

66863627

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

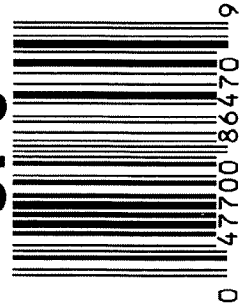
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863627

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6863627

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	ICW
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

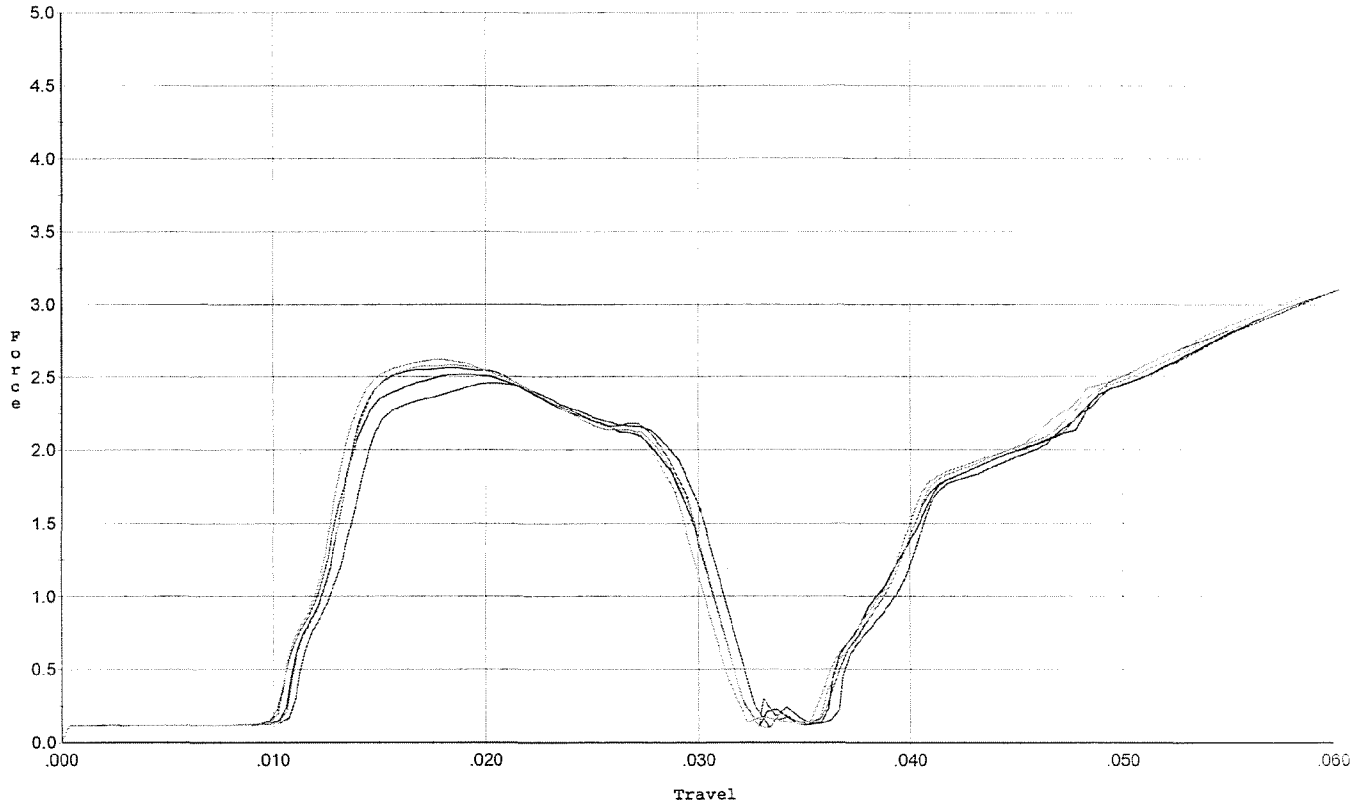
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8-5-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-5-09	LN
	J) ASSEMBLE STOCK			7-21-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	7/29/09	RF
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/29/09	LN
670	FINAL INSPECTION A) HEADSPACE			8-5-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.58</u> <u>2.52</u> <u>2.51</u> <u>2.55</u>	8-4-09	LN
	C) FUNCTION			8-5-09	LN
690	PACK			8/10/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



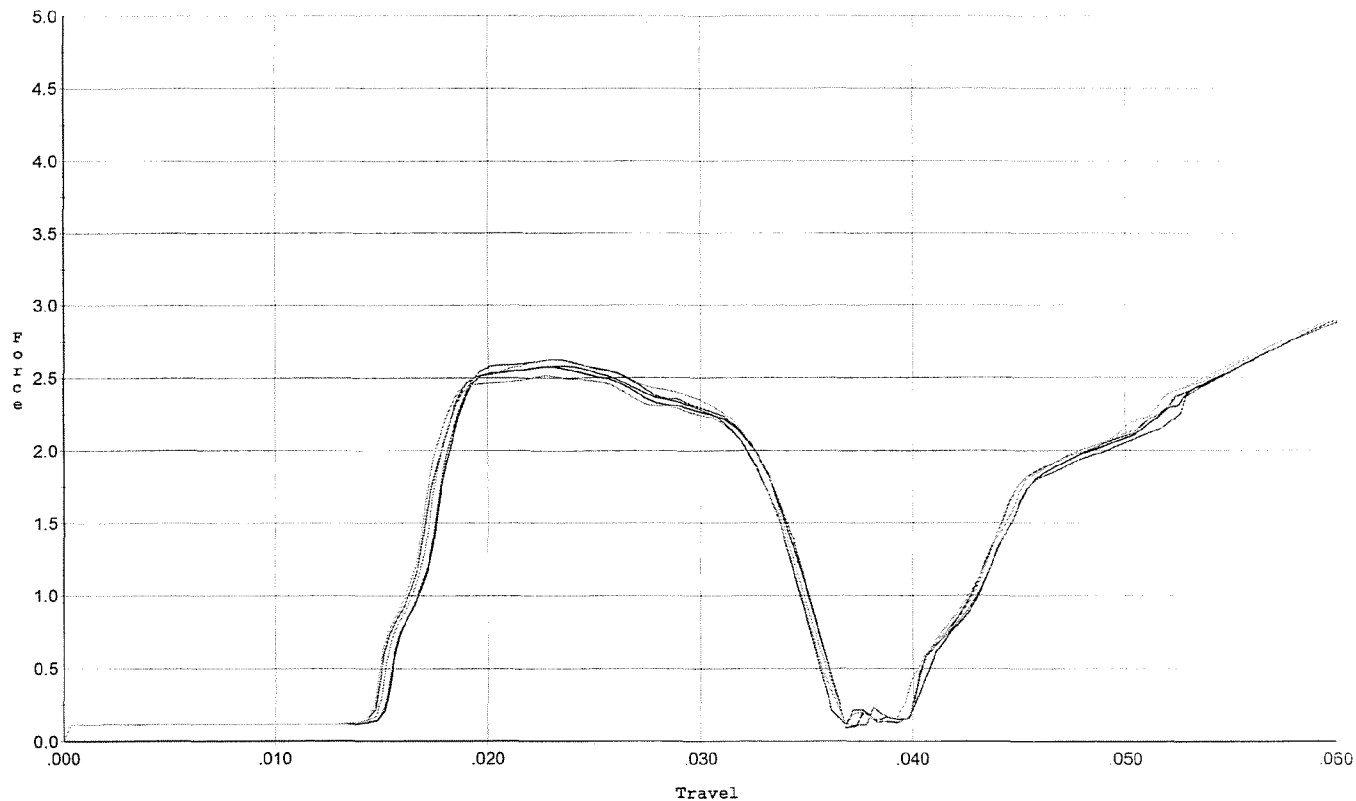
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.030	0.011	0.041	0.039		Set Trigger
2	2.518	0.030	0.011	0.041	0.040		Set Trigger
3	2.561	0.029	0.010	0.041	0.041		Set Trigger
4	2.580	0.030	0.011	0.041	0.040		Set Trigger
5	2.621	0.029	0.010	0.041	0.040		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



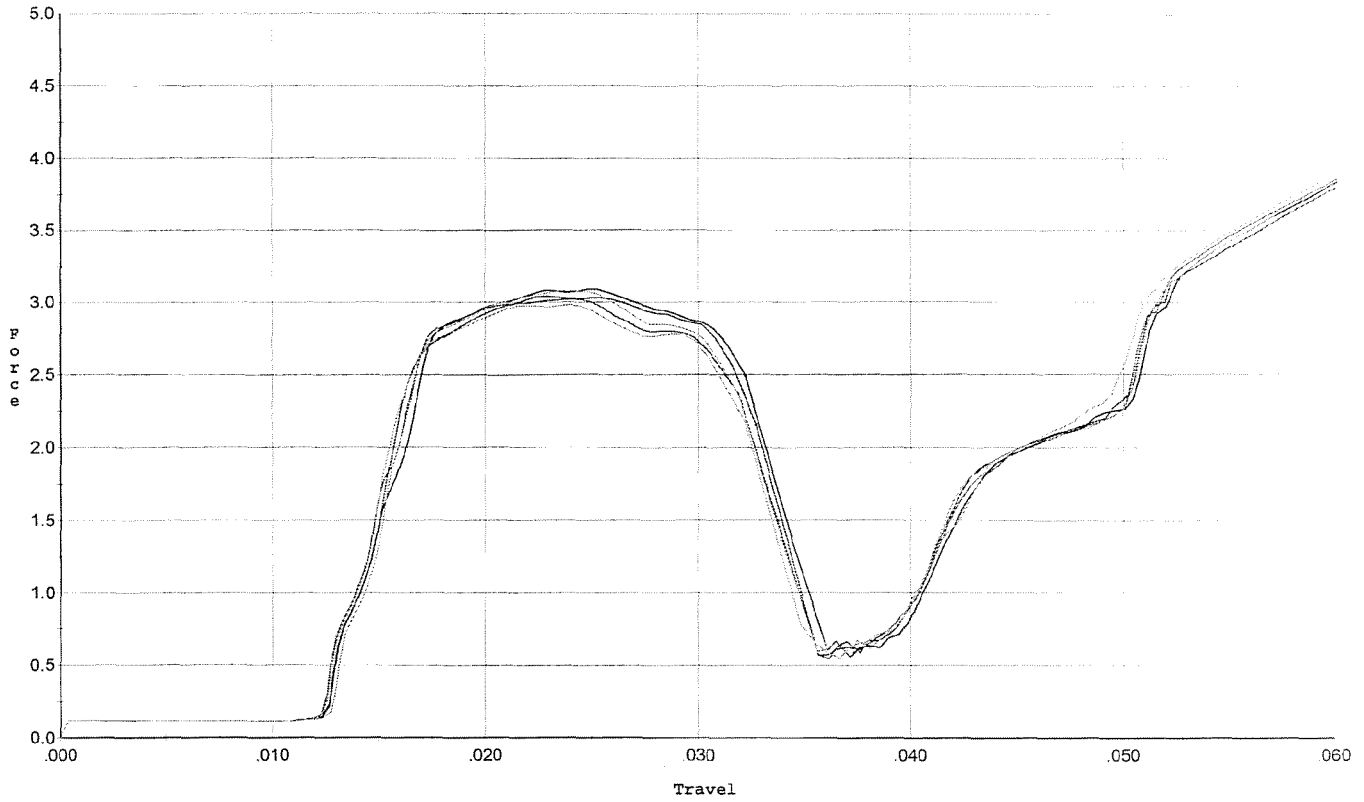
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.034	0.015	0.042	0.042		Set Trigger
2	2.575	0.035	0.015	0.042	0.042		Set Trigger
3	2.628	0.034	0.015	0.042	0.043		Set Trigger
4	2.626	0.033	0.015	0.042	0.042		Set Trigger
5	2.516	0.034	0.015	0.042	0.041		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



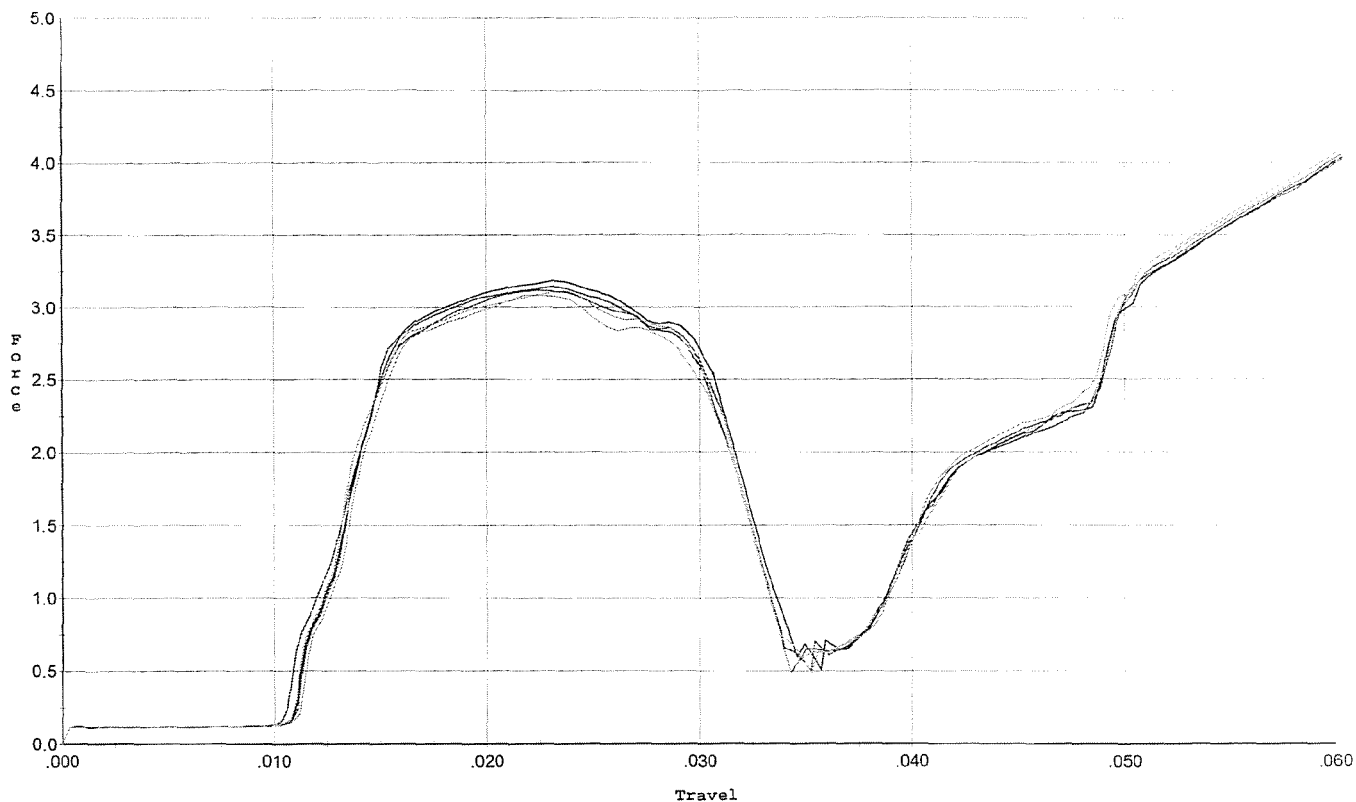
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.033	0.013	0.040	0.052		Set Trigger
2	3.089	0.032	0.013	0.041	0.051		Set Trigger
3	3.021	0.034	0.013	0.040	0.053		Set Trigger
4	2.982	0.032	0.013	0.040	0.050		Set Trigger
5	3.080	0.032	0.013	0.041	0.050		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



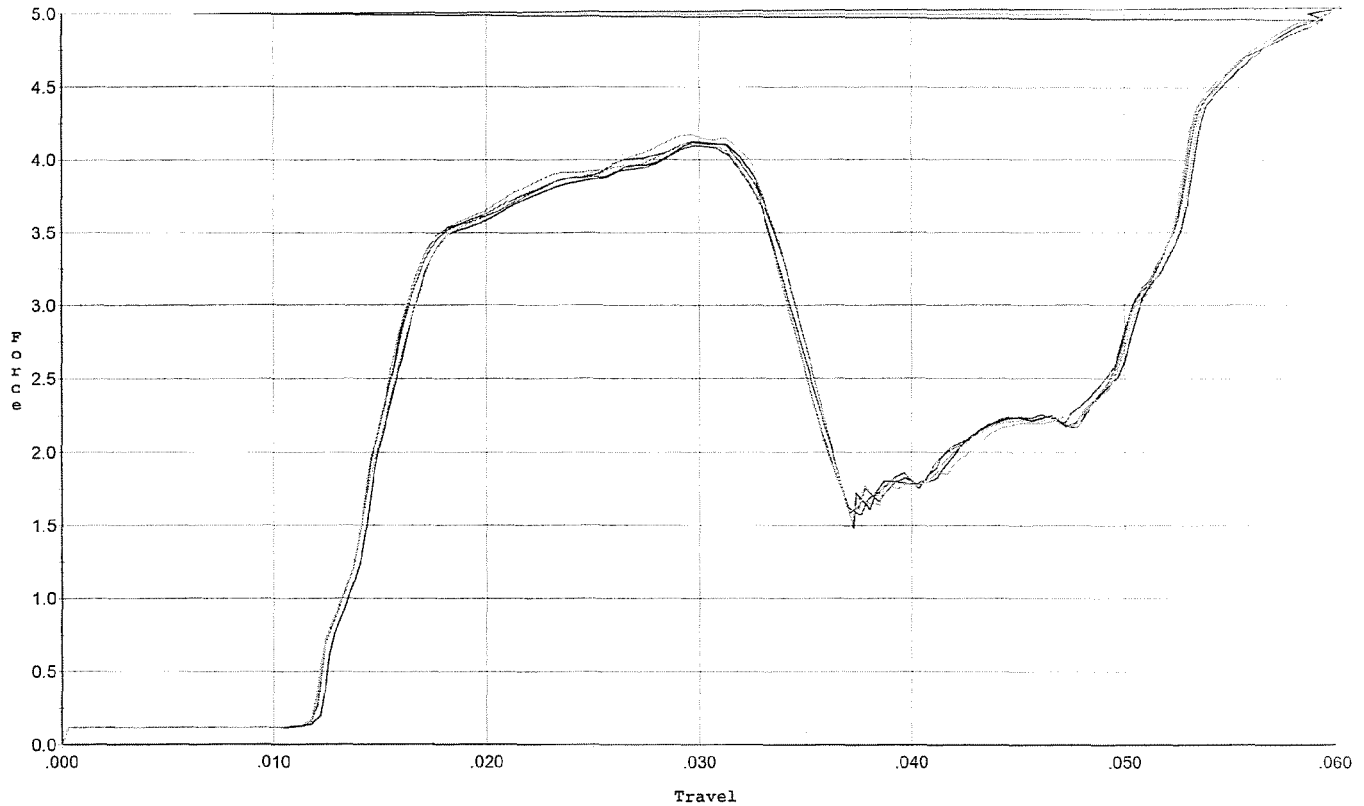
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.032	0.011	0.040	0.054		Set Trigger
2	3.184	0.031	0.011	0.040	0.053		Set Trigger
3	3.115	0.031	0.011	0.040	0.052		Set Trigger
4	3.080	0.032	0.011	0.040	0.052		Set Trigger
5	3.112	0.031	0.011	0.040	0.051		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



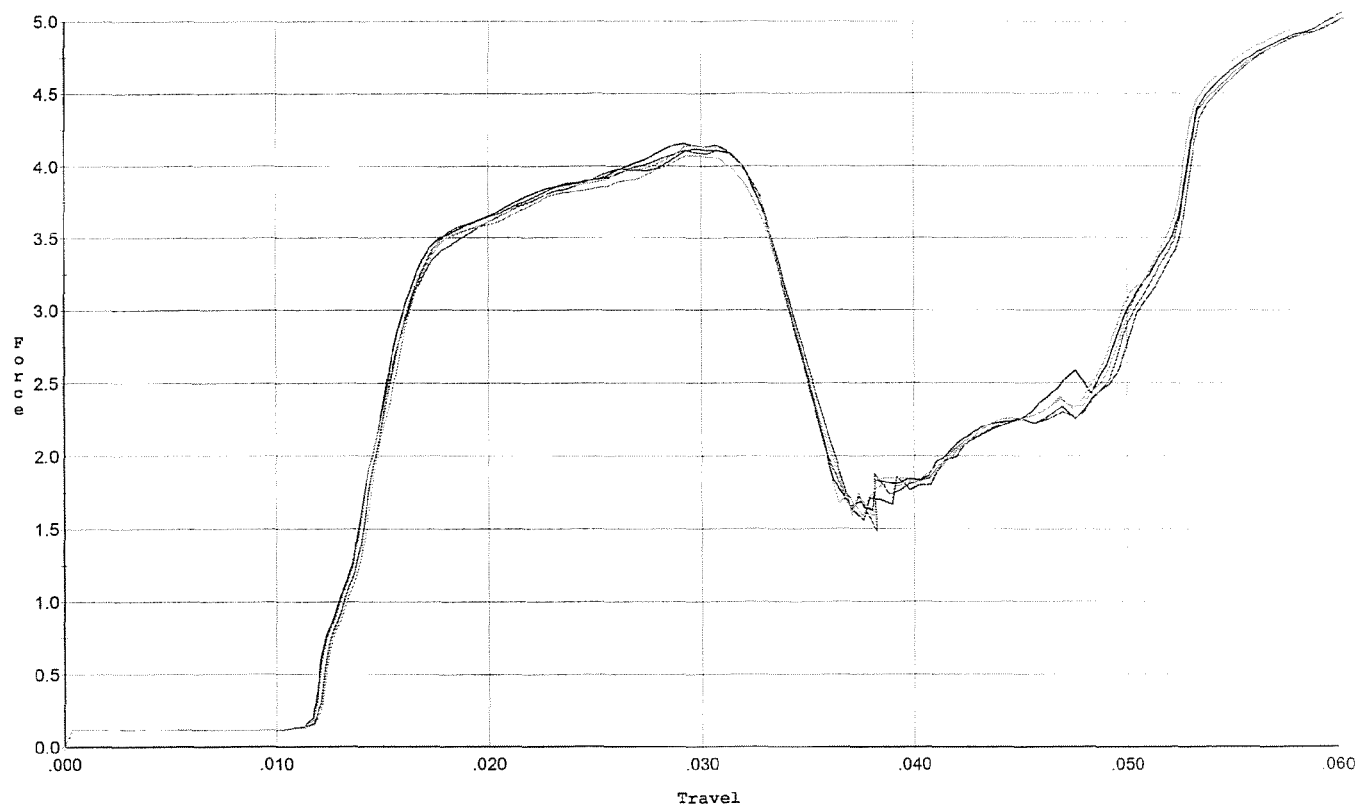
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.033	0.012	0.037	0.071		Set Trigger
2	4.120	0.034	0.012	0.037	0.073		Set Trigger
3	4.096	0.033	0.012	0.037	0.071		Set Trigger
4	4.170	0.034	0.012	0.037	0.073		Set Trigger
5	4.117	0.033	0.012	0.037	0.071		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



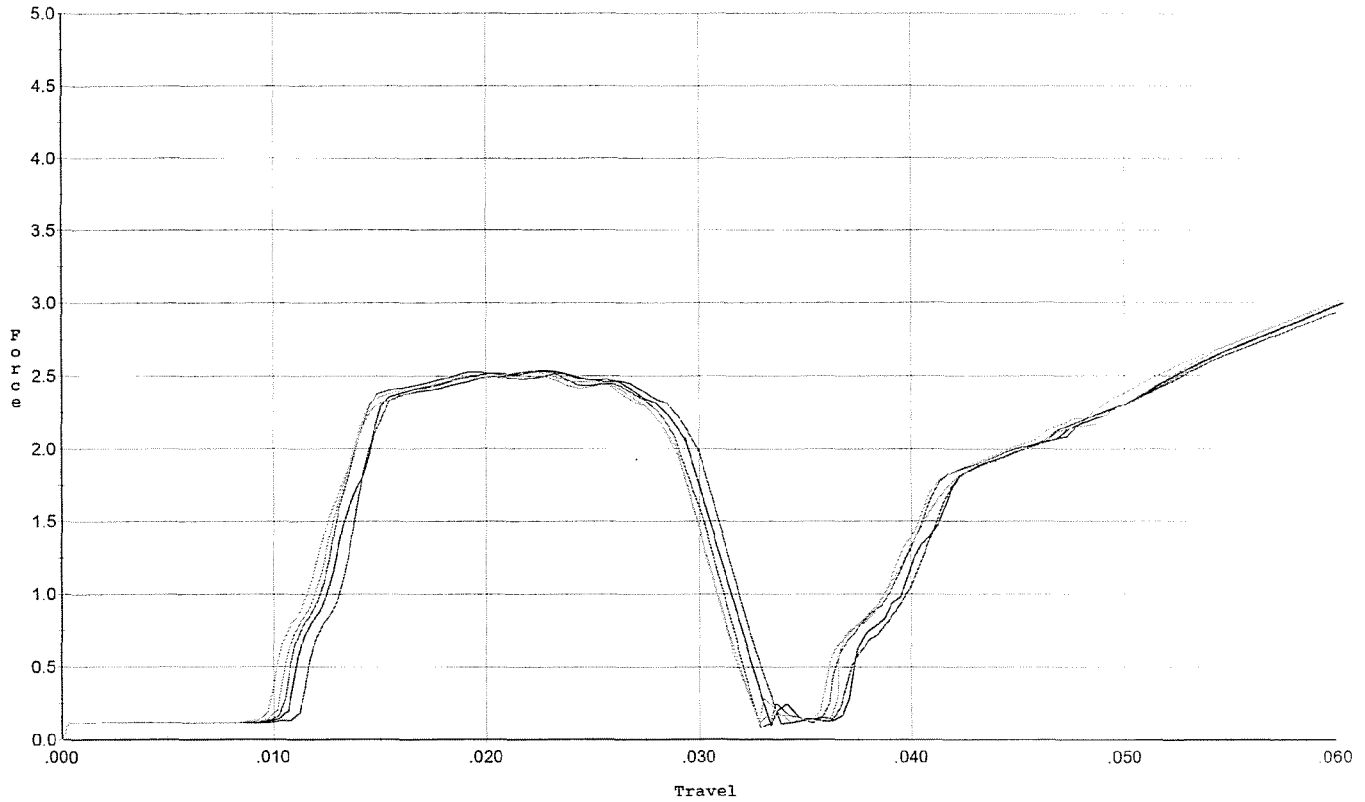
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.033	0.012	0.038	0.071		Set Trigger
2	4.155	0.033	0.012	0.037	0.072		Set Trigger
3	4.108	0.033	0.012	0.037	0.071		Set Trigger
4	4.148	0.033	0.012	0.036	0.070		Set Trigger
5	4.075	0.033	0.012	0.036	0.071		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



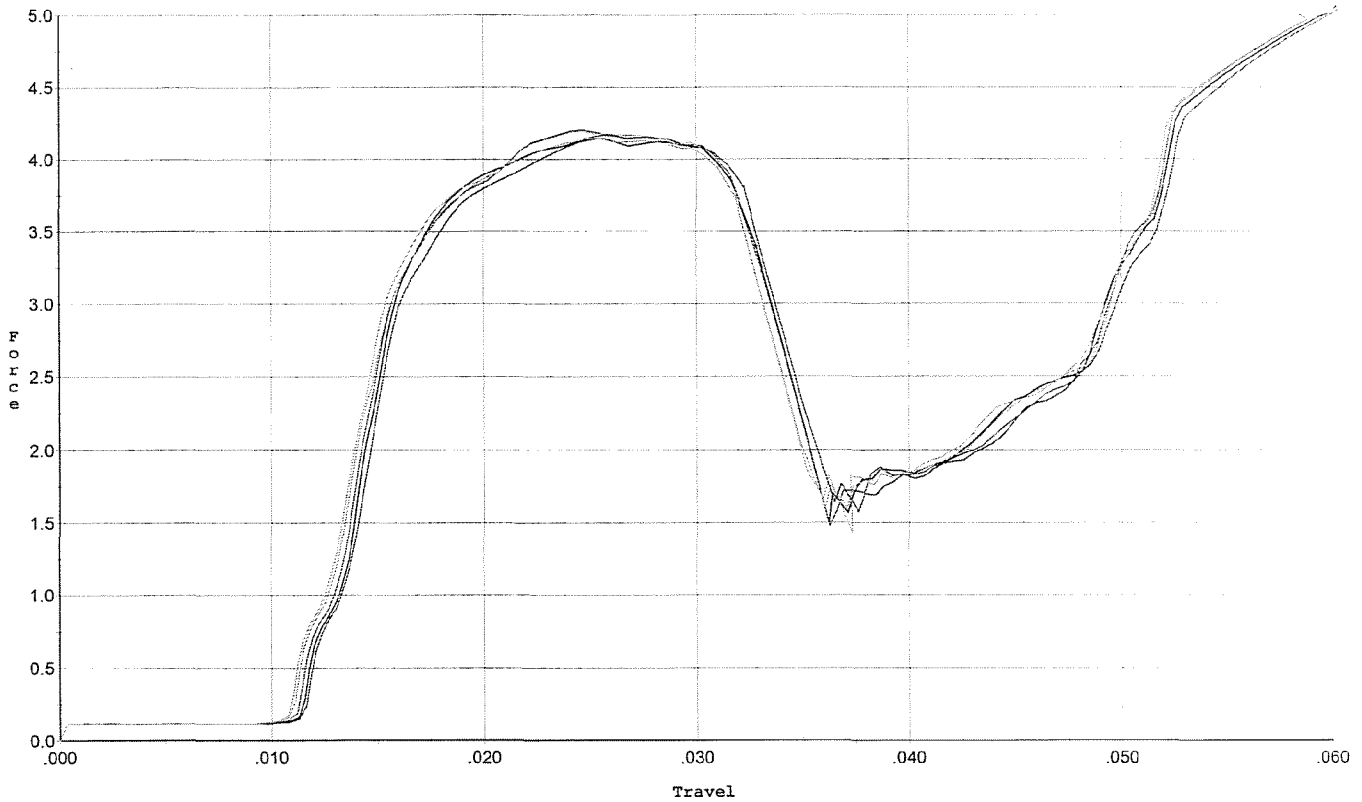
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.517	0.030	0.011	0.041	0.041		Set Trigger
2	2.534	0.029	0.011	0.041	0.041		Set Trigger
3	2.529	0.030	0.011	0.040	0.043		Set Trigger
4	2.534	0.029	0.010	0.040	0.041		Set Trigger
5	2.505	0.029	0.010	0.041	0.041		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.032	0.012	0.037	0.071		Set Trigger
2	4.141	0.033	0.012	0.036	0.073		Set Trigger
3	4.202	0.033	0.011	0.036	0.074		Set Trigger
4	4.191	0.032	0.011	0.036	0.072		Set Trigger
5	4.145	0.032	0.011	0.036	0.071		Set Trigger

Aug 4.16