

G6863580

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

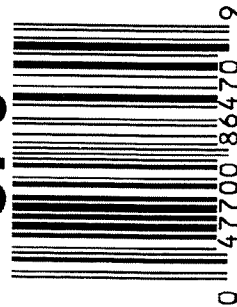
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863580

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863580

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	KIZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWOD
540	APPLY COATINGS (BARREL ACTION)		6/11	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

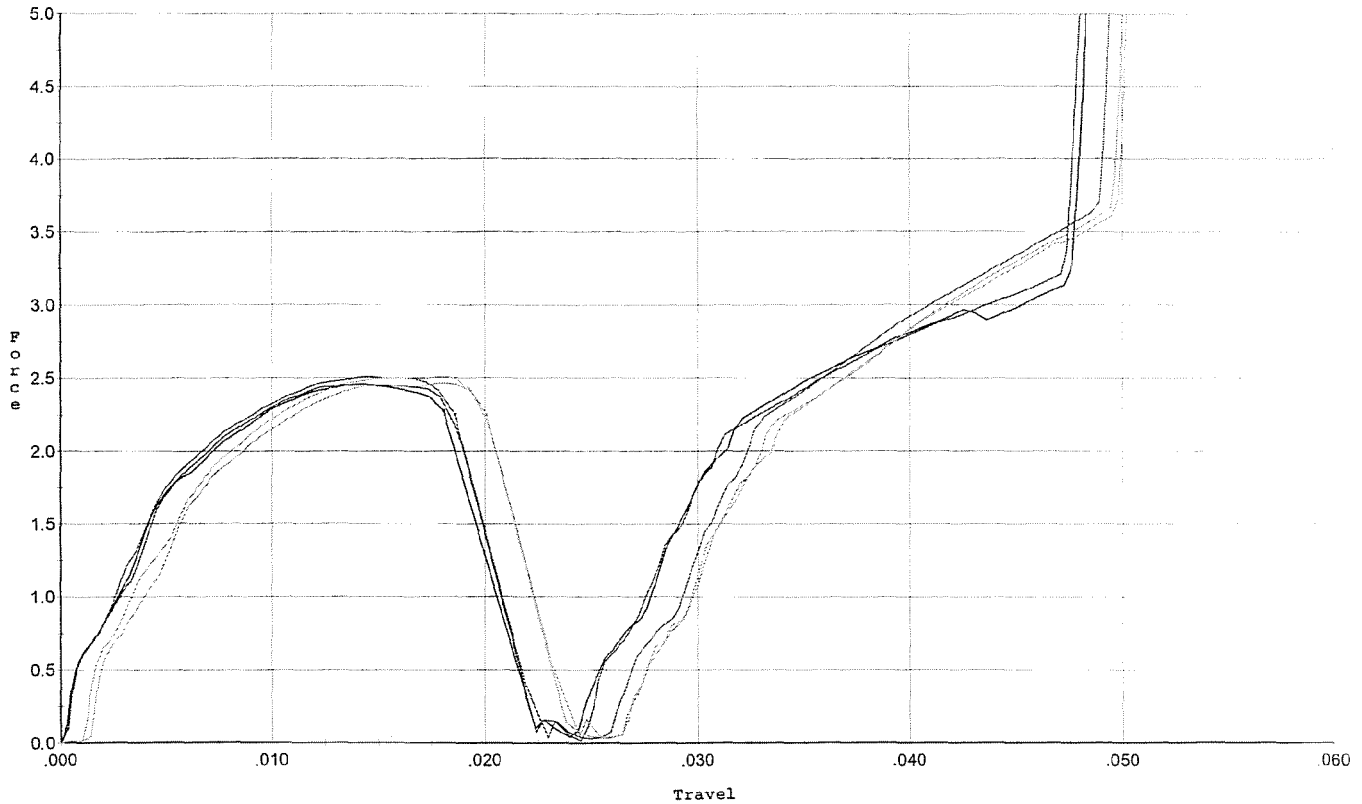
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>80</u> <u>80</u> <u>80</u>	8-10-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>70</u> <u>70</u> <u>65</u>	8-10-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-10-09	LN
	J) ASSEMBLE STOCK		6-29-09	LN
	K) ASSEMBLE SWIVEL STUDS		8-10-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/28	TAR
670	FINAL INSPECTION A) HEADSPACE		8-10-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.40</u> <u>2.41</u> <u>2.43</u> <u>2.47</u>	8-10-09	LN
	C) FUNCTION		8-10-09	LN
690	PACK		8/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



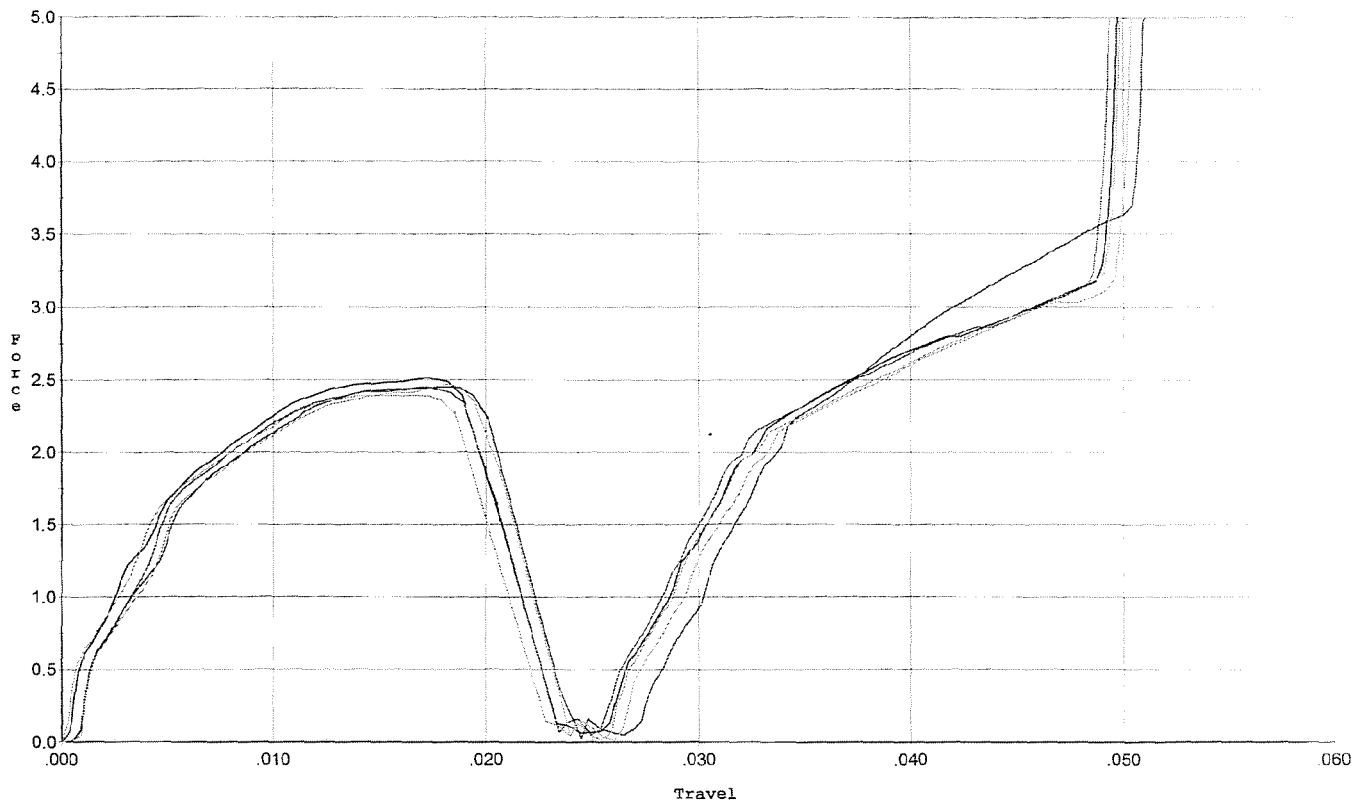
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.019	0.00	0.032	0.034		Set Trigger
2	2.461	0.018	0.00	0.033	0.032		Set Trigger
3	2.506	0.019	0.00	0.034	0.034		Set Trigger
4	2.512	0.020	0.00	0.033	0.036		Set Trigger
5	2.463	0.020	0.00	0.033	0.035		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



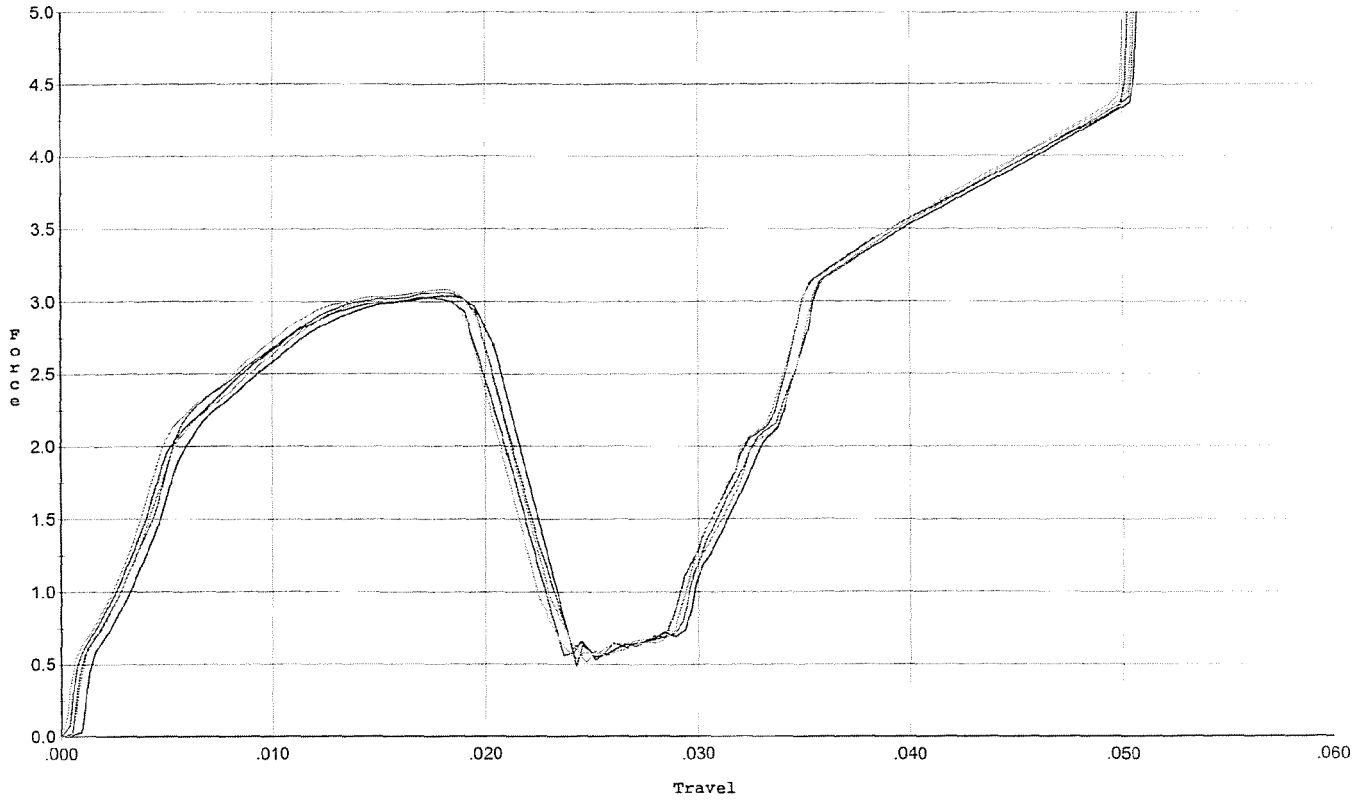
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.020	0.00	0.034	0.035		Set Trigger
2	2.515	0.021	0.00	0.033	0.038		Set Trigger
3	2.449	0.021	0.00	0.033	0.036		Set Trigger
4	2.471	0.021	0.00	0.033	0.036		Set Trigger
5	2.393	0.019	0.00	0.034	0.033		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



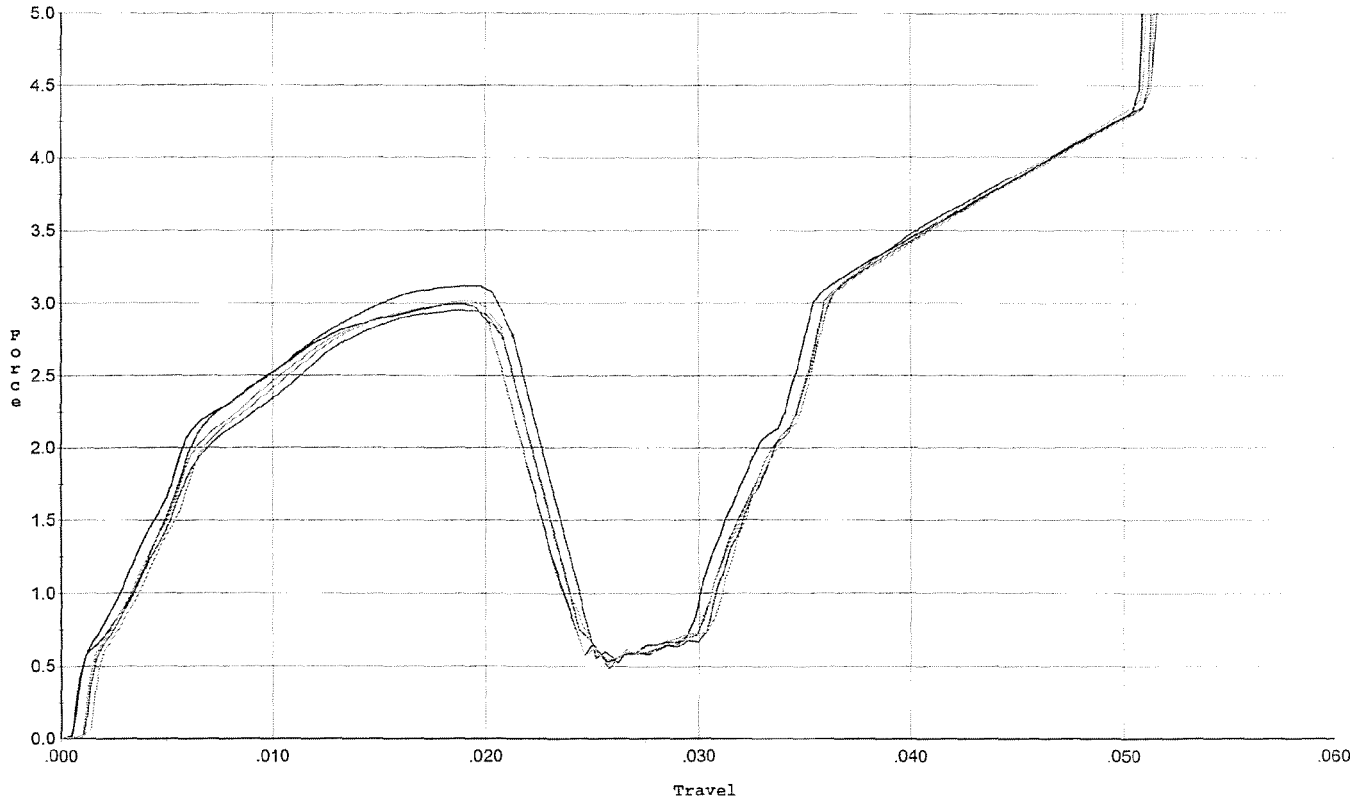
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.021	0.00	0.033	0.045		Set Trigger
2	3.038	0.020	0.00	0.033	0.043		Set Trigger
3	3.065	0.020	0.00	0.033	0.042		Set Trigger
4	3.064	0.019	0.00	0.033	0.042		Set Trigger
5	3.084	0.020	0.00	0.033	0.042		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



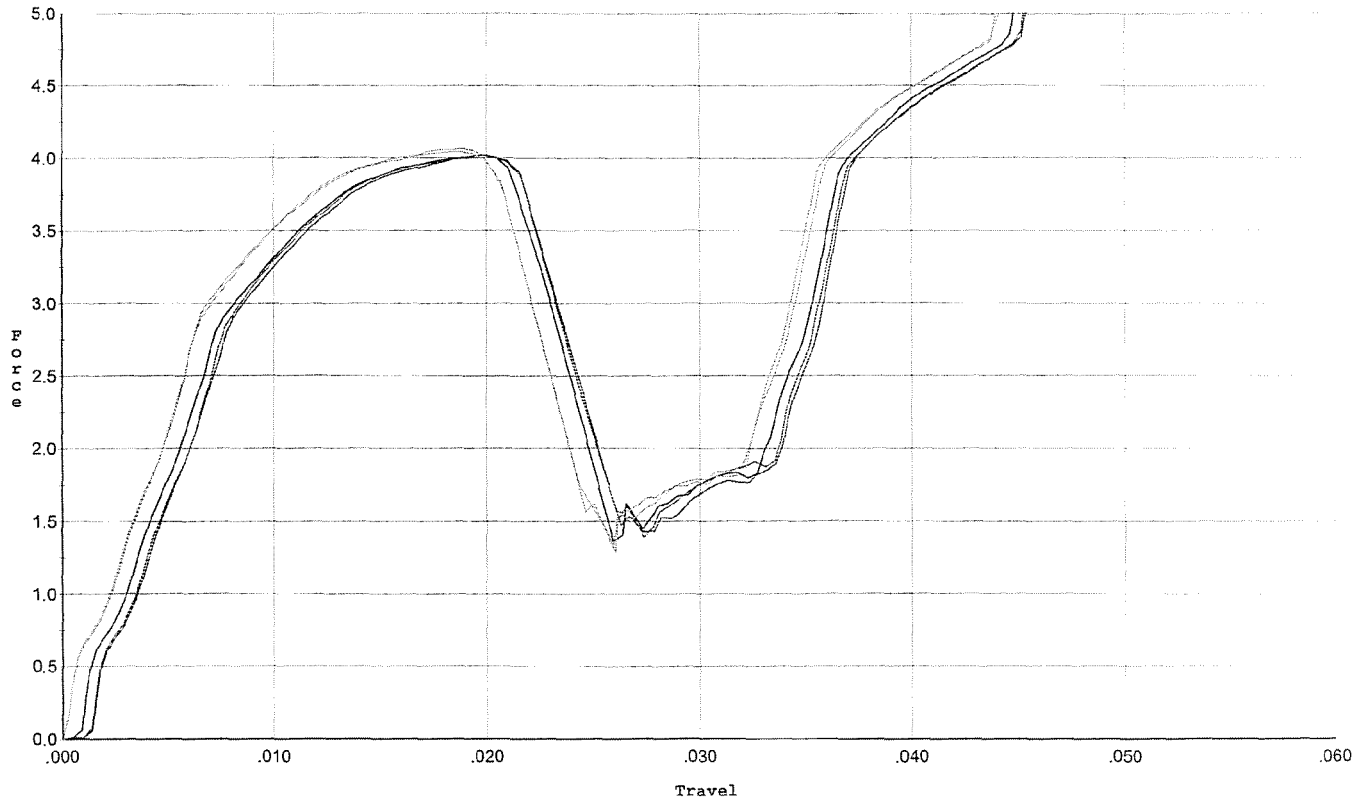
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.021	0.00	0.033	0.046		Set Trigger
2	2.994	0.020	0.00	0.033	0.042		Set Trigger
3	2.950	0.021	0.00	0.033	0.042		Set Trigger
4	3.015	0.021	0.00	0.033	0.042		Set Trigger
5	3.003	0.020	0.00	0.033	0.041		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



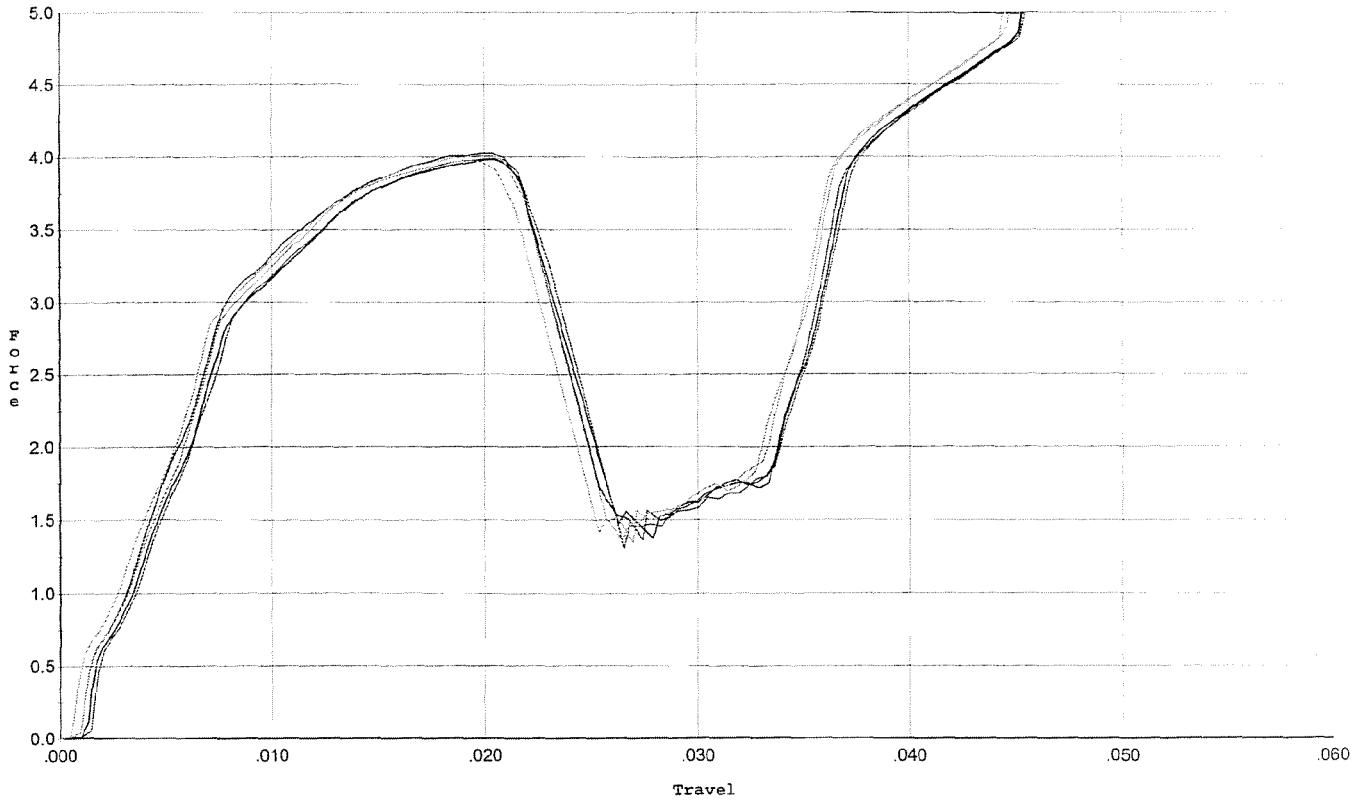
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.999	0.024	0.00	0.021	0.063		Set Trigger
2	4.018	0.023	0.00	0.021	0.061		Set Trigger
3	4.005	0.022	0.00	0.022	0.057		Set Trigger
4	4.045	0.021	0.00	0.025	0.058		Set Trigger
5	4.063	0.021	0.00	0.025	0.058		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



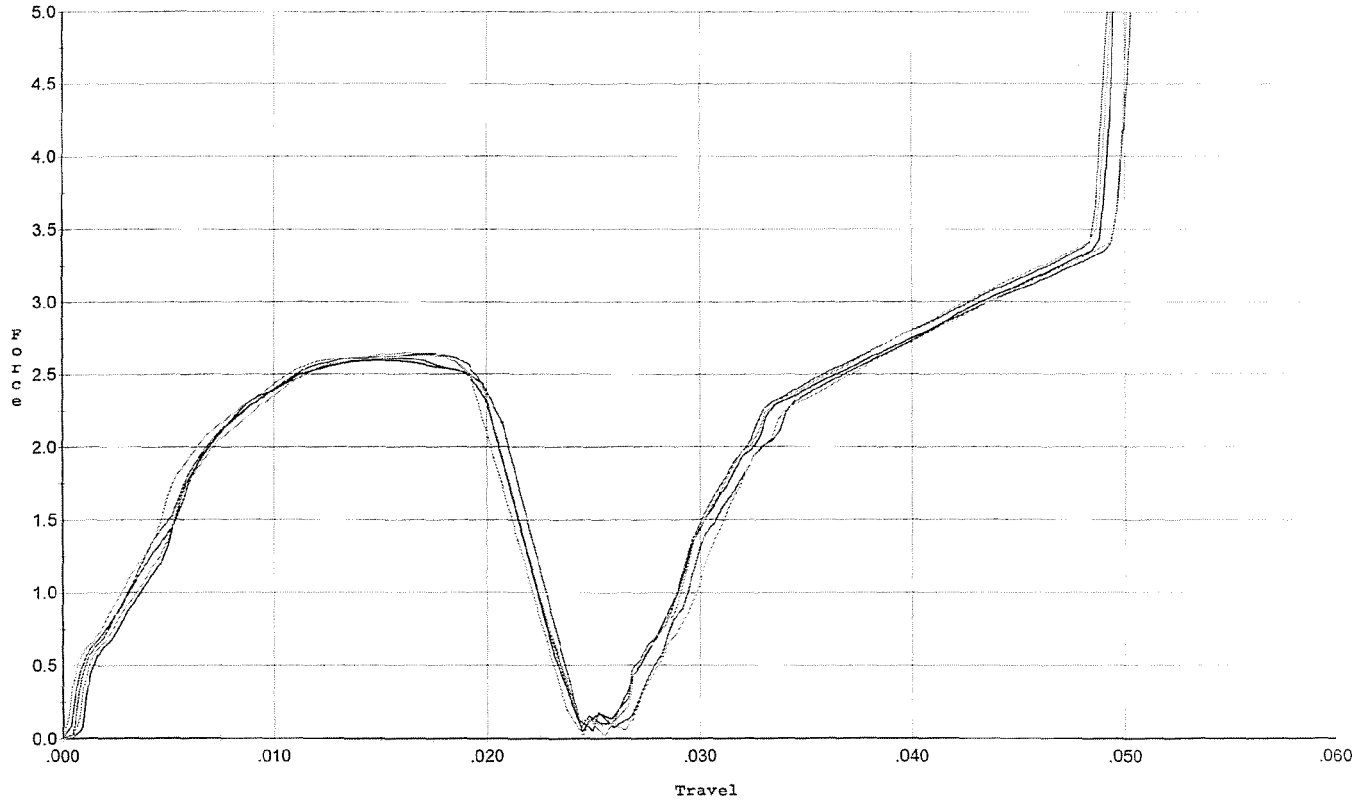
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.022	0.00	0.022	0.059		Set Trigger
2	3.982	0.022	0.00	0.022	0.057		Set Trigger
3	3.989	0.023	0.00	0.022	0.060		Set Trigger
4	3.972	0.021	0.00	0.025	0.058		Set Trigger
5	4.011	0.022	0.00	0.021	0.058		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



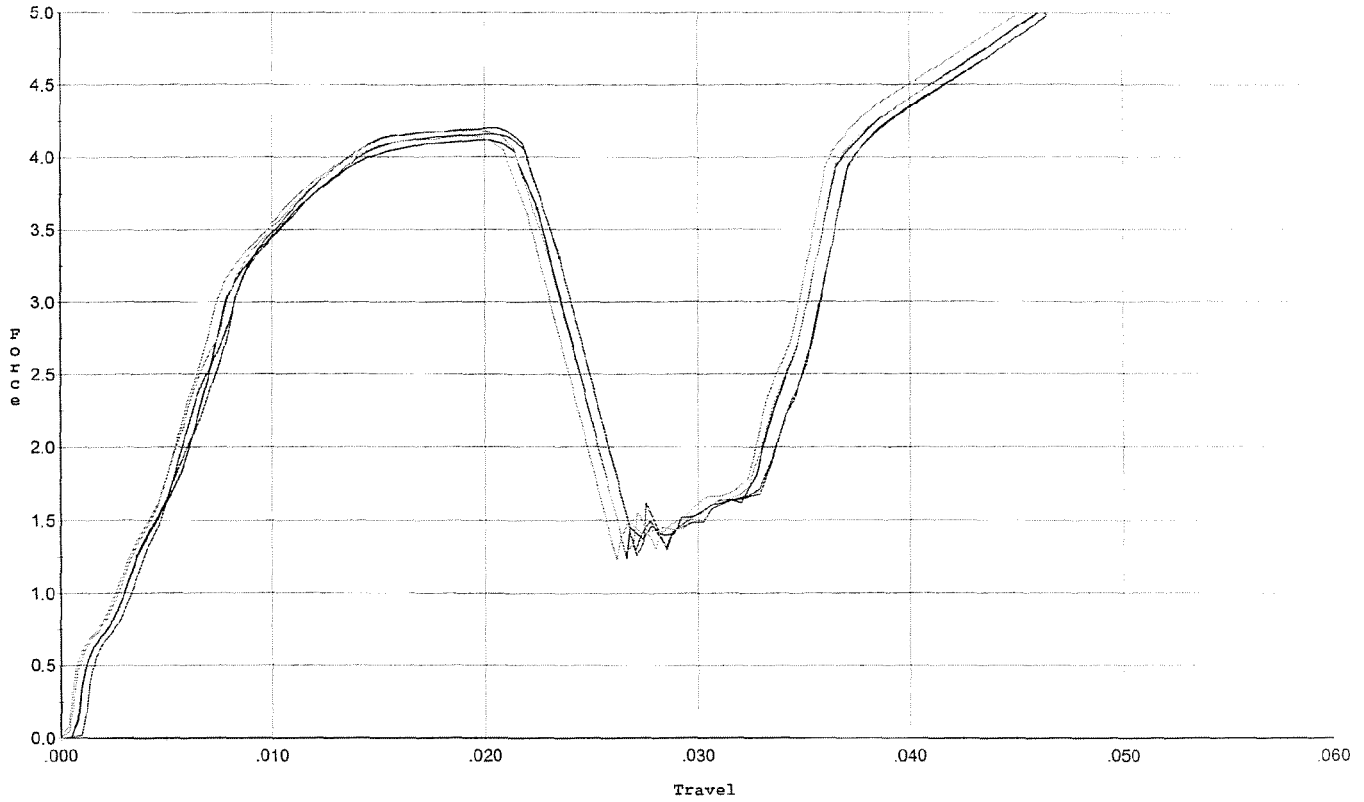
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.021	0.00	0.033	0.039		Set Trigger
2	2.596	0.020	0.00	0.032	0.037		Set Trigger
3	2.636	0.020	0.00	0.032	0.038		Set Trigger
4	2.630	0.020	0.00	0.033	0.037		Set Trigger
5	2.645	0.021	0.00	0.032	0.041		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/-1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.023	0.00	0.029	0.066		Set Trigger
2	4.119	0.022	0.00	0.029	0.062		Set Trigger
3	4.159	0.023	0.00	0.029	0.065		Set Trigger
4	4.187	0.023	0.00	0.029	0.065		Set Trigger
5	4.146	0.022	0.00	0.029	0.062		Set Trigger

Avg 4.16