

66863614

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



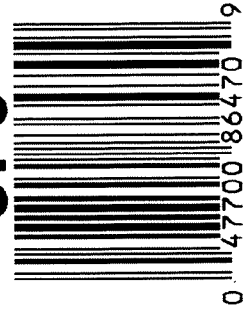
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863614

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863614

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SPD
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-10-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR F	6/13/09	D
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		2/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

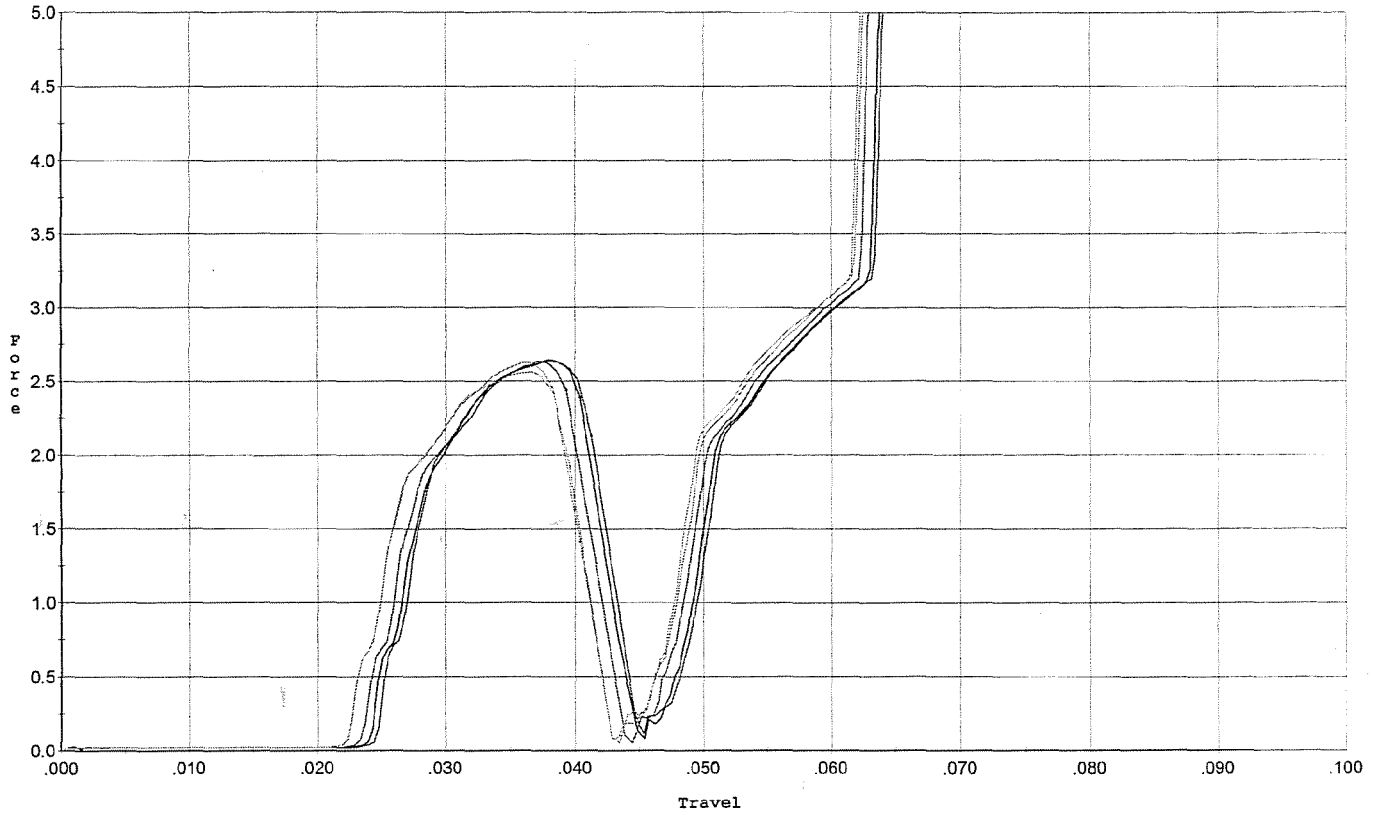
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/28/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/28/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8/28/09	RB
	J) ASSEMBLE STOCK		8-25-09	RPD
	K) ASSEMBLE SWIVEL STUDS		8/28/09	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-09	RPD
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/28/09	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.79</u> <u>2.78</u> <u>2.40</u> <u>2.80</u>	8/27/09	RP
	C) FUNCTION		8/28/09	RL
690	PACK		8-28-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



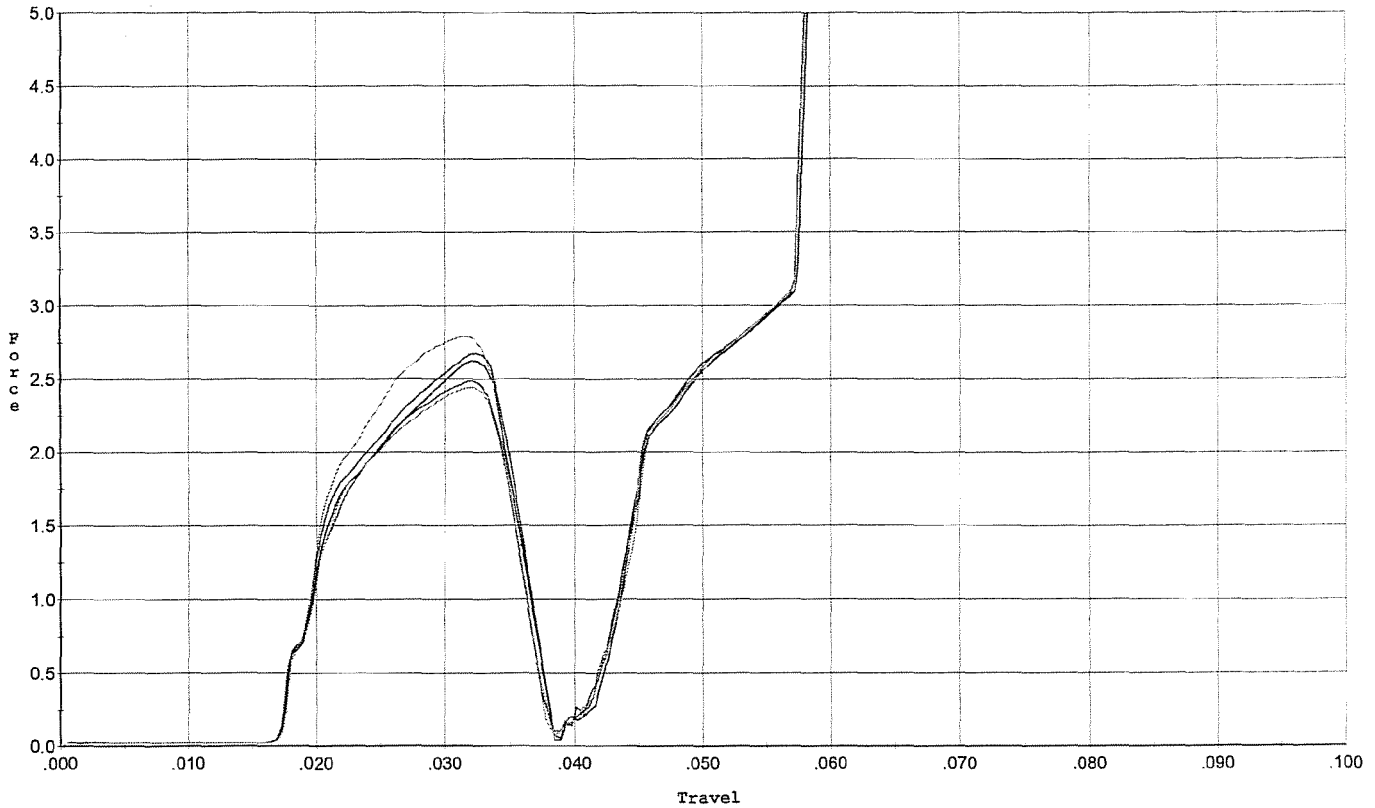
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.041	0.025	0.027	0.036		Set Trigger
2	2.647	0.040	0.024	0.027	0.035		Set Trigger
3	2.635	0.039	0.024	0.027	0.034		Set Trigger
4	2.563	0.040	0.023	0.027	0.035		Set Trigger
5	2.627	0.040	0.023	0.027	0.036		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



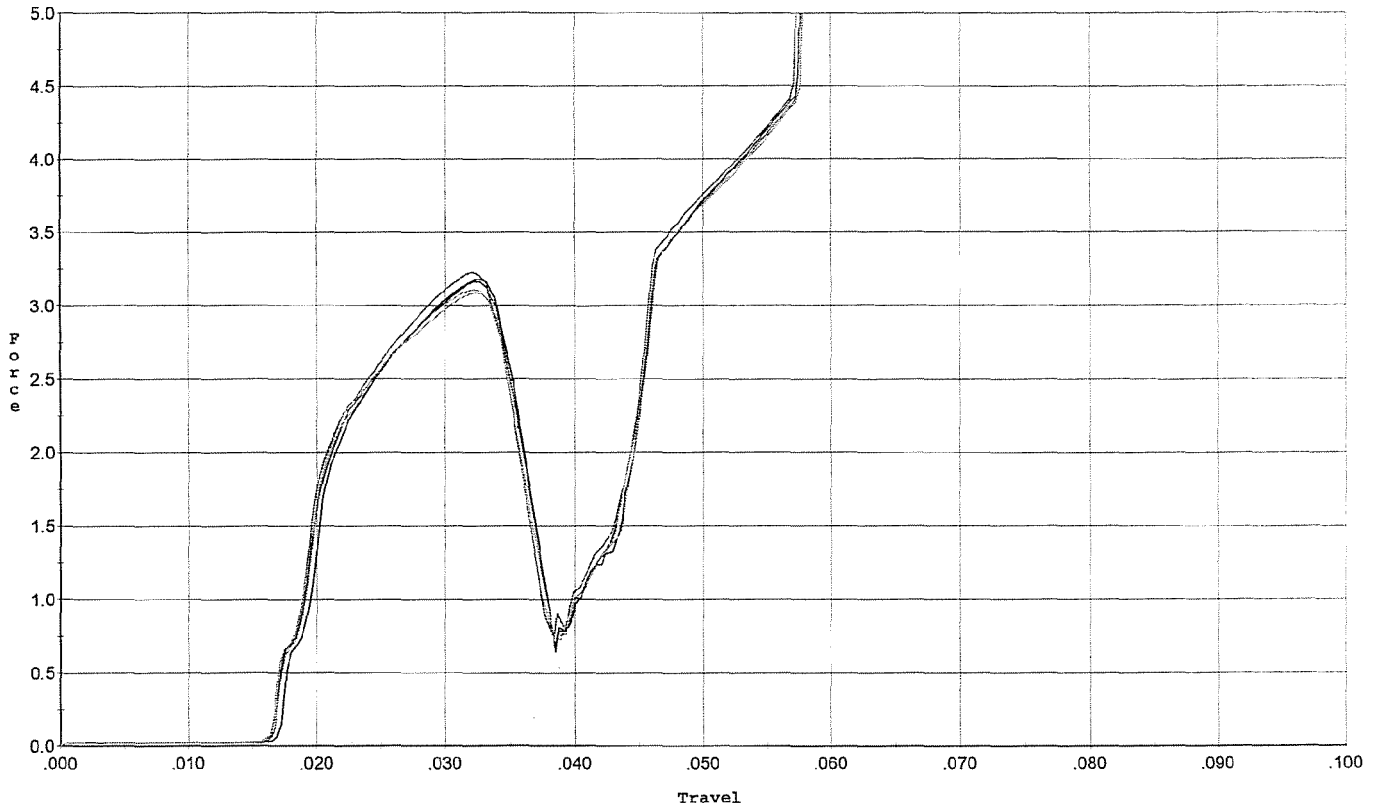
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.035	0.017	0.027	0.036		Set Trigger
2	2.622	0.036	0.017	0.027	0.036		Set Trigger
3	2.487	0.034	0.017	0.027	0.033		Set Trigger
4	2.443	0.035	0.018	0.027	0.033		Set Trigger
5	2.791	0.034	0.017	0.027	0.036		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



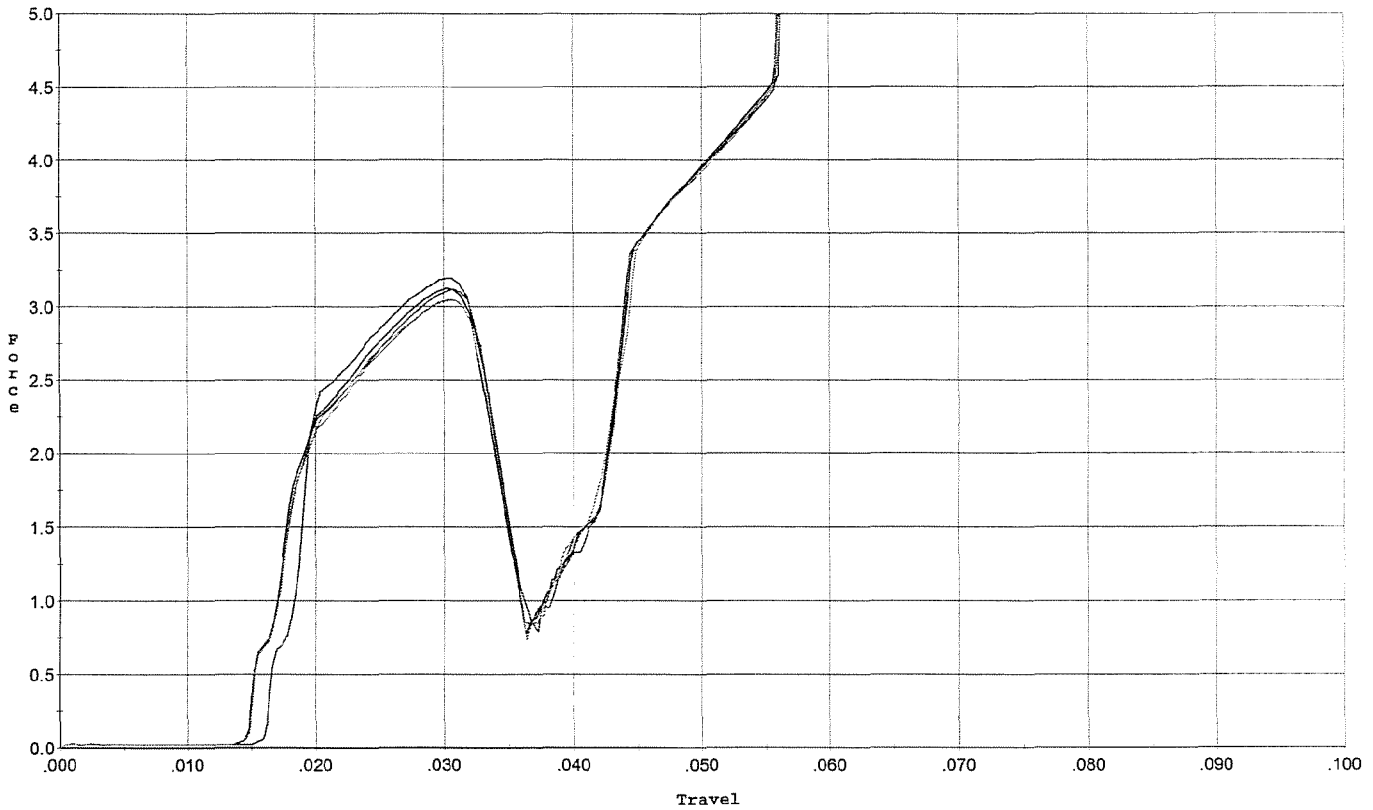
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.036	0.017	0.025	0.045		Set Trigger
2	3.180	0.035	0.017	0.025	0.044		Set Trigger
3	3.226	0.034	0.017	0.025	0.044		Set Trigger
4	3.108	0.034	0.017	0.025	0.043		Set Trigger
5	3.088	0.034	0.017	0.025	0.042		Set Trigger

A 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



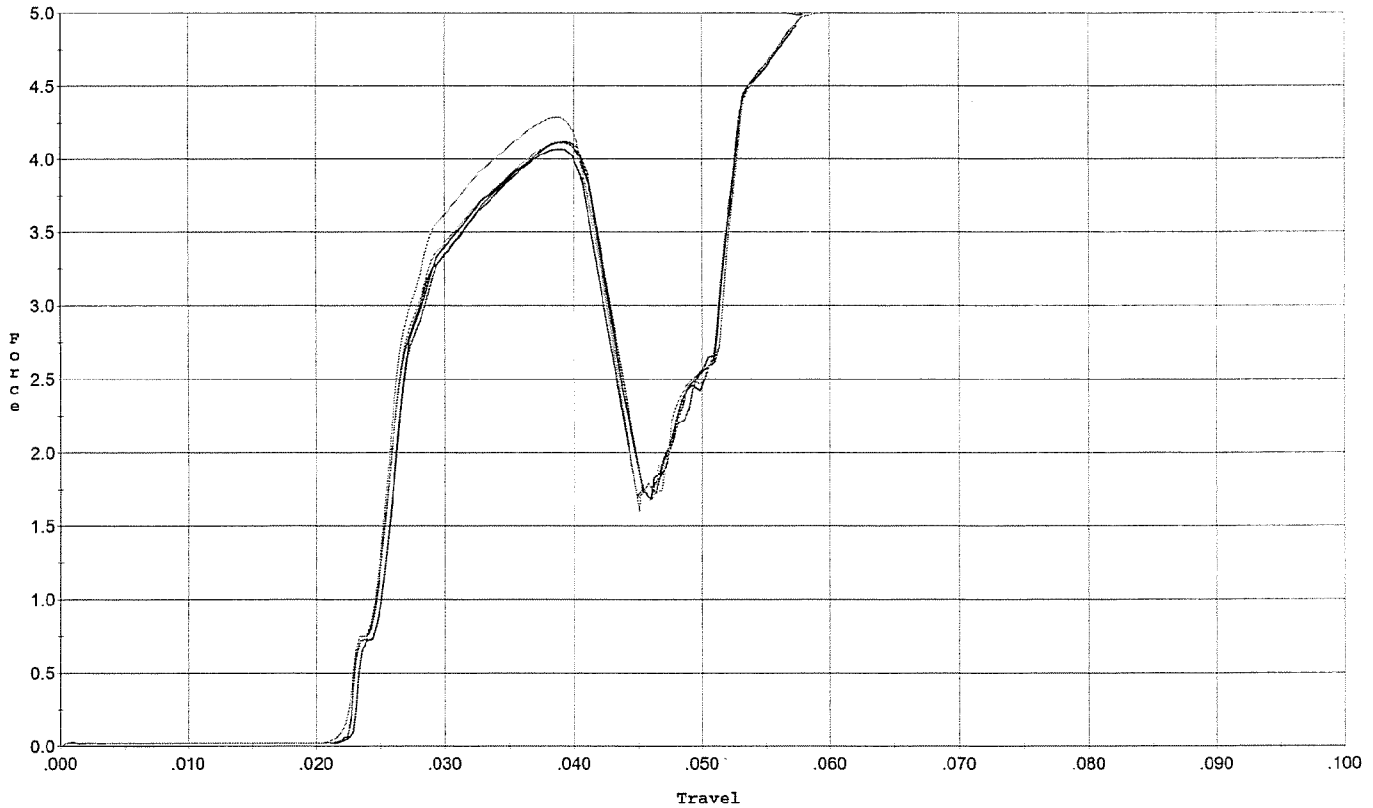
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.190	0.033	0.016	0.025	0.043		Set Trigger
2	3.125	0.034	0.015	0.024	0.045		Set Trigger
3	3.120	0.033	0.015	0.025	0.043		Set Trigger
4	3.042	0.034	0.015	0.024	0.043		Set Trigger
5	3.048	0.034	0.015	0.025	0.043		Set Trigger

A. 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



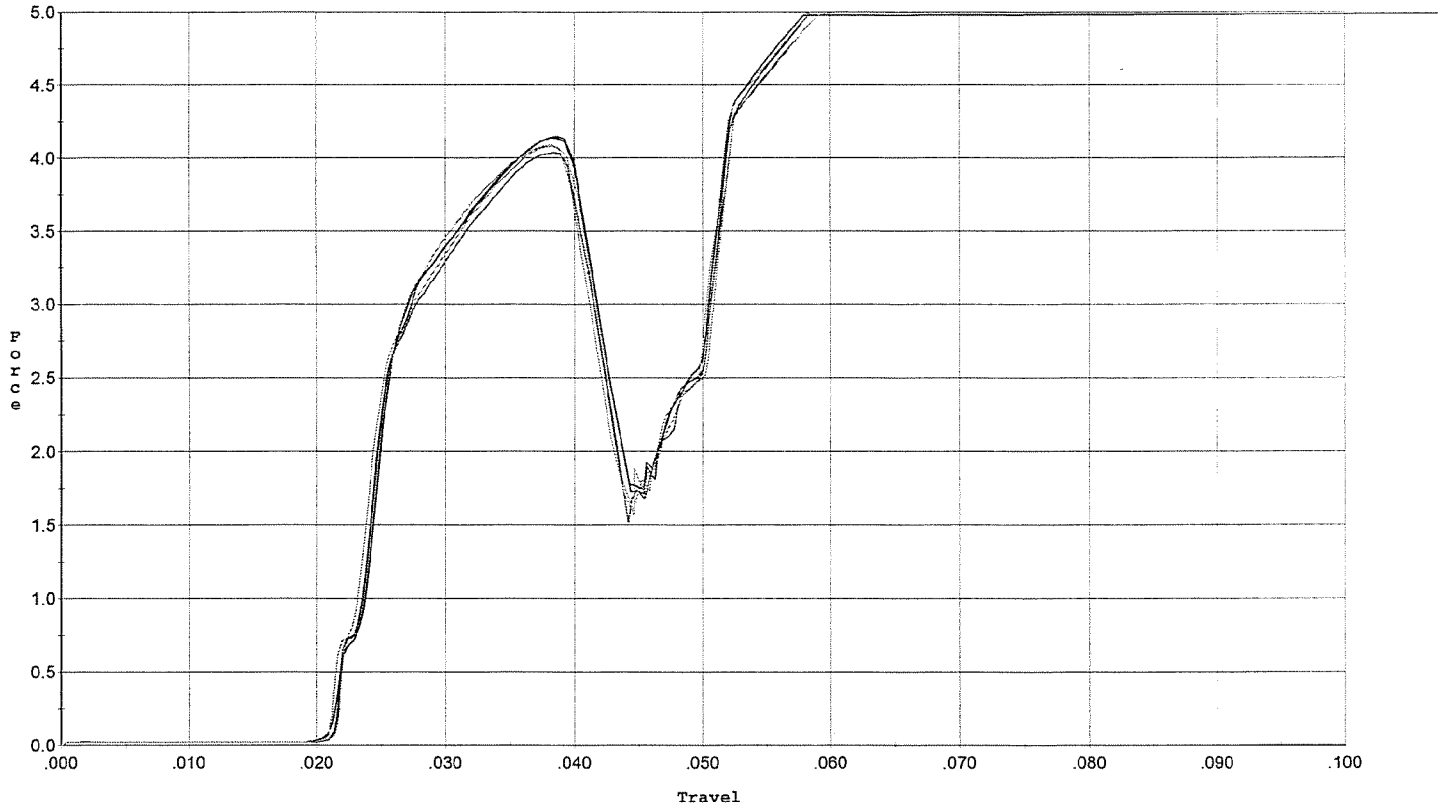
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.041	0.023	0.025	0.060		Set Trigger
2	4.113	0.041	0.023	0.025	0.061		Set Trigger
3	4.119	0.041	0.023	0.025	0.061		Set Trigger
4	4.285	0.042	0.022	0.025	0.066		Set Trigger
5	4.115	0.042	0.023	0.025	0.063		Set Trigger

A.4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



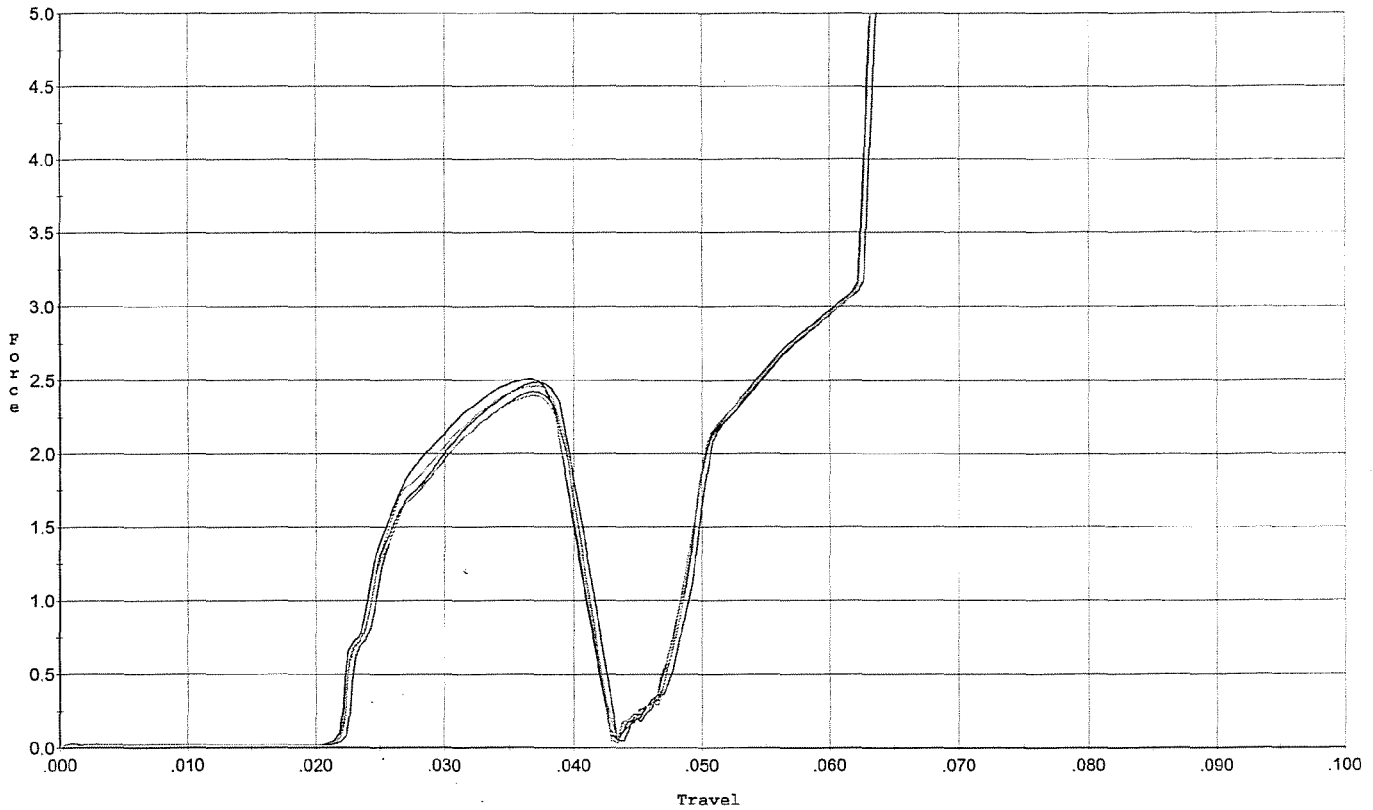
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.040	0.022	0.024	0.061		Set Trigger
2	4.138	0.040	0.021	0.025	0.061		Set Trigger
3	4.035	0.041	0.022	0.024	0.062		Set Trigger
4	4.080	0.040	0.022	0.024	0.061		Set Trigger
5	4.089	0.040	0.021	0.024	0.061		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



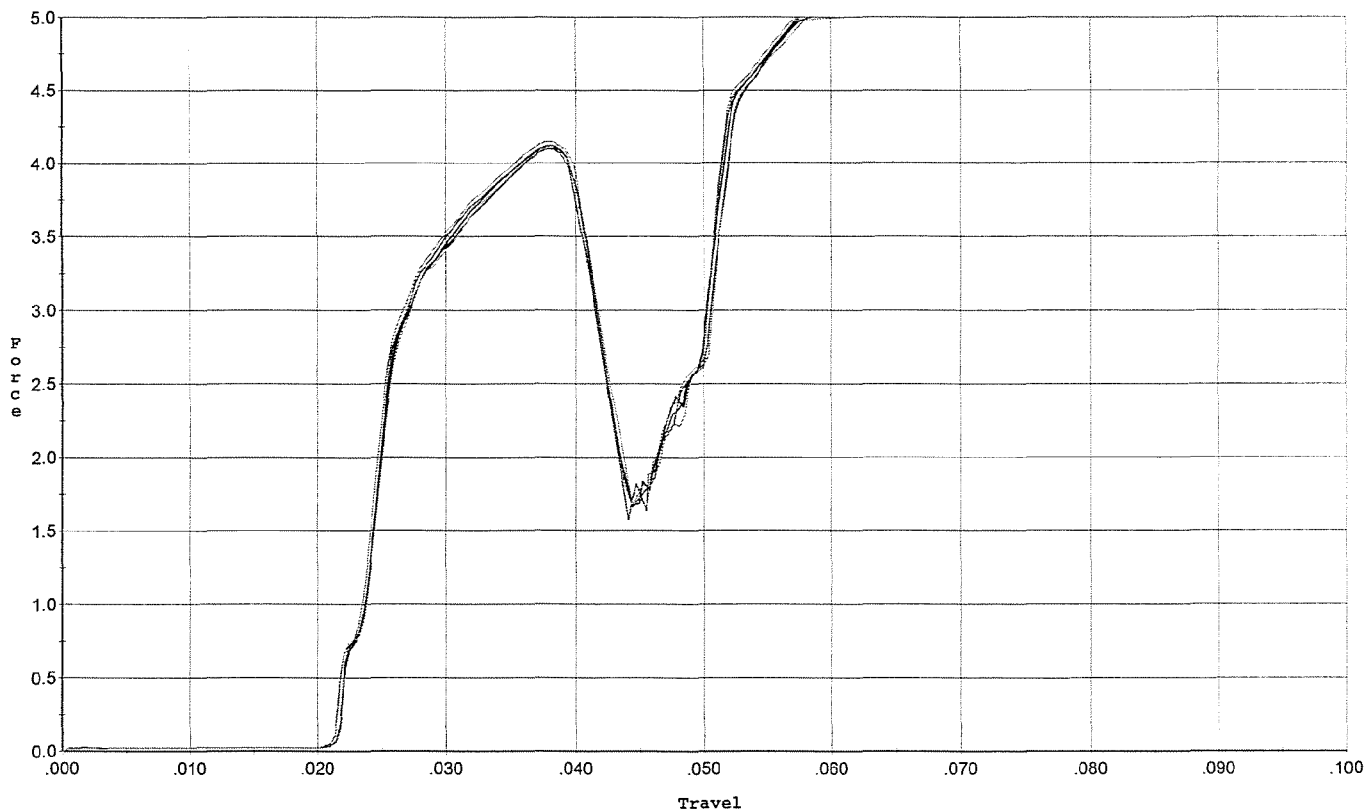
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.041	0.023	0.028	0.035		Set Trigger
2	2.510	0.038	0.022	0.028	0.034		Set Trigger
3	2.420	0.039	0.022	0.028	0.033		Set Trigger
4	2.464	0.039	0.022	0.028	0.034		Set Trigger
5	2.398	0.041	0.022	0.028	0.034		Set Trigger

A.2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.040	0.022	0.025	0.062		Set Trigger
2	4.120	0.040	0.022	0.025	0.062		Set Trigger
3	4.096	0.041	0.021	0.024	0.063		Set Trigger
4	4.122	0.040	0.022	0.025	0.061		Set Trigger
5	4.150	0.040	0.021	0.024	0.063		Set Trigger

A.4.11