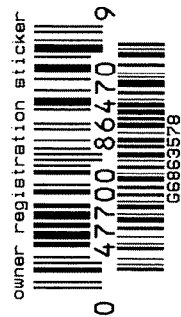
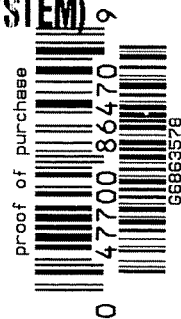


G 6863578

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

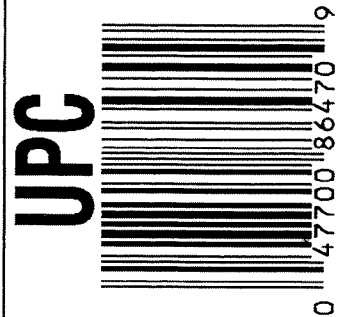


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863578



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863578

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPH
460	CHECK HEADSPACE	MAGNA-FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION	2909	8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8-16-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	OWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8-24	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

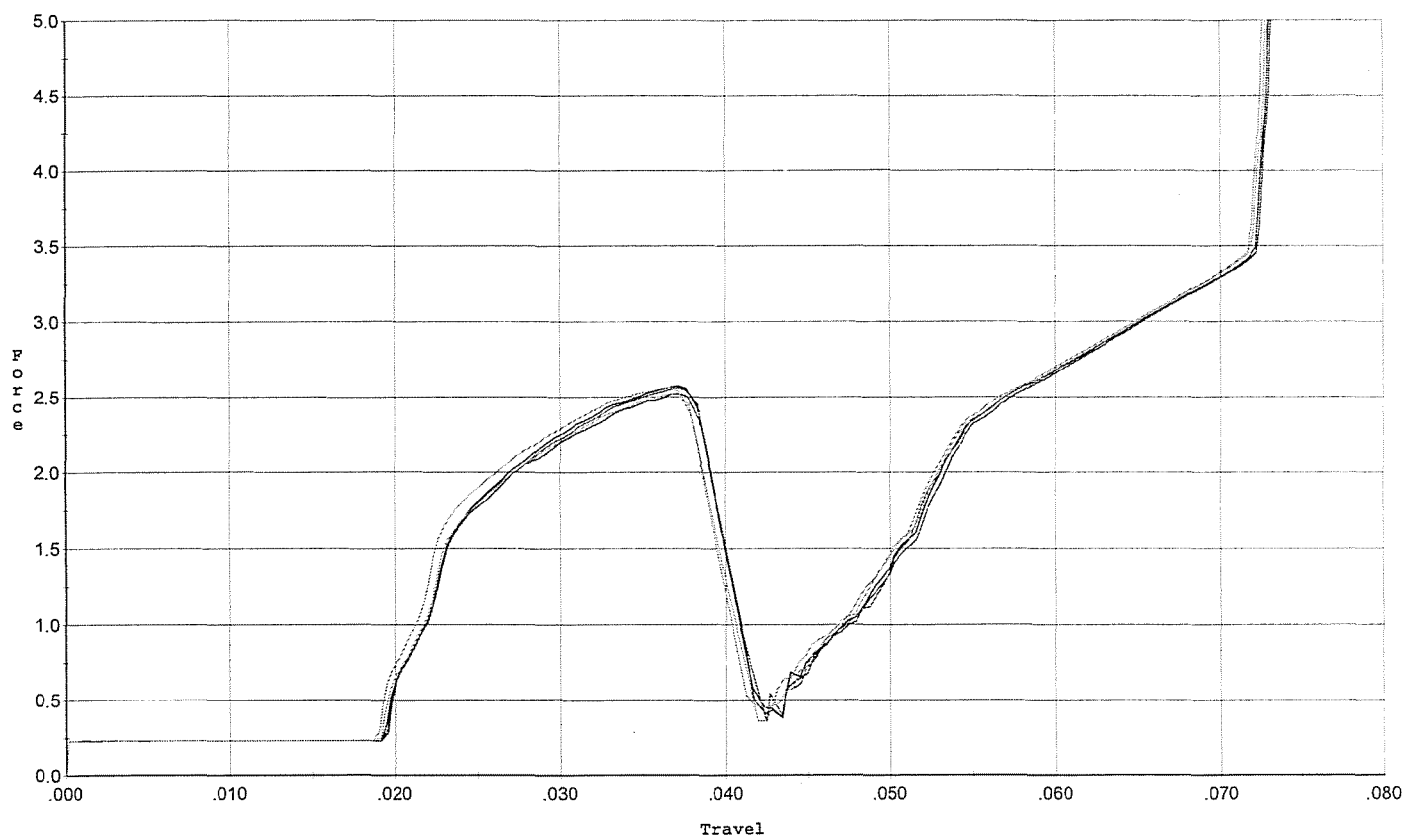
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/31/09	LB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/31/09	LB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	8/31/09	LB		
	J) ASSEMBLE STOCK					8-27-09	RP		
	K) ASSEMBLE SWIVEL STUDS					8/31/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		8-29-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-29-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/31/09	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u>	<u>2.23</u>	<u>2.22</u>	<u>2.24</u>	<u>2.28</u>	8/31/09	RB
	C) FUNCTION					8/31/09	LB		
690	PACK					9/1/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



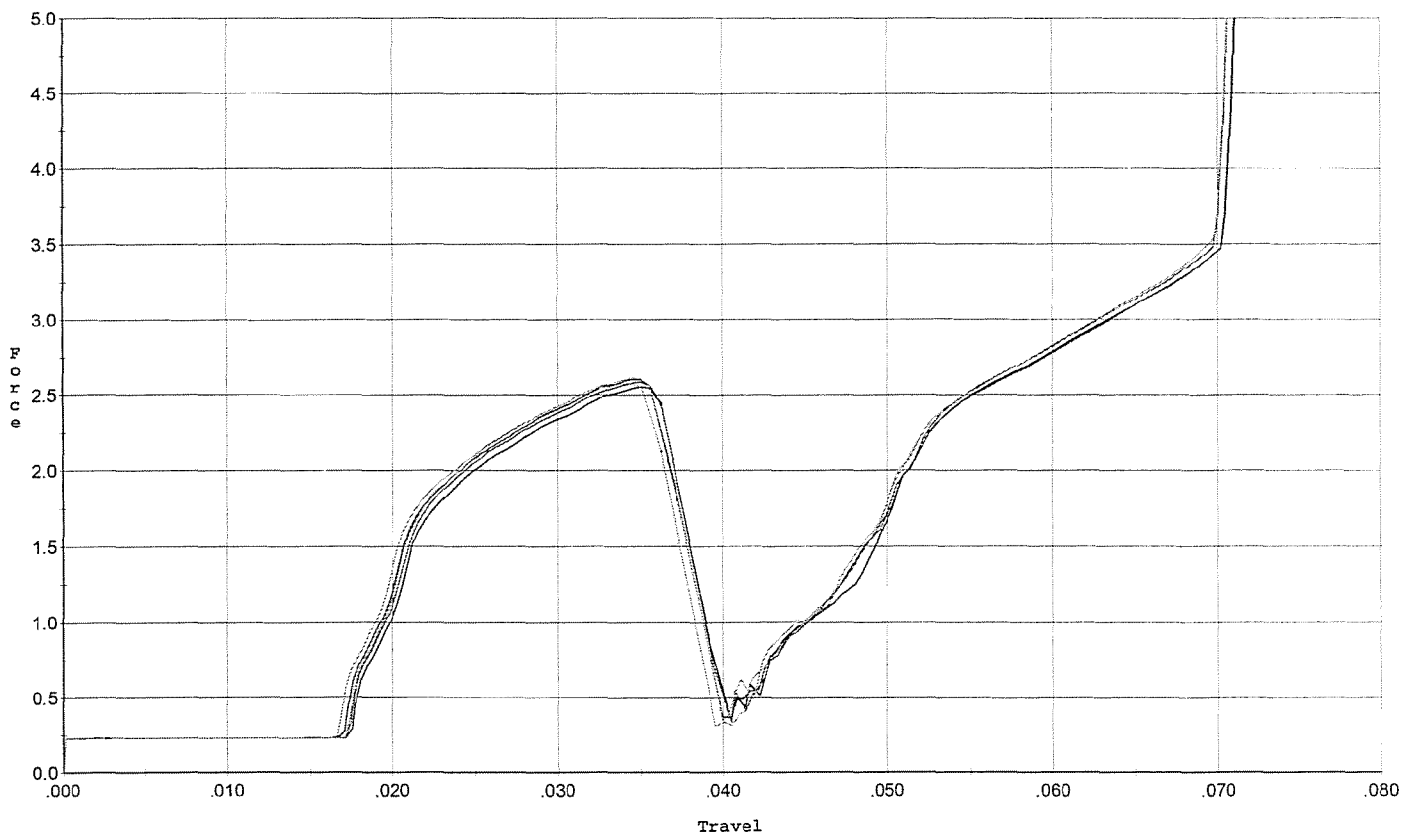
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.038	0.020	0.037	0.042		Set Trigger
2	2.572	0.038	0.019	0.037	0.043		Set Trigger
3	2.561	0.038	0.020	0.037	0.042		Set Trigger
4	2.521	0.038	0.019	0.037	0.041		Set Trigger
5	2.563	0.038	0.019	0.037	0.043		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



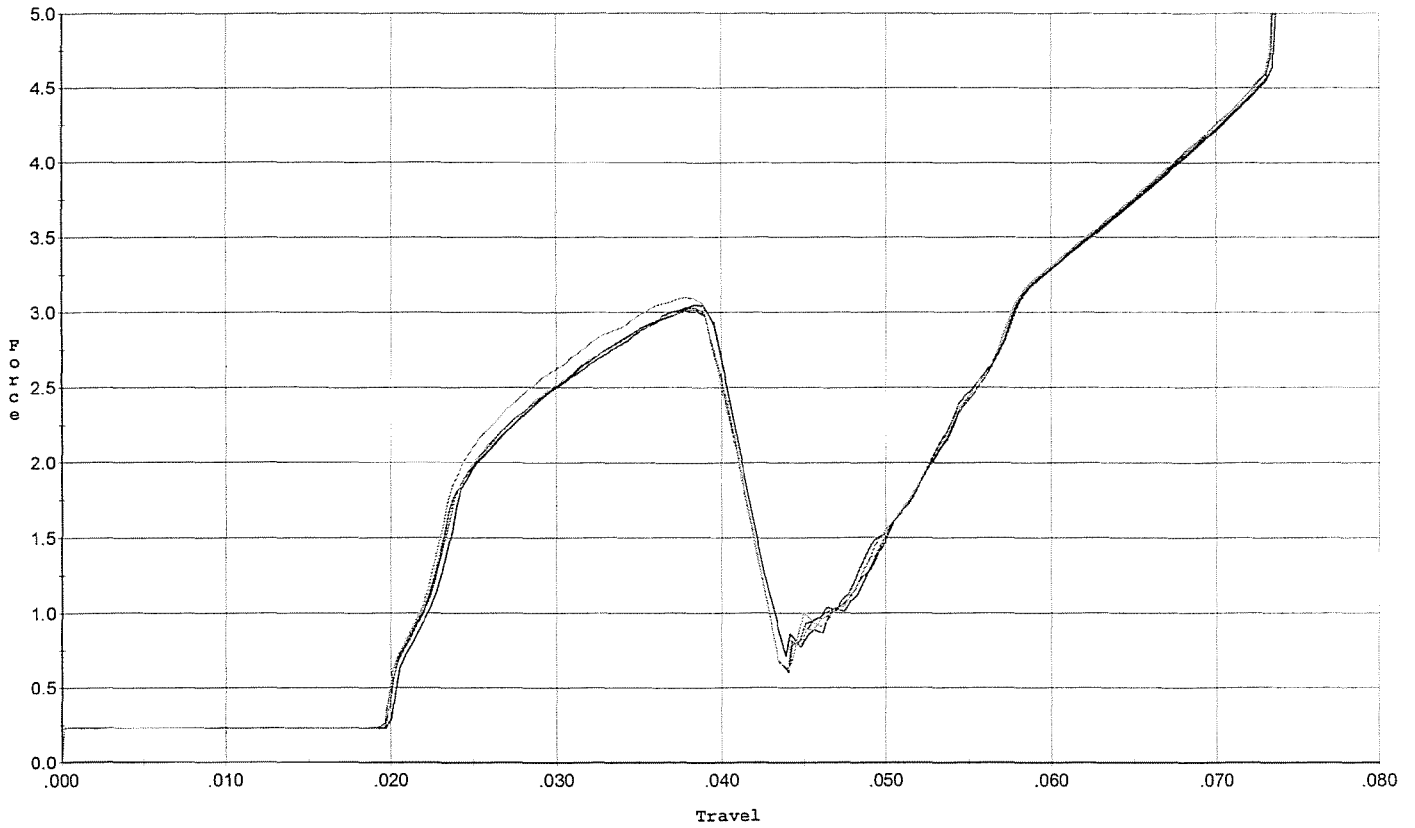
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.037	0.017	0.037	0.044		Set Trigger
2	2.555	0.036	0.018	0.039	0.042		Set Trigger
3	2.585	0.036	0.017	0.039	0.042		Set Trigger
4	2.578	0.036	0.017	0.040	0.043		Set Trigger
5	2.616	0.037	0.017	0.037	0.044		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



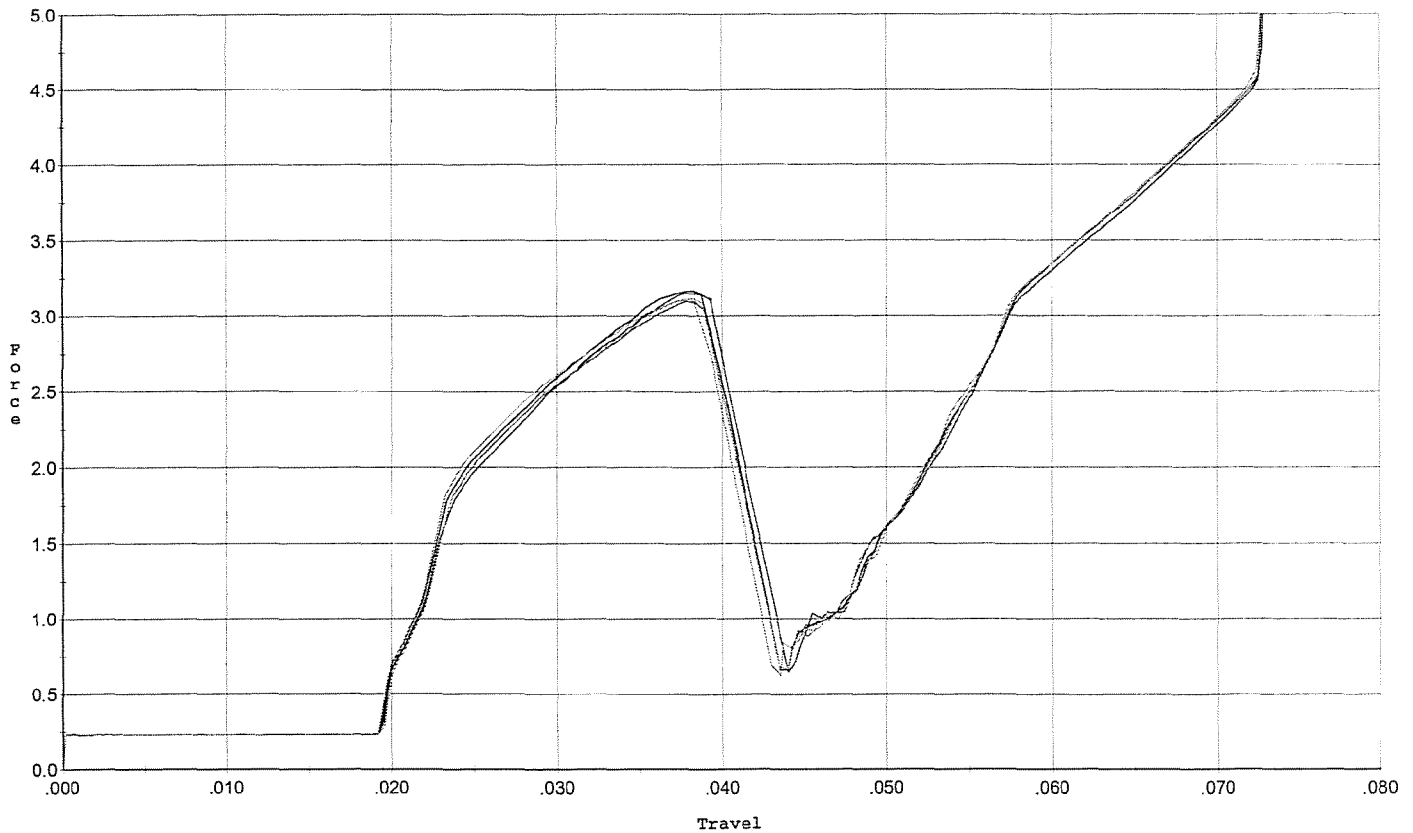
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.041	0.020	0.035	0.052		Set Trigger
2	3.047	0.040	0.020	0.035	0.050		Set Trigger
3	3.030	0.040	0.020	0.035	0.052		Set Trigger
4	3.009	0.040	0.020	0.035	0.052		Set Trigger
5	3.096	0.041	0.020	0.035	0.054		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



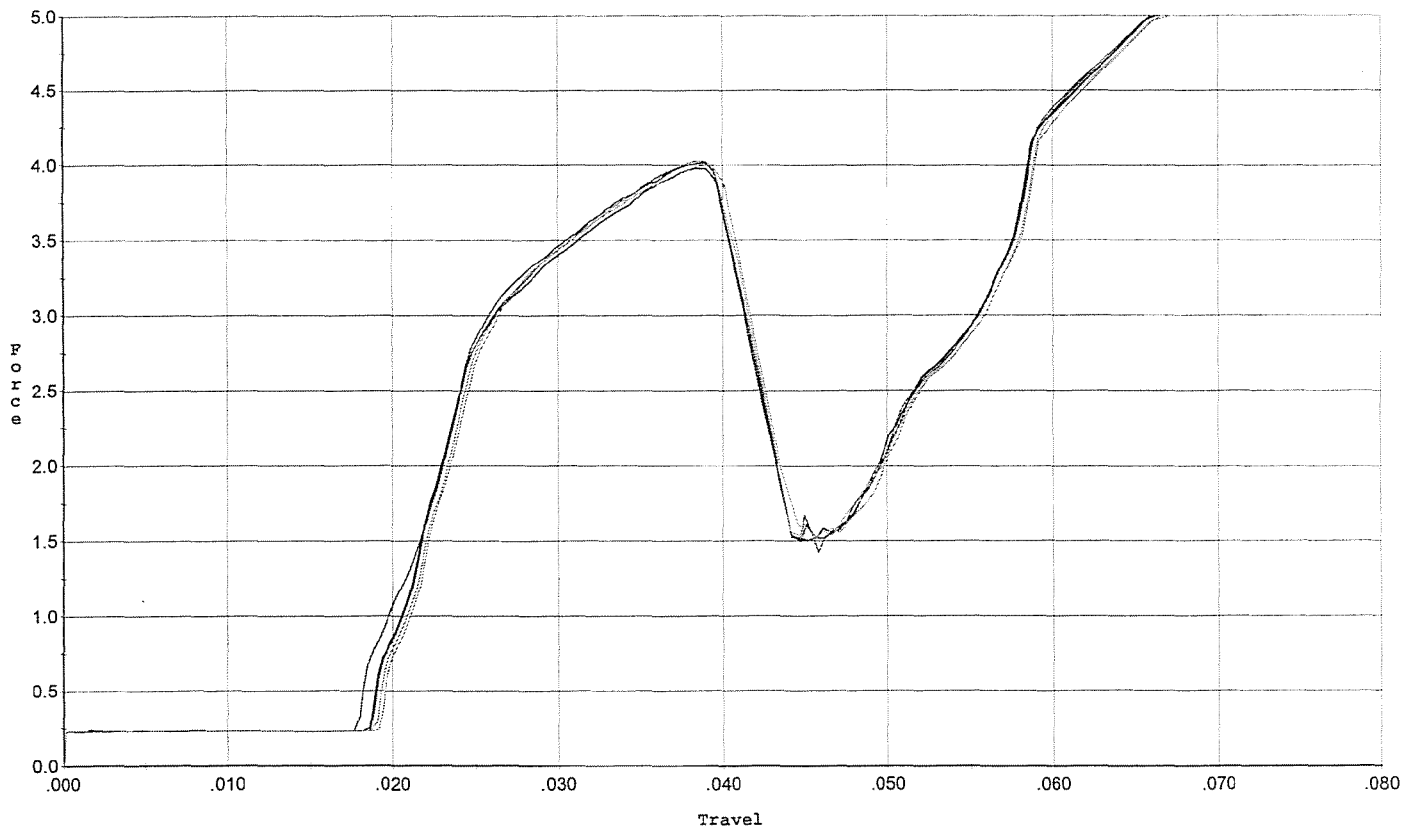
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.039	0.019	0.034	0.052		Set Trigger
2	3.166	0.040	0.019	0.034	0.054		Set Trigger
3	3.096	0.041	0.020	0.034	0.053		Set Trigger
4	3.114	0.041	0.020	0.034	0.053		Set Trigger
5	3.100	0.039	0.019	0.034	0.052		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



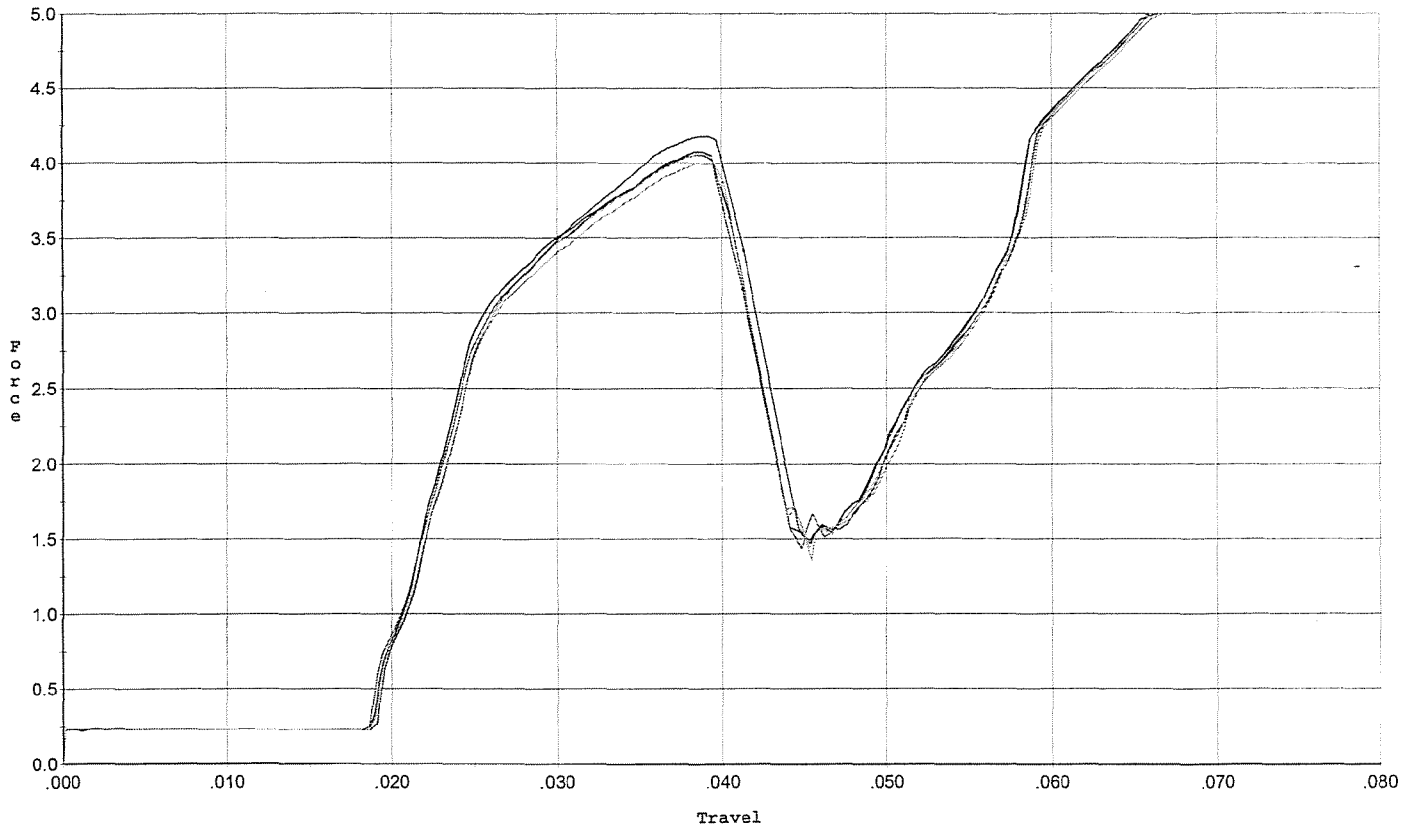
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.042	0.018	0.031	0.074		Set Trigger
2	3.980	0.040	0.019	0.031	0.068		Set Trigger
3	4.028	0.040	0.019	0.031	0.068		Set Trigger
4	4.032	0.041	0.019	0.031	0.071		Set Trigger
5	4.001	0.040	0.019	0.031	0.069		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



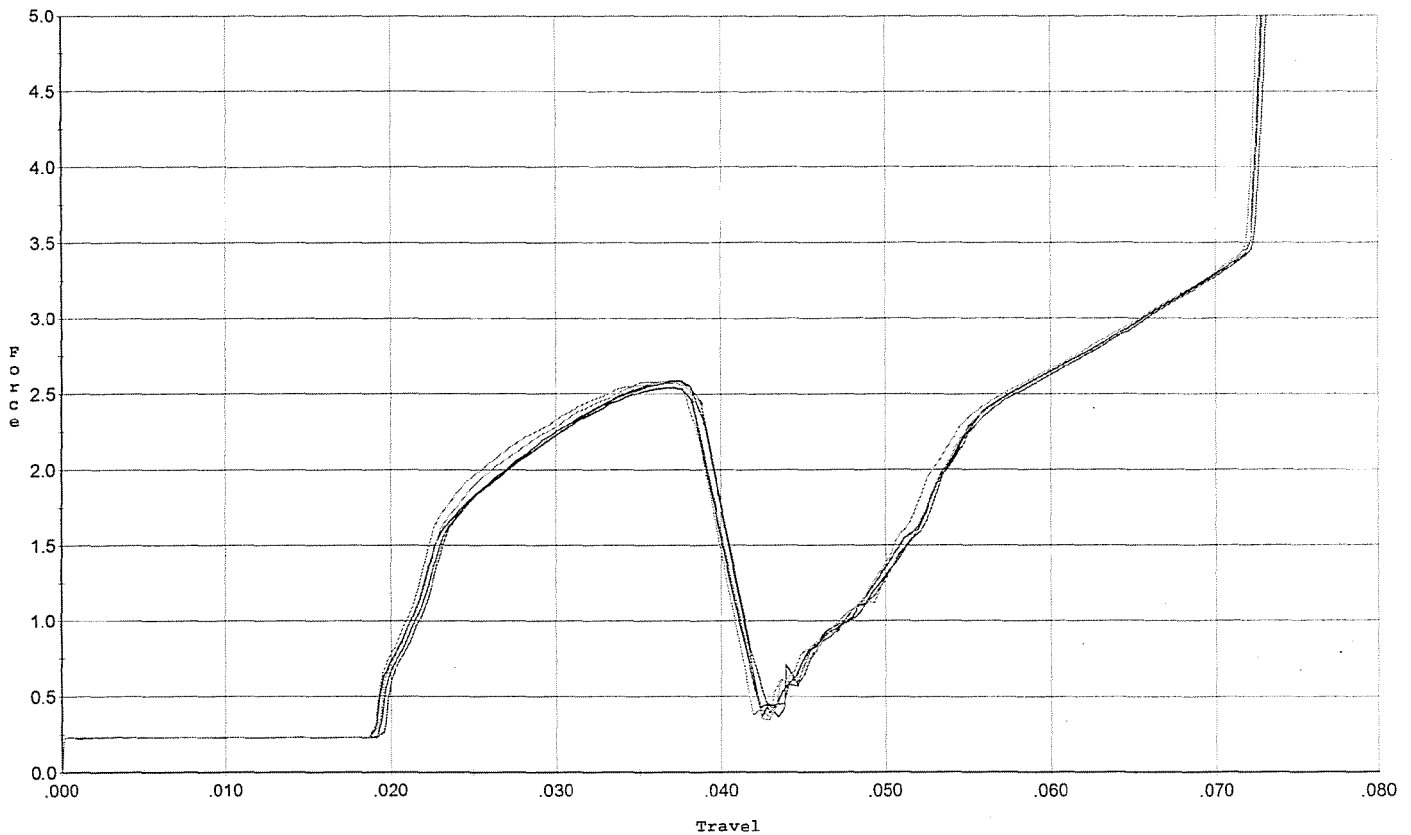
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.041	0.019	0.030	0.074		Set Trigger
2	4.077	0.040	0.019	0.031	0.072		Set Trigger
3	4.055	0.041	0.019	0.031	0.072		Set Trigger
4	4.058	0.040	0.019	0.031	0.070		Set Trigger
5	4.001	0.040	0.019	0.031	0.070		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



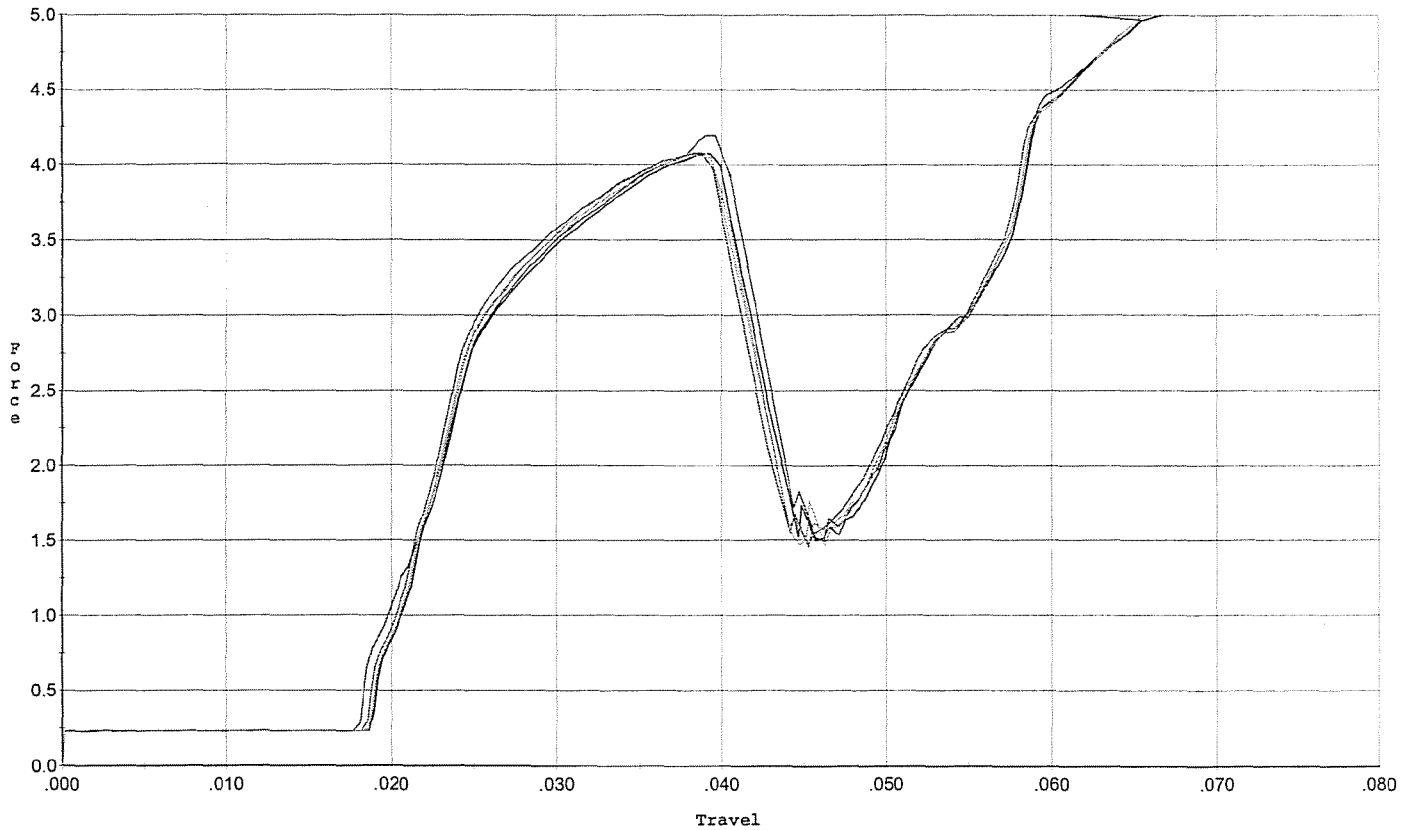
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.039	0.019	0.036	0.044		Set Trigger
2	2.542	0.038	0.019	0.037	0.043		Set Trigger
3	2.574	0.039	0.020	0.037	0.044		Set Trigger
4	2.582	0.038	0.019	0.037	0.044		Set Trigger
5	2.585	0.039	0.019	0.036	0.045		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.041	0.018	0.030	0.074		Set Trigger
2	4.074	0.040	0.019	0.031	0.070		Set Trigger
3	4.074	0.039	0.019	0.031	0.071		Set Trigger
4	4.084	0.041	0.019	0.031	0.073		Set Trigger
5	4.061	0.041	0.019	0.031	0.072		Set Trigger

Aug 4.09