

G6863644

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

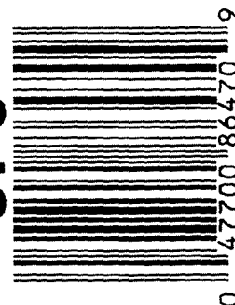
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863644

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863644

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>SPD</u>	6-13-09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-16-09	SP
520	GOFF BLAST BBL / REC		6-16-09	RTW
540	APPLY COATINGS (BARREL ACTION)		7-1-09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

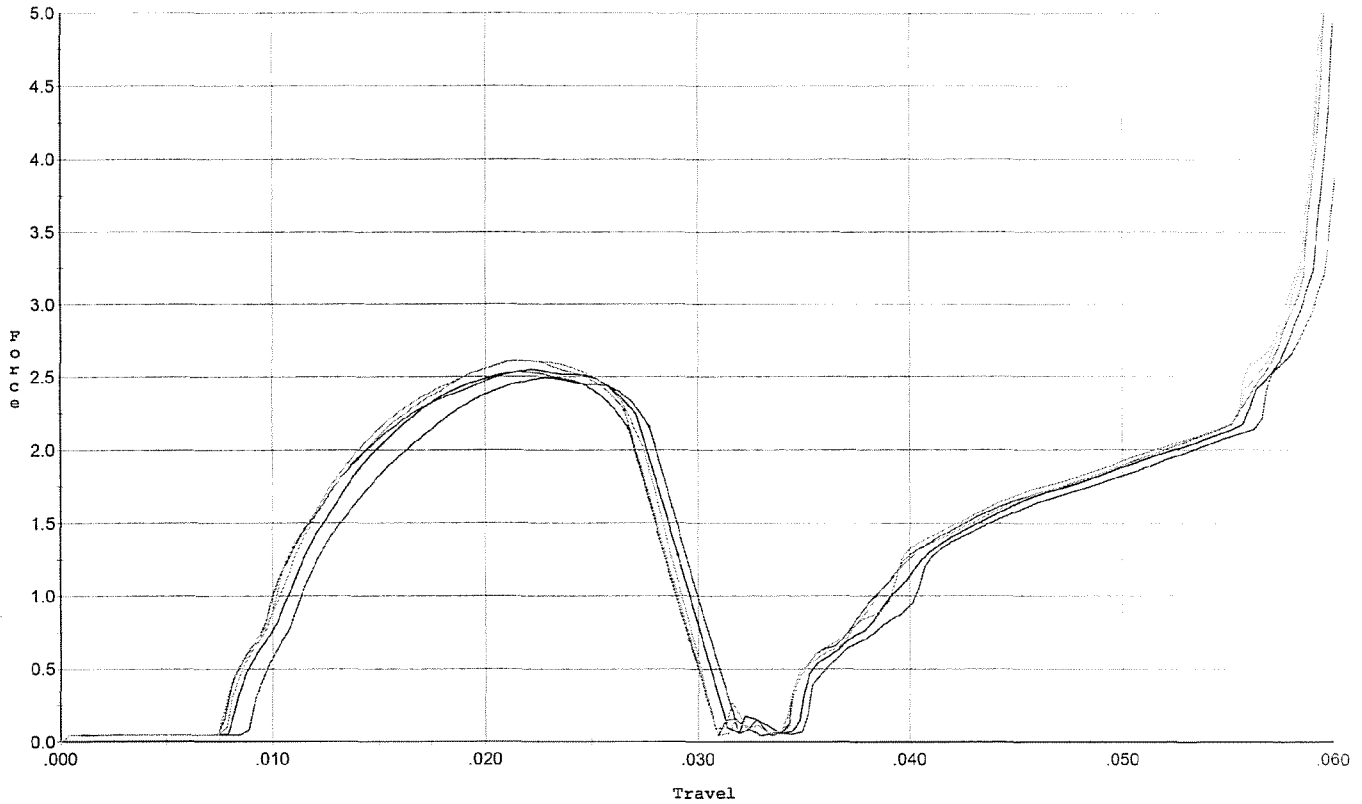
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>50</u>	8-4-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	8-4-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u>	<u>.034</u>	<u>.034</u>	8-4-09	RP		
	J) ASSEMBLE STOCK					7-21-09	RP		
	K) ASSEMBLE SWIVEL STUDS					8-4-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/27/09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/29/09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-4-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>8.13</u>	<u>2.61</u>	<u>2.47</u>	<u>2.57</u>	<u>2.13</u>	8-4-09	RP
	C) FUNCTION					8-4-09	RP		
690	PACK					8/10/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



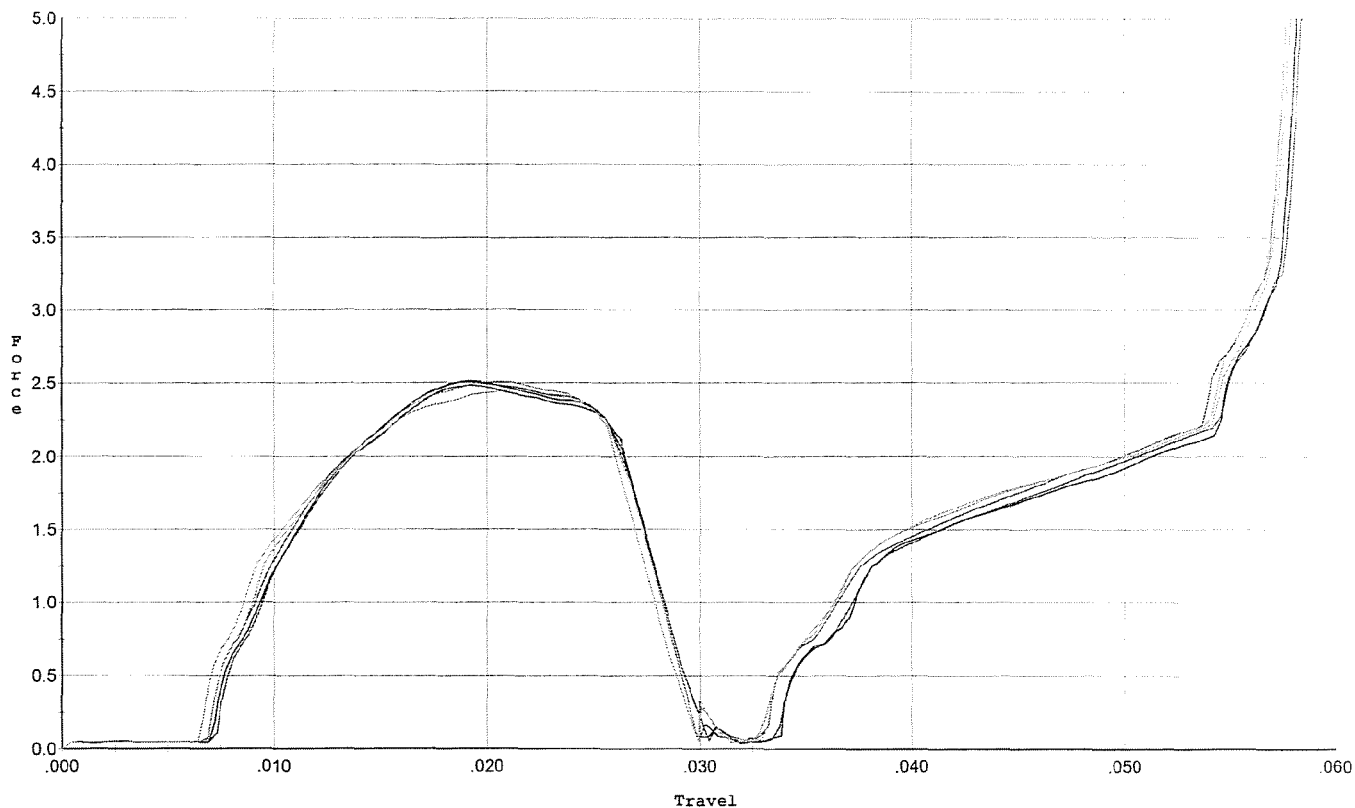
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.028	0.009	0.038	0.036		Set Trigger
2	2.551	0.029	0.008	0.037	0.040		Set Trigger
3	2.534	0.027	0.008	0.038	0.037		Set Trigger
4	2.611	0.027	0.008	0.037	0.039		Set Trigger
5	2.618	0.027	0.008	0.038	0.038		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M124
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



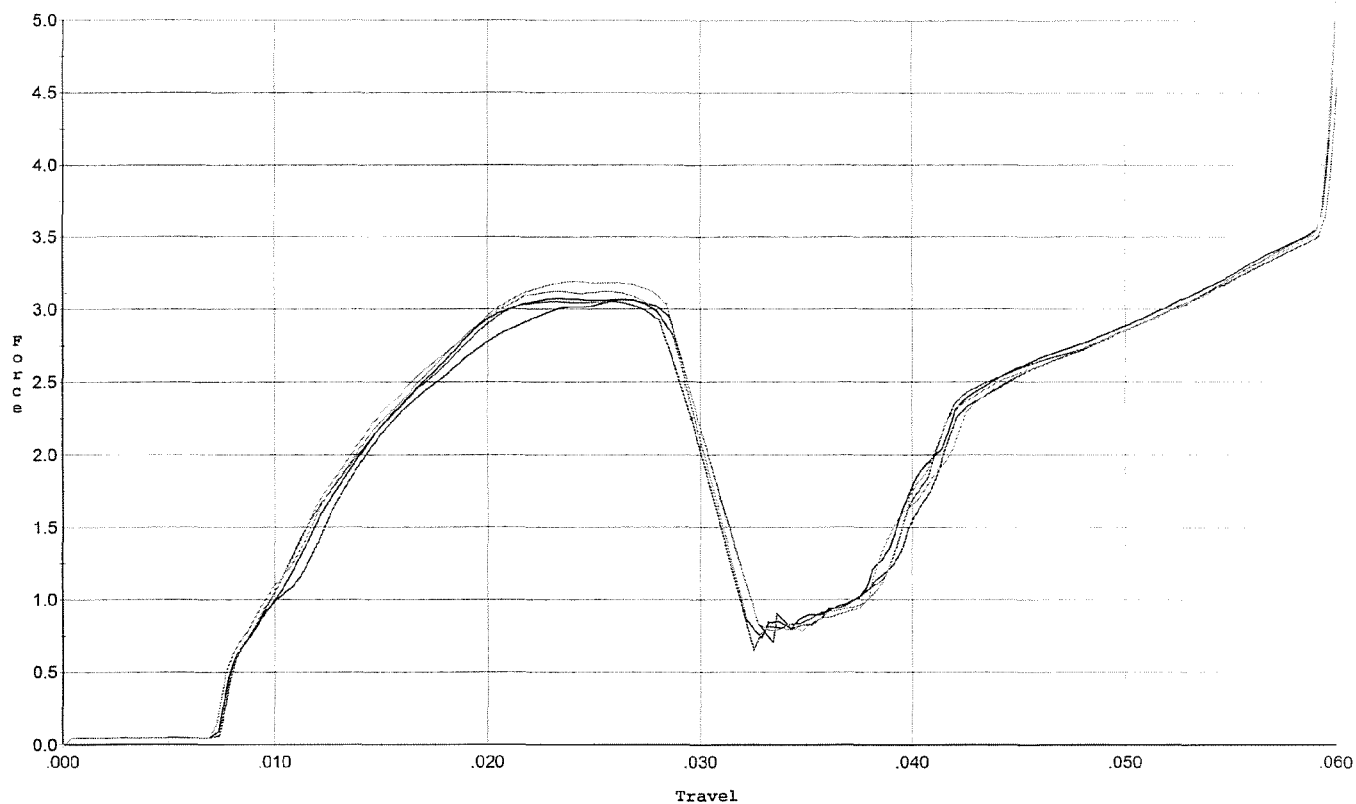
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.026	0.007	0.037	0.037		Set Trigger
2	2.512	0.026	0.007	0.037	0.038		Set Trigger
3	2.505	0.027	0.007	0.036	0.039		Set Trigger
4	2.453	0.027	0.007	0.036	0.038		Set Trigger
5	2.509	0.026	0.007	0.037	0.038		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



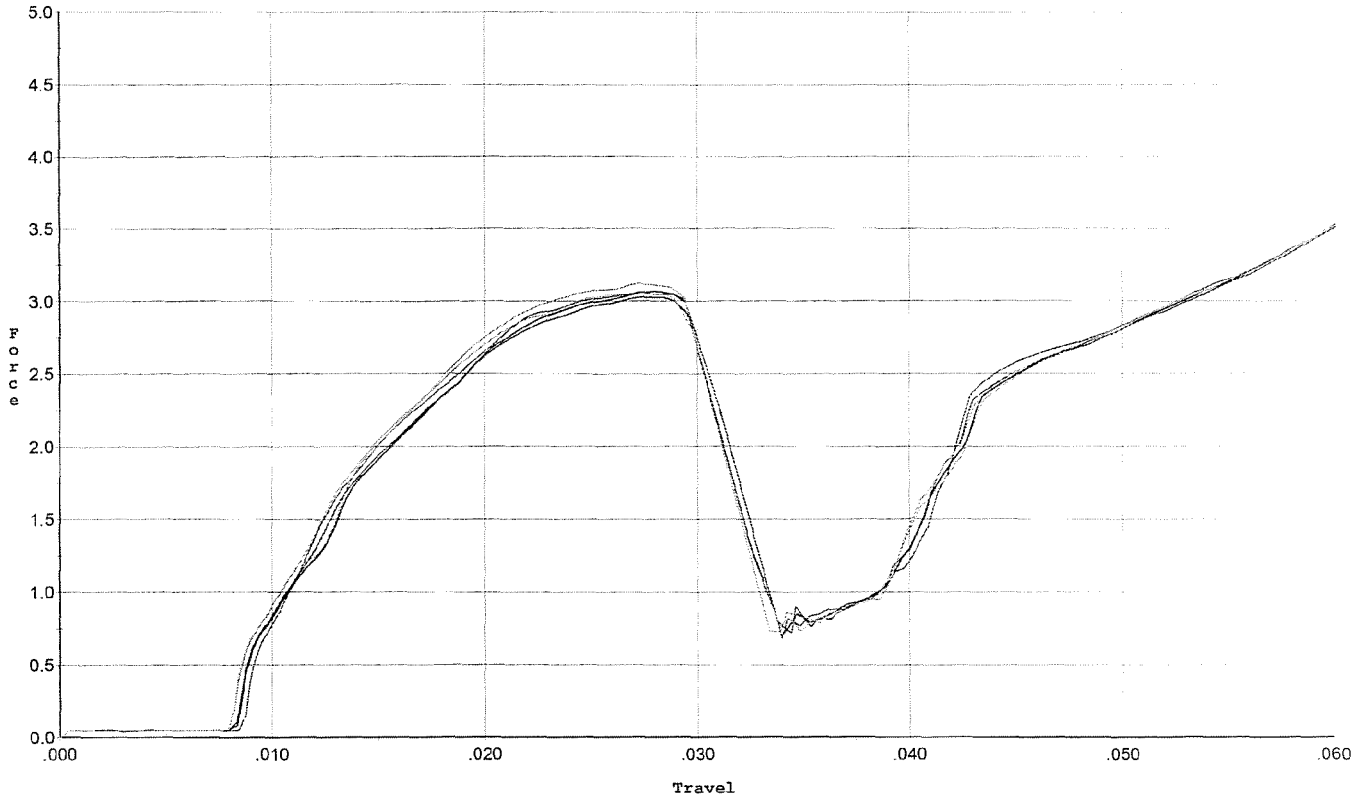
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.029	0.008	0.036	0.047		Set Trigger
2	3.072	0.029	0.008	0.035	0.049		Set Trigger
3	3.051	0.030	0.008	0.035	0.050		Set Trigger
4	3.193	0.028	0.008	0.035	0.050		Set Trigger
5	3.123	0.029	0.007	0.035	0.050		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



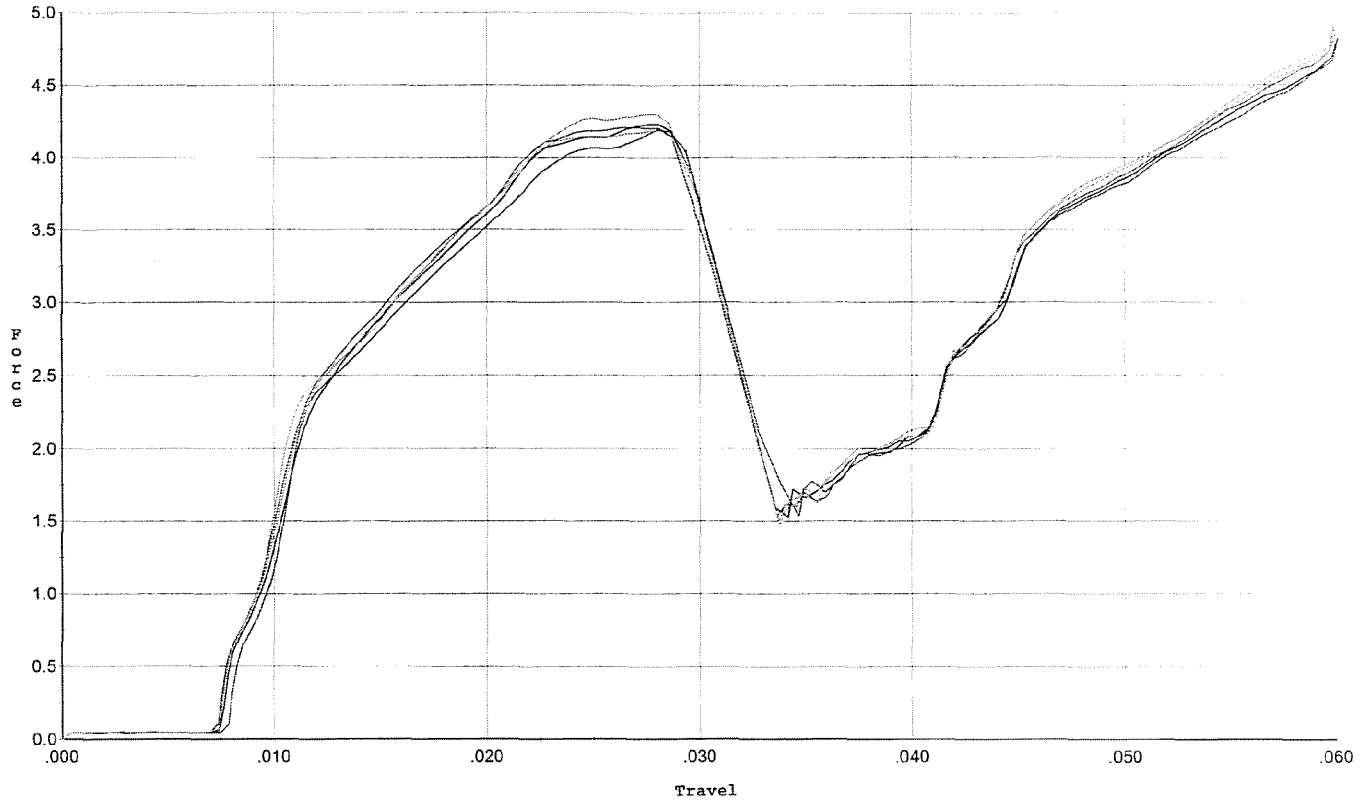
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.030	0.008	0.036	0.048		Set Trigger
2	3.066	0.031	0.009	0.035	0.050		Set Trigger
3	3.061	0.031	0.009	0.035	0.051		Set Trigger
4	3.057	0.030	0.008	0.035	0.049		Set Trigger
5	3.123	0.029	0.008	0.035	0.049		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M124
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



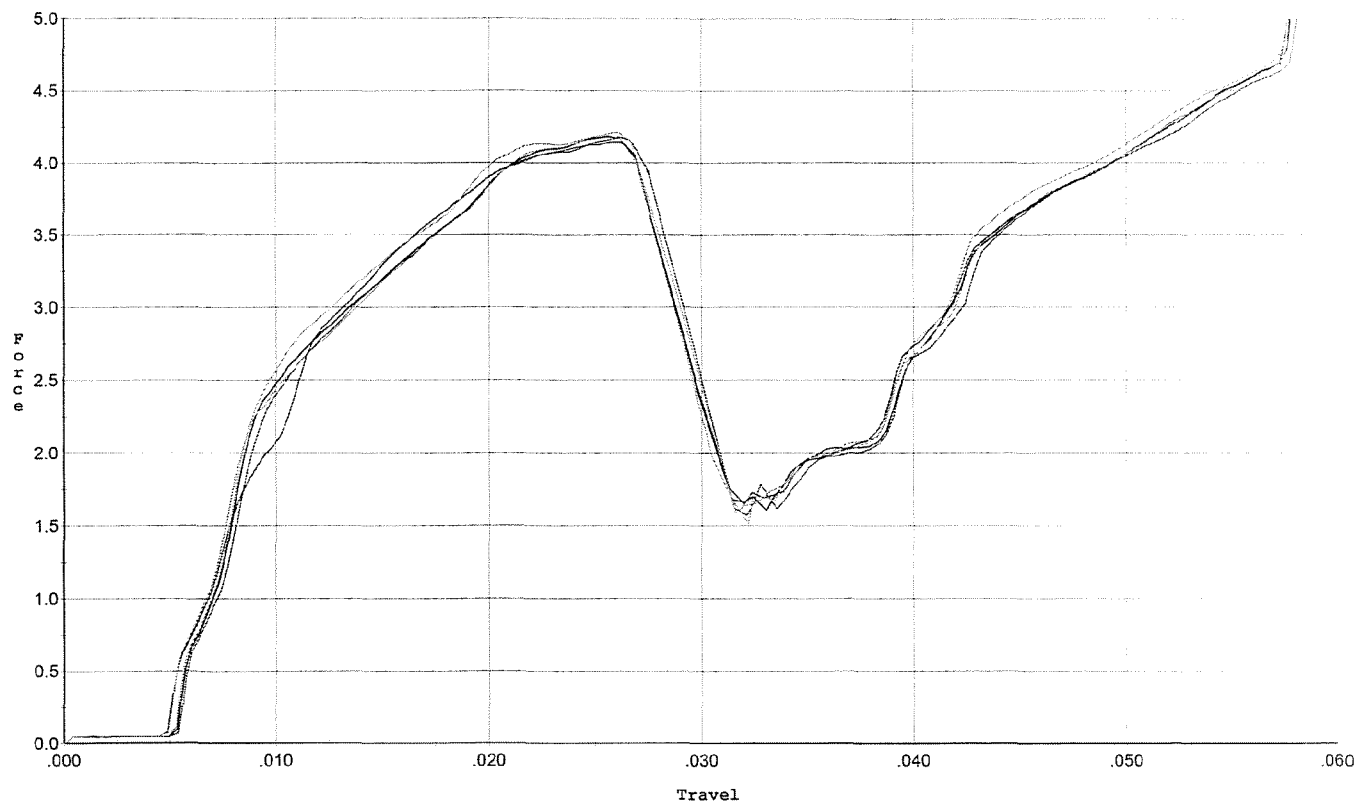
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.029	0.008	0.028	0.066		Set Trigger
2	4.232	0.030	0.008	0.028	0.068		Set Trigger
3	4.209	0.031	0.007	0.028	0.071		Set Trigger
4	4.187	0.030	0.008	0.028	0.069		Set Trigger
5	4.302	0.030	0.008	0.028	0.069		Set Trigger

Aug 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



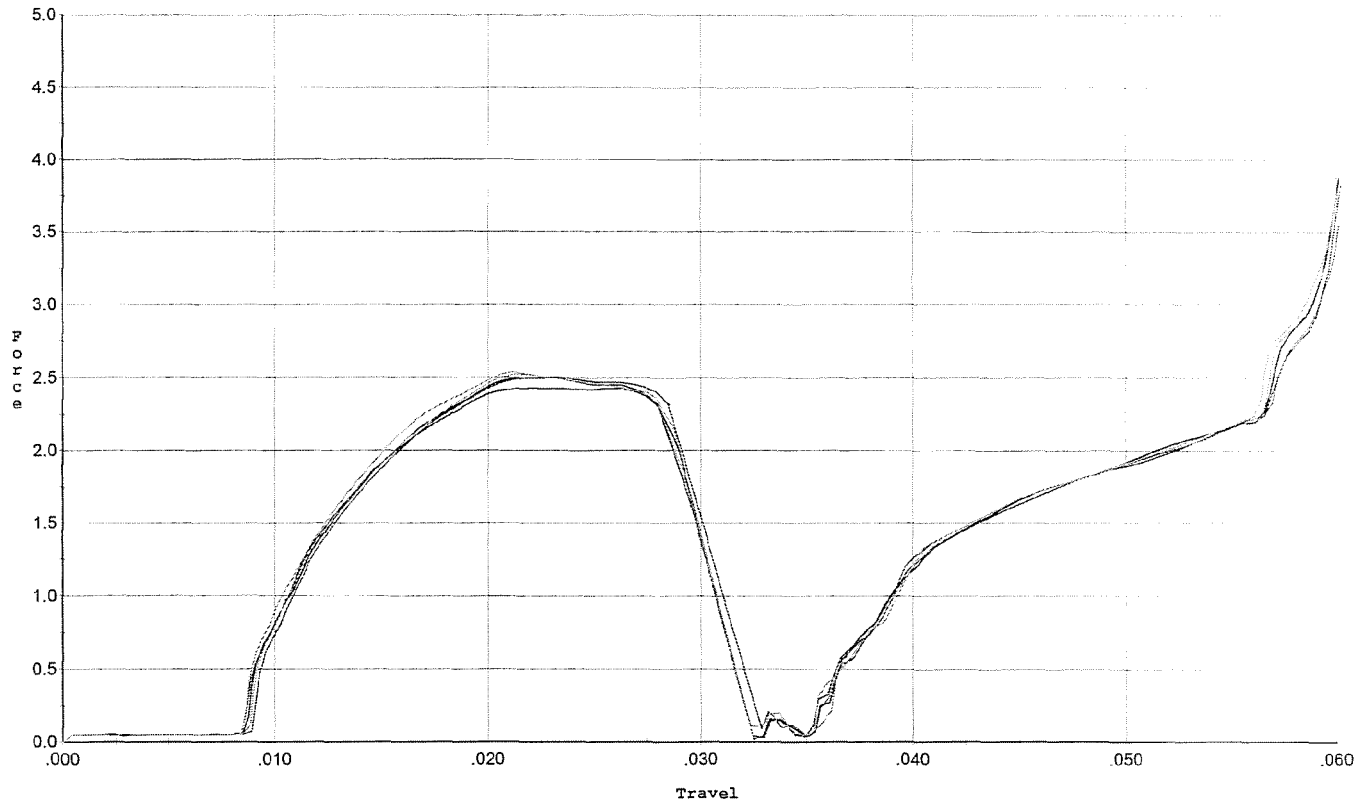
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.027	0.005	0.032	0.065		Set Trigger
2	4.182	0.027	0.006	0.032	0.065		Set Trigger
3	4.177	0.028	0.006	0.032	0.067		Set Trigger
4	4.207	0.029	0.005	0.032	0.070		Set Trigger
5	4.187	0.027	0.005	0.032	0.067		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



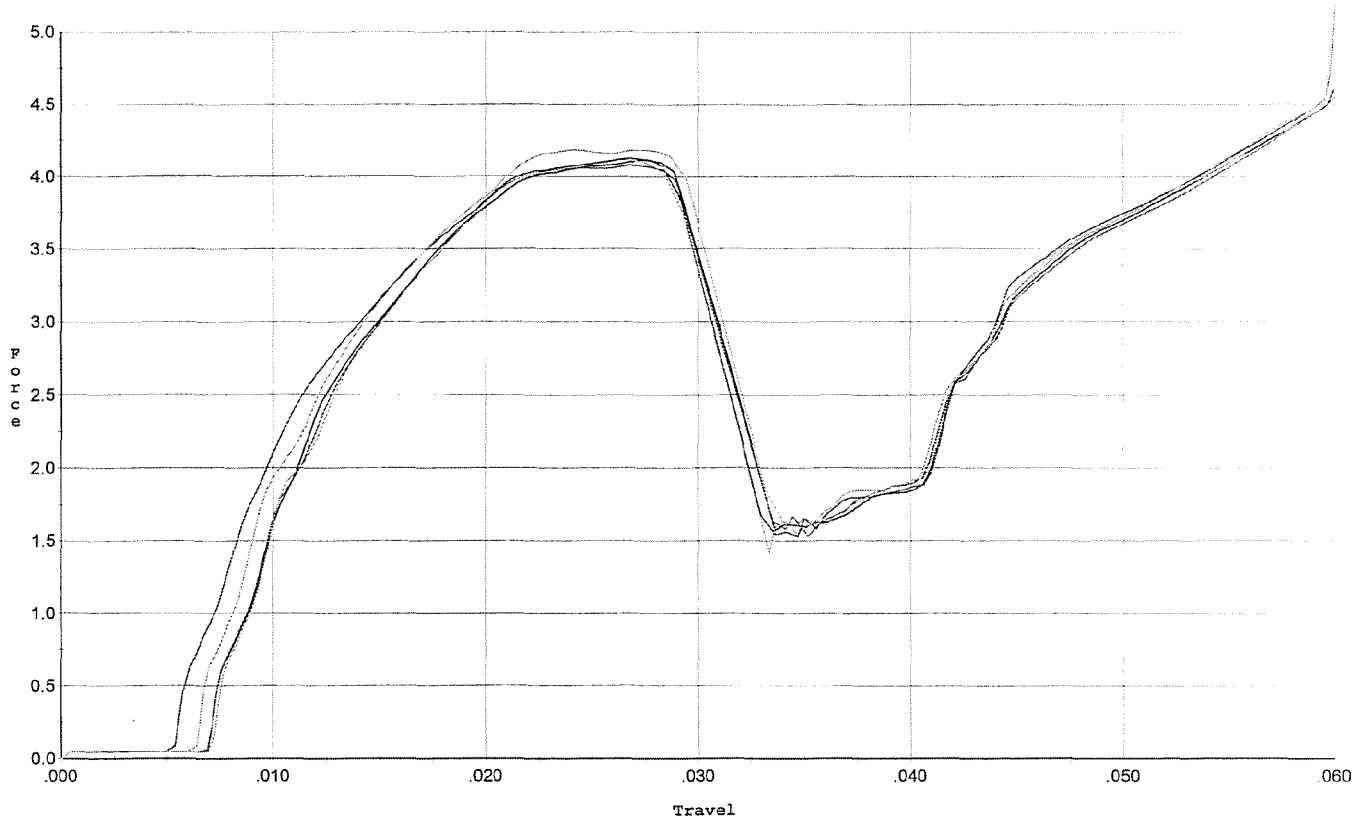
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.030	0.009	0.037	0.041		Set Trigger
2	2.498	0.029	0.009	0.037	0.040		Set Trigger
3	2.504	0.028	0.009	0.038	0.040		Set Trigger
4	2.520	0.029	0.009	0.037	0.041		Set Trigger
5	2.538	0.029	0.009	0.037	0.041		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.029	0.006	0.029	0.072		Set Trigger
2	4.115	0.031	0.007	0.028	0.072		Set Trigger
3	4.079	0.029	0.007	0.029	0.067		Set Trigger
4	4.185	0.029	0.007	0.028	0.070		Set Trigger
5	4.113	0.029	0.007	0.028	0.070		Set Trigger

Avg 4.12