

G6863568

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



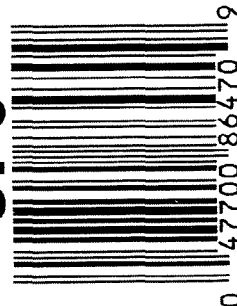
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863568

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863568

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTL
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	8/19/09	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	DWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MTM
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

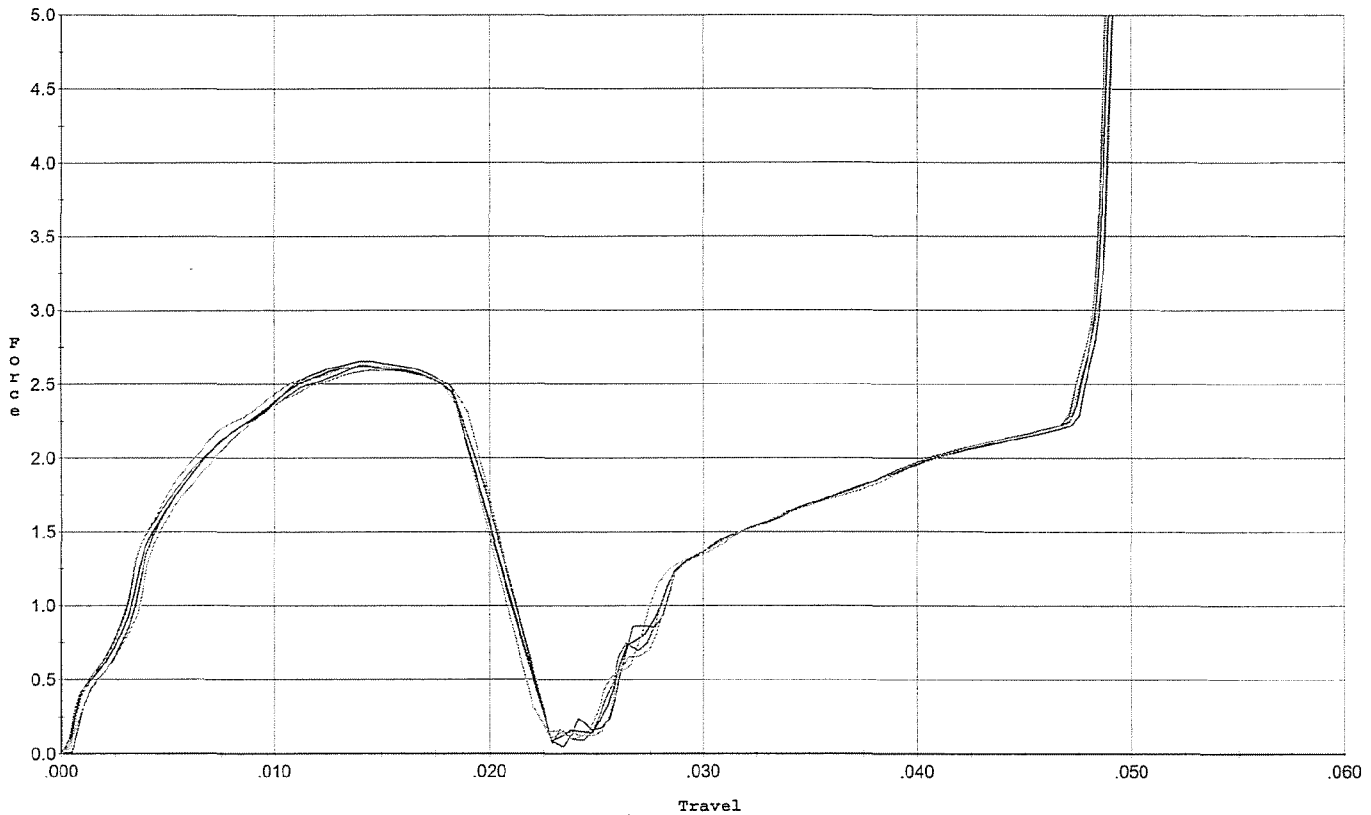
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.2</u> <u>2.0</u> <u>2.0</u>	9-1-09	RP
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-1-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-1-09	RP
	J) ASSEMBLE STOCK			8-31-09	RP
	K) ASSEMBLE SWIVEL STUDS			9-1-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	9/1/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9/1/09	TAR
670	FINAL INSPECTION A) HEADSPACE			9-1-09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.66</u> <u>2.86</u> <u>2.88</u> <u>2.94</u>	9-1-09	RP
	C) FUNCTION			9-1-09	RP
690	PACK			9/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



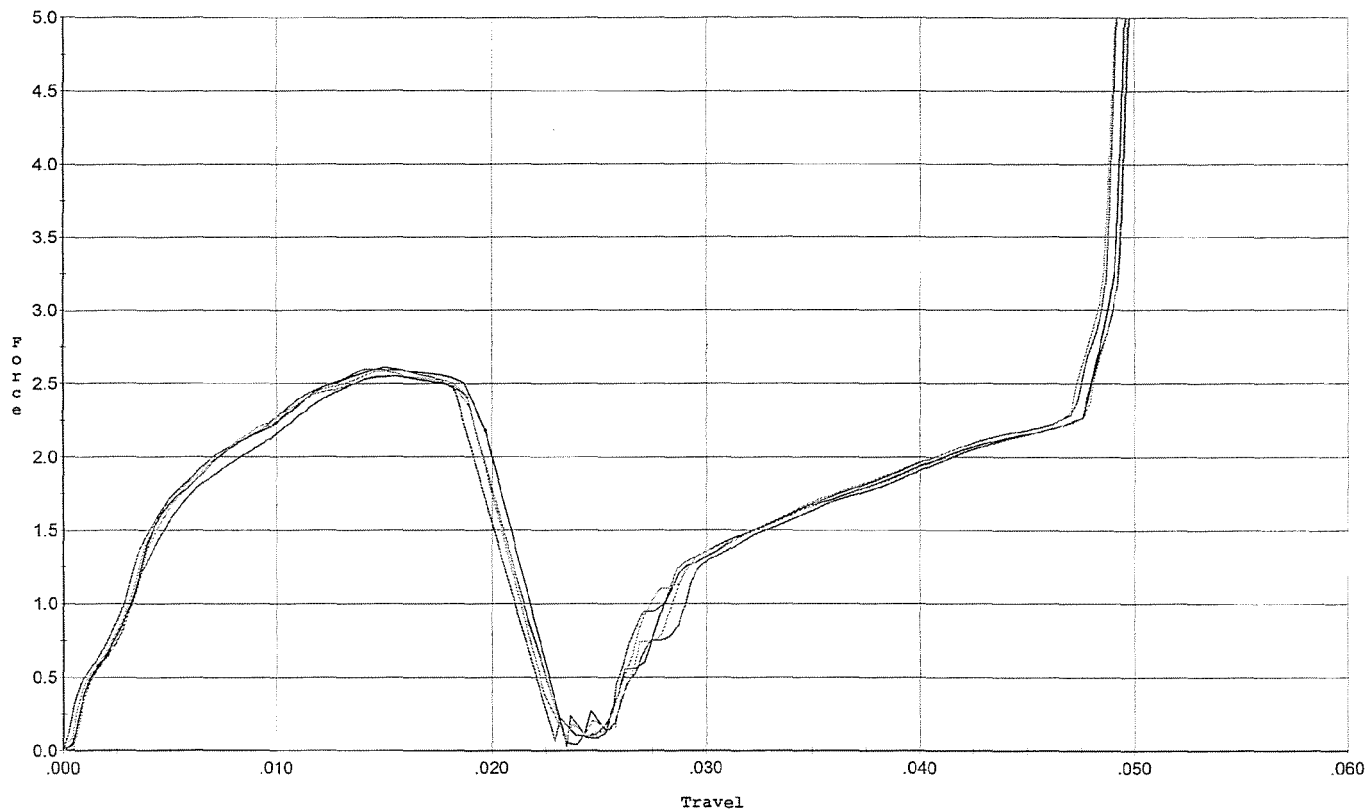
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.020	0.00	0.034	0.036		Set Trigger
2	2.622	0.018	0.00	0.034	0.034		Set Trigger
3	2.628	0.018	0.00	0.034	0.034		Set Trigger
4	2.618	0.018	0.00	0.034	0.035		Set Trigger
5	2.594	0.019	0.00	0.034	0.035		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



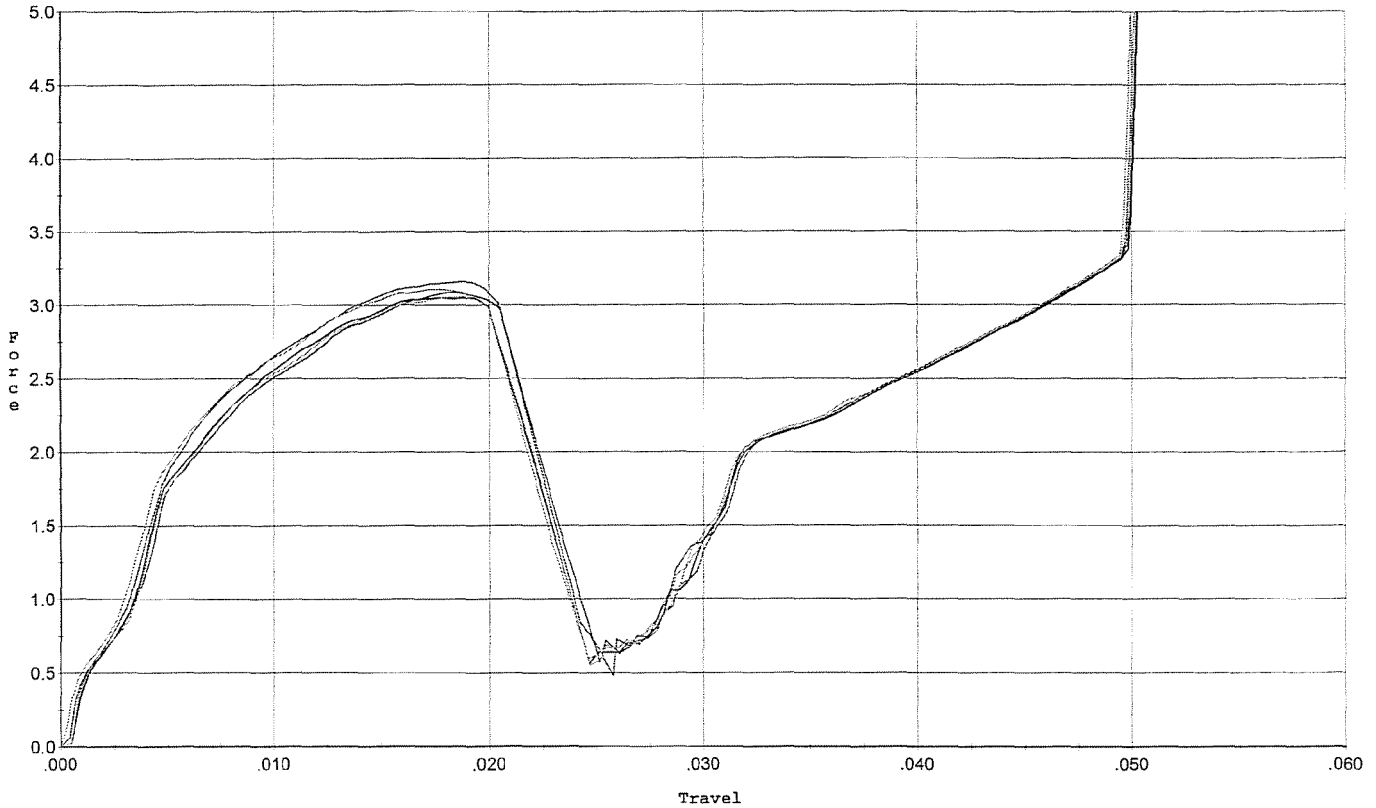
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.019	0.00	0.035	0.034		Set Trigger
2	2.610	0.020	0.00	0.034	0.036		Set Trigger
3	2.597	0.018	0.00	0.034	0.034		Set Trigger
4	2.581	0.019	0.00	0.035	0.034		Set Trigger
5	2.555	0.019	0.00	0.034	0.035		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



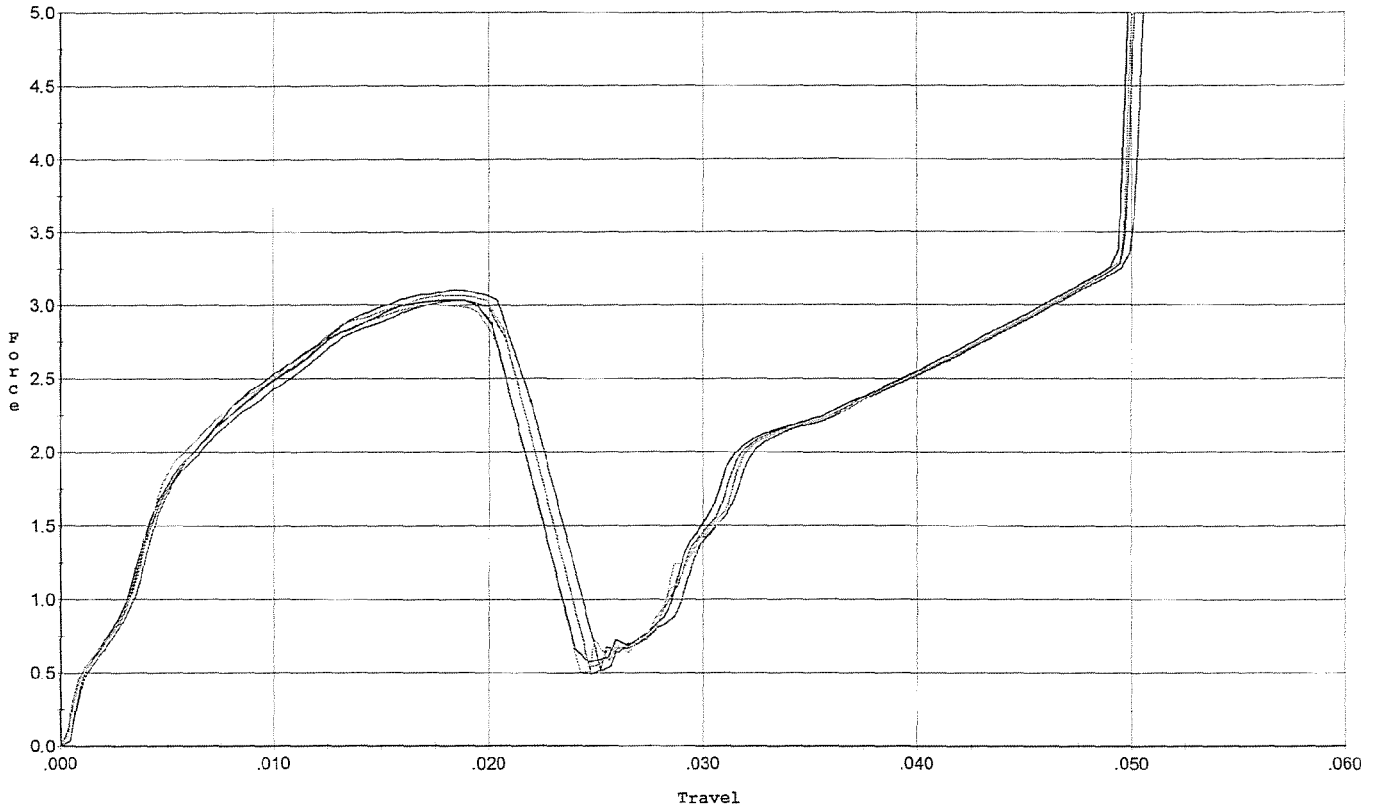
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.020	0.00	0.032	0.043		Set Trigger
2	3.048	0.022	0.00	0.032	0.046		Set Trigger
3	3.155	0.020	0.00	0.032	0.045		Set Trigger
4	3.053	0.022	0.00	0.032	0.046		Set Trigger
5	3.107	0.020	0.00	0.032	0.044		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



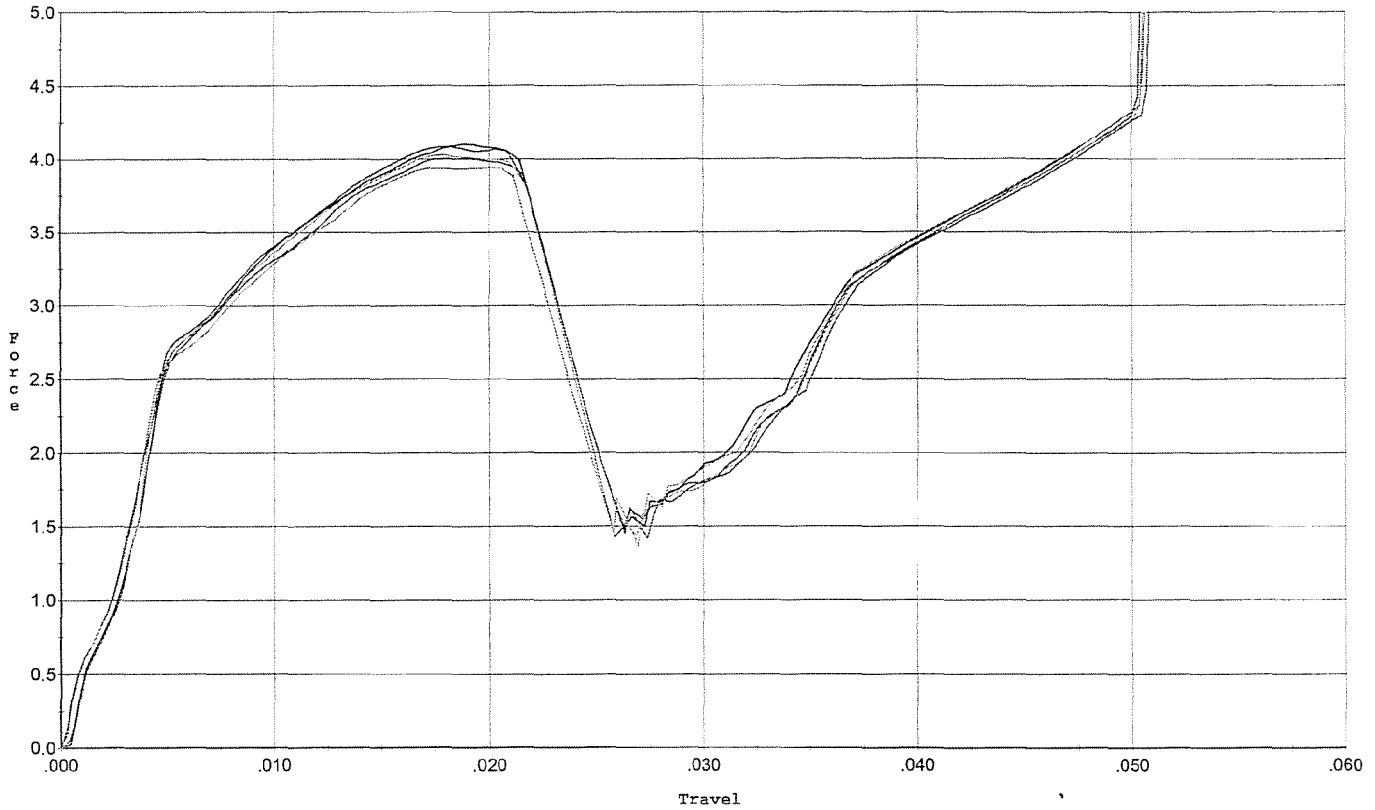
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.022	0.00	0.032	0.047		Set Trigger
2	3.036	0.020	0.00	0.032	0.042		Set Trigger
3	3.031	0.021	0.00	0.032	0.043		Set Trigger
4	3.004	0.020	0.00	0.032	0.042		Set Trigger
5	3.065	0.021	0.00	0.032	0.044		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



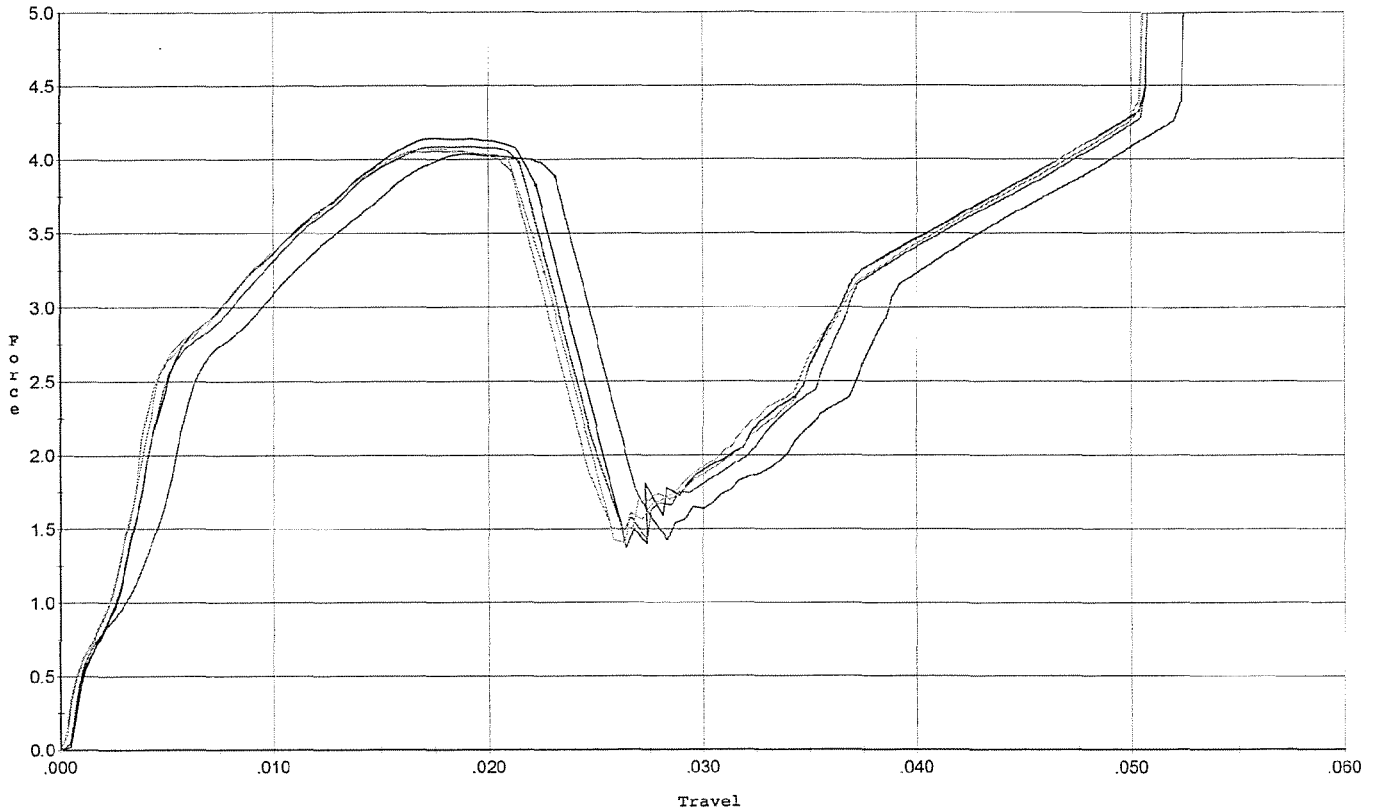
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.022	0.00	0.030	0.062		Set Trigger
2	4.105	0.021	0.00	0.030	0.061		Set Trigger
3	4.007	0.022	0.00	0.030	0.060		Set Trigger
4	4.029	0.022	0.00	0.030	0.061		Set Trigger
5	3.944	0.021	0.00	0.030	0.059		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



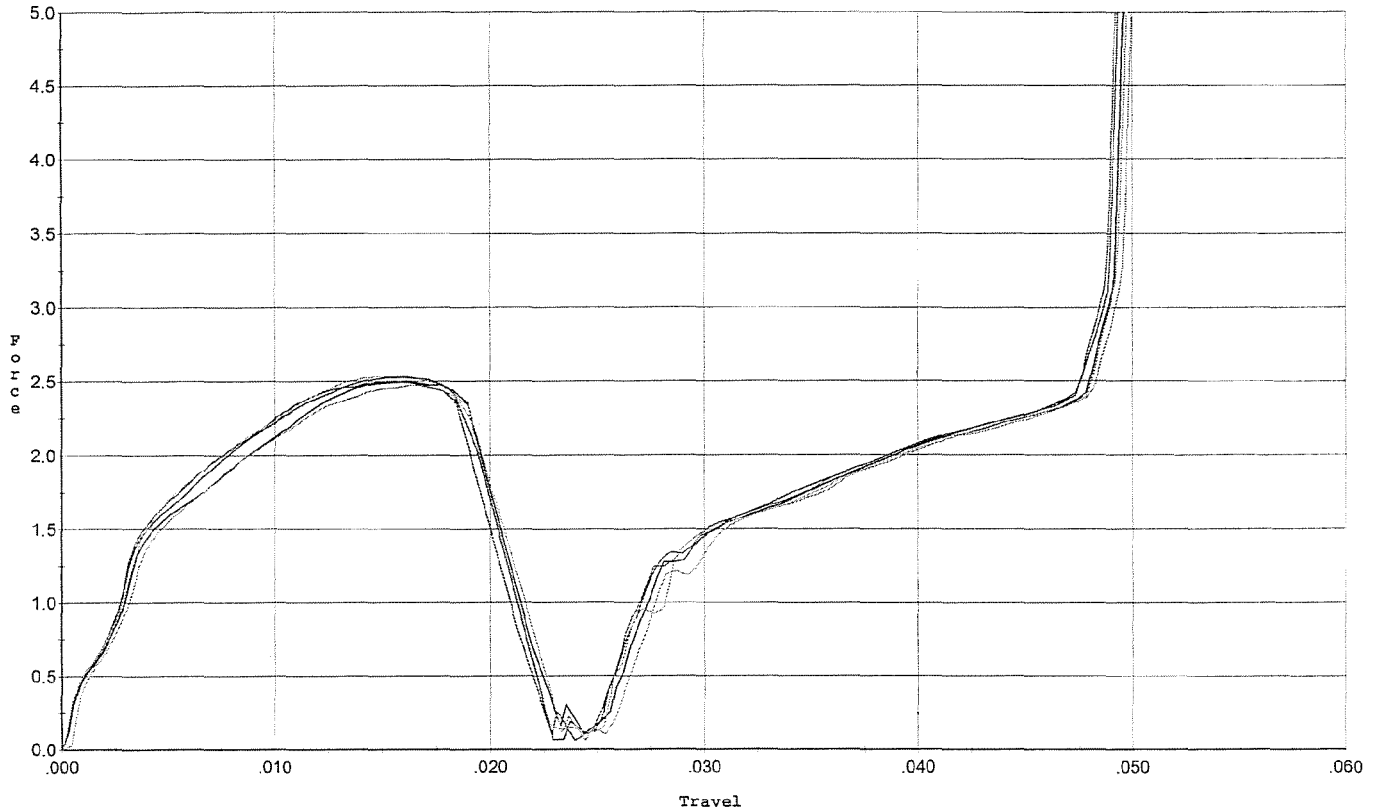
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.023	0.00	0.030	0.063		Set Trigger
2	4.139	0.022	0.00	0.030	0.064		Set Trigger
3	4.088	0.021	0.00	0.030	0.061		Set Trigger
4	4.073	0.023	0.00	0.030	0.064		Set Trigger
5	4.053	0.021	0.00	0.030	0.060		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



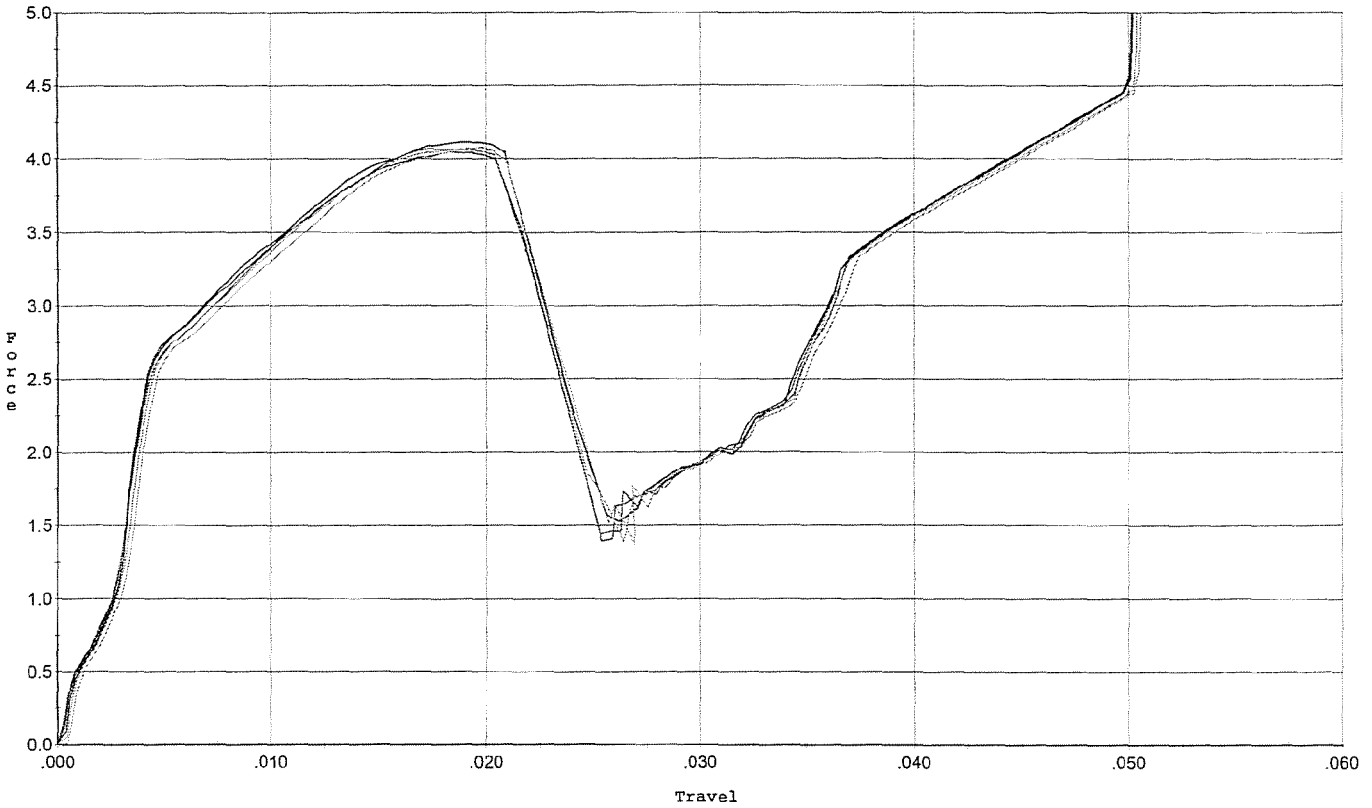
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.019	0.00	0.034	0.035		Set Trigger
2	2.501	0.019	0.00	0.034	0.034		Set Trigger
3	2.499	0.018	0.00	0.034	0.033		Set Trigger
4	2.534	0.019	0.00	0.034	0.035		Set Trigger
5	2.472	0.021	0.00	0.034	0.036		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.022	0.00	0.030	0.062		Set Trigger
2	4.113	0.021	0.00	0.030	0.060		Set Trigger
3	4.069	0.022	0.00	0.030	0.062		Set Trigger
4	4.061	0.021	0.00	0.030	0.058		Set Trigger
5	4.077	0.021	0.00	0.030	0.059		Set Trigger

Avg 4.07