

G6863636

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

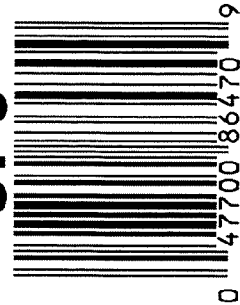


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863636

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 3636

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(P)</u>	6/13/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

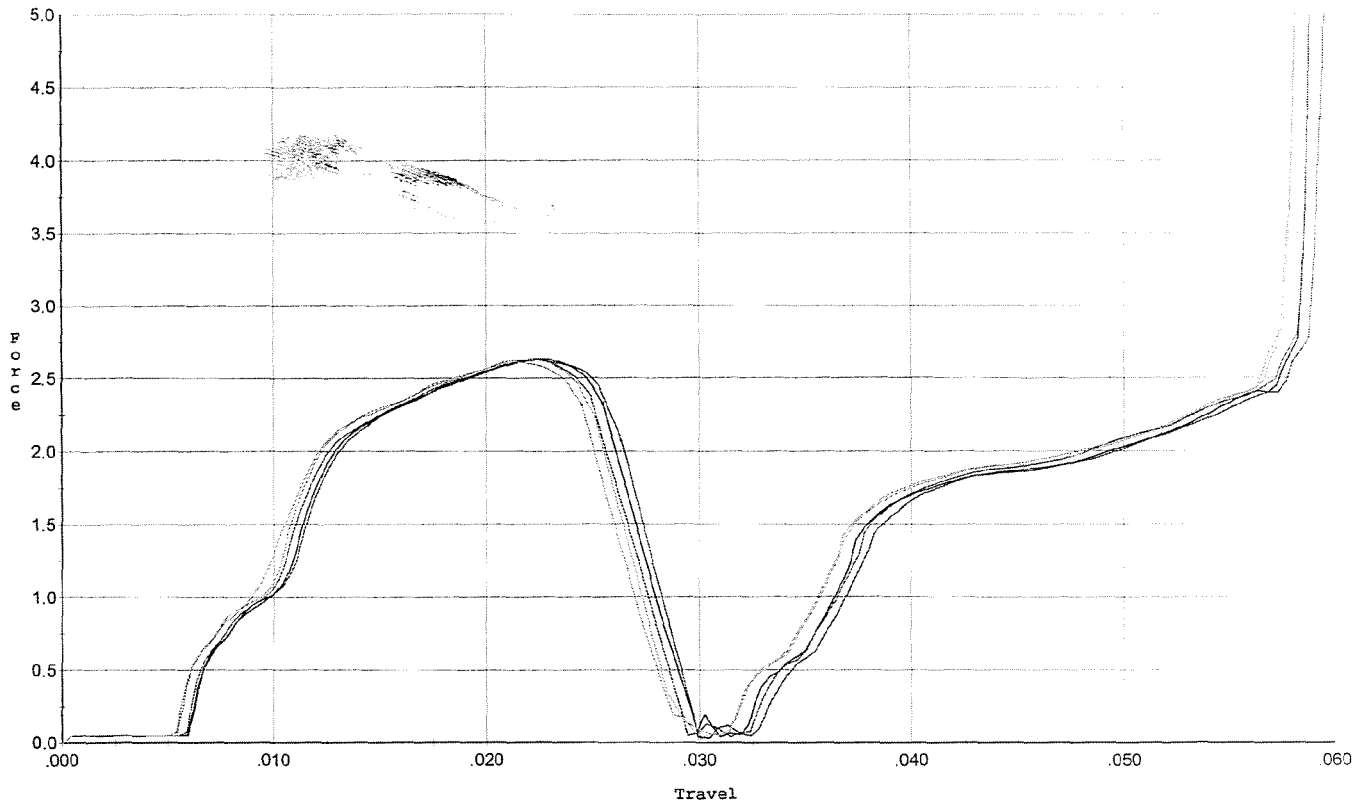
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	8-5-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>5.0</u> <u>6.0</u>	8-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-5-09	LN
	J) ASSEMBLE STOCK			7-22-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	LN
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/28	TOR
670	FINAL INSPECTION A) HEADSPACE			8/5/09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.72</u> <u>2.69</u> <u>2.88</u> <u>2.70</u>	8-4-09	LN
	C) FUNCTION			8-5-09	LN
690	PACK			10/8/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



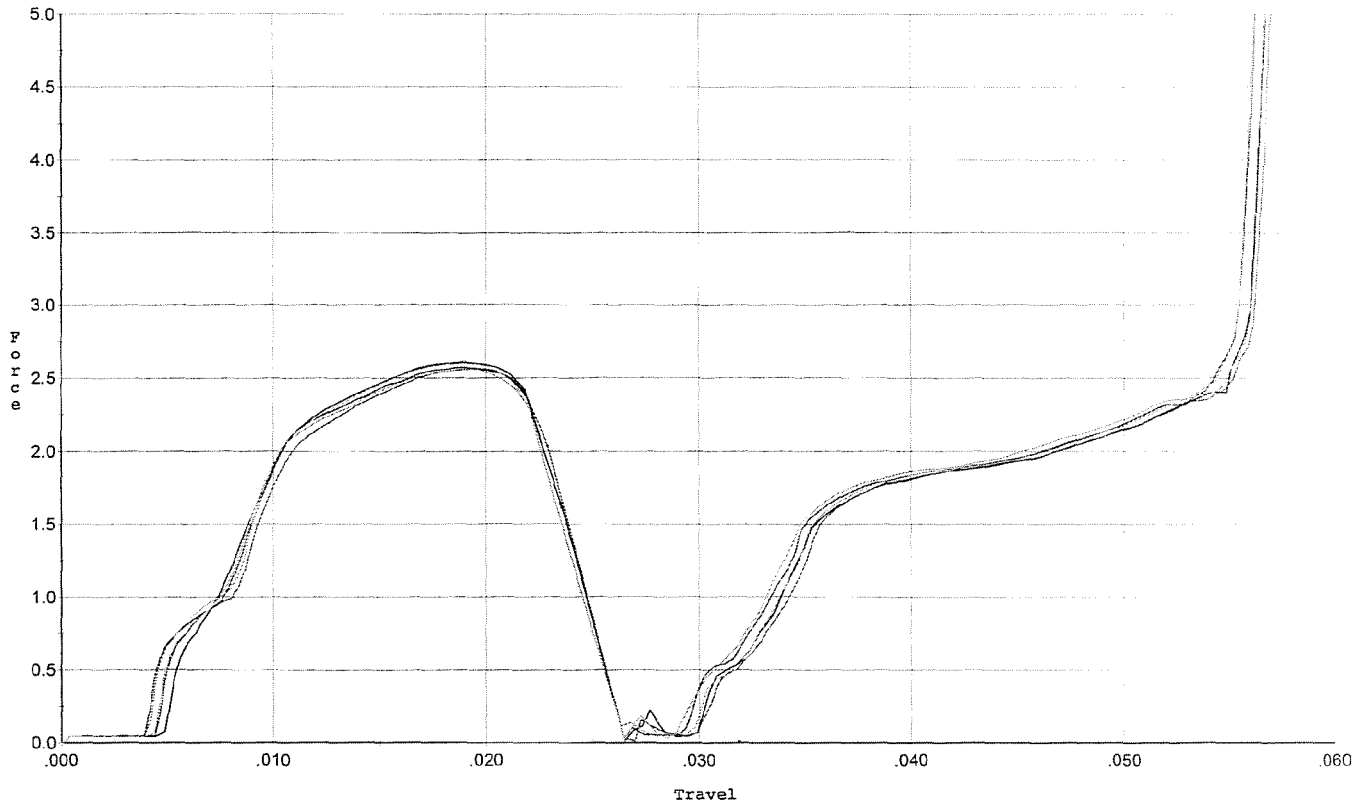
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.026	0.006	0.038	0.039		Set Trigger
2	2.632	0.025	0.006	0.037	0.038		Set Trigger
3	2.633	0.027	0.006	0.038	0.040		Set Trigger
4	2.626	0.025	0.006	0.037	0.038		Set Trigger
5	2.608	0.024	0.006	0.038	0.037		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



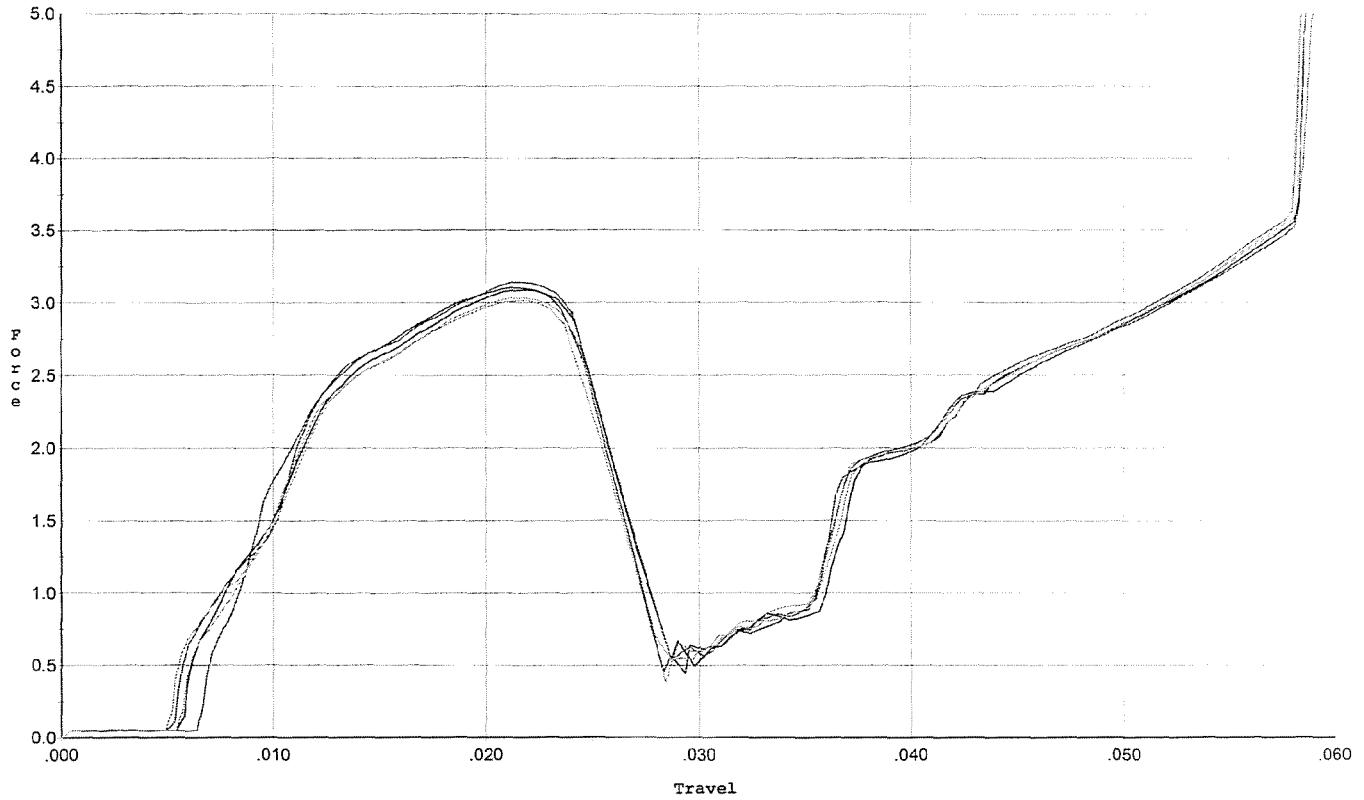
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.024	0.004	0.037	0.037		Set Trigger
2	2.602	0.024	0.005	0.038	0.036		Set Trigger
3	2.558	0.023	0.005	0.038	0.035		Set Trigger
4	2.561	0.022	0.004	0.038	0.034		Set Trigger
5	2.613	0.022	0.005	0.038	0.034		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



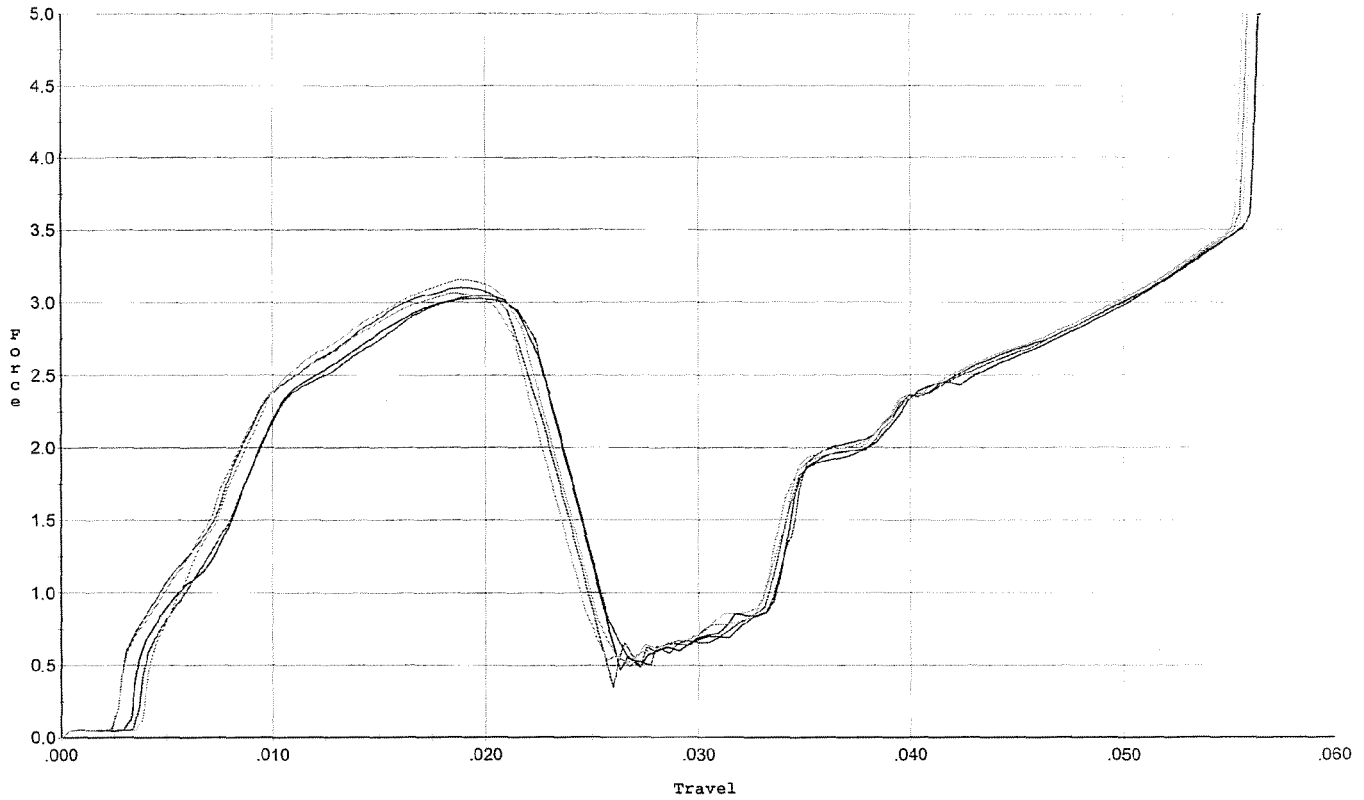
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.025	0.007	0.037	0.043		Set Trigger
2	3.088	0.024	0.006	0.037	0.042		Set Trigger
3	3.140	0.024	0.005	0.037	0.043		Set Trigger
4	3.034	0.024	0.006	0.037	0.041		Set Trigger
5	3.016	0.025	0.005	0.037	0.044		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



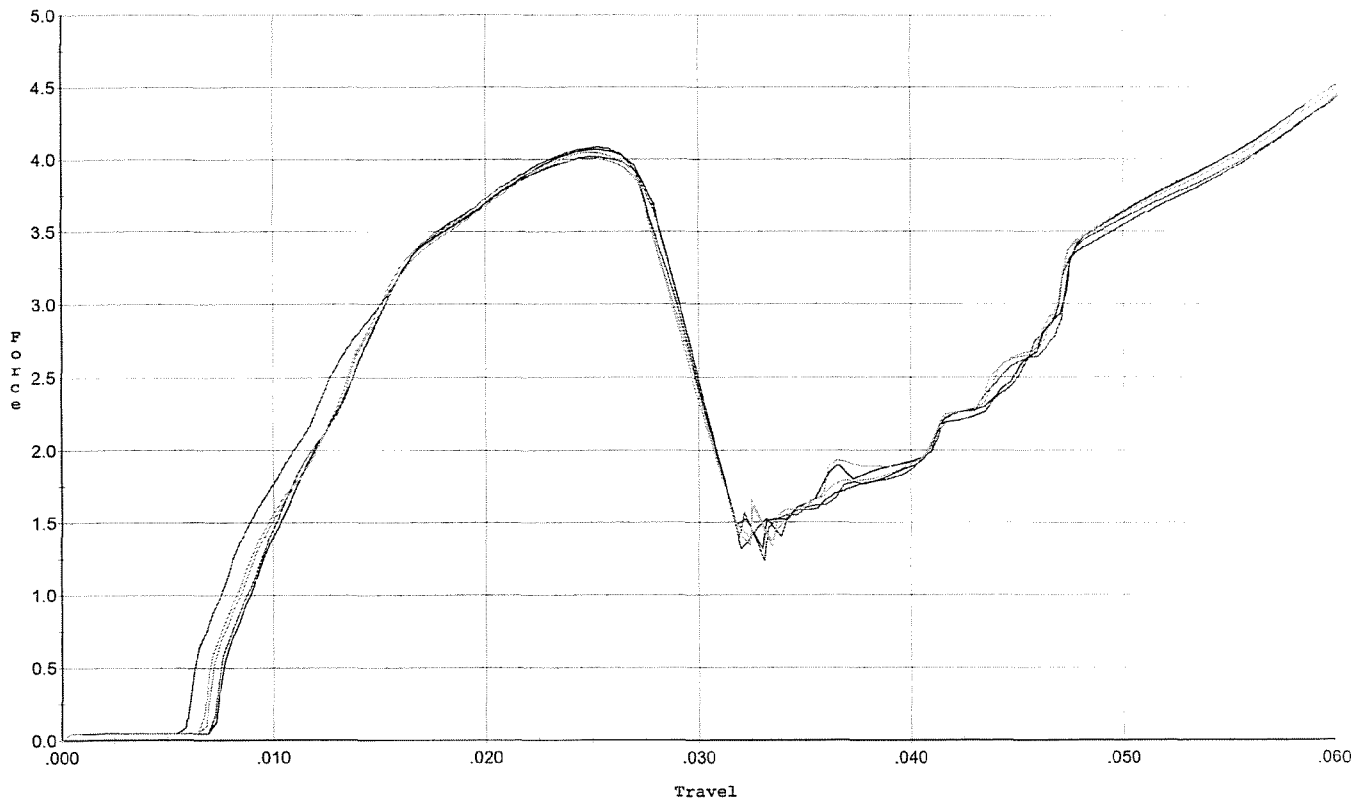
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.022	0.004	0.036	0.041		Set Trigger
2	3.045	0.023	0.003	0.037	0.042		Set Trigger
3	3.099	0.023	0.003	0.037	0.044		Set Trigger
4	3.155	0.022	0.004	0.036	0.041		Set Trigger
5	3.062	0.021	0.003	0.037	0.041		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



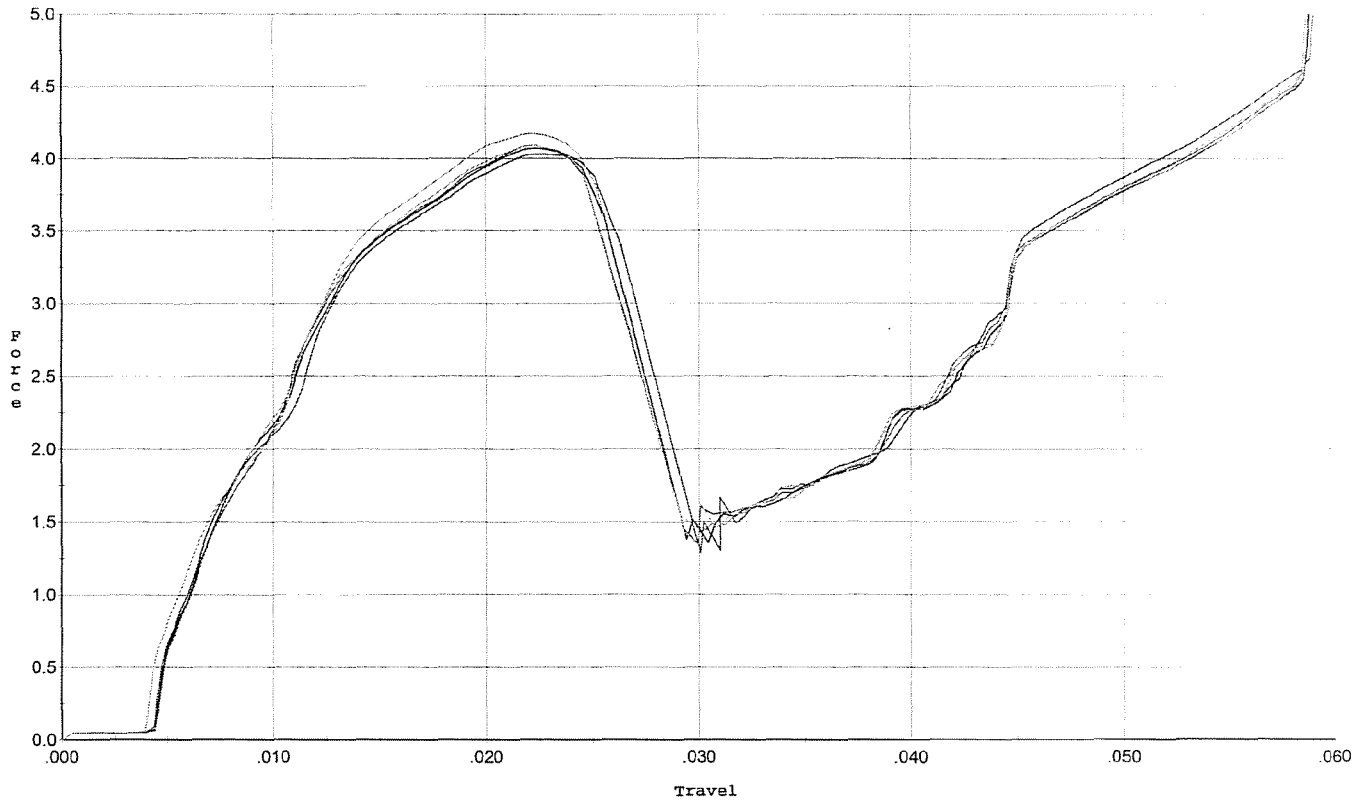
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.029	0.006	0.035	0.066		Set Trigger
2	4.069	0.028	0.007	0.035	0.061		Set Trigger
3	4.017	0.028	0.007	0.035	0.061		Set Trigger
4	4.045	0.027	0.007	0.035	0.059		Set Trigger
5	4.011	0.029	0.007	0.035	0.064		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



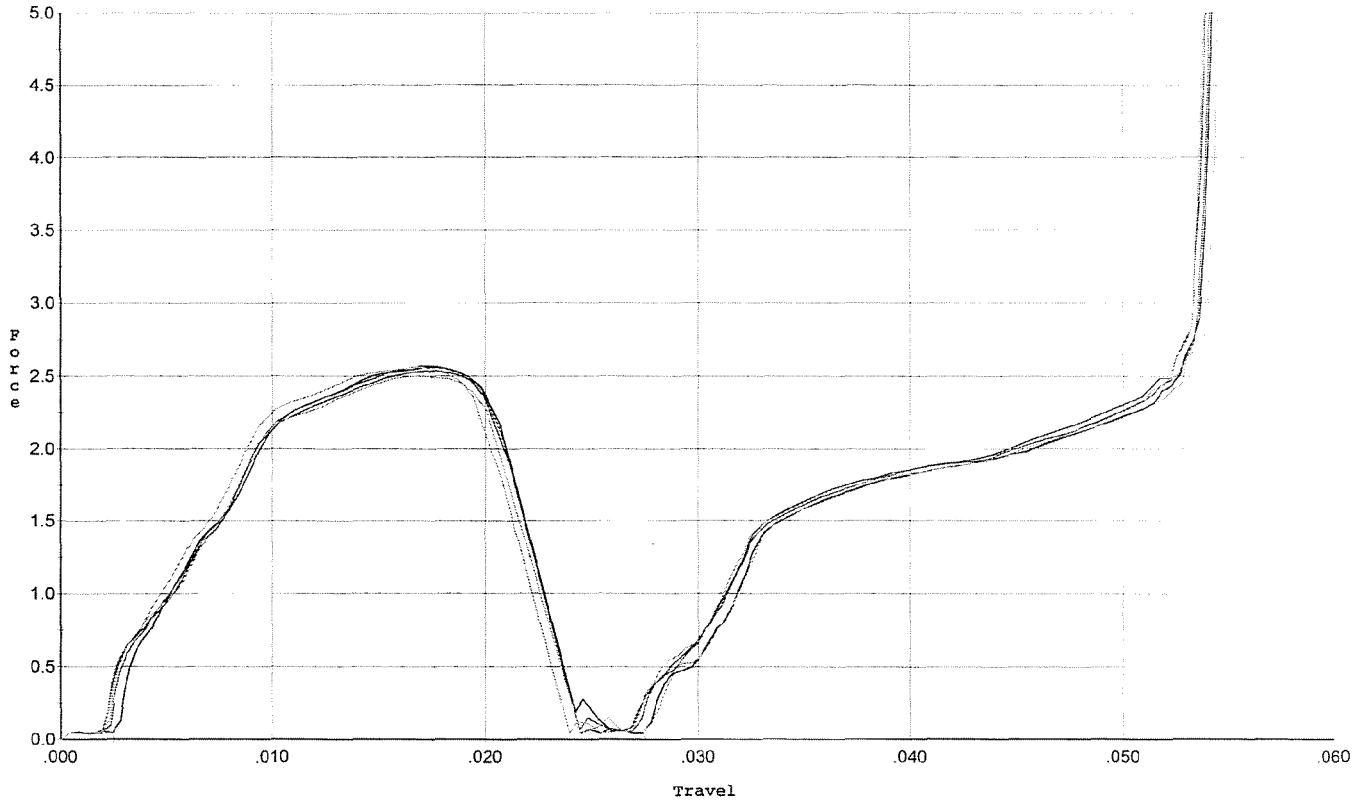
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.026	0.005	0.035	0.063		Set Trigger
2	4.070	0.025	0.005	0.035	0.061		Set Trigger
3	4.090	0.027	0.005	0.035	0.064		Set Trigger
4	4.089	0.027	0.004	0.035	0.064		Set Trigger
5	4.173	0.025	0.005	0.035	0.061		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



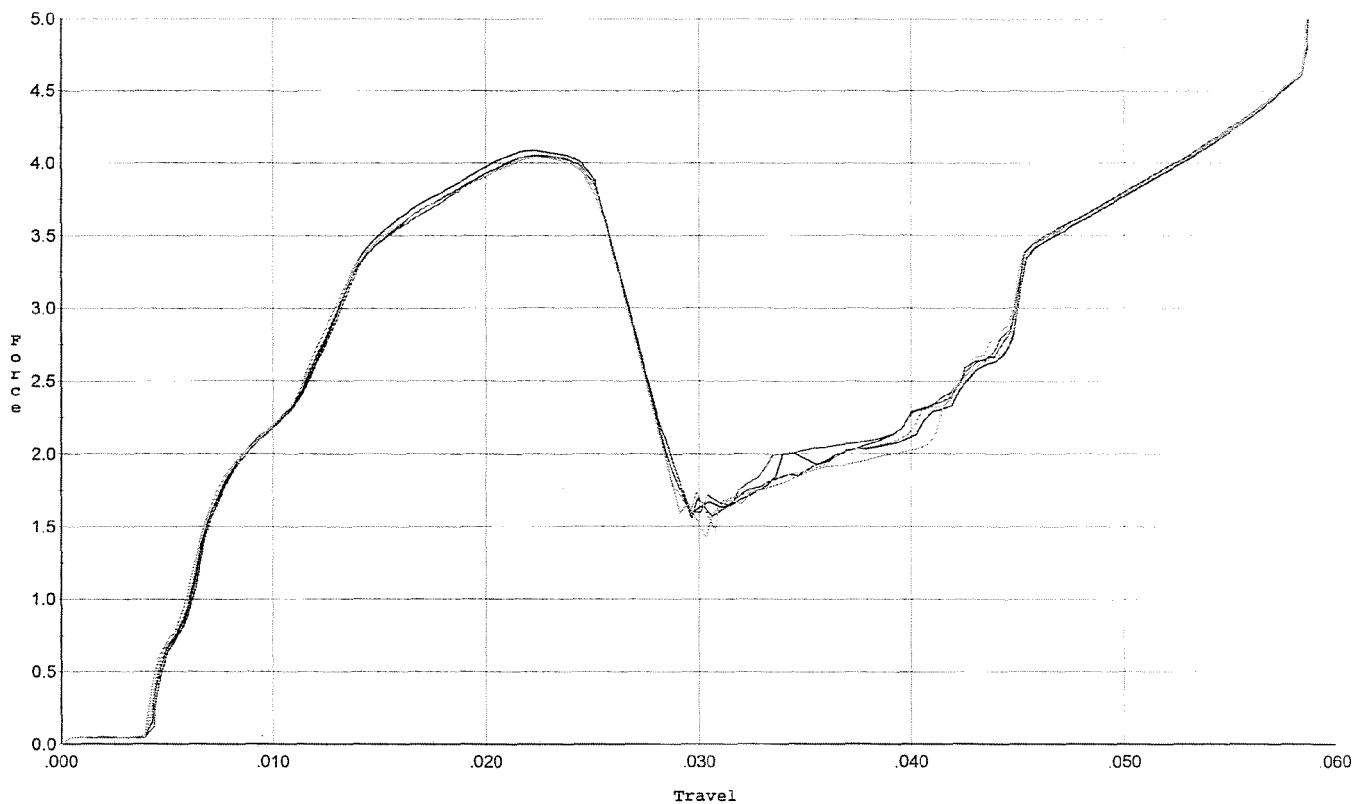
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.021	0.002	0.037	0.035		Set Trigger
2	2.559	0.021	0.003	0.037	0.034		Set Trigger
3	2.571	0.021	0.003	0.037	0.034		Set Trigger
4	2.501	0.022	0.002	0.037	0.036		Set Trigger
5	2.559	0.021	0.002	0.037	0.035		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.025	0.004	0.035	0.060		Set Trigger
2	4.087	0.025	0.004	0.034	0.060		Set Trigger
3	4.055	0.025	0.004	0.034	0.060		Set Trigger
4	4.043	0.025	0.004	0.034	0.061		Set Trigger
5	4.037	0.025	0.004	0.034	0.060		Set Trigger

Avg 4.05