

G 6863561

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

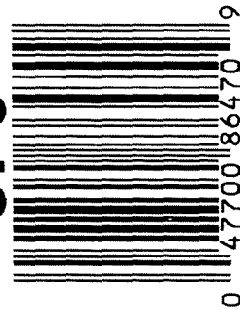
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

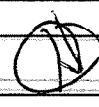
G6863561

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863561

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLJO
540	APPLY COATINGS (BARREL ACTION)		6/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-18-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

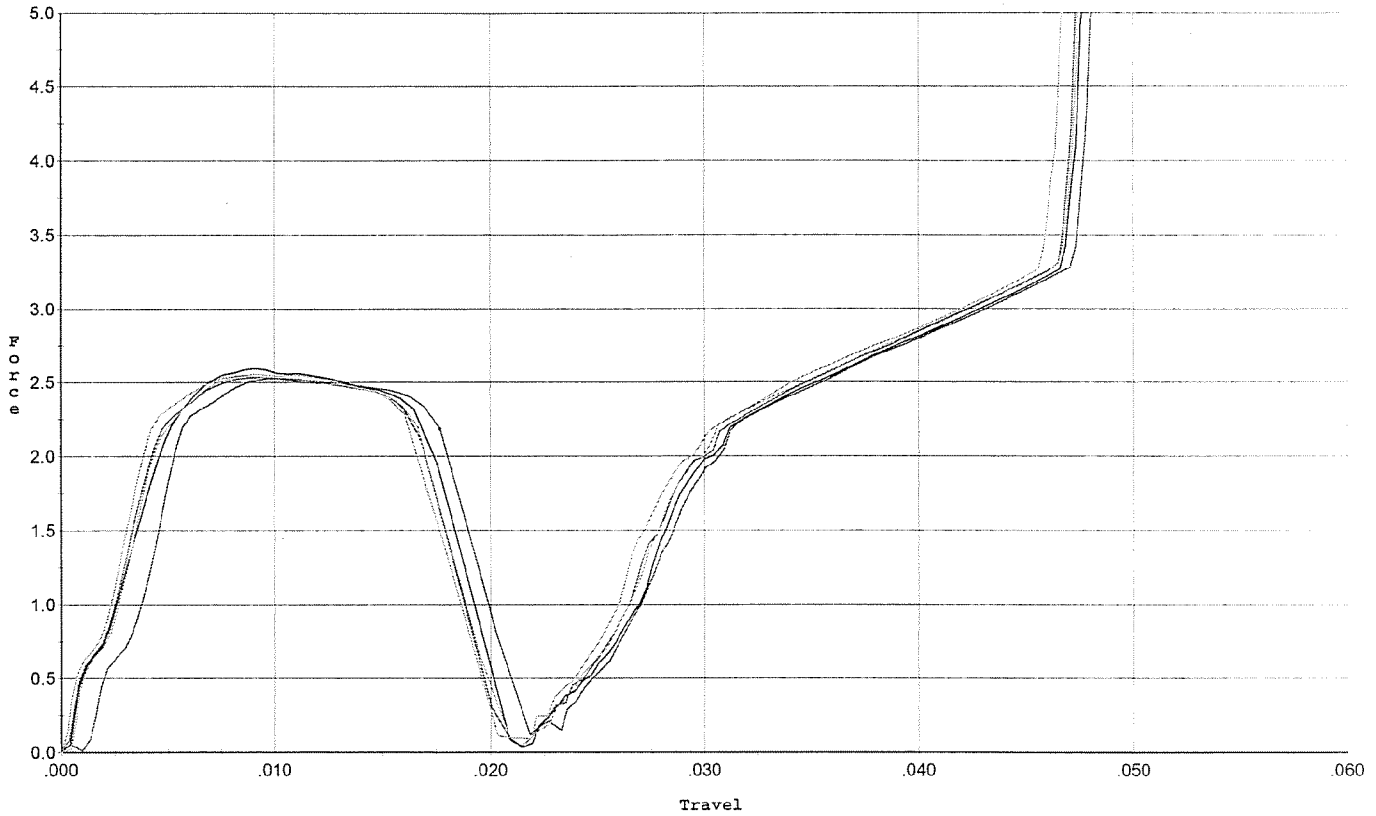
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	7-29-09	XN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	7-29-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-29-09	XN
	J) ASSEMBLE STOCK		6-18-09	LLH
	K) ASSEMBLE SWIVEL STUDS		7-29-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-09	PK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-29-09	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>237</u> <u>251</u> <u>262</u> <u>237</u>	7-27-09	XN
	C) FUNCTION		7-29-09	XN
690	PACK		8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



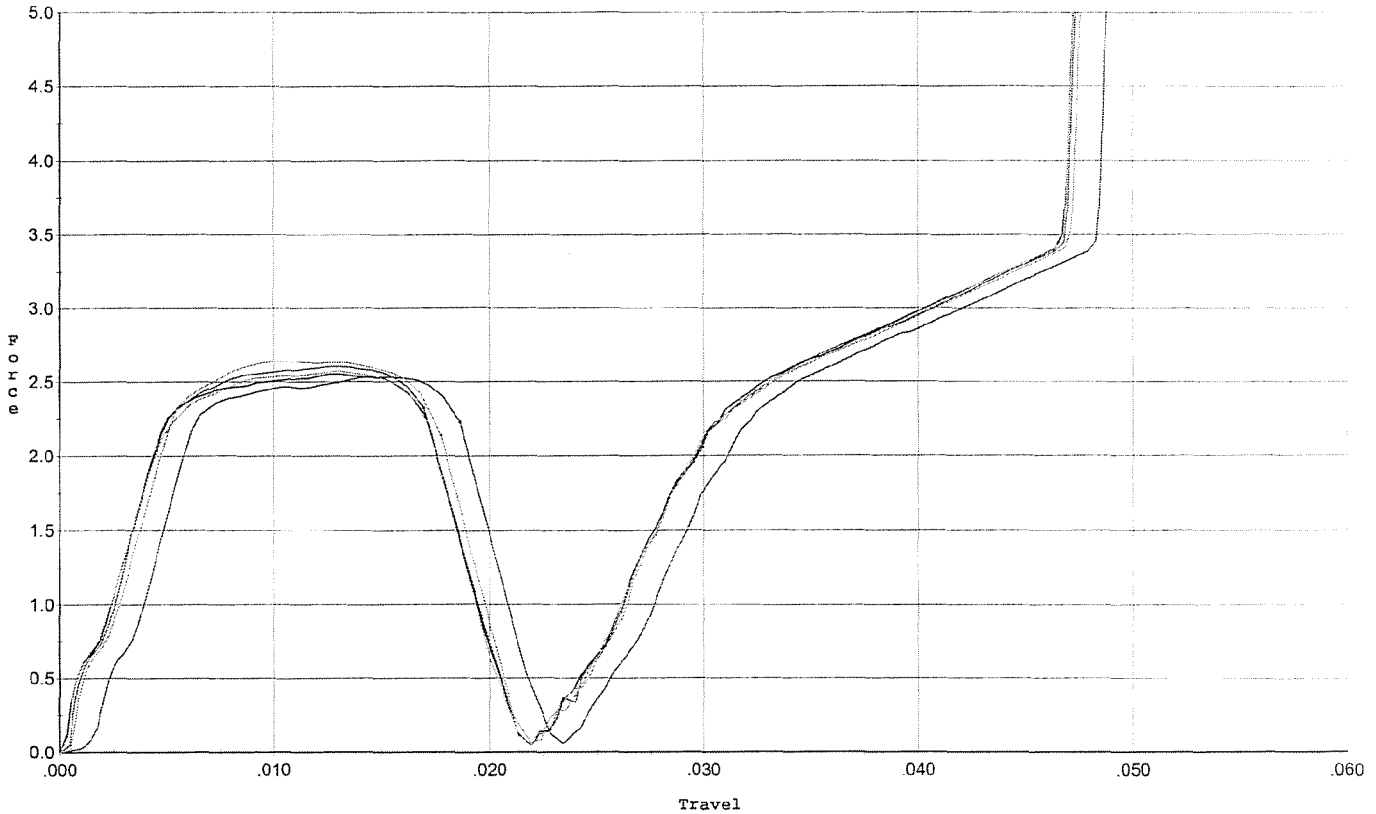
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.018	0.00	0.033	0.032		Set Trigger
2	2.594	0.018	0.00	0.033	0.034		Set Trigger
3	2.531	0.017	0.00	0.033	0.032		Set Trigger
4	2.555	0.017	0.00	0.033	0.032		Set Trigger
5	2.544	0.018	0.00	0.033	0.035		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



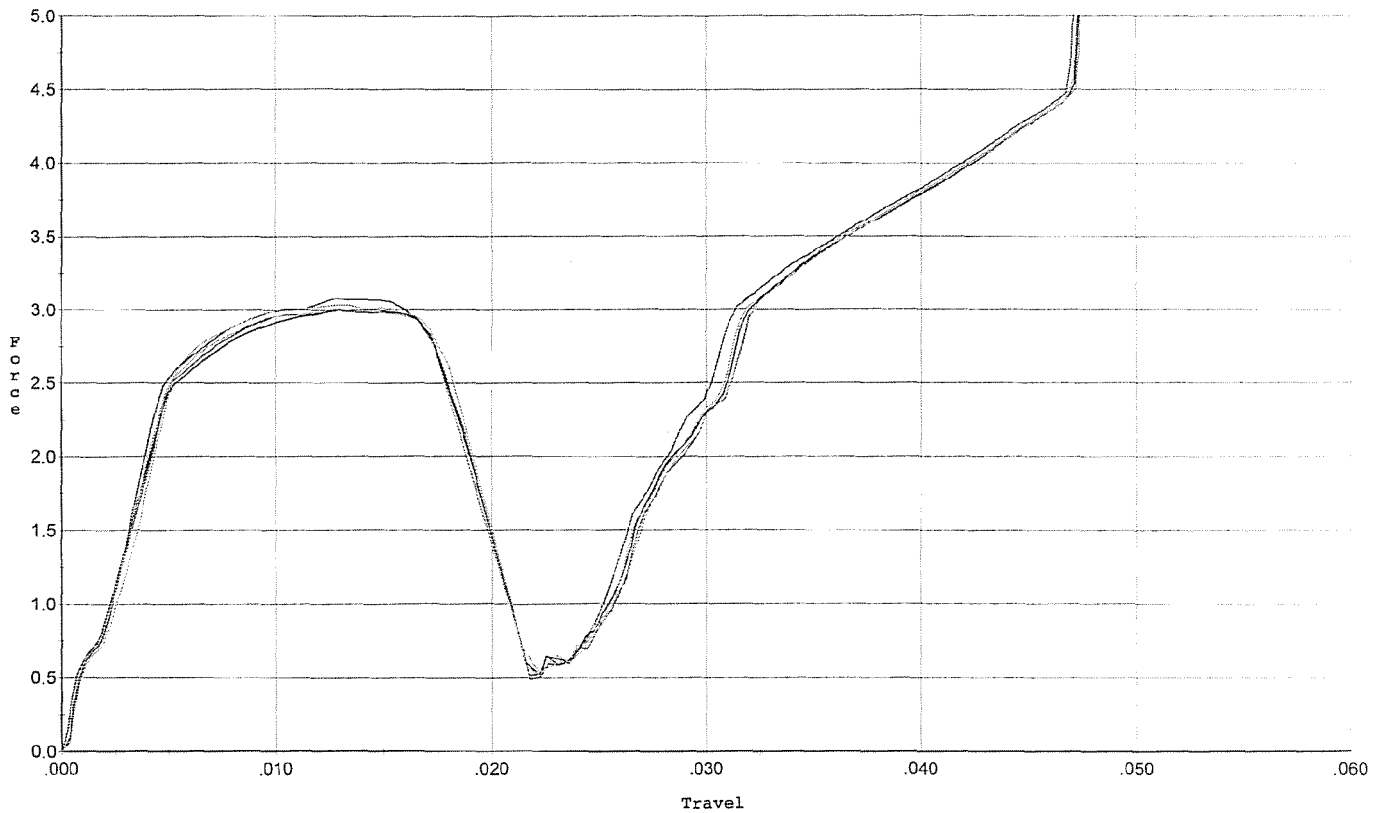
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.019	0.00	0.033	0.034		Set Trigger
2	2.552	0.017	0.00	0.033	0.033		Set Trigger
3	2.604	0.017	0.00	0.033	0.033		Set Trigger
4	2.572	0.017	0.00	0.033	0.033		Set Trigger
5	2.641	0.018	0.00	0.032	0.035		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



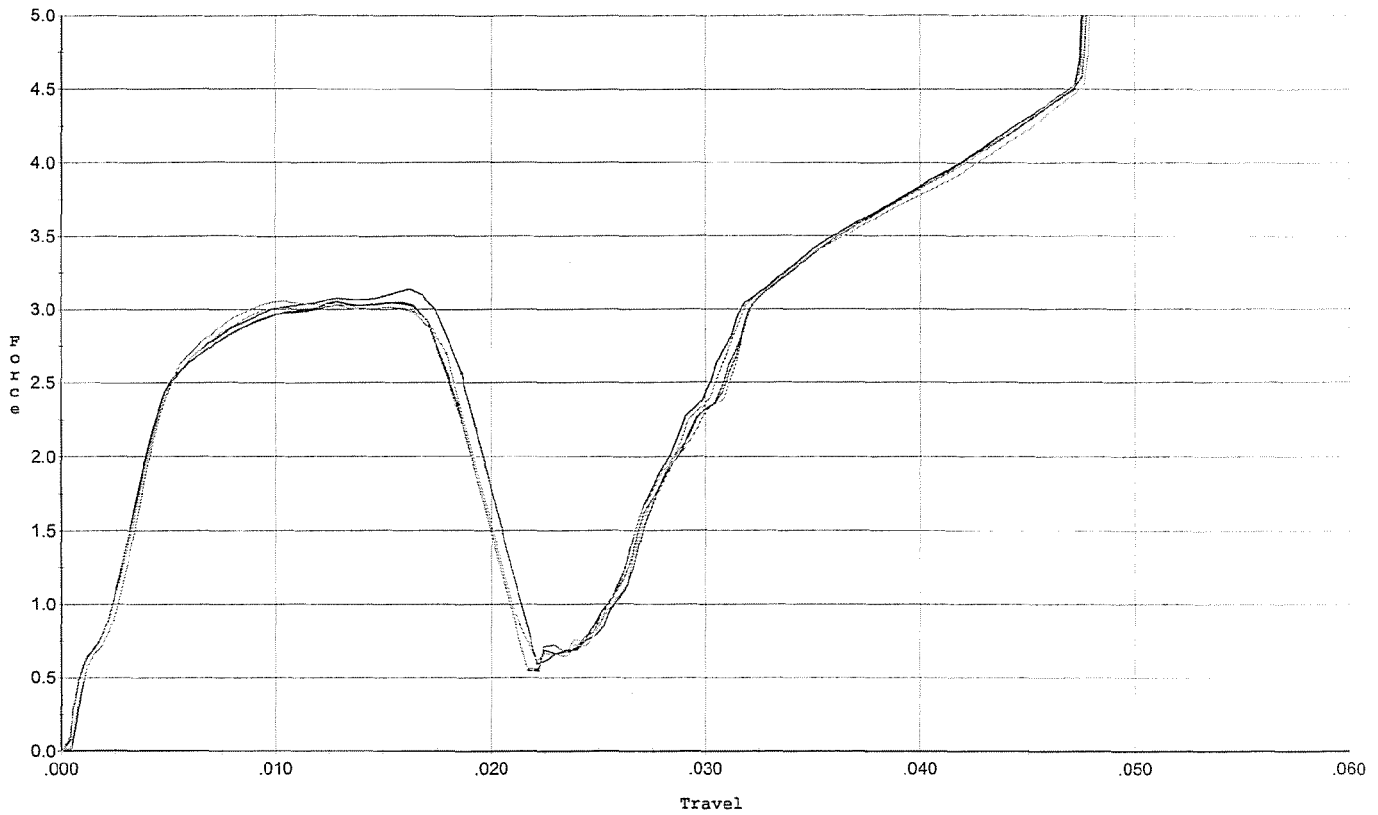
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.017	0.00	0.031	0.039		Set Trigger
2	3.000	0.019	0.00	0.031	0.042		Set Trigger
3	3.001	0.019	0.00	0.031	0.042		Set Trigger
4	3.032	0.018	0.00	0.031	0.040		Set Trigger
5	3.005	0.017	0.00	0.031	0.039		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



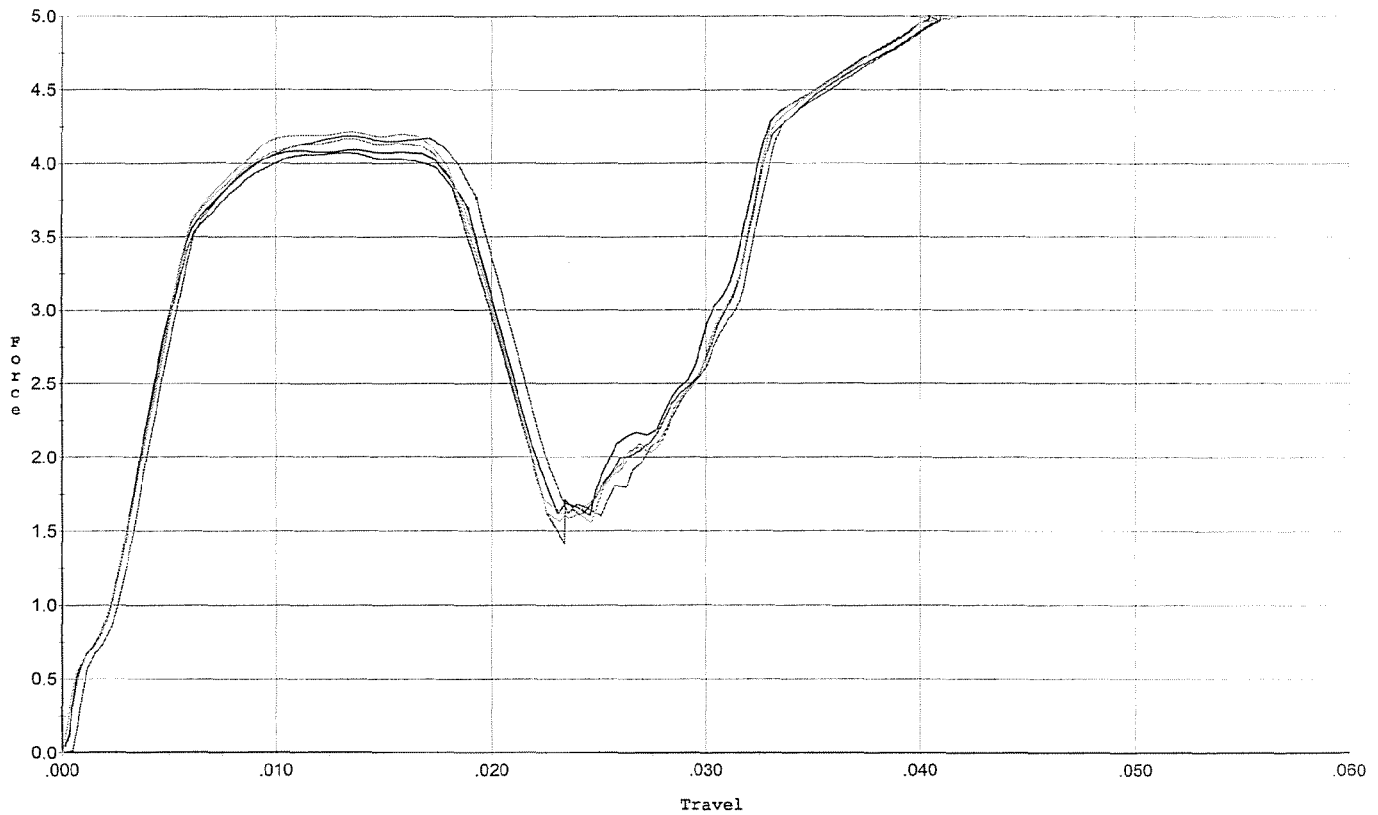
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.019	0.00	0.031	0.042		Set Trigger
2	3.052	0.018	0.00	0.031	0.042		Set Trigger
3	3.047	0.018	0.00	0.031	0.042		Set Trigger
4	3.056	0.018	0.00	0.031	0.040		Set Trigger
5	3.025	0.019	0.00	0.031	0.042		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



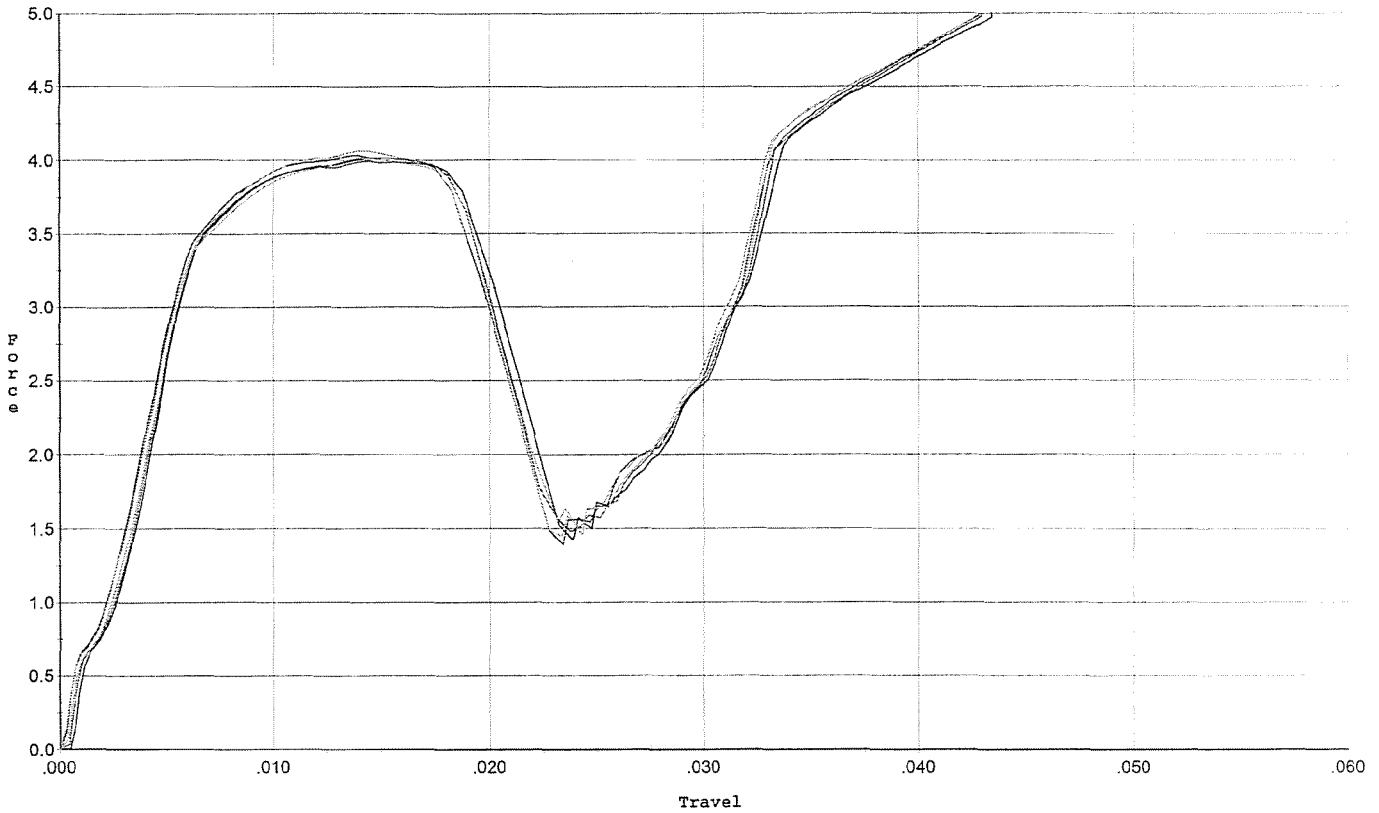
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.020	0.00	0.029	0.058		Set Trigger
2	4.093	0.019	0.00	0.029	0.056		Set Trigger
3	4.185	0.019	0.00	0.029	0.057		Set Trigger
4	4.214	0.019	0.00	0.029	0.058		Set Trigger
5	4.169	0.020	0.00	0.029	0.058		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



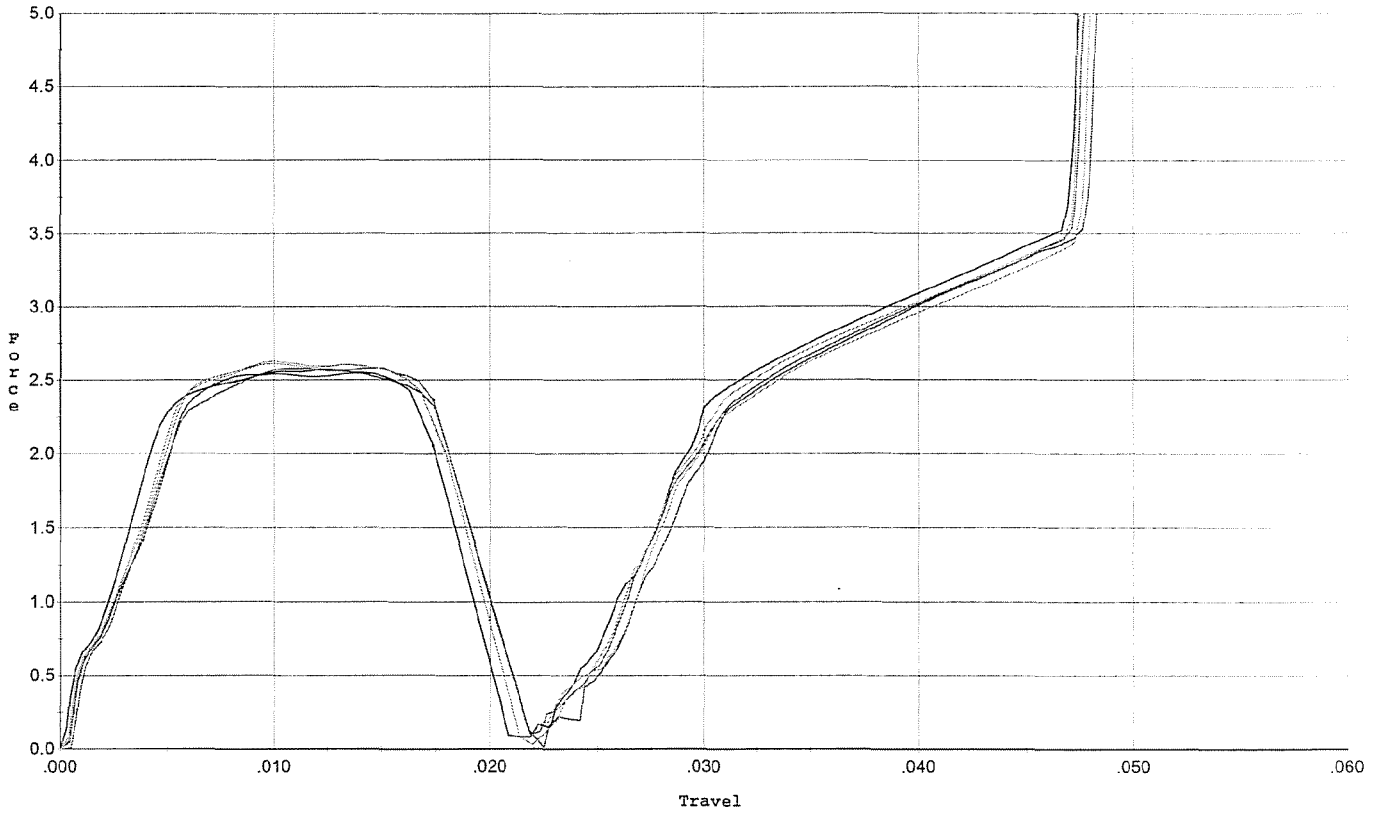
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.020	0.00	0.030	0.057		Set Trigger
2	4.012	0.020	0.00	0.030	0.058		Set Trigger
3	3.993	0.019	0.00	0.030	0.054		Set Trigger
4	4.014	0.020	0.00	0.030	0.056		Set Trigger
5	4.064	0.019	0.00	0.030	0.054		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



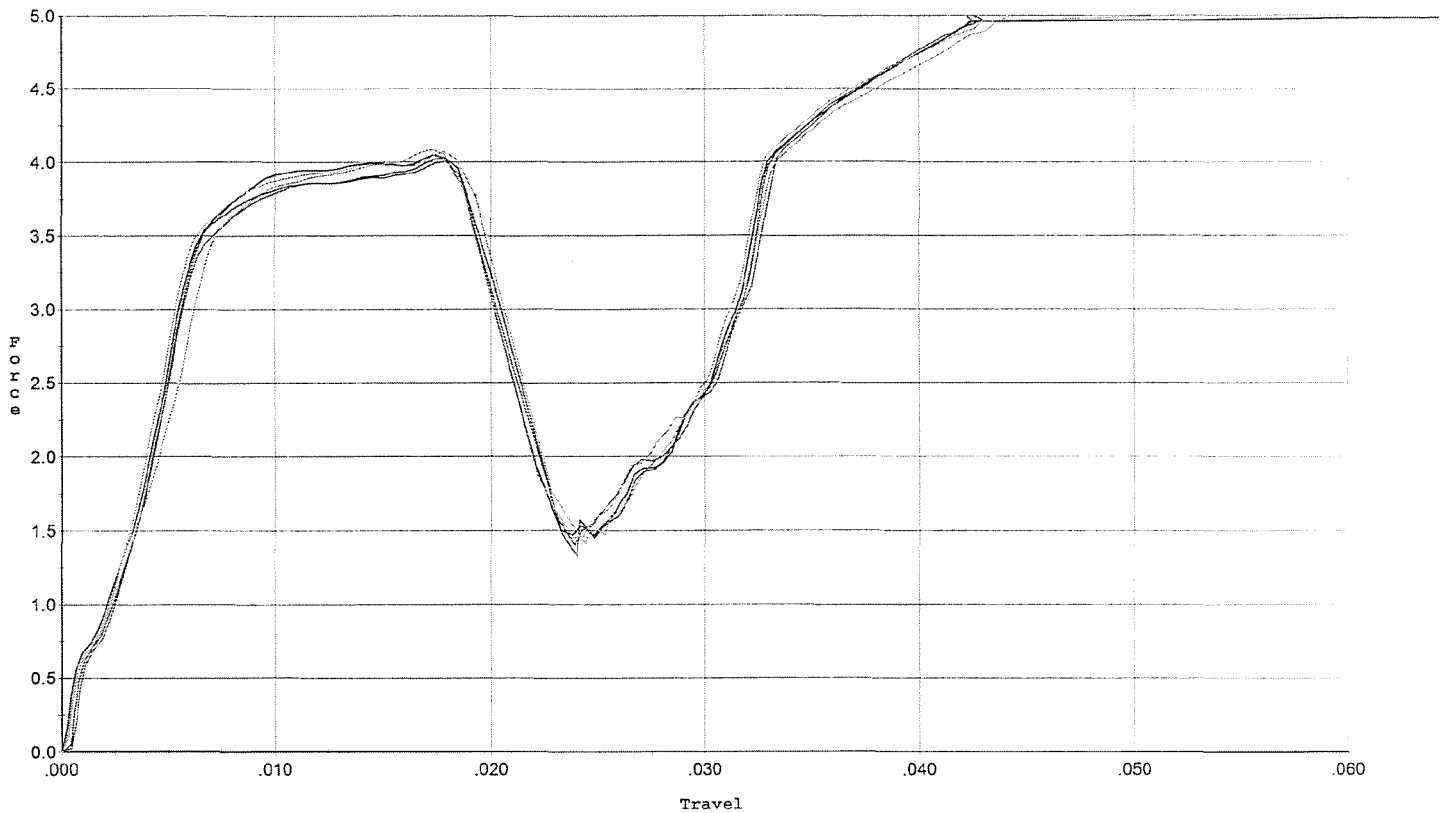
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.017	0.00	0.033	0.034		Set Trigger
2	2.572	0.017	0.00	0.033	0.034		Set Trigger
3	2.584	0.017	0.00	0.033	0.034		Set Trigger
4	2.615	0.018	0.00	0.032	0.035		Set Trigger
5	2.629	0.018	0.00	0.033	0.035		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.020	0.00	0.029	0.057		Set Trigger
2	4.049	0.019	0.00	0.029	0.054		Set Trigger
3	4.004	0.019	0.00	0.030	0.052		Set Trigger
4	4.085	0.019	0.00	0.030	0.054		Set Trigger
5	4.072	0.019	0.00	0.029	0.055		Set Trigger

Avg 4.04