

66863632

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

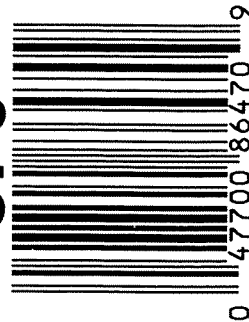
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863632

UPC



GUN SERIAL #

G 6863632

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR: 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/1/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

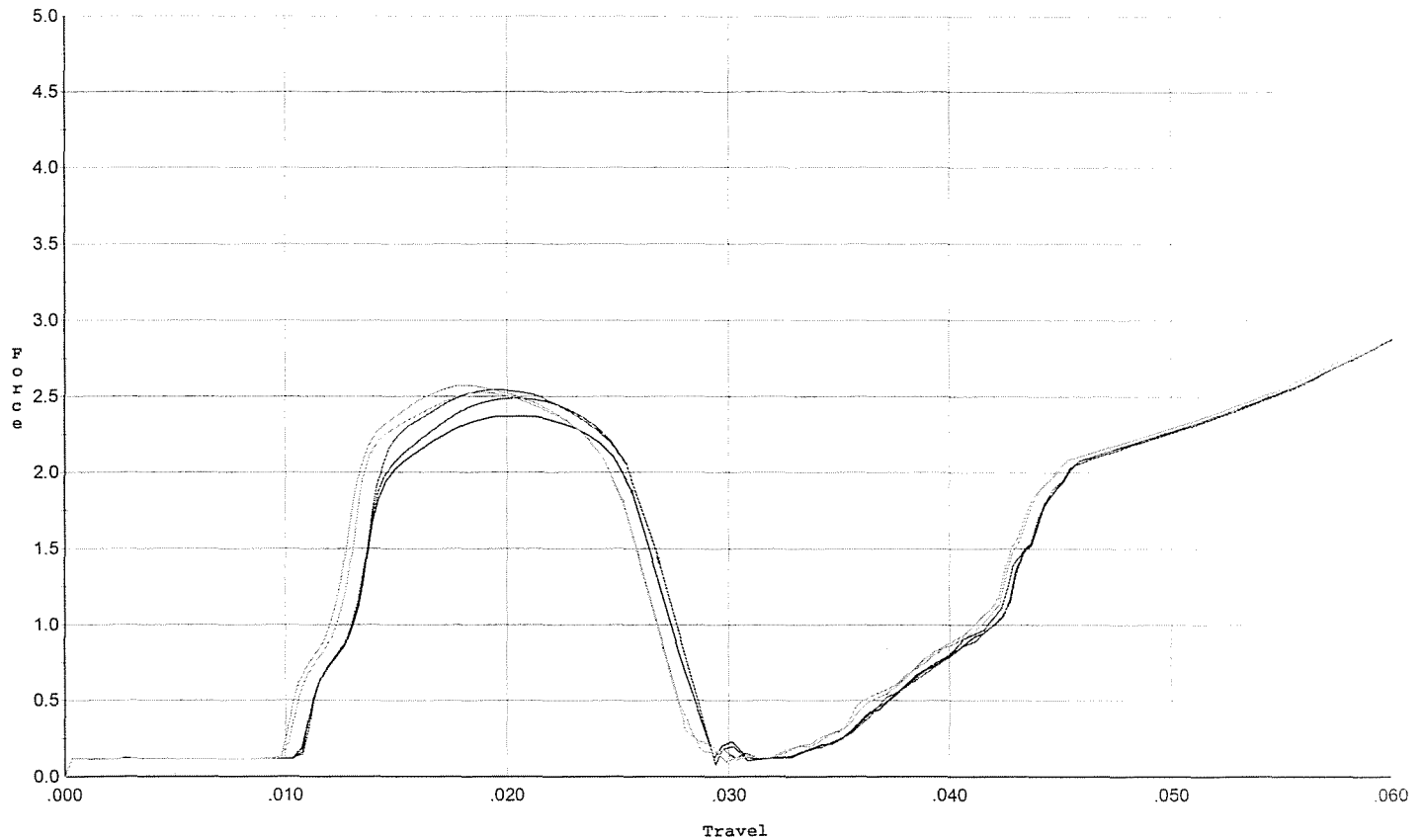
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	8-5-09	XN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	8-5-09	XN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-5-09	XN		
	J) ASSEMBLE STOCK					7-24-09	XN		
	K) ASSEMBLE SWIVEL STUDS					8-5-09	XN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		7/29/09	XN		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/29/09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-5-09	XN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>247</u>	<u>240</u>	<u>236</u>	<u>241</u>	<u>245</u>	8-4-09	XN
	C) FUNCTION					8-5-09	RP		
690	PACK					8/10/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



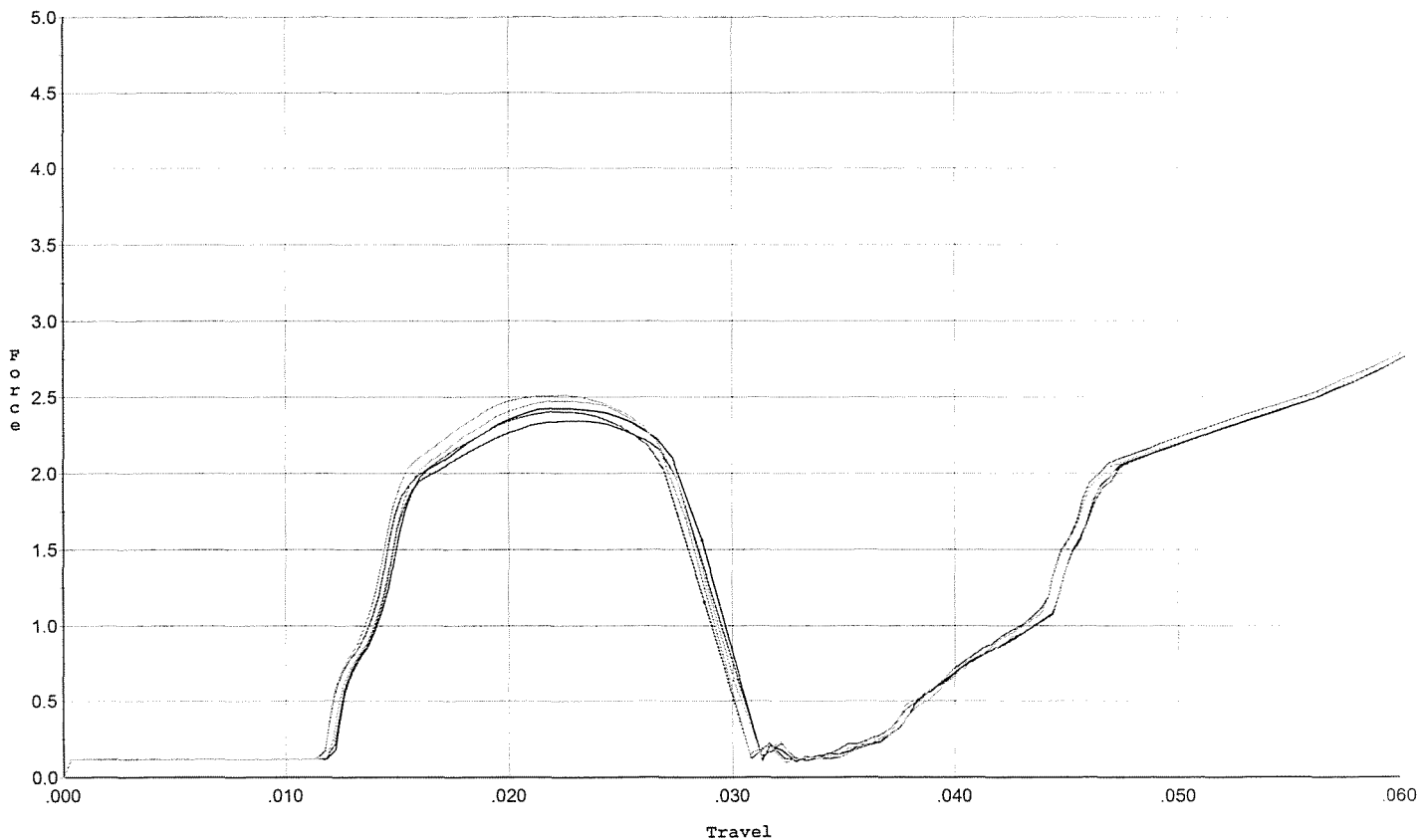
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.027	0.011	0.041	0.032		Set Trigger
2	2.370	0.026	0.011	0.042	0.030		Set Trigger
3	2.545	0.027	0.011	0.041	0.033		Set Trigger
4	2.526	0.025	0.010	0.041	0.031		Set Trigger
5	2.576	0.025	0.010	0.041	0.032		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



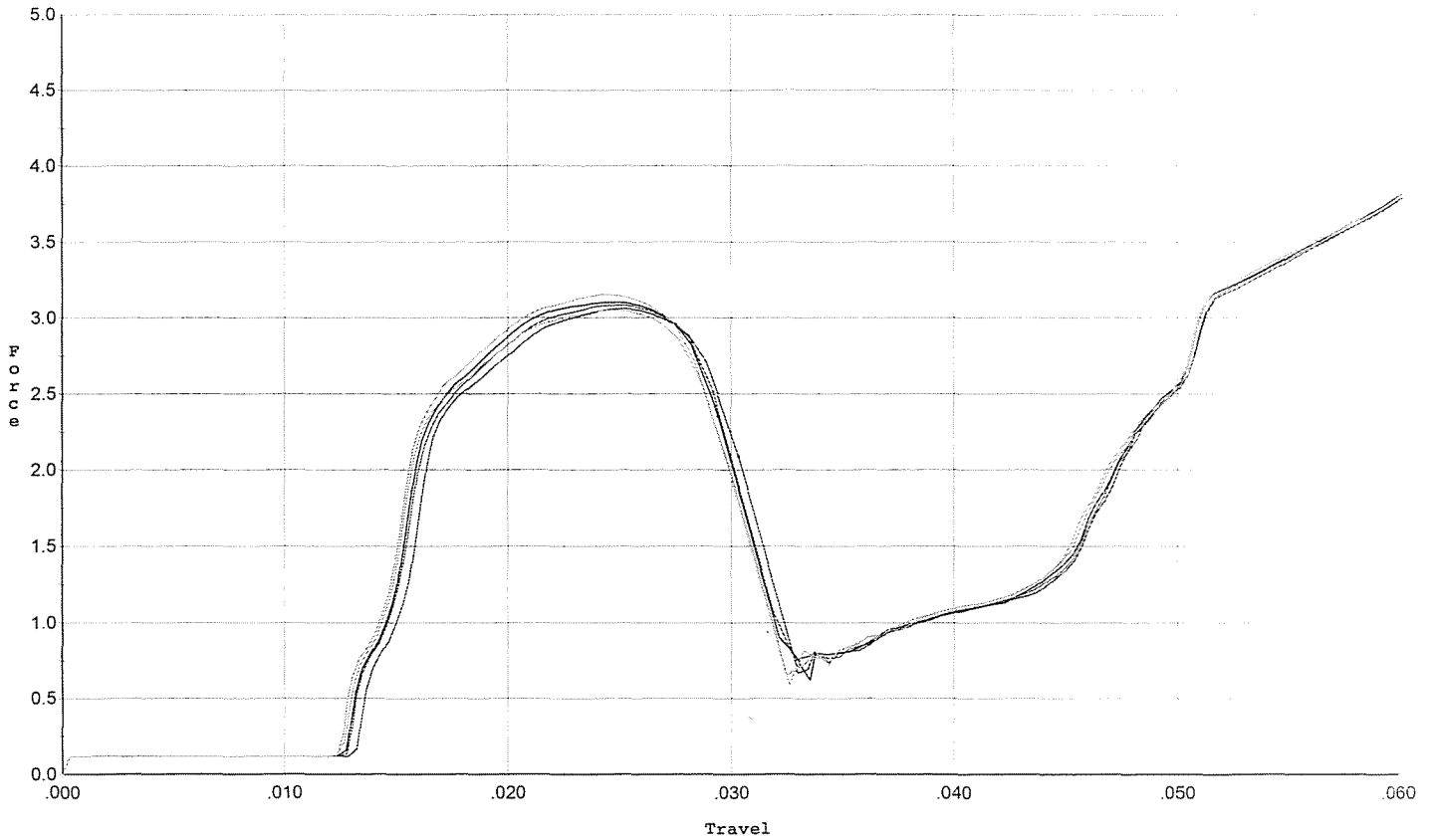
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.345	0.027	0.012	0.042	0.031		Set Trigger
2	2.425	0.029	0.012	0.041	0.033		Set Trigger
3	2.403	0.029	0.012	0.041	0.033		Set Trigger
4	2.473	0.027	0.012	0.042	0.033		Set Trigger
5	2.512	0.028	0.012	0.041	0.034		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



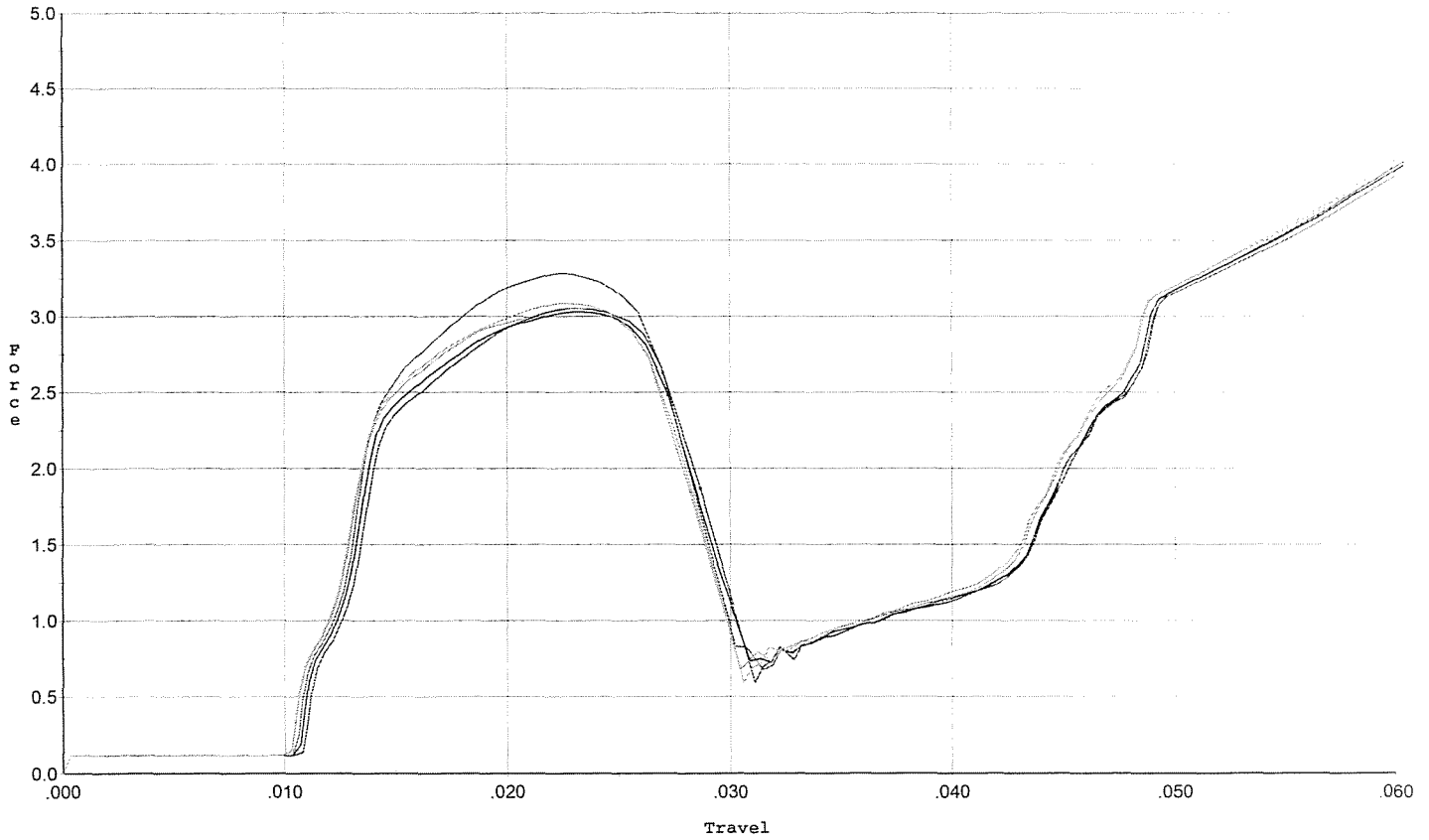
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.030	0.013	0.039	0.043		Set Trigger
2	3.102	0.029	0.013	0.040	0.043		Set Trigger
3	3.082	0.029	0.013	0.040	0.042		Set Trigger
4	3.052	0.030	0.013	0.039	0.043		Set Trigger
5	3.155	0.030	0.013	0.039	0.045		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



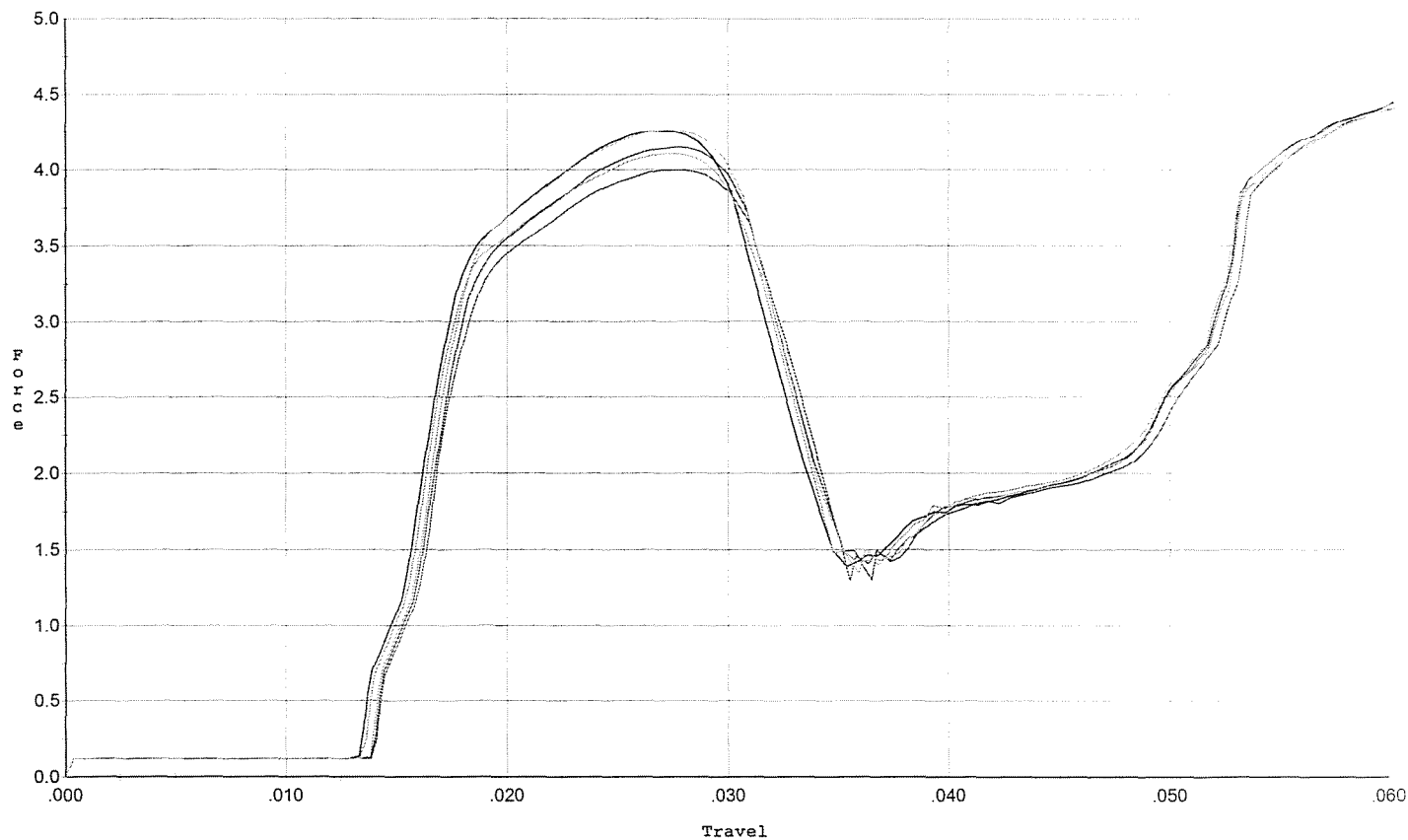
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.029	0.011	0.039	0.043		Set Trigger
2	3.032	0.027	0.011	0.040	0.042		Set Trigger
3	3.285	0.027	0.011	0.040	0.044		Set Trigger
4	3.085	0.028	0.010	0.039	0.044		Set Trigger
5	3.055	0.028	0.010	0.039	0.043		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.031	0.014	0.038	0.058		Set Trigger
2	4.258	0.030	0.014	0.038	0.059		Set Trigger
3	3.996	0.033	0.014	0.037	0.060		Set Trigger
4	4.261	0.031	0.014	0.038	0.060		Set Trigger
5	4.109	0.031	0.014	0.038	0.060		Set Trigger

Avg 4.15

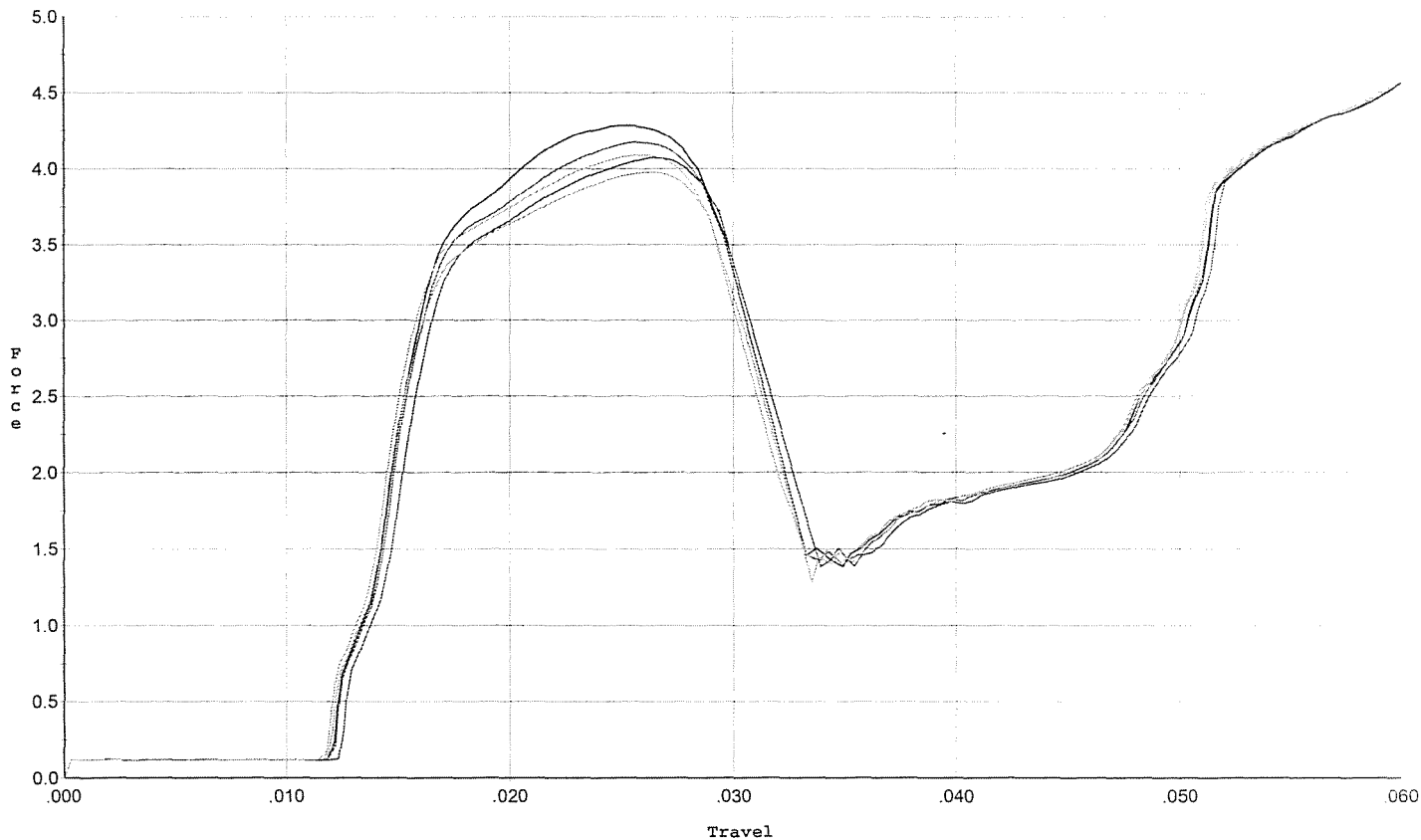
Trigger Profile [lbs,inch]

Profile
GunType:
Make:
Note:

SWS
Rifle
Remington
R.P. 7/7/09

Model:
Serial No:
Trigger:

M/24
Form #F005
4.0 lbs. after 20 cycles +/- 1.0 lbs.



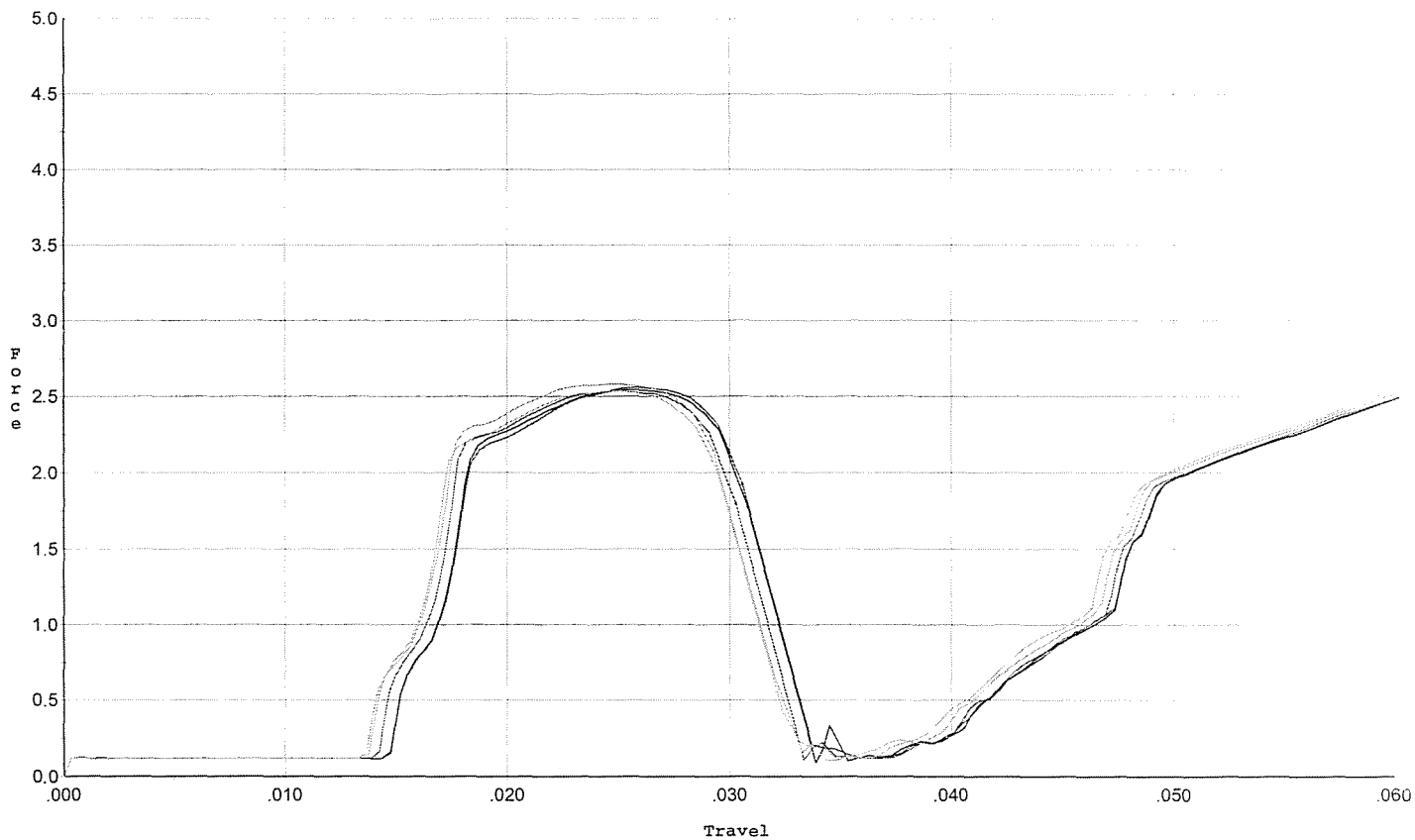
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.029	0.013	0.037	0.057		Set Trigger
2	4.288	0.030	0.012	0.037	0.061		Set Trigger
3	4.174	0.030	0.012	0.037	0.060		Set Trigger
4	4.088	0.029	0.012	0.037	0.058		Set Trigger
5	3.977	0.031	0.012	0.037	0.060		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.031	0.015	0.042	0.035		Set Trigger
2	2.545	0.031	0.015	0.042	0.035		Set Trigger
3	2.534	0.030	0.014	0.042	0.035		Set Trigger
4	2.535	0.029	0.014	0.042	0.034		Set Trigger
5	2.580	0.029	0.014	0.042	0.034		Set Trigger

Aug 2.55

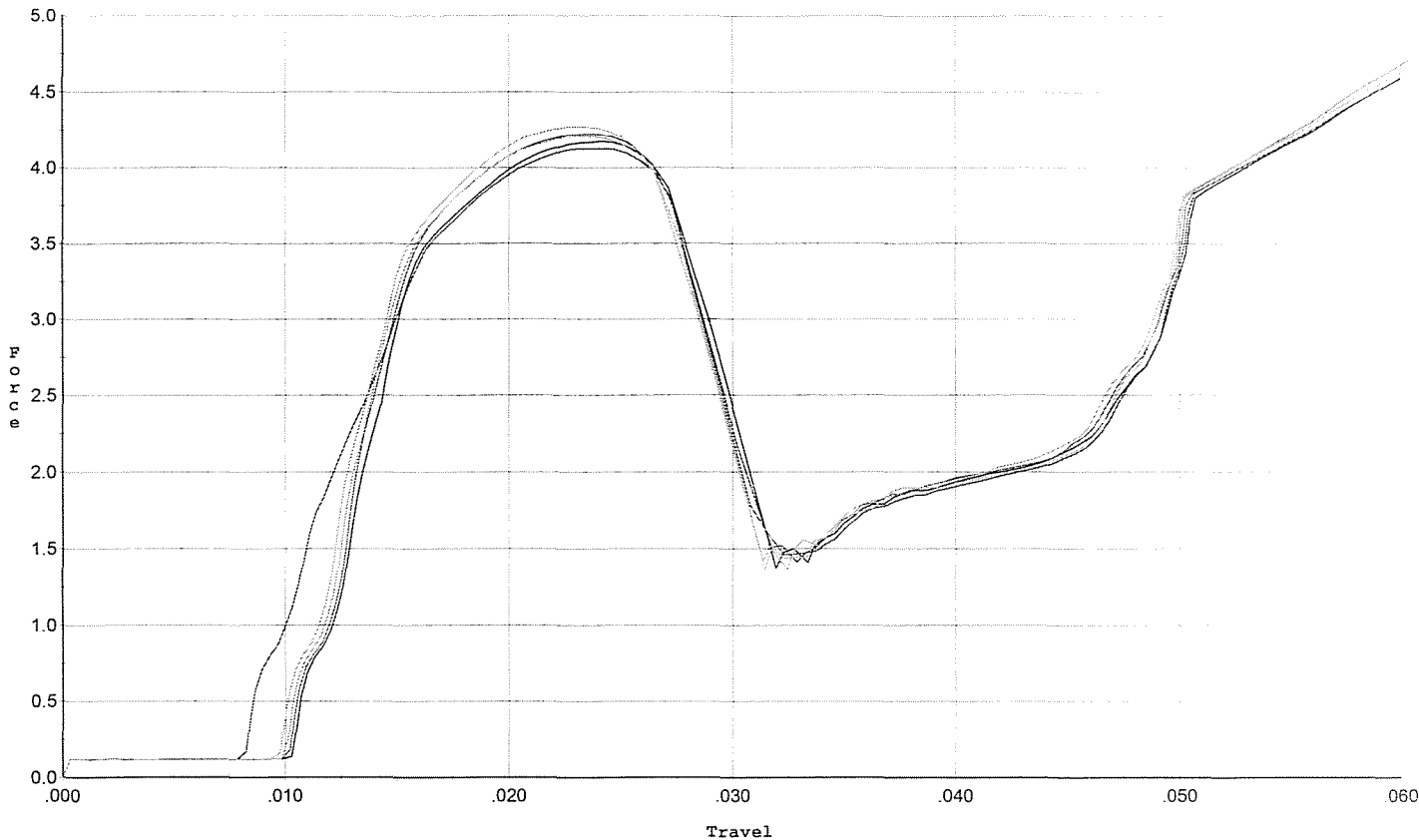
Trigger Profile [lbs,inch]

Profile
 GunType:
 Make:
 Note:

SWS
 Rifle
 Remington
 R.P. 7/7/09

Model:
 Serial No:
 Trigger:

M/24
 Form #F005
 set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.027	0.008	0.037	0.059		Set Trigger
2	4.174	0.029	0.010	0.037	0.060		Set Trigger
3	4.225	0.027	0.010	0.037	0.057		Set Trigger
4	4.274	0.028	0.010	0.037	0.061		Set Trigger
5	4.211	0.028	0.010	0.037	0.058		Set Trigger

Aug 4.20