

66863571

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



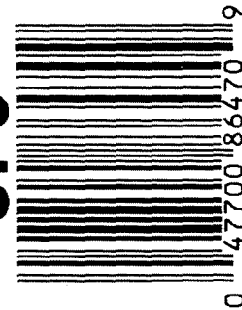
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863571

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863571

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SP
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SP
460	CHECK HEADSPACE		6-23-09	SP
470	DIS-ASSEMBLE ACTION		6-23-09	SP
472	SERIALIZE BOLT HANDLE		6-24-09	RIZ
480	MAGNAFLUX BBL ACTION		6/26/09	Ⓟ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	SP
540	APPLY COATINGS (BARREL ACTION)		7/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

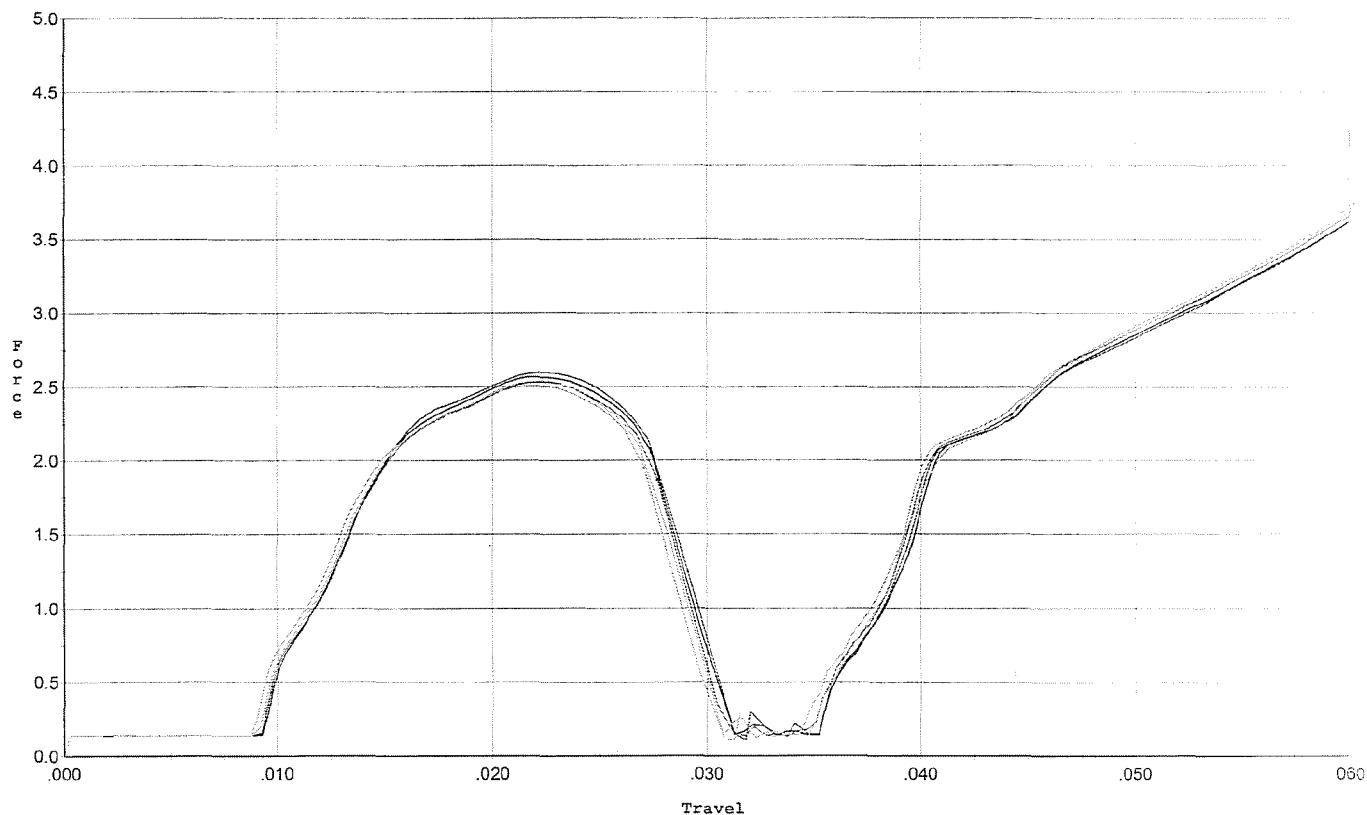
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8-6-09	RN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	8-6-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-6-09	RN
	J) ASSEMBLE STOCK			7-17-09	SPD
	K) ASSEMBLE SWIVEL STUDS			8-6-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/31/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/31/09	SPD
670	FINAL INSPECTION A) HEADSPACE			8-6-09	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>266</u> <u>249</u> <u>270</u> <u>275</u> <u>264</u>	8-5-09	SPD
	C) FUNCTION			8-6-09	RN
690	PACK			8/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



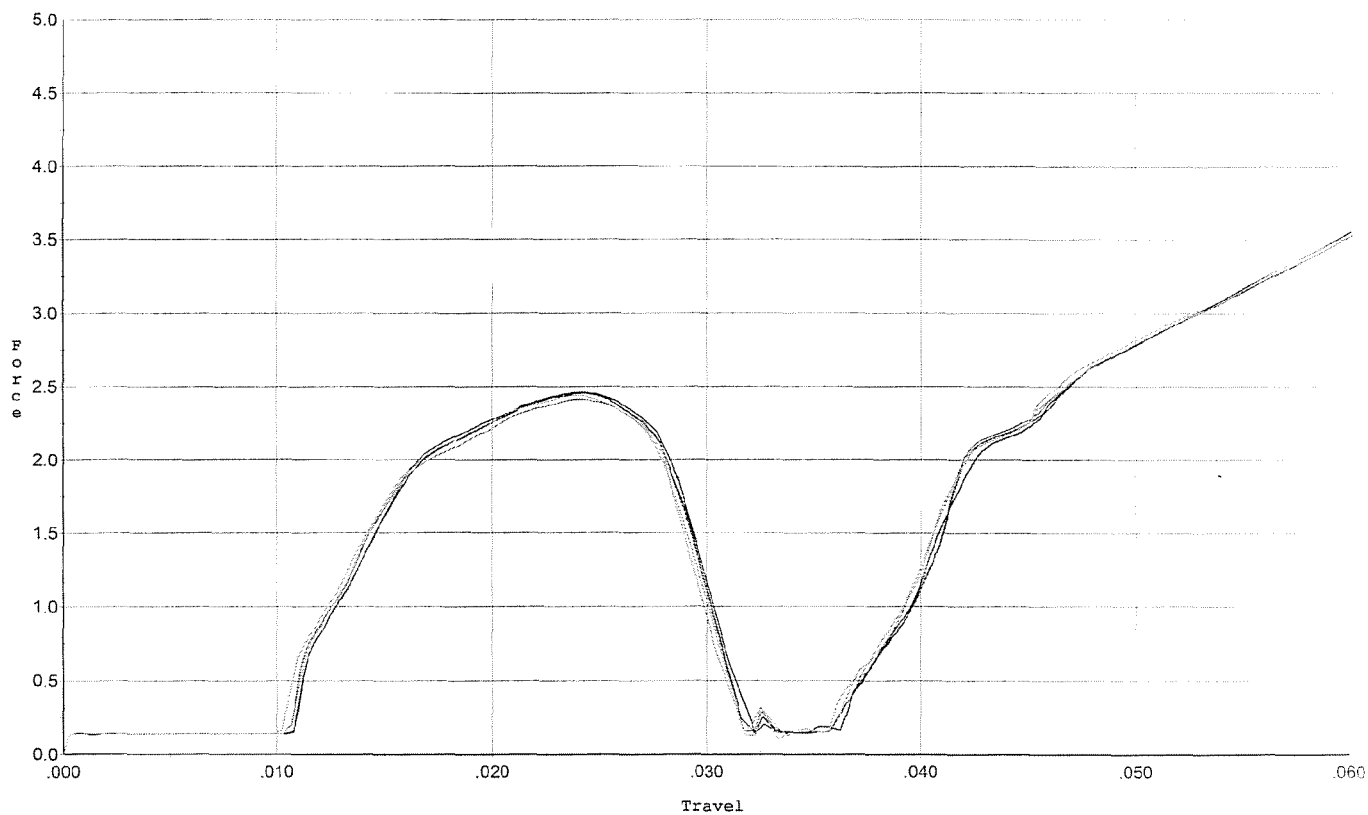
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.029	0.010	0.038	0.040		Set Trigger
2	2.566	0.027	0.010	0.038	0.037		Set Trigger
3	2.528	0.028	0.009	0.038	0.037		Set Trigger
4	2.536	0.028	0.009	0.038	0.038		Set Trigger
5	2.509	0.027	0.009	0.038	0.036		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



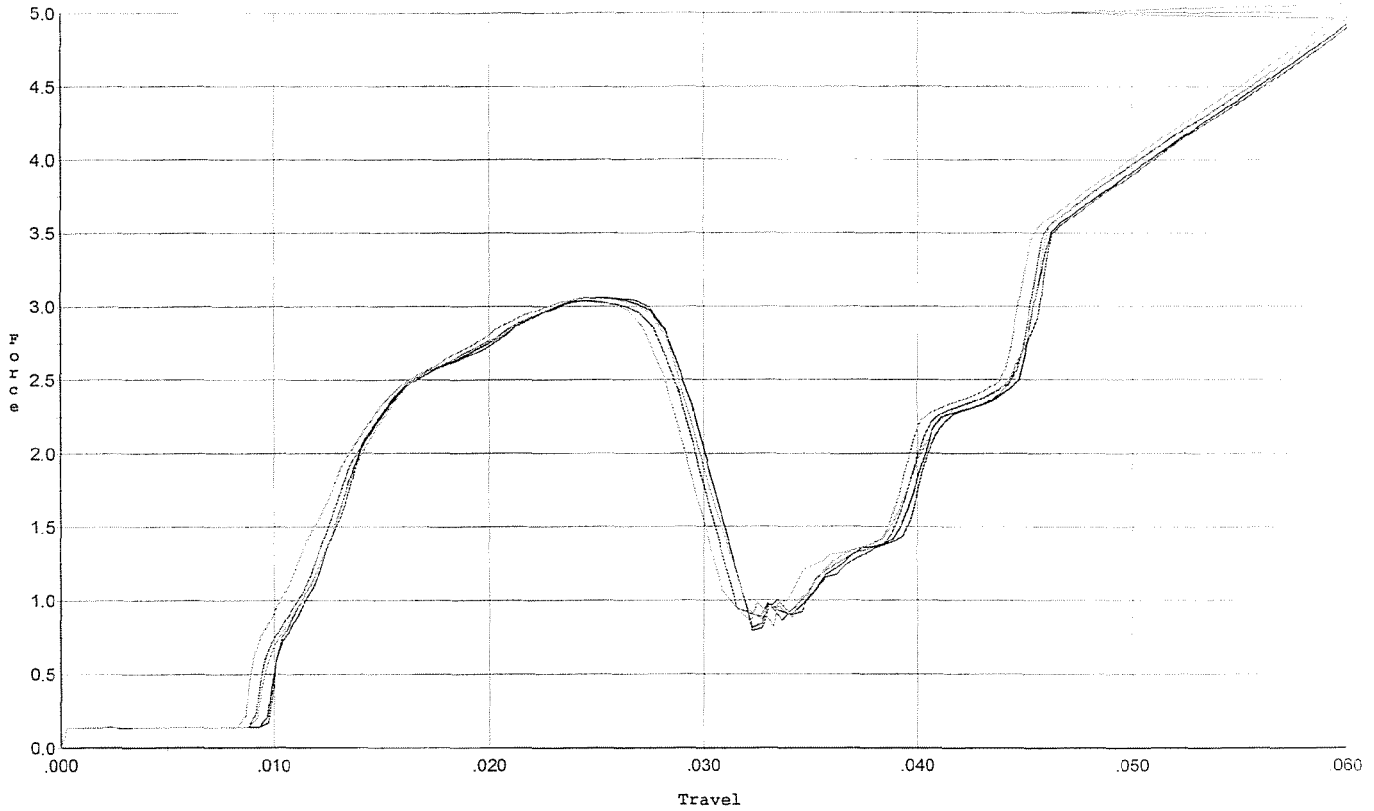
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.029	0.011	0.039	0.036		Set Trigger
2	2.457	0.029	0.011	0.039	0.036		Set Trigger
3	2.466	0.029	0.011	0.039	0.036		Set Trigger
4	2.439	0.028	0.010	0.039	0.035		Set Trigger
5	2.412	0.030	0.011	0.039	0.036		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



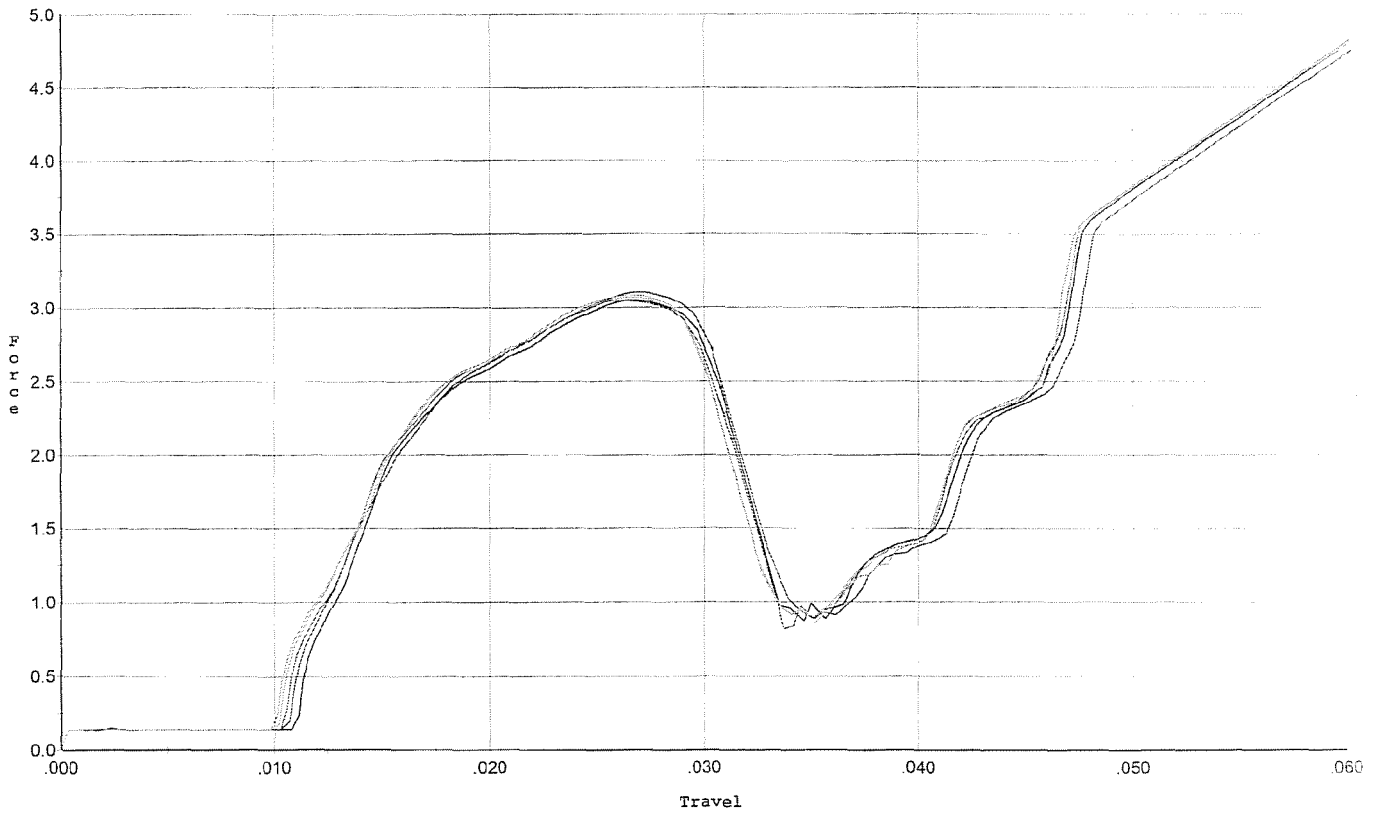
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.030	0.010	0.036	0.048		Set Trigger
2	3.062	0.030	0.010	0.036	0.048		Set Trigger
3	3.034	0.029	0.009	0.036	0.047		Set Trigger
4	3.064	0.028	0.009	0.037	0.046		Set Trigger
5	3.042	0.028	0.009	0.036	0.047		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



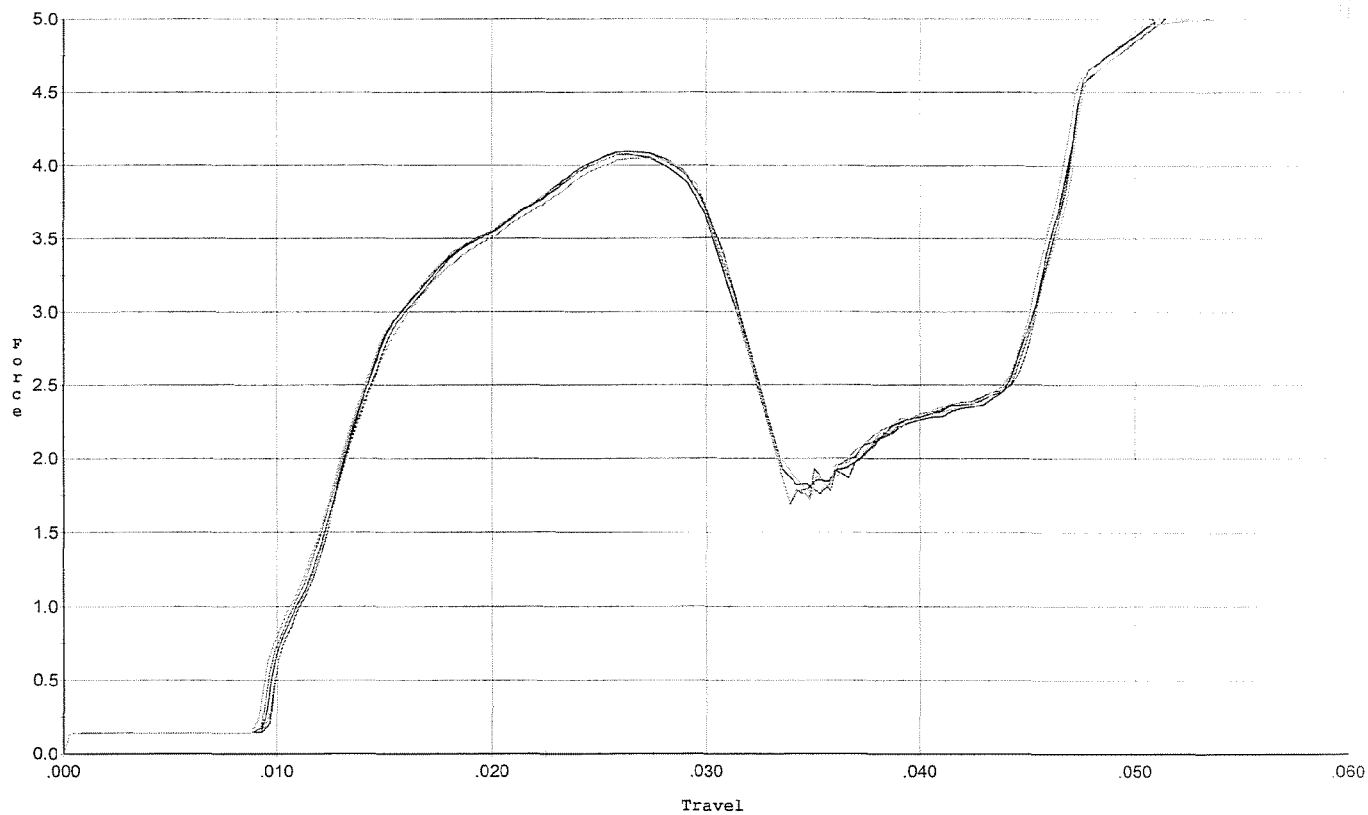
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.030	0.011	0.037	0.048		Set Trigger
2	3.050	0.031	0.011	0.037	0.048		Set Trigger
3	3.048	0.031	0.011	0.036	0.049		Set Trigger
4	3.068	0.030	0.010	0.036	0.048		Set Trigger
5	3.082	0.030	0.010	0.036	0.048		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



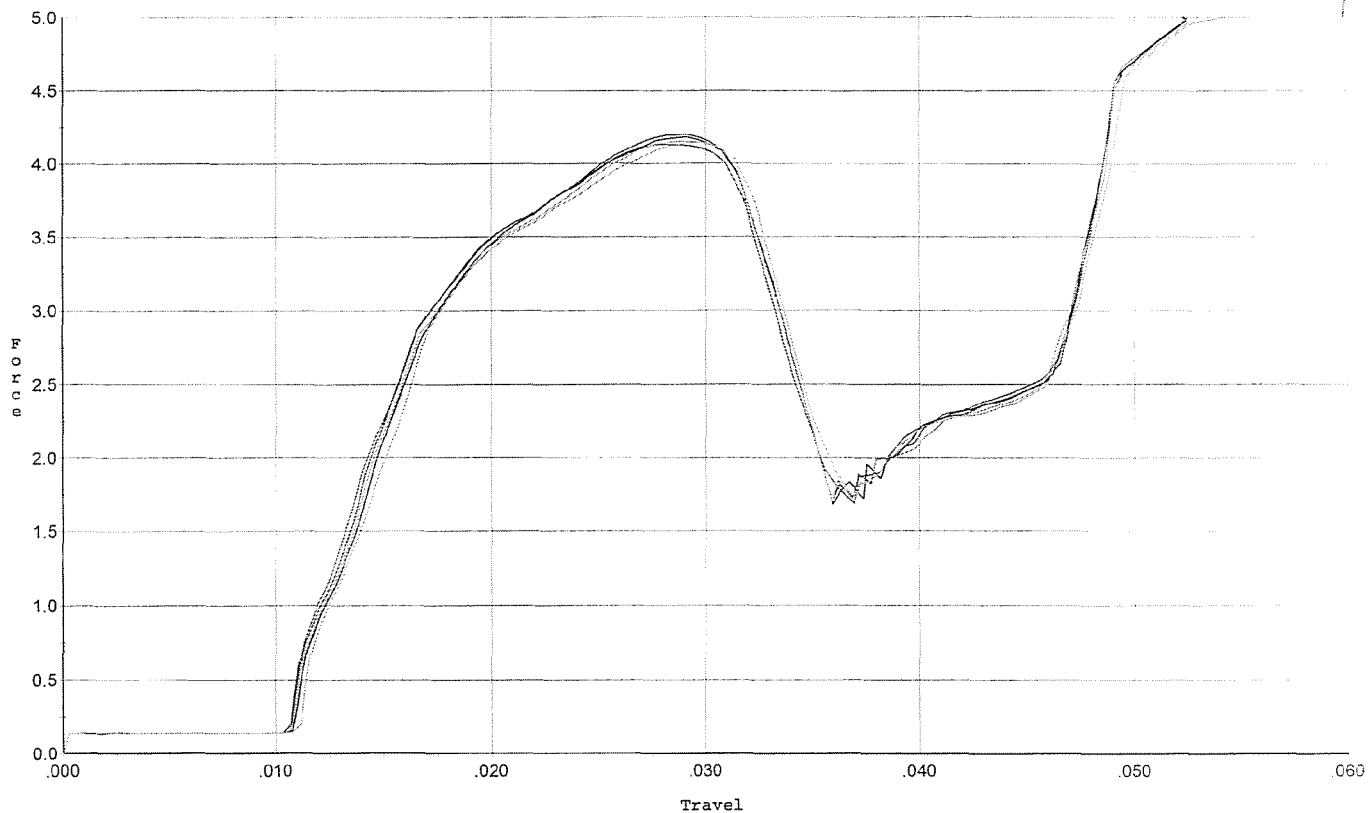
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.031	0.010	0.029	0.067		Set Trigger
2	4.076	0.032	0.010	0.029	0.068		Set Trigger
3	4.089	0.031	0.009	0.029	0.068		Set Trigger
4	4.047	0.031	0.010	0.029	0.066		Set Trigger
5	4.071	0.031	0.009	0.028	0.068		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



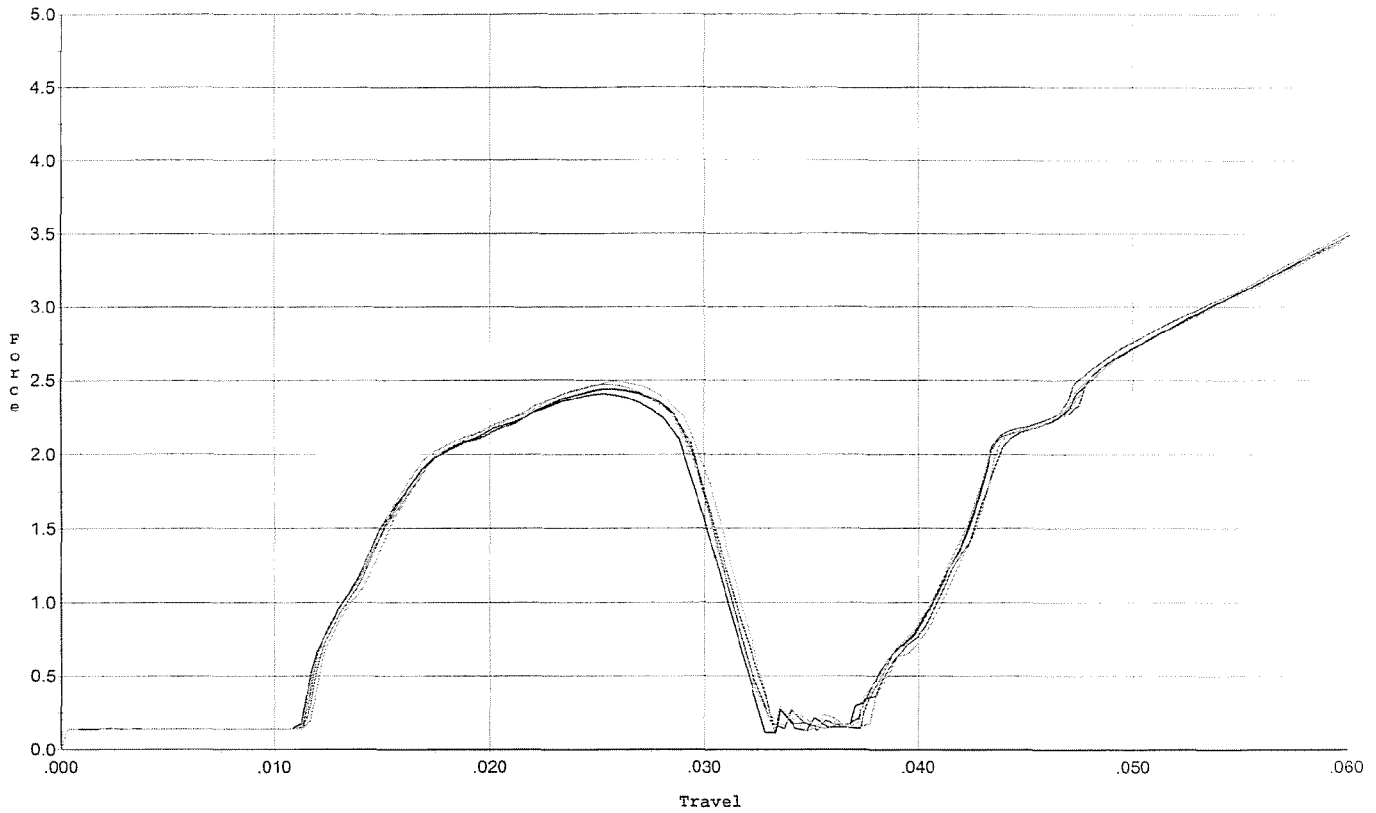
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.033	0.011	0.028	0.072		Set Trigger
2	4.180	0.033	0.011	0.028	0.070		Set Trigger
3	4.129	0.032	0.011	0.028	0.068		Set Trigger
4	4.139	0.032	0.011	0.028	0.068		Set Trigger
5	4.150	0.033	0.011	0.028	0.071		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



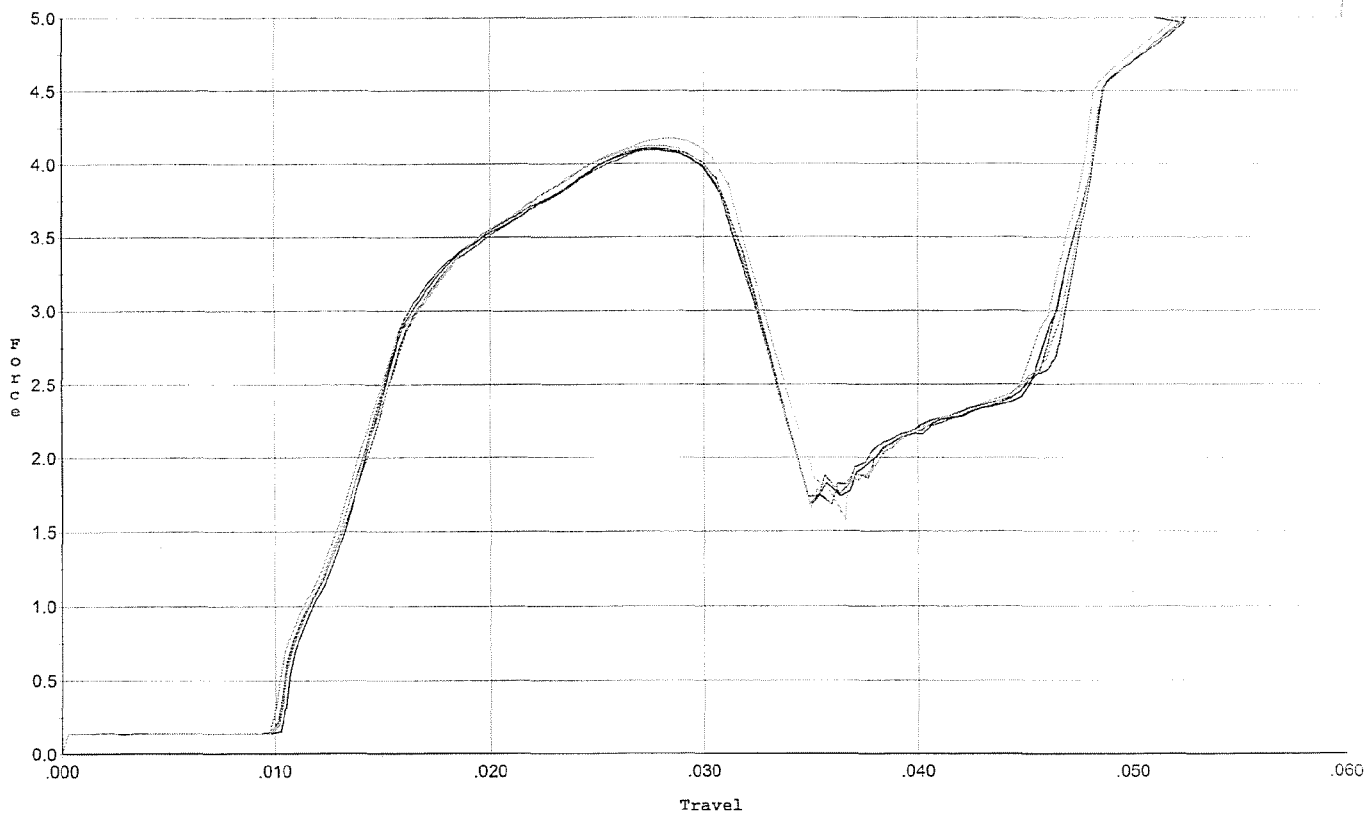
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.029	0.012	0.040	0.036		Set Trigger
2	2.408	0.031	0.011	0.039	0.037		Set Trigger
3	2.439	0.029	0.012	0.039	0.036		Set Trigger
4	2.493	0.030	0.012	0.040	0.038		Set Trigger
5	2.472	0.030	0.012	0.039	0.037		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.032	0.010	0.029	0.070		Set Trigger
2	4.093	0.032	0.011	0.029	0.068		Set Trigger
3	4.098	0.032	0.010	0.029	0.068		Set Trigger
4	4.172	0.031	0.010	0.029	0.067		Set Trigger
5	4.126	0.032	0.010	0.029	0.070		Set Trigger

Avg 4.11