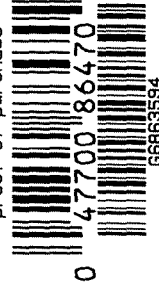


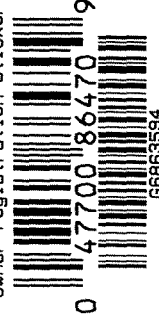
G6863594

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



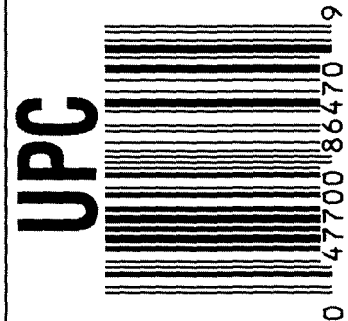
owner registration sticker



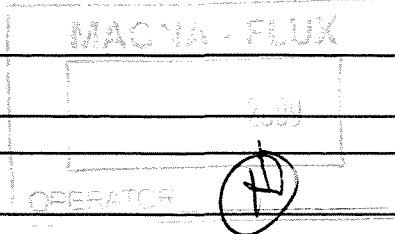
BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863594



GUN SERIAL # G 6863594

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAC YA - FLUX  OPERATOR	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RT
480	MAGNAFLUX BBL ACTION		6/26/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6-28-09	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

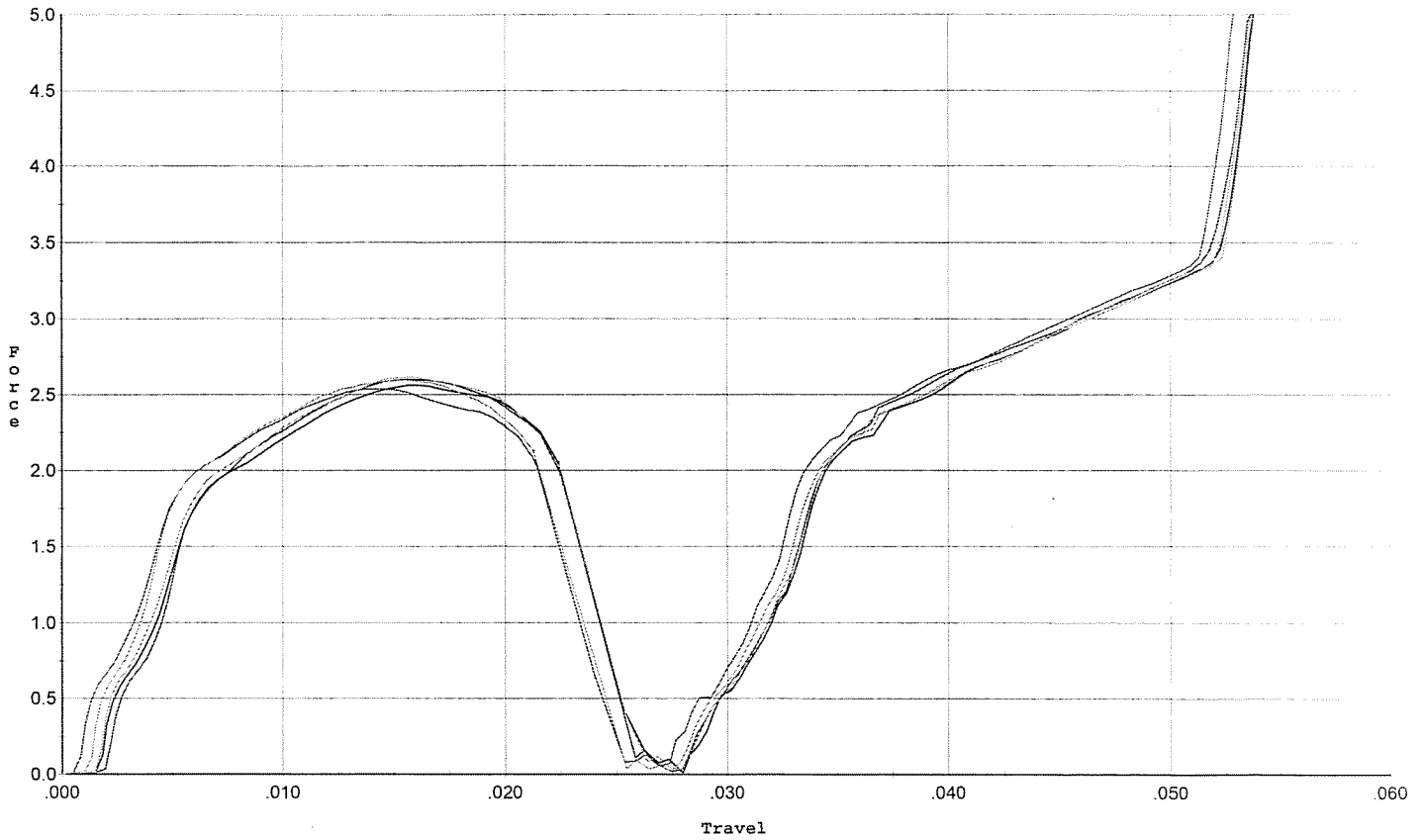
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	8-3-09	L.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	8-3-09	L.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-3-09	R.P.		
	J) ASSEMBLE STOCK					7-17-09	L.N.		
	K) ASSEMBLE SWIVEL STUDS					8-3-09	R.P.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7-27-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/27/09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-3-09	L.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.74</u>	<u>2.75</u>	<u>2.65</u>	<u>2.68</u>	7-31-09	L.N.
	C) FUNCTION							8-3-09	L.N.
690	PACK							8/5/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



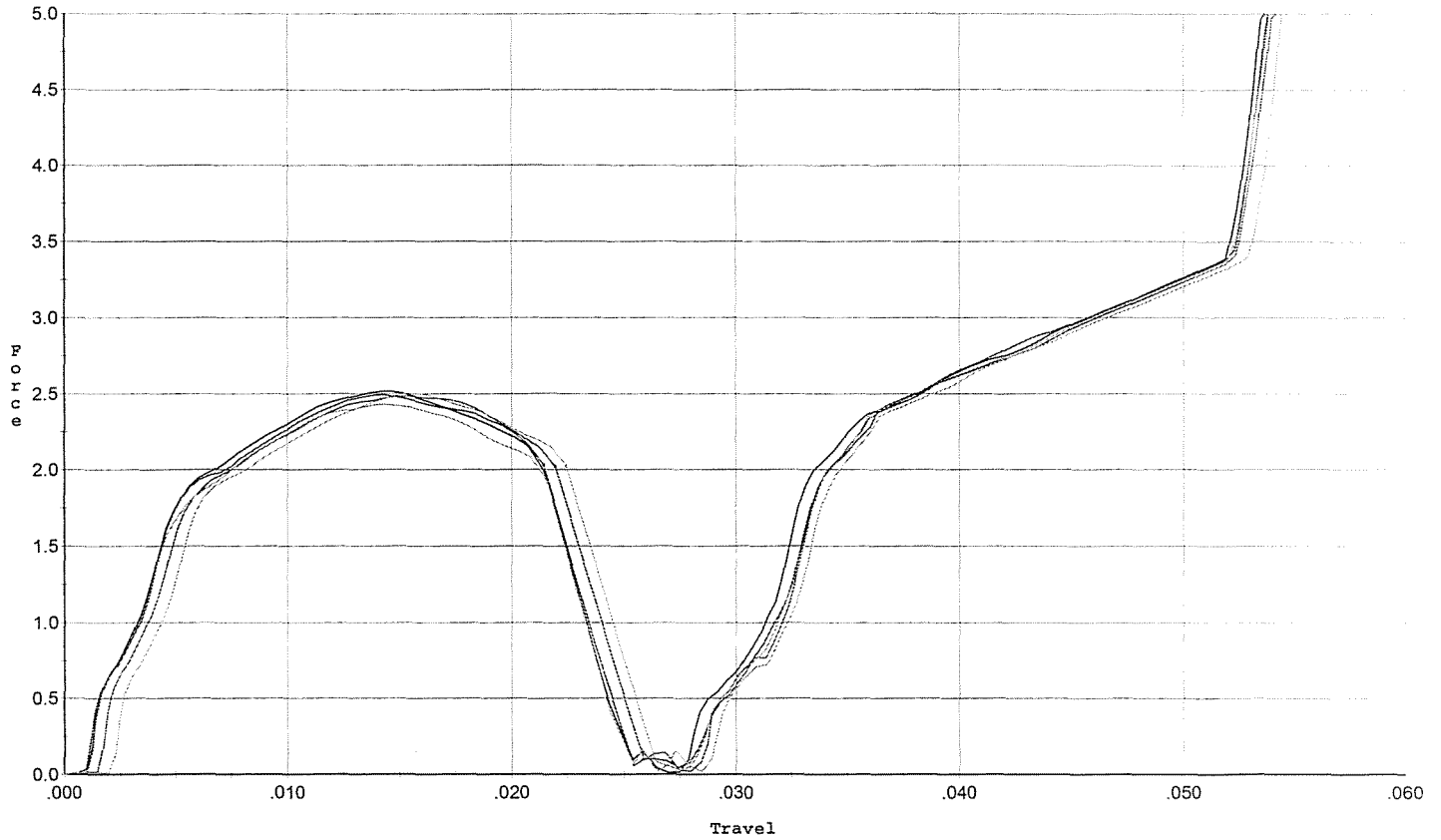
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.022	0.002	0.035	0.041		Set Trigger
2	2.562	0.022	0.002	0.035	0.040		Set Trigger
3	2.537	0.021	0.00	0.035	0.040		Set Trigger
4	2.612	0.022	0.002	0.035	0.041		Set Trigger
5	2.596	0.021	0.00	0.036	0.040		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



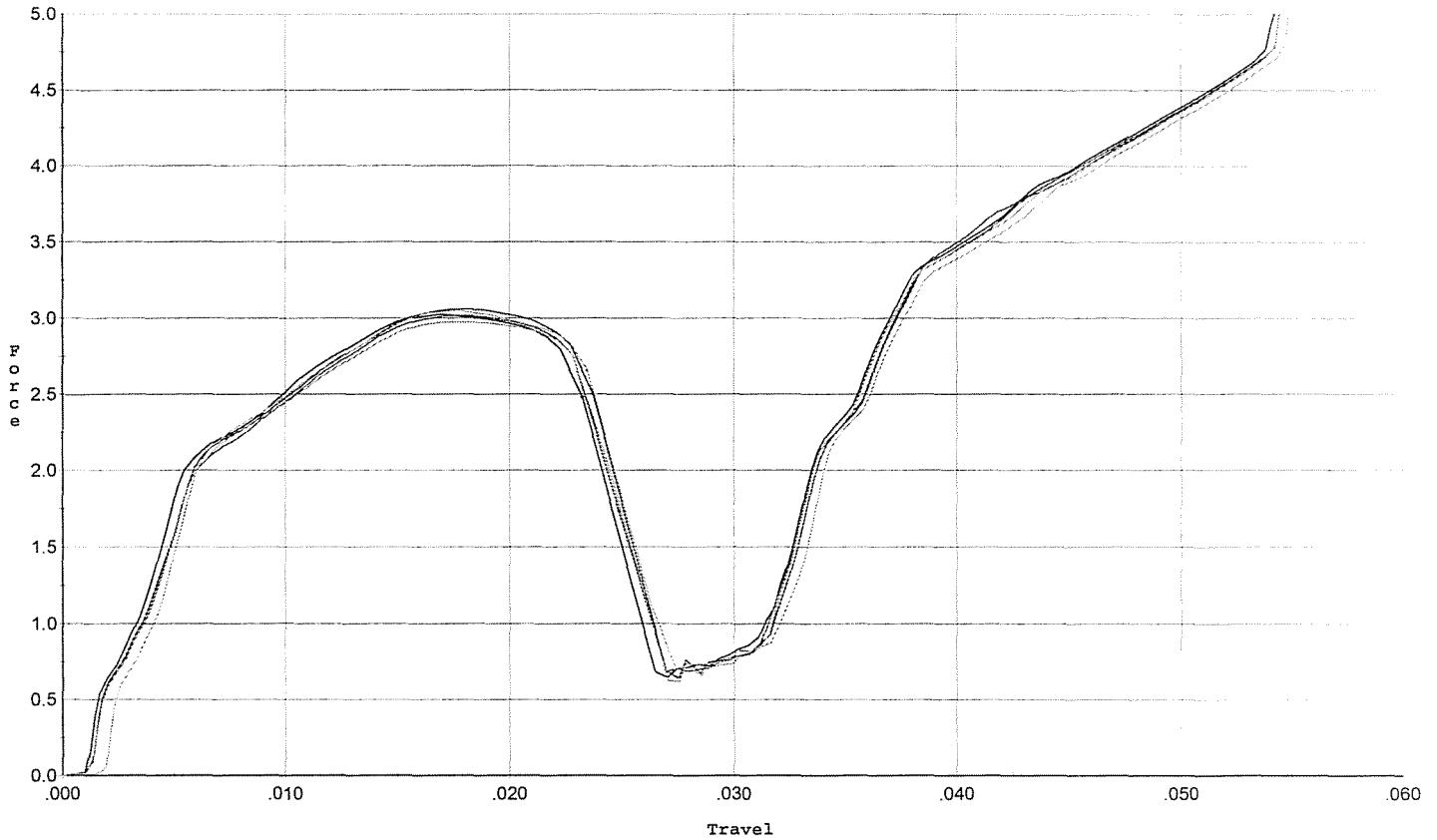
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.021	0.00	0.036	0.039		Set Trigger
2	2.515	0.022	0.00	0.035	0.039		Set Trigger
3	2.484	0.022	0.002	0.036	0.039		Set Trigger
4	2.501	0.022	0.002	0.036	0.039		Set Trigger
5	2.432	0.022	0.00	0.036	0.038		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



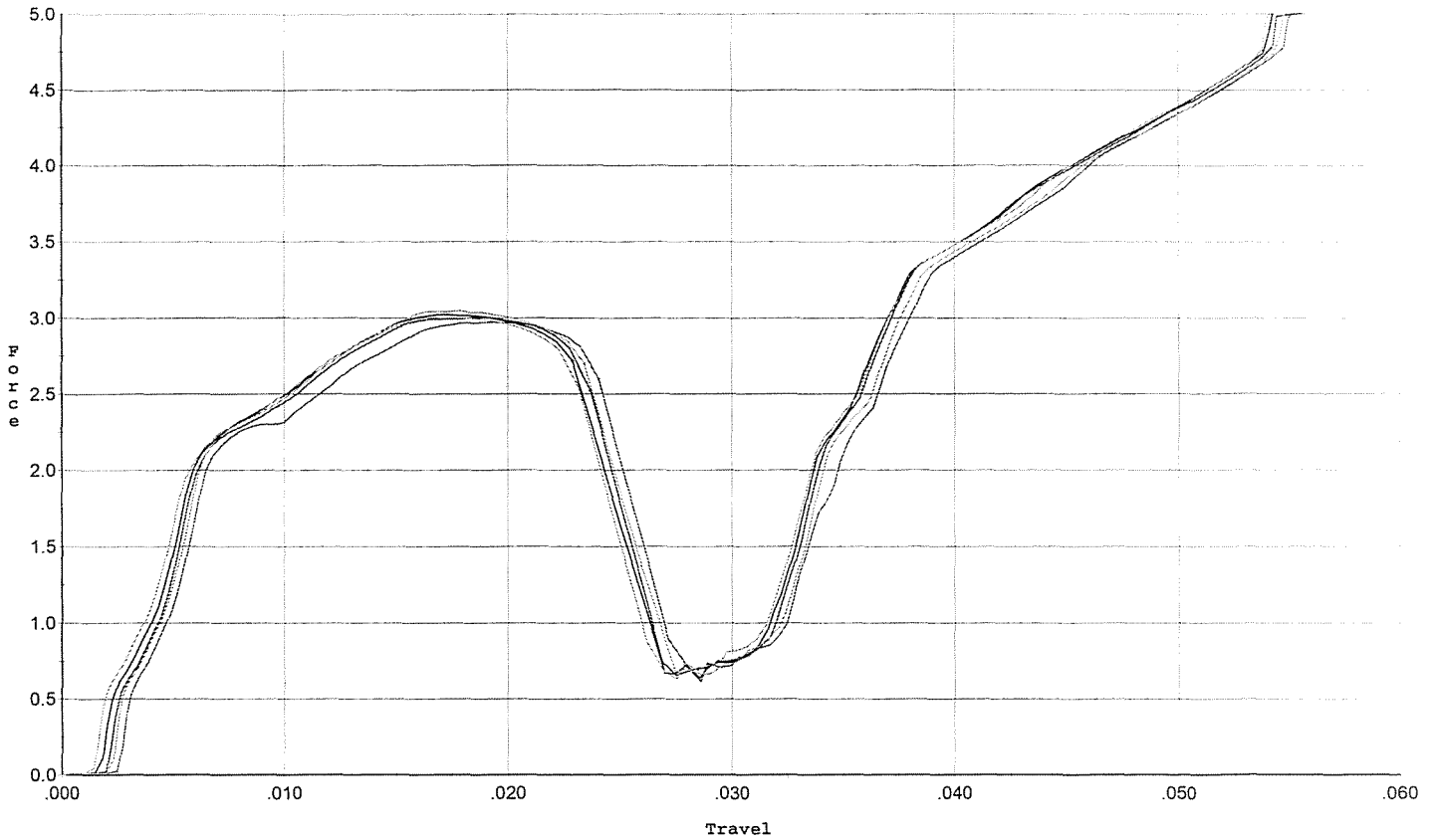
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.024	0.00	0.034	0.051		Set Trigger
2	3.024	0.023	0.00	0.034	0.050		Set Trigger
3	3.017	0.025	0.00	0.034	0.052		Set Trigger
4	3.046	0.023	0.002	0.034	0.050		Set Trigger
5	2.976	0.024	0.00	0.034	0.052		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



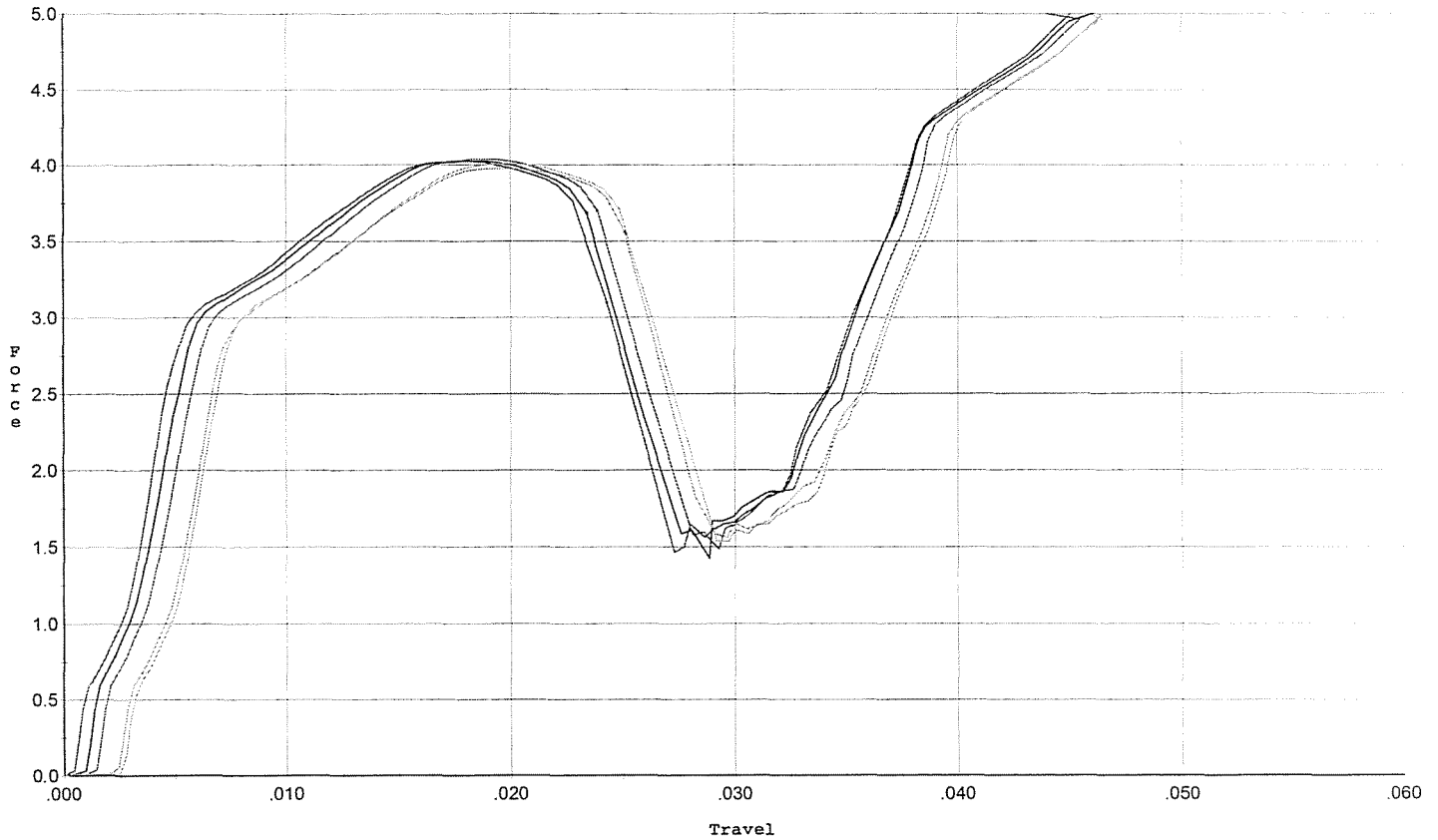
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.006	0.024	0.002	0.034	0.049		Set Trigger
2	3.023	0.023	0.002	0.034	0.048		Set Trigger
3	2.972	0.024	0.003	0.034	0.049		Set Trigger
4	3.048	0.023	0.002	0.034	0.049		Set Trigger
5	3.000	0.023	0.00	0.034	0.049		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



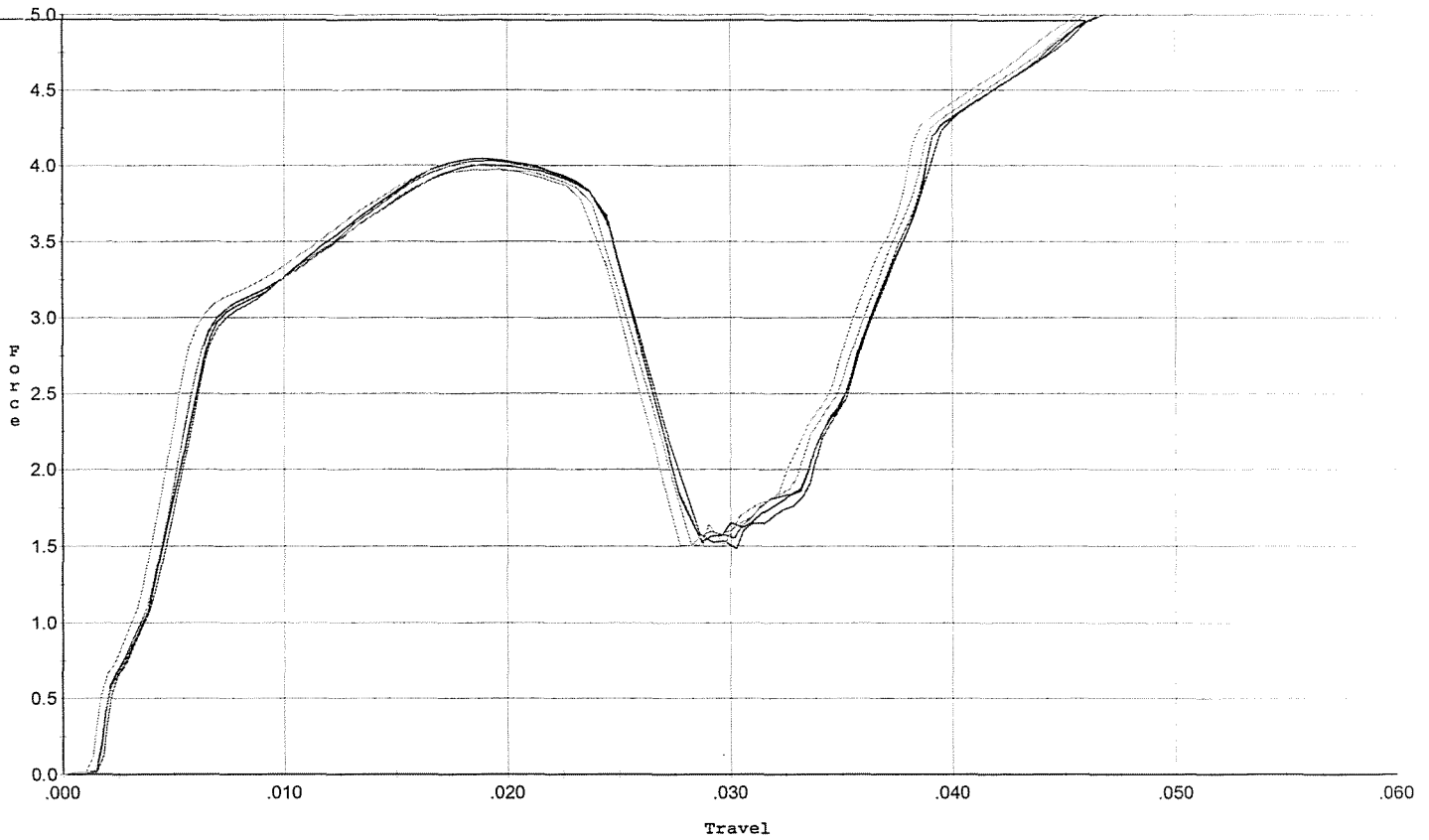
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.024	0.00	0.031	0.071		Set Trigger
2	4.025	0.023	0.00	0.032	0.067		Set Trigger
3	4.039	0.024	0.00	0.032	0.067		Set Trigger
4	4.007	0.027	0.003	0.031	0.072		Set Trigger
5	3.974	0.025	0.003	0.031	0.067		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



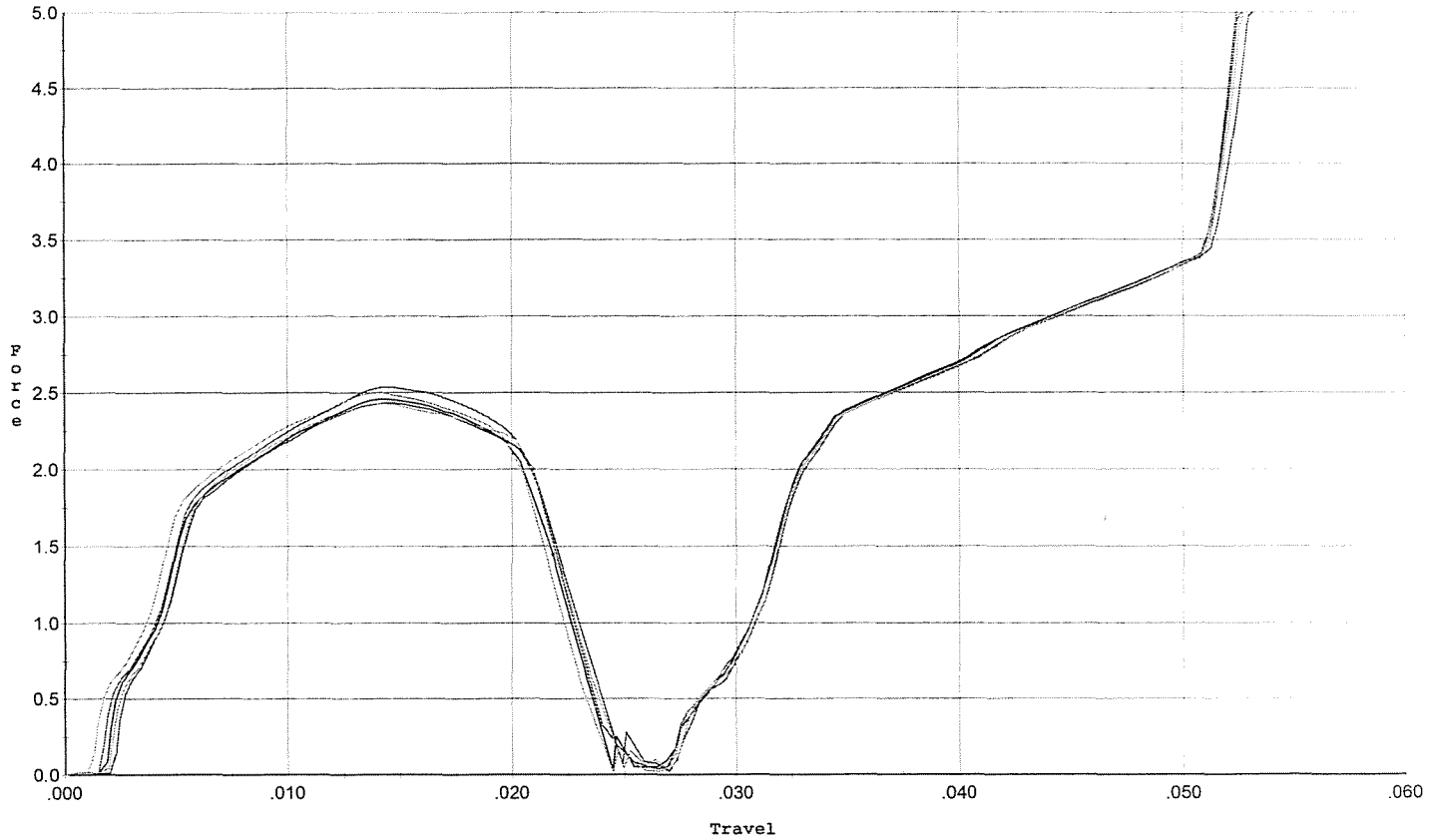
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.024	0.002	0.032	0.068		Set Trigger
2	4.043	0.025	0.002	0.032	0.068		Set Trigger
3	4.027	0.024	0.002	0.032	0.068		Set Trigger
4	4.003	0.024	0.00	0.031	0.069		Set Trigger
5	3.971	0.026	0.00	0.031	0.071		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



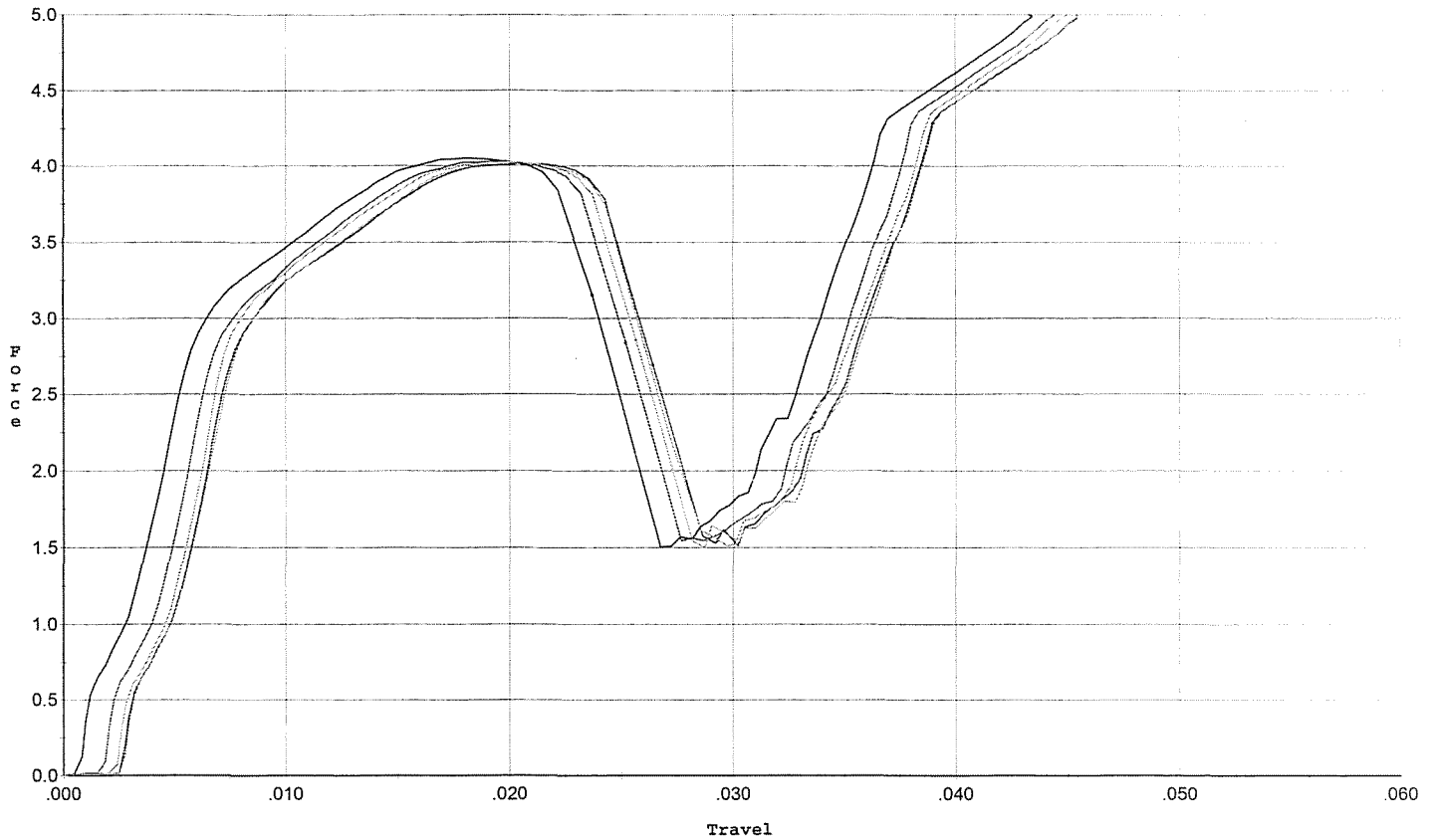
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.021	0.002	0.035	0.035		Set Trigger
2	2.458	0.022	0.002	0.035	0.037		Set Trigger
3	2.536	0.021	0.002	0.035	0.037		Set Trigger
4	2.428	0.021	0.002	0.035	0.036		Set Trigger
5	2.501	0.020	0.00	0.035	0.037		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.026	0.003	0.031	0.070		Set Trigger
2	4.049	0.024	0.00	0.031	0.068		Set Trigger
3	4.031	0.025	0.002	0.031	0.069		Set Trigger
4	4.026	0.026	0.002	0.031	0.069		Set Trigger
5	4.018	0.024	0.003	0.031	0.065		Set Trigger

Avg 4.02