

G6863605

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

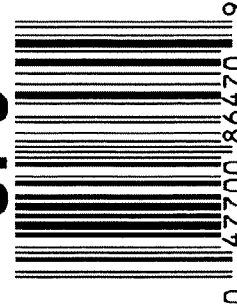
24"

CAPACITY

6

G6863605

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863605

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	6/20/09	Ⓚ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-27-09	SP
520	GOFF BLAST BBL / REC		6/23/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/1/7	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

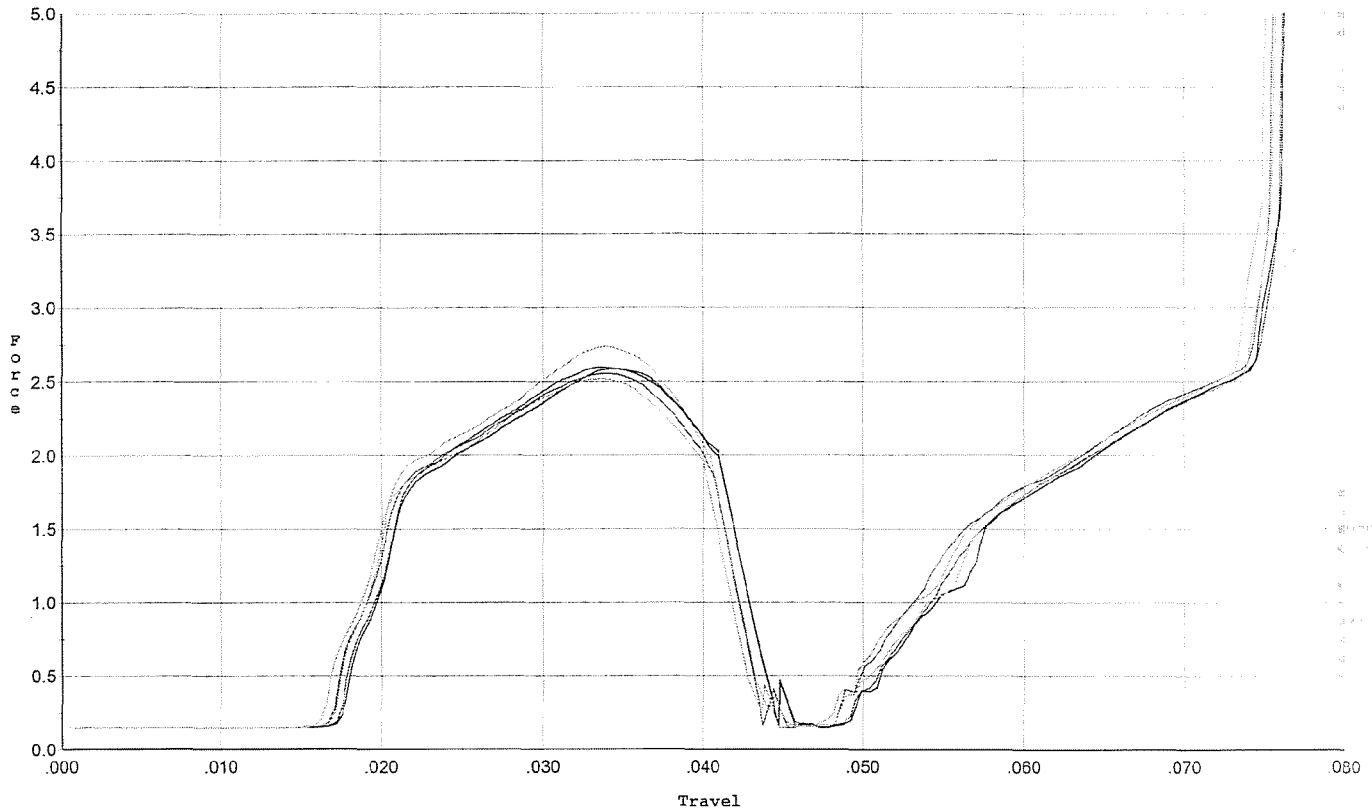
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6 ²⁵	6 ²⁵	6 ²⁵	8/14/09	RTZ	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	2 ⁷⁵	3 ⁸	9 ²⁵	8/14/09	RTZ	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	024	024	024	8/14/09	RTZ	
	J) ASSEMBLE STOCK					8-11-09	RPD	
	K) ASSEMBLE SWIVEL STUDS					8/14/09	RTZ	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/13/09	AD	
			PASS	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION	N/A				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					8/13/09	TAR	
670	FINAL INSPECTION A) HEADSPACE					8/14/09	RTZ	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	269	268	271	266	269	8-14-09
	C) FUNCTION					8/14/09	RTZ	
690	PACK					8/17/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



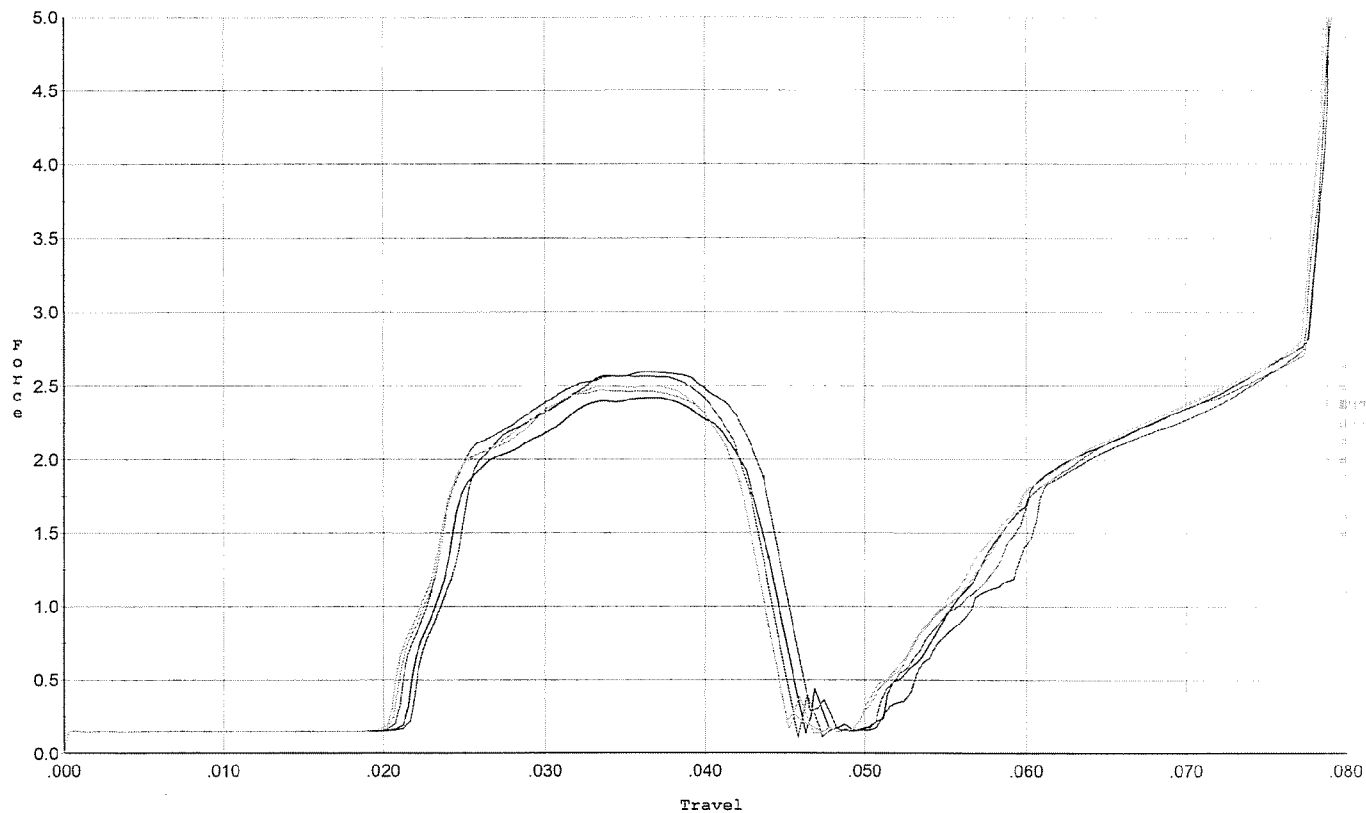
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.041	0.018	0.038	0.051		Set Trigger
2	2.585	0.041	0.018	0.038	0.050		Set Trigger
3	2.553	0.041	0.017	0.038	0.051		Set Trigger
4	2.737	0.040	0.017	0.038	0.053		Set Trigger
5	2.518	0.040	0.017	0.039	0.049		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



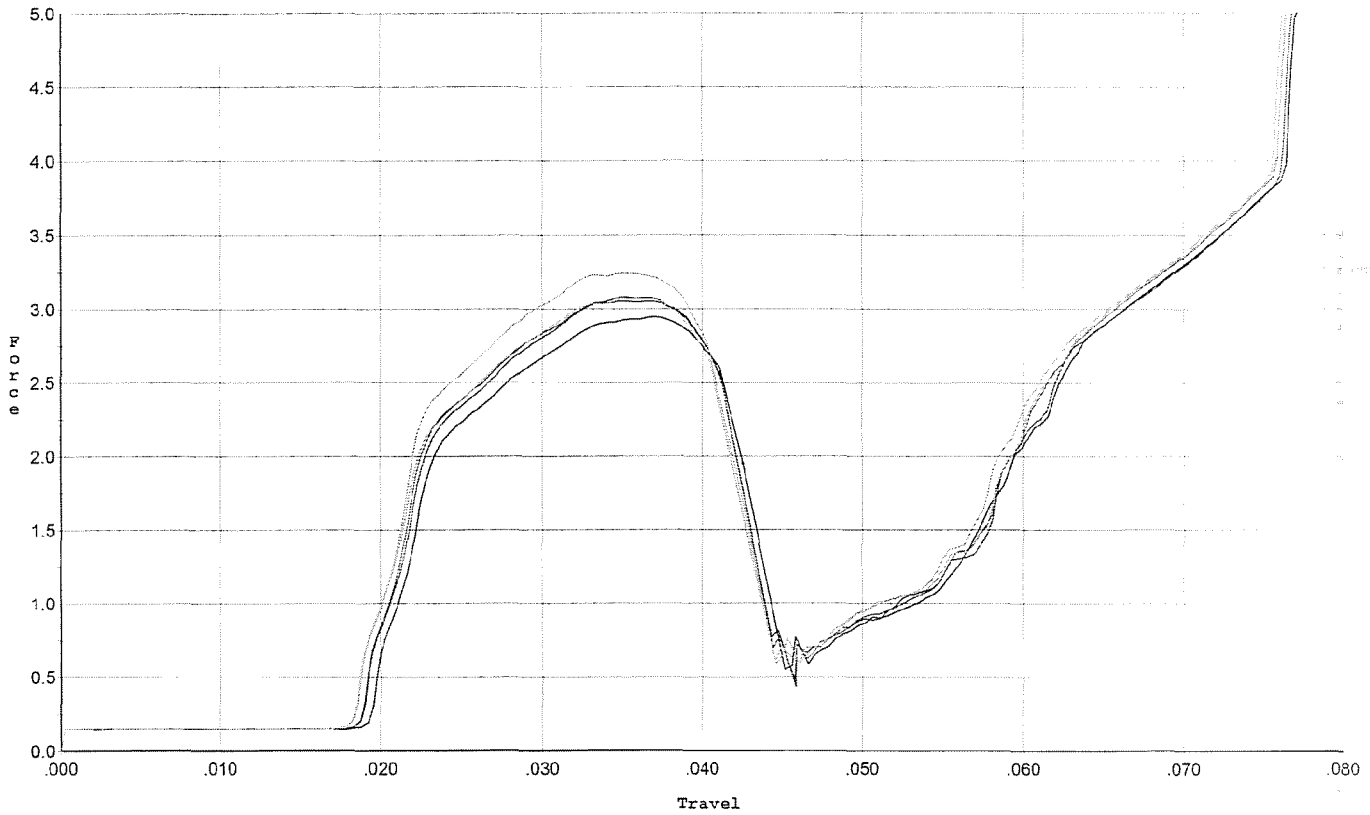
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.044	0.022	0.038	0.050		Set Trigger
2	2.418	0.044	0.022	0.039	0.048		Set Trigger
3	2.568	0.043	0.021	0.039	0.050		Set Trigger
4	2.499	0.042	0.021	0.040	0.048		Set Trigger
5	2.469	0.042	0.021	0.039	0.048		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



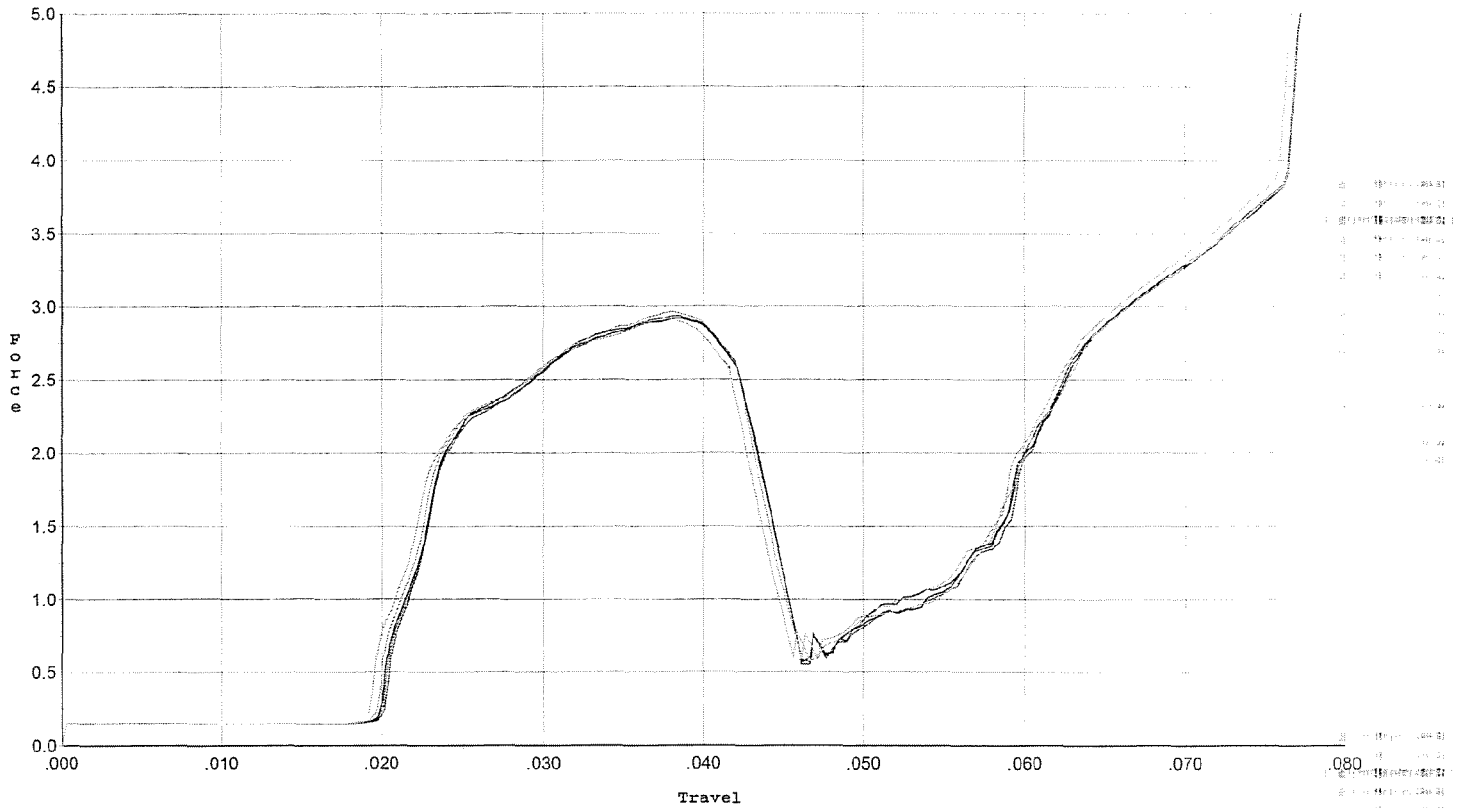
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.041	0.019	0.037	0.058		Set Trigger
2	2.947	0.043	0.020	0.037	0.058		Set Trigger
3	3.052	0.041	0.019	0.036	0.059		Set Trigger
4	3.073	0.040	0.019	0.037	0.058		Set Trigger
5	3.245	0.042	0.019	0.036	0.063		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



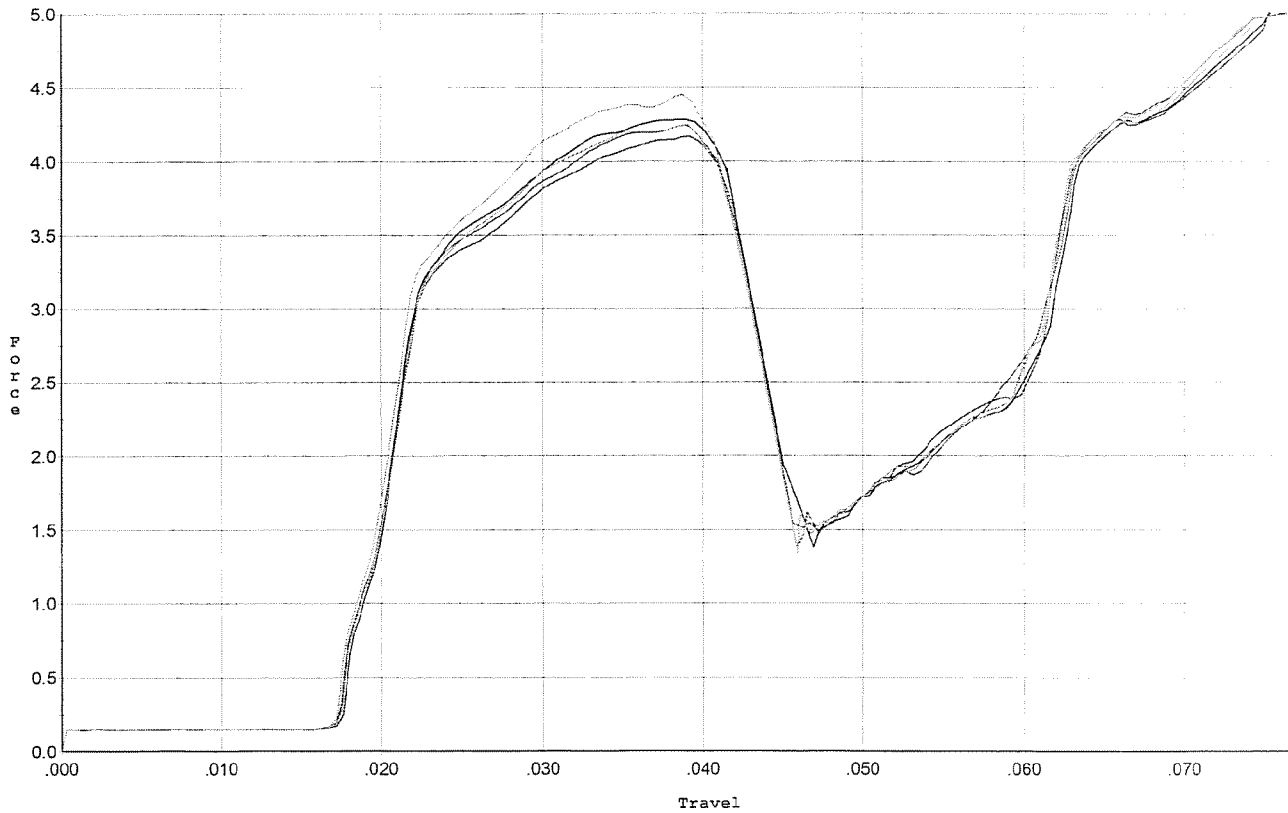
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.920	0.043	0.020	0.036	0.058		Set Trigger
2	2.921	0.044	0.020	0.036	0.058		Set Trigger
3	2.934	0.044	0.020	0.036	0.058		Set Trigger
4	2.919	0.042	0.019	0.037	0.056		Set Trigger
5	2.964	0.042	0.020	0.037	0.057		Set Trigger

Avg 2.93

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



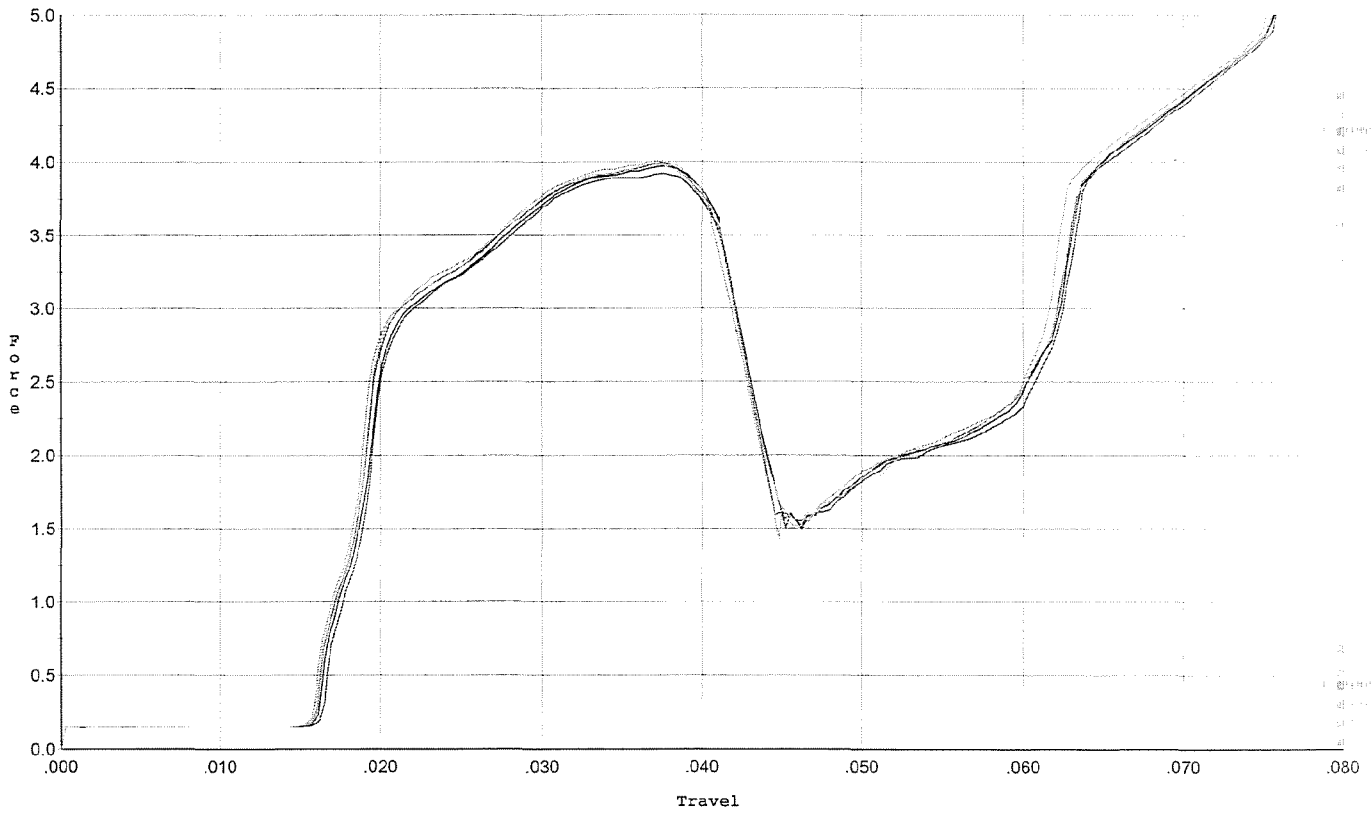
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.042	0.018	0.032	0.085		Set Trigger
2	4.284	0.042	0.018	0.031	0.086		Set Trigger
3	4.239	0.042	0.017	0.031	0.086		Set Trigger
4	4.247	0.042	0.018	0.031	0.087		Set Trigger
5	4.453	0.043	0.017	0.031	0.091		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



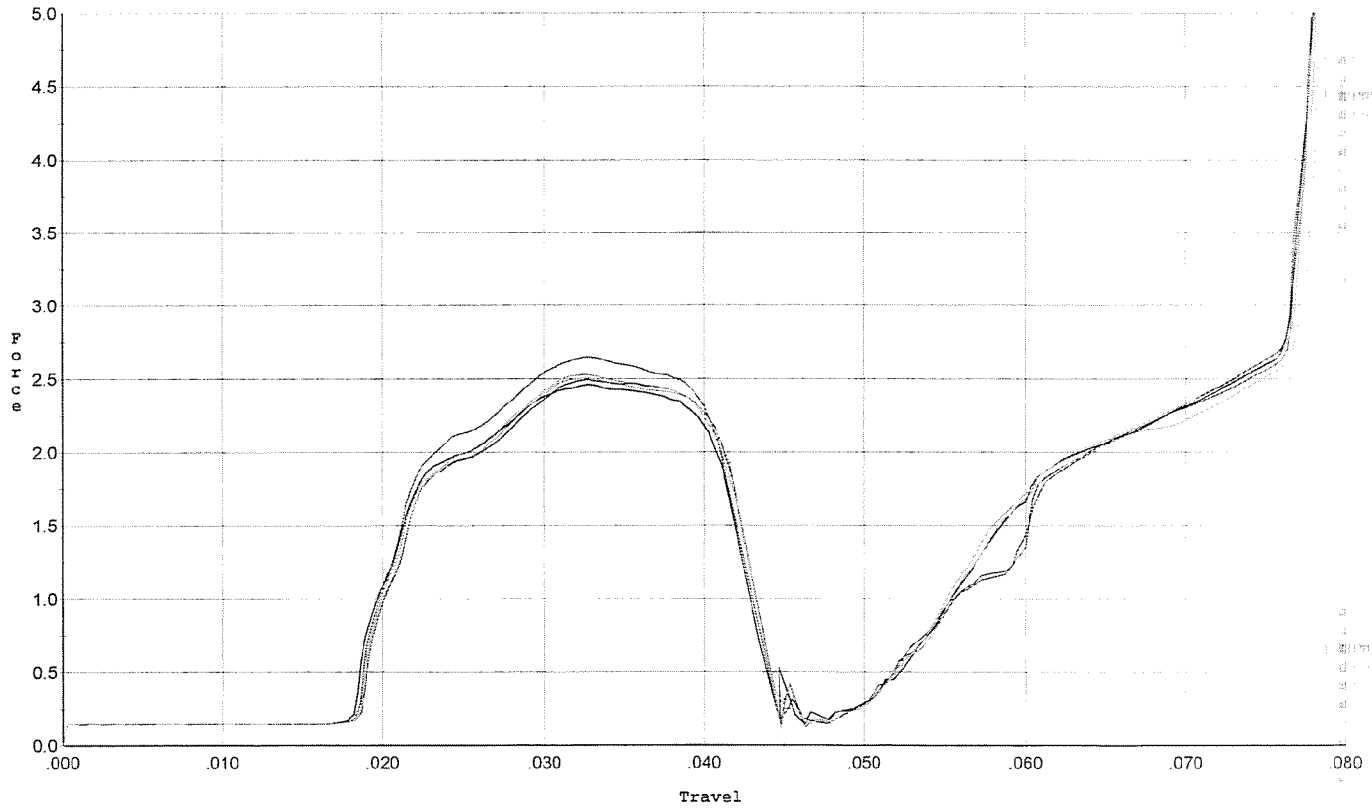
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.920	0.041	0.017	0.033	0.082		Set Trigger
2	3.970	0.041	0.016	0.033	0.082		Set Trigger
3	3.993	0.041	0.016	0.033	0.084		Set Trigger
4	4.007	0.041	0.016	0.033	0.084		Set Trigger
5	3.989	0.042	0.016	0.033	0.086		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



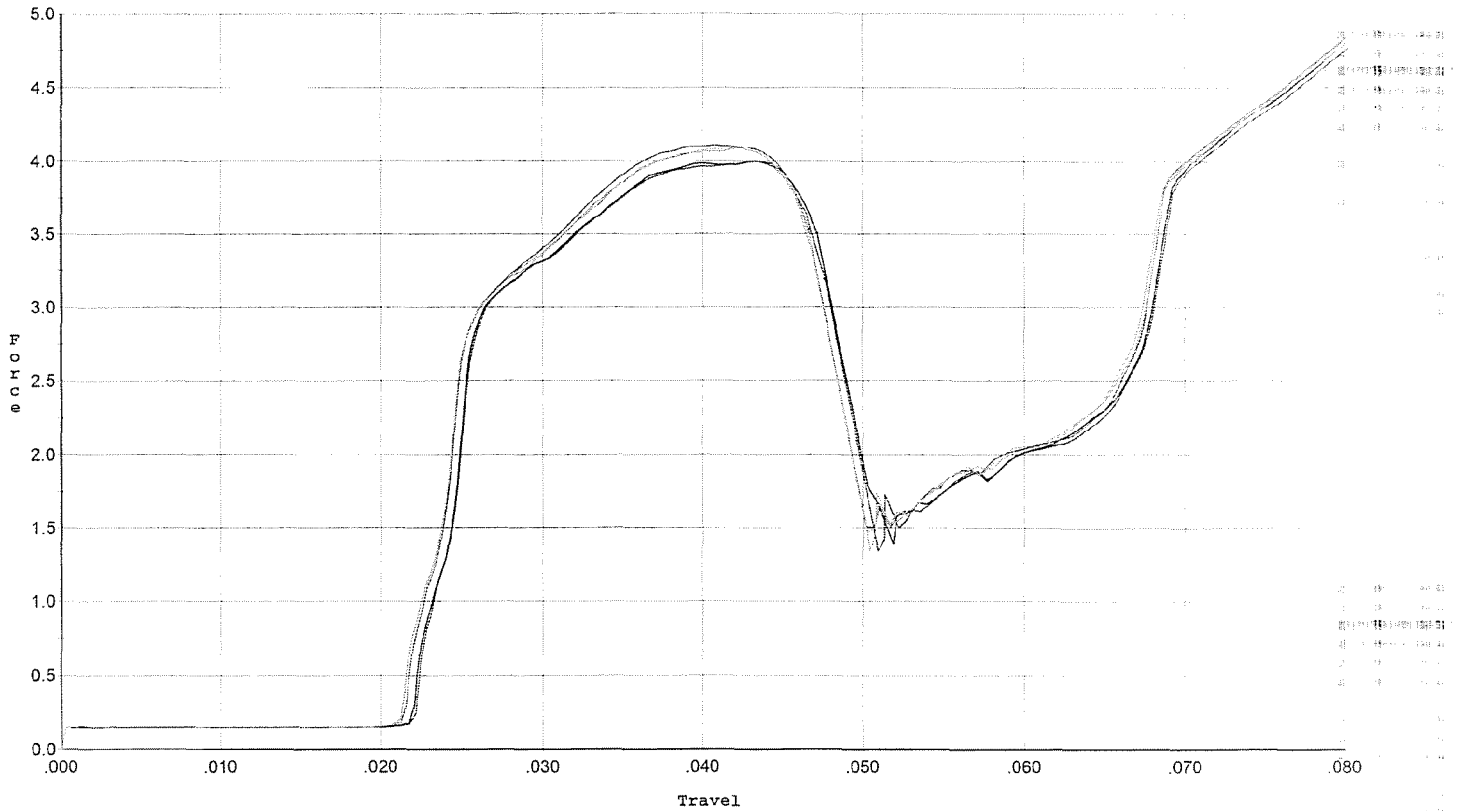
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.042	0.019	0.040	0.050		Set Trigger
2	2.460	0.041	0.018	0.040	0.049		Set Trigger
3	2.648	0.041	0.019	0.041	0.052		Se: Trigger
4	2.507	0.042	0.019	0.040	0.050		Set Trigger
5	2.530	0.042	0.019	0.040	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.048	0.022	0.033	0.088		Set Trigger
2	3.999	0.047	0.022	0.033	0.088		Set Trigger
3	4.106	0.047	0.022	0.033	0.089		Set Trigger
4	4.088	0.047	0.021	0.033	0.089		Set Trigger
5	4.092	0.047	0.021	0.033	0.088		Set Trigger

Aug 4.05