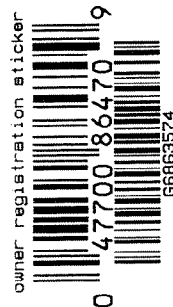
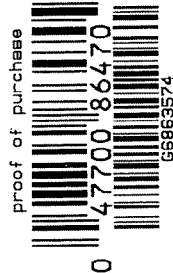


G 6863574

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD



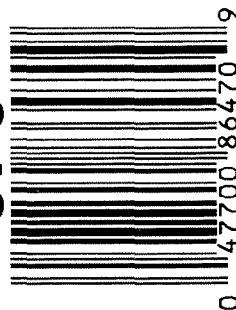
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6863574**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863574

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                     | DATE    | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|---------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                              | 8-13-09 | SPD                                                                                 |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                              | 8-13-09 | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                              | 8-13-09 | SPD                                                                                 |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                                                                                 | 8-13-09 | SPD                                                                                 |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                              | 8-13-09 | SPD                                                                                 |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                              | 8-14-09 | R/L                                                                                 |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 8/19/09 |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                              |         |                                                                                     |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                              | 8/19/09 | OWD                                                                                 |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                              | 8-14-09 | SP                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                              | 8/20    | MSL                                                                                 |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                              | 8/22    | —                                                                                   |
| 545  | (BOLT)                                                                                                                                 |                                                                                              |         |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                              |         |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                              | 8-27-09 | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                              | 8-27-09 | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO                                                                        | 8-27-09 | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                              | 9-1-09  | R.H.                                                                                |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                              |         |                                                                                     |

F004 REV 5/2006

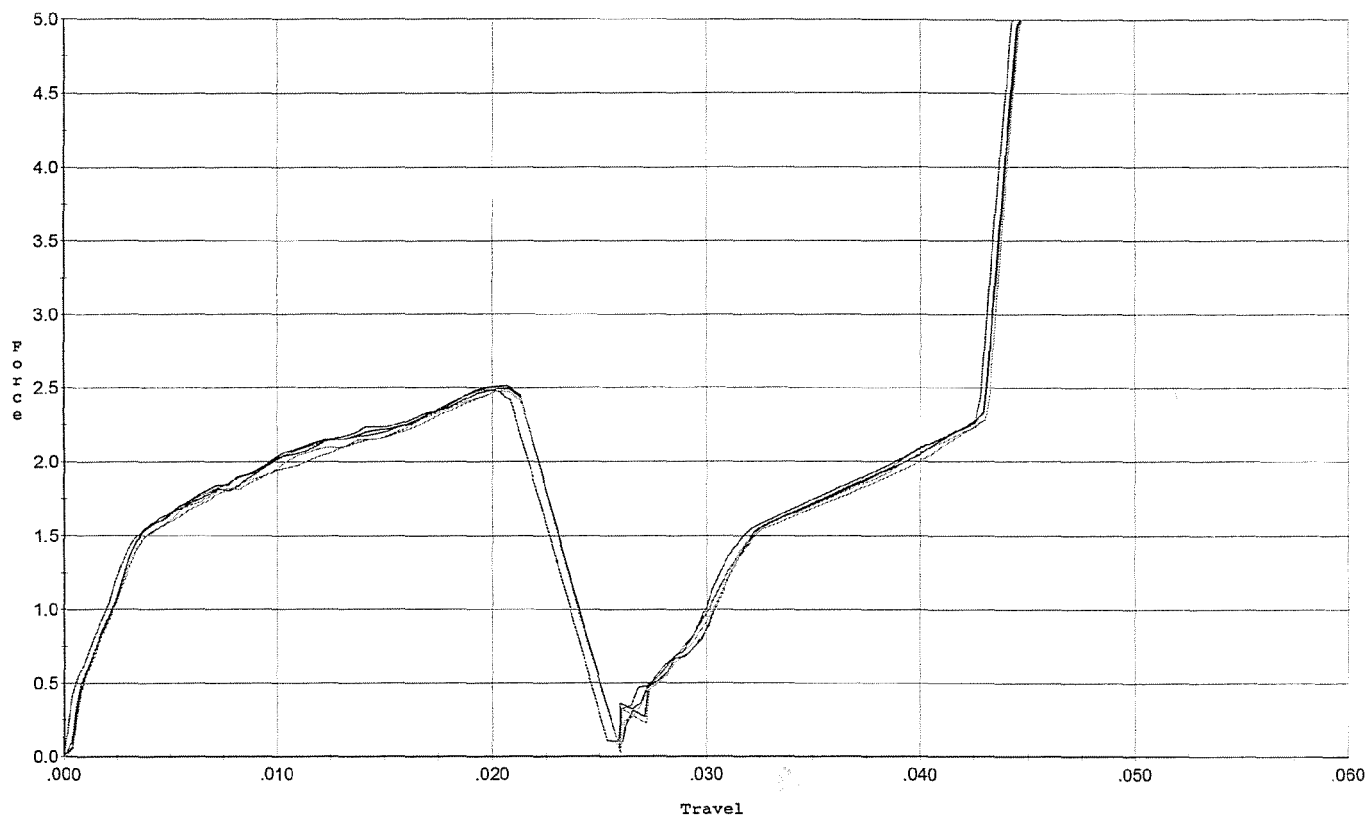
|              |                                                                       |                                           |                       |             |             |             |             |        |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-----------------------|-------------|-------------|-------------|-------------|--------|----|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>2.7</u>            | <u>2.9</u>  | <u>2.9</u>  | 9/3/09      | RB          |        |    |
| CONT.        |                                                                       |                                           |                       |             |             |             |             |        |    |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>6.2</u>            | <u>6.2</u>  | <u>6.2</u>  | 9/3/09      | RB          |        |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                       |             |             |             |             |        |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.023</u>           | <u>.023</u> | <u>.023</u> | 9/3/09      | RB          |        |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |                       |             |             | 9-1-09      | RLJ         |        |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                       |             |             | 9/3/09      | RB          |        |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                       |             |             |             |             |        |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                       |             |             |             |             |        |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                       |             |             |             |             |        |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u>           | FAIL        |             | 9-2-09      | TL          |        |    |
|              |                                                                       |                                           | <u>PASS</u>           | FAIL        |             |             |             |        |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION<br><br>N/A |             |             |             |             |        |    |
|              | MALFUNCTION                                                           |                                           |                       |             |             |             |             |        |    |
|              | MALFUNCTION                                                           |                                           |                       |             |             |             |             |        |    |
|              | MALFUNCTION                                                           |                                           |                       |             |             |             |             |        |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                       |             |             | 9-2-09      | TAR         |        |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                       |             |             | 9/3/09      | RB          |        |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.64</u>           | <u>2.56</u> | <u>2.50</u> | <u>2.53</u> | <u>2.48</u> | 9/3/09 | RB |
|              | C) FUNCTION                                                           |                                           |                       |             |             | 9/3/09      | RB          |        |    |
| 690          | PACK                                                                  |                                           |                       |             |             | 9-3-09      | TL          |        |    |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
 GunType: Rifle  
 Make: Remington  
 Note: cms 8/26/2009

Model: M/24  
 Serial No: Form# F005  
 Trigger: 2.5 lbs ini +/- .50 lb



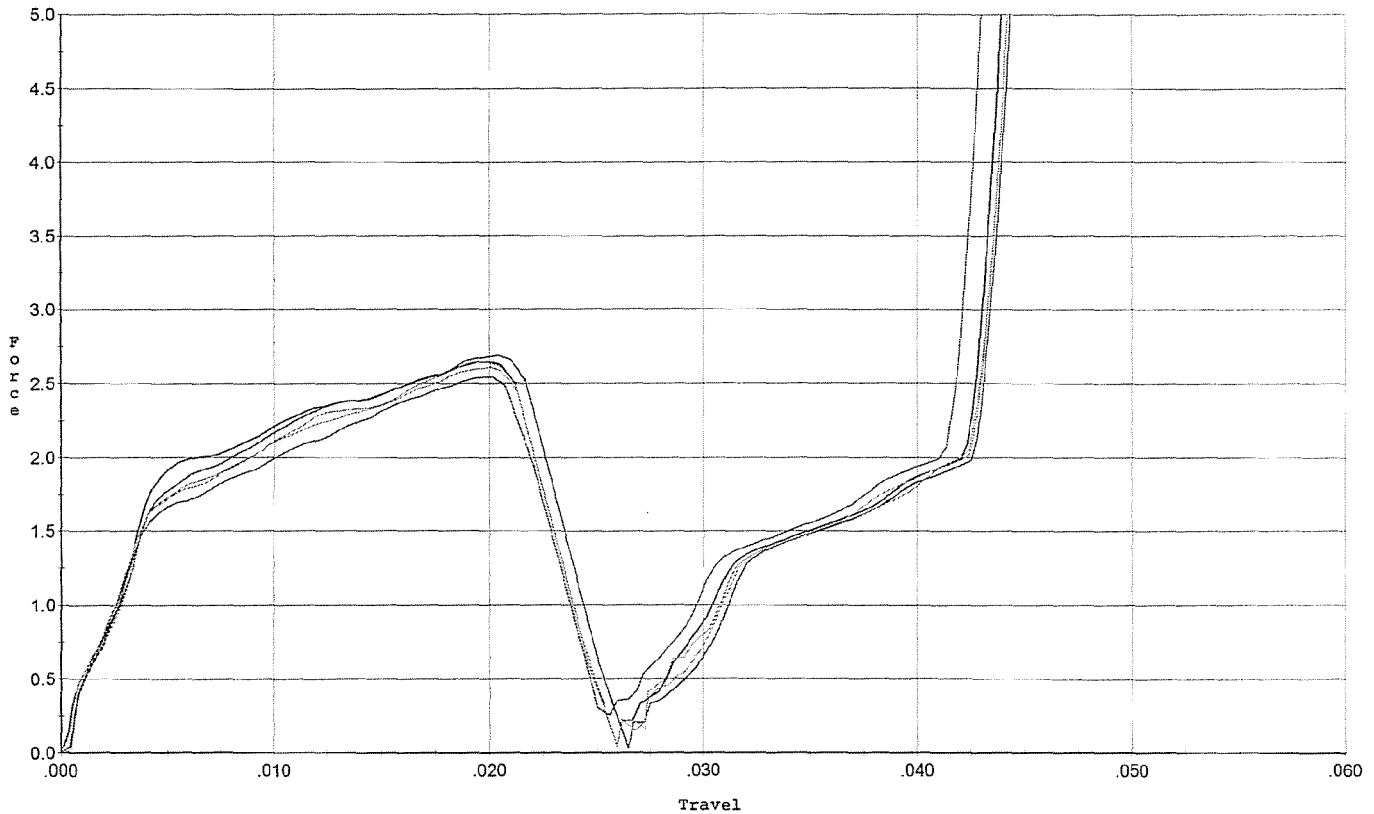
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 2.493      | 0.021             | 0.00            | 0.028      | 0.038             |           | Single Action |
| 2 | 2.513      | 0.021             | 0.00            | 0.028      | 0.038             |           | Single Action |
| 3 | 2.485      | 0.023             | 0.00            | 0.028      | 0.041             |           | Single Action |
| 4 | 2.477      | 0.021             | 0.00            | 0.028      | 0.038             |           | Single Action |
| 5 | 2.488      | 0.021             | 0.00            | 0.029      | 0.038             |           | Single Action |

A-2-49

## Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
GunType: Rifle  
Make: Remington  
Note: cms 8/26/2009

Model: M/24  
Serial No: Form# F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



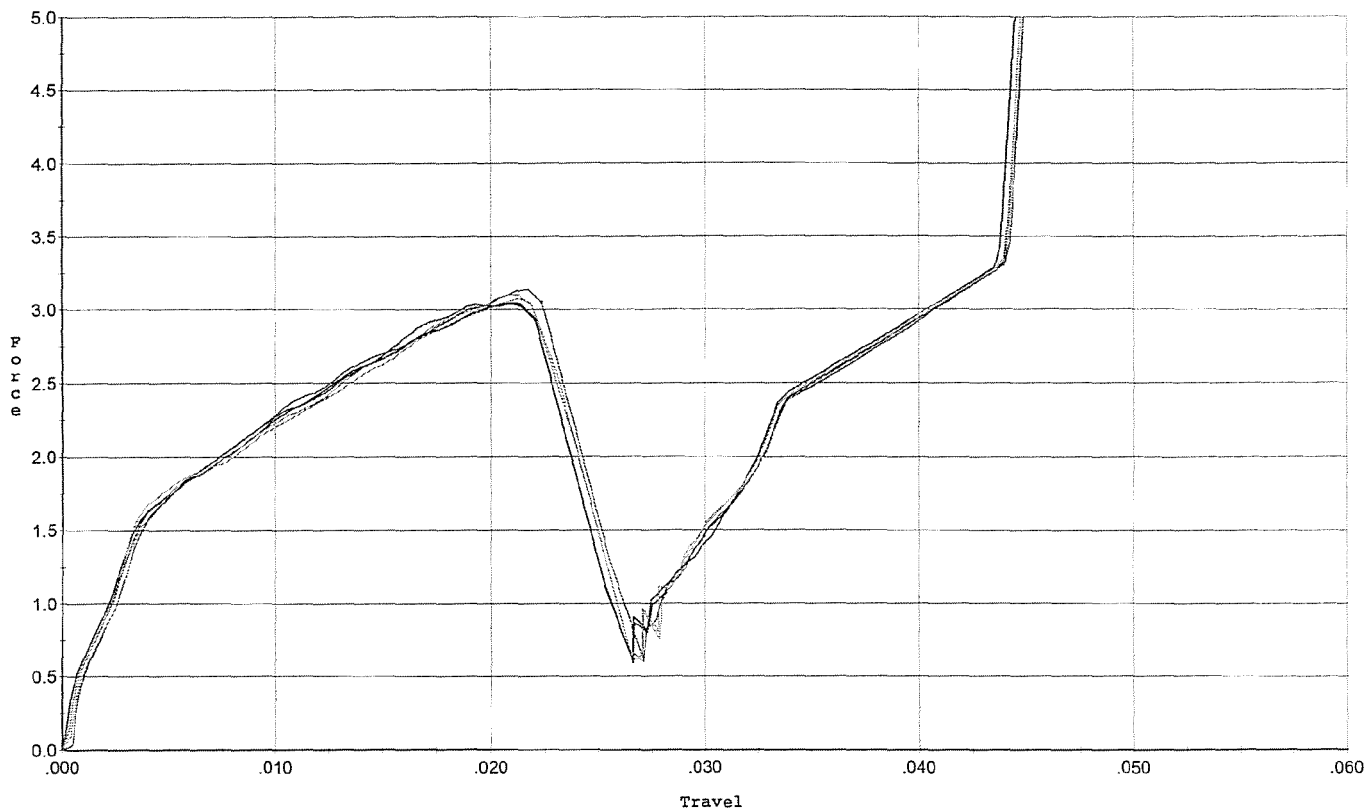
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 2.691      | 0.022             | 0.00            | 0.028      | 0.042             |           | Single Action |
| 2 | 2.648      | 0.021             | 0.00            | 0.028      | 0.041             |           | Single Action |
| 3 | 2.543      | 0.022             | 0.00            | 0.027      | 0.040             |           | Single Action |
| 4 | 2.611      | 0.021             | 0.00            | 0.028      | 0.040             |           | Single Action |
| 5 | 2.644      | 0.021             | 0.00            | 0.028      | 0.040             |           | Single Action |

A-2-62

# Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
 GunType: Rifle  
 Make: Remington  
 Note: cms 8/26/2009

Model: M/24  
 Serial No: Form# F005  
 Trigger: 3.0 lbs ini +/- .75 lb



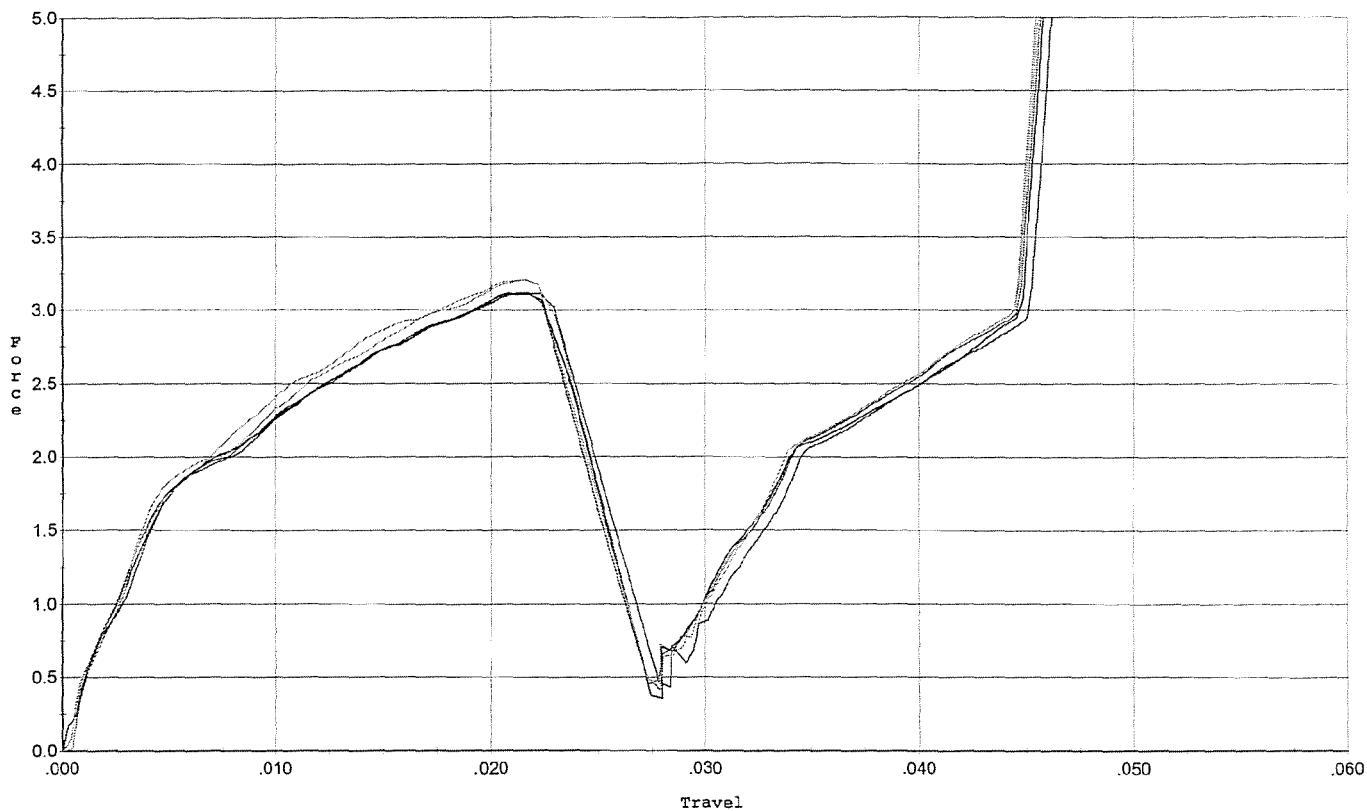
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 3.039      | 0.022             | 0.00            | 0.027      | 0.046             |           | Single Action |
| 2 | 3.038      | 0.022             | 0.00            | 0.027      | 0.046             |           | Single Action |
| 3 | 3.138      | 0.022             | 0.00            | 0.026      | 0.047             |           | Single Action |
| 4 | 3.071      | 0.023             | 0.00            | 0.027      | 0.048             |           | Single Action |
| 5 | 3.098      | 0.024             | 0.00            | 0.026      | 0.049             |           | Single Action |

4.3.07

# Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
 GunType: Rifle  
 Make: Remington  
 Note: cms 8/26/2009

Model: M/24  
 Serial No: Form# F005  
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 3.115      | 0.023             | 0.00            | 0.028      | 0.049             |           | Single Action |
| 2 | 3.114      | 0.024             | 0.00            | 0.027      | 0.050             |           | Single Action |
| 3 | 3.120      | 0.022             | 0.00            | 0.028      | 0.047             |           | Single Action |
| 4 | 3.204      | 0.023             | 0.00            | 0.027      | 0.050             |           | Single Action |
| 5 | 3.209      | 0.025             | 0.00            | 0.025      | 0.053             |           | Single Action |

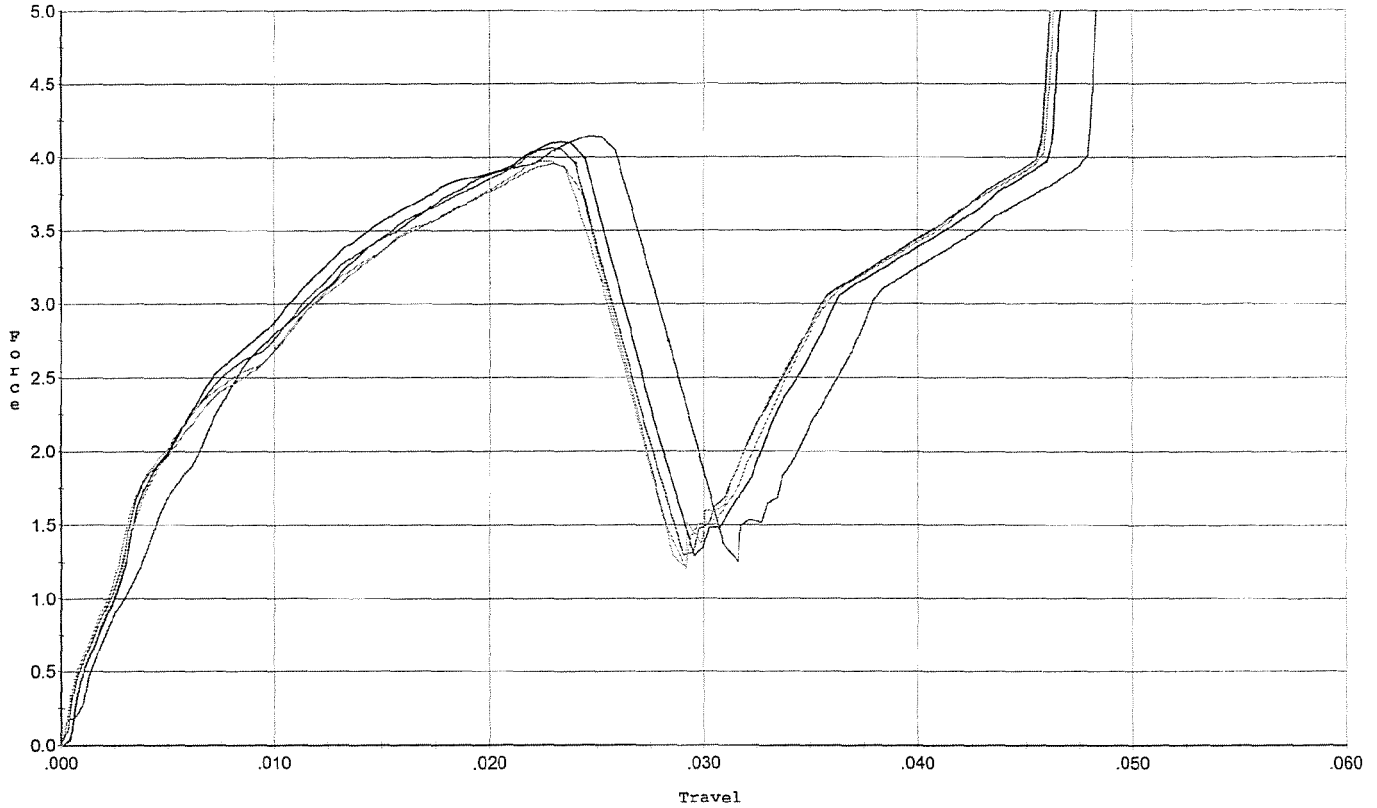
A-3.15



# Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
GunType: Rifle  
Make: Remington  
Note: cms 8/26/2009

Model: M/24  
Serial No: Form# F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



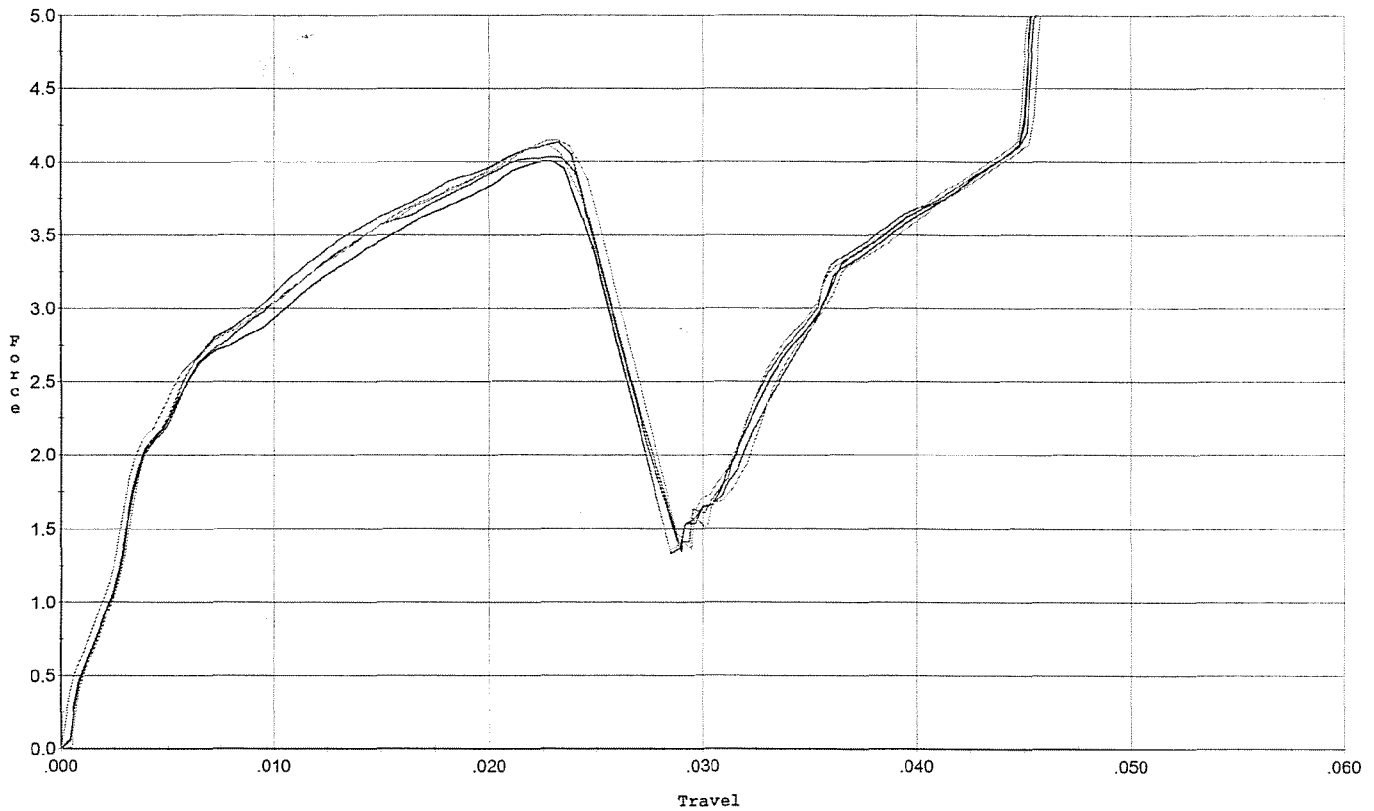
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 4.144      | 0.028             | 0.00            | 0.020      | 0.077             |           | Single Action |
| 2 | 4.106      | 0.024             | 0.00            | 0.020      | 0.067             |           | Single Action |
| 3 | 4.061      | 0.024             | 0.00            | 0.020      | 0.065             |           | Single Action |
| 4 | 3.974      | 0.025             | 0.00            | 0.020      | 0.067             |           | Single Action |
| 5 | 3.960      | 0.024             | 0.00            | 0.020      | 0.064             |           | Single Action |

A-4.04

# Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
GunType: Rifle  
Make: Remington  
Note: cms 8/26/2009

Model: M/24  
Serial No: Form# F005  
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



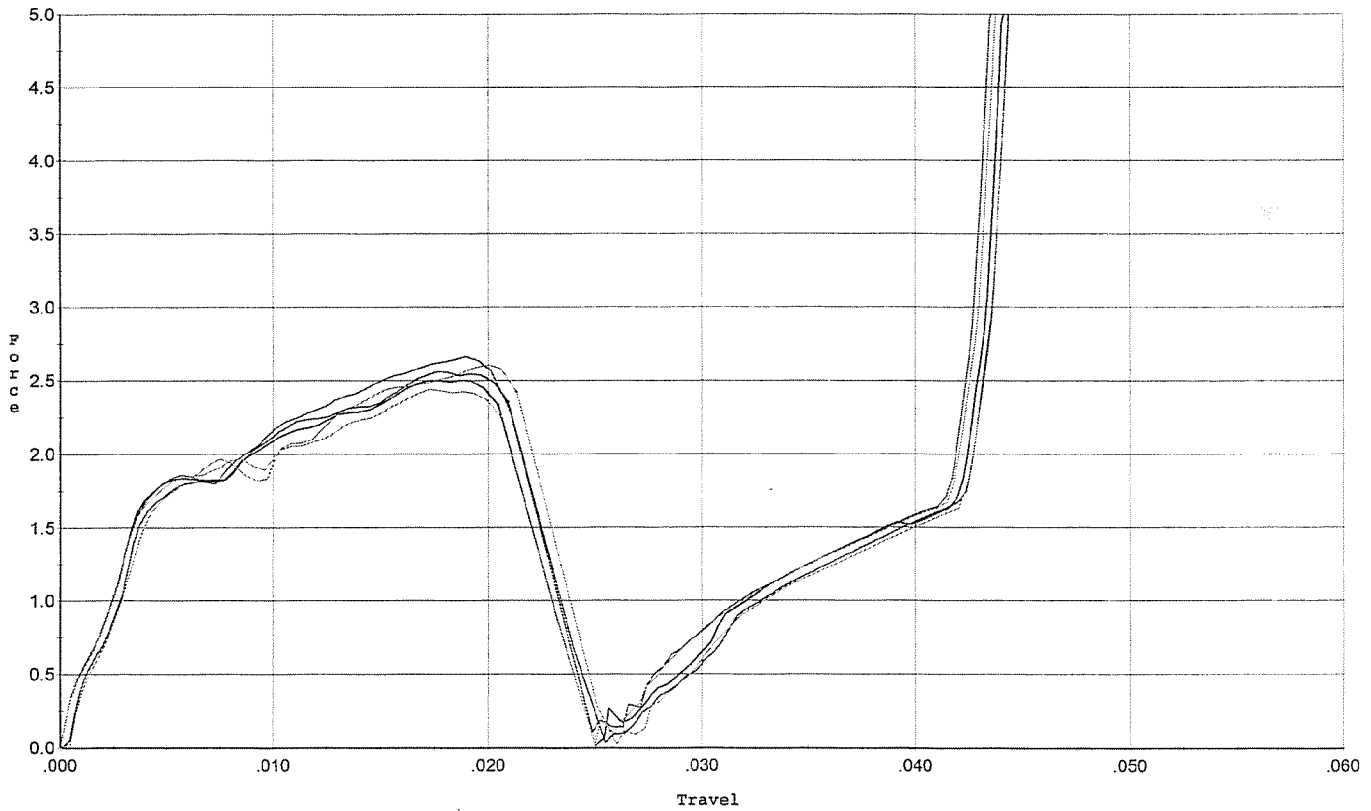
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 4.036      | 0.024             | 0.00            | 0.020      | 0.067             |           | Single Action |
| 2 | 4.007      | 0.025             | 0.00            | 0.019      | 0.068             |           | Single Action |
| 3 | 4.135      | 0.024             | 0.00            | 0.019      | 0.068             |           | Single Action |
| 4 | 4.115      | 0.024             | 0.00            | 0.019      | 0.069             |           | Single Action |
| 5 | 4.150      | 0.025             | 0.00            | 0.019      | 0.069             |           | Single Action |

A-4.08

# Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
 GunType: Rifle  
 Make: Remington  
 Note: cms 8/26/2009

Model: M/24  
 Serial No: Form# F005  
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



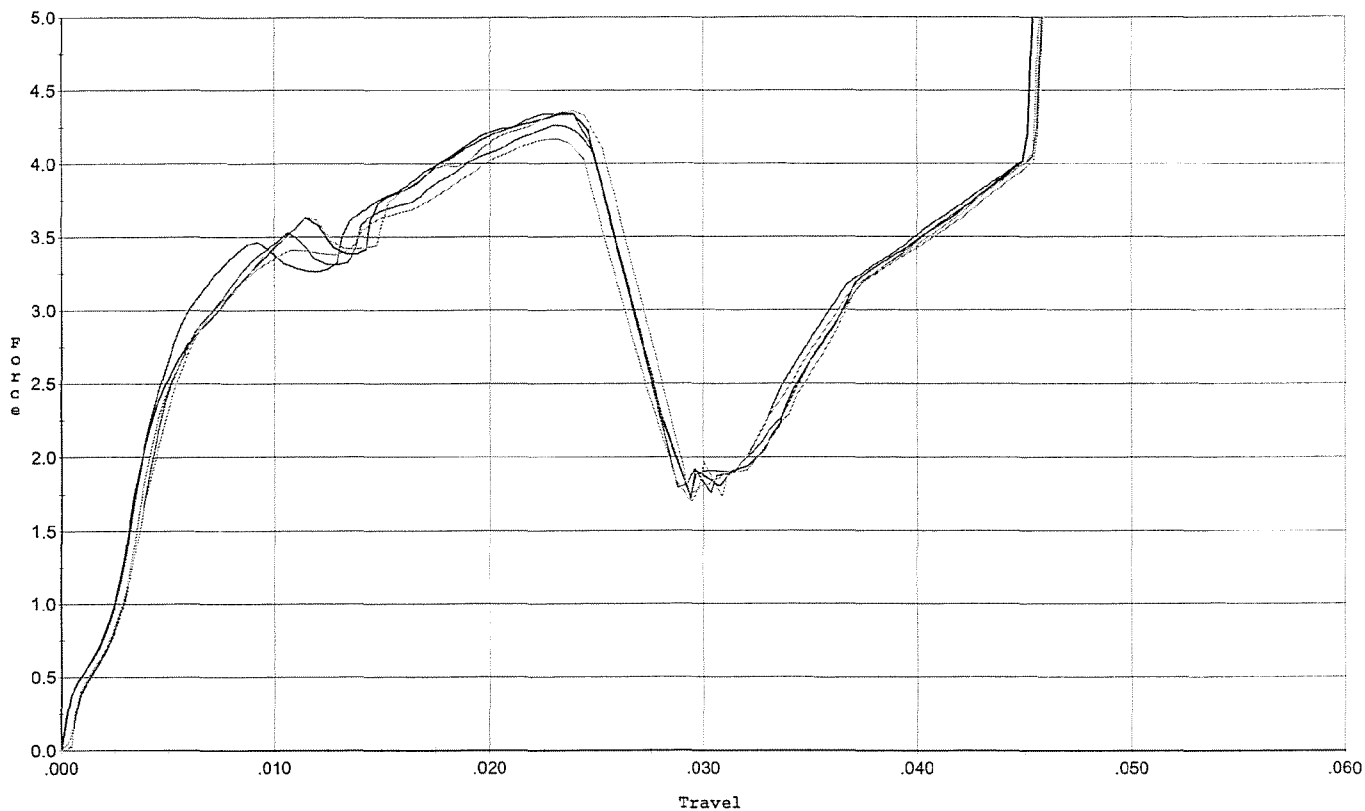
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 2.560      | 0.021             | 0.00            | 0.029      | 0.038             |           | Single Action |
| 2 | 2.501      | 0.020             | 0.00            | 0.029      | 0.038             |           | Single Action |
| 3 | 2.662      | 0.021             | 0.00            | 0.028      | 0.040             |           | Single Action |
| 4 | 2.440      | 0.021             | 0.00            | 0.029      | 0.037             |           | Single Action |
| 5 | 2.604      | 0.021             | 0.00            | 0.028      | 0.039             |           | Single Action |

A-2-55

# Trigger Profile [ lbs,inch ]

Profile COLLEEN81309  
 GunType: Rifle  
 Make: Remington  
 Note: cms 8/26/2009

Model: M/24  
 Serial No: Form# F005  
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type   |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|---------------|
| 1 | 4.339      | 0.025             | 0.00            | 0.018      | 0.075             |           | Single Action |
| 2 | 4.346      | 0.025             | 0.00            | 0.018      | 0.074             |           | Single Action |
| 3 | 4.263      | 0.025             | 0.00            | 0.018      | 0.072             |           | Single Action |
| 4 | 4.169      | 0.024             | 0.00            | 0.019      | 0.070             |           | Single Action |
| 5 | 4.360      | 0.025             | 0.00            | 0.018      | 0.075             |           | Single Action |

4-4.79