

6863625

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



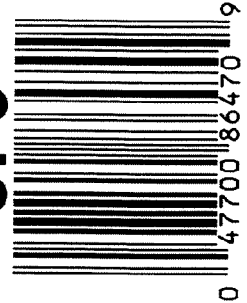
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863625

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6863625

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLWD
540	APPLY COATINGS (BARREL ACTION)		6/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-26-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

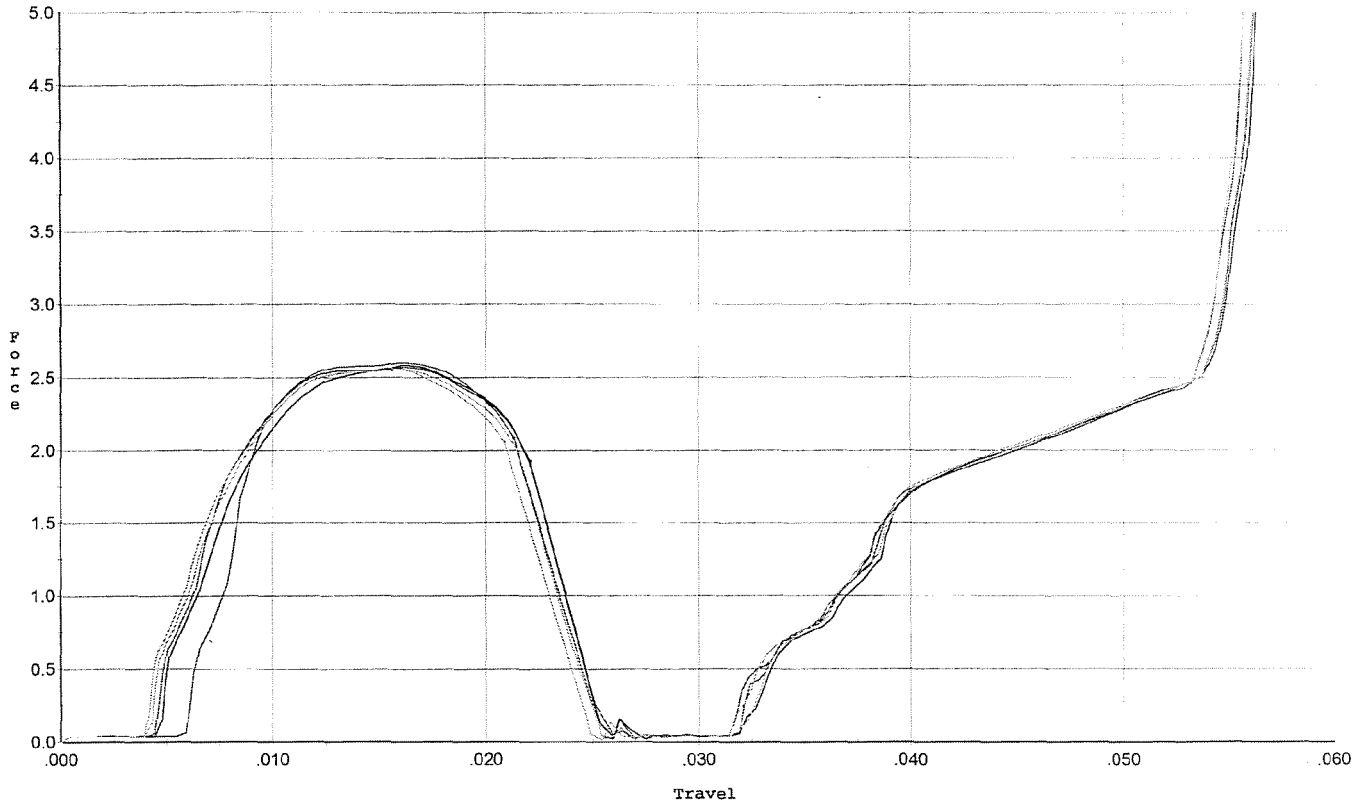
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.2</u> <u>7.0</u> <u>7.2</u>	7-28-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	7-28-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-28-09	RN
	J) ASSEMBLE STOCK		6-26-09	RN
	K) ASSEMBLE SWIVEL STUDS		7-28-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7/24/	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-28-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.44</u> <u>2.59</u> <u>2.71</u> <u>2.34</u>	7-27-09	RN
	C) FUNCTION		7-28-09	RN
690	PACK		8/6/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



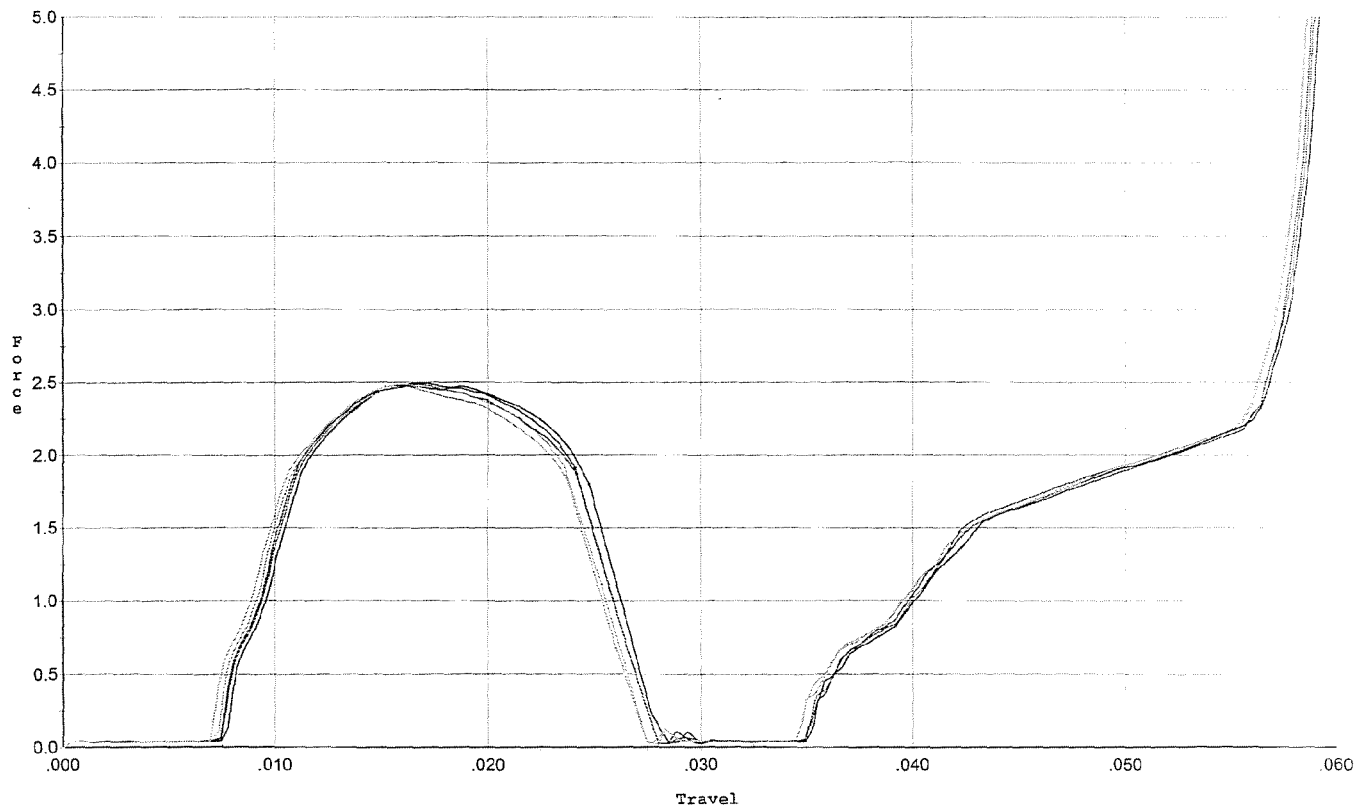
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.022	0.006	0.038	0.034		Set Trigger
2	2.585	0.022	0.005	0.039	0.035		Set Trigger
3	2.601	0.021	0.005	0.039	0.035		Set Trigger
4	2.561	0.021	0.004	0.039	0.035		Set Trigger
5	2.568	0.021	0.004	0.039	0.034		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



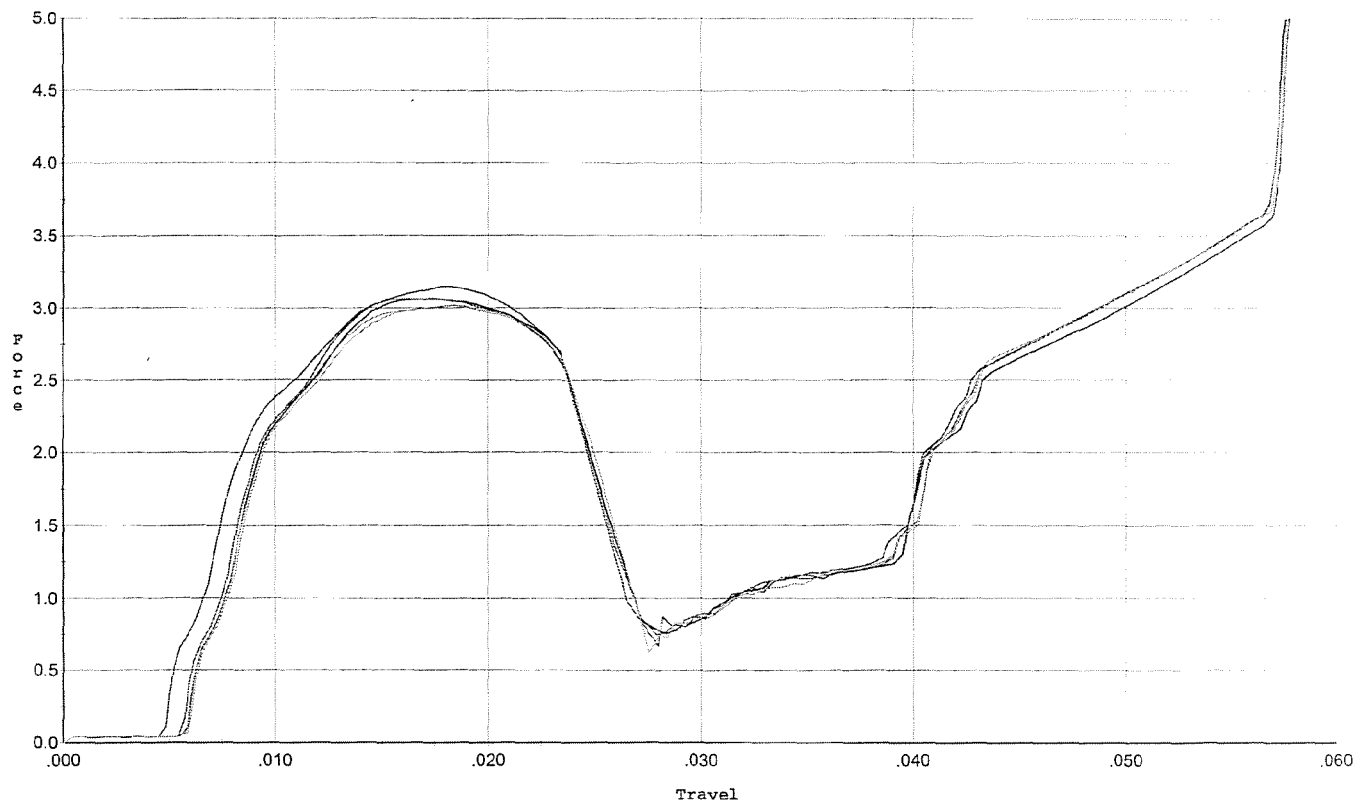
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.024	0.008	0.040	0.034		Set Trigger
2	2.496	0.025	0.008	0.040	0.034		Set Trigger
3	2.488	0.024	0.008	0.040	0.033		Set Trigger
4	2.485	0.025	0.007	0.040	0.035		Set Trigger
5	2.473	0.024	0.007	0.040	0.032		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



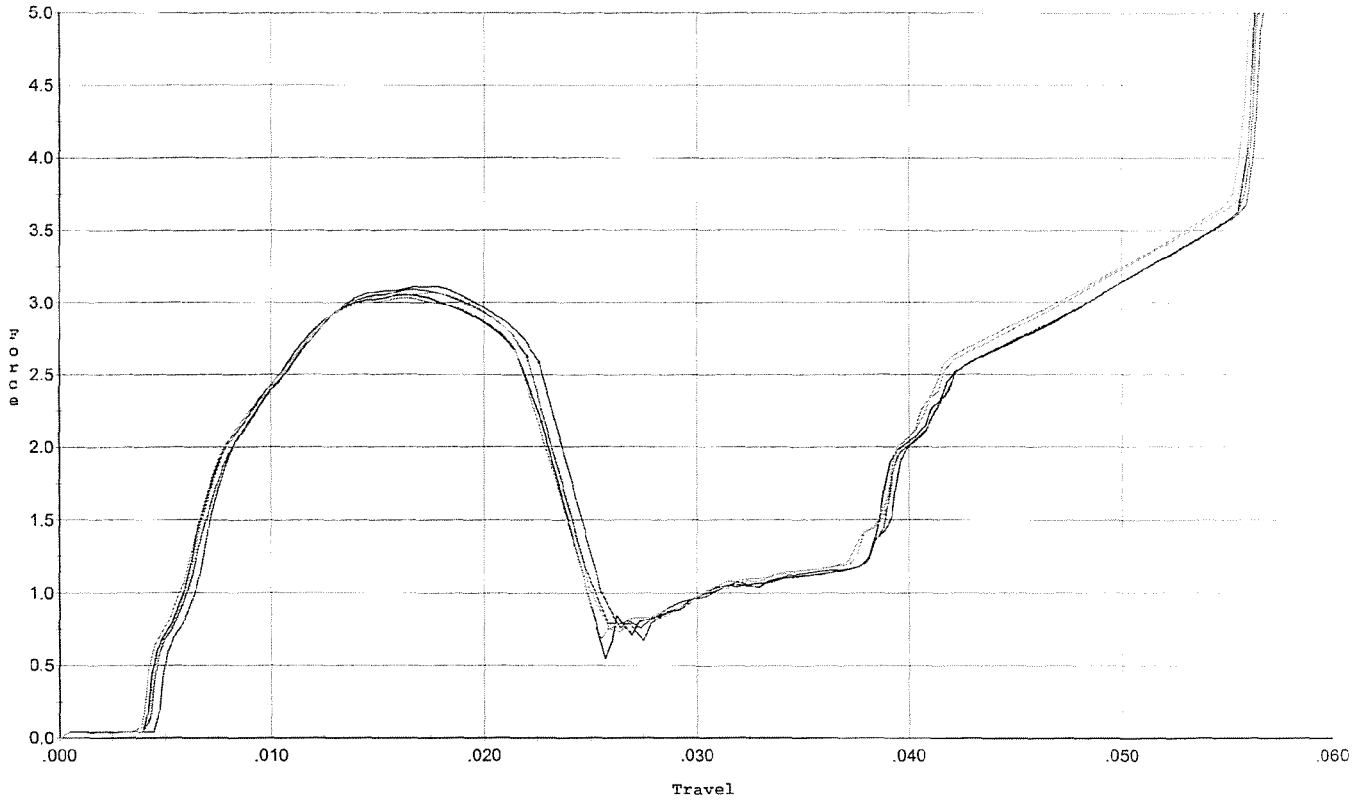
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.023	0.005	0.038	0.045		Set Trigger
2	3.063	0.023	0.006	0.038	0.042		Set Trigger
3	3.069	0.024	0.006	0.038	0.043		Set Trigger
4	3.014	0.025	0.006	0.038	0.044		Set Trigger
5	3.018	0.024	0.006	0.038	0.042		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



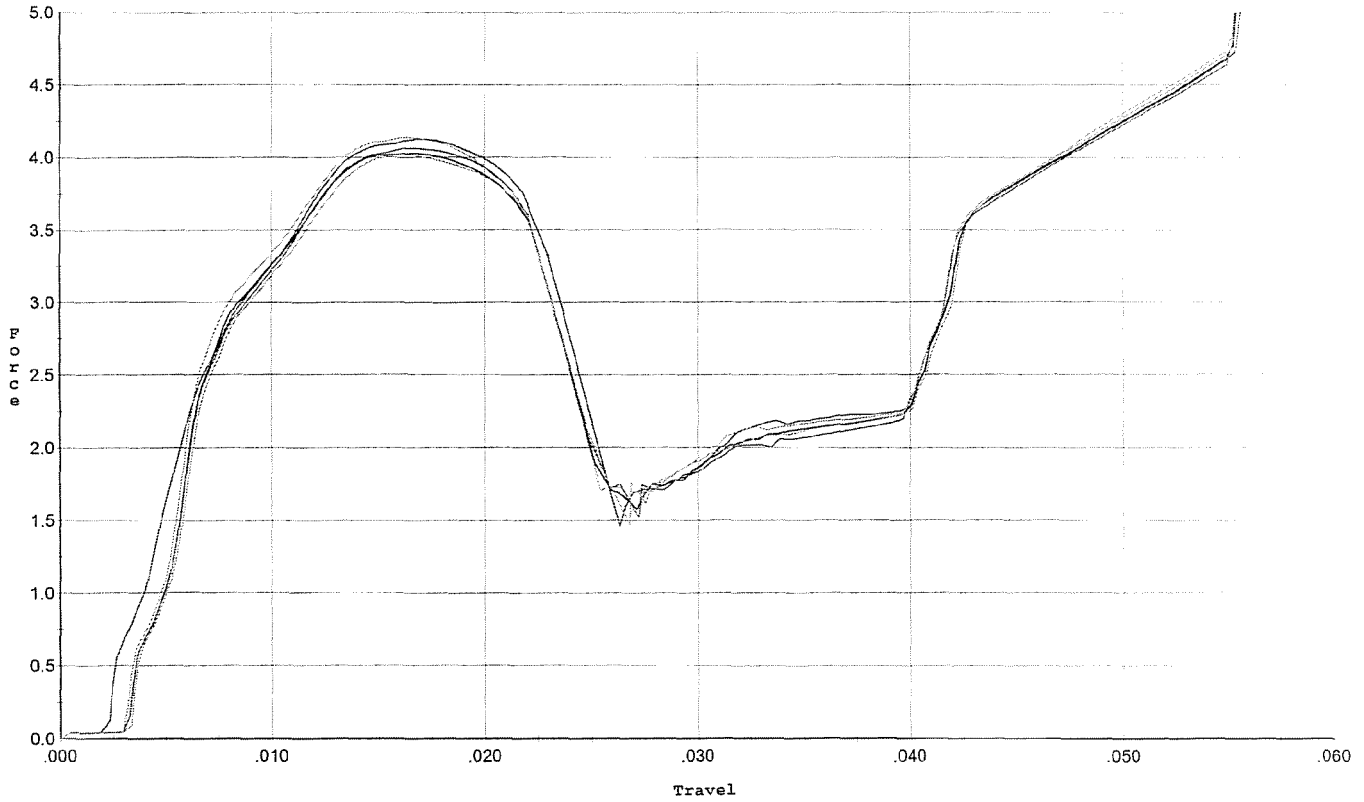
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.023	0.005	0.038	0.043		Set Trigger
2	3.053	0.023	0.004	0.038	0.043		Set Trigger
3	3.092	0.022	0.004	0.038	0.042		Set Trigger
4	3.071	0.022	0.004	0.038	0.042		Set Trigger
5	3.031	0.023	0.004	0.038	0.044		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



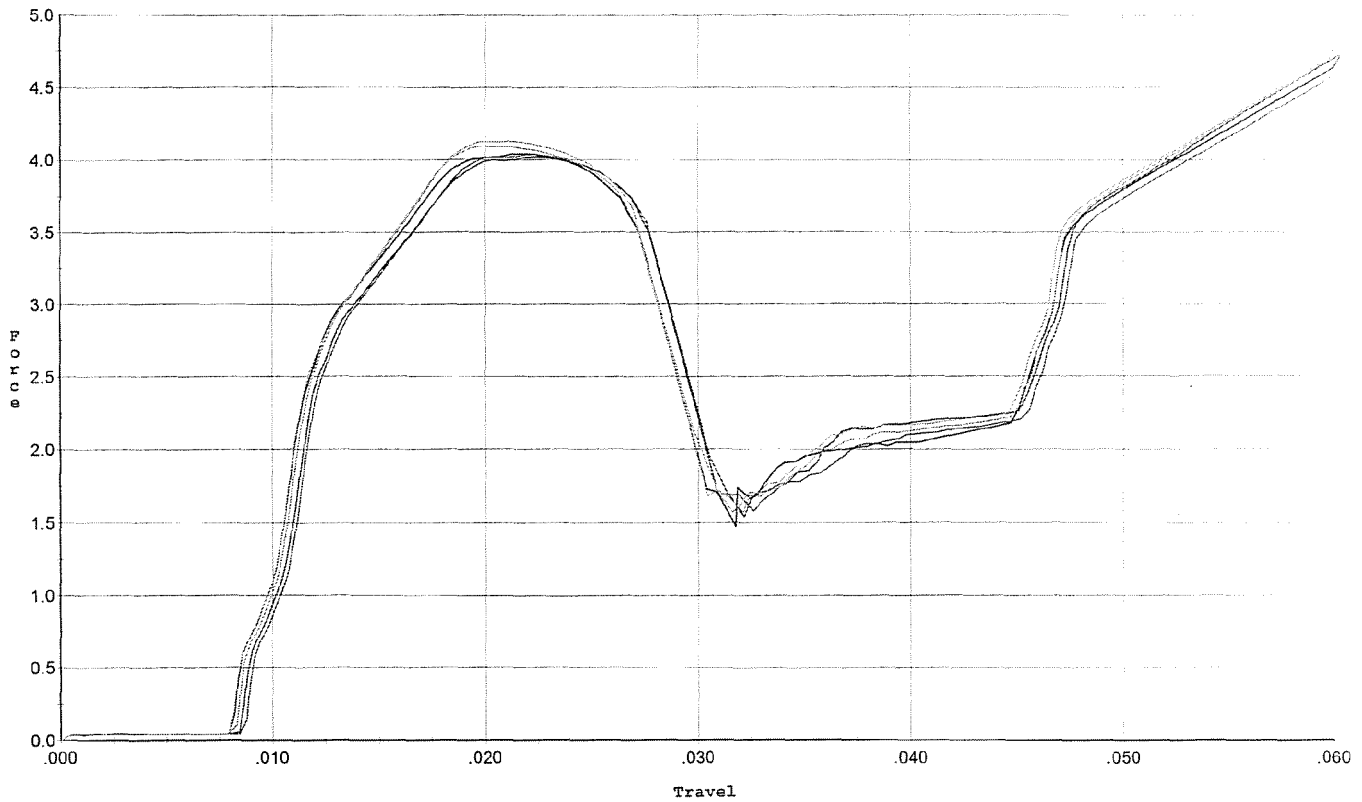
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.023	0.002	0.034	0.062		Set Trigger
2	4.026	0.022	0.003	0.034	0.057		Set Trigger
3	4.064	0.022	0.003	0.034	0.057		Set Trigger
4	4.137	0.022	0.003	0.034	0.058		Set Trigger
5	4.019	0.022	0.003	0.034	0.056		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



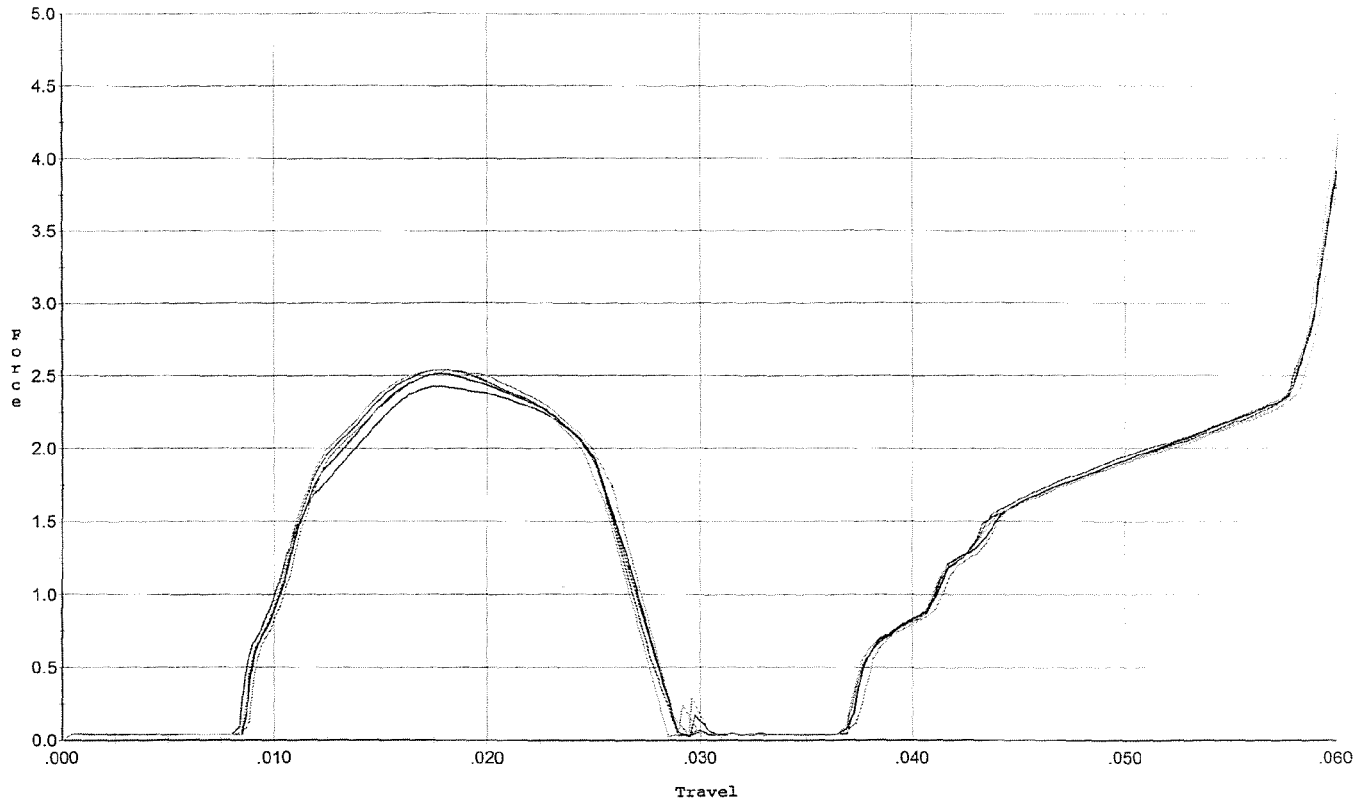
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.028	0.009	0.035	0.060		Set Trigger
2	4.042	0.027	0.008	0.035	0.060		Set Trigger
3	4.034	0.028	0.009	0.035	0.060		Set Trigger
4	4.094	0.027	0.008	0.035	0.060		Set Trigger
5	4.129	0.027	0.008	0.035	0.060		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



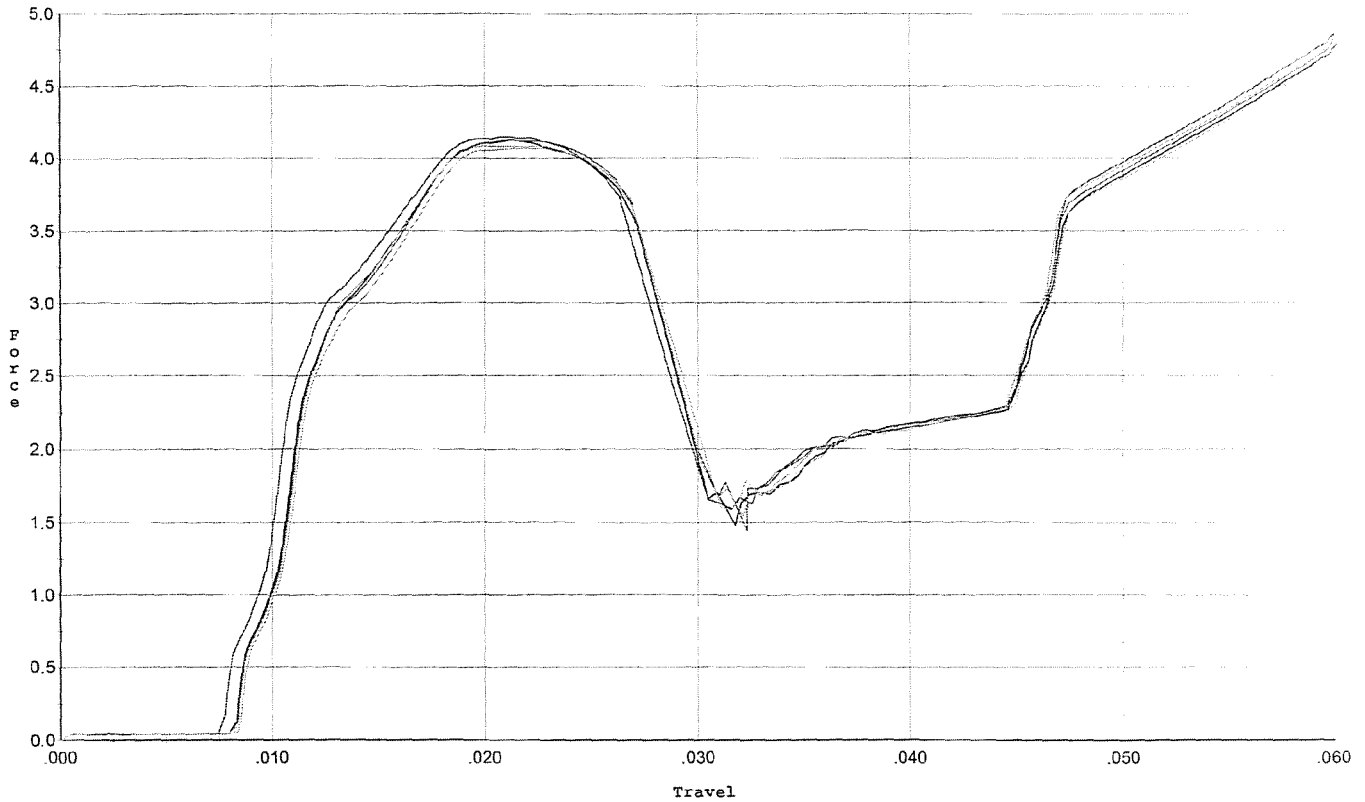
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.025	0.008	0.041	0.033		Set Trigger
2	2.516	0.027	0.009	0.041	0.035		Set Trigger
3	2.541	0.025	0.009	0.041	0.034		Set Trigger
4	2.538	0.026	0.009	0.041	0.034		Set Trigger
5	2.536	0.026	0.009	0.041	0.034		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.026	0.008	0.035	0.060		Set Trigger
2	4.132	0.027	0.008	0.035	0.060		Set Trigger
3	4.126	0.027	0.008	0.035	0.060		Set Trigger
4	4.072	0.027	0.009	0.035	0.058		Set Trigger
5	4.086	0.027	0.008	0.035	0.059		Set Trigger

Avg 4.11