

66863579

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

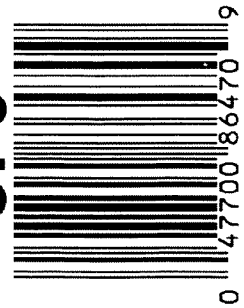
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863579

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863579

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	WAC 10-FLJA	6-23-09	SPD
470	DIS-ASSEMBLE ACTION	209	6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR'S (P)	6/26/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6-26-09	90
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-09	L.W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

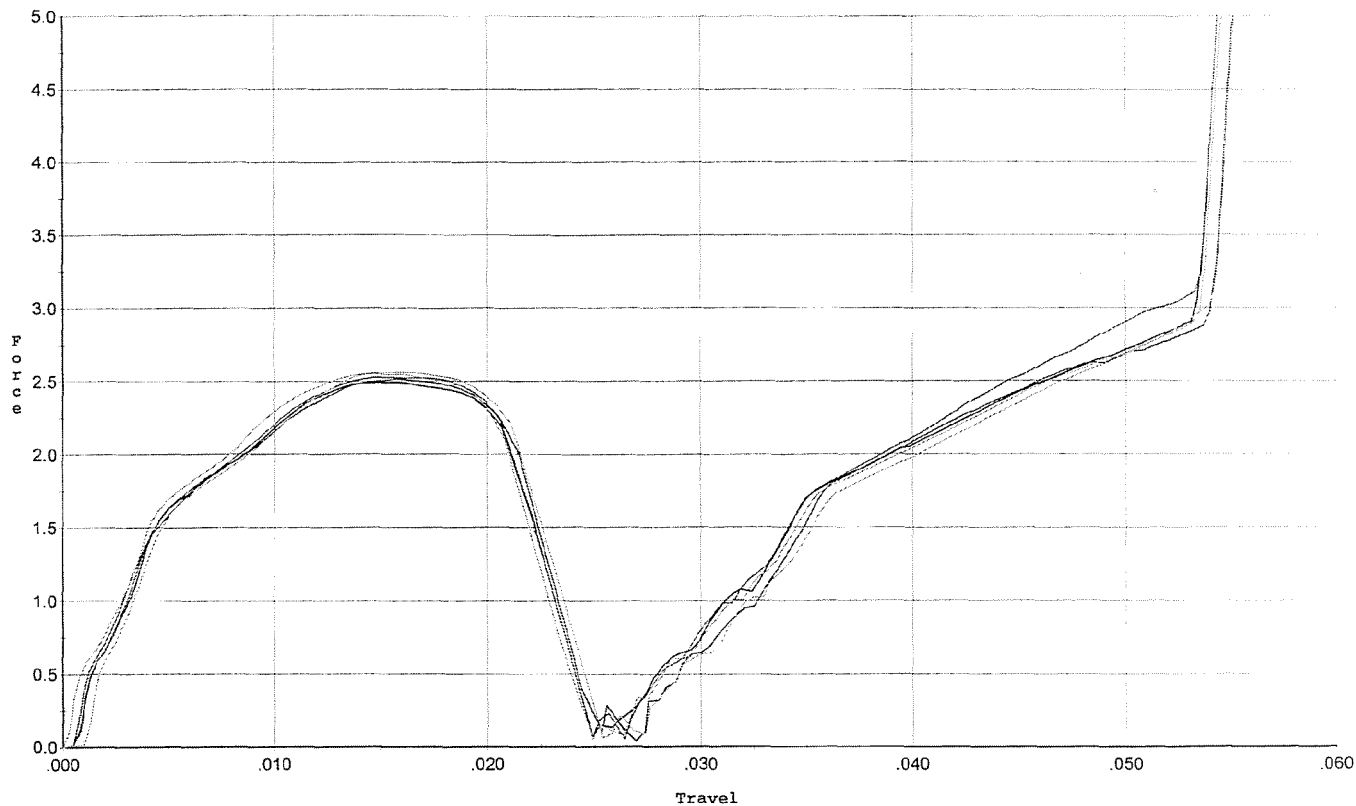
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	8-3-09	L.N.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>70</u> <u>70</u> <u>60</u>	8-3-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8-3-09	L.N.
	J) ASSEMBLE STOCK			7-16-09	L.N.
	K) ASSEMBLE SWIVEL STUDS			8-3-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-27-09	L.P.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION N/A		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/27/09	RF
670	FINAL INSPECTION A) HEADSPACE			8-3-09	L.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>234</u> <u>233</u> <u>235</u> <u>241</u> <u>234</u>	7-31-09	L.N.
	C) FUNCTION			8-3-09	L.N.
690	PACK			8/13/08	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



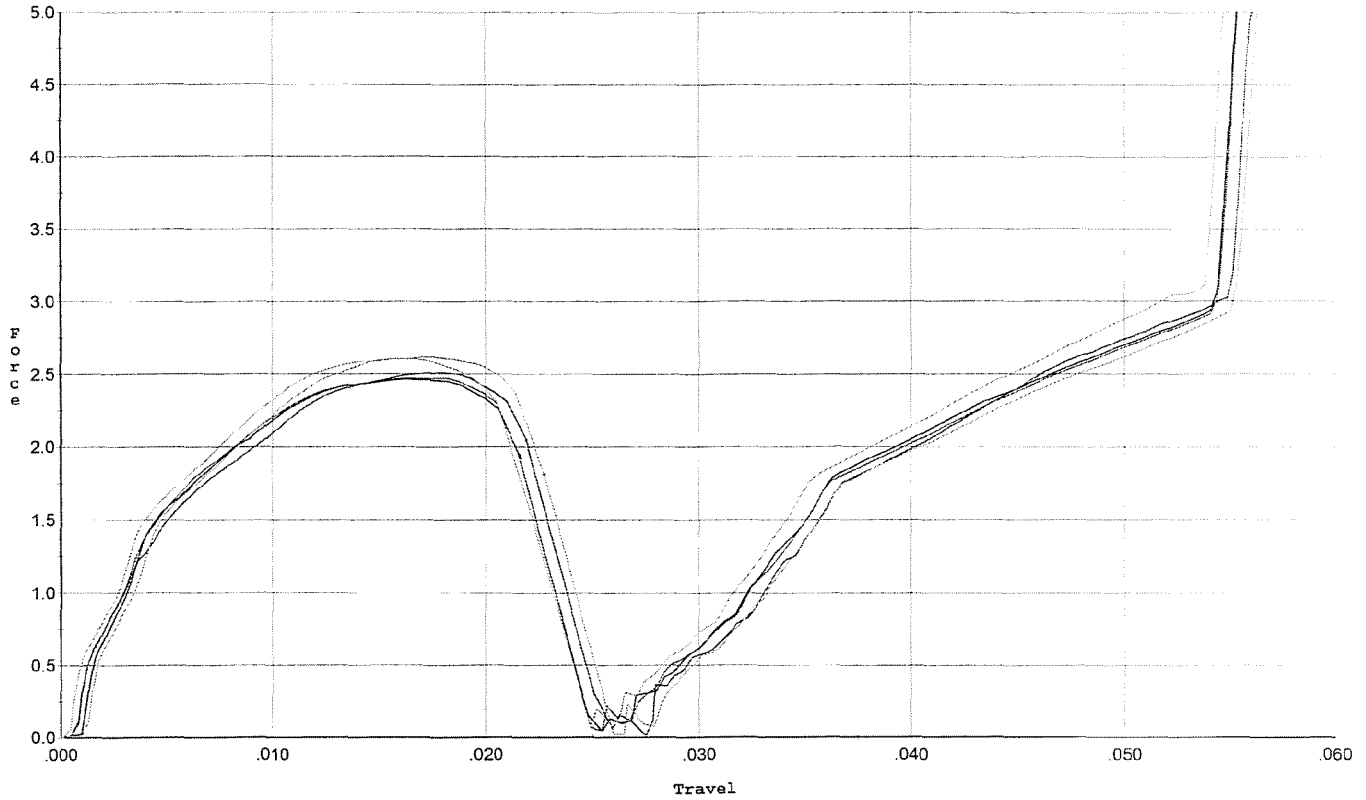
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.021	0.00	0.038	0.039		Set Trigger
2	2.492	0.022	0.00	0.037	0.040		Set Trigger
3	2.526	0.022	0.00	0.037	0.040		Set Trigger
4	2.564	0.023	0.00	0.037	0.042		Set Trigger
5	2.551	0.021	0.00	0.038	0.039		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



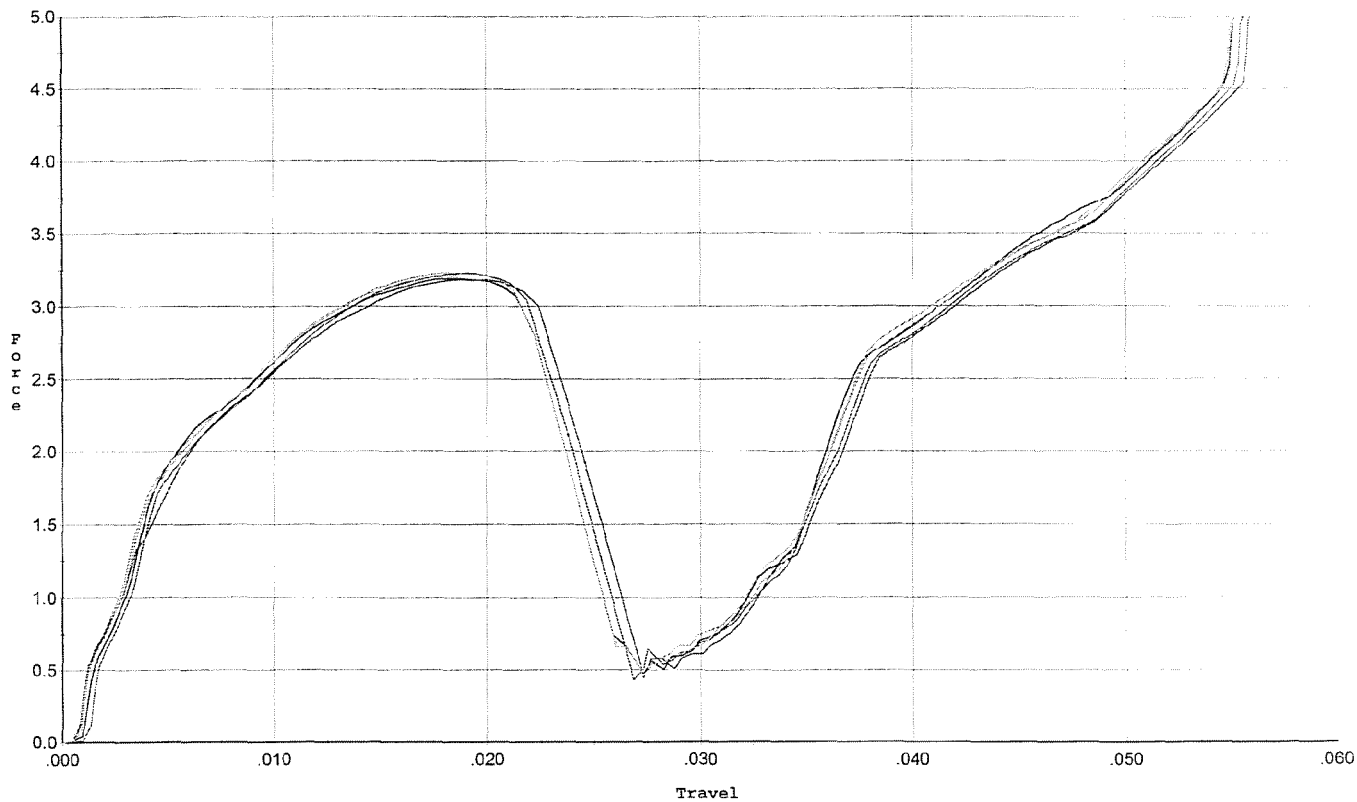
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.022	0.00	0.038	0.040		Set Trigger
2	2.466	0.022	0.00	0.038	0.039		Set Trigger
3	2.474	0.022	0.00	0.038	0.039		Set Trigger
4	2.606	0.022	0.00	0.037	0.042		Set Trigger
5	2.621	0.023	0.00	0.038	0.042		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



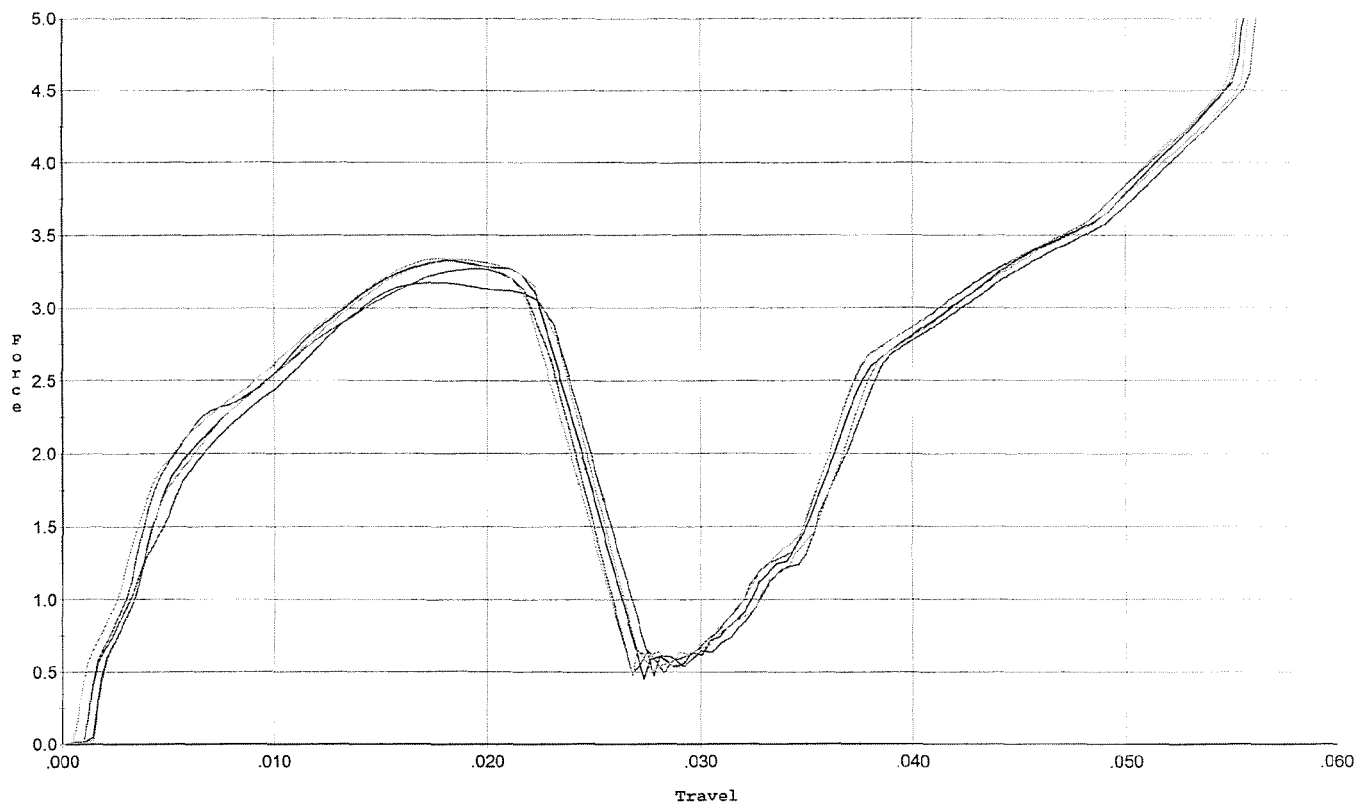
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.025	0.00	0.036	0.055		Set Trigger
2	3.190	0.022	0.00	0.036	0.050		Set Trigger
3	3.230	0.024	0.00	0.036	0.053		Set Trigger
4	3.202	0.022	0.00	0.036	0.050		Set Trigger
5	3.229	0.022	0.00	0.036	0.051		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



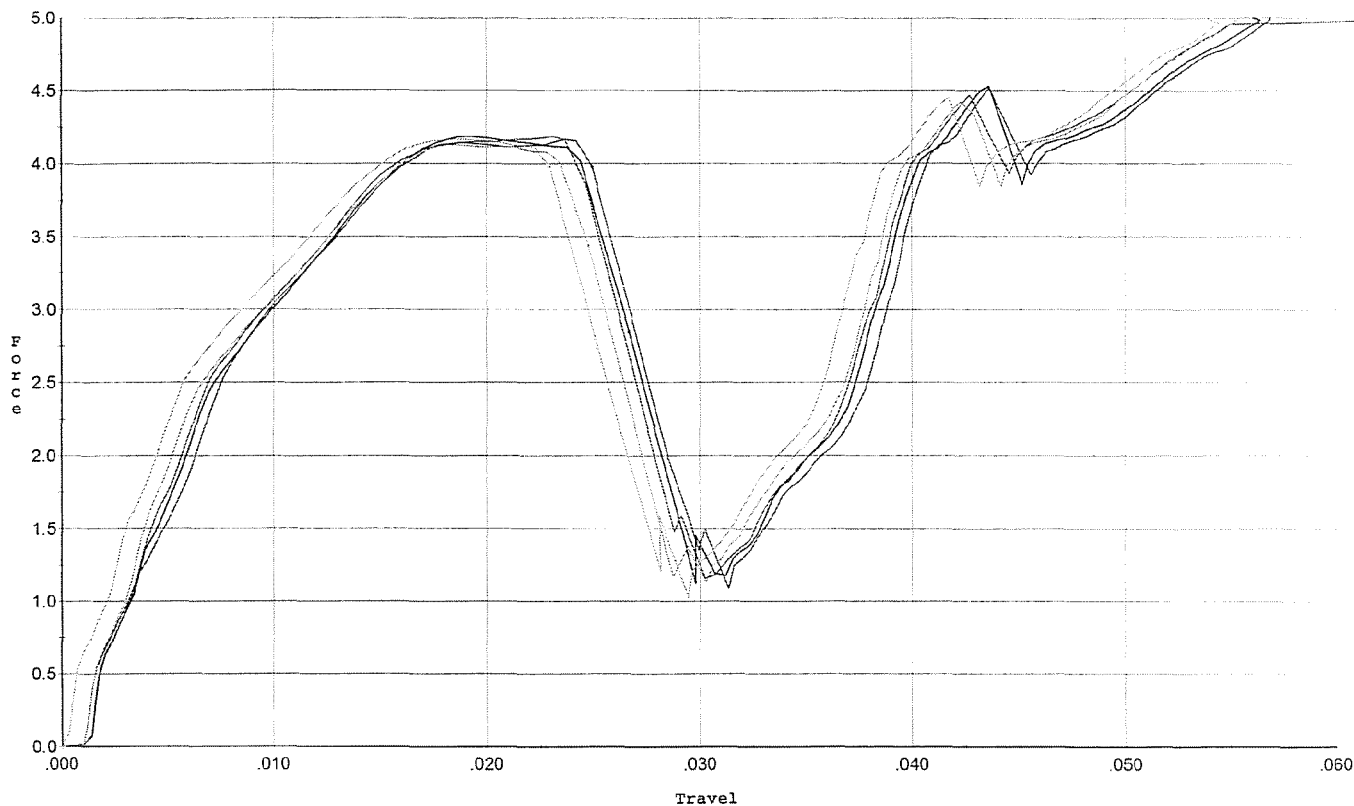
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.025	0.00	0.036	0.056		Set Trigger
2	3.326	0.025	0.00	0.035	0.055		Set Trigger
3	3.268	0.023	0.00	0.035	0.052		Set Trigger
4	3.343	0.024	0.00	0.035	0.056		Set Trigger
5	3.338	0.023	0.00	0.036	0.053		Set Trigger

Aug 3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



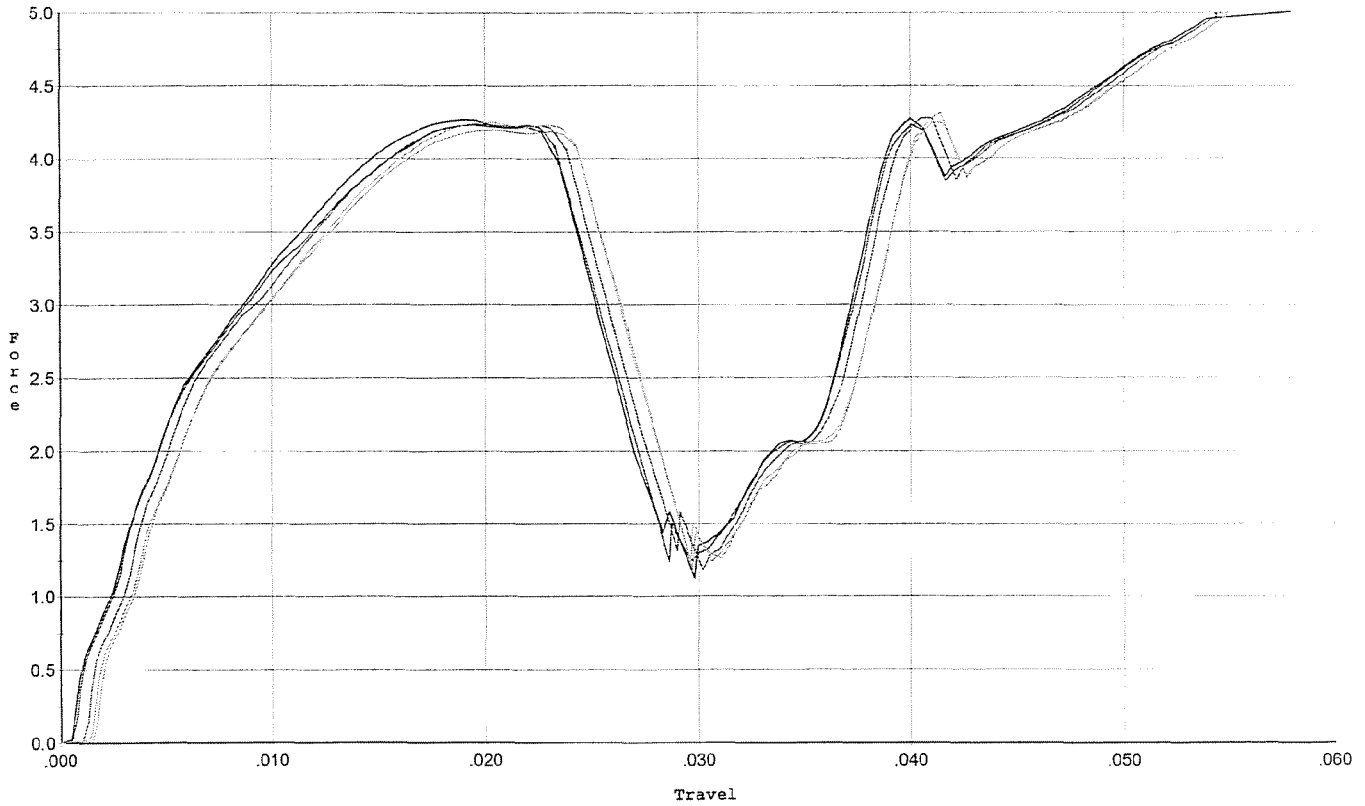
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.025	0.00	0.034	0.070		Set Trigger
2	4.185	0.027	0.00	0.033	0.074		Set Trigger
3	4.187	0.025	0.00	0.033	0.069		Set Trigger
4	4.166	0.023	0.00	0.033	0.066		Set Trigger
5	4.130	0.025	0.00	0.033	0.069		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



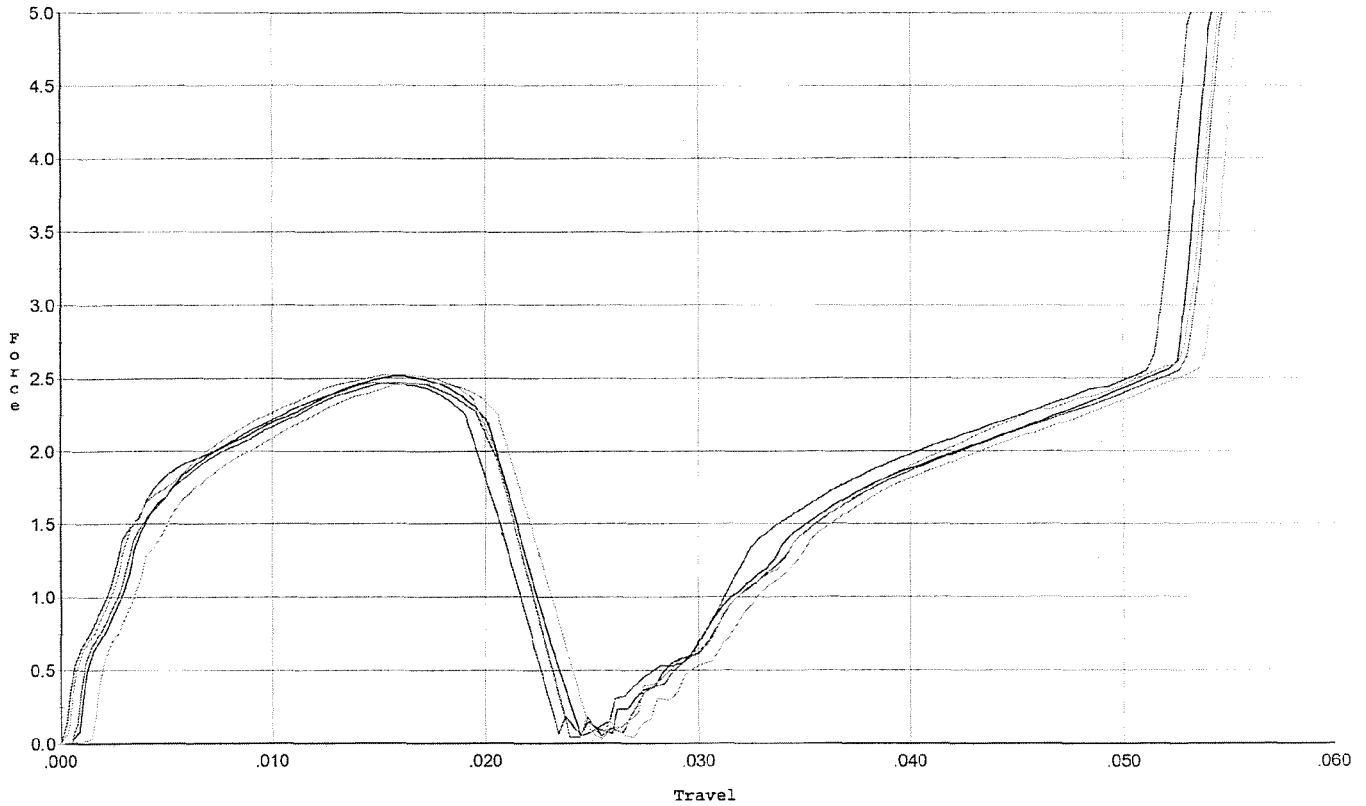
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.023	0.00	0.033	0.067		Set Trigger
2	4.264	0.023	0.00	0.033	0.069		Set Trigger
3	4.236	0.024	0.00	0.033	0.068		Set Trigger
4	4.247	0.024	0.00	0.033	0.068		Set Trigger
5	4.193	0.027	0.002	0.033	0.075		Set Trigger

Aug 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final tet



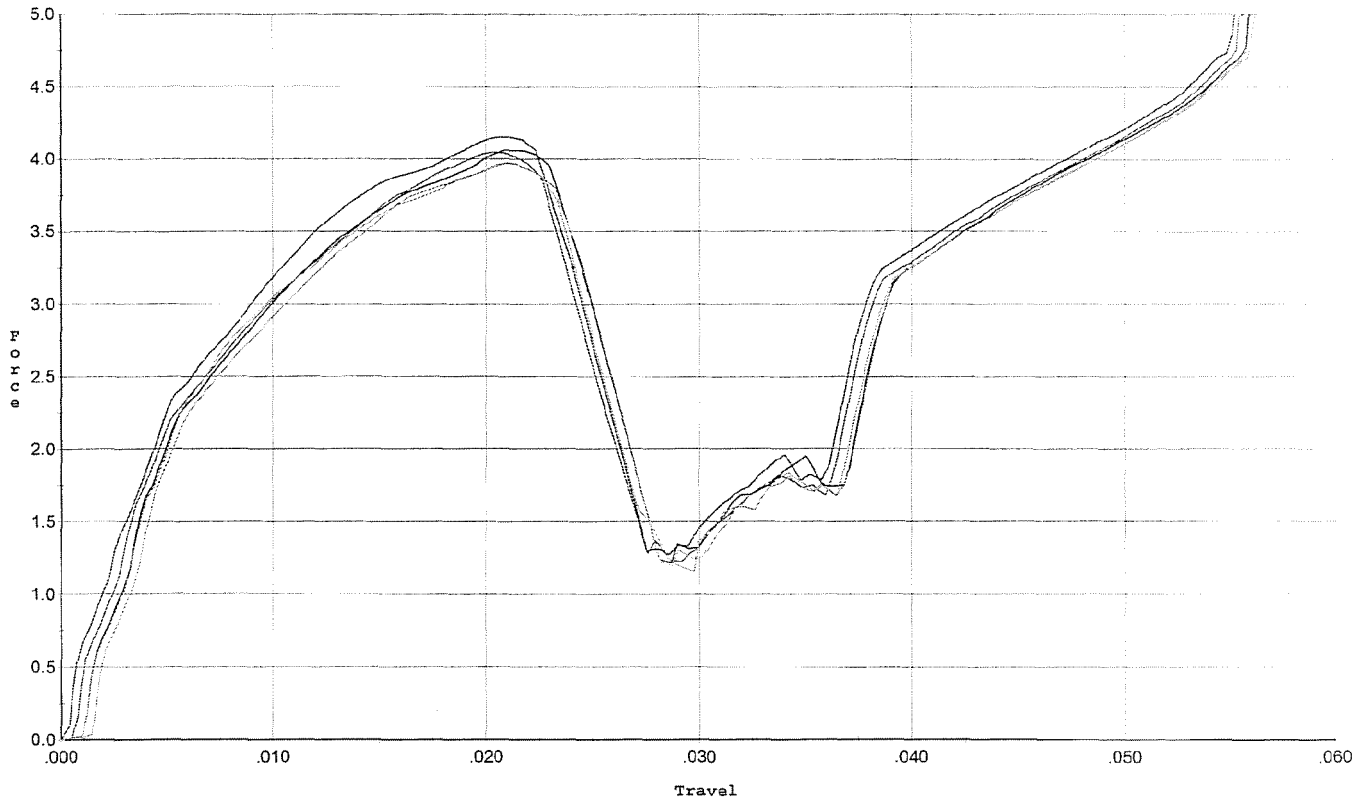
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.021	0.00	0.037	0.039		Set Trigger
2	2.515	0.020	0.00	0.038	0.037		Set Trigger
3	2.470	0.021	0.00	0.038	0.037		Set Trigger
4	2.466	0.023	0.00	0.038	0.039		Set Trigger
5	2.524	0.020	0.00	0.038	0.039		Set Trigger

Aug 248

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.024	0.00	0.033	0.068		Set Trigger
2	4.061	0.025	0.00	0.034	0.067		Set Trigger
3	4.049	0.023	0.00	0.034	0.061		Set Trigger
4	3.973	0.023	0.00	0.034	0.062		Set Trigger
5	3.969	0.025	0.00	0.034	0.065		Set Trigger

Avg 4.04