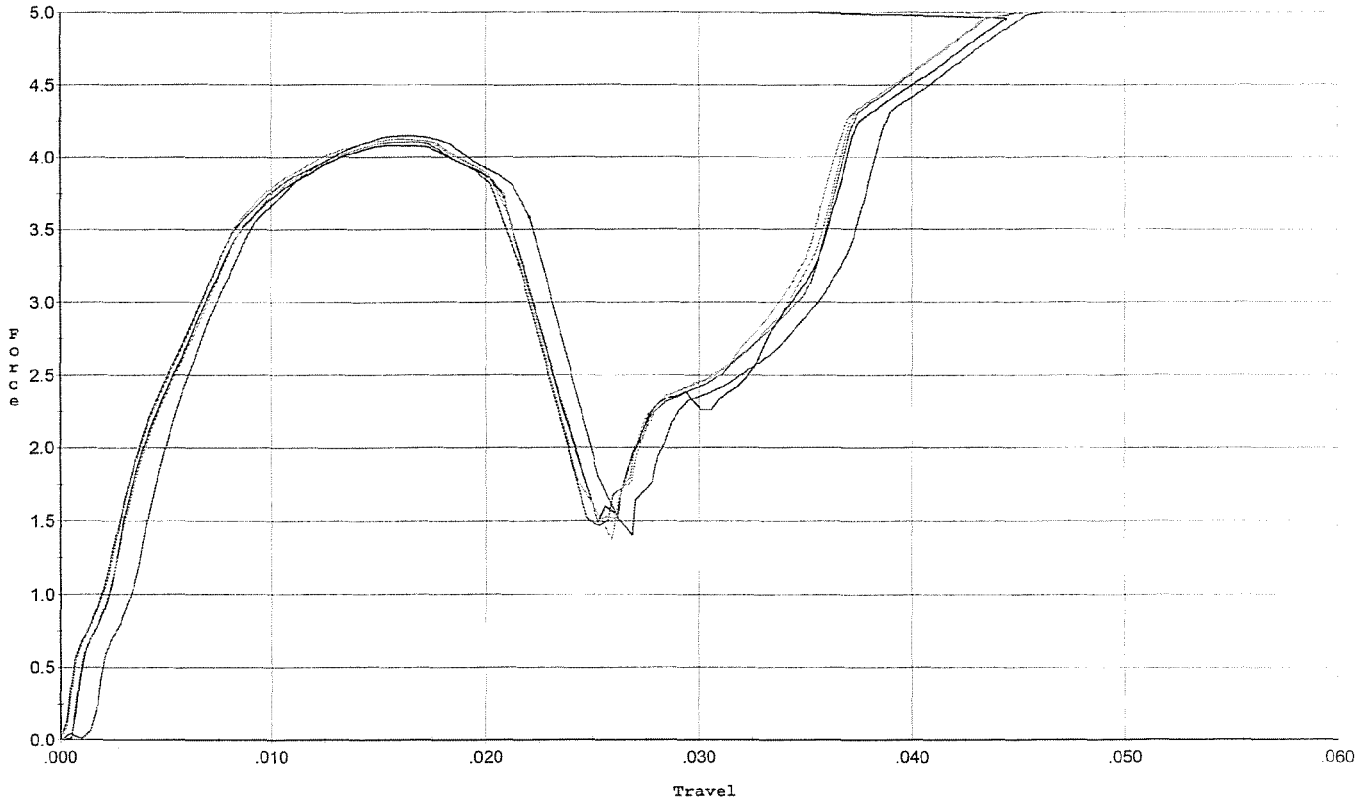
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.020	0.00	0.032	0.047		Set Trigger
2	3.110	0.019	0.00	0.032	0.044		Set Trigger
3	3.188	0.020	0.00	0.032	0.046		Set Trigger
4	3.223	0.021	0.00	0.032	0.049		Set Trigger
5	3.228	0.019	0.00	0.032	0.045		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



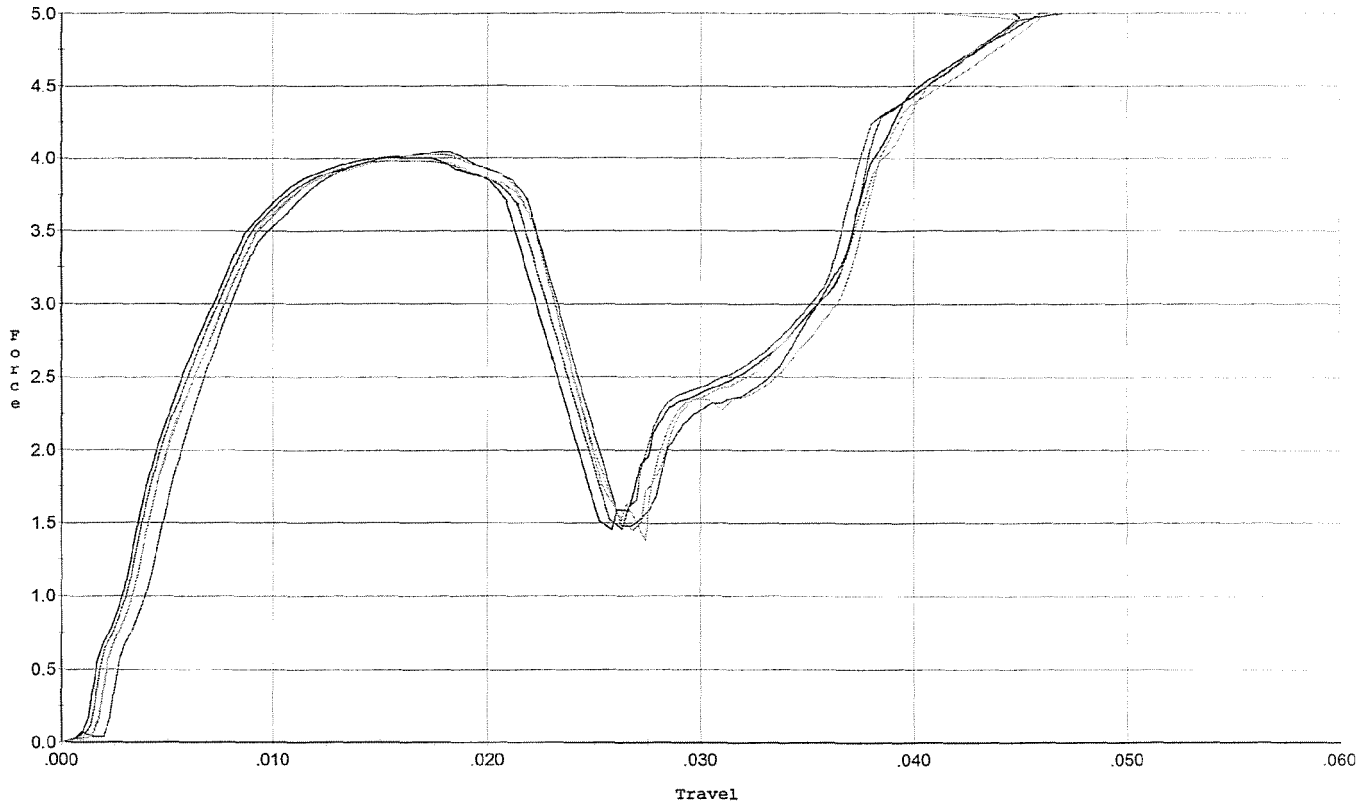
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.022	0.00	0.030	0.062		Set Trigger
2	4.081	0.021	0.00	0.030	0.060		Set Trigger
3	4.105	0.022	0.00	0.029	0.063		Set Trigger
4	4.112	0.021	0.00	0.030	0.060		Set Trigger
5	4.125	0.021	0.00	0.029	0.061		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



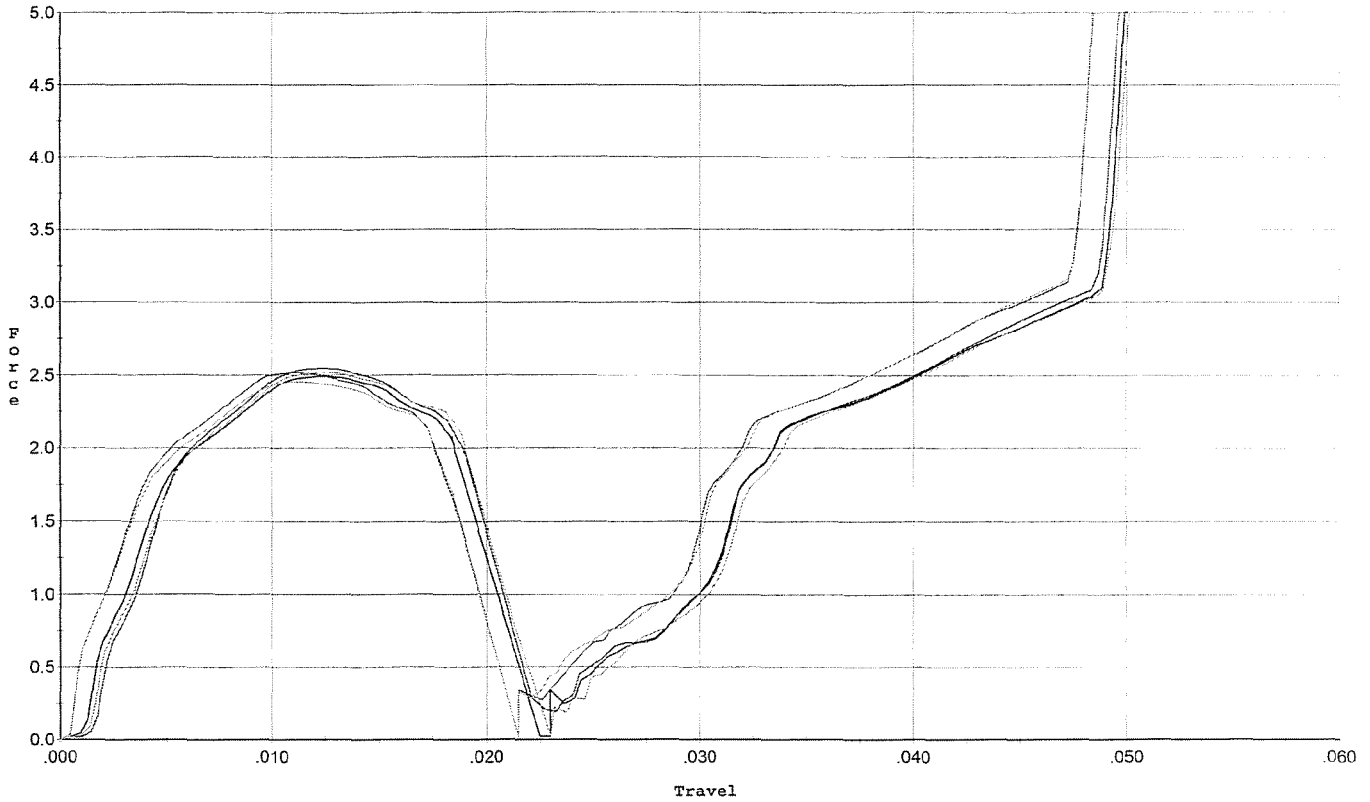
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.022	0.002	0.030	0.059		Set Trigger
2	4.004	0.023	0.00	0.029	0.064		Set Trigger
3	3.982	0.021	0.00	0.030	0.059		Set Trigger
4	3.983	0.022	0.00	0.030	0.061		Set Trigger
5	4.023	0.022	0.00	0.029	0.061		Set Trigger

Aug 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



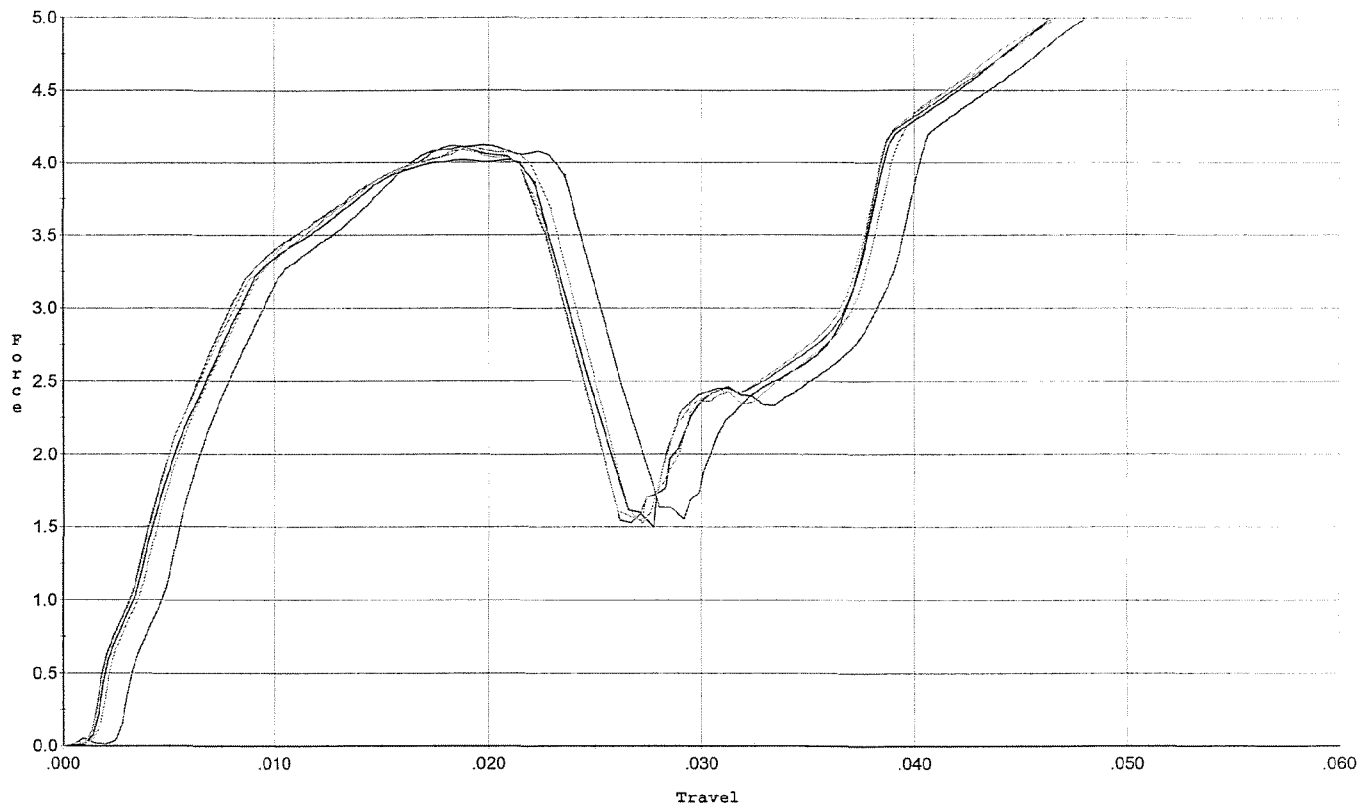
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.019	0.00	0.034	0.034		Set Trigger
2	2.491	0.018	0.00	0.035	0.033		Set Trigger
3	2.517	0.019	0.00	0.034	0.035		Set Trigger
4	2.454	0.018	0.00	0.034	0.034		Set Trigger
5	2.518	0.019	0.00	0.035	0.034		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.024	0.003	0.030	0.062		Set Trigger
2	4.023	0.022	0.00	0.030	0.060		Set Trigger
3	4.116	0.023	0.00	0.029	0.063		Set Trigger
4	4.089	0.022	0.00	0.030	0.062		Set Trigger
5	4.110	0.023	0.00	0.030	0.062		Set Trigger

Avg 4.09