

66863615

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



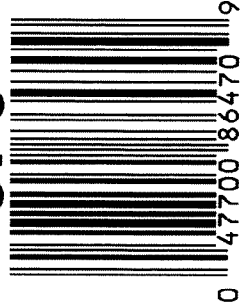
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863615

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 686 3615

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	6/13/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-18-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RT
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

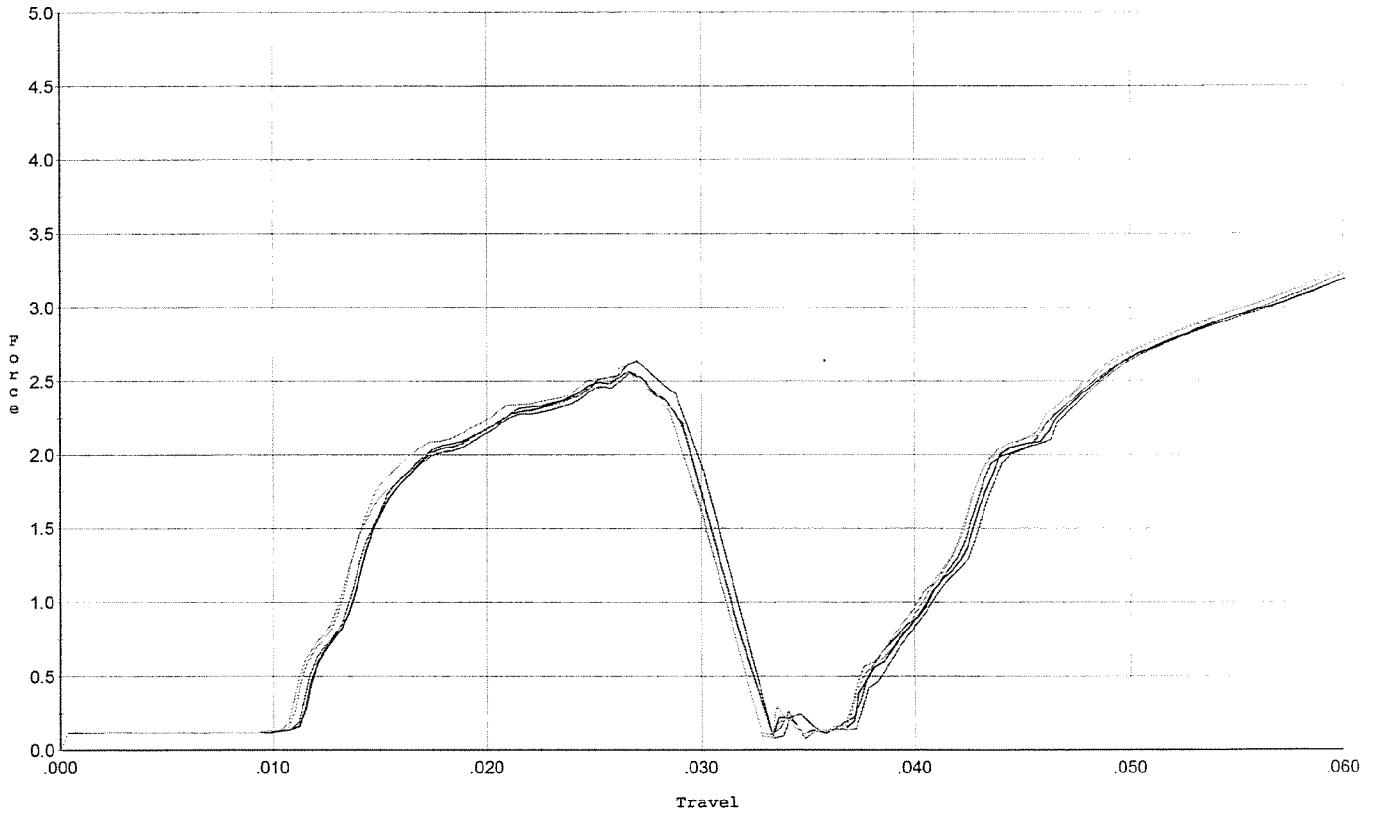
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>6.0</u>	8-4-09	LH		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	8-4-09	LH		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u>	<u>.033</u>	<u>.023</u>	8-4-09	LH		
	J) ASSEMBLE STOCK					7-20-09	RH		
	K) ASSEMBLE SWIVEL STUDS					8-4-09	LH		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/31/09	LPH		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION			N/A				
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					7/31/09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-4-09	LH		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u>	<u>2.59</u>	<u>2.54</u>	<u>2.51</u>	<u>2.59</u>	8-3-09	LH
	C) FUNCTION					8-4-09	LH		
690	PACK					8/6/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



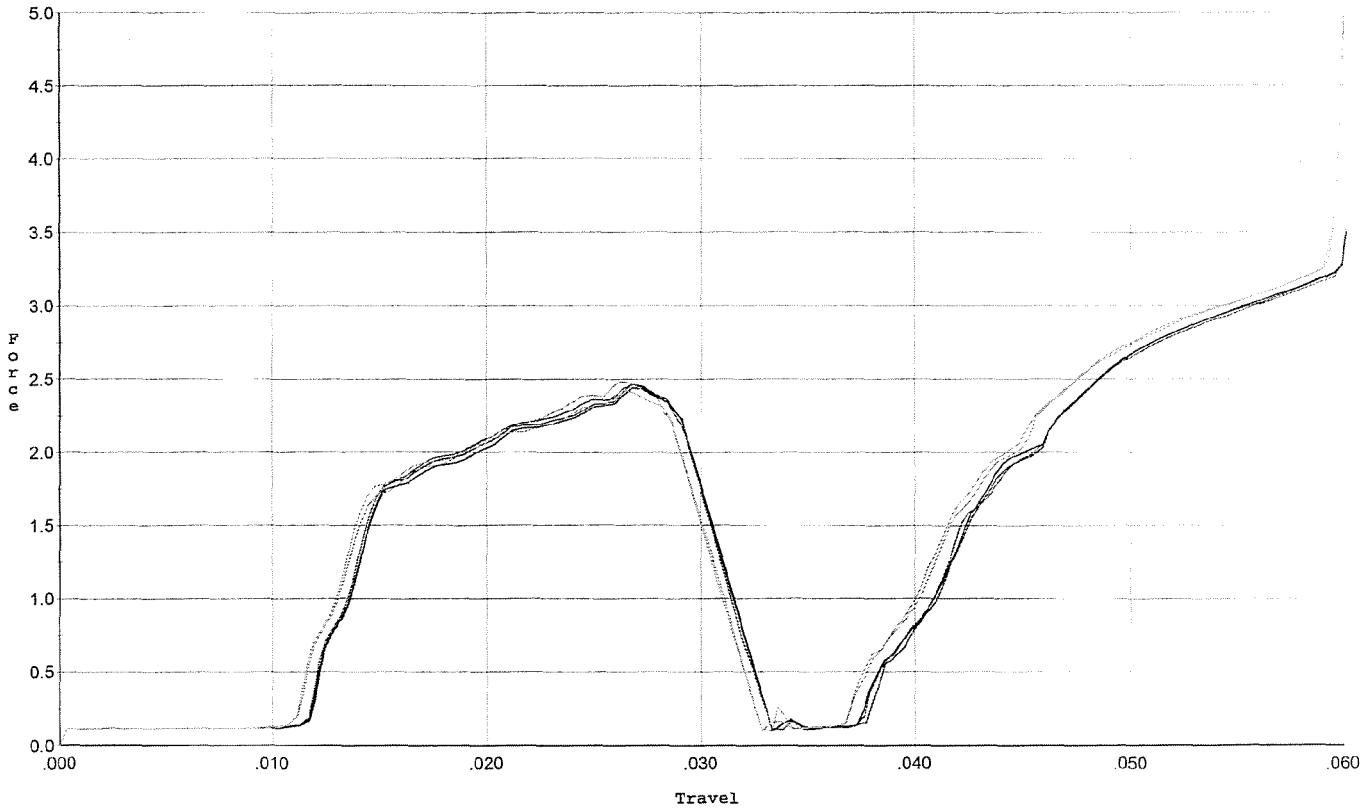
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.030	0.012	0.037	0.038		Set Trigger
2	2.566	0.029	0.012	0.037	0.036		Set Trigger
3	2.555	0.029	0.011	0.038	0.036		Set Trigger
4	2.607	0.030	0.011	0.037	0.039		Set Trigger
5	2.562	0.030	0.011	0.037	0.038		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



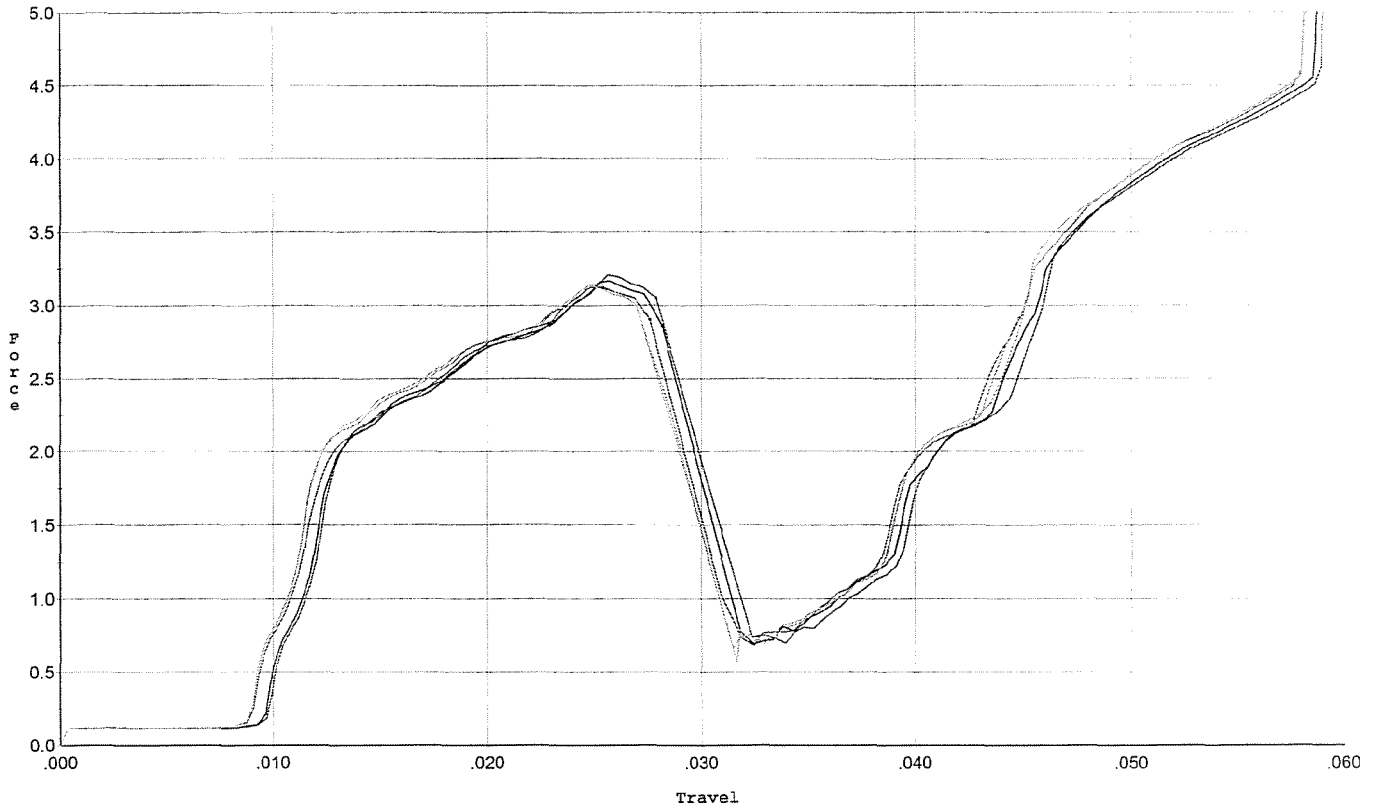
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.029	0.012	0.038	0.035		Set Trigger
2	2.442	0.029	0.012	0.037	0.035		Set Trigger
3	2.464	0.029	0.012	0.037	0.036		Set Trigger
4	2.426	0.029	0.011	0.037	0.035		Set Trigger
5	2.484	0.031	0.011	0.037	0.037		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



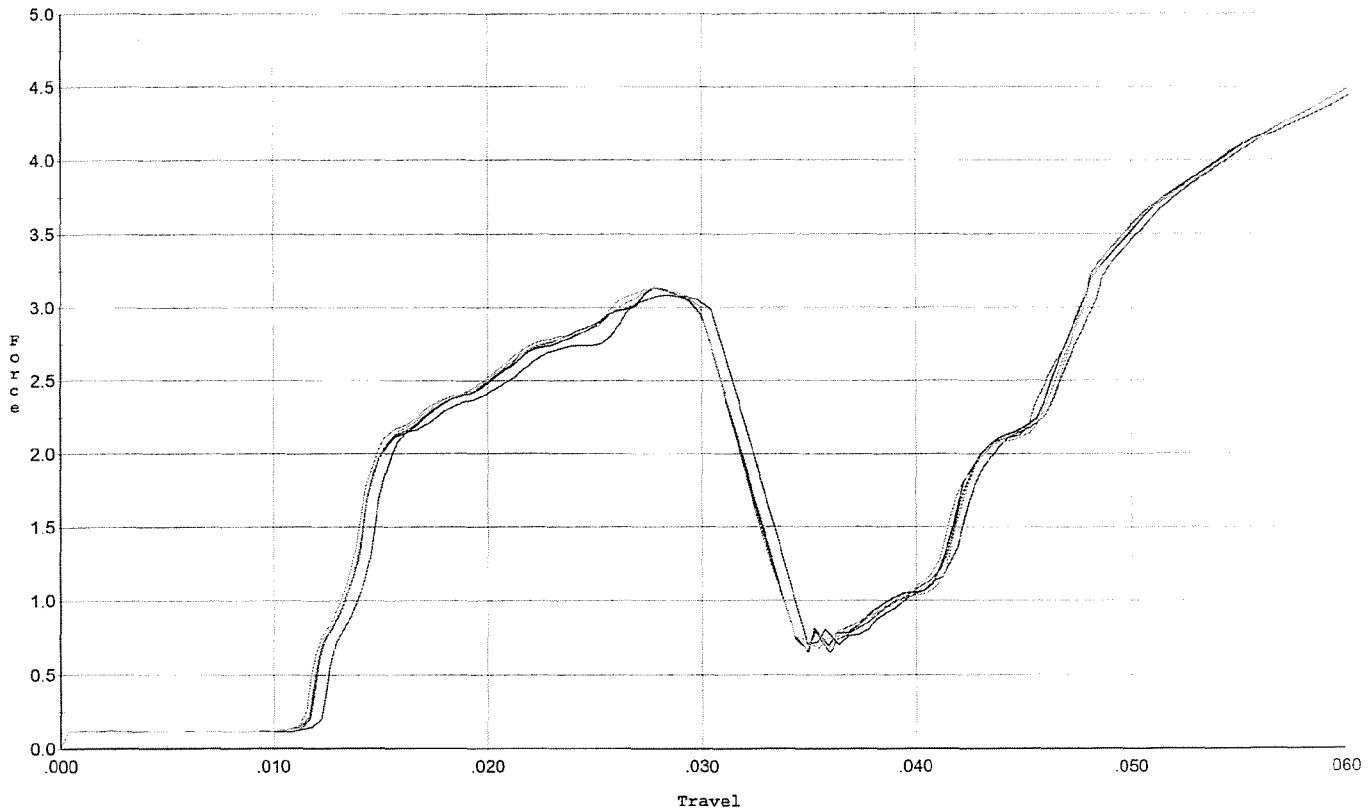
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.028	0.010	0.035	0.045		Set Trigger
2	3.169	0.028	0.010	0.035	0.045		Set Trigger
3	3.128	0.028	0.009	0.035	0.045		Set Trigger
4	3.139	0.029	0.009	0.035	0.048		Set Trigger
5	3.147	0.029	0.009	0.035	0.047		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



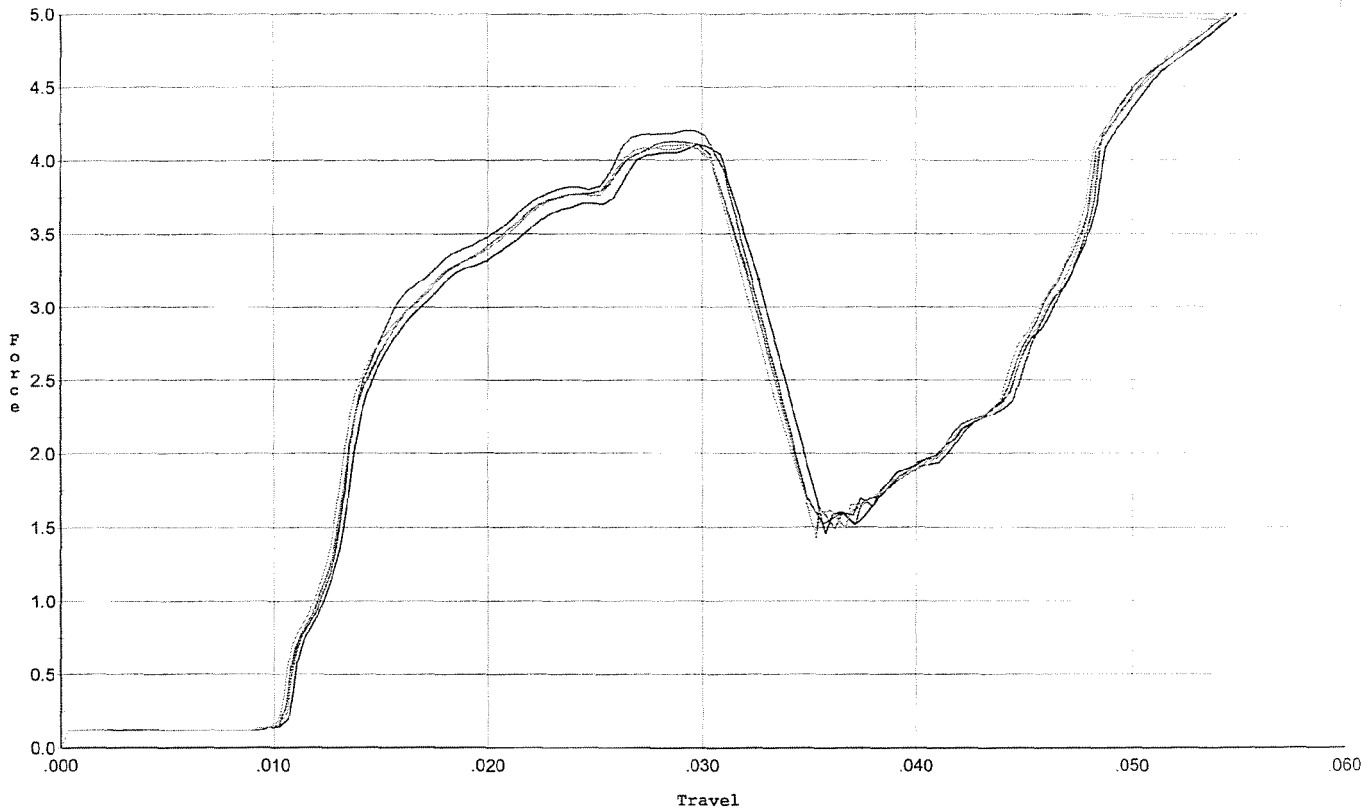
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.033	0.012	0.033	0.049		Set Trigger
2	3.136	0.030	0.012	0.035	0.046		Set Trigger
3	3.139	0.030	0.012	0.035	0.046		Set Trigger
4	3.134	0.030	0.012	0.035	0.046		Set Trigger
5	3.128	0.030	0.012	0.035	0.046		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



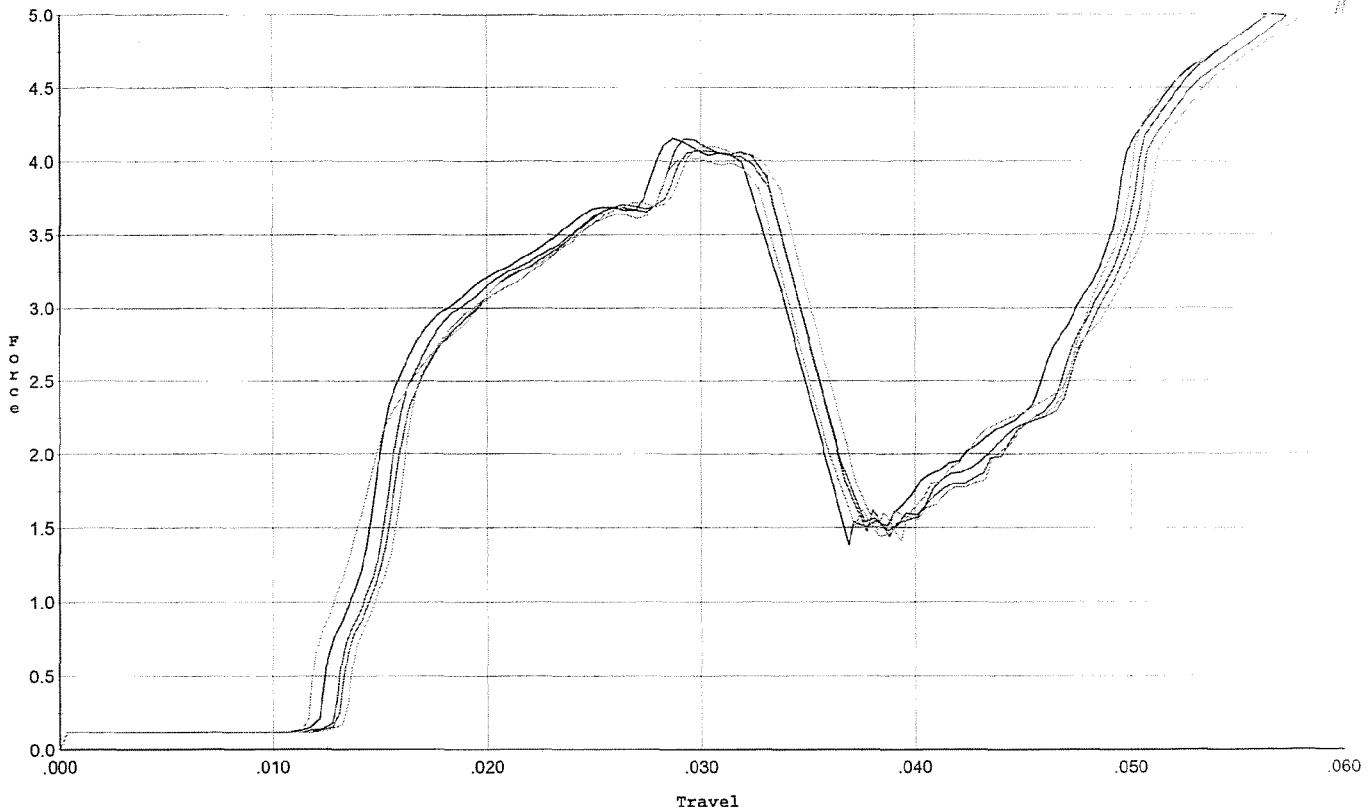
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.031	0.011	0.027	0.067		Set Trigger
2	4.105	0.033	0.011	0.027	0.069		Set Trigger
3	4.128	0.032	0.011	0.027	0.068		Set Trigger
4	4.103	0.030	0.010	0.027	0.065		Set Trigger
5	4.093	0.032	0.011	0.027	0.068		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



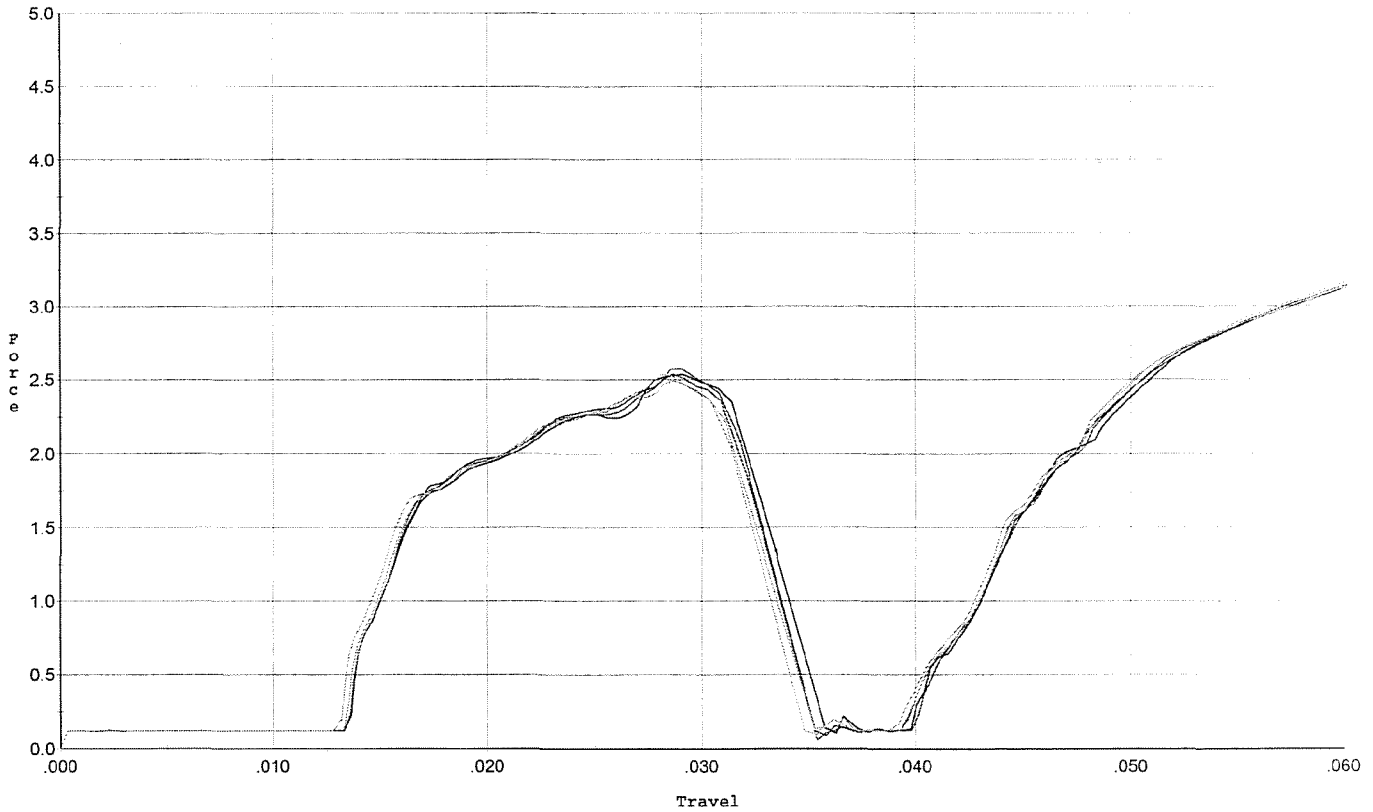
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.033	0.013	0.028	0.066		Set Trigger
2	4.159	0.034	0.012	0.027	0.068		Set Trigger
3	4.069	0.033	0.013	0.028	0.065		Set Trigger
4	4.099	0.034	0.014	0.028	0.066		Set Trigger
5	4.019	0.033	0.012	0.028	0.065		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



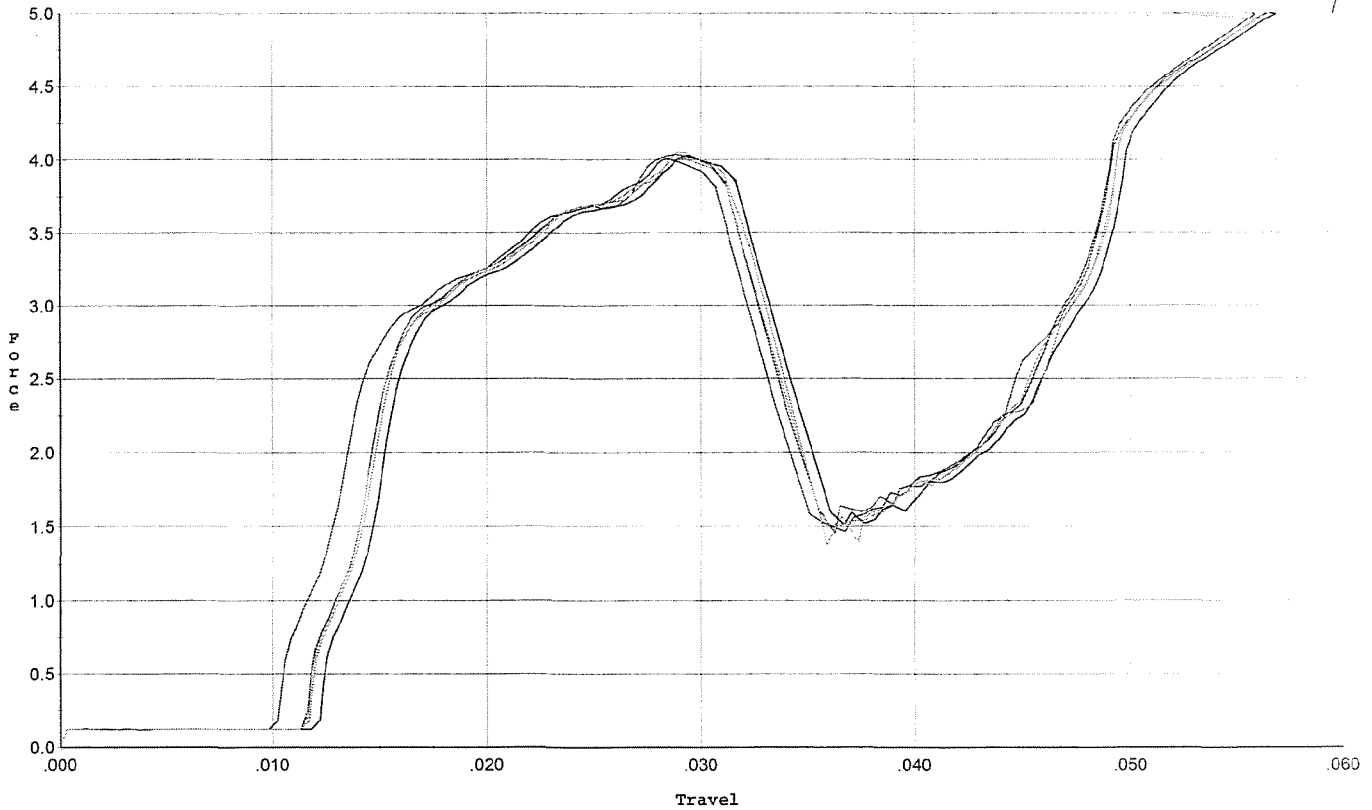
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.032	0.014	0.037	0.038		Set Trigger
2	2.534	0.033	0.014	0.037	0.040		Set Trigger
3	2.538	0.032	0.014	0.037	0.038		Set Trigger
4	2.495	0.031	0.014	0.038	0.037		Set Trigger
5	2.536	0.031	0.013	0.037	0.038		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.031	0.010	0.029	0.063		Set Trigger
2	4.031	0.032	0.012	0.029	0.062		Set Trigger
3	4.038	0.031	0.012	0.028	0.062		Set Trigger
4	4.052	0.032	0.012	0.028	0.065		Set Trigger
5	4.016	0.031	0.012	0.028	0.062		Set Trigger

Avg 4.03