

66863576

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



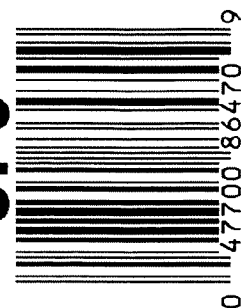
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863576

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66863576

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION	2039	8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	JD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MTM
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	XJH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

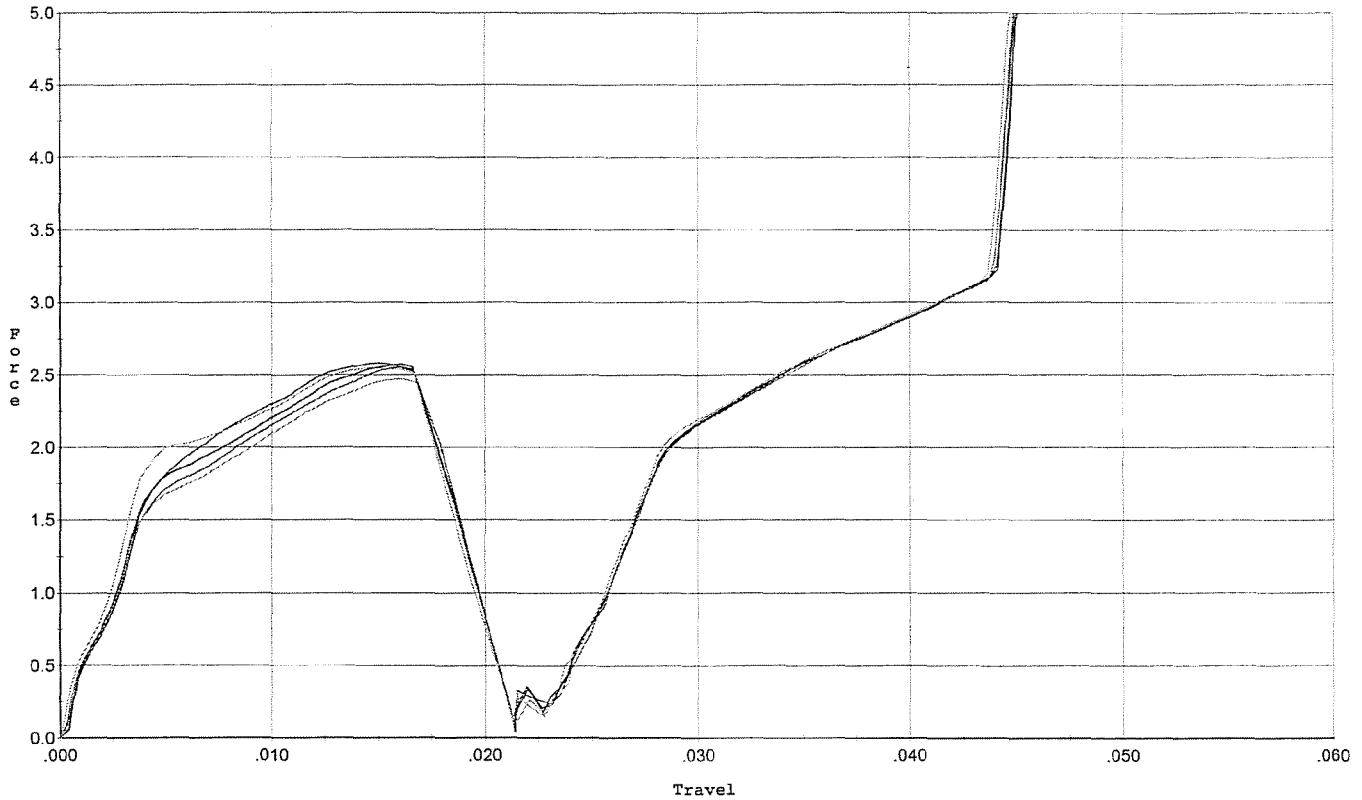
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-1-09	LJD		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		9-2-09	LJD		
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-2-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.55</u>	<u>2.34</u>	<u>2.54</u>	<u>2.56</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-4-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



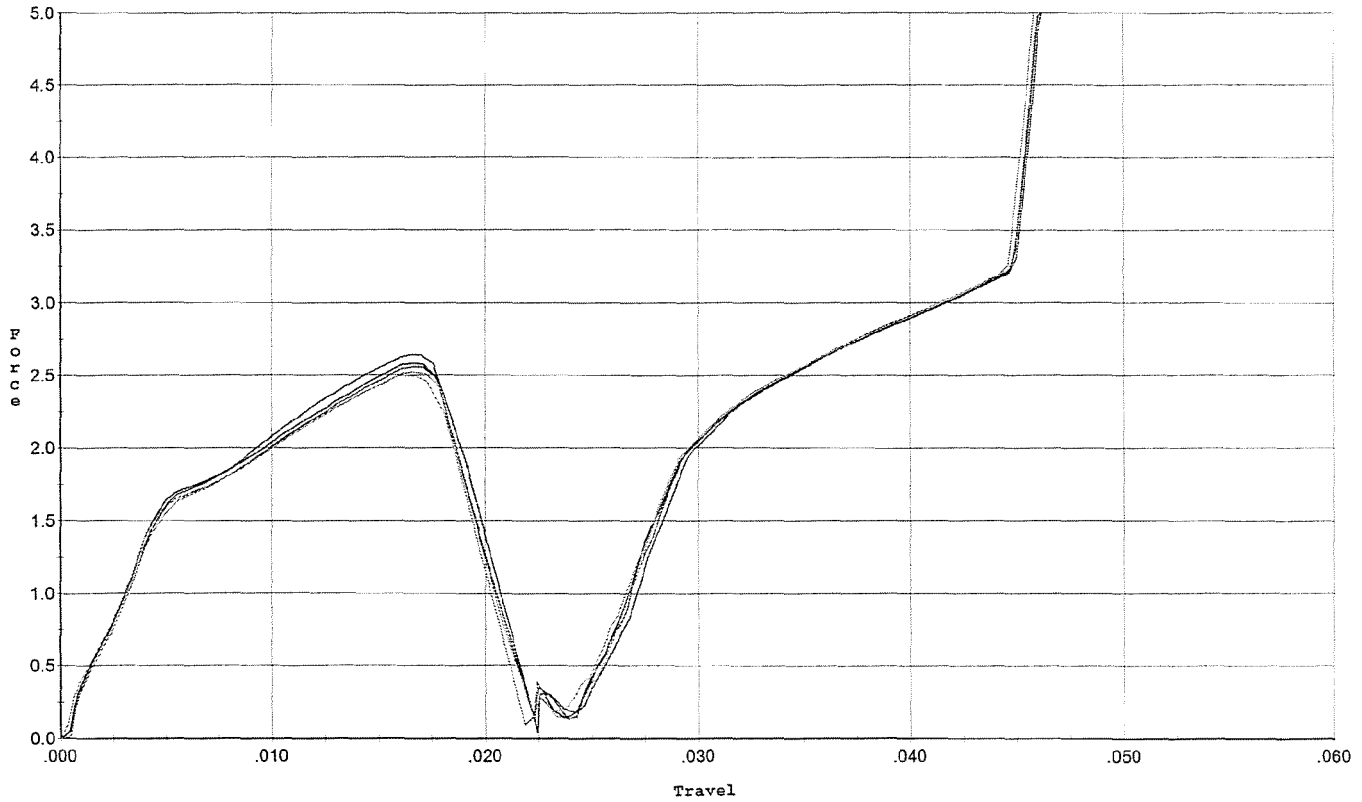
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.018	0.00	0.031	0.034		Single Action
2	2.574	0.018	0.00	0.030	0.033		Single Action
3	2.552	0.018	0.00	0.030	0.031		Single Action
4	2.550	0.017	0.00	0.031	0.031		Single Action
5	2.469	0.019	0.00	0.030	0.032		Single Action

A-2.54

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



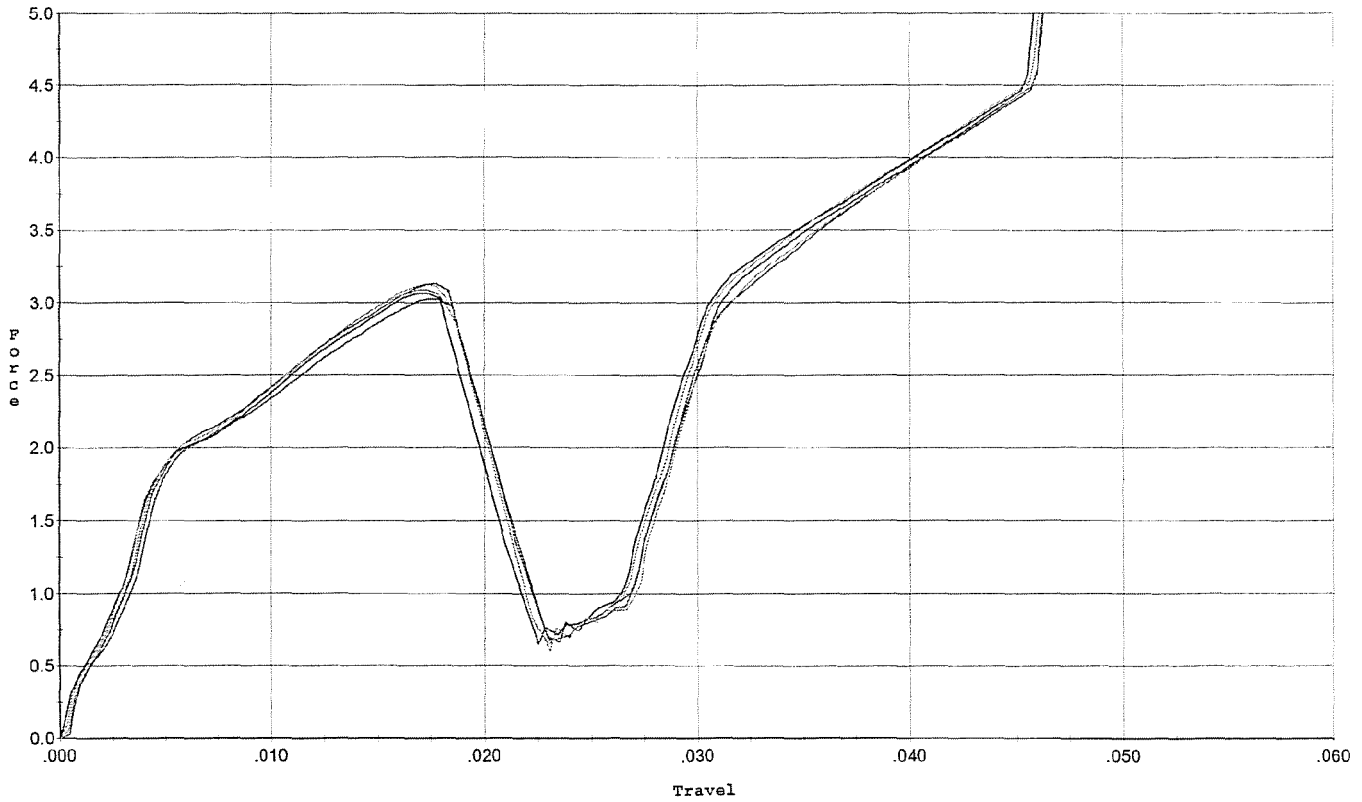
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.019	0.00	0.031	0.033		Single Action
2	2.583	0.018	0.00	0.031	0.030		Single Action
3	2.559	0.018	0.00	0.031	0.030		Single Action
4	2.523	0.018	0.00	0.031	0.030		Single Action
5	2.498	0.018	0.00	0.031	0.031		Single Action

A-256

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



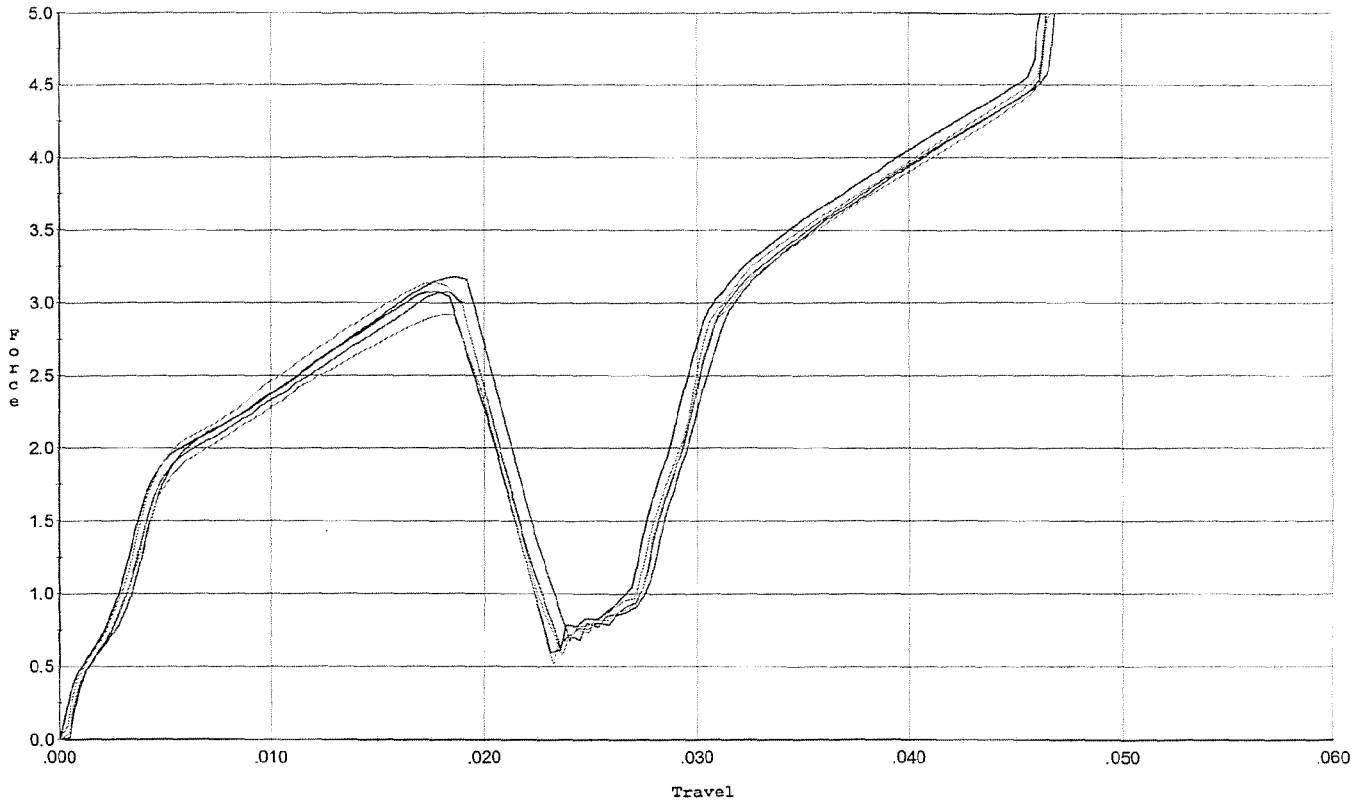
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.024	0.018	0.00	0.030	0.037		Single Action
2	3.064	0.018	0.00	0.029	0.036		Single Action
3	3.131	0.018	0.00	0.029	0.037		Single Action
4	3.128	0.018	0.00	0.029	0.038		Single Action
5	3.088	0.019	0.00	0.030	0.038		Single Action

A-3.08

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



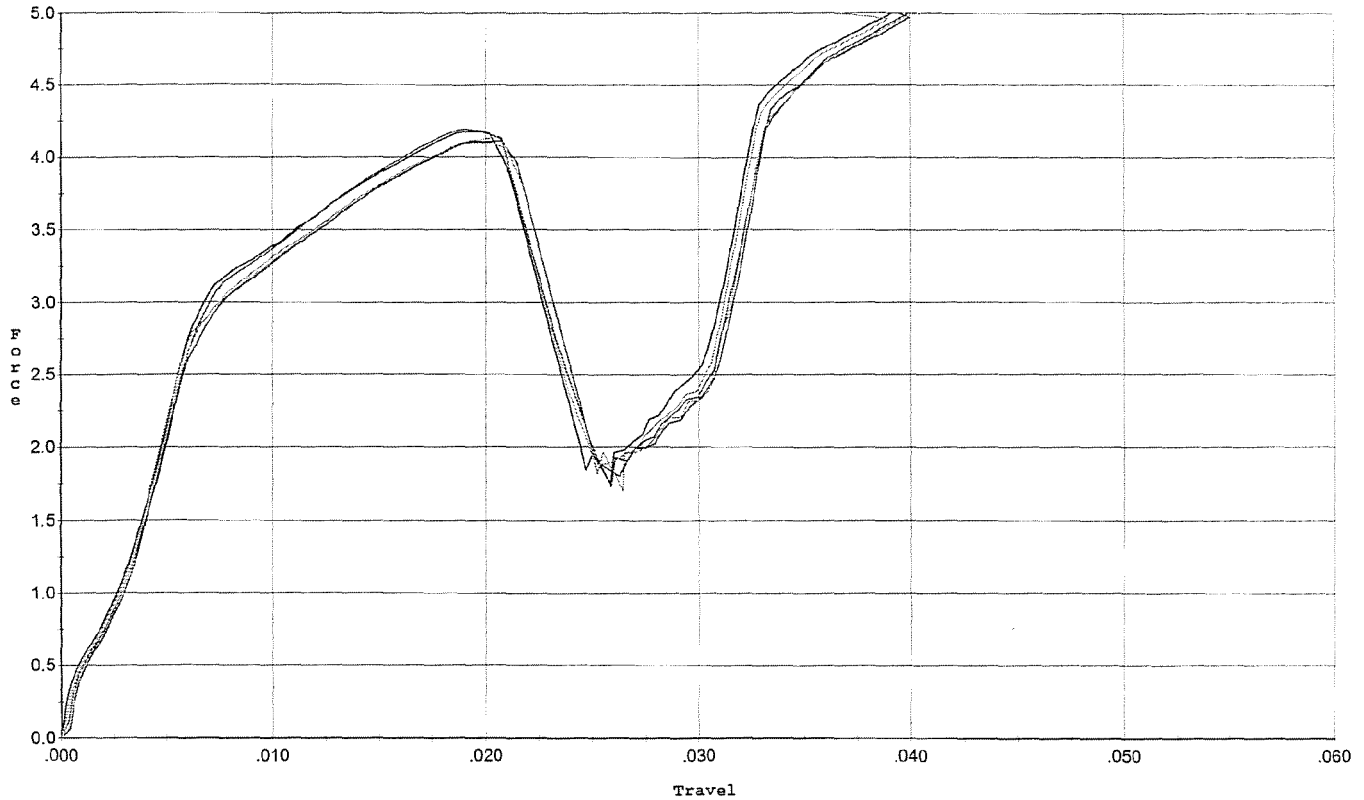
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.019	0.00	0.030	0.039		Single Action
2	3.078	0.020	0.00	0.029	0.041		Single Action
3	3.075	0.019	0.00	0.030	0.038		Single Action
4	3.139	0.019	0.00	0.030	0.039		Single Action
5	2.920	0.020	0.00	0.030	0.038		Single Action

A-3.07

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



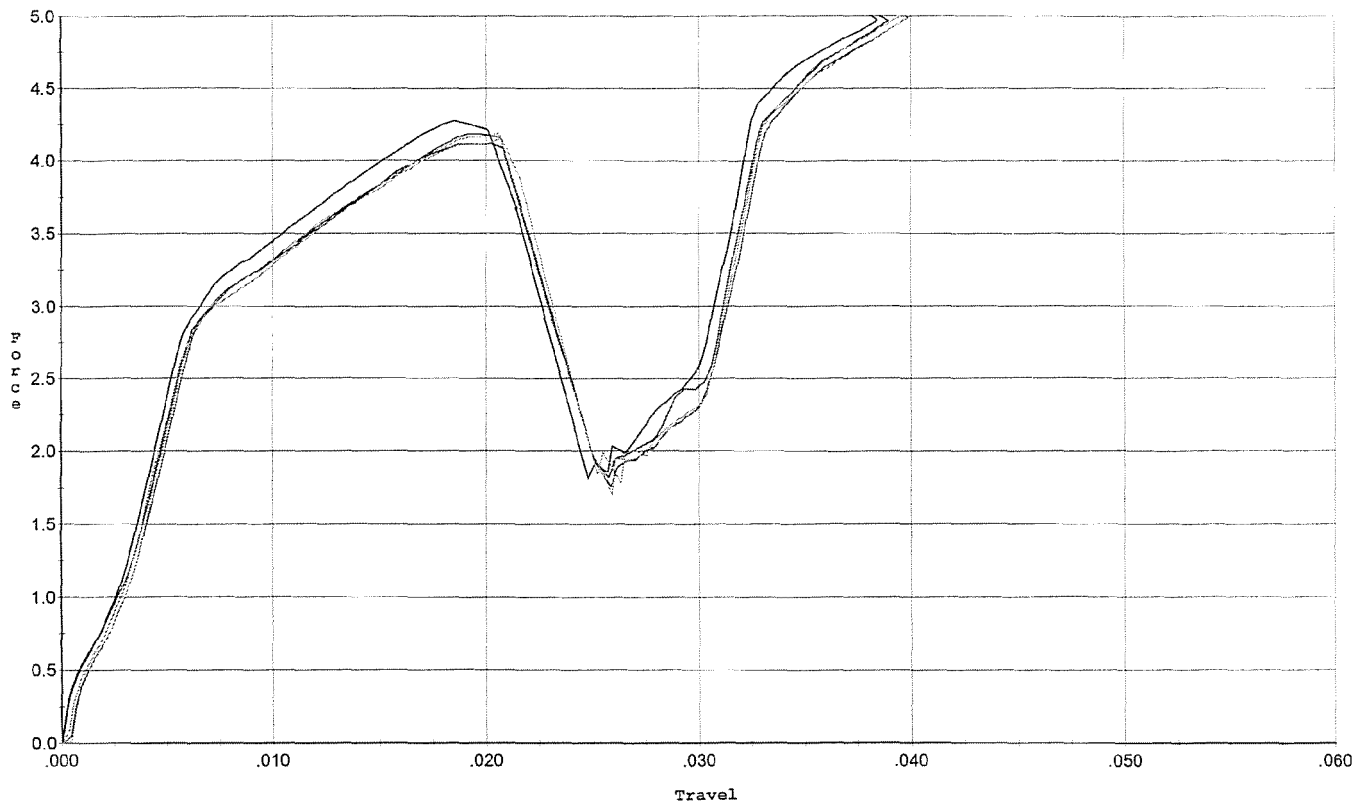
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.021	0.00	0.027	0.059		Single Action
2	4.181	0.021	0.00	0.026	0.059		Single Action
3	4.192	0.021	0.00	0.027	0.058		Single Action
4	4.099	0.021	0.00	0.027	0.057		Single Action
5	4.145	0.022	0.00	0.027	0.060		Single Action

A-4.14

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



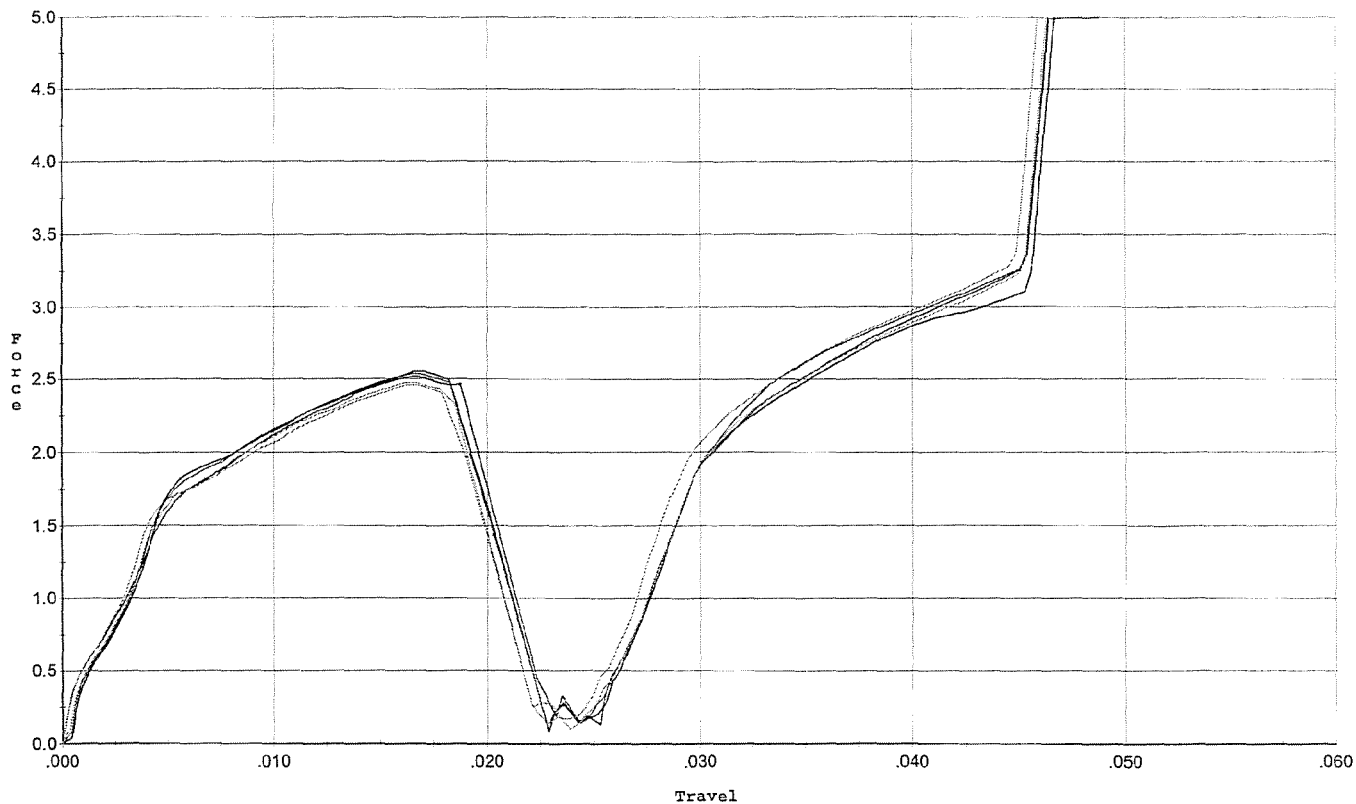
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.021	0.00	0.027	0.058		Single Action
2	4.276	0.021	0.00	0.026	0.061		Single Action
3	4.185	0.023	0.00	0.026	0.063		Single Action
4	4.189	0.022	0.00	0.026	0.060		Single Action
5	4.153	0.021	0.00	0.027	0.057		Single Action

A-4.18

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for finl test



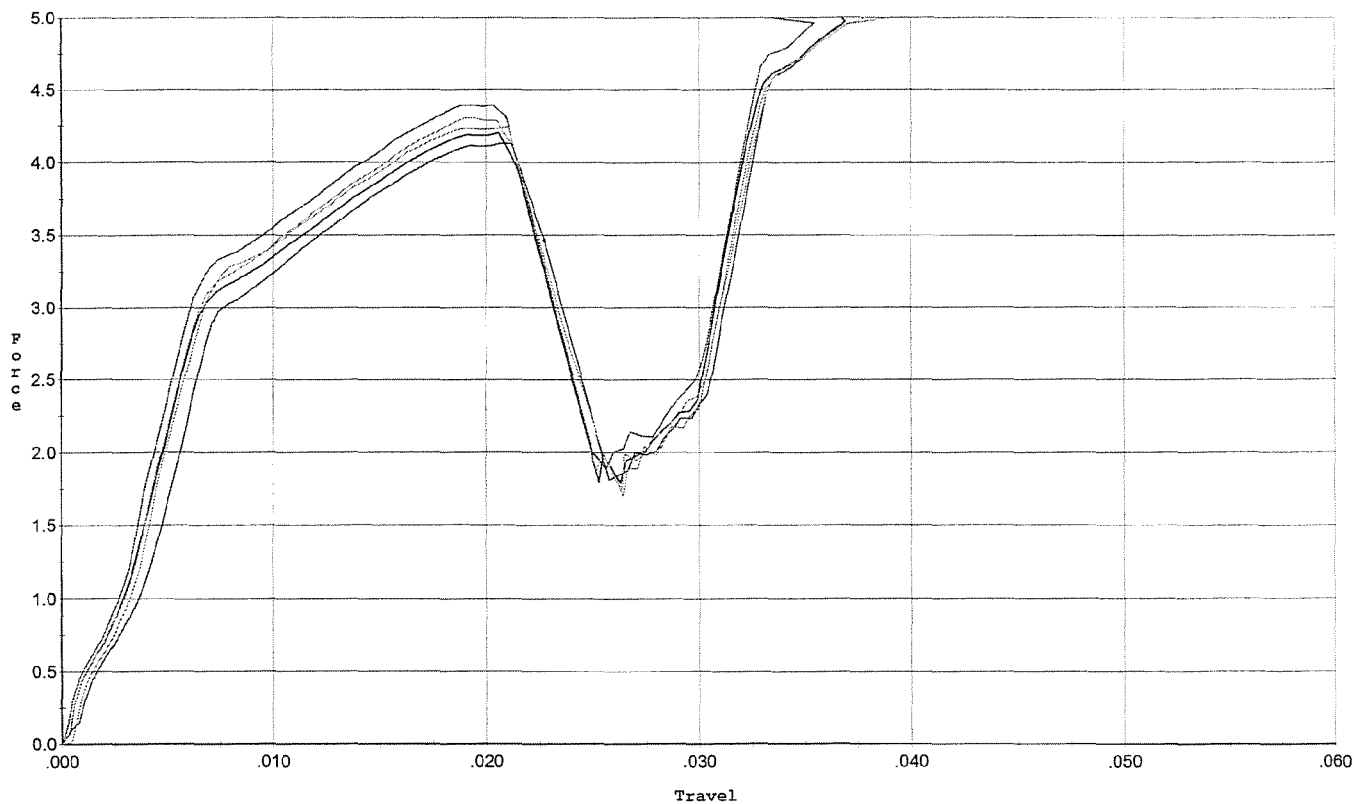
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.019	0.00	0.031	0.033		Single Action
2	2.553	0.020	0.00	0.031	0.035		Single Action
3	2.538	0.020	0.00	0.031	0.036		Single Action
4	2.474	0.018	0.00	0.031	0.032		Single Action
5	2.458	0.019	0.00	0.031	0.033		Single Action

A.250

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.023	0.00	0.026	0.061		Single Action
2	4.203	0.021	0.00	0.026	0.060		Single Action
3	4.393	0.021	0.00	0.026	0.062		Single Action
4	4.245	0.021	0.00	0.026	0.059		Single Action
5	4.304	0.021	0.00	0.026	0.061		Single Action

A-4.25