

G6863570

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



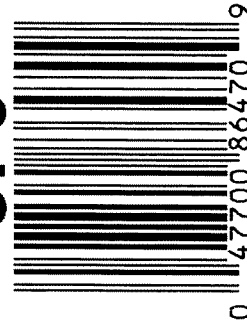
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863570

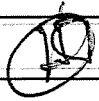
UPC



BM FORM

GUN SERIAL #

G 6863570

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION		8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MSM
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

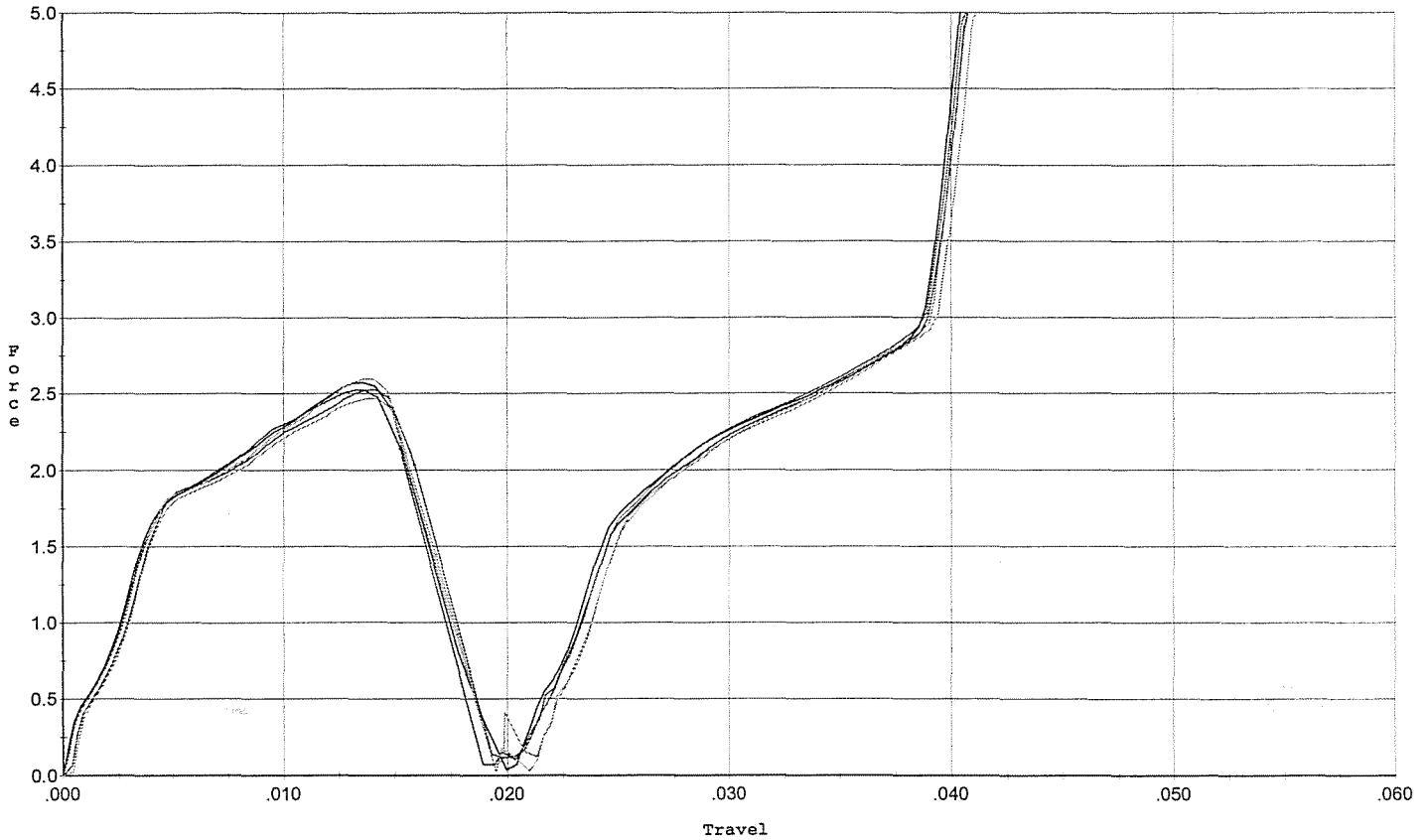
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-1-09	LD		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-2-09	TC		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-2-09	TCR		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.90</u>	<u>2.70</u>	<u>2.68</u>	<u>2.42</u>	<u>2.30</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-4-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



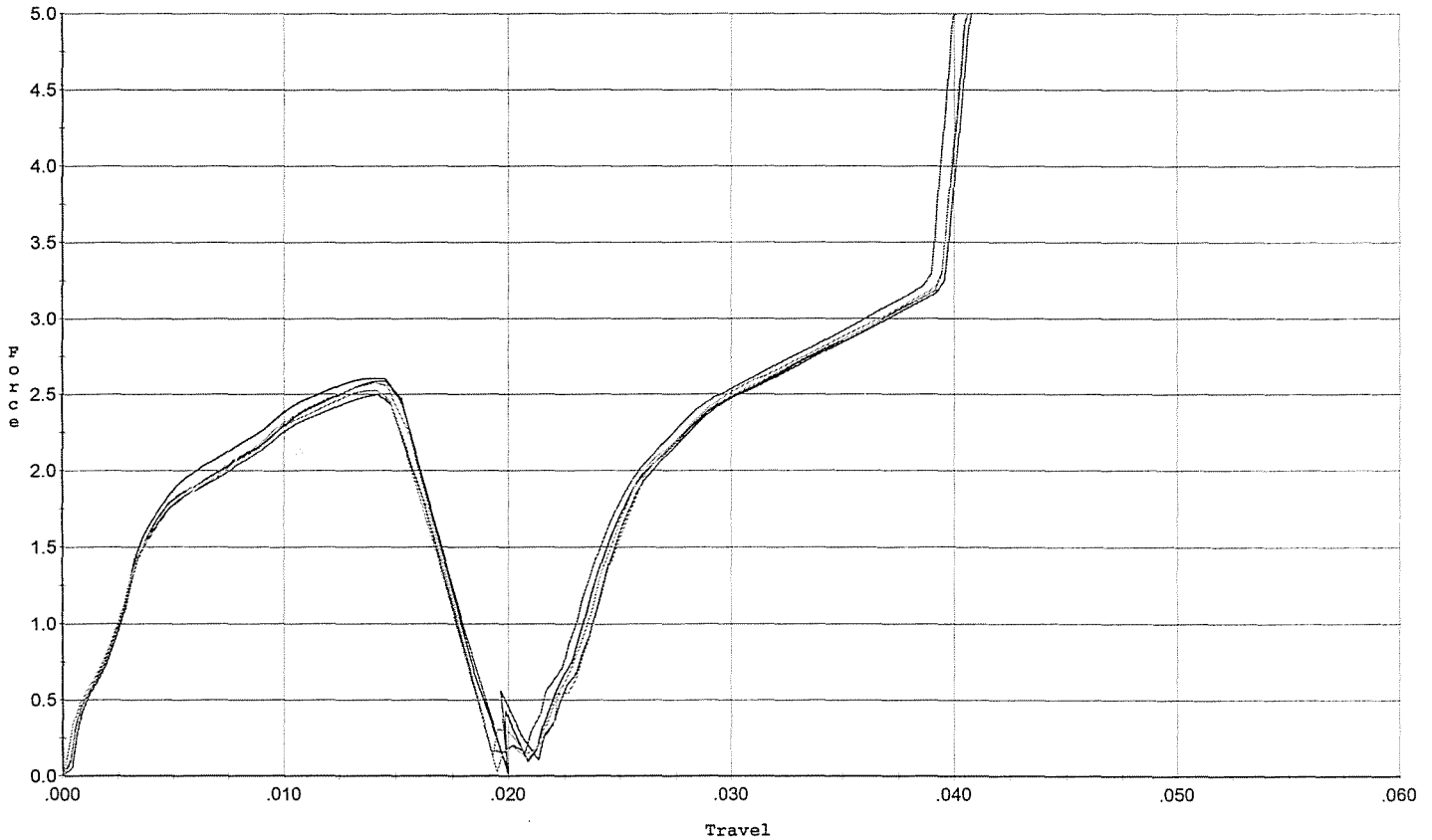
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.015	0.00	0.029	0.026		Single Action
2	2.572	0.015	0.00	0.029	0.026		Single Action
3	2.526	0.016	0.00	0.028	0.027		Single Action
4	2.469	0.015	0.00	0.029	0.025		Single Action
5	2.596	0.017	0.00	0.028	0.029		Single Action

A-253

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



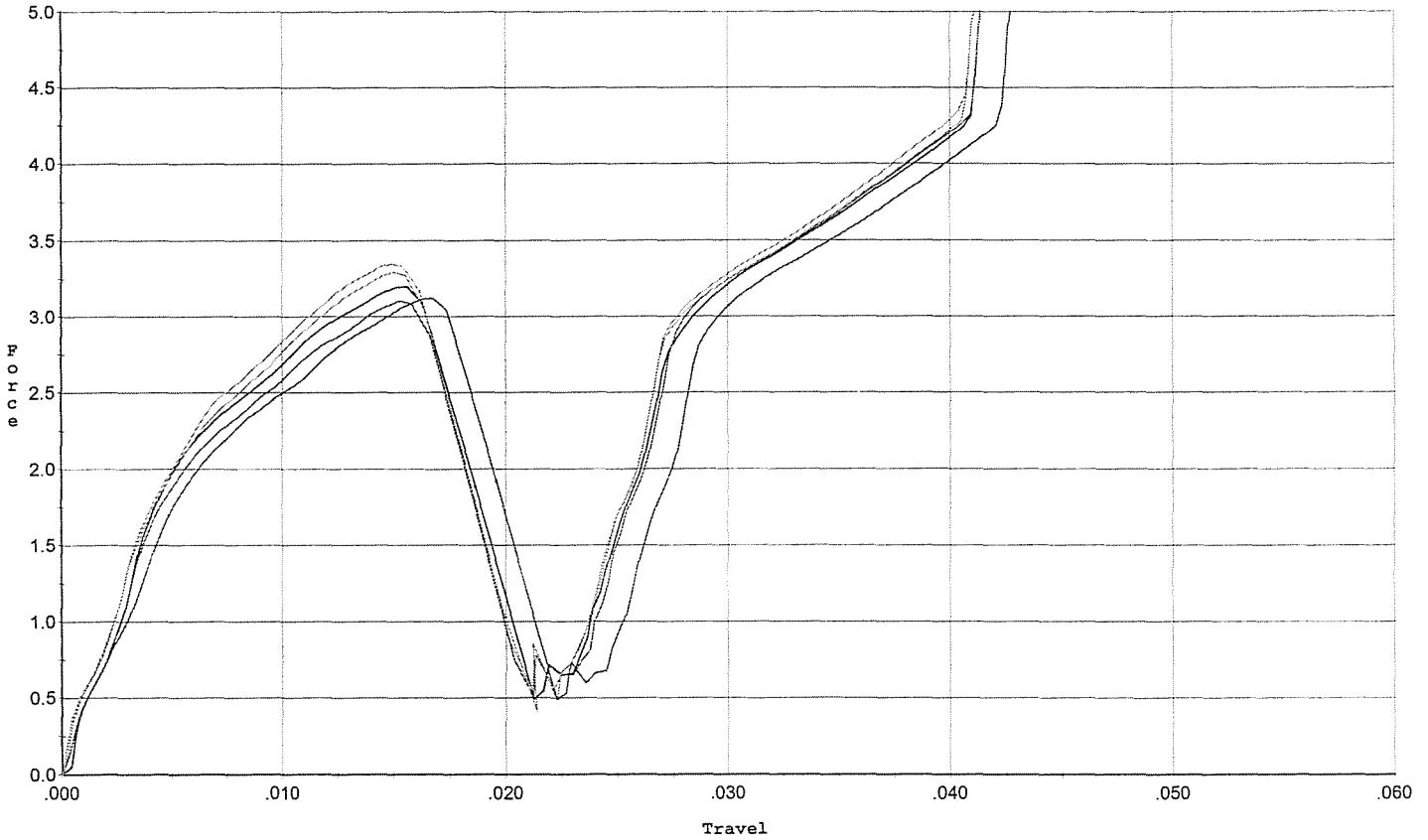
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.015	0.00	0.028	0.027		Single Action
2	2.604	0.015	0.00	0.028	0.028		Single Action
3	2.498	0.016	0.00	0.028	0.028		Single Action
4	2.575	0.016	0.00	0.028	0.027		Single Action
5	2.524	0.017	0.00	0.028	0.029		Single Action

A2-55

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



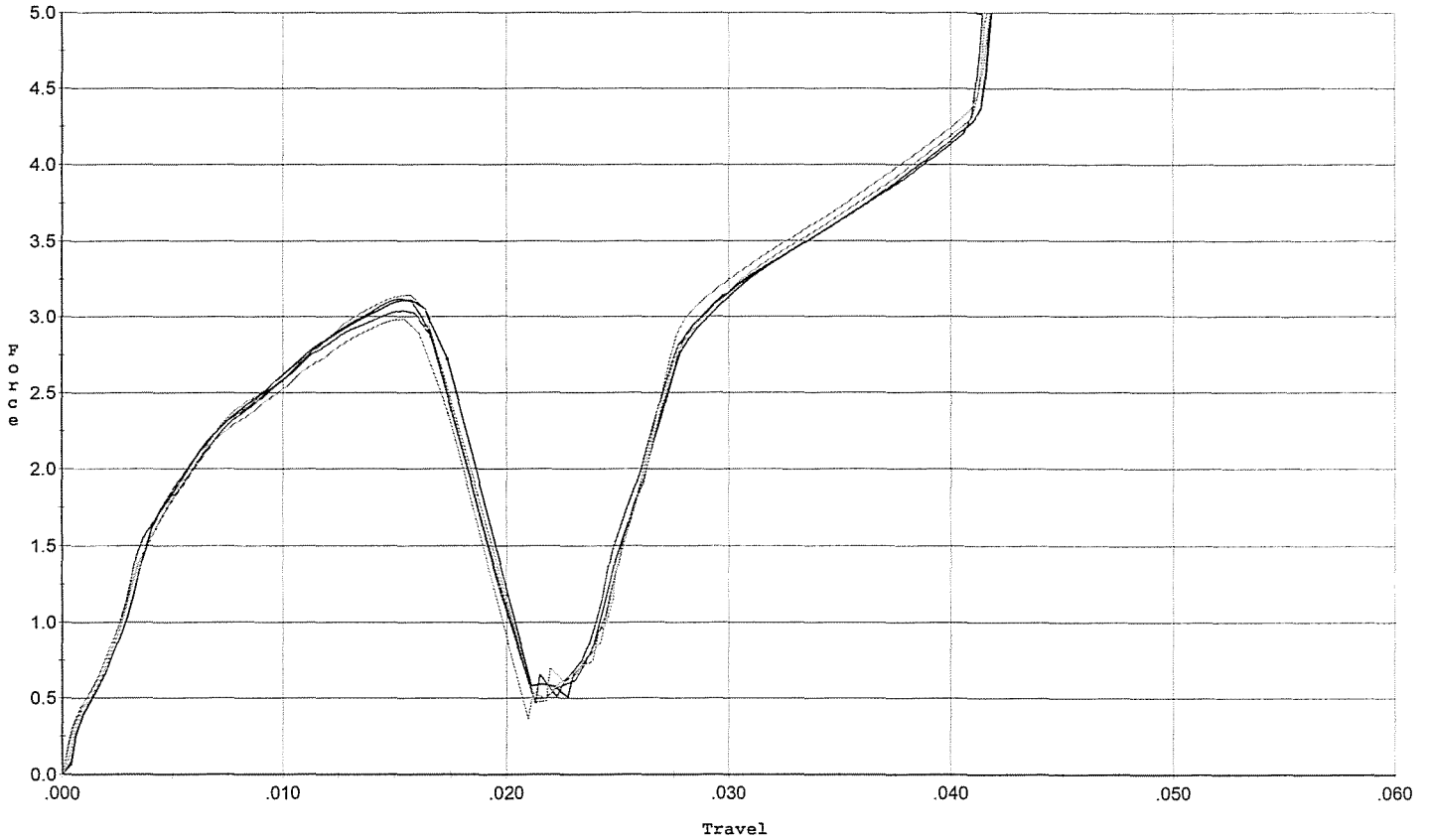
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.020	0.00	0.027	0.039		Single Action
2	3.198	0.019	0.00	0.026	0.039		Single Action
3	3.104	0.017	0.00	0.027	0.034		Single Action
4	3.297	0.016	0.00	0.026	0.035		Single Action
5	3.348	0.016	0.00	0.026	0.035		Single Action

A-3-21

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



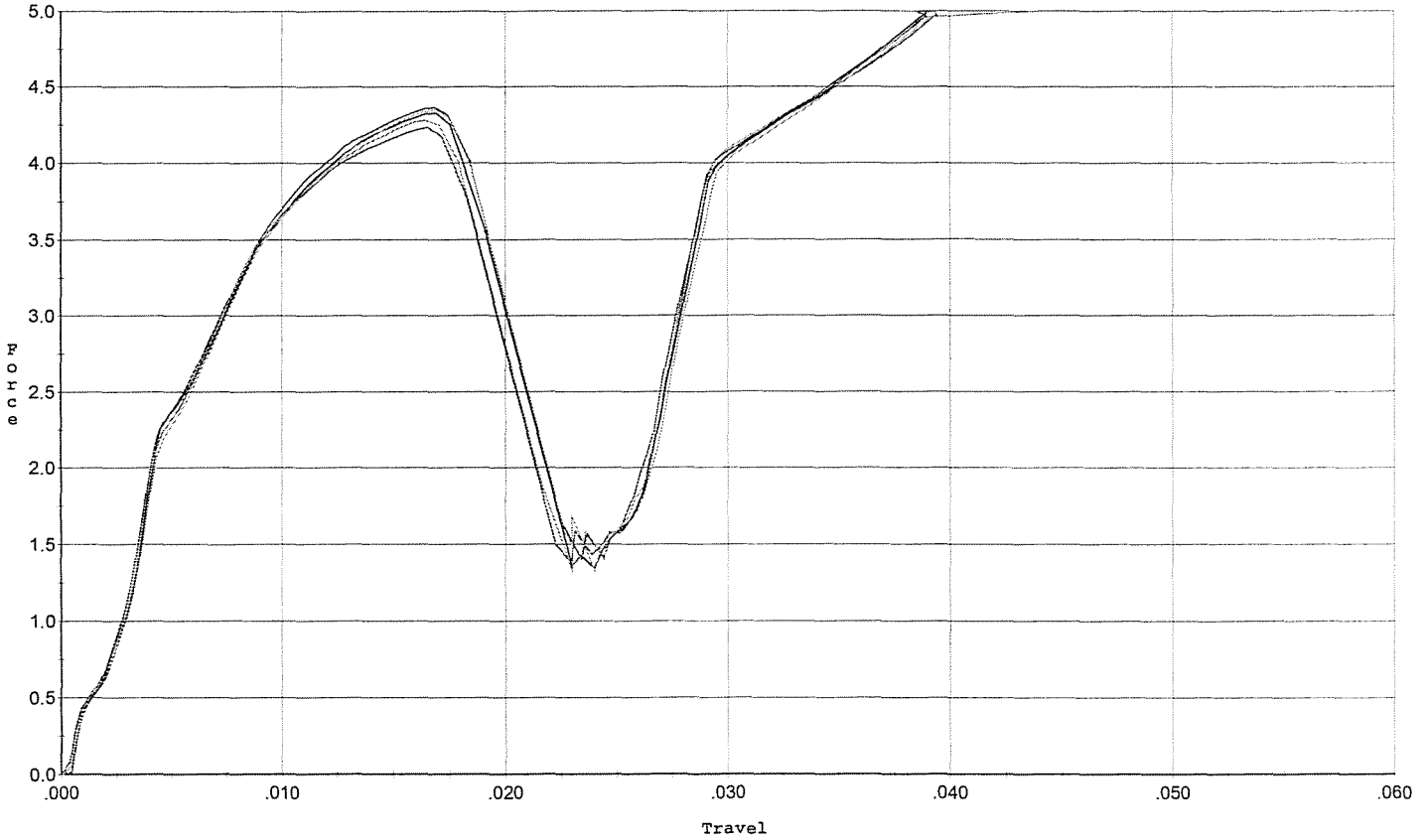
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.017	0.00	0.027	0.034		Single Action
2	3.109	0.017	0.00	0.027	0.035		Single Action
3	3.039	0.017	0.00	0.027	0.033		Single Action
4	2.982	0.017	0.00	0.027	0.034		Single Action
5	3.144	0.019	0.00	0.027	0.038		Single Action

A-307

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



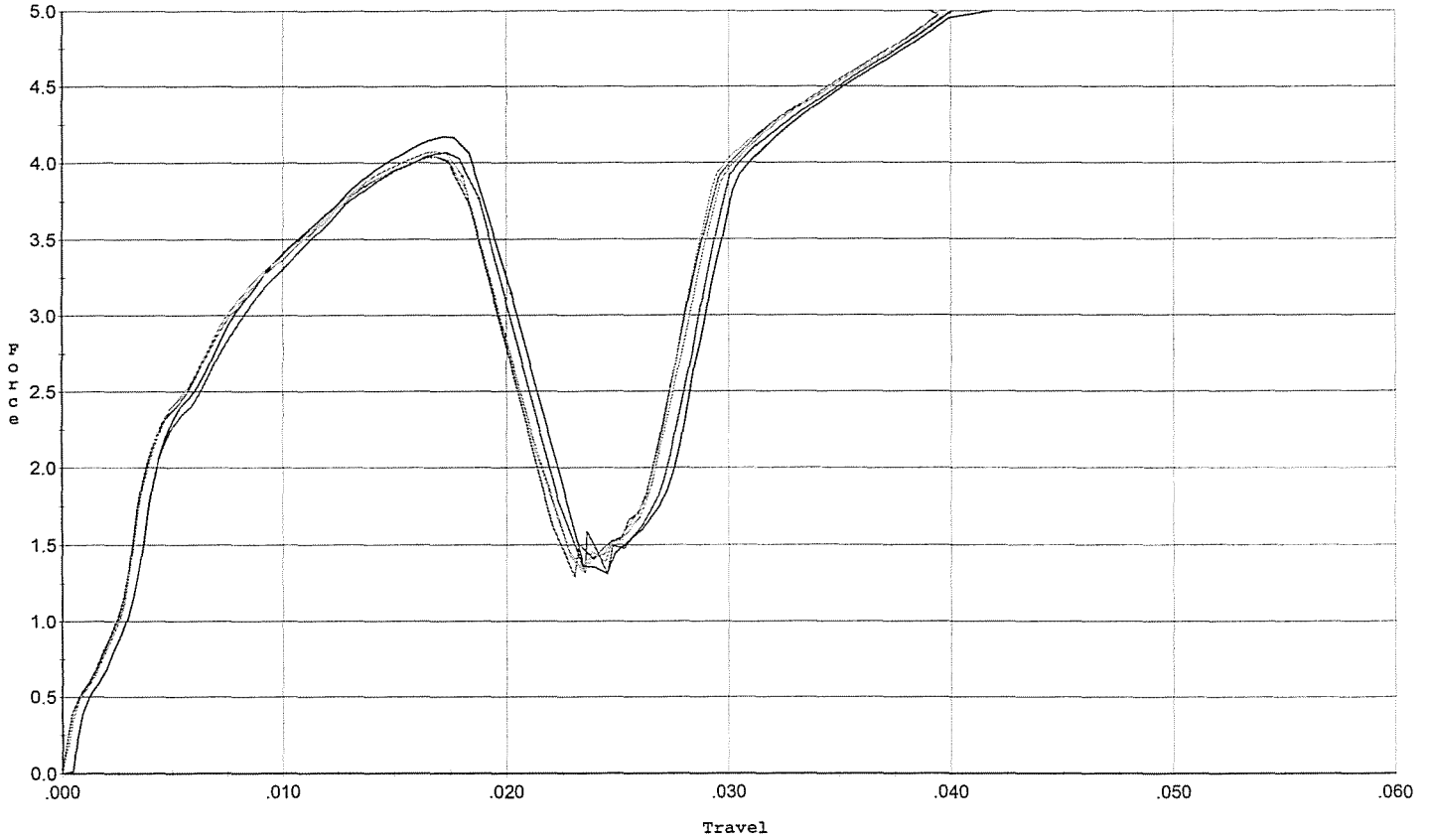
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.018	0.00	0.025	0.051		Single Action
2	4.329	0.019	0.00	0.025	0.053		Single Action
3	4.234	0.018	0.00	0.025	0.050		Single Action
4	4.353	0.018	0.00	0.025	0.051		Single Action
5	4.280	0.018	0.00	0.025	0.049		Single Action

14 4.31

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



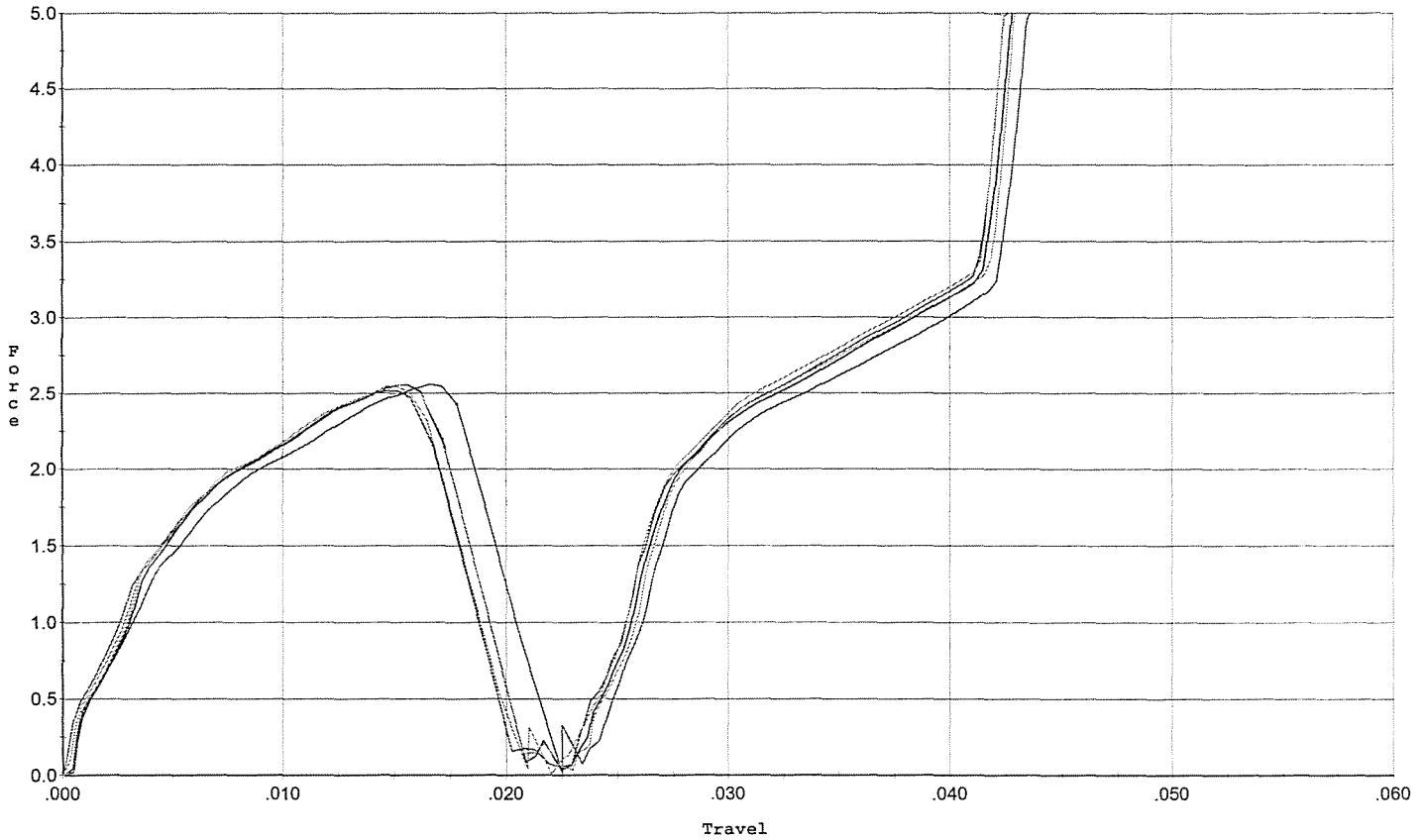
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.019	0.00	0.026	0.049		Single Action
2	4.172	0.020	0.00	0.026	0.054		Single Action
3	4.042	0.018	0.00	0.026	0.049		Single Action
4	4.042	0.018	0.00	0.026	0.048		Single Action
5	4.074	0.018	0.00	0.026	0.048		Single Action

A-4-08

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



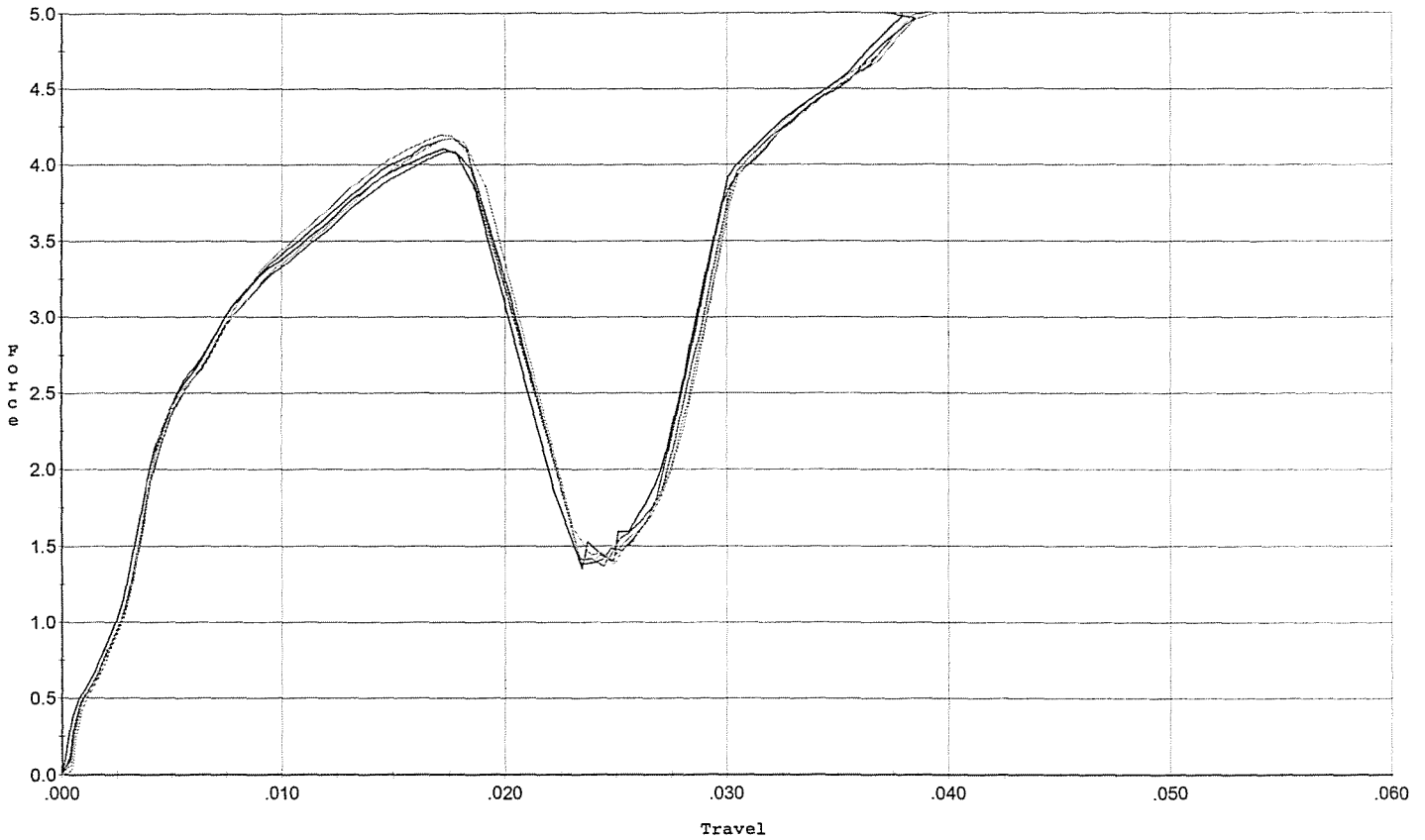
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.018	0.00	0.029	0.030		Single Action
2	2.555	0.017	0.00	0.029	0.030		Single Action
3	2.518	0.017	0.00	0.029	0.029		Single Action
4	2.557	0.017	0.00	0.029	0.030		Single Action
5	2.545	0.016	0.00	0.029	0.028		Single Action

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Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.020	0.00	0.026	0.055		Single Action
2	4.101	0.019	0.00	0.026	0.050		Single Action
3	4.082	0.021	0.00	0.026	0.055		Single Action
4	4.171	0.019	0.00	0.026	0.052		Single Action
5	4.193	0.021	0.00	0.026	0.056		Single Action

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