

G 6863567

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

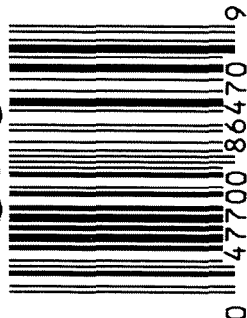
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863567

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863567

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SP
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-23-09	SP
470	DIS-ASSEMBLE ACTION		6-23-09	SP
472	SERIALIZE BOLT HANDLE		6-24-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/26/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6-28	mb
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	SP, N
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

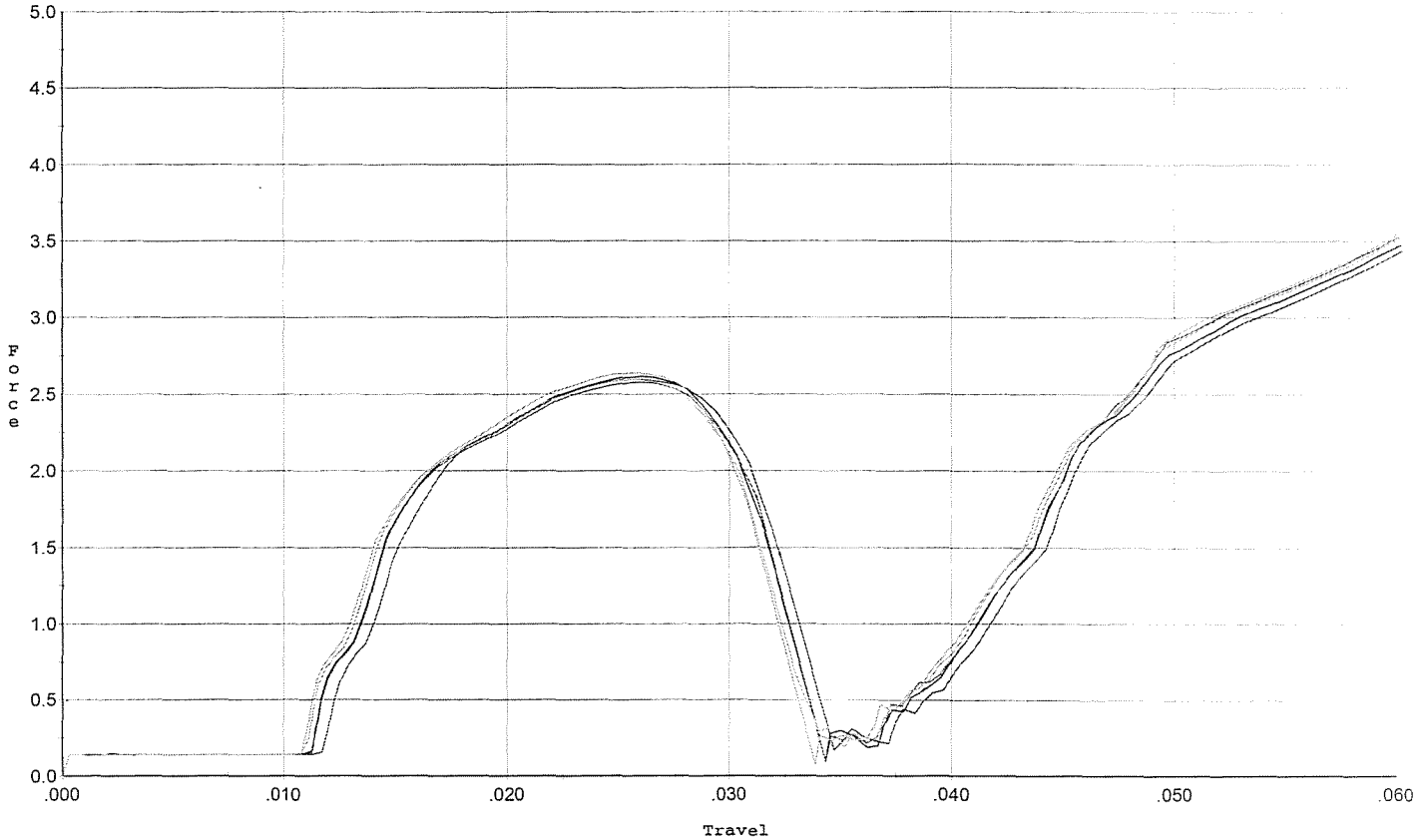
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	7-31-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	7-31-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-31-09	LN
	J) ASSEMBLE STOCK			7-17-09	LN
	K) ASSEMBLE SWIVEL STUDS			7-31-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/27/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-27-09	RP
670	FINAL INSPECTION A) HEADSPACE			7-31-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>278</u> <u>271</u> <u>275</u> <u>281</u> <u>278</u>	7-31-09	LN
	C) FUNCTION			7-31-09	LN
690	PACK			8/4/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



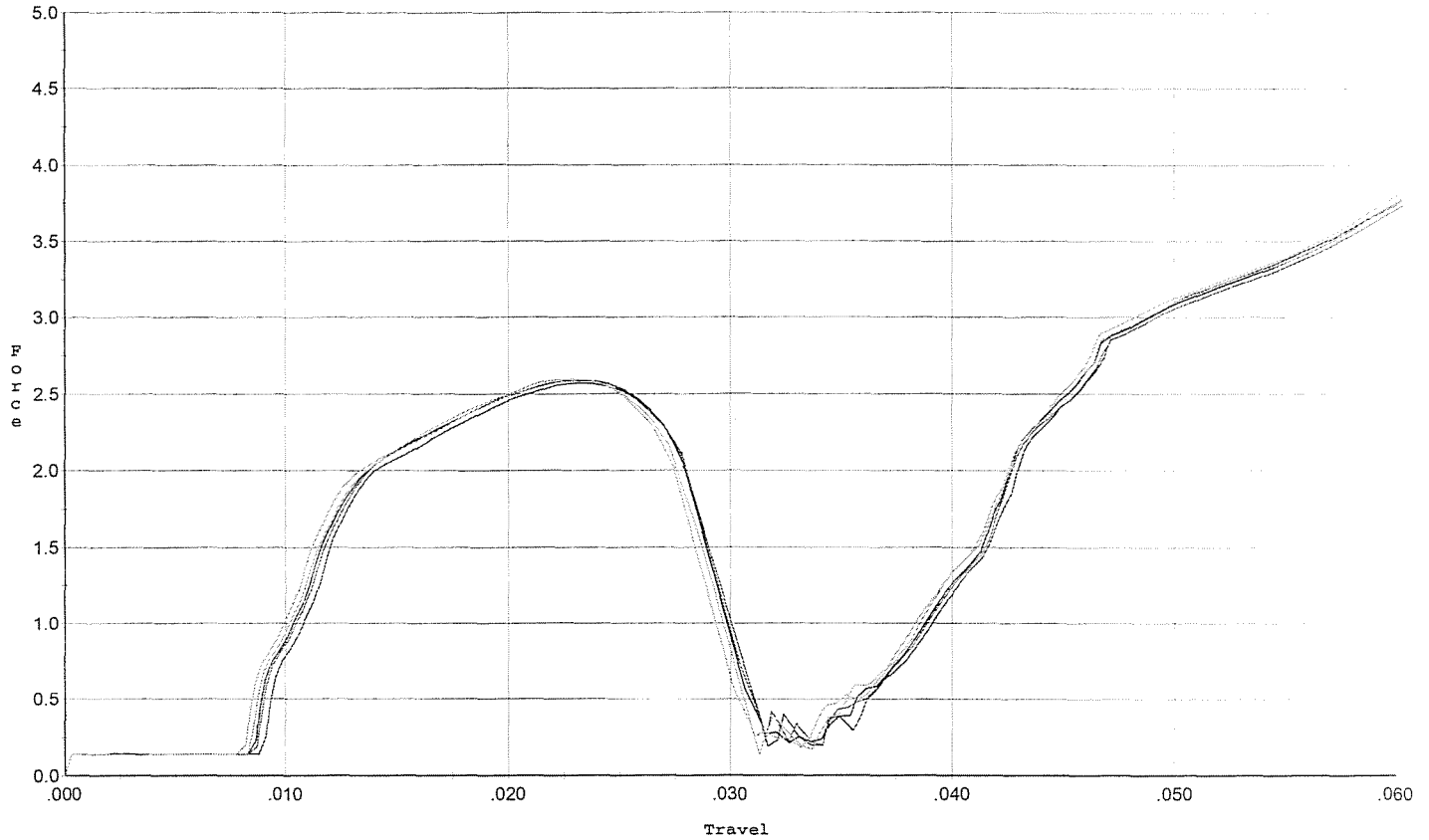
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.032	0.012	0.038	0.043		Set Trigger
2	2.614	0.032	0.011	0.038	0.042		Set Trigger
3	2.577	0.031	0.012	0.038	0.042		Set Trigger
4	2.595	0.030	0.011	0.039	0.041		Set Trigger
5	2.637	0.031	0.011	0.038	0.042		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



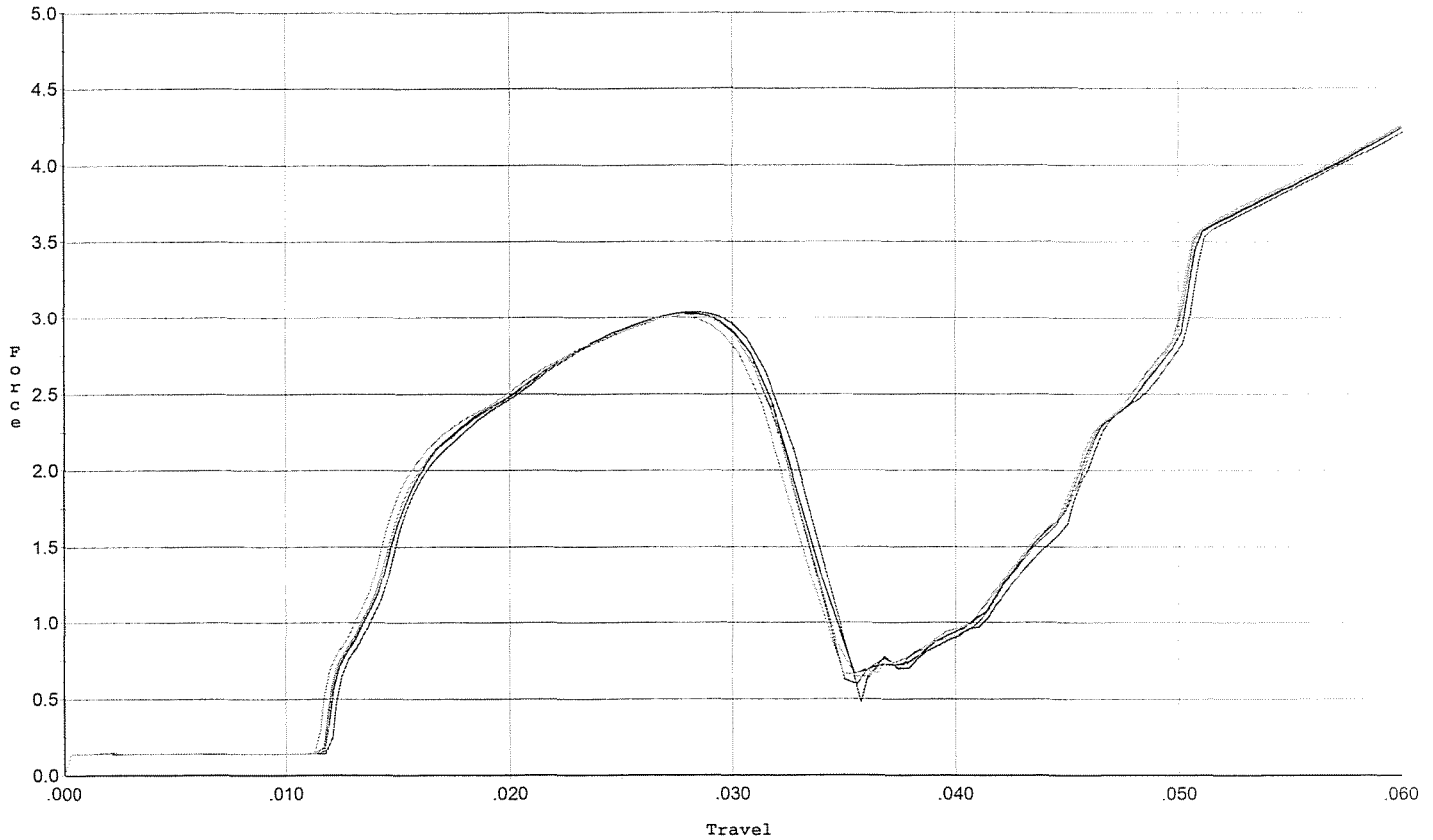
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.028	0.009	0.039	0.040		Set Trigger
2	2.584	0.028	0.009	0.039	0.041		Set Trigger
3	2.587	0.028	0.009	0.039	0.040		Set Trigger
4	2.580	0.029	0.009	0.039	0.042		Set Trigger
5	2.595	0.027	0.008	0.038	0.040		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



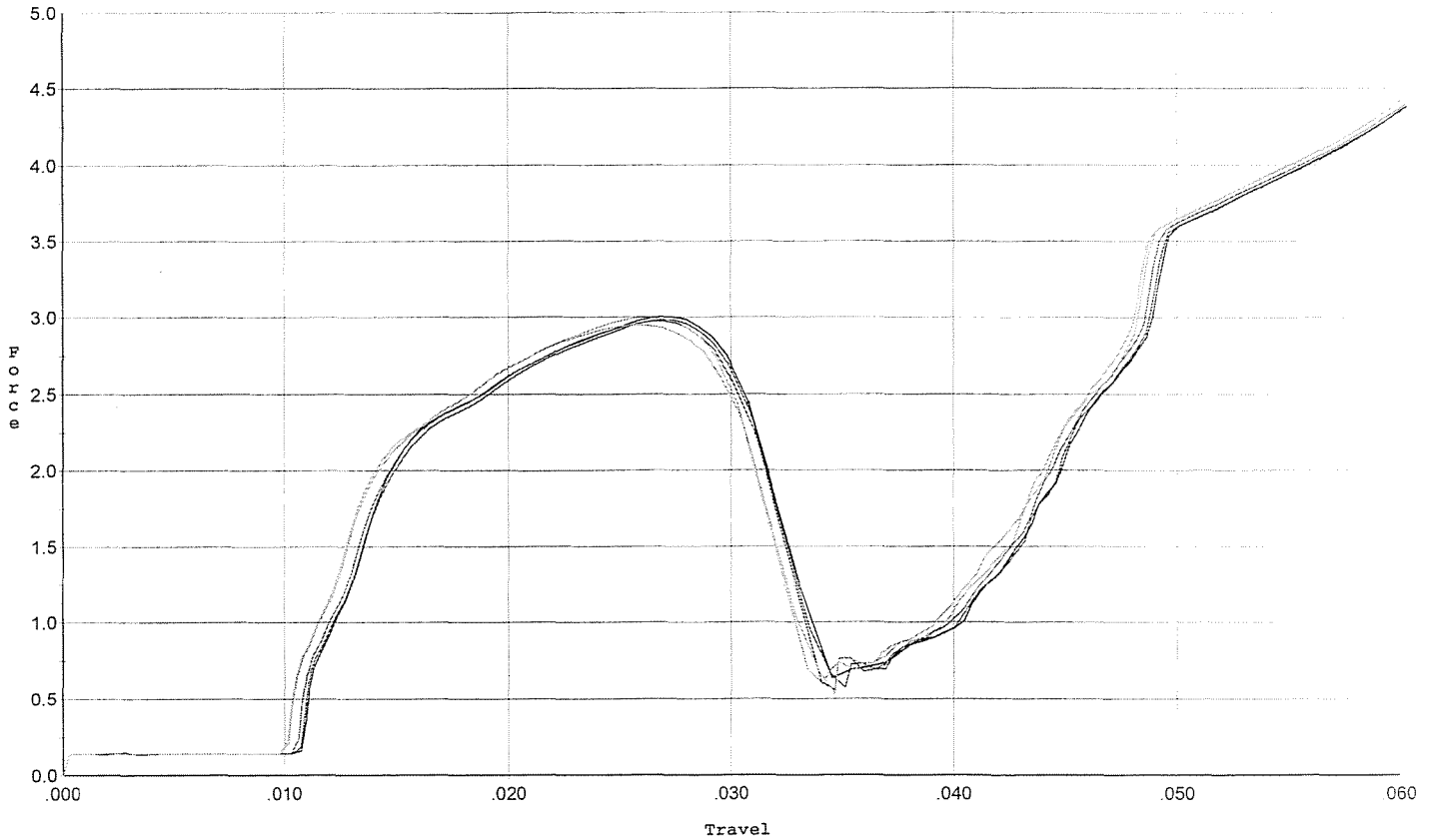
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.033	0.012	0.037	0.050		Set Trigger
2	3.029	0.032	0.012	0.038	0.049		Set Trigger
3	3.035	0.032	0.012	0.038	0.049		Set Trigger
4	3.023	0.032	0.012	0.038	0.049		Set Trigger
5	3.005	0.031	0.012	0.038	0.048		Set Trigger

AVG 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



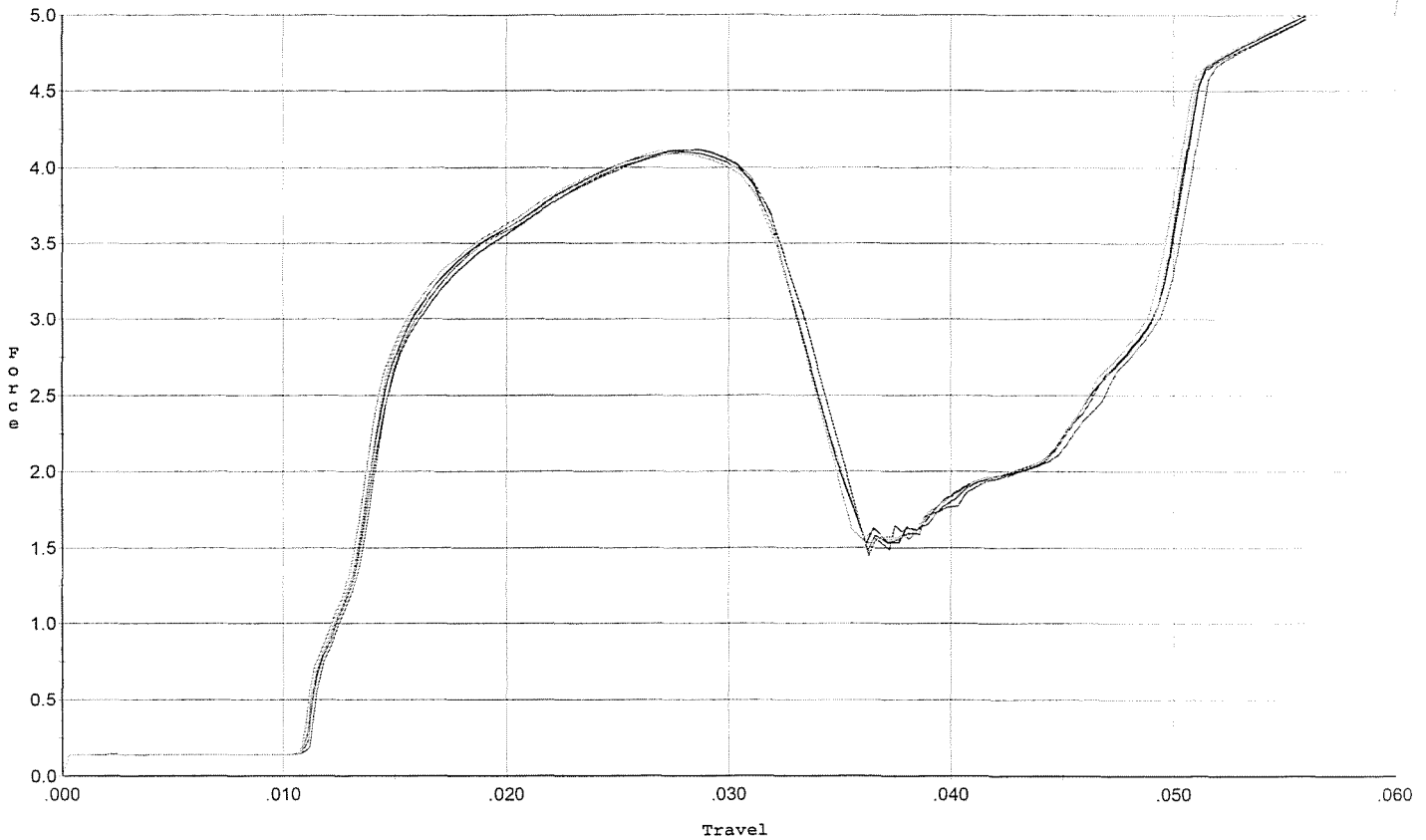
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.981	0.031	0.011	0.037	0.048		Set Trigger
2	3.002	0.031	0.011	0.038	0.049		Set Trigger
3	2.973	0.031	0.011	0.037	0.049		Set Trigger
4	2.996	0.030	0.010	0.038	0.049		Set Trigger
5	2.950	0.030	0.010	0.037	0.049		Set Trigger

Aug 2.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



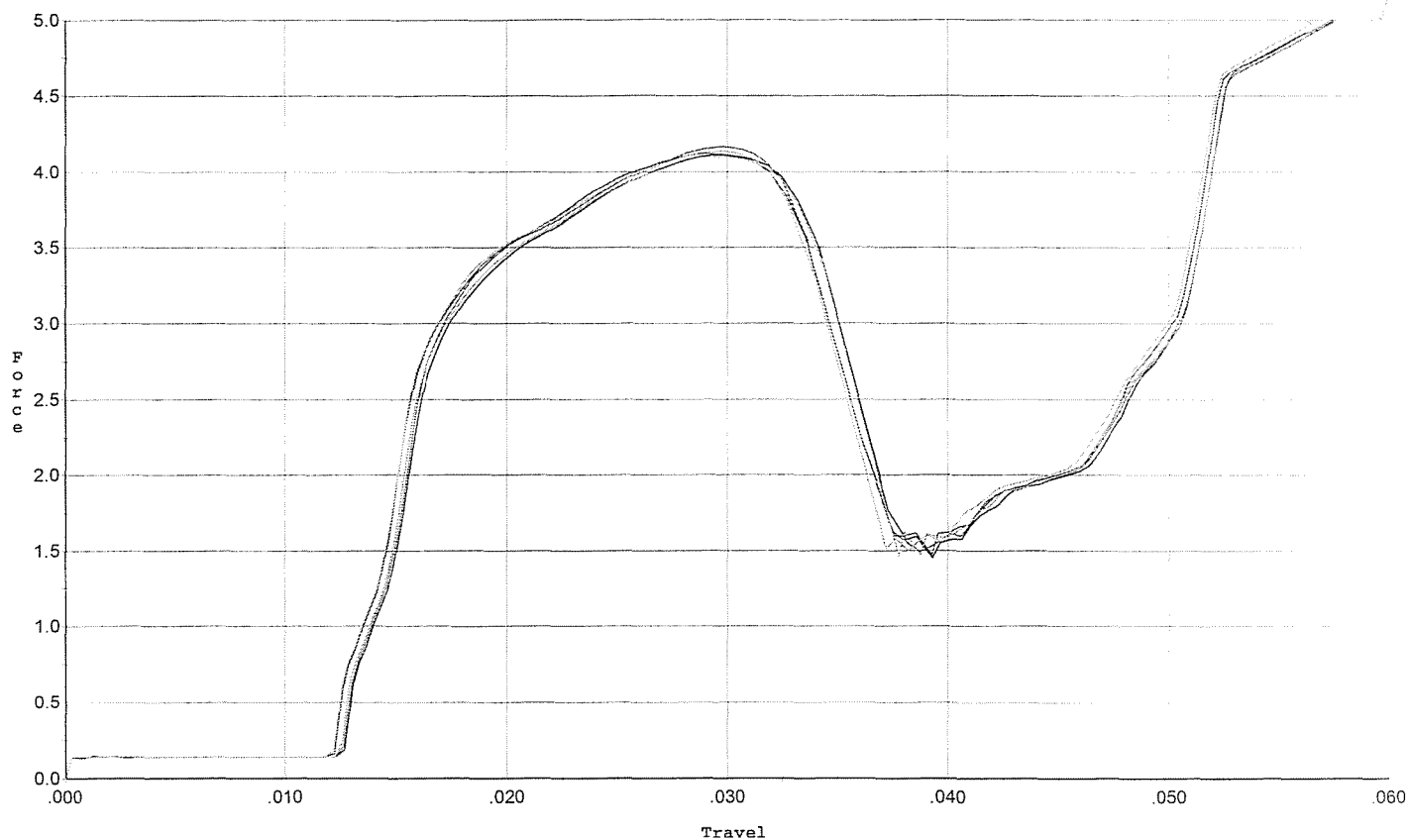
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.033	0.011	0.030	0.073		Set Trigger
2	4.119	0.032	0.011	0.030	0.070		Set Trigger
3	4.113	0.033	0.011	0.030	0.073		Set Trigger
4	4.090	0.032	0.011	0.030	0.070		Set Trigger
5	4.118	0.032	0.011	0.030	0.071		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



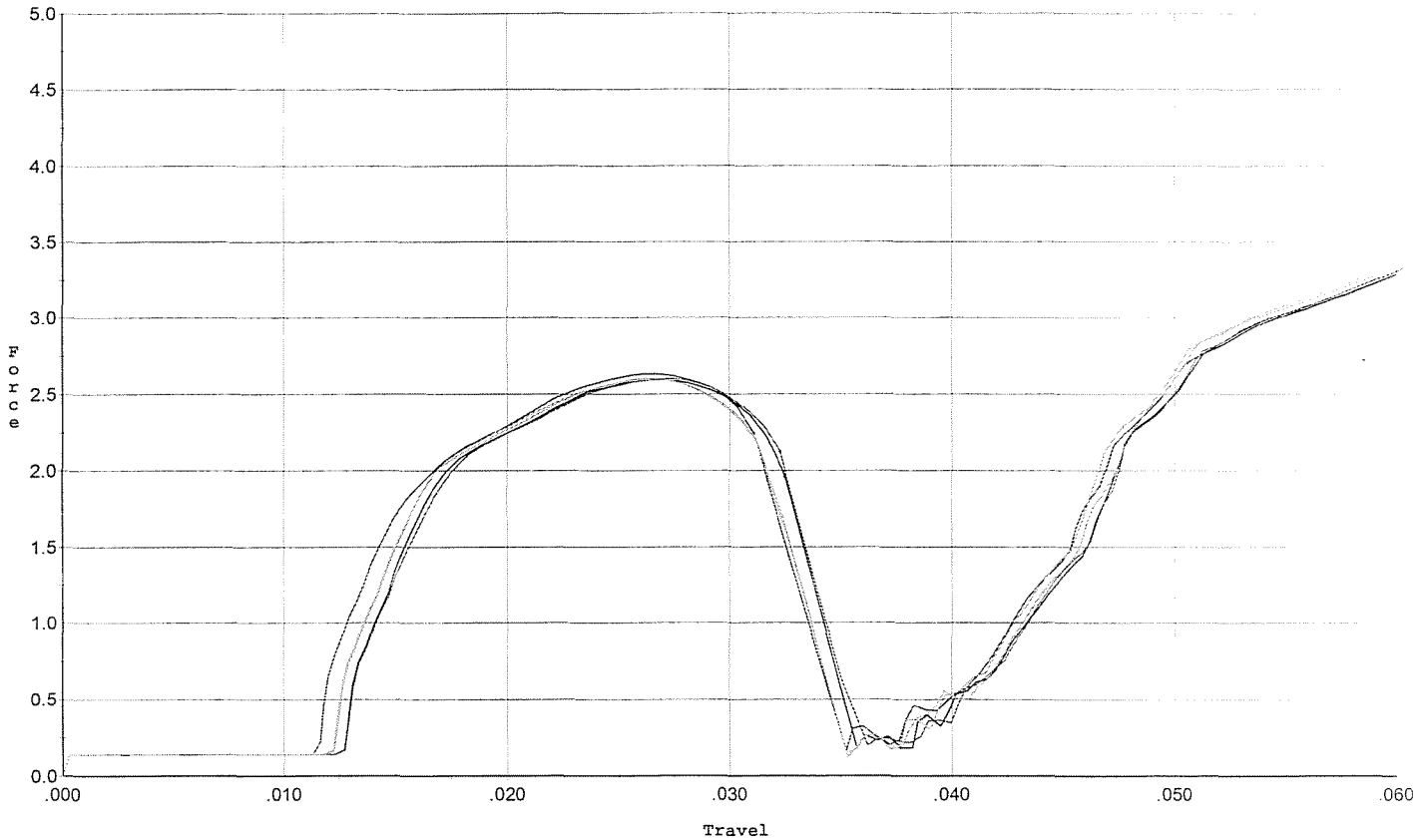
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.034	0.012	0.030	0.072		Set Trigger
2	4.110	0.034	0.013	0.030	0.072		Set Trigger
3	4.167	0.034	0.013	0.030	0.071		Set Trigger
4	4.138	0.034	0.012	0.030	0.072		Set Trigger
5	4.099	0.034	0.013	0.030	0.073		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



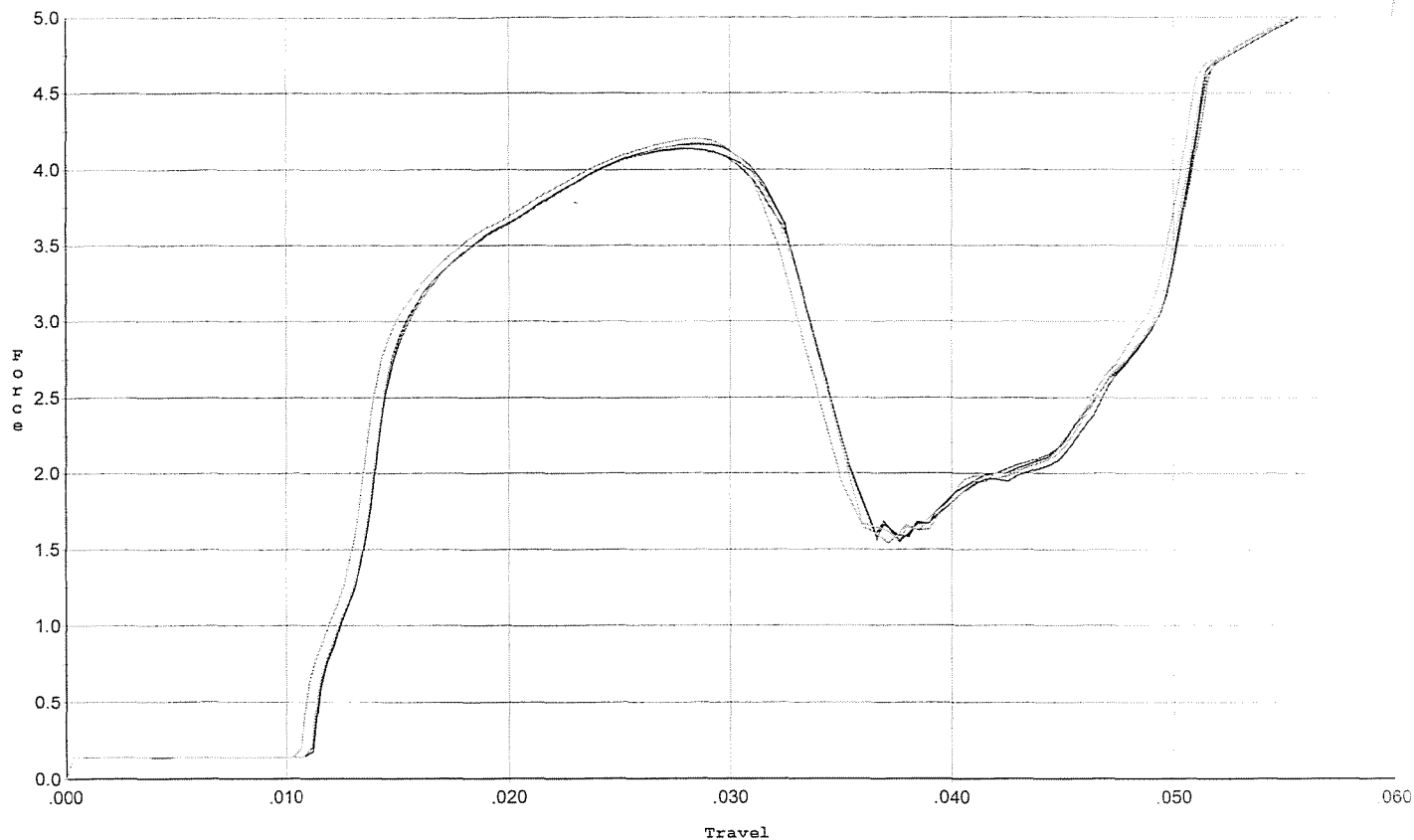
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.031	0.012	0.040	0.043		Set Trigger
2	2.593	0.033	0.013	0.040	0.044		Set Trigger
3	2.599	0.032	0.013	0.039	0.043		Set Trigger
4	2.592	0.032	0.012	0.039	0.044		Set Trigger
5	2.600	0.033	0.012	0.039	0.044		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.032	0.011	0.030	0.072		Set Trigger
2	4.164	0.032	0.011	0.030	0.072		Set Trigger
3	4.139	0.033	0.011	0.030	0.072		Set Trigger
4	4.173	0.033	0.011	0.030	0.073		Set Trigger
5	4.201	0.032	0.011	0.030	0.073		Set Trigger

Avg 4.16