

66863624

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

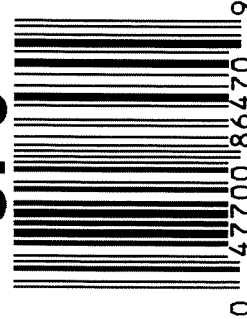
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863624

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 3624

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-7-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTN
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-8-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-8-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-8-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	R. H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

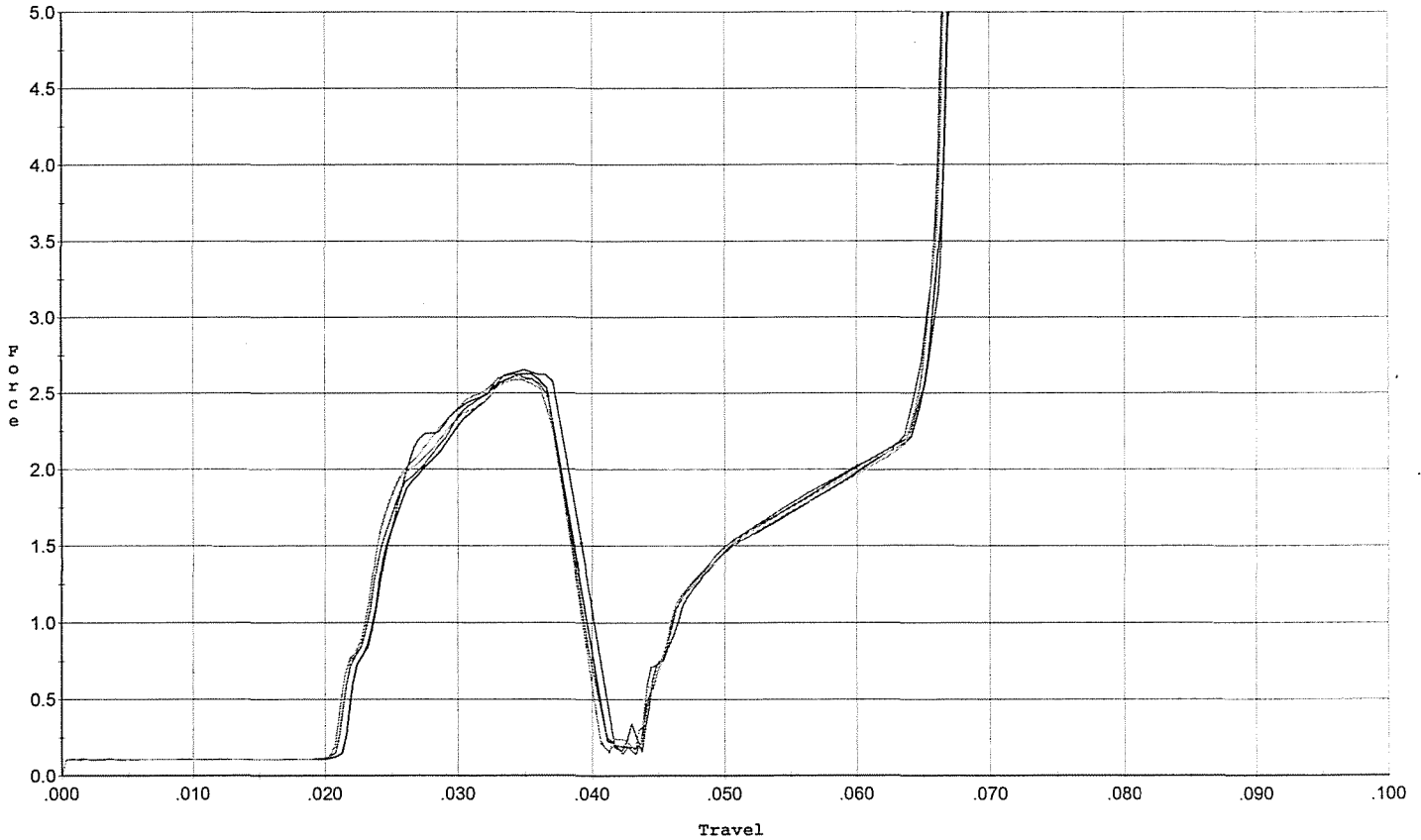
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	8/28/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/28/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.024</u>	8/28/09	RB		
	J) ASSEMBLE STOCK					8-25-09	L.P.V.		
	K) ASSEMBLE SWIVEL STUDS					8/28/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-26-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8-26-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8/27/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u>	<u>2.36</u>	<u>2.31</u>	<u>2.31</u>	<u>2.34</u>	8/27/09	RB
	C) FUNCTION					8/27/09	RB		
690	PACK					8-29-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



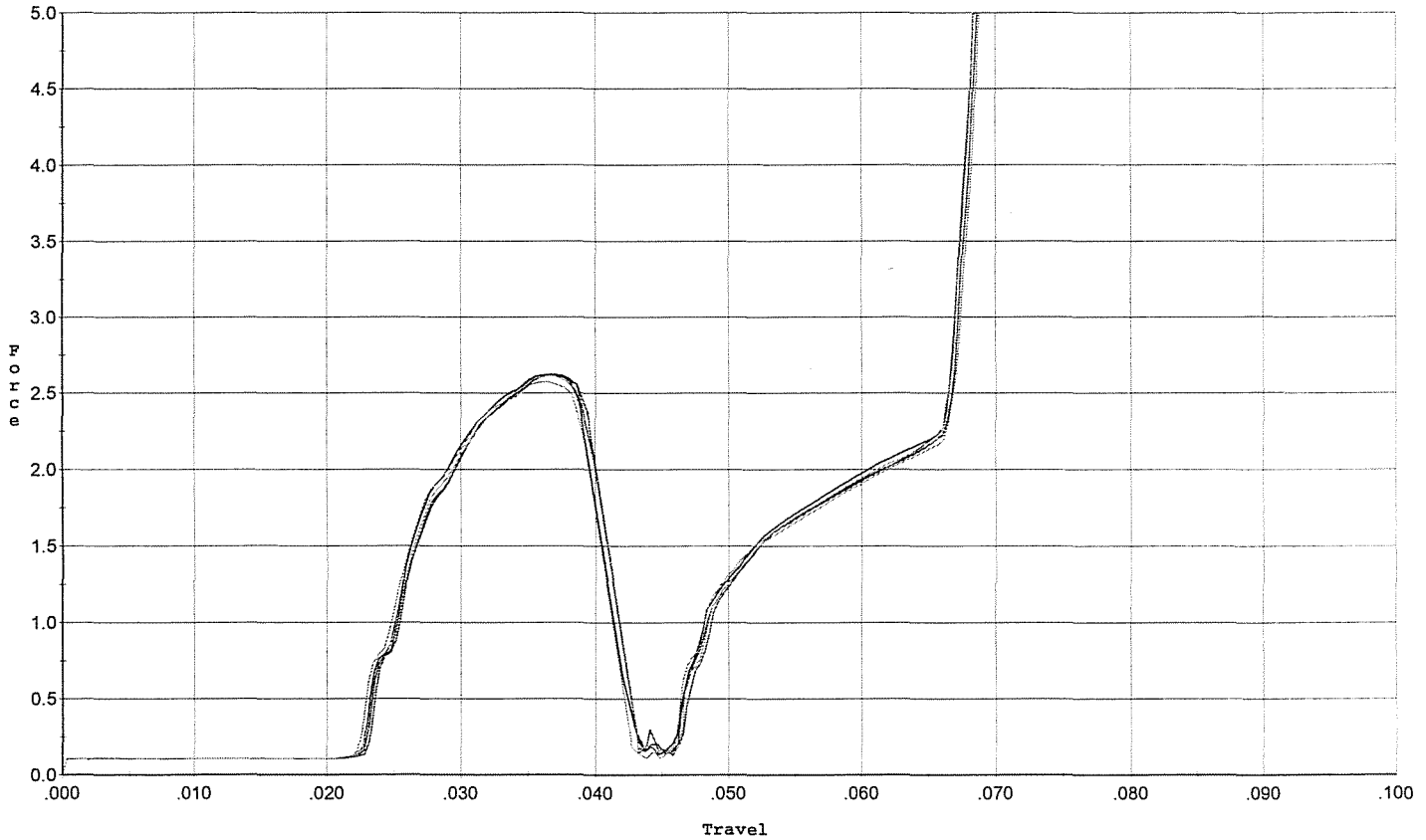
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.039	0.022	0.031	0.039		Set Trigger
2	2.626	0.039	0.022	0.032	0.037		Set Trigger
3	2.623	0.037	0.021	0.032	0.035		Set Trigger
4	2.590	0.037	0.021	0.032	0.036		Set Trigger
5	2.618	0.037	0.021	0.032	0.036		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



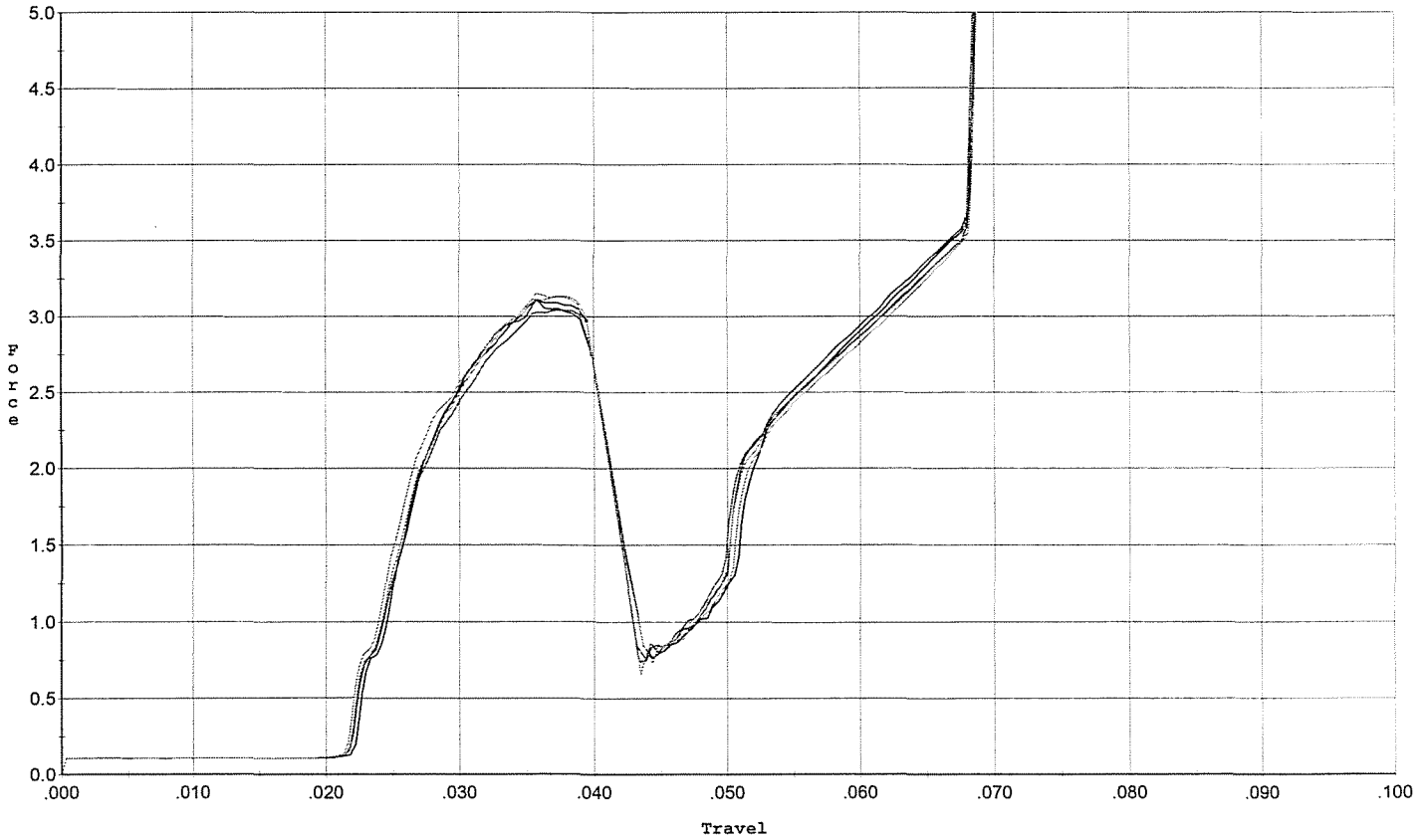
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.040	0.023	0.032	0.037		Set Trigger
2	2.618	0.039	0.023	0.032	0.036		Set Trigger
3	2.622	0.039	0.023	0.032	0.036		Set Trigger
4	2.617	0.040	0.023	0.032	0.037		Set Trigger
5	2.572	0.039	0.023	0.032	0.036		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



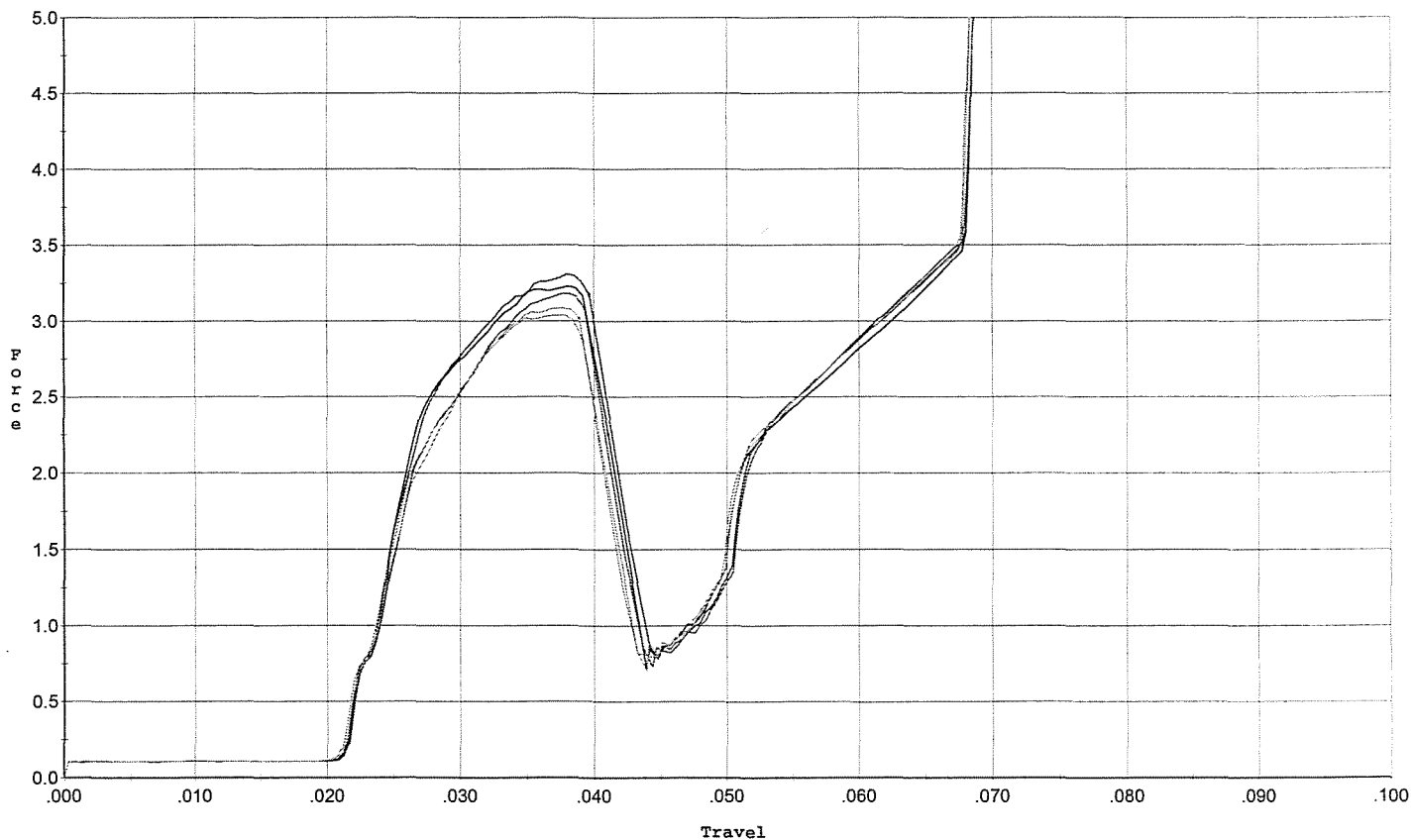
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.040	0.022	0.031	0.045		Set Trigger
2	3.106	0.039	0.022	0.031	0.045		Set Trigger
3	3.039	0.040	0.022	0.031	0.044		Set Trigger
4	3.150	0.039	0.022	0.031	0.045		Set Trigger
5	3.126	0.040	0.022	0.030	0.046		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



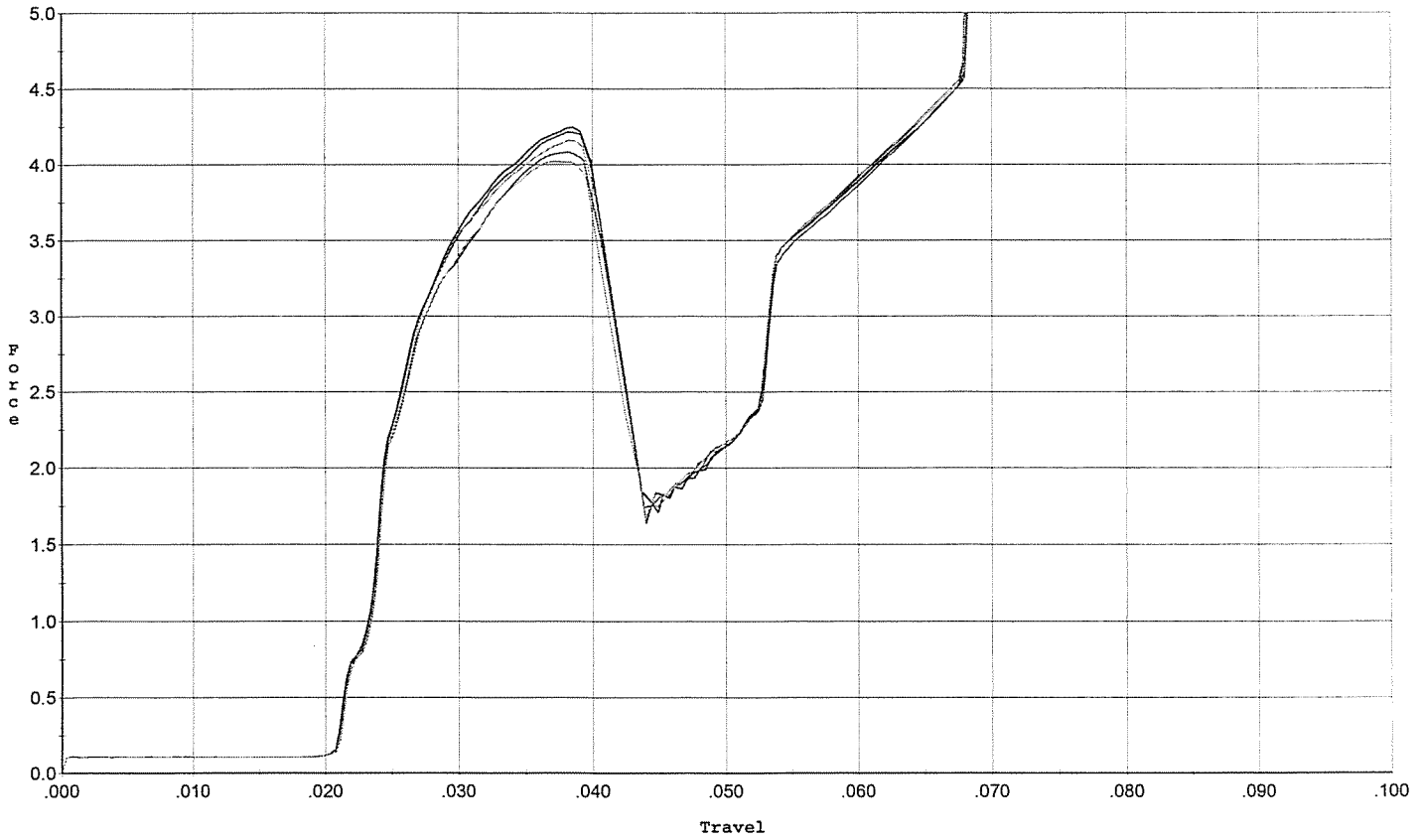
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.308	0.040	0.022	0.030	0.050		Set Trigger
2	3.228	0.041	0.022	0.030	0.051		Set Trigger
3	3.181	0.039	0.022	0.031	0.046		Set Trigger
4	3.083	0.039	0.021	0.031	0.045		Set Trigger
5	3.037	0.039	0.022	0.031	0.044		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



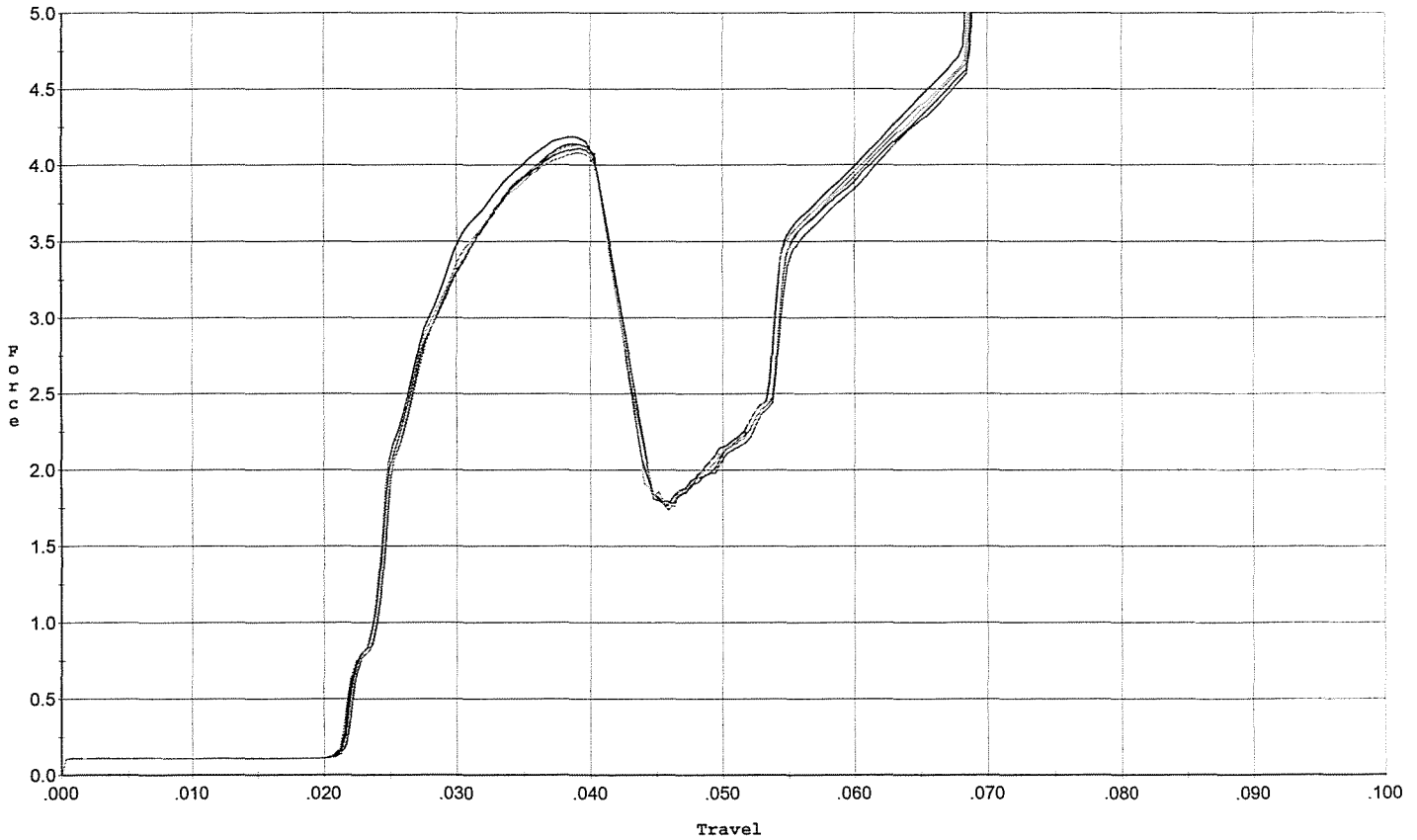
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.040	0.021	0.027	0.065		Set Trigger
2	4.247	0.040	0.021	0.027	0.065		Set Trigger
3	4.082	0.041	0.021	0.027	0.064		Set Trigger
4	4.021	0.040	0.021	0.028	0.061		Set Trigger
5	4.161	0.040	0.021	0.027	0.064		Set Trigger

A 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.040	0.022	0.028	0.063		Set Trigger
2	4.188	0.040	0.022	0.027	0.065		Set Trigger
3	4.108	0.040	0.022	0.028	0.063		Set Trigger
4	4.132	0.040	0.022	0.028	0.064		Set Trigger
5	4.077	0.040	0.022	0.028	0.063		Set Trigger

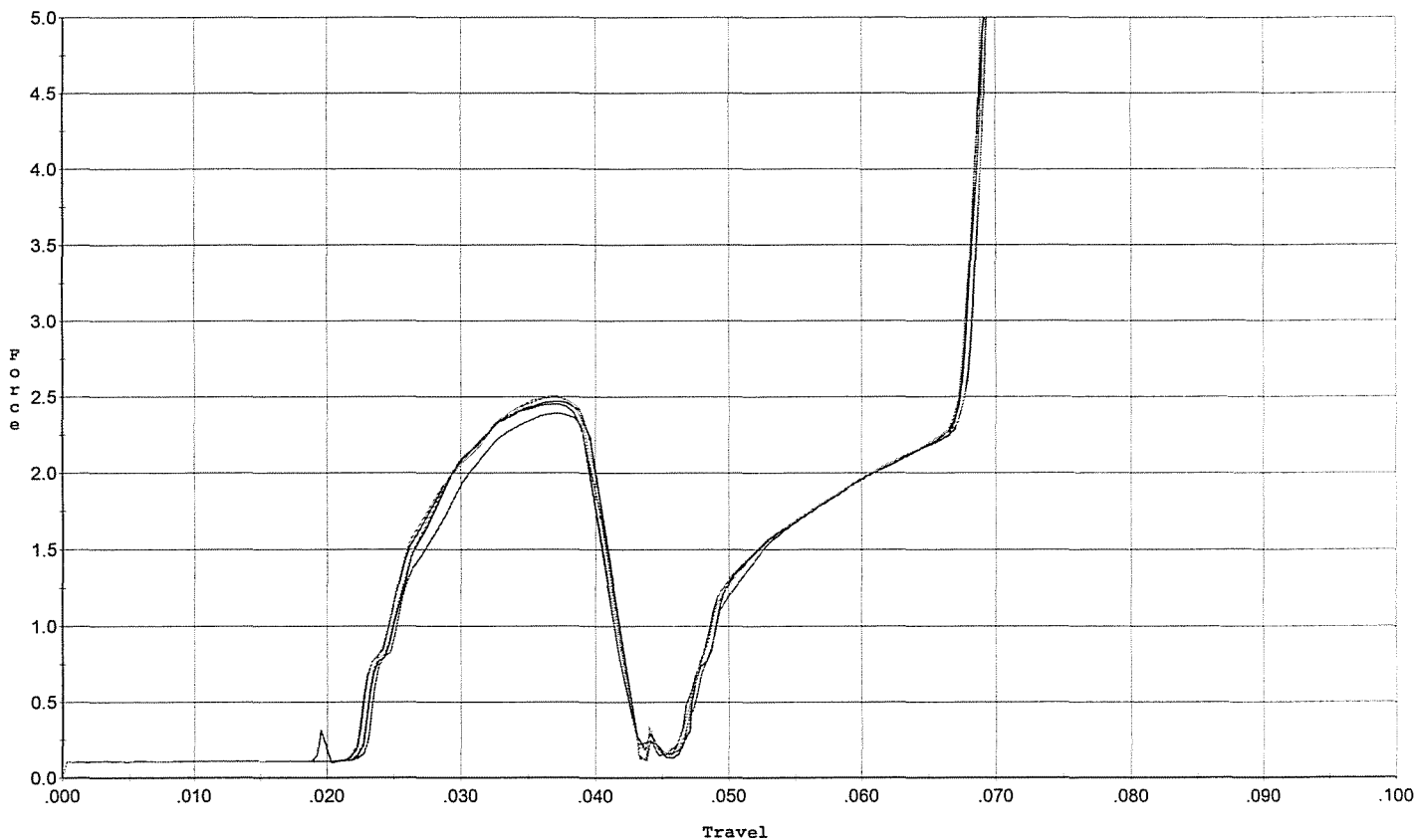
A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb

for Zivael test
cms



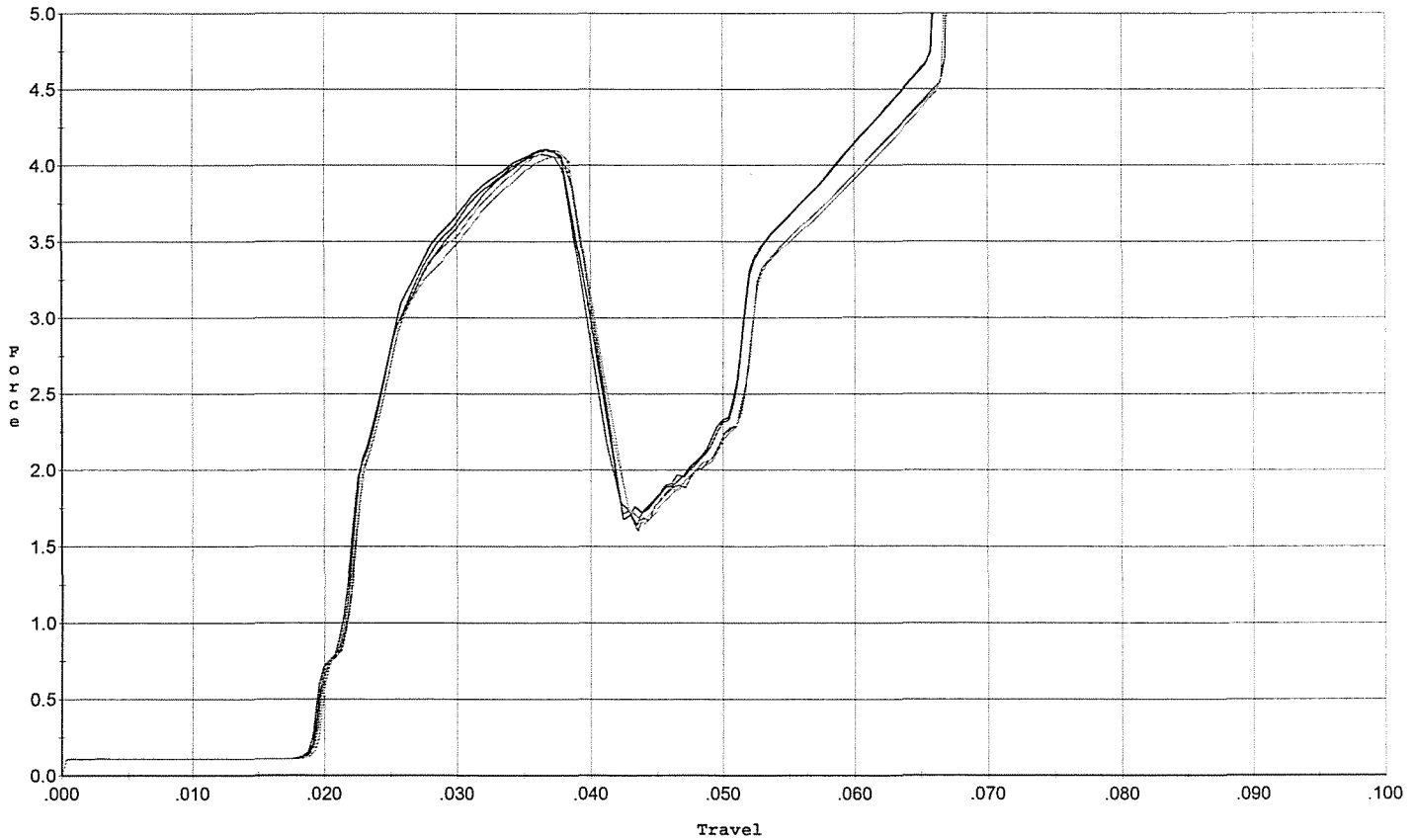
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.039	0.020	0.033	0.036		Set Trigger
2	2.469	0.040	0.023	0.033	0.036		Set Trigger
3	2.390	0.040	0.023	0.033	0.035		Set Trigger
4	2.495	0.040	0.023	0.033	0.037		Set Trigger
5	2.504	0.039	0.022	0.032	0.036		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.038	0.019	0.027	0.062		Set Trigger
2	4.103	0.040	0.019	0.026	0.066		Set Trigger
3	4.097	0.039	0.019	0.027	0.063		Set Trigger
4	4.101	0.038	0.019	0.027	0.063		Set Trigger
5	4.058	0.038	0.020	0.027	0.062		Set Trigger

A-4-08