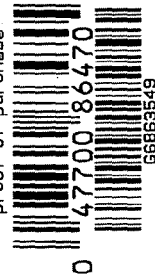


G686-3549

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

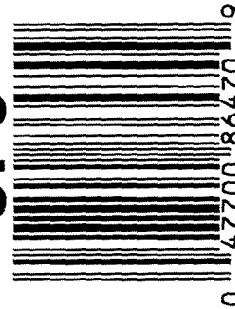
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863549

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863549

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION	MAY 30 2009	5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RTC
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	D
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWO
540	APPLY COATINGS (BARREL ACTION)		6/11	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-18-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

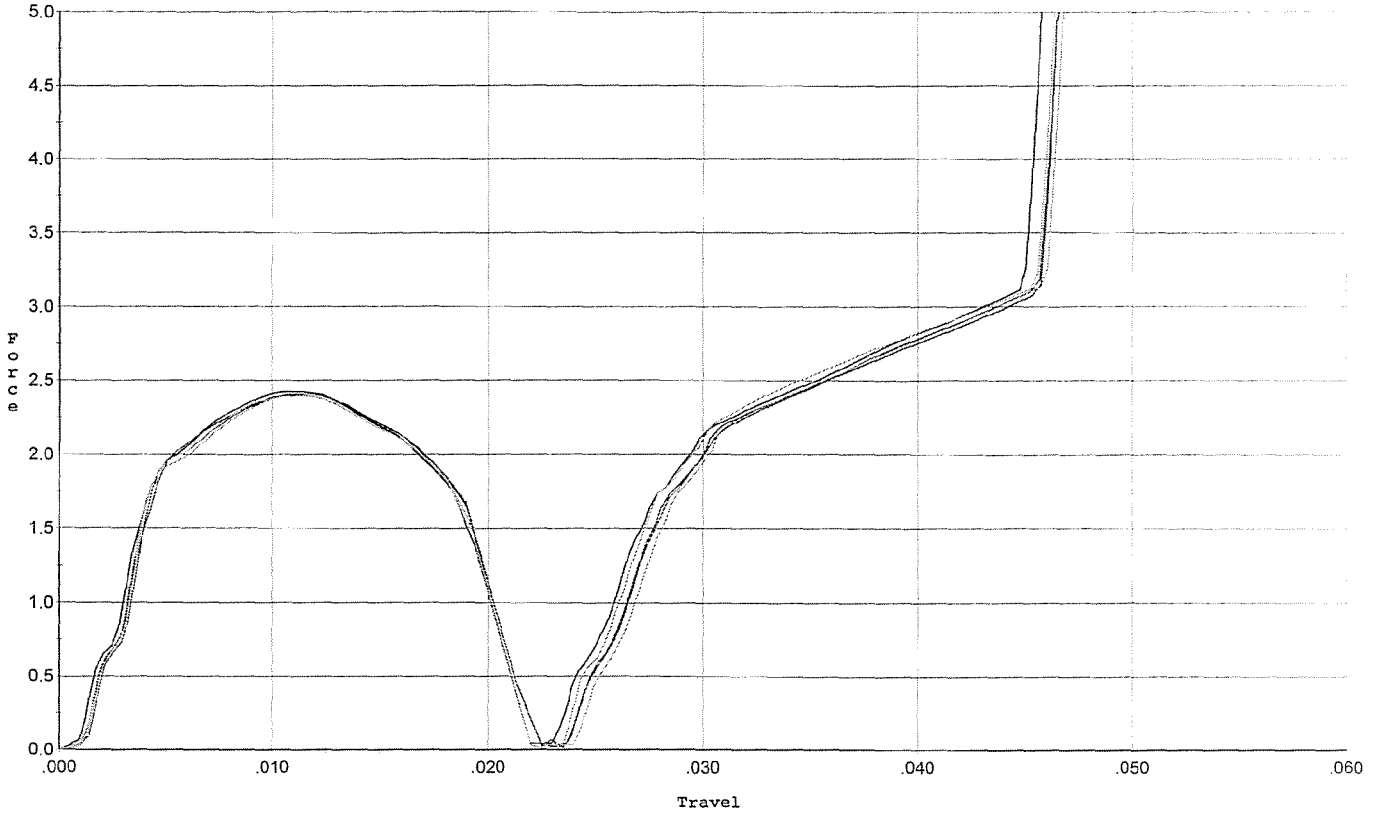
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	7-24-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	7-24-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	7-24-09	LN
	J) ASSEMBLE STOCK		678-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		7-24-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7/23	RFB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/23	TAR
670	FINAL INSPECTION A) HEADSPACE		7-24-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>238</u> <u>233</u> <u>235</u> <u>248</u> <u>238</u>	7-24-09	LN
	C) FUNCTION		7-24-09	R.N.
690	PACK		7/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



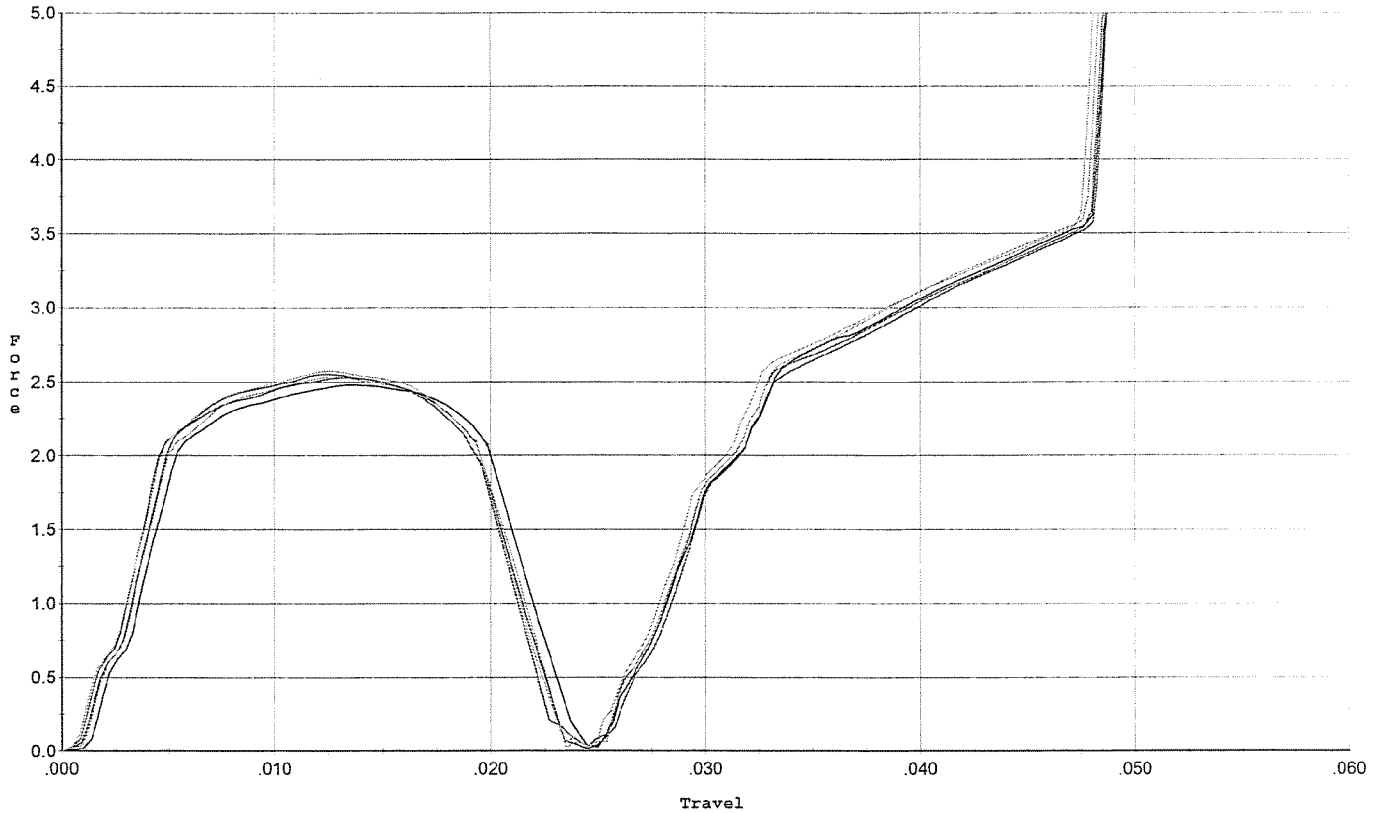
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.019	0.00	0.032	0.033		Set Trigger
2	2.424	0.019	0.00	0.031	0.034		Set Trigger
3	2.406	0.019	0.00	0.032	0.033		Set Trigger
4	2.402	0.019	0.00	0.031	0.033		Set Trigger
5	2.401	0.019	0.00	0.032	0.033		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



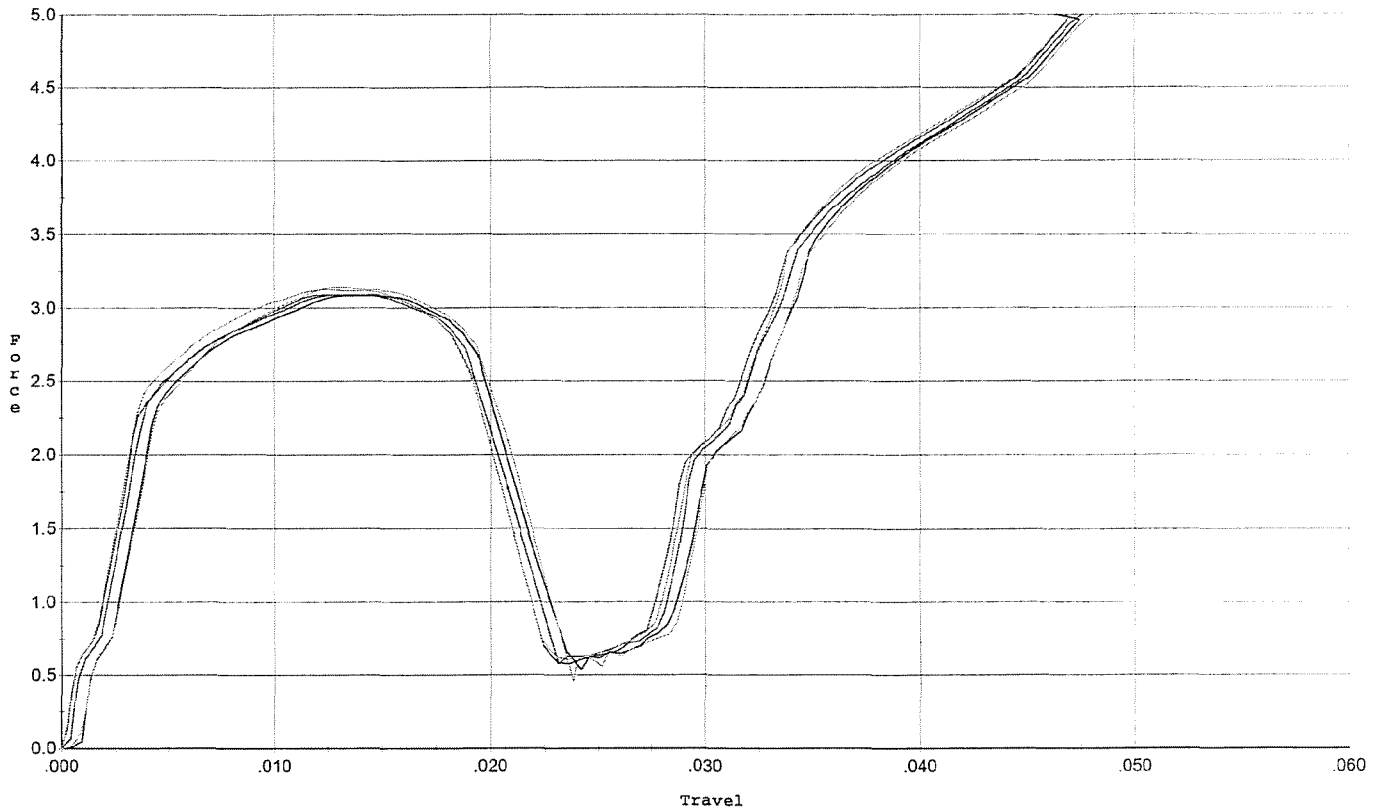
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.019	0.00	0.033	0.036		Set Trigger
2	2.482	0.020	0.00	0.032	0.036		Set Trigger
3	2.550	0.020	0.00	0.032	0.037		Set Trigger
4	2.573	0.019	0.00	0.032	0.037		Set Trigger
5	2.537	0.021	0.00	0.032	0.039		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



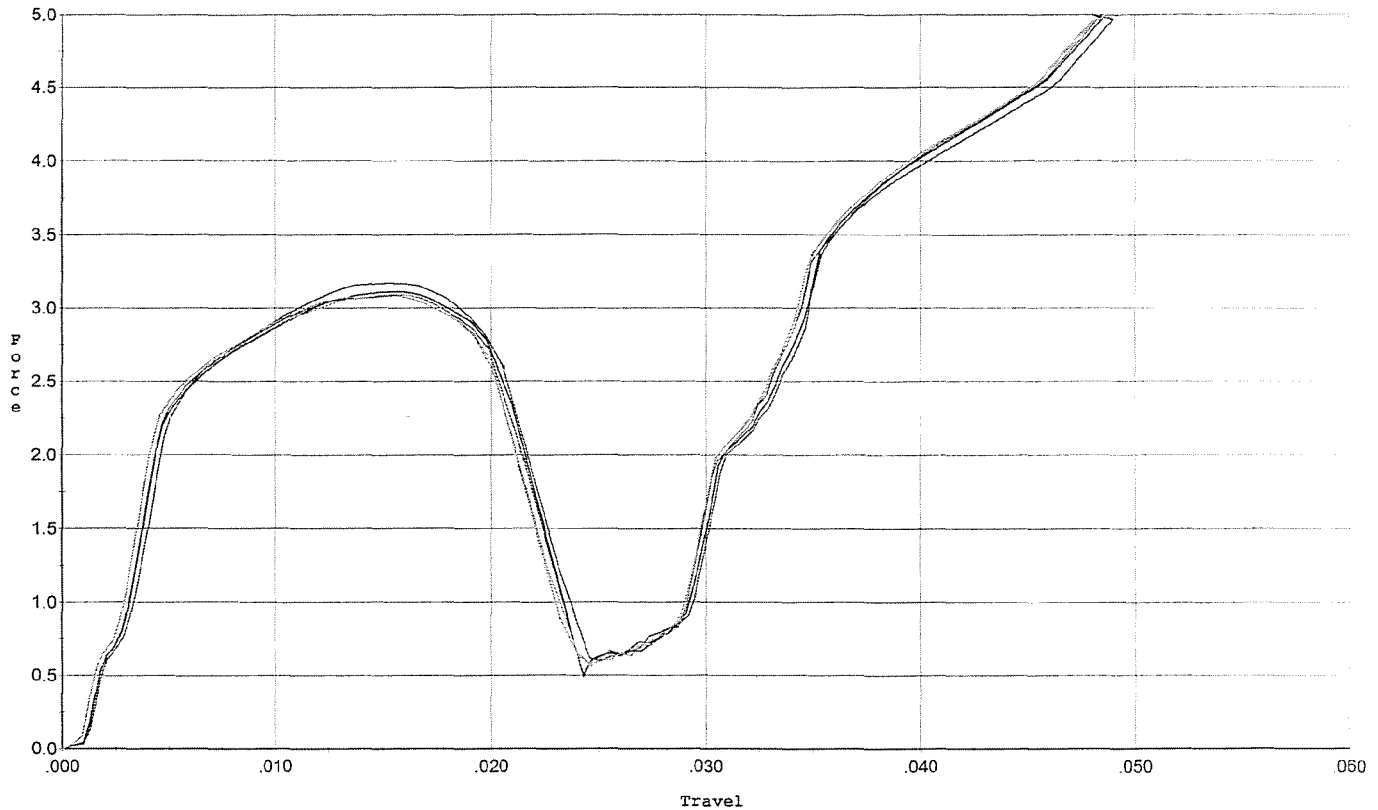
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.021	0.00	0.031	0.048		Set Trigger
2	3.082	0.019	0.00	0.032	0.044		Set Trigger
3	3.091	0.019	0.00	0.031	0.045		Set Trigger
4	3.142	0.021	0.00	0.031	0.048		Set Trigger
5	3.124	0.019	0.00	0.031	0.046		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



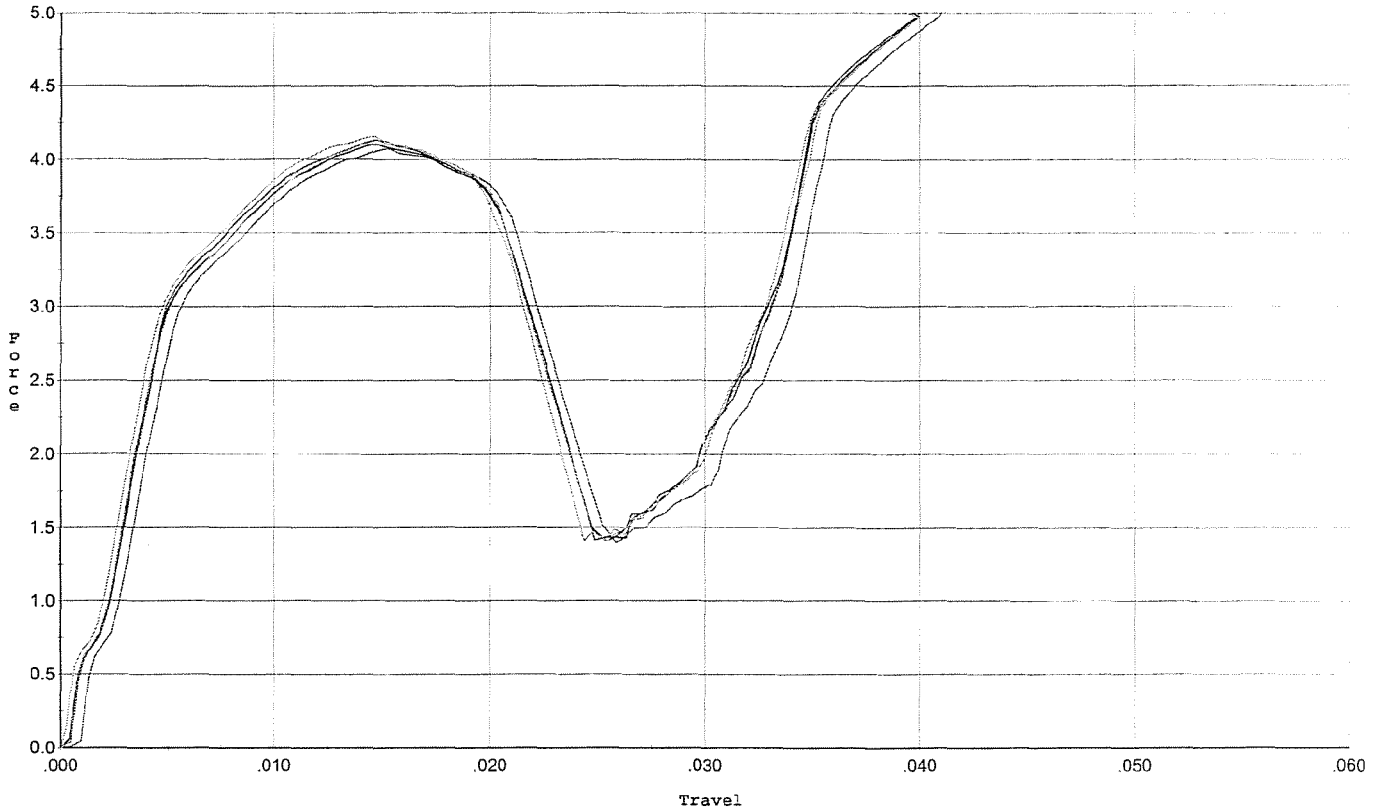
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.021	0.00	0.032	0.046		Set Trigger
2	3.112	0.021	0.00	0.031	0.047		Set Trigger
3	3.091	0.022	0.00	0.031	0.048		Set Trigger
4	3.087	0.020	0.00	0.032	0.045		Set Trigger
5	3.082	0.020	0.00	0.032	0.045		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



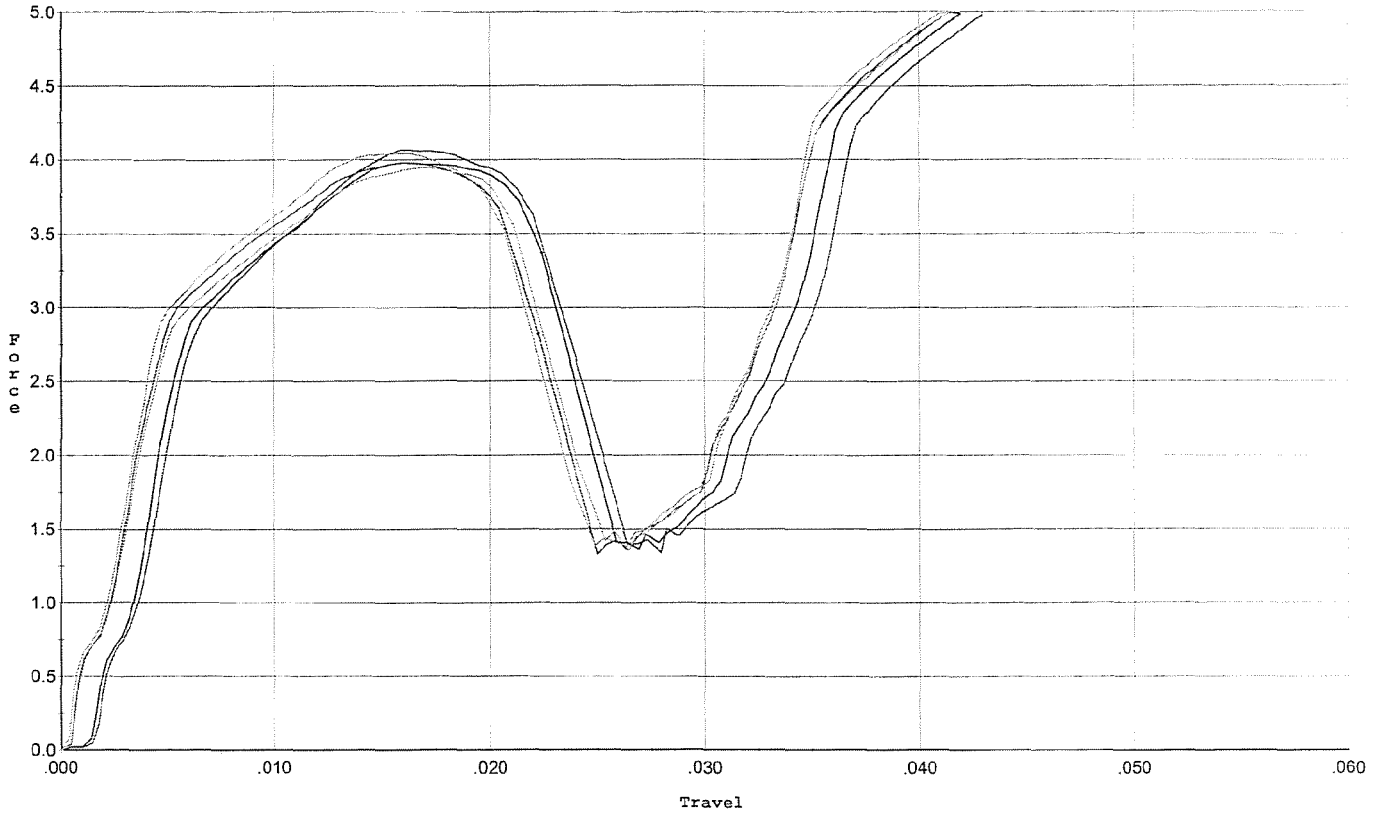
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.022	0.00	0.029	0.066		Set Trigger
2	4.105	0.020	0.00	0.030	0.060		Set Trigger
3	4.072	0.021	0.00	0.030	0.060		Set Trigger
4	4.131	0.020	0.00	0.030	0.060		Set Trigger
5	4.158	0.021	0.00	0.029	0.063		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



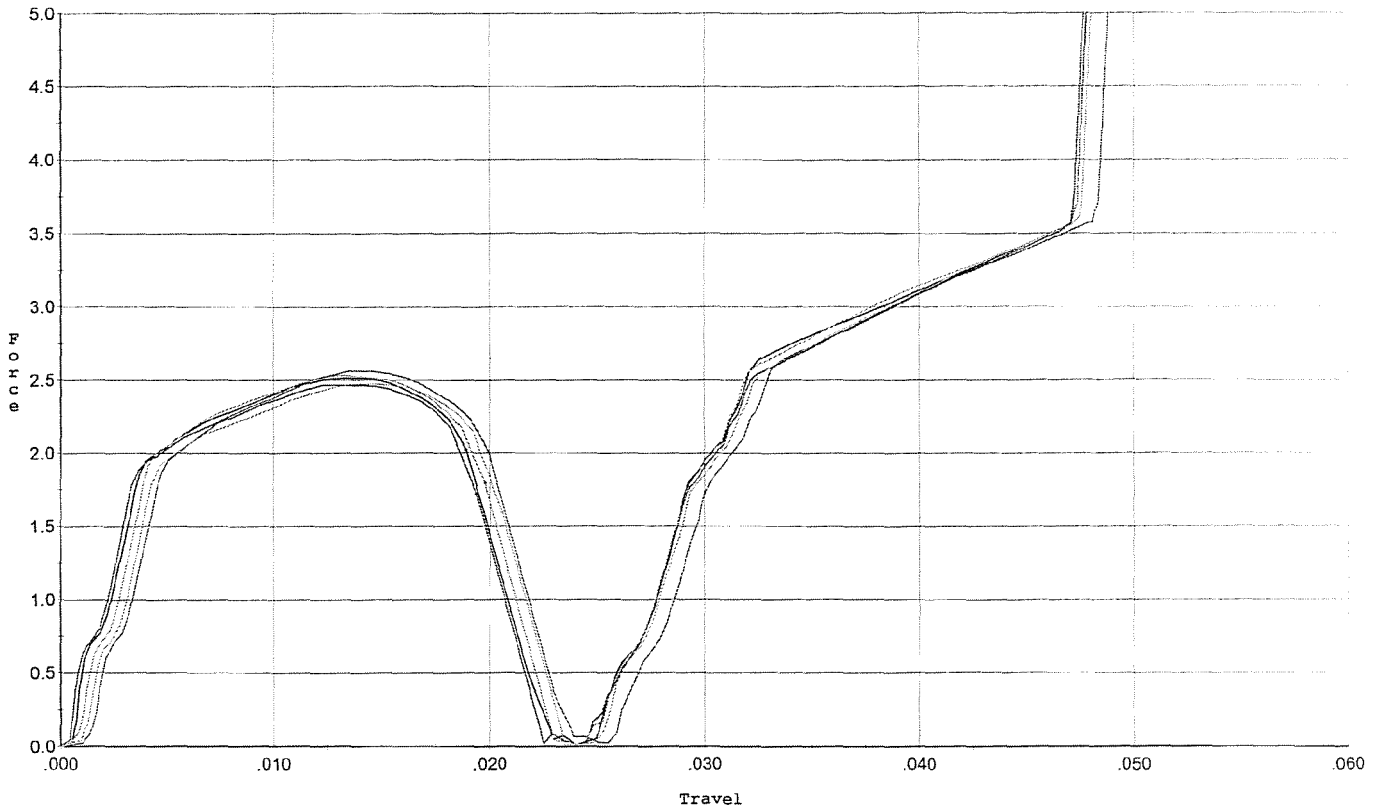
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.024	0.00	0.030	0.066		Set Trigger
2	3.980	0.022	0.00	0.030	0.062		Set Trigger
3	3.980	0.022	0.00	0.030	0.063		Set Trigger
4	3.949	0.021	0.00	0.030	0.060		Set Trigger
5	4.044	0.021	0.00	0.030	0.060		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



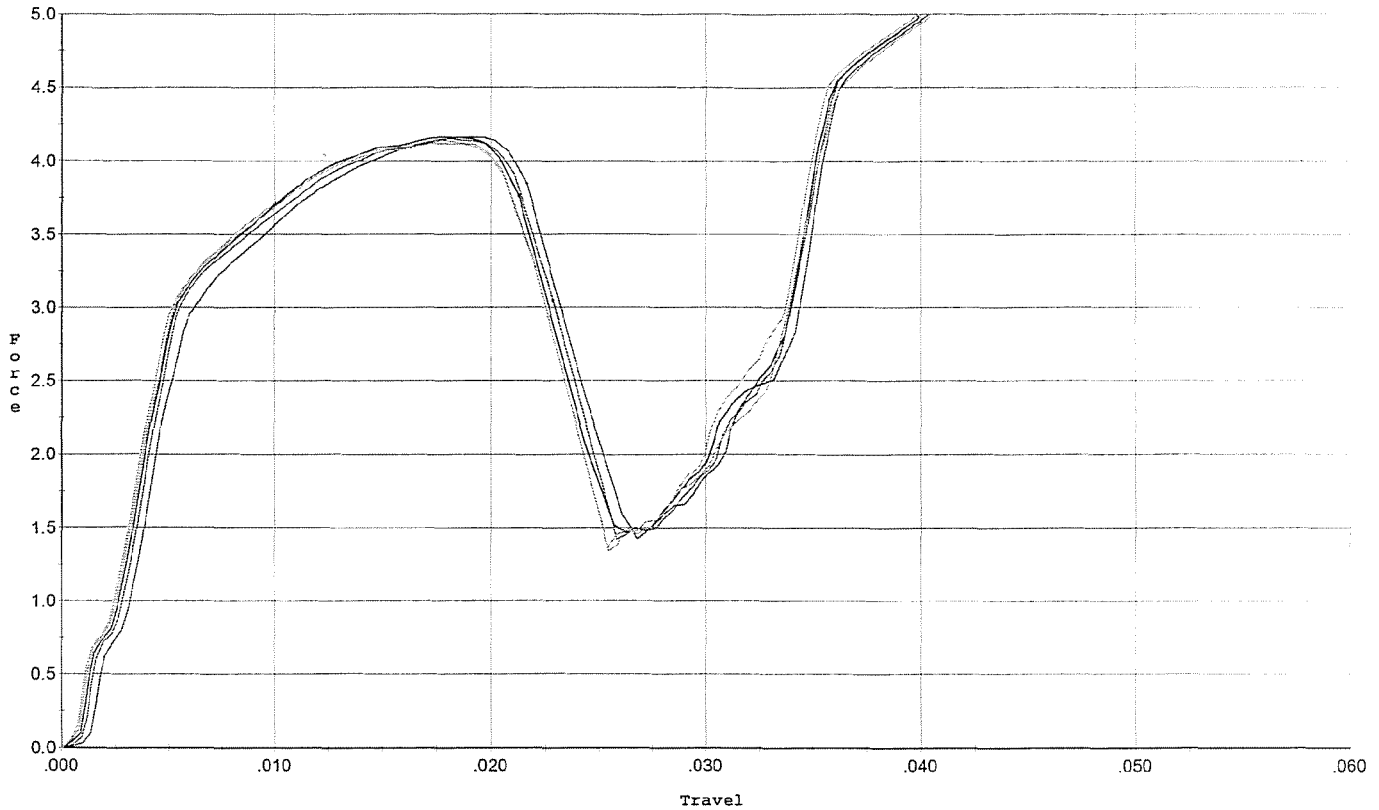
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.019	0.00	0.032	0.037		Set Trigger
2	2.515	0.019	0.00	0.032	0.036		Set Trigger
3	2.565	0.020	0.00	0.032	0.037		Set Trigger
4	2.472	0.021	0.00	0.032	0.038		Set Trigger
5	2.533	0.020	0.00	0.031	0.038		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.022	0.00	0.029	0.062		Set Trigger
2	4.163	0.021	0.00	0.029	0.063		Set Trigger
3	4.151	0.023	0.00	0.029	0.067		Set Trigger
4	4.118	0.022	0.00	0.029	0.065		Set Trigger
5	4.139	0.022	0.00	0.029	0.065		Set Trigger

Aug 4.14