

6863613

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

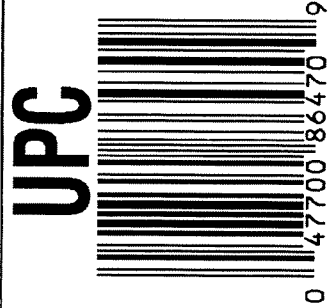
proof of purchase

owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863613



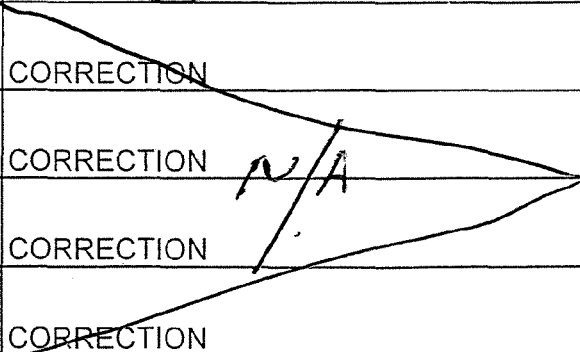
BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 3613

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

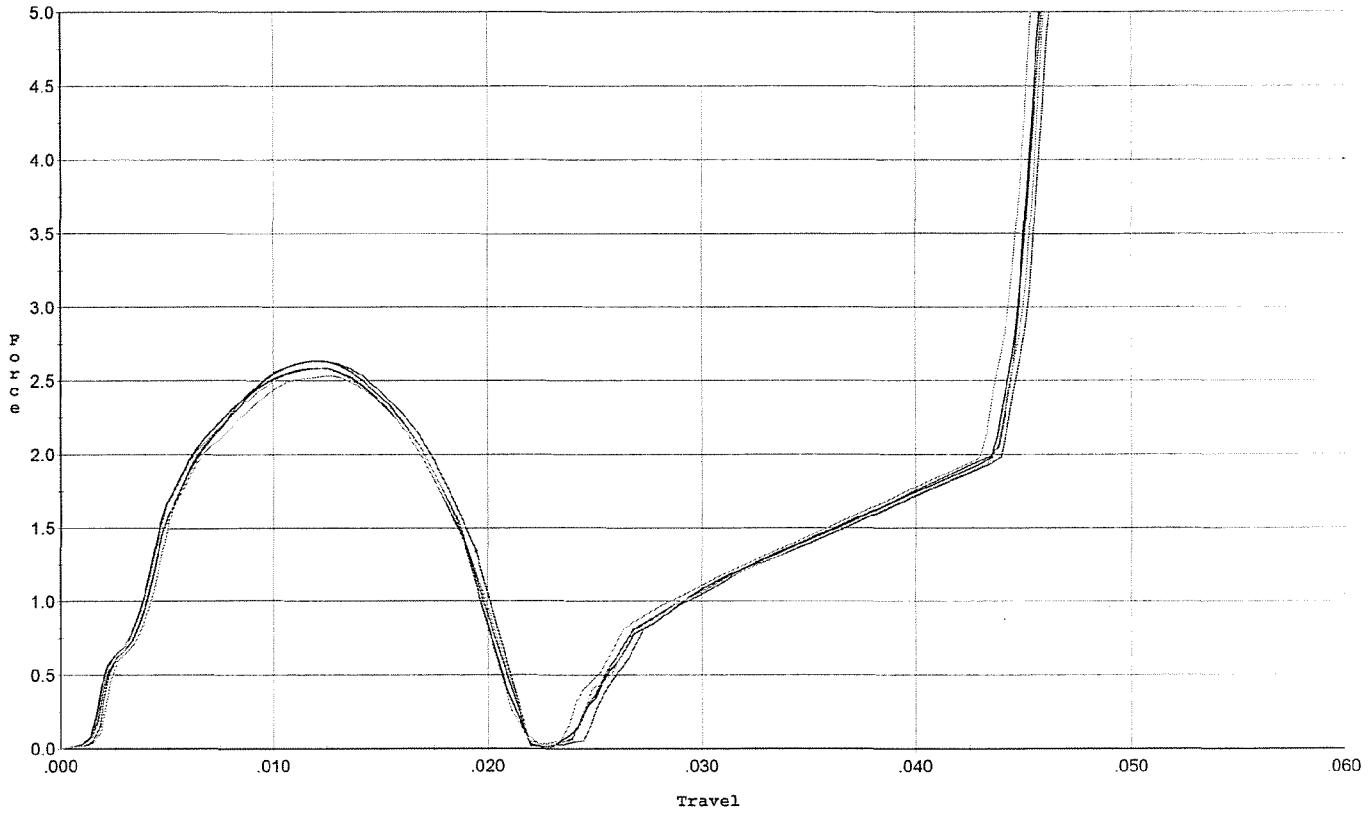
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u>	<u>50</u>	<u>50</u>	8-6-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	8-6-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-6-09	LN		
	J) ASSEMBLE STOCK					7-21-09	LN		
	K) ASSEMBLE SWIVEL STUDS					8-6-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/28	LN		
			PASS	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/28	TAR		
670	FINAL INSPECTION A) HEADSPACE					8-6-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u>	<u>2.54</u>	<u>2.64</u>	<u>2.52</u>	<u>2.35</u>	8-5-09	LN
	C) FUNCTION					8-6-09	LN		
690	PACK					8/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



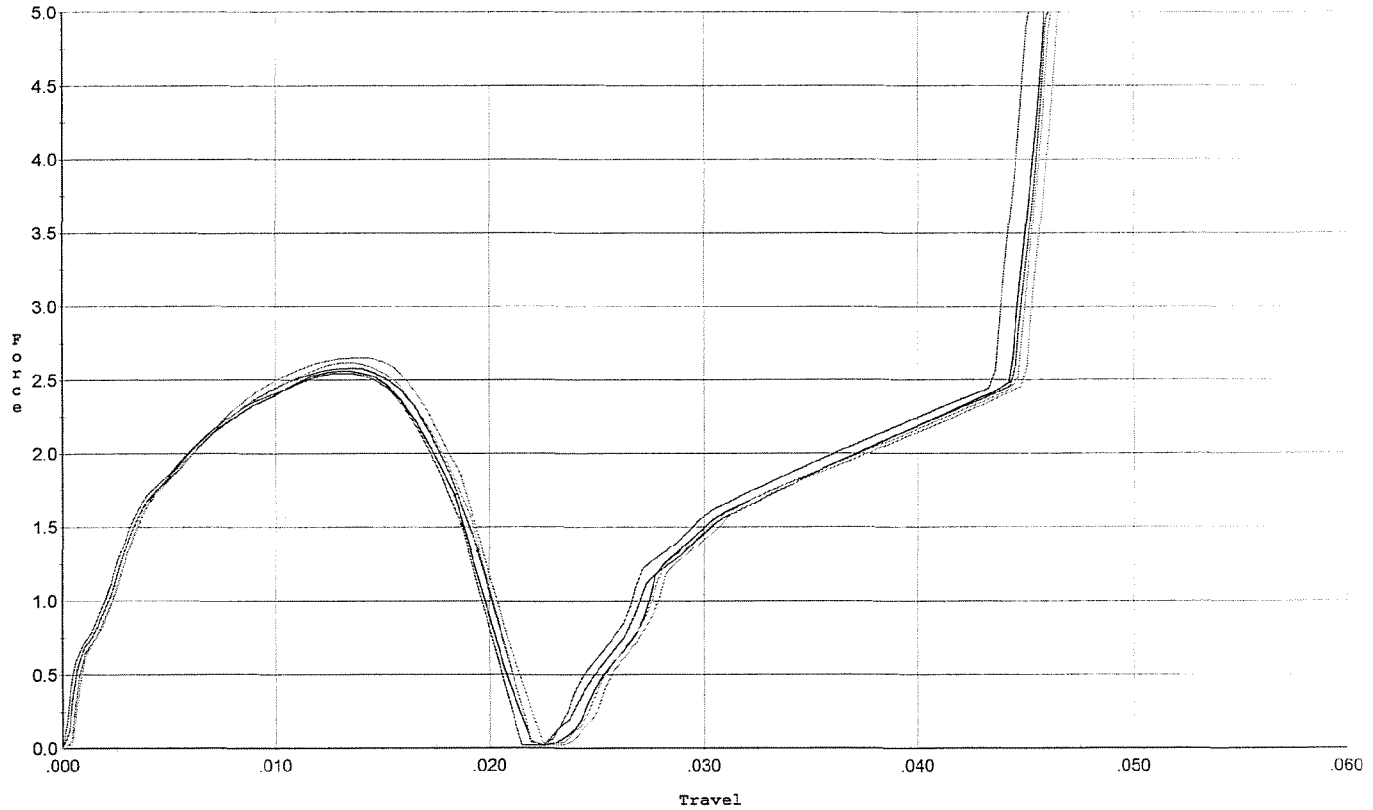
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.019	0.00	0.033	0.032		Set Trigger
2	2.584	0.019	0.00	0.033	0.032		Set Trigger
3	2.631	0.019	0.00	0.033	0.033		Set Trigger
4	2.533	0.020	0.00	0.033	0.033		Set Trigger
5	2.585	0.019	0.00	0.032	0.032		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



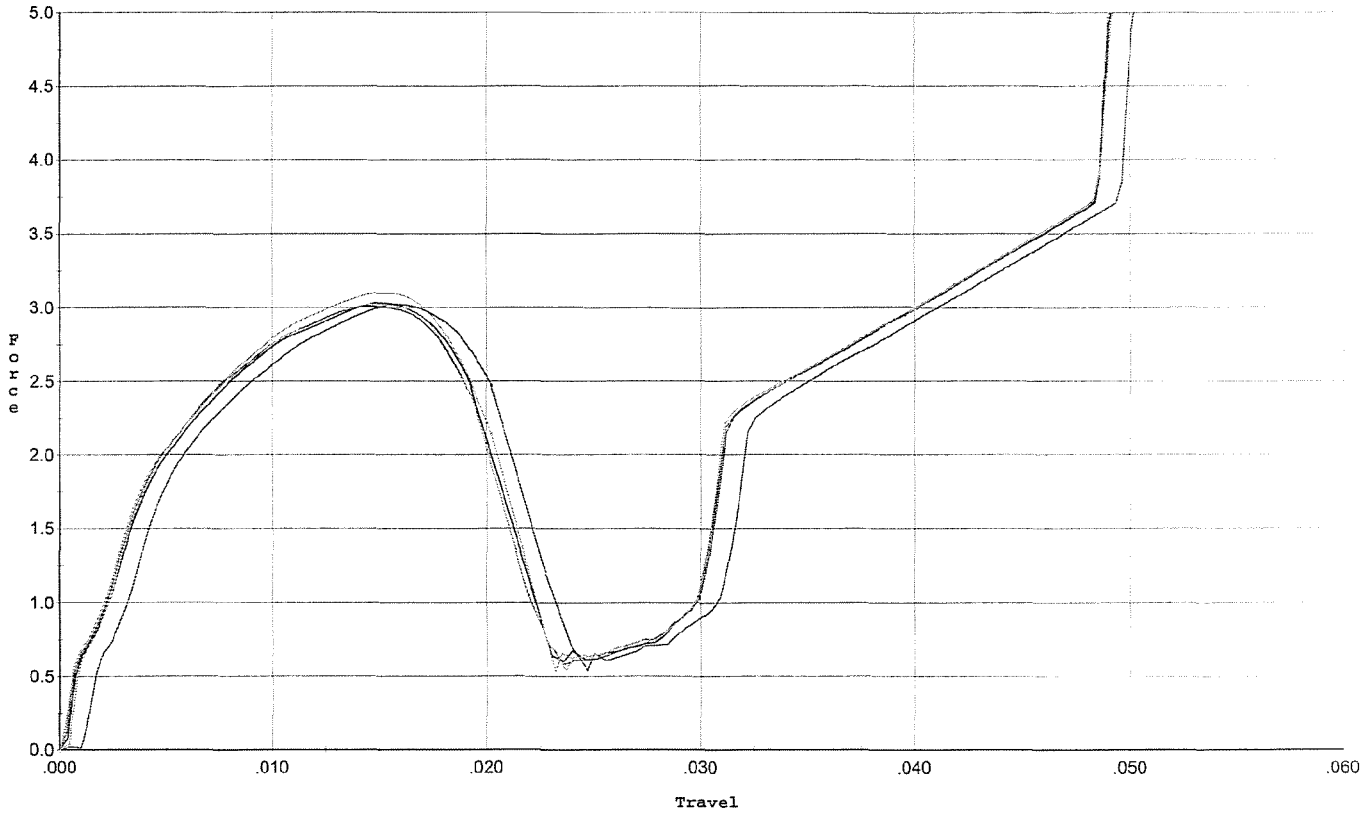
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.032	0.036		Set Trigger
2	2.558	0.018	0.00	0.032	0.034		Set Trigger
3	2.543	0.019	0.00	0.031	0.035		Set Trigger
4	2.618	0.019	0.00	0.032	0.036		Set Trigger
5	2.650	0.019	0.00	0.032	0.035		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/27/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



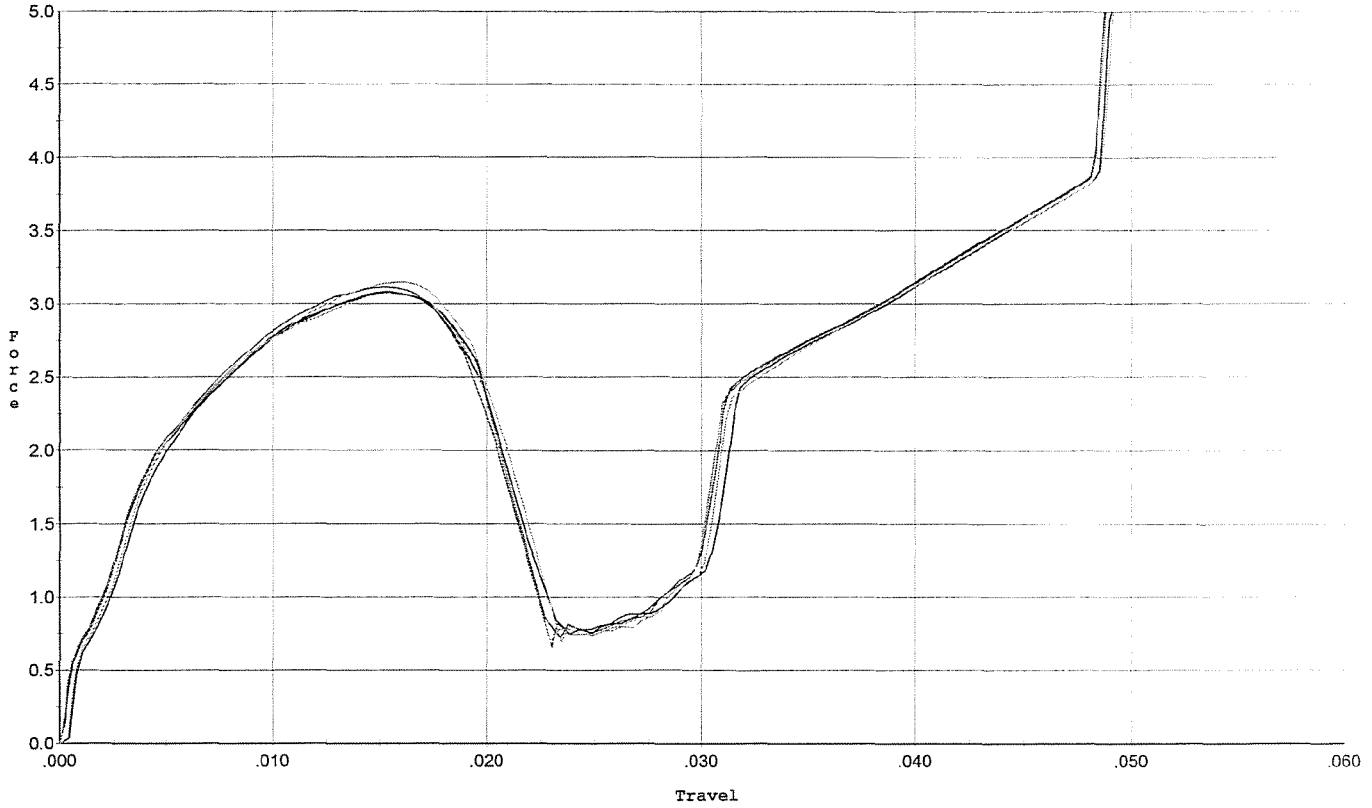
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.021	0.020	0.00	0.033	0.042		Set Trigger
2	3.031	0.019	0.00	0.032	0.041		Set Trigger
3	3.010	0.019	0.00	0.032	0.042		Set Trigger
4	3.024	0.019	0.00	0.032	0.042		Set Trigger
5	3.101	0.020	0.00	0.032	0.044		Set Trigger

Aug 3.0 3

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



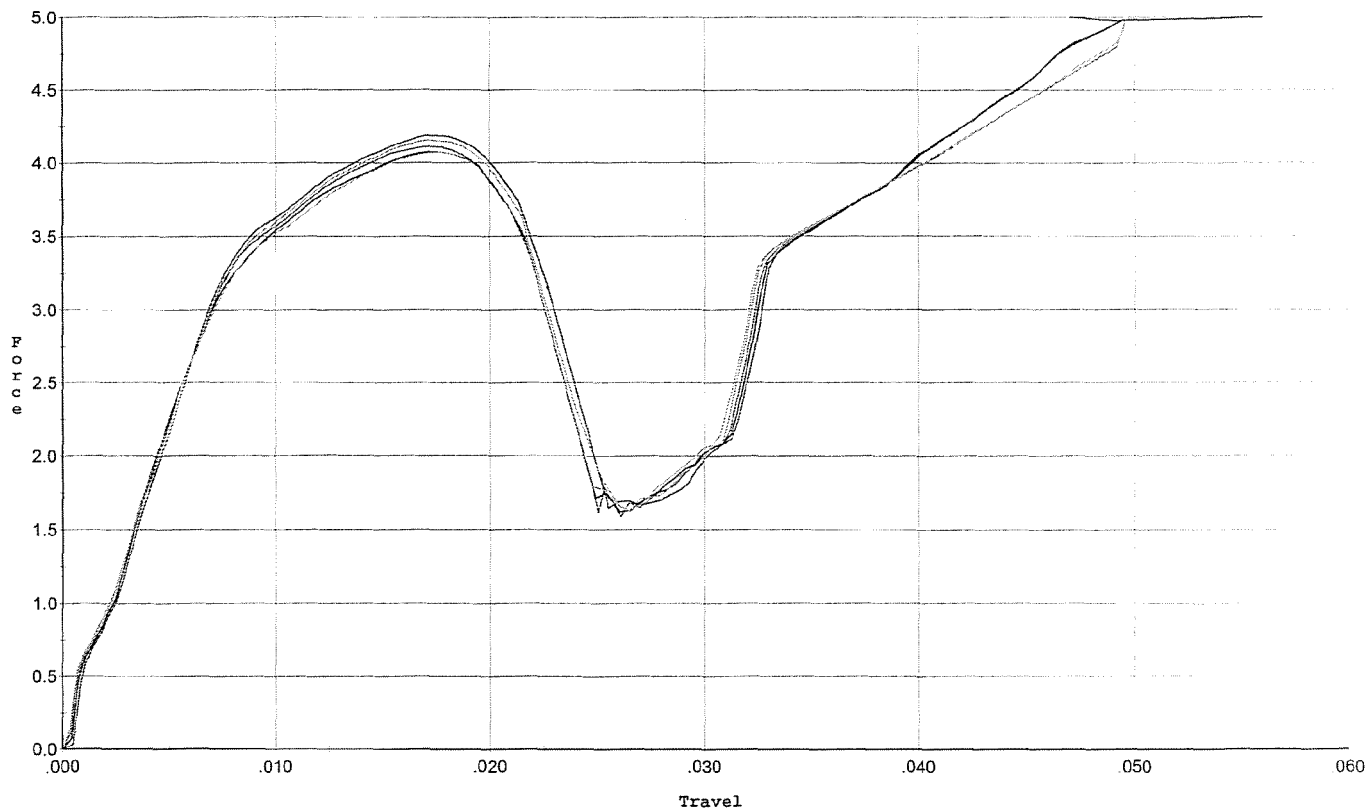
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.020	0.00	0.031	0.044		Set Trigger
2	3.075	0.020	0.00	0.032	0.043		Set Trigger
3	3.114	0.020	0.00	0.031	0.045		Set Trigger
4	3.145	0.021	0.00	0.031	0.047		Set Trigger
5	3.076	0.020	0.00	0.031	0.044		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/27/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



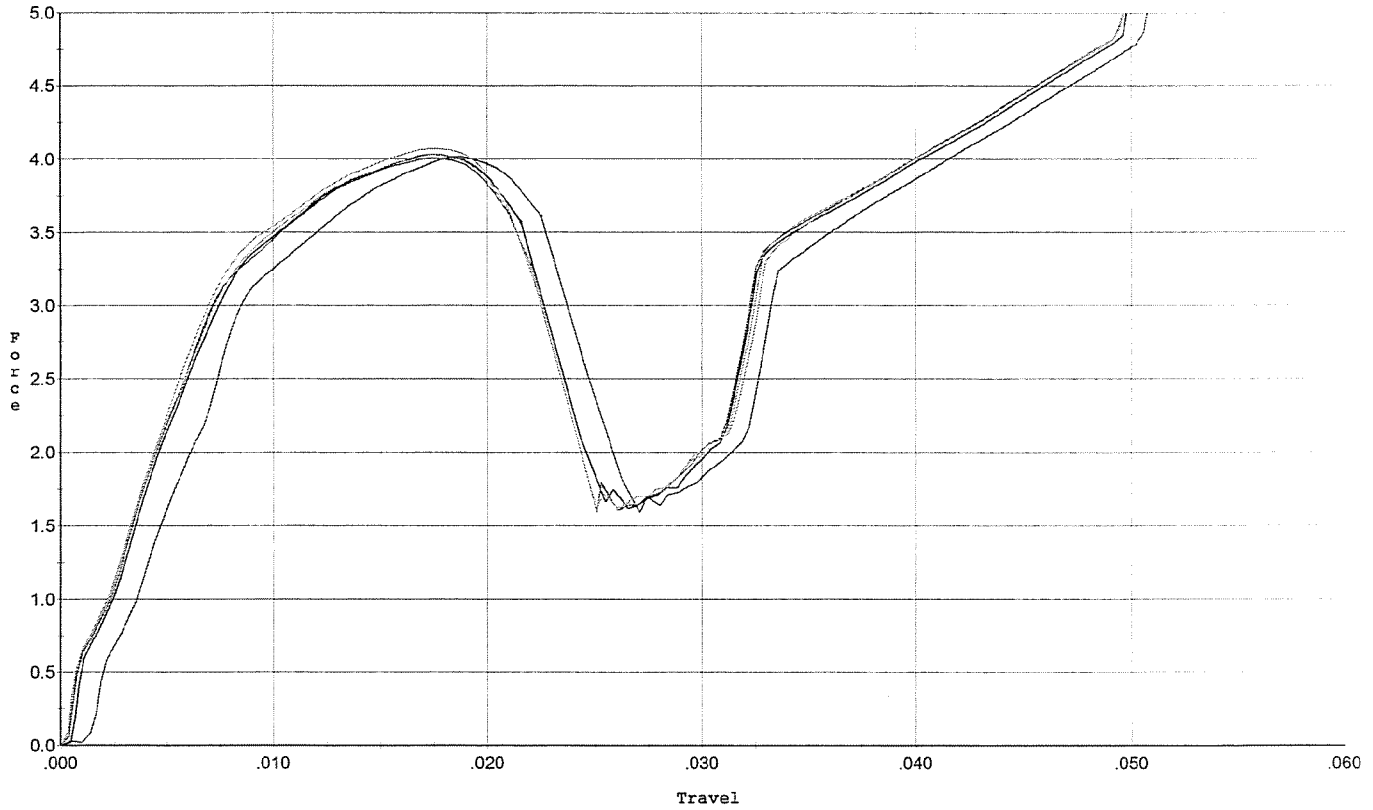
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.023	0.00	0.029	0.065		Set Trigger
2	4.074	0.022	0.00	0.030	0.061		Set Trigger
3	4.112	0.022	0.00	0.030	0.062		Set Trigger
4	4.072	0.022	0.00	0.029	0.061		Set Trigger
5	4.153	0.021	0.00	0.030	0.062		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



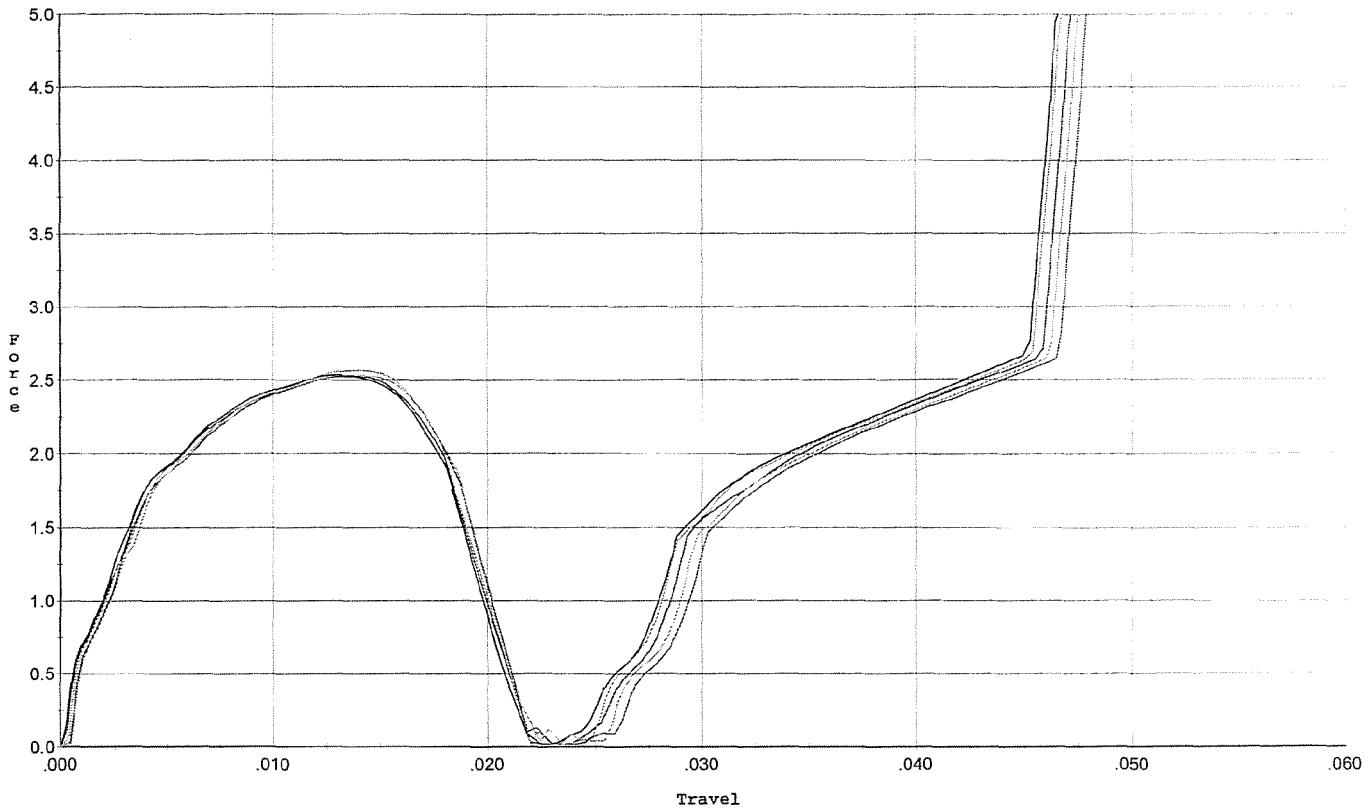
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.023	0.00	0.030	0.059		Set Trigger
2	4.031	0.022	0.00	0.030	0.060		Set Trigger
3	4.008	0.022	0.00	0.030	0.061		Set Trigger
4	4.072	0.022	0.00	0.030	0.063		Set Trigger
5	4.031	0.022	0.00	0.030	0.062		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



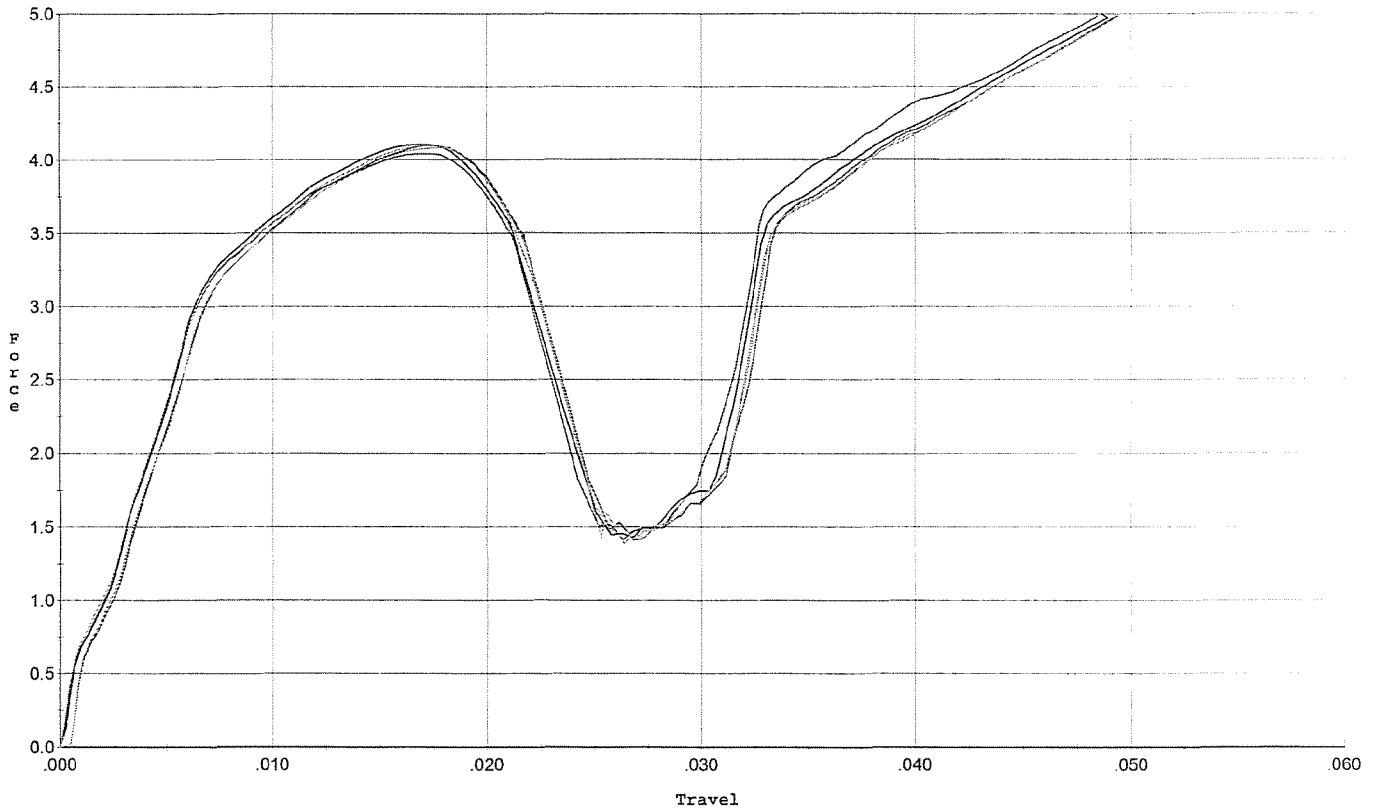
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.018	0.00	0.033	0.034		Set Trigger
2	2.533	0.018	0.00	0.033	0.034		Set Trigger
3	2.534	0.019	0.00	0.034	0.035		Set Trigger
4	2.535	0.019	0.00	0.033	0.035		Set Trigger
5	2.564	0.020	0.00	0.032	0.037		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.021	0.00	0.030	0.060		Set Trigger
2	4.101	0.021	0.00	0.030	0.060		Set Trigger
3	4.095	0.022	0.00	0.030	0.061		Set Trigger
4	4.083	0.022	0.00	0.030	0.061		Set Trigger
5	4.096	0.022	0.00	0.030	0.064		Set Trigger

Avg 4.08