

Q 6863637

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

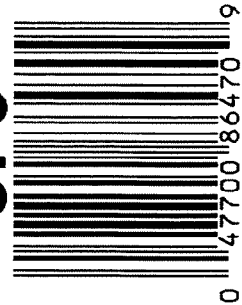
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863637

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863637

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR	6/13/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTN
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-22-09	R. H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

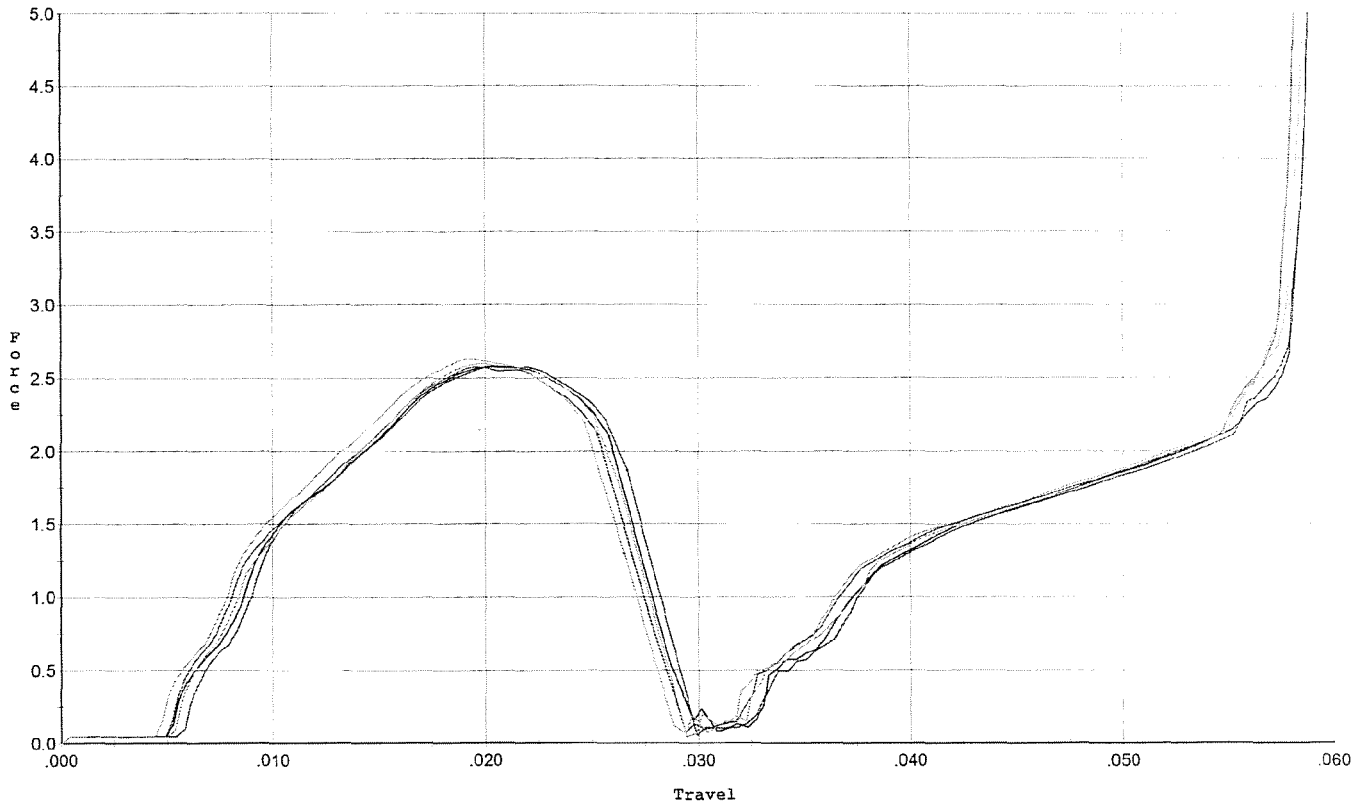
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8-5-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>5°</u>	8-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-5-09	LN
	J) ASSEMBLE STOCK			7-22-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	7/28	LB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/28	TAR
670	FINAL INSPECTION A) HEADSPACE			8-5-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.69</u> <u>2.68</u> <u>2.69</u> <u>2.74</u>	8-4-09	LN
	C) FUNCTION			8-5-09	LN
690	PACK			8/10/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



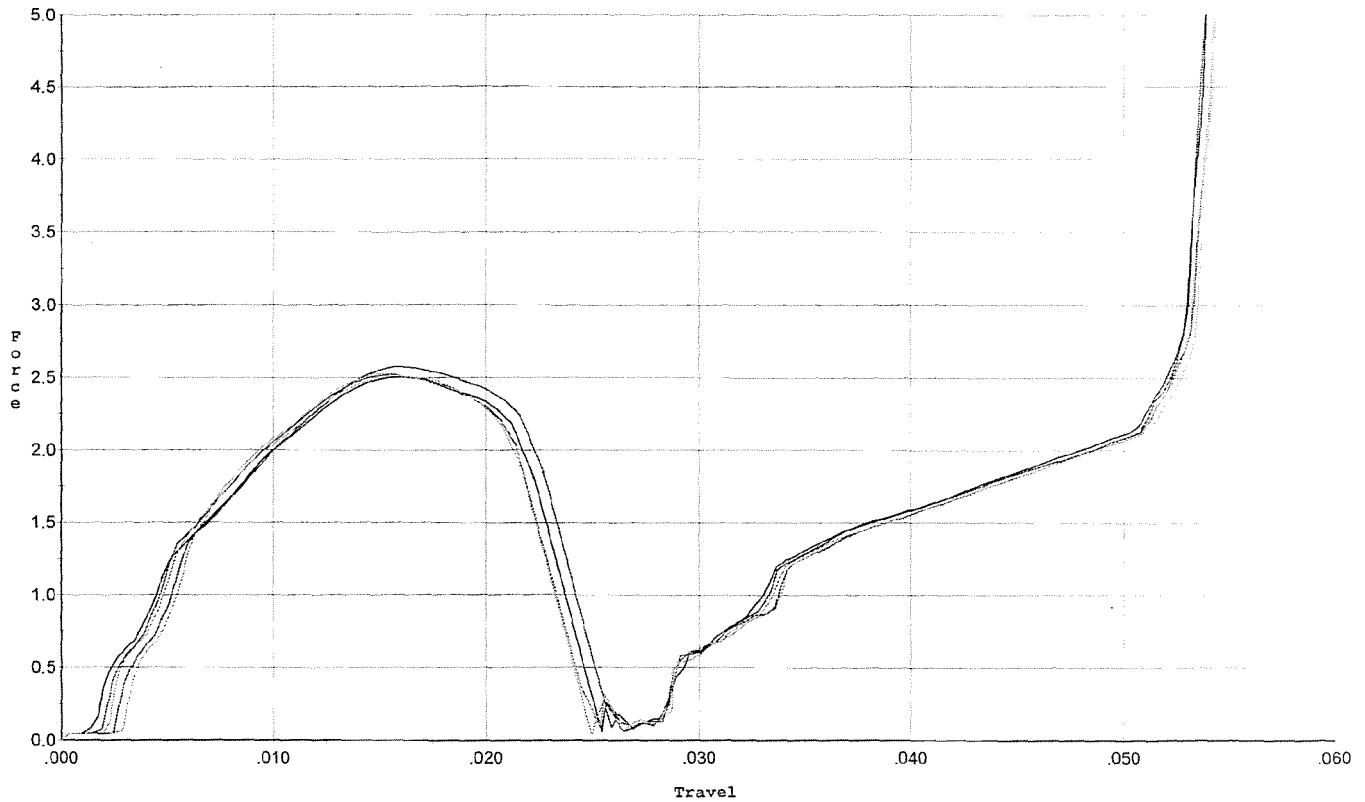
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.027	0.006	0.037	0.039		Set Trigger
2	2.575	0.026	0.005	0.038	0.038		Set Trigger
3	2.578	0.025	0.005	0.038	0.038		Set Trigger
4	2.594	0.026	0.006	0.038	0.039		Set Trigger
5	2.629	0.027	0.005	0.038	0.040		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



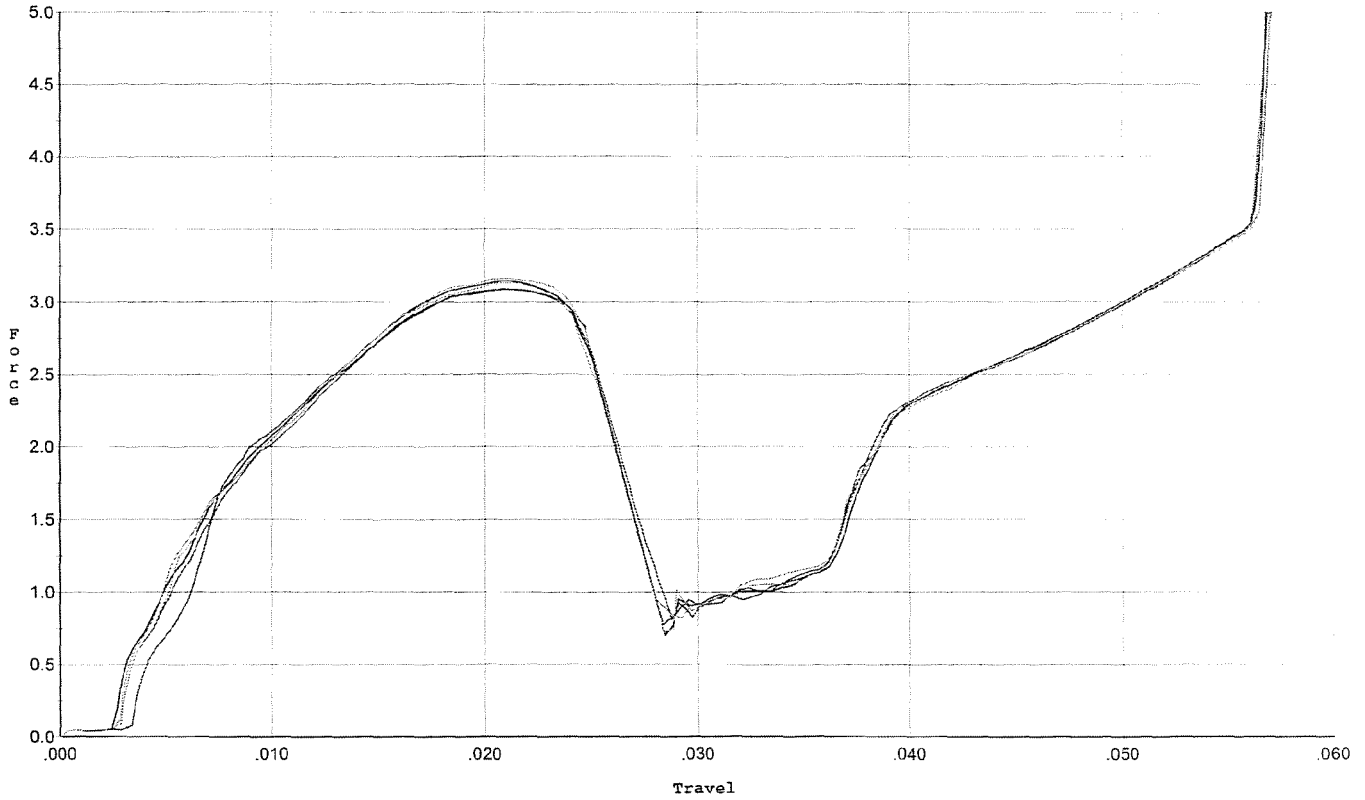
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.023	0.003	0.036	0.038		Set Trigger
2	2.507	0.022	0.00	0.036	0.037		Set Trigger
3	2.521	0.021	0.002	0.037	0.036		Set Trigger
4	2.530	0.021	0.003	0.037	0.035		Set Trigger
5	2.510	0.022	0.002	0.037	0.036		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



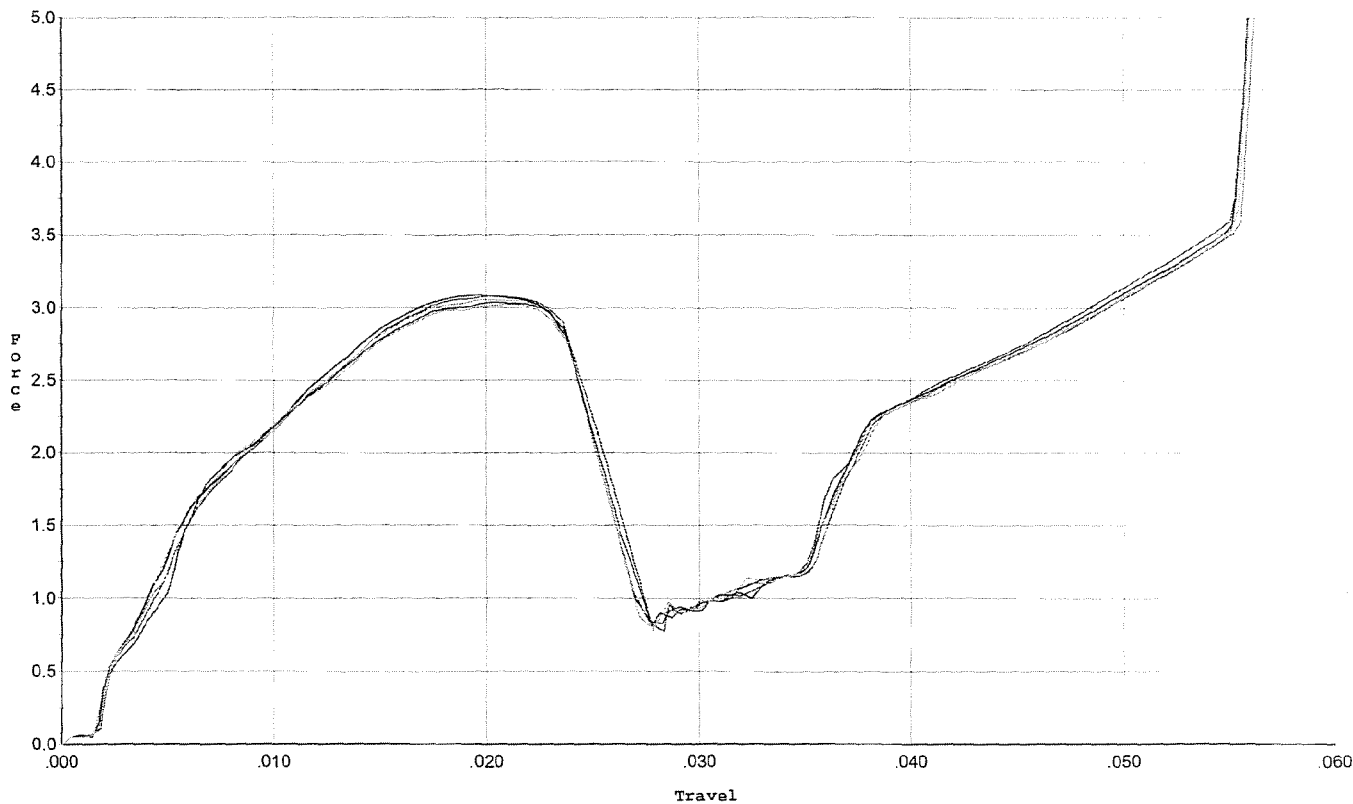
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.025	0.004	0.036	0.049		Set Trigger
2	3.090	0.025	0.003	0.036	0.050		Set Trigger
3	3.086	0.025	0.003	0.036	0.048		Set Trigger
4	3.161	0.025	0.003	0.036	0.049		Set Trigger
5	3.133	0.025	0.003	0.036	0.050		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



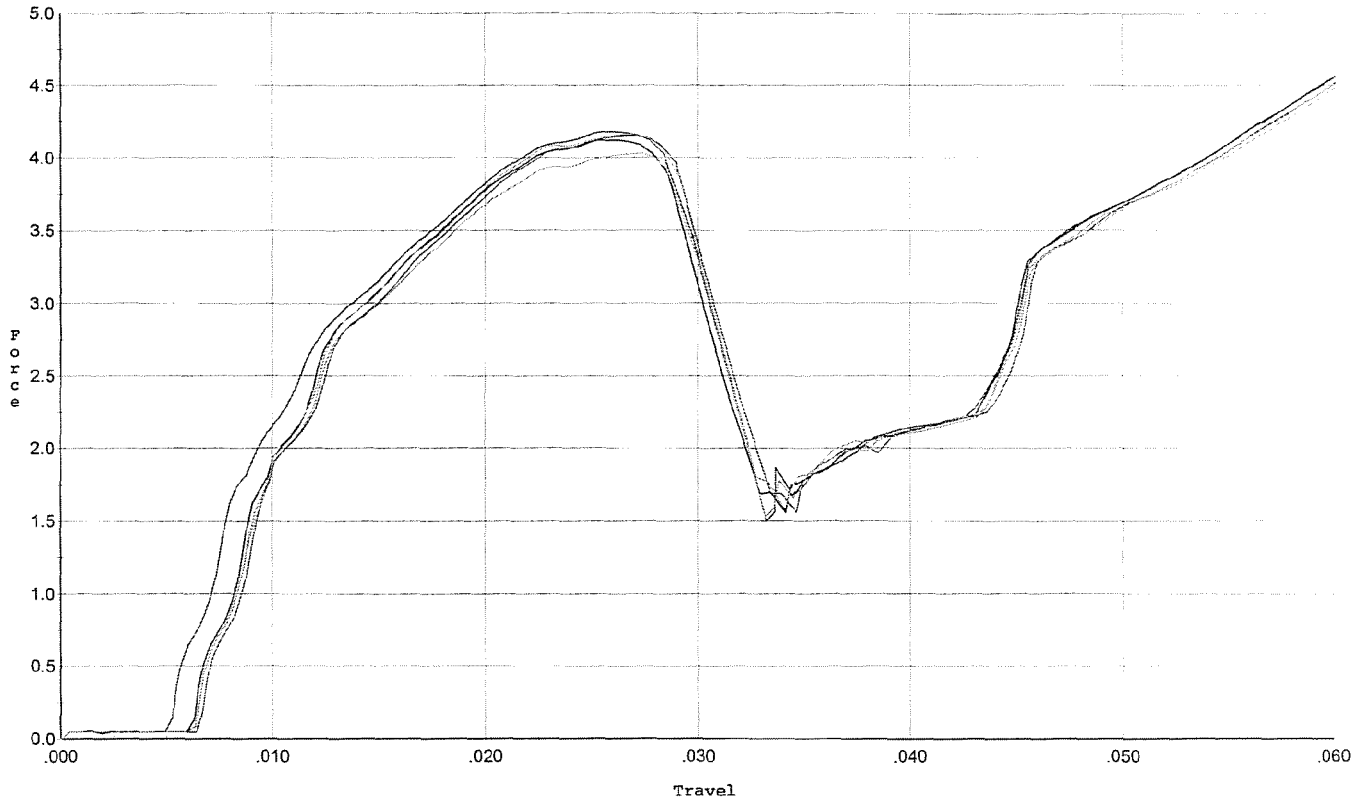
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.024	0.002	0.035	0.048		Set Trigger
2	3.087	0.024	0.00	0.035	0.049		Set Trigger
3	3.084	0.025	0.00	0.036	0.051		Set Trigger
4	3.057	0.024	0.002	0.035	0.049		Set Trigger
5	3.021	0.024	0.002	0.036	0.048		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



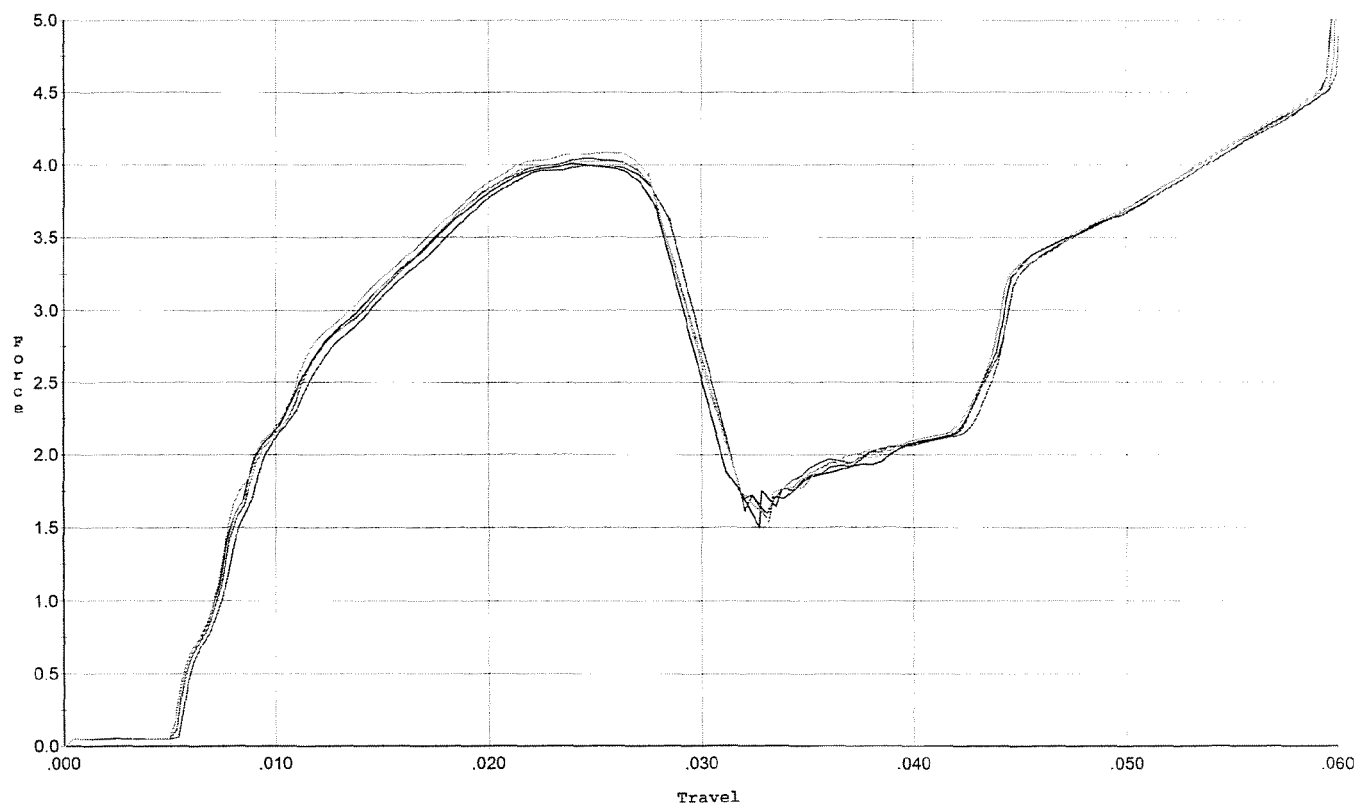
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.030	0.005	0.033	0.074		Set Trigger
2	4.122	0.029	0.006	0.033	0.067		Set Trigger
3	4.153	0.029	0.007	0.032	0.068		Set Trigger
4	4.161	0.029	0.007	0.033	0.069		Set Trigger
5	4.029	0.030	0.007	0.033	0.070		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



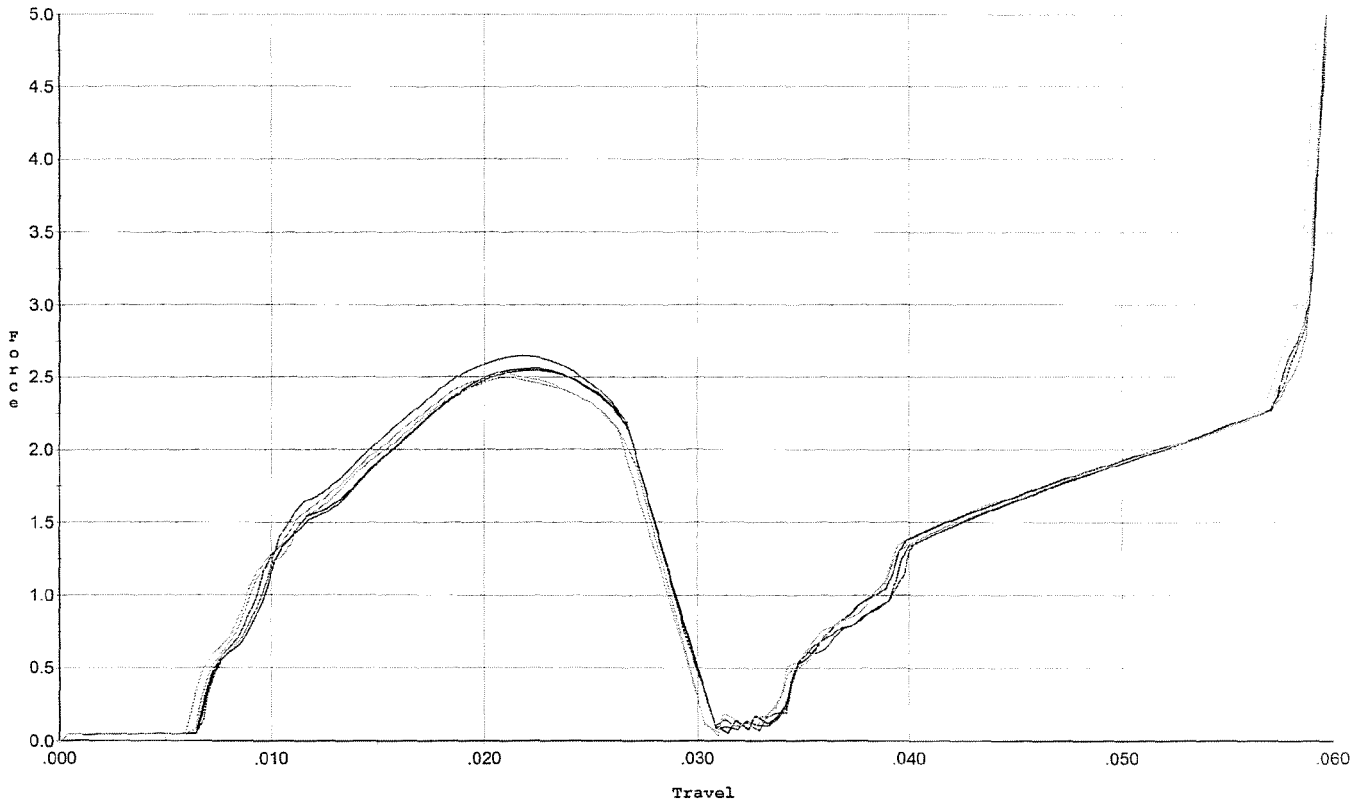
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.992	0.028	0.006	0.033	0.067		Set Trigger
2	4.008	0.028	0.005	0.034	0.067		Set Trigger
3	4.042	0.030	0.005	0.033	0.071		Set Trigger
4	4.024	0.028	0.005	0.033	0.066		Set Trigger
5	4.084	0.028	0.005	0.033	0.067		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



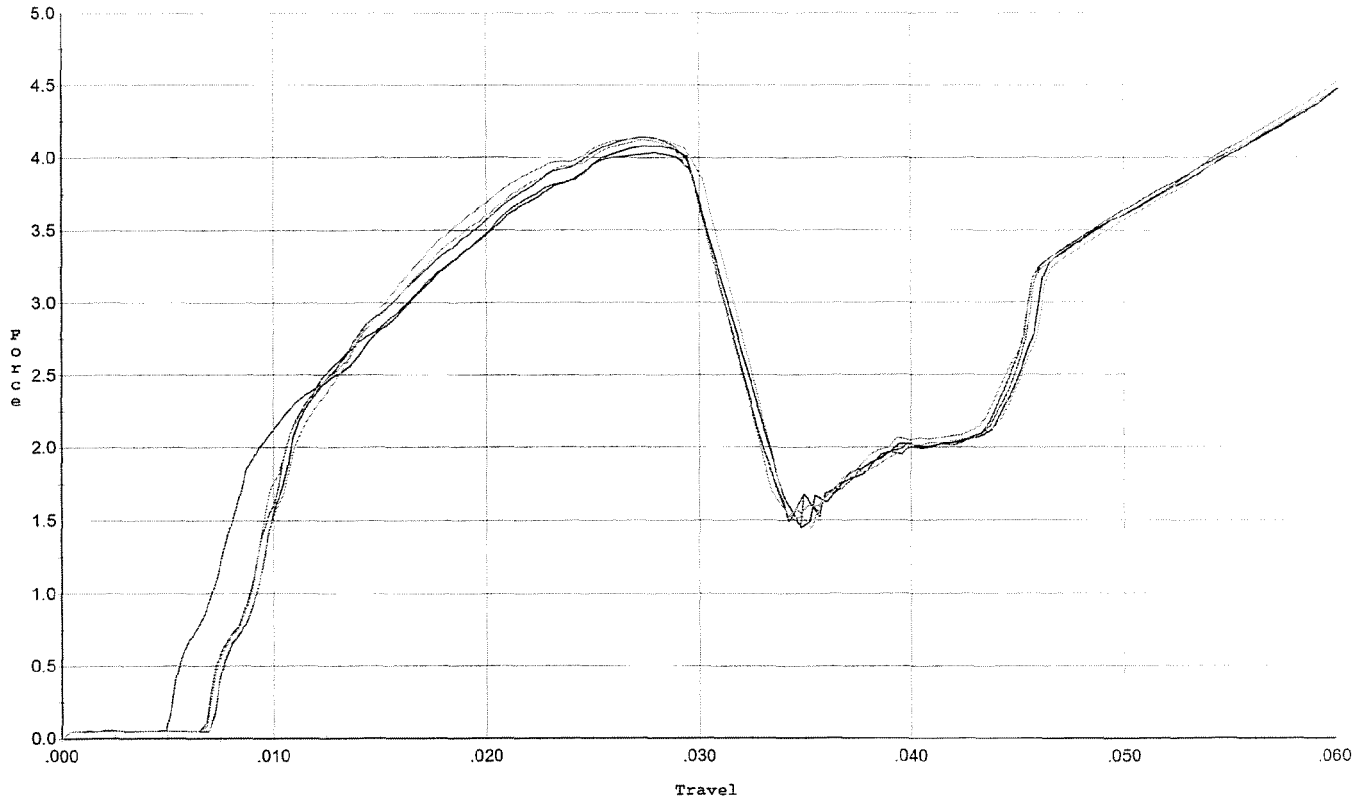
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.027	0.007	0.038	0.038		Set Trigger
2	2.557	0.027	0.007	0.038	0.038		Set Trigger
3	2.645	0.027	0.007	0.038	0.039		Set Trigger
4	2.533	0.028	0.006	0.038	0.040		Set Trigger
5	2.498	0.027	0.007	0.038	0.038		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.030	0.005	0.030	0.070		Set Trigger
2	4.077	0.029	0.007	0.032	0.066		Set Trigger
3	4.134	0.029	0.007	0.029	0.068		Set Trigger
4	4.123	0.030	0.007	0.029	0.070		Set Trigger
5	4.126	0.030	0.007	0.030	0.069		Set Trigger

Avg 4.09