

SAMPLE INSPECTION REPORT:

DATE: 9/6/00

FIRST ARTICLE: YES

INSPECTOR'S NAME: DAN TOBE

SIGNATURE:

TOOLROOM SUPERVISOR: TIM ELDRIDGE

ENGINEERING MANAGER: CARL DEARMAN

CUSTOMER: Remington Arms Co. Inc.

PART NAME: Magazine Box

PART #: E-300363 Rev. 17

MEASUREMENT: INCHES

DIM.#	DIMENSION	- TOL	+ TOL	SAMPLE #1	SAMPLE #2	SAMPLE #3	SAMPLE #4	SAMPLE #5	NOTES
1	.075	.005	.005						CALIPERS
2	.075	.005	.005						CALIPERS
3	.205	.005	.005						GAGE BLOCK & CALIPER
4A,C	.375	.005	.005						CALIPERS
4A,D	.375	.005	.005						CALIPERS
5D	.658	.005	.005						GAGE BLOCK & CALIPER
5C	.658	.005	.005						GAGE BLOCK & CALIPER
6	.810	.005	.005						GAGE BLOCK & CALIPER
7A	.940	.005	.005						CALIPERS
7B	.940	.005	.005						CALIPERS
8B,D	.375	.005	.005						CALIPERS
8B,C	.375	.005	.005						CALIPERS
9D	.658	.005	.005						GAGE BLOCK & CALIPER
9C	.658	.005	.005						GAGE BLOCK & CALIPER
10	3.500	.005	.005						CALIPERS
11	.040	.002	.002						MICROMETER
12A	.050	.005	.005	.060	X .054	.056	X .054		HEIGHT STAND
12B	.050	.005	.005	.055	.053	.055	.054		HEIGHT STAND
13A	.197	.005	.005	.199	.199	.198	.199		HEIGHT STAND
13	.197	.005	.005	.195	.194	.197	.195		HEIGHT STAND
14A	.020	.005	.005						CHECK TOOLING & STRIP BLANK
14B	.020	.005	.005						CHECK TOOLING & STRIP BLANK
15A	.055	.005	.005						DOWEL PIN & HEIGHT STAND
15B	.055	.005	.005						DOWEL PIN & HEIGHT STAND
16A	45°	1/2°	1/2°	44°33'	44°49'	45°06'	45°03'		MICROVU
16B	45°	1/2°	1/2°	44°39'	44°33'	44°25'	X 44°27'	X	MICROVU
17	.430	.005	.005	.428	.428	.428	.429		GAGE PINS
18A	.952	.005	.005						FLAT BLANK MICRO VU
18B	.952	.005	.005						FLAT BLANK MICRO VU
19A	1.253	.005	.005						FLAT BLANK MICRO VU
19B	1.253	.005	.005						FLAT BLANK MICRO VU
20A	.075R	.005	.005						FLAT BLANK RADIUS GAGE
20B	.075R	.005	.005						FLAT BLANK RADIUS GAGE
20C	.075R	.005	.005						FLAT BLANK RADIUS GAGE
20D	.075R	.005	.005						FLAT BLANK RADIUS GAGE
21	.760	.005	.005						GAGE BLOCKS
22	.850	.005	.005						HEIGHT STAND
23	1.627	.005	.005						CALIPERS
24A	.270	.005	.005						MICROVU
24B	.270	.005	.005						MICROVU
25	.013	.005	.005						HEIGHT STAND

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TOOLROOM SUPERVISOR: TIM ELDRIDGE

ENGINEERING MANAGER: CARL DEARMAN

MEASUREMENT: INCHES

DIM.#	DIMENSION	- TOL	+ TOL	SAMPLE #1	SAMPLE #2	SAMPLE #3	SAMPLE #4	SAMPLE #5	NOTES
26A	.060	.005	.005						RADIUS GAGE
26B	.060	.005	.005						RADIUS GAGE
27A	45°	.5°	.5°						MICROVU
27B	45°	.5°	.5°						MICROVU
28A	3.430	.005	.005						CALIPERS
28B	3.430	.005	.005						CALIPERS
29A	2.155	.005	.005						MICROVU
29B	2.155	.005	.005						MICROVU
30A	1.997	.005	.005						MICROVU
30B	1.997	.005	.005						MICROVU
31A	1.300	.005	.005						MICROVU
31B	1.300	.005	.005						MICROVU
32A	1.180	.005	.005						MICROVU
32B	1.180	.005	.005						MICROVU
33	.376	.005	.005						MICROVU
34	45°	1/2°	1/2°						MICROVU
35	.100	.005	.005						MICROVU
36	2°	1/2°	1/2°						MICROVU
37	.360	.005	.005						MICROVU
38	.720	.005	.005						MICROVU
39	.050	.005	.005						MICROVU
40A	.040	.005	.005						MICROVU
40B	.040	.005	.005						MICROVU
41	.954	.005	.005						CALIPERS
42	.282	.005	.005						CALIPERS
43	.718	.005	.005						CALIPERS
44	.060	.005	.005						CALIPERS
45A	1.255	.005	.005						MICROVU
45B	1.255	.005	.005						MICROVU
46A	.025	.005	.005						HEIGHT STAND
46B	.025	.005	.005						HEIGHT STAND
47A	.050	.005	.005						MICROVU
47B	.050	.005	.005						MICROVU
48A	.075	.005	.005						RADIUS GAGES
48B	.075	.005	.005						RADIUS GAGES
49A	1.457	.005	.005						CALIPERS
49B	1.457	.005	.005						CALIPERS
50	.282	.005	.005						CALIPERS
51	.718	.005	.005						CALIPERS
52	.060	.005	.005						CALIPERS
53	.383	.005	.005	.388	.388	.388	.388		CALIPERS

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TOOLROOM SUPERVISOR:

TIM ELDRIDGE

ENGINEERING MANAGER:

CARL DEARMAN

CUSTOMER: Remington Arms Co. Inc.

PART NAME: Magazine Box

PART #: E-300363 Rev. 17

MEASUREMENT: INCHES

DIM.#	DIMENSION	- TOL	+ TOL	SAMPLE #1	SAMPLE #2	SAMPLE #3	SAMPLE #4	SAMPLE #5	NOTES
54	.010	.005	.005						TOOLING
55	1.648	.005	.005						CALIPERS
56	.030	.005	.005						TOOLING & RADIUS GAGES
57	.100	.005	.005						CALIPERS
58	88°	.5°	.5°						MICROVU
59	.050	.005	.005						TOOLING
60	.920	.005	.005						MICROVU
61A	.060	.005	.005						RADIUS GAGE
61B	.060	.005	.005						RADIUS GAGE
62	.100	.005	.005						MICROVU
63	30°	.5°	.5°						MICROVU 83
64A	.045	.005	.005	.046	.046	.045	.047		CALIPERS
64B	.052	.005	.005	.055	.052	.055	.053		CALIPERS
65	.692	.005	.005	.695	.696	.695	.695		CALIPERS
66	.010	.005	.005						TOOLING
67	1.524	.005	.005						CALIPERS
68	.030	.005	.005						TOOLING & RADIUS GAGE
69	.100	.005	.005						CALIPERS
70	92°	.5°	.5°						MICROVU
71	1.016	.005	.005						MICROVU
72	.886	.005	.005						MICROVU
73	.040	.005	.005						MICROVU
74	.565	.005	.005						MICROVU
75A	.068	.005	.005						MICROVU
75B	.068	.005	.005						MICROVU
76A	.020	.005	.005						MICROVU
76B	.020	.005	.005						MICROVU
77A	10°	.5°	.5°						PROTRACTOR
77B	10°	.5°	.5°						PROTRACTOR
78	.183	.005	.005						GAGE PIN & HEIGHT STAND
79	.745	.005	.005						GAGE PIN & HEIGHT STAND
80A	10°	.5°	.5°						PROTRACTOR
80B	10°	.5°	.5°						PROTRACTOR
81	.759	.005	.005						GAGE PIN & HEIGHT STAND
82	.166	.005	.005						GAGE PIN & HEIGHT STAND
83A	.020	.005	.005	.024	.017	.023	.018		MICROVU
83B	.020	.005	.005	.015	.018	.024	.021		MICROVU
84A	.075	.005	.005						RADIUS GAGE
84B	.075	.005	.005						RADIUS GAGE
84C	.075	.005	.005						RADIUS GAGE
84D	.075	.005	.005						RADIUS GAGE

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INSPECTOR'S NAME: DAN TOBE

SIGNATURE:

TOOLROOM SUPERVISOR: TIM ELDRIDGE

ENGINEERING MANAGER: CARL DEARMAN

MEASUREMENT: INCHES

DIM. #	DIMENSION	- TOL	+ TOL	SAMPLE #1	SAMPLE #2	SAMPLE #3	SAMPLE #4	SAMPLE #5	NOTES
B5A	90°	.5°	.5°						COMPARATOR & TOOLING
B5B	90°	.5°	.5°						COMPARATOR & TOOLING
B5C	90°	.5°	.5°						COMPARATOR & TOOLING
B5D	90°	.5°	.5°						COMPARATOR & TOOLING

GENERAL NOTES

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