

G6863556

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



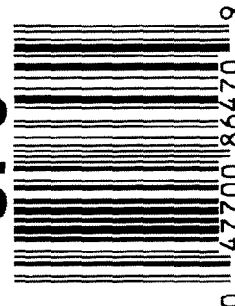
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863556

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863556

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RK
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWO
540	APPLY COATINGS (BARREL ACTION)		6/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

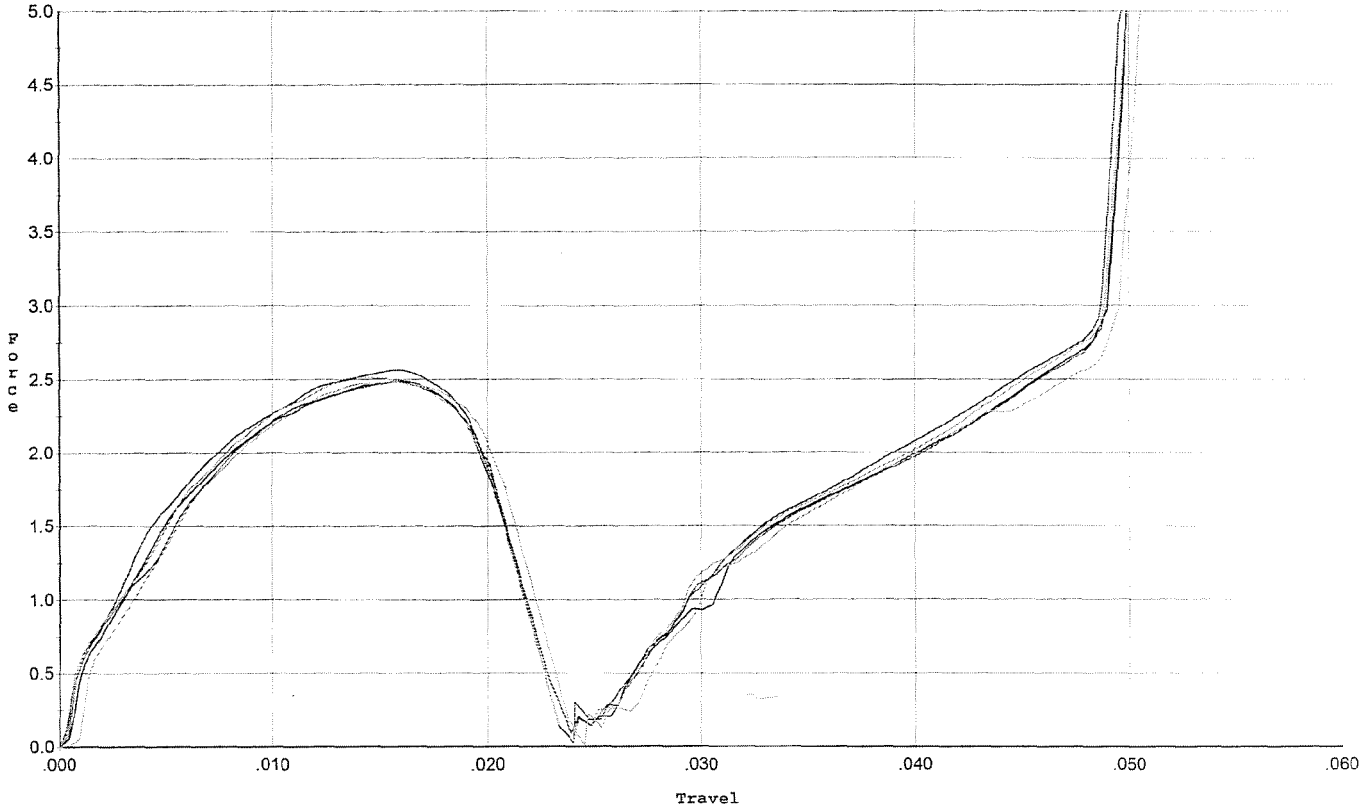
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-7-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-7-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-7-09	LN
	J) ASSEMBLE STOCK		6-29-09	L.A.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/28	TAIR
670	FINAL INSPECTION A) HEADSPACE		8-7-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>253</u> <u>254</u> <u>252</u> <u>245</u>	8-6-09	LN
	C) FUNCTION		8-7-09	LN
690	PACK		8/10/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



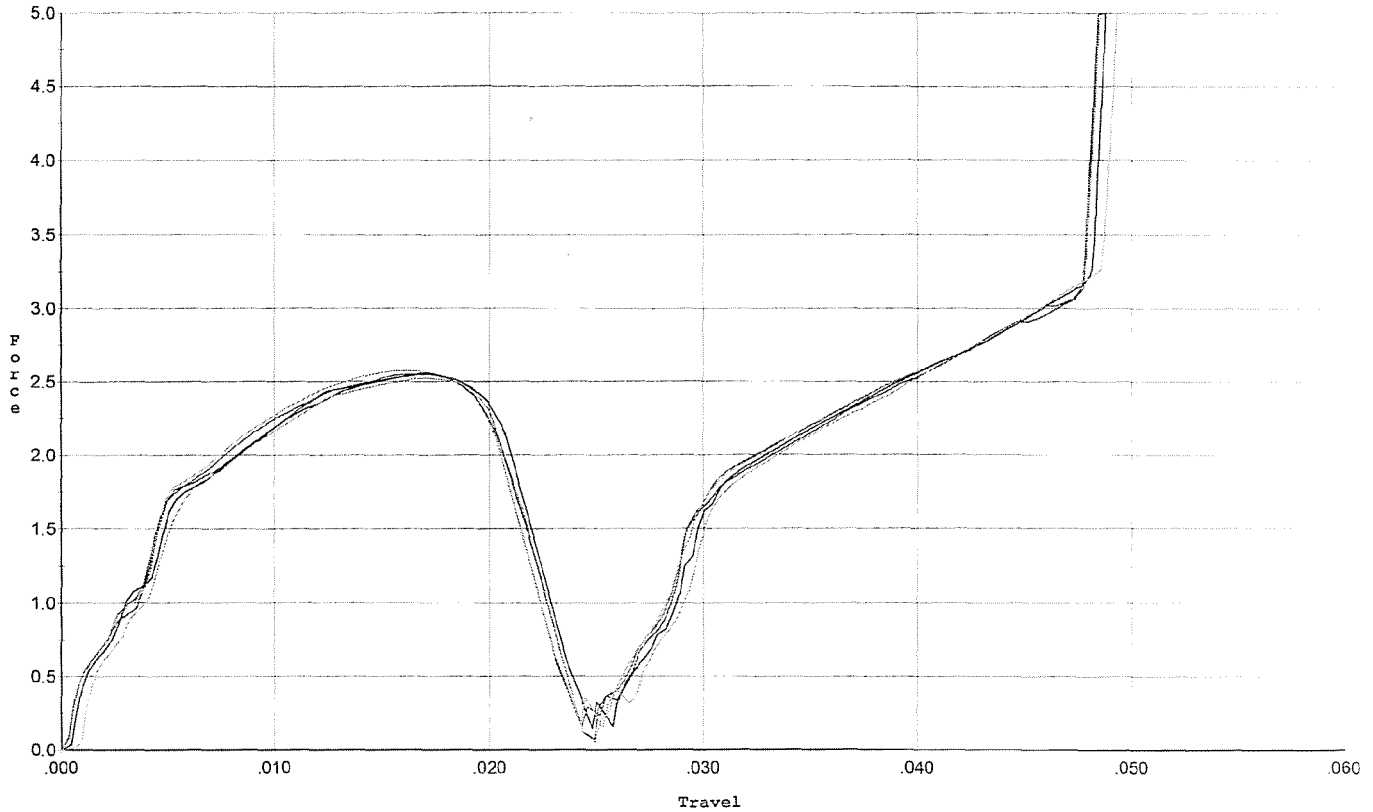
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.020	0.00	0.034	0.037		Set Trigger
2	2.485	0.020	0.00	0.034	0.036		Set Trigger
3	2.489	0.020	0.00	0.034	0.035		Set Trigger
4	2.482	0.021	0.00	0.035	0.036		Set Trigger
5	2.516	0.020	0.00	0.034	0.037		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



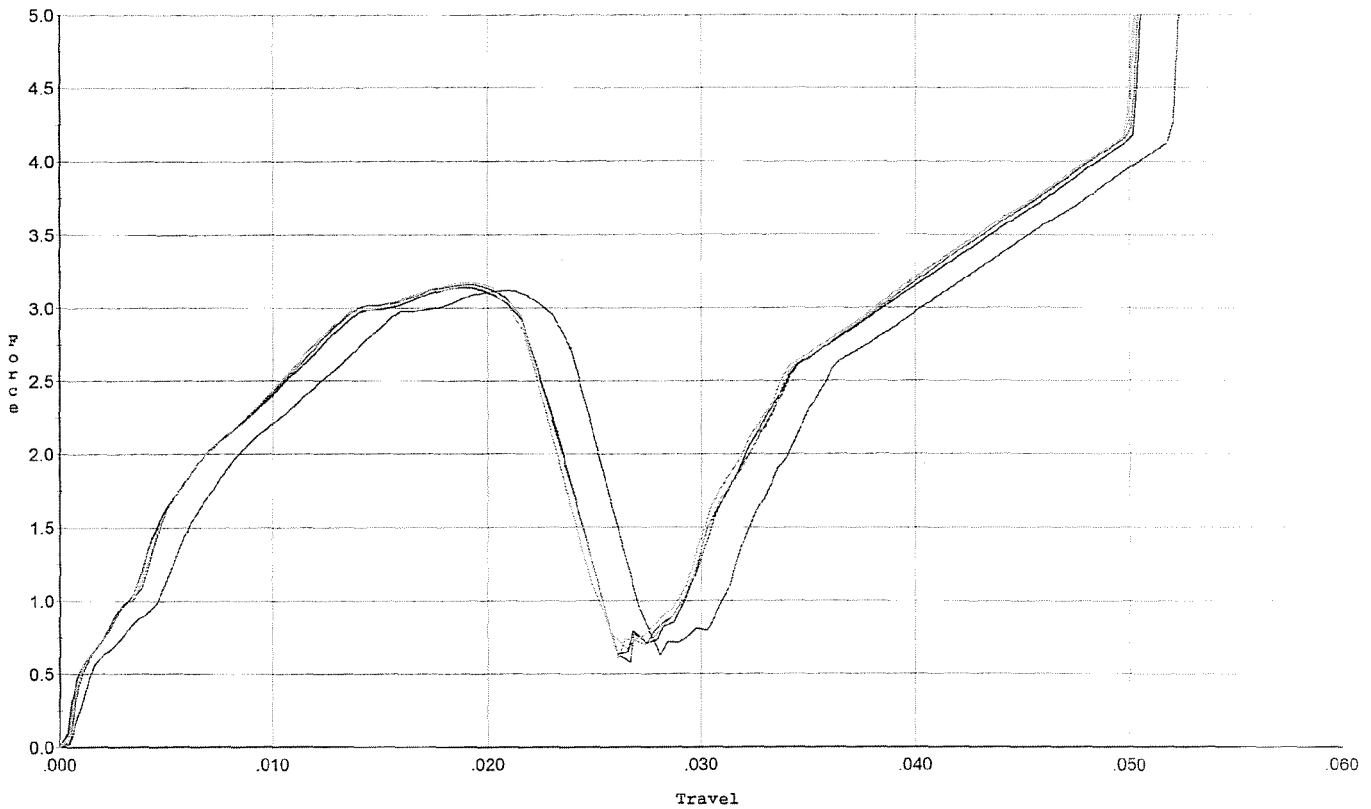
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.022	0.00	0.031	0.040		Set Trigger
2	2.561	0.021	0.00	0.032	0.038		Set Trigger
3	2.552	0.020	0.00	0.032	0.037		Set Trigger
4	2.578	0.020	0.00	0.032	0.037		Set Trigger
5	2.523	0.022	0.00	0.032	0.038		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



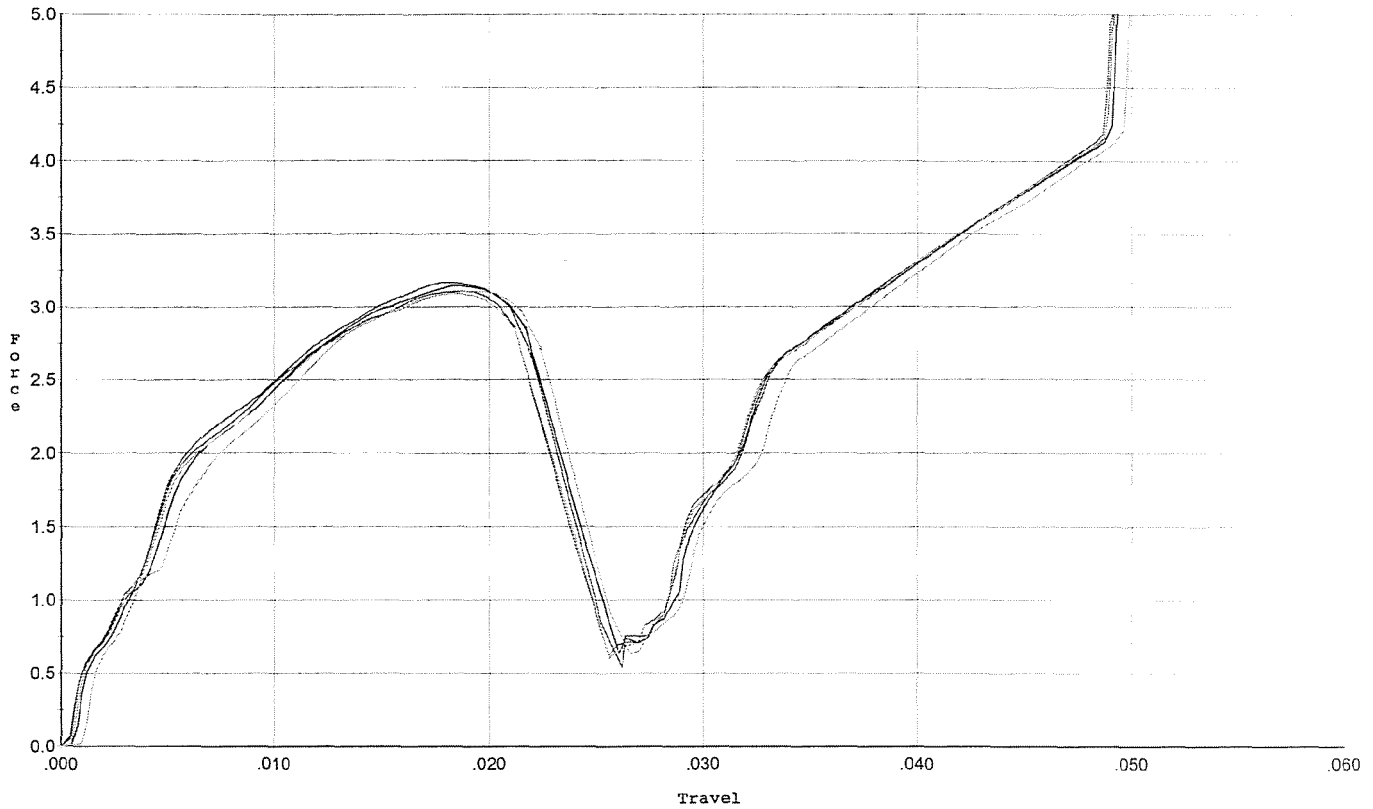
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.024	0.00	0.032	0.049		Set Trigger
2	3.139	0.023	0.00	0.031	0.050		Set Trigger
3	3.158	0.023	0.00	0.031	0.050		Set Trigger
4	3.174	0.024	0.00	0.031	0.051		Set Trigger
5	3.144	0.022	0.00	0.031	0.047		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



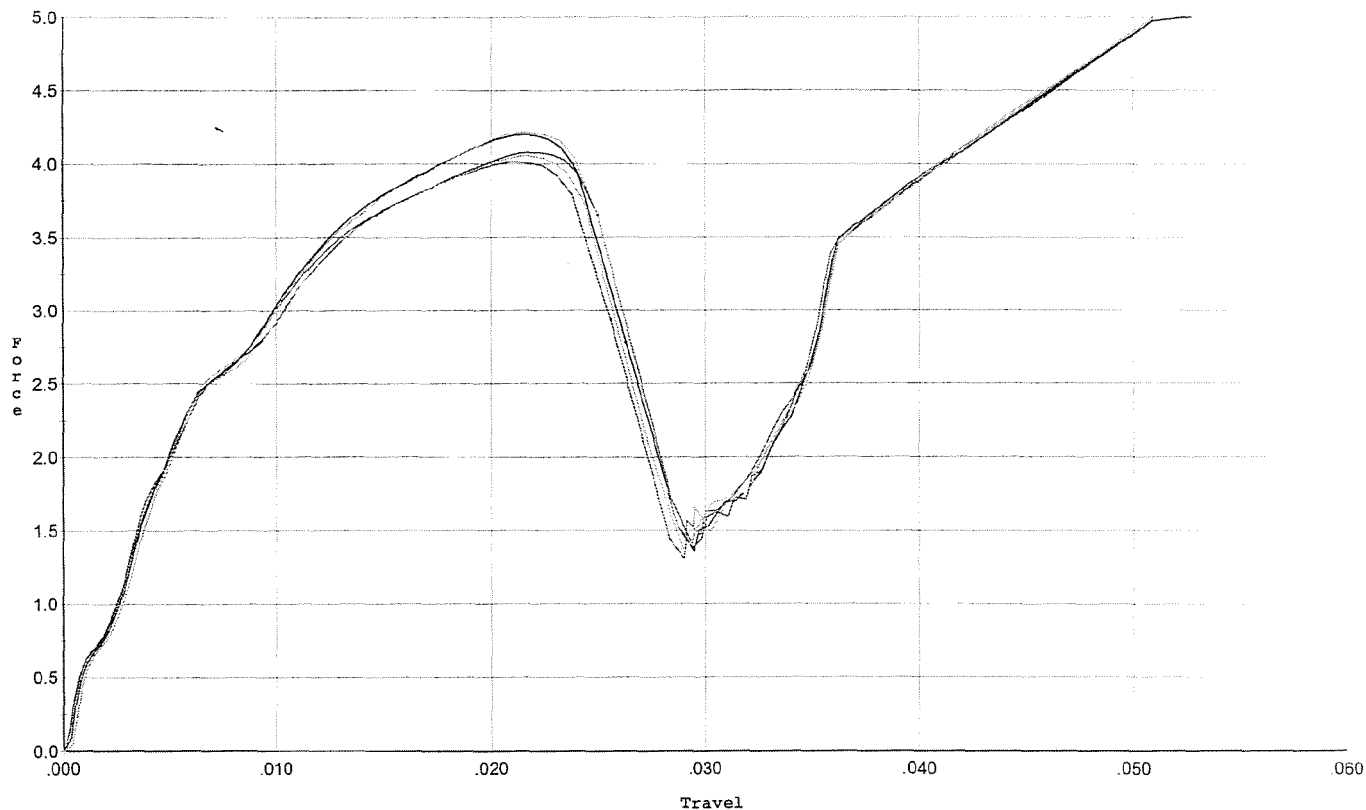
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.022	0.00	0.030	0.048		Set Trigger
2	3.146	0.022	0.00	0.030	0.046		Set Trigger
3	3.104	0.021	0.00	0.031	0.045		Set Trigger
4	3.088	0.023	0.00	0.030	0.049		Set Trigger
5	3.108	0.022	0.00	0.031	0.047		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



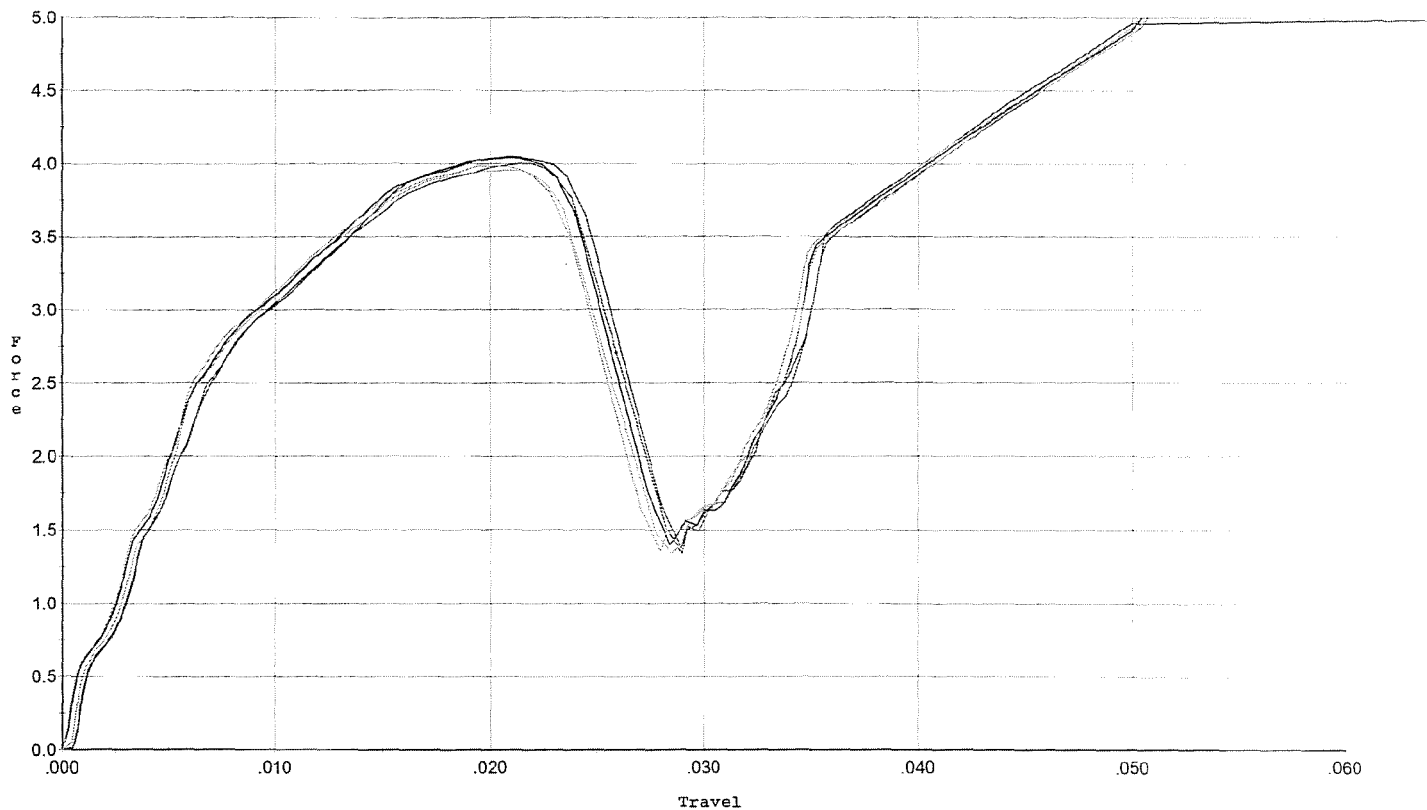
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.025	0.00	0.025	0.070		Set Trigger
2	4.200	0.026	0.00	0.026	0.074		Set Trigger
3	4.015	0.026	0.00	0.028	0.070		Set Trigger
4	4.053	0.024	0.00	0.029	0.067		Set Trigger
5	4.216	0.025	0.00	0.025	0.071		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



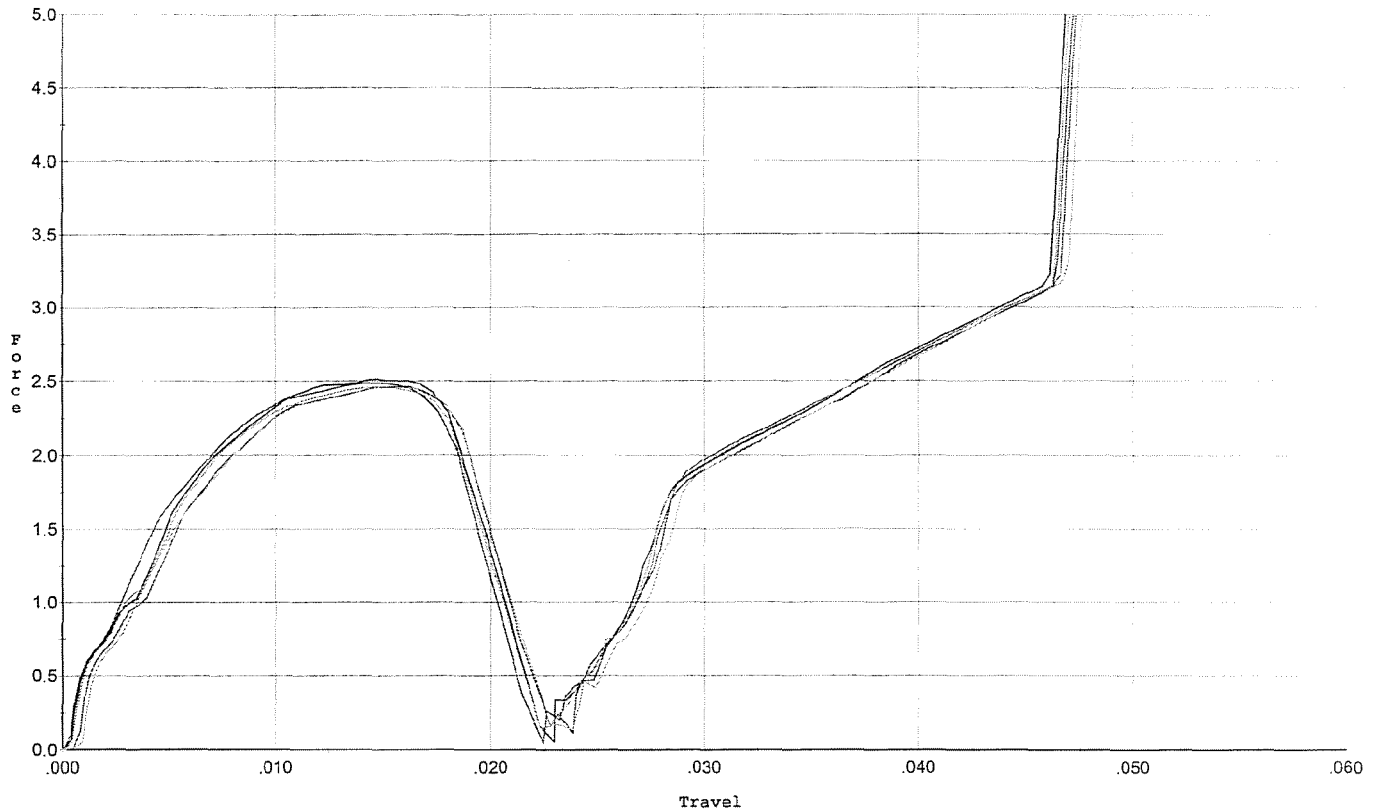
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.025	0.00	0.028	0.067		Set Trigger
2	4.042	0.024	0.00	0.028	0.067		Set Trigger
3	4.001	0.026	0.00	0.028	0.070		Set Trigger
4	3.952	0.023	0.00	0.029	0.064		Set Trigger
5	3.986	0.024	0.00	0.029	0.065		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



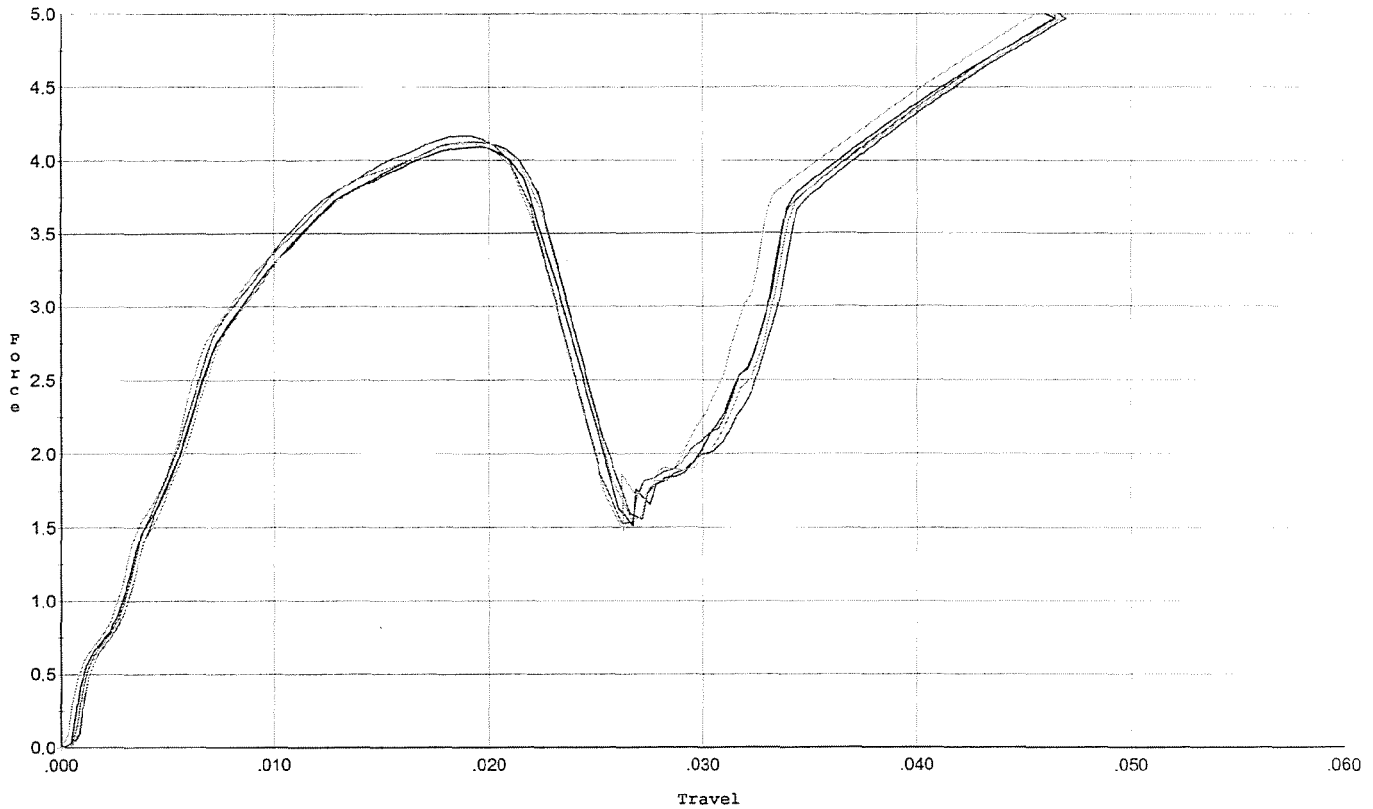
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.018	0.00	0.032	0.033		Set Trigger
2	2.514	0.020	0.00	0.031	0.035		Set Trigger
3	2.464	0.019	0.00	0.032	0.032		Set Trigger
4	2.457	0.019	0.00	0.032	0.032		Set Trigger
5	2.461	0.020	0.00	0.032	0.035		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.022	0.00	0.029	0.061		Set Trigger
2	4.090	0.024	0.00	0.028	0.064		Set Trigger
3	4.169	0.022	0.00	0.029	0.061		Set Trigger
4	4.133	0.022	0.00	0.028	0.061		Set Trigger
5	4.112	0.022	0.00	0.028	0.062		Set Trigger

Aug 4.12