

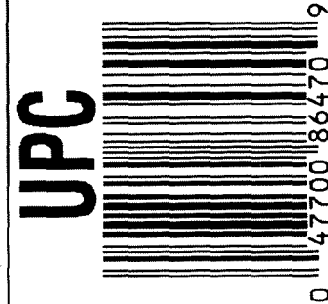
G 6863592

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863592



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863592

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR	6/26/09	AD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/28	SP
540	APPLY COATINGS (BARREL ACTION)		7/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

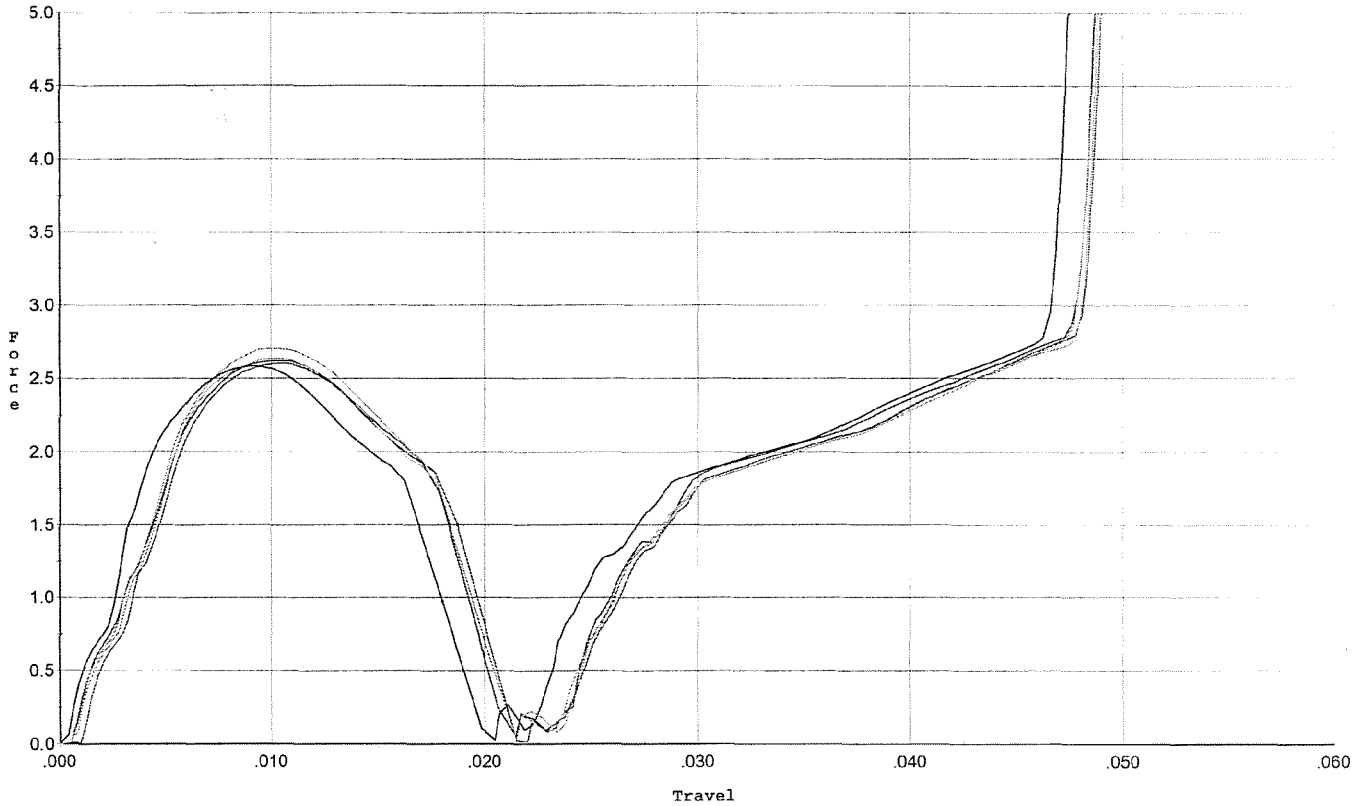
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	8-3-09	R.N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-3-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-3-09	R.N.
	J) ASSEMBLE STOCK			7-15-09	R.N.
	K) ASSEMBLE SWIVEL STUDS			8-3-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-29-09	R.N.
670	FINAL INSPECTION A) HEADSPACE			8-3-09	R.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.48</u> <u>2.51</u> <u>2.48</u> <u>2.73</u>	7-3-09	R.N.
	C) FUNCTION			8-3-09	R.N.
690	PACK			8/5/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



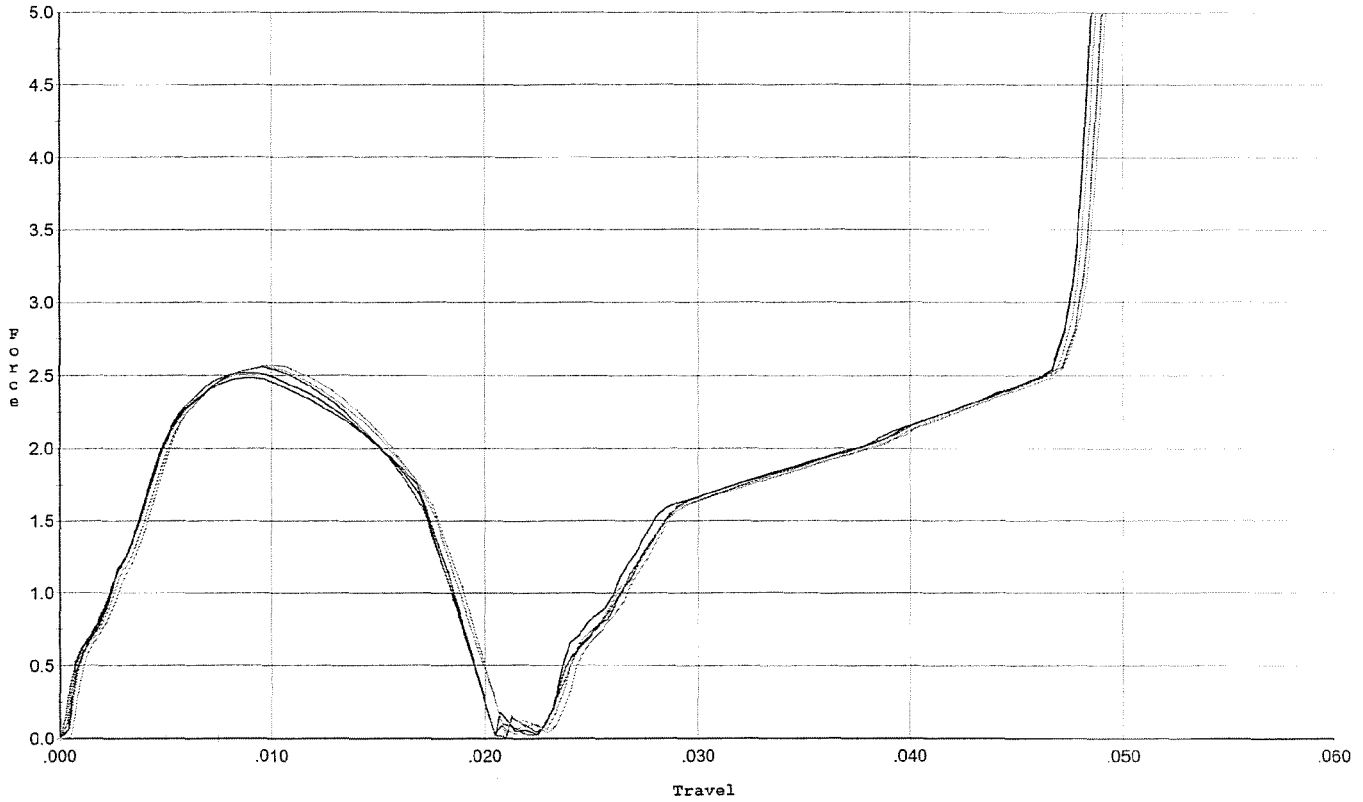
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.018	0.00	0.035	0.032		Set Trigger
2	2.586	0.018	0.00	0.034	0.032		Set Trigger
3	2.604	0.019	0.00	0.034	0.033		Set Trigger
4	2.635	0.018	0.00	0.035	0.032		Set Trigger
5	2.702	0.018	0.00	0.035	0.033		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



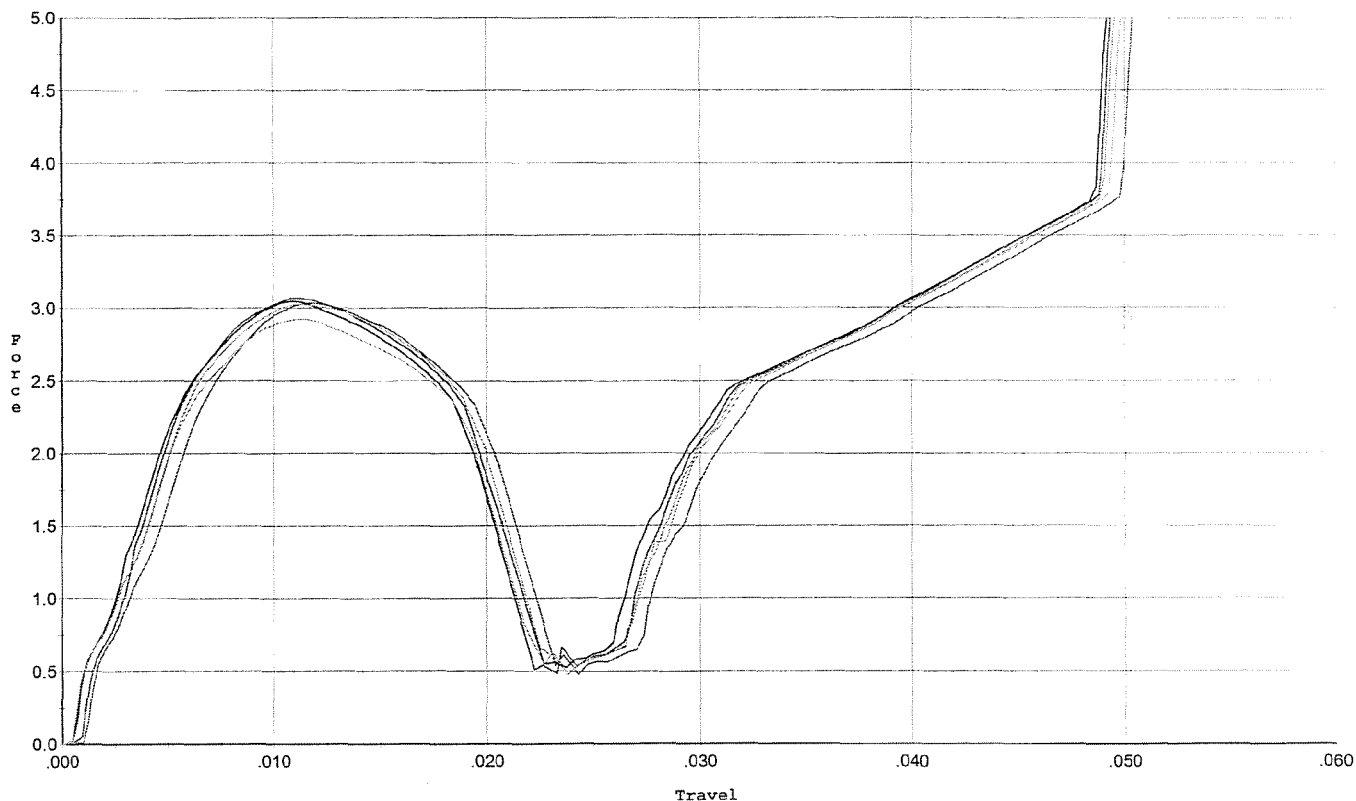
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.018	0.00	0.035	0.032		Set Trigger
2	2.518	0.019	0.00	0.035	0.033		Set Trigger
3	2.554	0.019	0.00	0.036	0.033		Set Trigger
4	2.555	0.018	0.00	0.036	0.032		Set Trigger
5	2.569	0.019	0.00	0.035	0.033		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



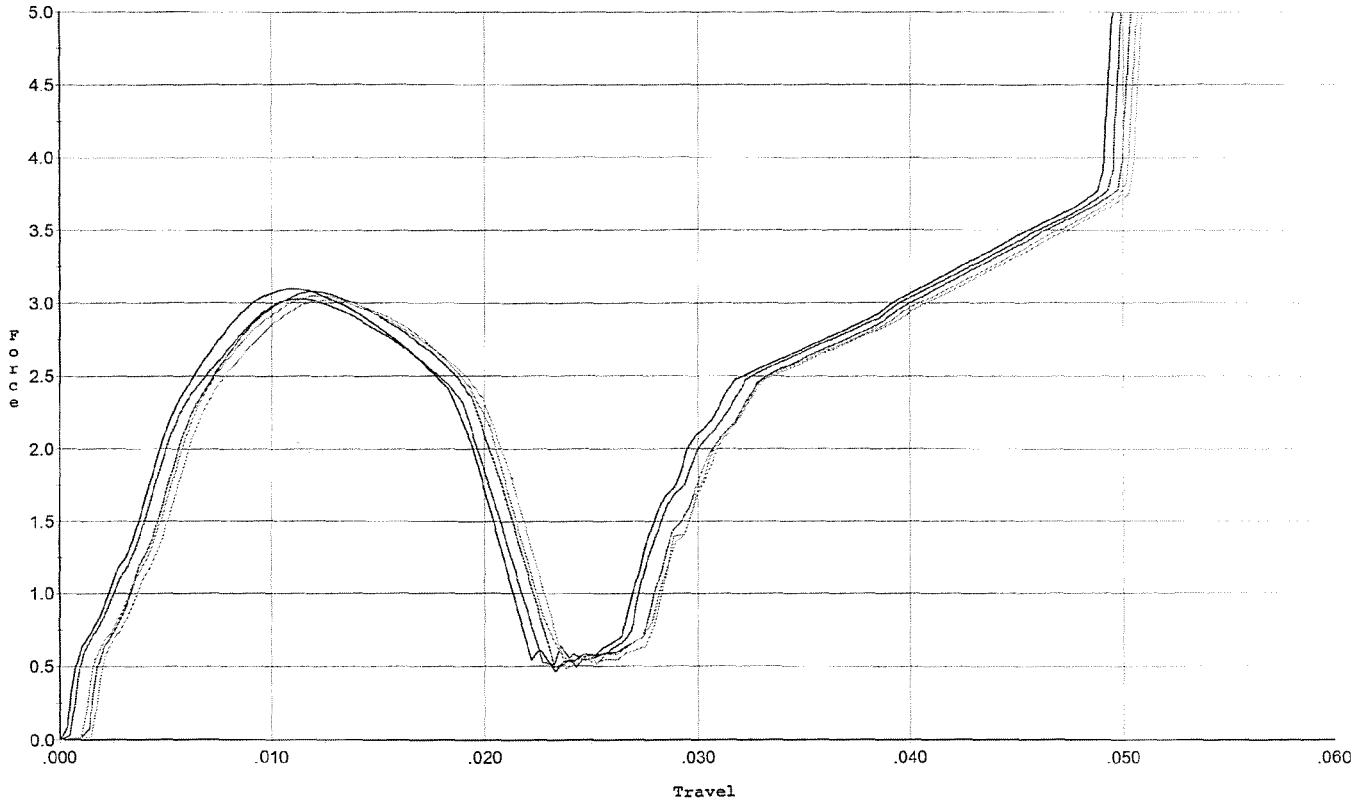
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.021	0.00	0.032	0.044		Set Trigger
2	3.047	0.020	0.00	0.033	0.042		Set Trigger
3	3.033	0.021	0.00	0.033	0.042		Set Trigger
4	2.924	0.019	0.00	0.033	0.040		Set Trigger
5	3.026	0.020	0.00	0.033	0.042		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



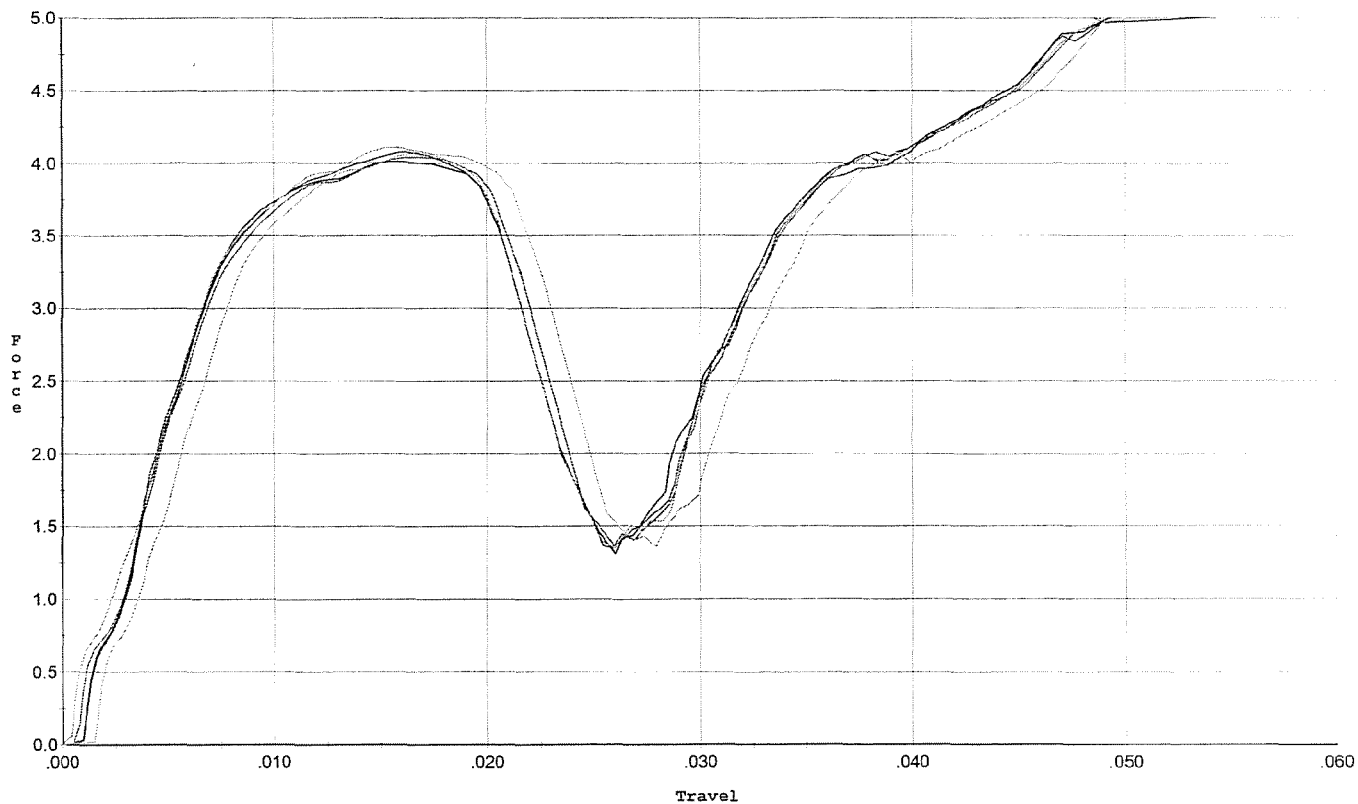
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.021	0.00	0.033	0.044		Set Trigger
2	3.100	0.019	0.00	0.033	0.042		Set Trigger
3	3.077	0.021	0.00	0.033	0.043		Set Trigger
4	3.020	0.021	0.002	0.033	0.043		Set Trigger
5	3.050	0.020	0.00	0.033	0.042		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



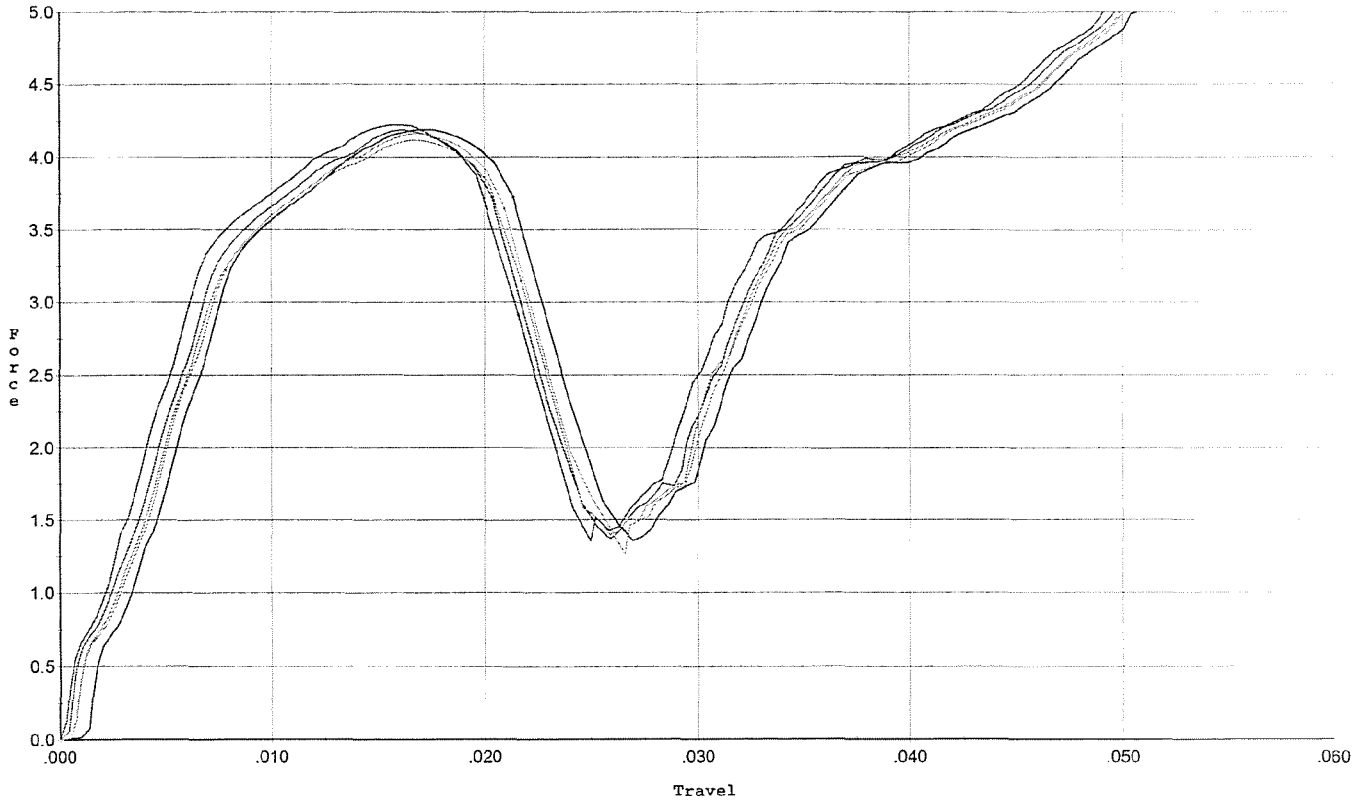
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.021	0.00	0.030	0.058		Set Trigger
2	4.010	0.021	0.00	0.030	0.057		Set Trigger
3	4.041	0.022	0.00	0.030	0.060		Set Trigger
4	4.074	0.023	0.002	0.030	0.062		Set Trigger
5	4.110	0.021	0.00	0.030	0.058		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



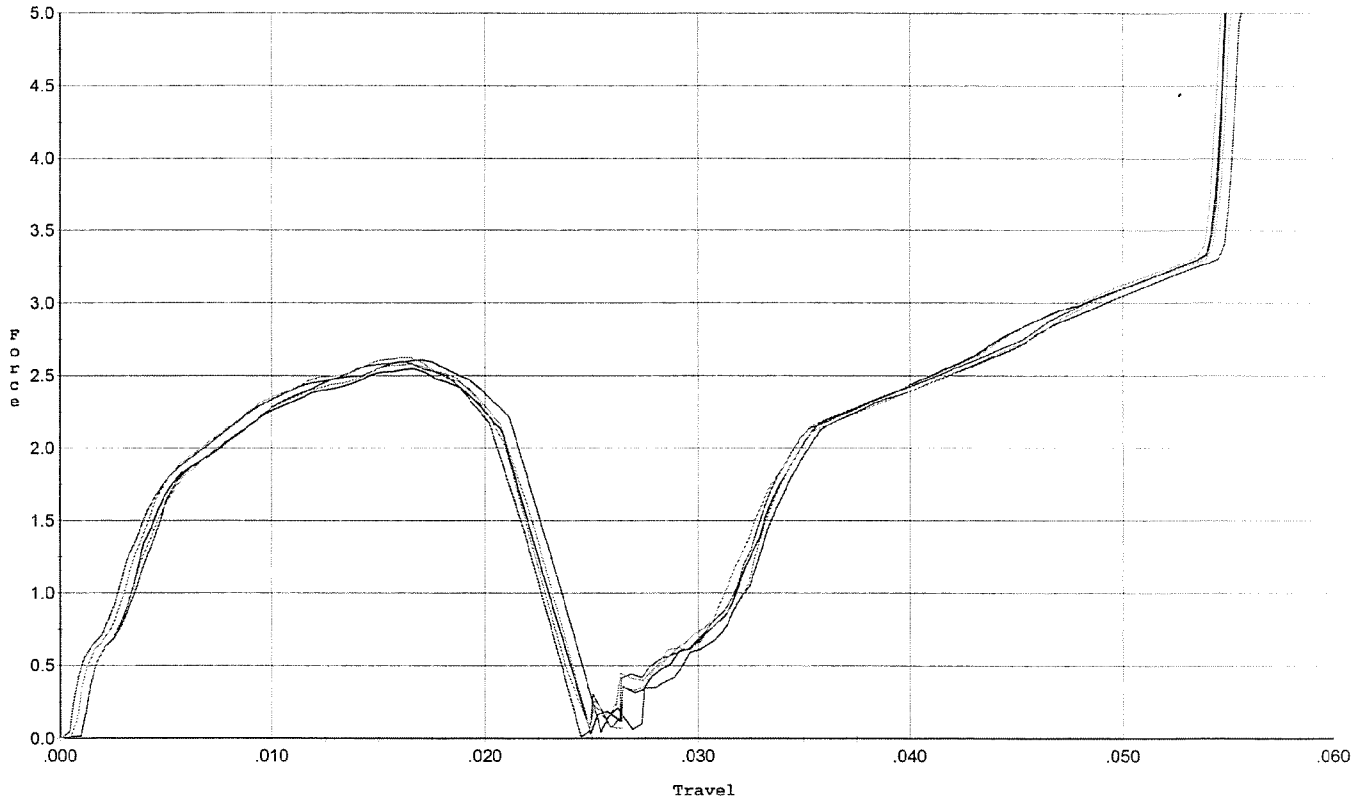
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.022	0.00	0.029	0.063		Set Trigger
2	4.188	0.021	0.00	0.030	0.059		Set Trigger
3	4.185	0.020	0.00	0.030	0.058		Set Trigger
4	4.160	0.021	0.00	0.030	0.058		Set Trigger
5	4.117	0.022	0.00	0.030	0.060		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



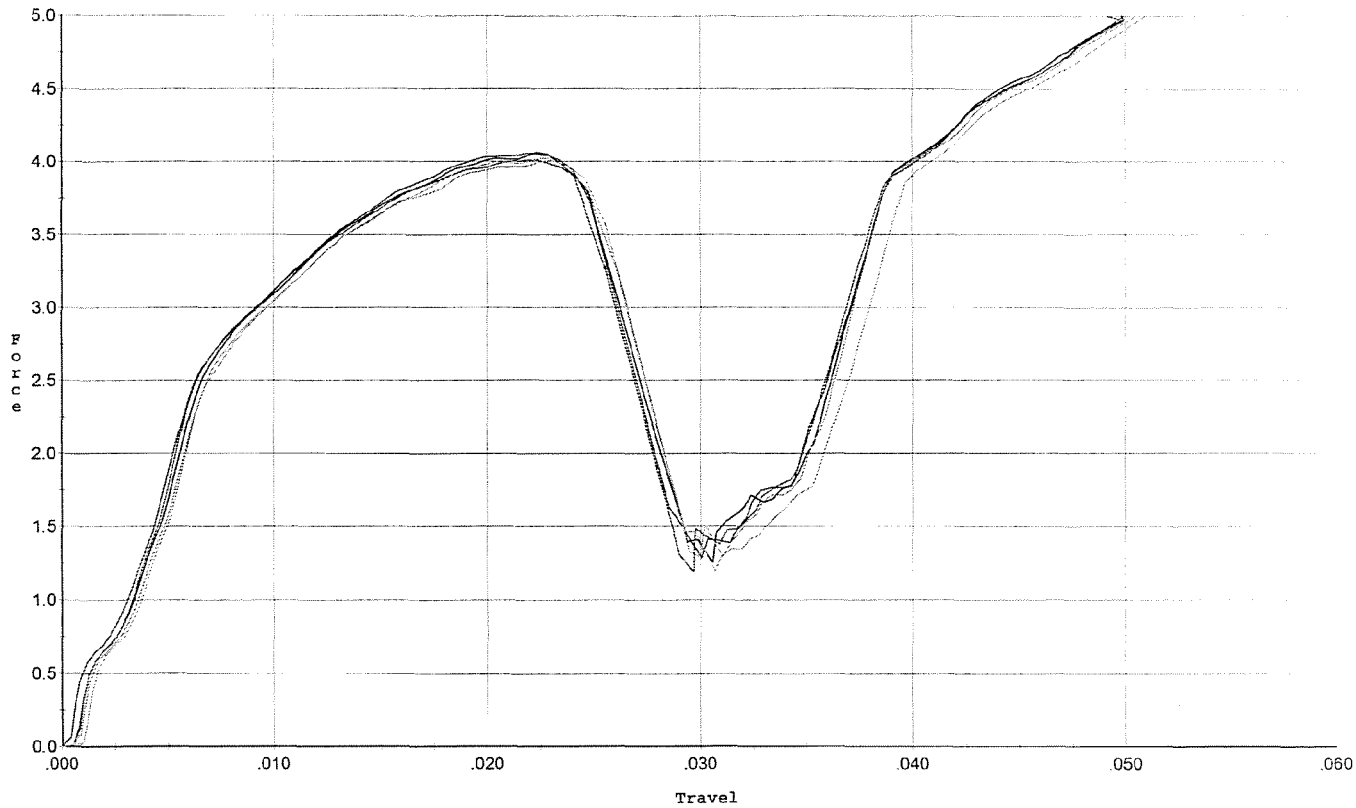
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.023	0.00	0.037	0.042		Set Trigger
2	2.547	0.021	0.00	0.037	0.038		Set Trigger
3	2.597	0.022	0.00	0.037	0.041		Set Trigger
4	2.580	0.022	0.00	0.037	0.040		Set Trigger
5	2.625	0.021	0.00	0.037	0.040		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.025	0.00	0.032	0.069		Set Trigger
2	4.061	0.025	0.00	0.032	0.068		Set Trigger
3	4.011	0.026	0.00	0.032	0.070		Set Trigger
4	4.007	0.026	0.00	0.032	0.070		Set Trigger
5	4.022	0.026	0.00	0.032	0.071		Set Trigger

Aug 4.03