

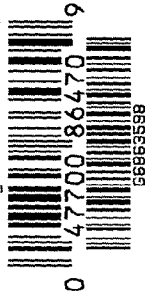
G6863598

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

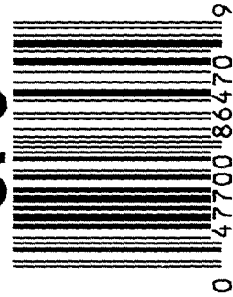
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863598

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863598

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DCWD
540	APPLY COATINGS (BARREL ACTION)		6/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

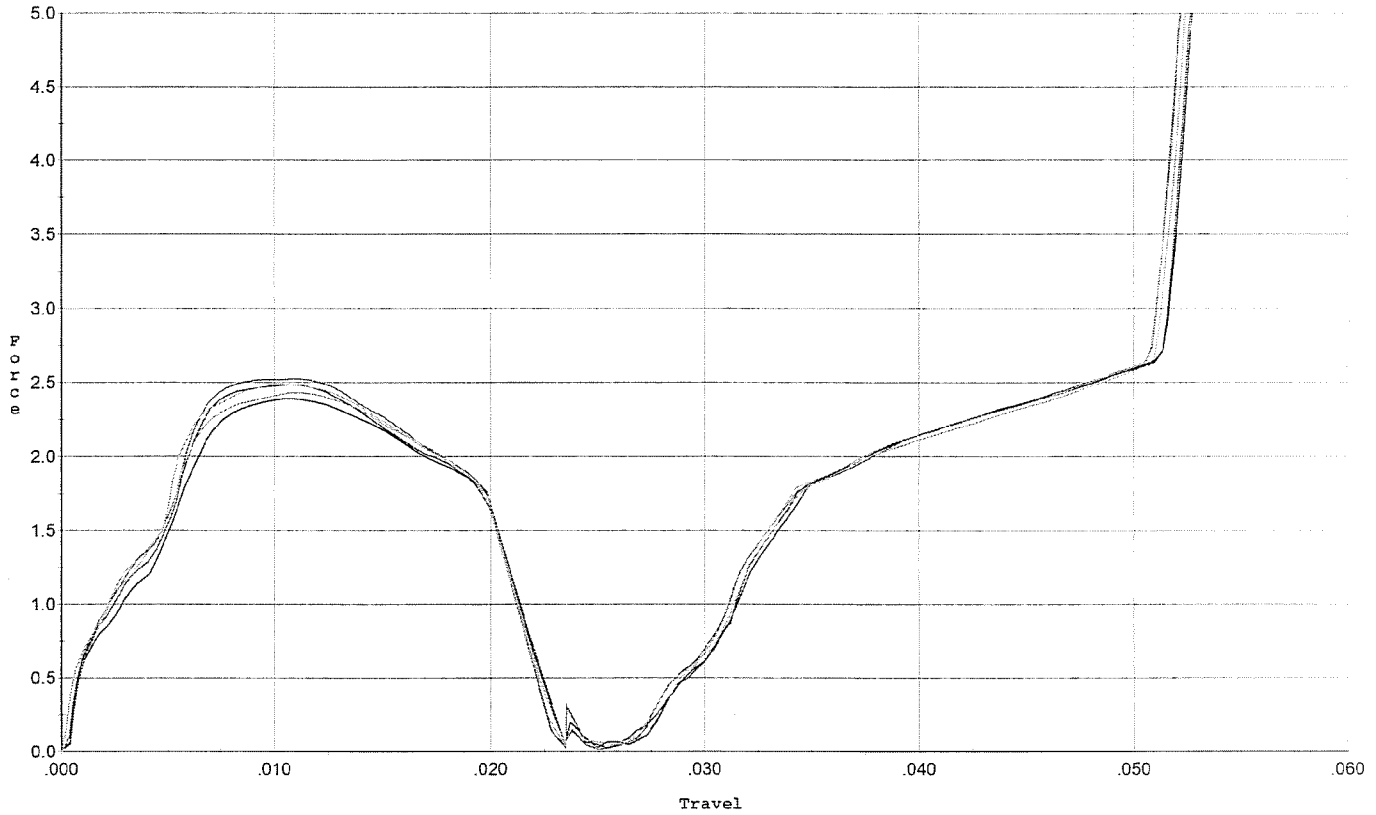
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>62</u> <u>52</u> <u>52</u>	7-28-09	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>62</u> <u>62</u> <u>62</u>	7-28-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-28-09	LH
	J) ASSEMBLE STOCK		6-25-09	LH
	K) ASSEMBLE SWIVEL STUDS		7-28-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7/24	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-28-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>233</u> <u>239</u> <u>236</u> <u>238</u>	7/27/09	LH
	C) FUNCTION		7-28-09	LH
690	PACK		8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



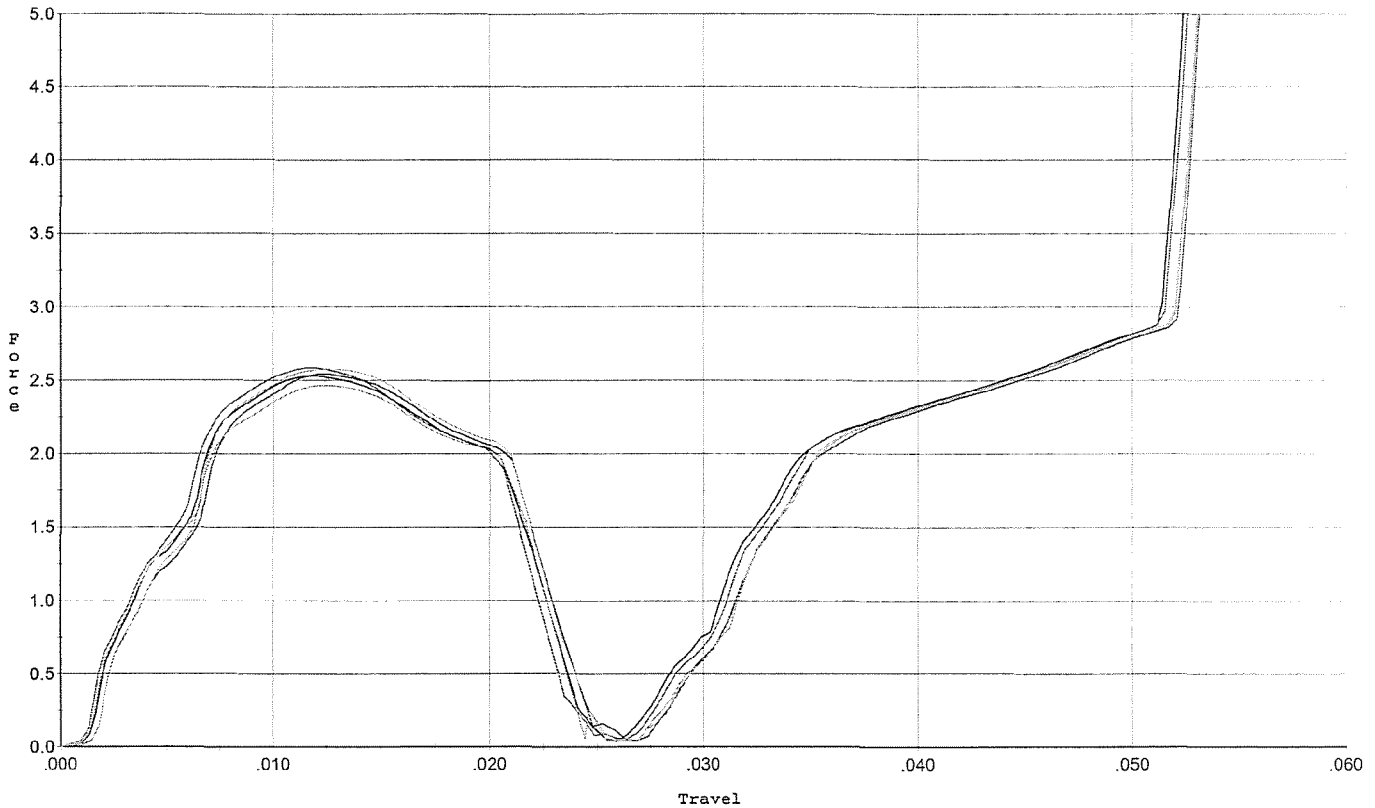
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.020	0.00	0.037	0.036		Set Trigger
2	2.391	0.020	0.00	0.037	0.034		Set Trigger
3	2.524	0.020	0.00	0.037	0.036		Set Trigger
4	2.488	0.020	0.00	0.037	0.036		Set Trigger
5	2.433	0.020	0.00	0.037	0.036		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



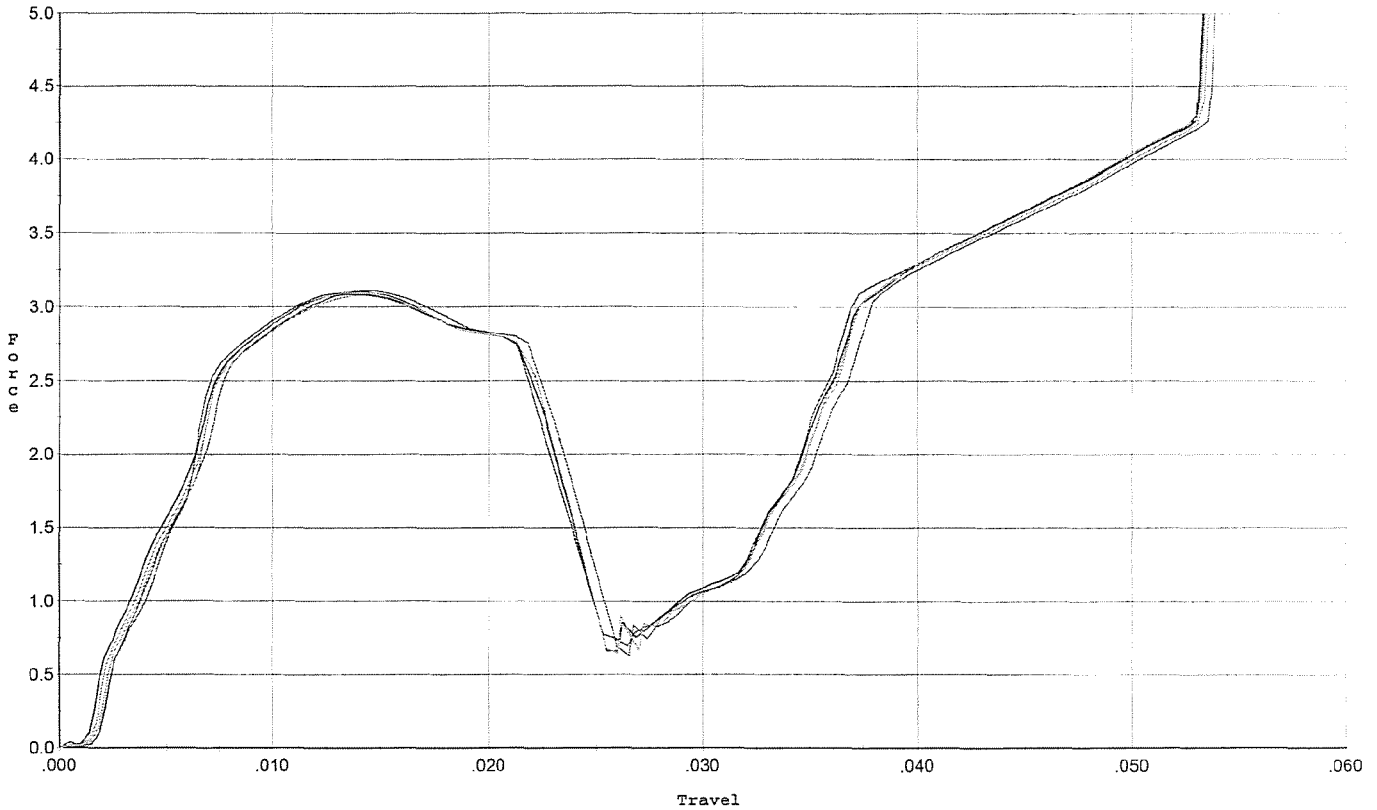
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.021	0.00	0.036	0.036		Set Trigger
2	2.530	0.022	0.00	0.035	0.038		Set Trigger
3	2.585	0.021	0.00	0.036	0.037		Set Trigger
4	2.580	0.021	0.00	0.036	0.038		Set Trigger
5	2.465	0.022	0.00	0.036	0.037		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



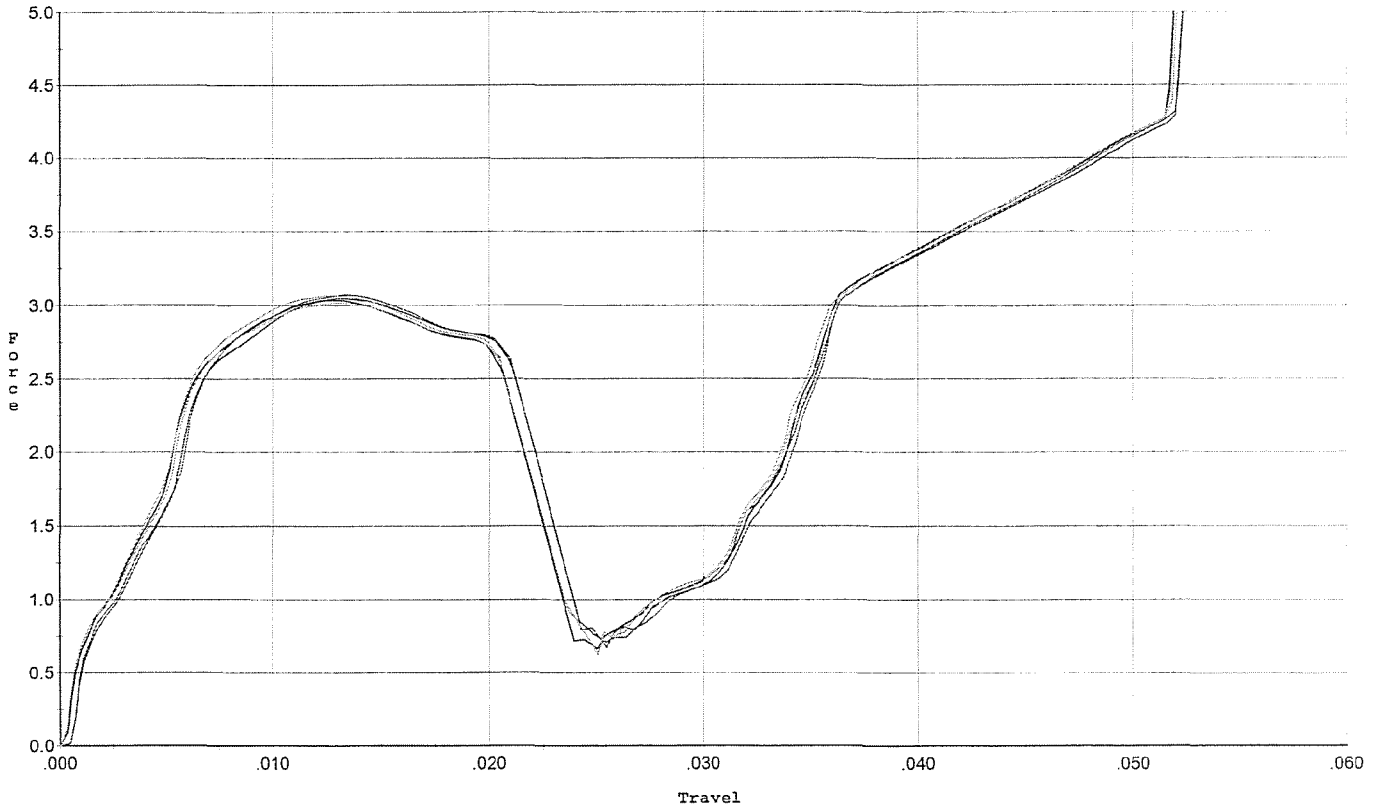
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.021	0.00	0.035	0.046		Set Trigger
2	3.086	0.023	0.00	0.034	0.049		Set Trigger
3	3.109	0.023	0.00	0.034	0.050		Set Trigger
4	3.099	0.022	0.00	0.035	0.048		Set Trigger
5	3.077	0.022	0.00	0.034	0.047		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



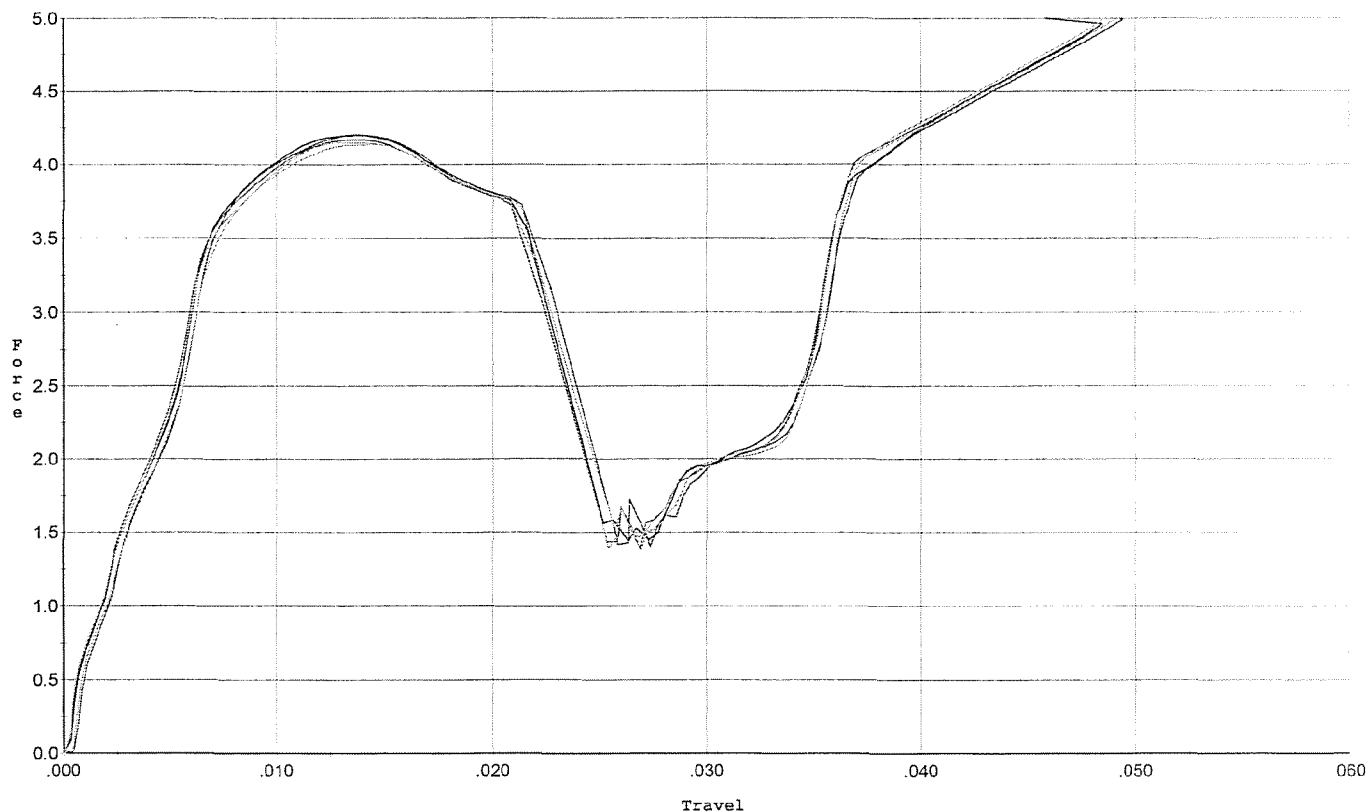
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.021	0.00	0.034	0.046		Set Trigger
2	3.036	0.021	0.00	0.034	0.046		Set Trigger
3	3.072	0.021	0.00	0.034	0.047		Set Trigger
4	3.019	0.021	0.00	0.034	0.046		Set Trigger
5	3.068	0.020	0.00	0.034	0.046		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



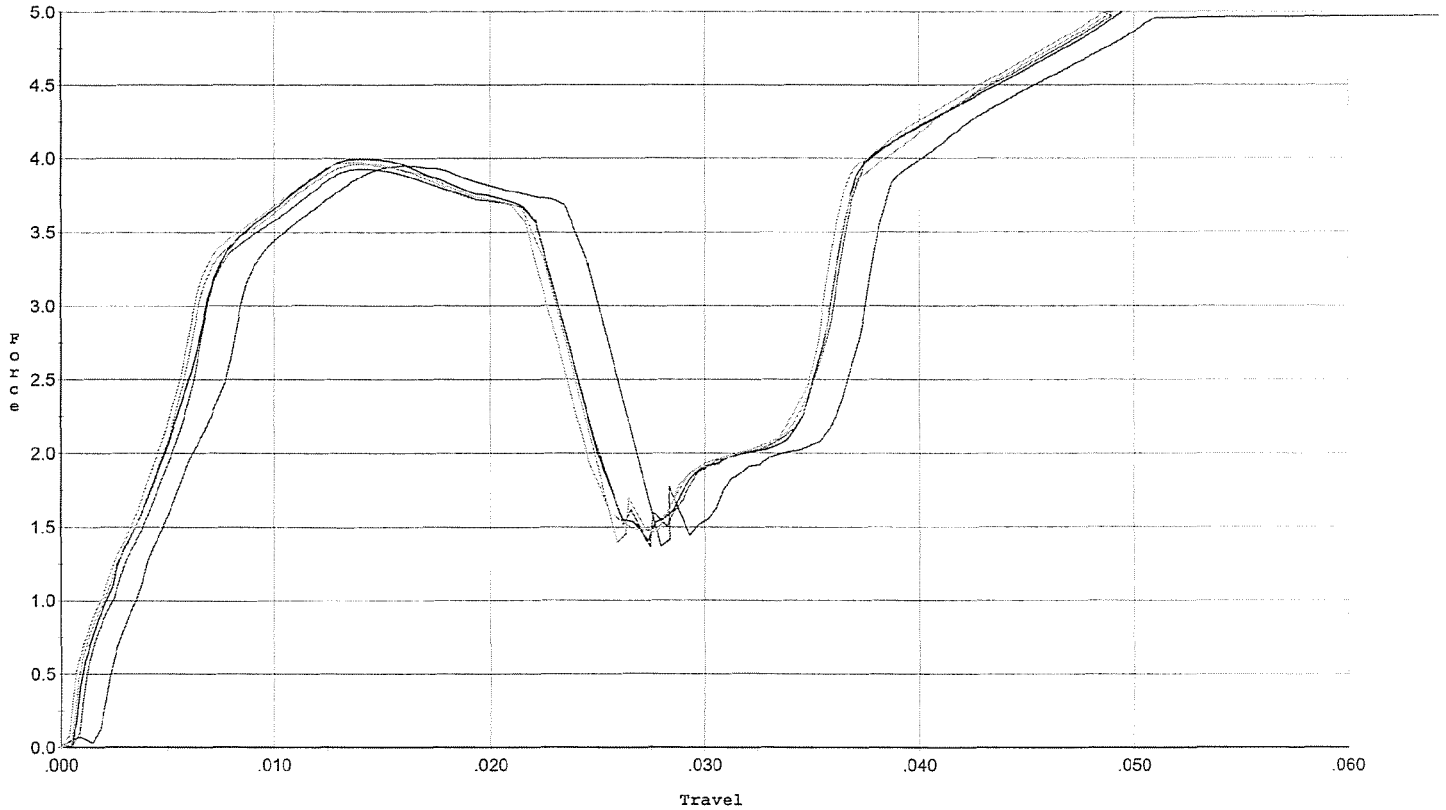
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.023	0.00	0.031	0.067		Set Trigger
2	4.199	0.022	0.00	0.031	0.065		Set Trigger
3	4.168	0.022	0.00	0.031	0.067		Set Trigger
4	4.136	0.022	0.00	0.031	0.065		Set Trigger
5	4.153	0.021	0.00	0.032	0.063		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



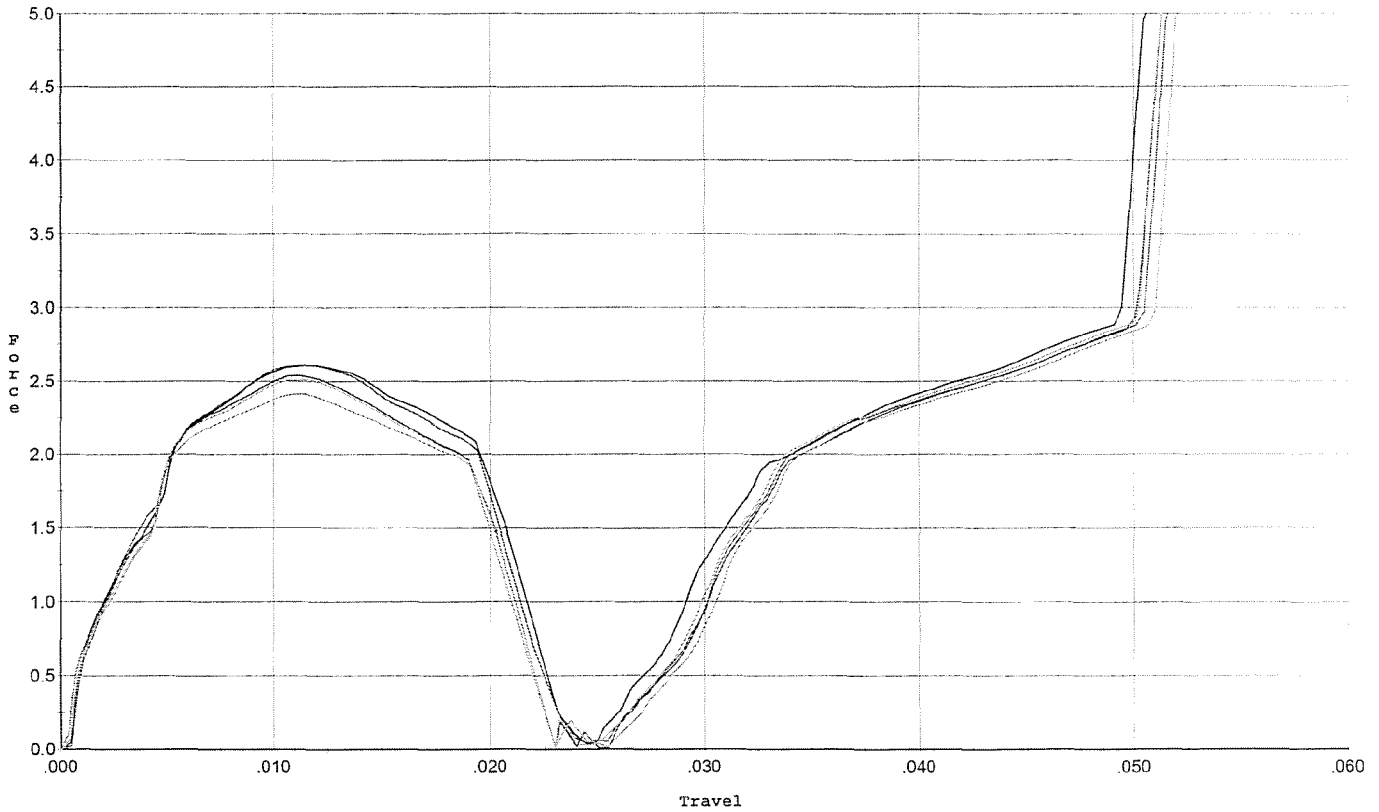
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.947	0.025	0.00	0.032	0.066		Set Trigger
2	3.994	0.022	0.00	0.031	0.063		Set Trigger
3	3.926	0.022	0.00	0.031	0.061		Set Trigger
4	3.972	0.022	0.00	0.031	0.062		Set Trigger
5	3.960	0.022	0.00	0.031	0.064		Set Trigger

Aug 3.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



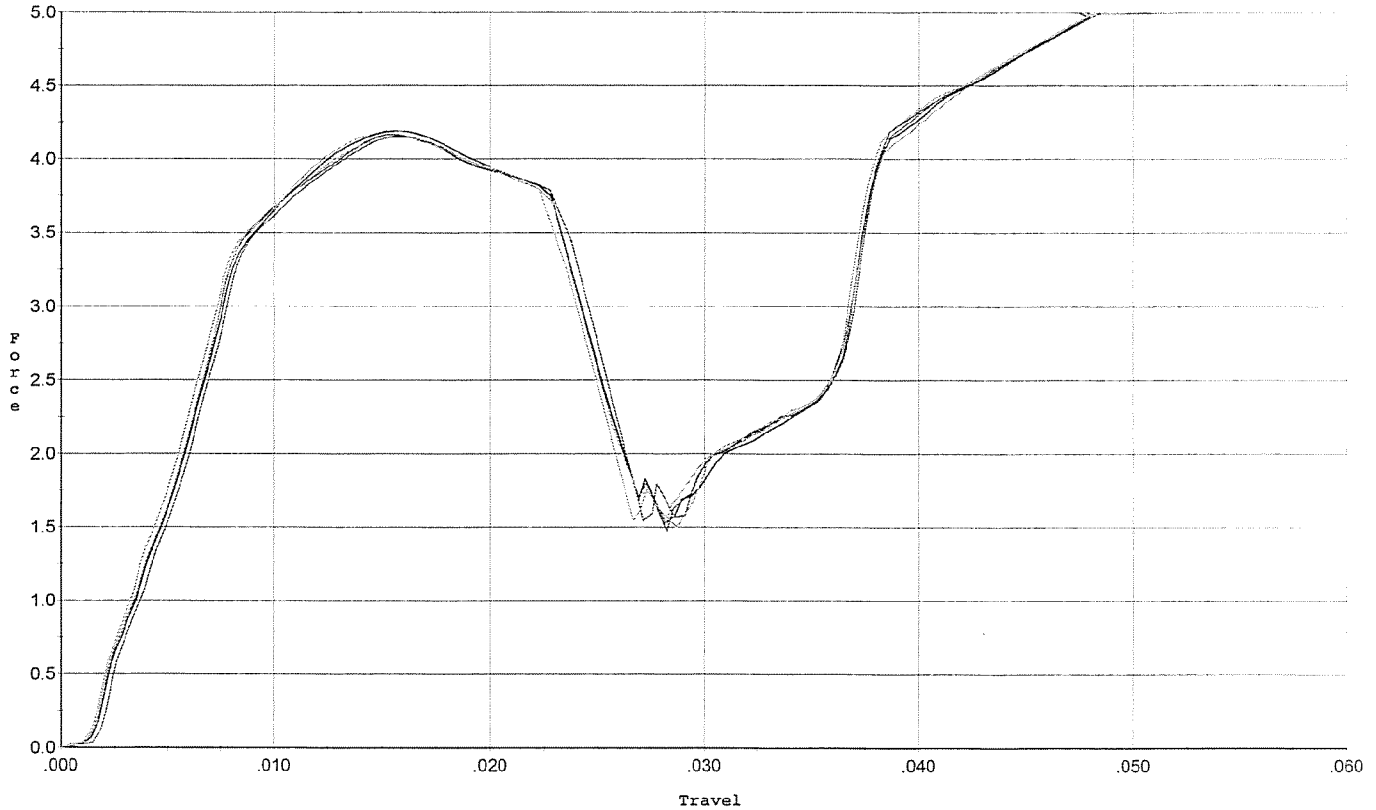
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.020	0.00	0.035	0.037		Set Trigger
2	2.607	0.021	0.00	0.034	0.040		Set Trigger
3	2.608	0.019	0.00	0.036	0.037		Set Trigger
4	2.512	0.020	0.00	0.035	0.037		Set Trigger
5	2.415	0.019	0.00	0.037	0.034		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.023	0.00	0.031	0.064		Set Trigger
2	4.189	0.023	0.00	0.031	0.064		Set Trigger
3	4.155	0.024	0.00	0.031	0.066		Set Trigger
4	4.193	0.024	0.00	0.031	0.067		Set Trigger
5	4.147	0.023	0.00	0.031	0.064		Set Trigger

Aug 4.17