

G 6863647

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



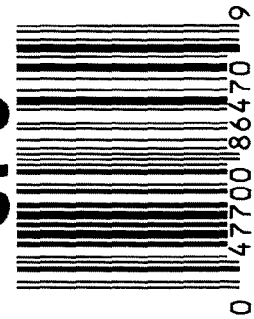
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863647

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863647

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SPD
470	DIS-ASSEMBLE ACTION		6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-11-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(H)</u>	6/13/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KDW
540	APPLY COATINGS (BARREL ACTION)		6/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

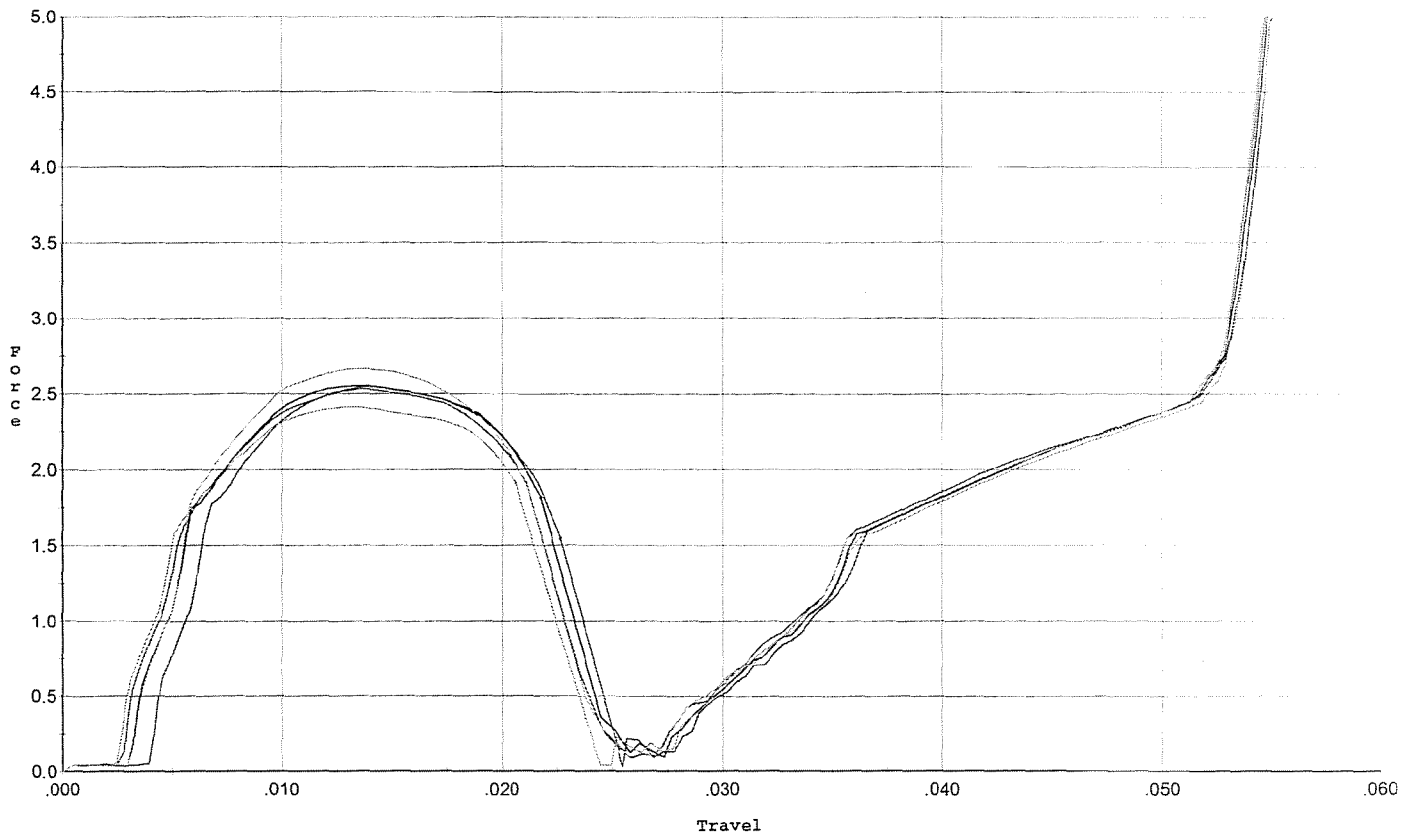
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8-15-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	8-15-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-15-09	L.N.
	J) ASSEMBLE STOCK		8-7-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-15-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/11/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/11/09	TAIR
670	FINAL INSPECTION A) HEADSPACE		8-15-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.56</u> <u>2.58</u> <u>2.53</u> <u>2.68</u>	8-14-09	L.N.
	C) FUNCTION		8-15-09	L.N.
690	PACK		8/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



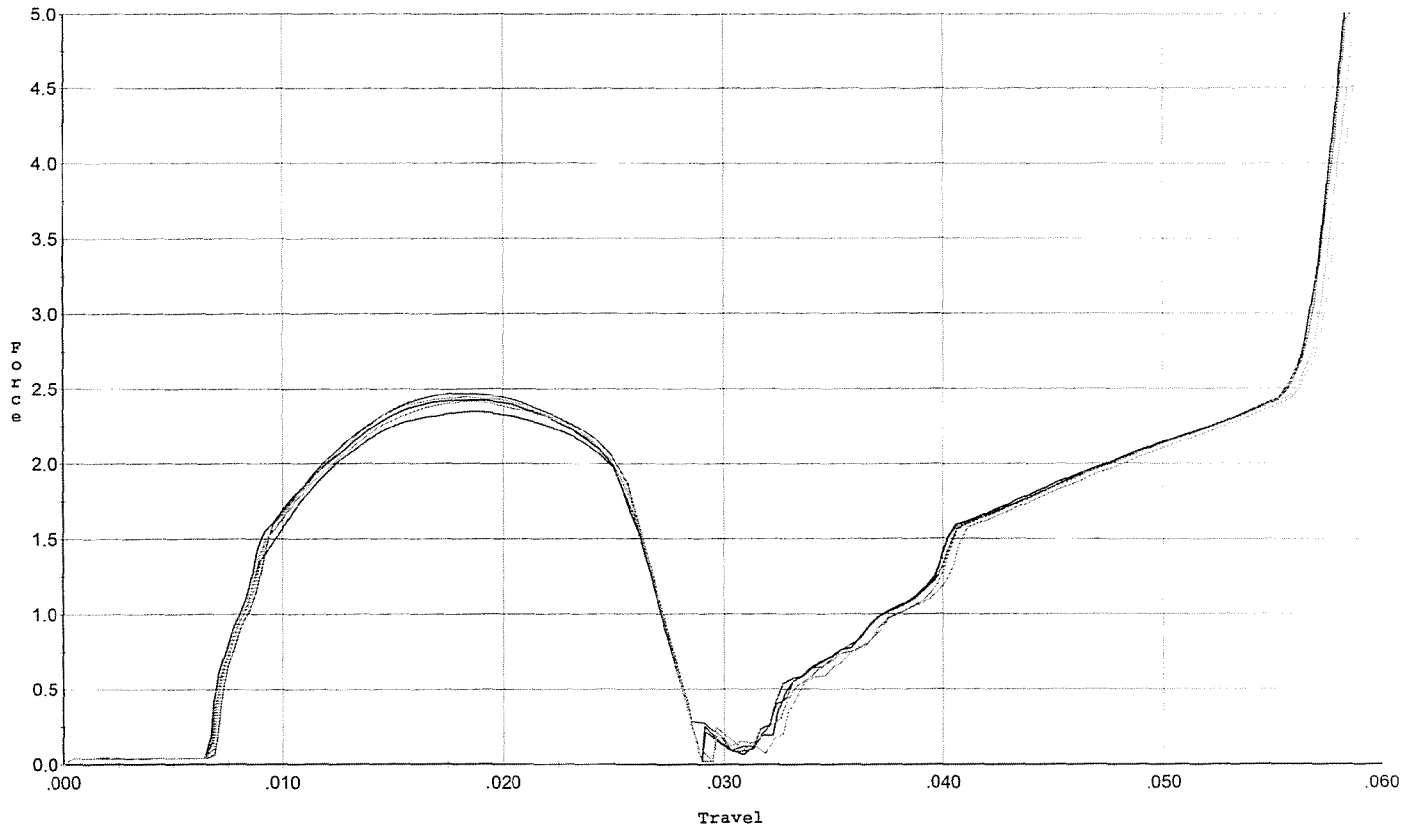
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.023	0.004	0.037	0.037		Set Trigger
2	2.554	0.022	0.003	0.037	0.038		Set Trigger
3	2.534	0.021	0.003	0.038	0.037		Set Trigger
4	2.666	0.021	0.003	0.038	0.038		Set Trigger
5	2.415	0.021	0.003	0.039	0.035		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



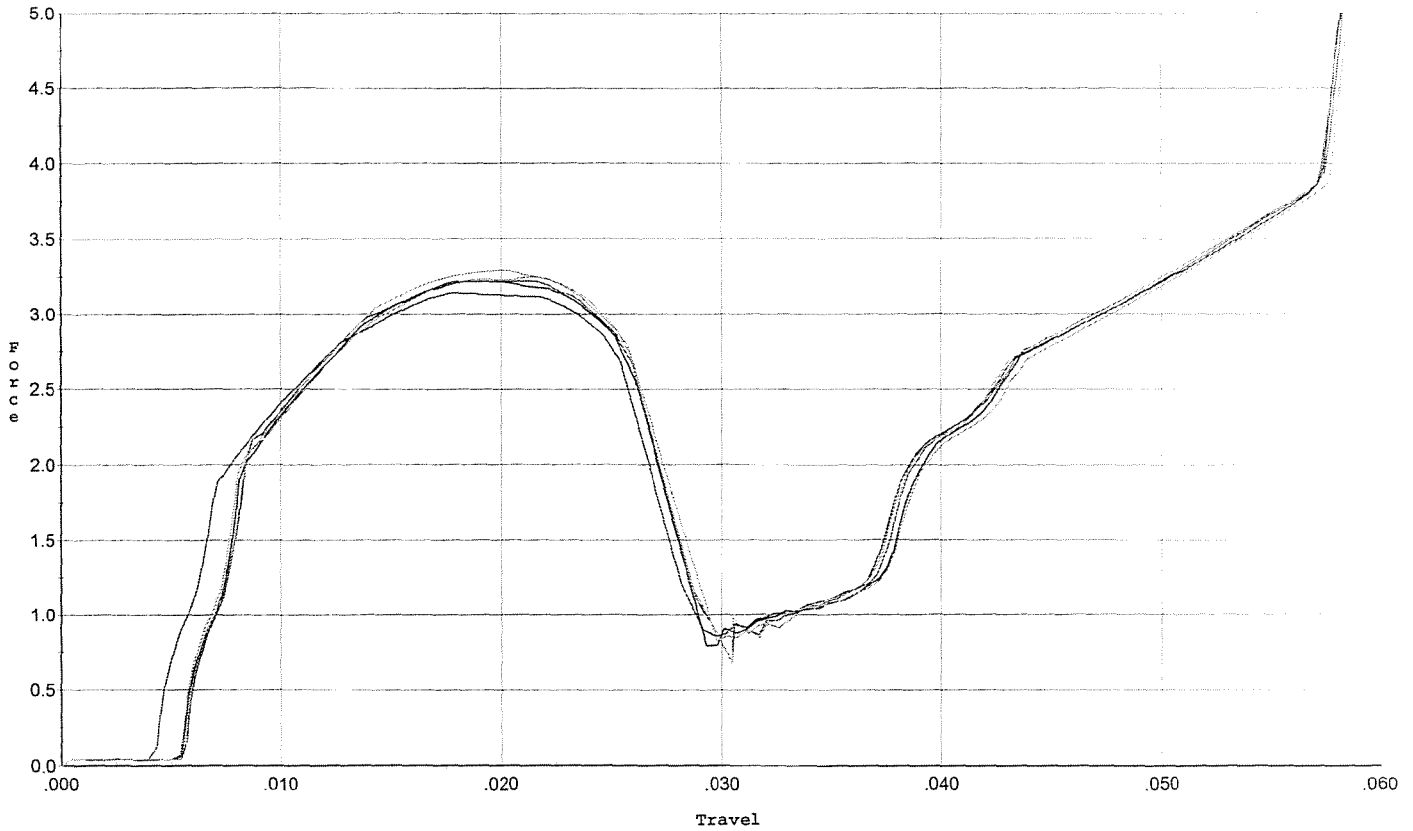
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.349	0.026	0.007	0.038	0.037		Set Trigger
2	2.425	0.026	0.007	0.038	0.038		Set Trigger
3	2.471	0.026	0.007	0.038	0.038		Set Trigger
4	2.415	0.026	0.007	0.039	0.037		Set Trigger
5	2.445	0.026	0.007	0.039	0.038		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



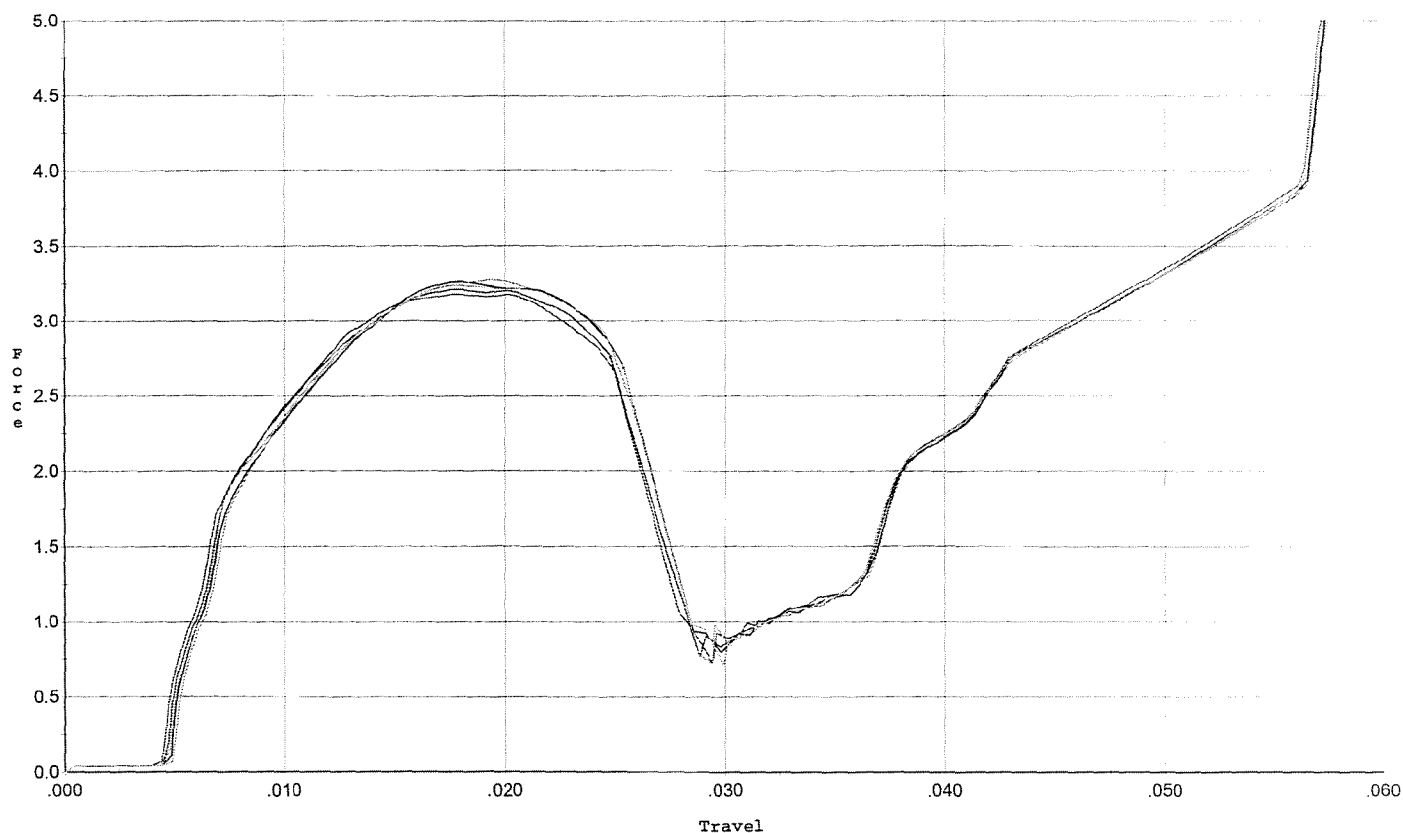
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.025	0.004	0.037	0.052		Set Trigger
2	3.220	0.026	0.006	0.036	0.053		Set Trigger
3	3.232	0.026	0.006	0.037	0.052		Set Trigger
4	3.293	0.026	0.006	0.036	0.053		Set Trigger
5	3.251	0.028	0.006	0.036	0.056		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



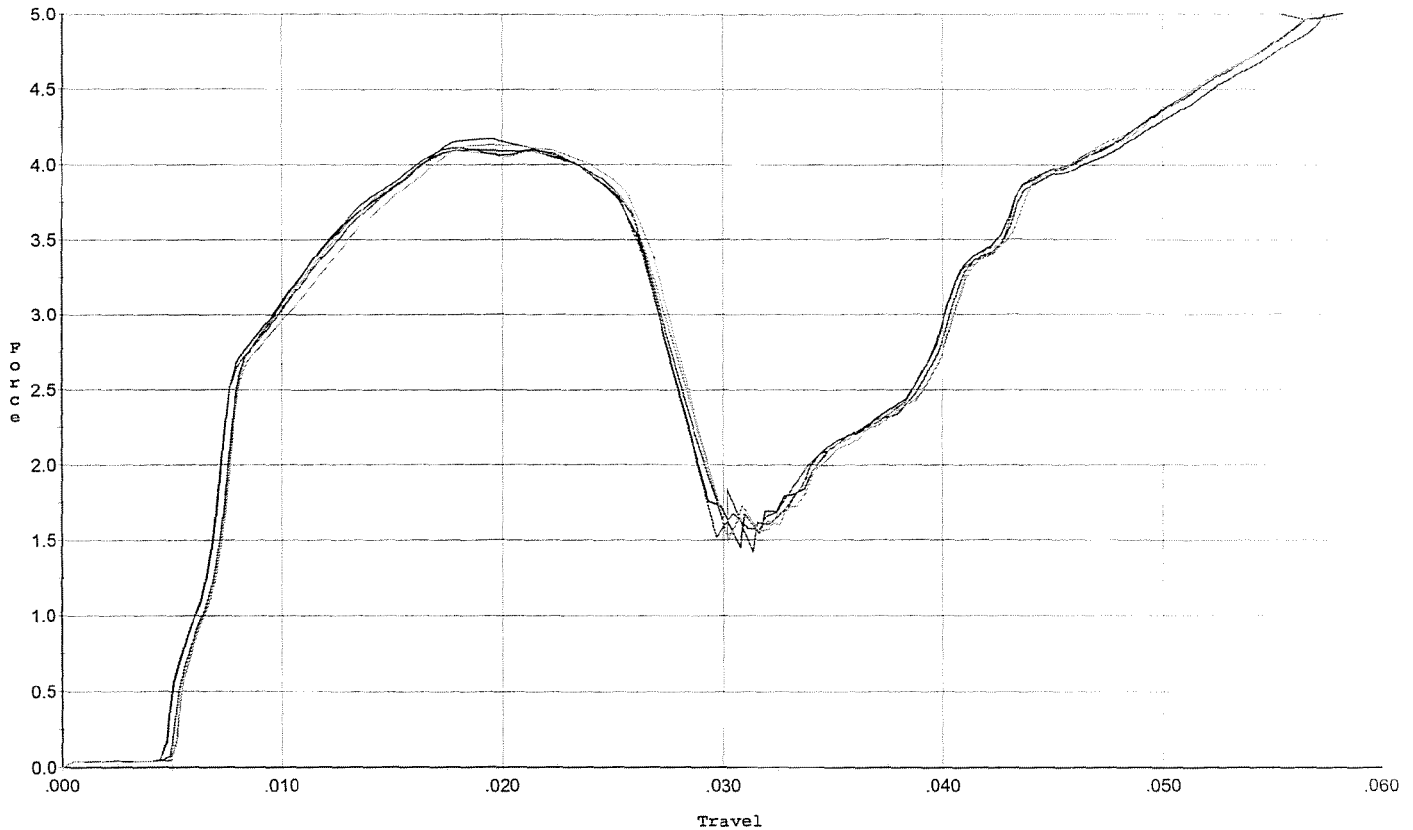
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.025	0.005	0.036	0.051		Set Trigger
2	3.262	0.025	0.005	0.036	0.052		Set Trigger
3	3.177	0.025	0.005	0.036	0.051		Set Trigger
4	3.236	0.025	0.005	0.036	0.052		Set Trigger
5	3.275	0.026	0.005	0.036	0.053		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



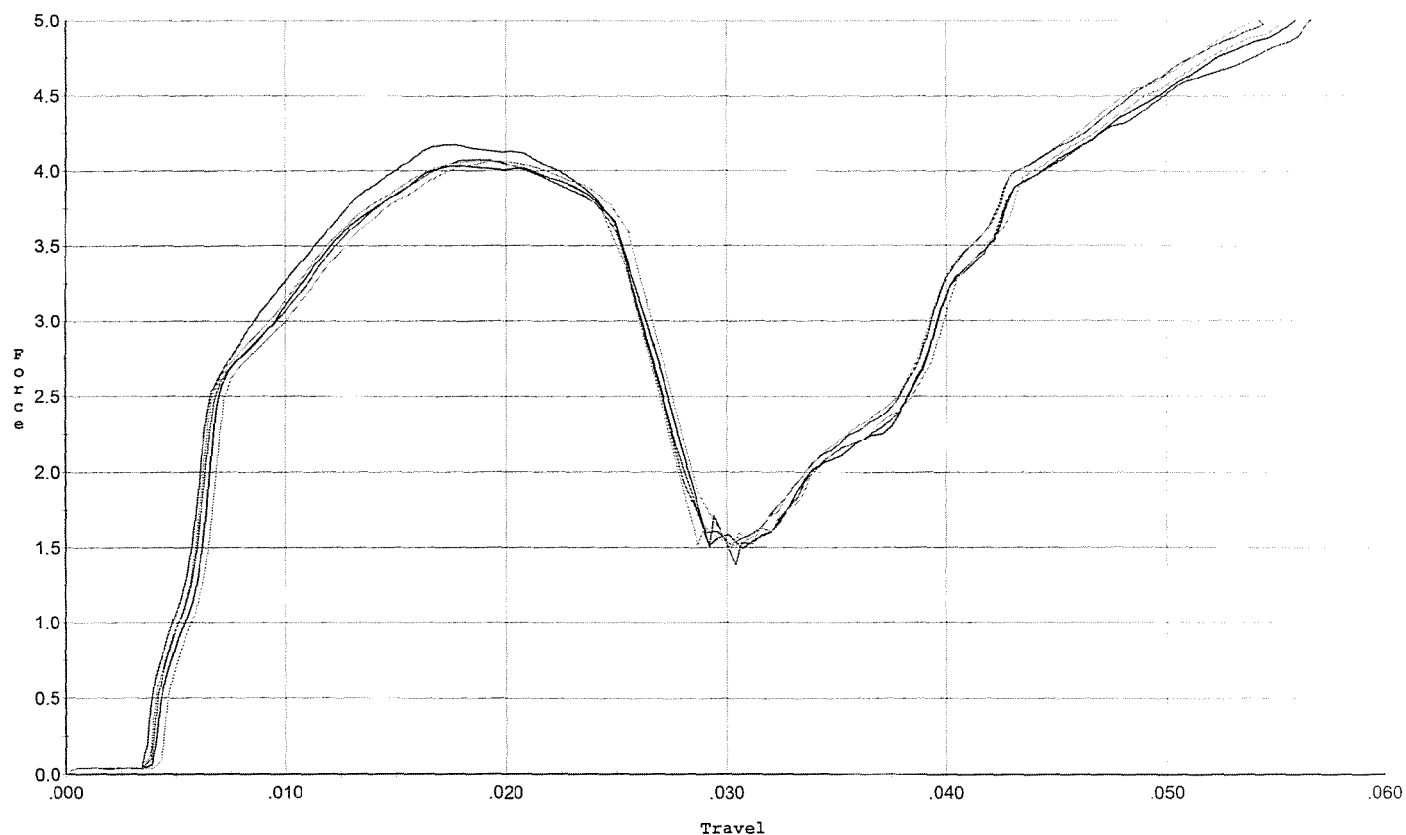
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.026	0.005	0.033	0.068		Set Trigger
2	4.103	0.026	0.005	0.033	0.069		Set Trigger
3	4.173	0.026	0.005	0.033	0.069		Set Trigger
4	4.135	0.027	0.005	0.033	0.070		Set Trigger
5	4.093	0.028	0.005	0.033	0.072		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



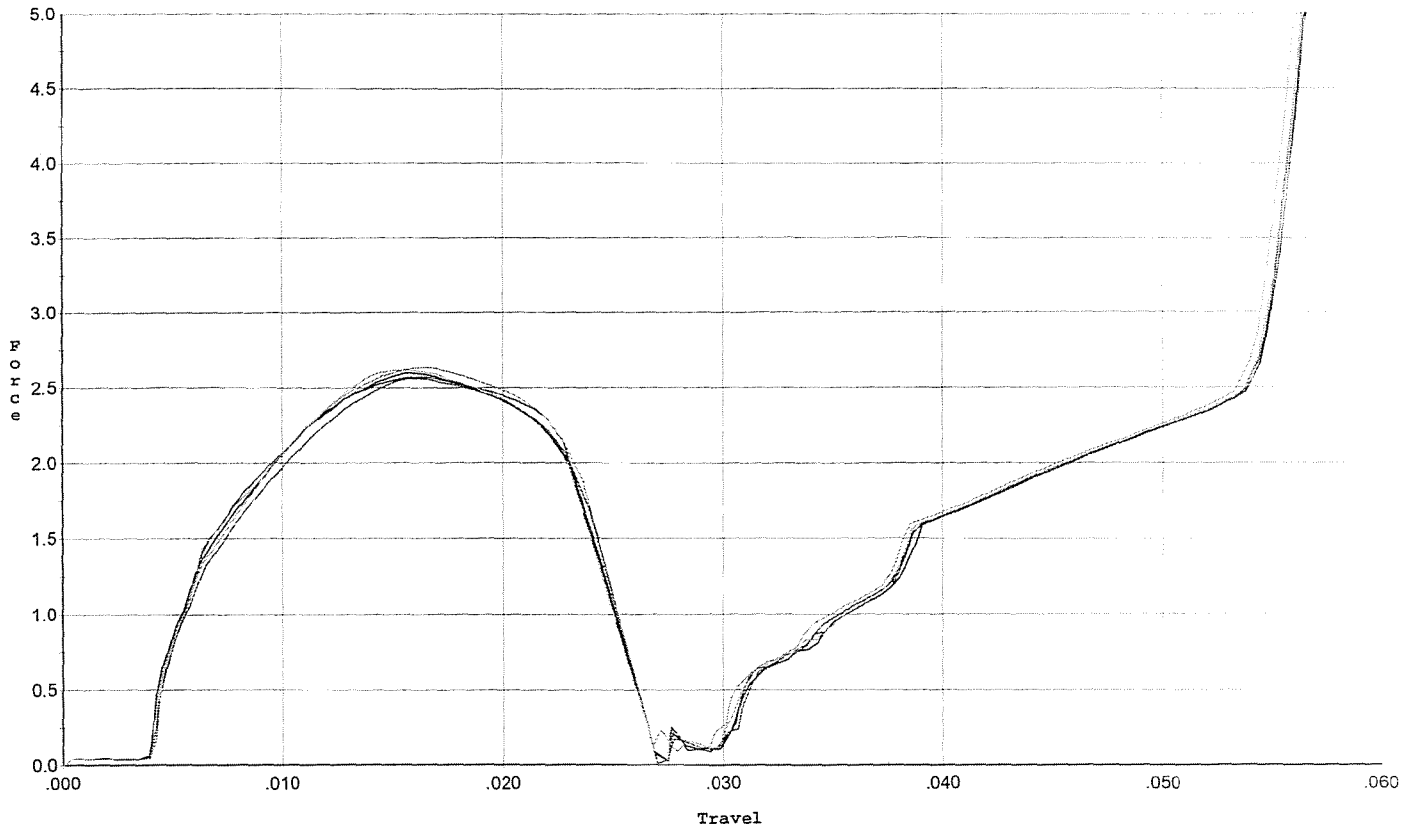
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.025	0.004	0.033	0.068		Set Trigger
2	4.031	0.027	0.004	0.033	0.070		Set Trigger
3	4.075	0.025	0.004	0.033	0.066		Set Trigger
4	4.069	0.026	0.004	0.033	0.067		Set Trigger
5	4.066	0.025	0.004	0.033	0.067		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



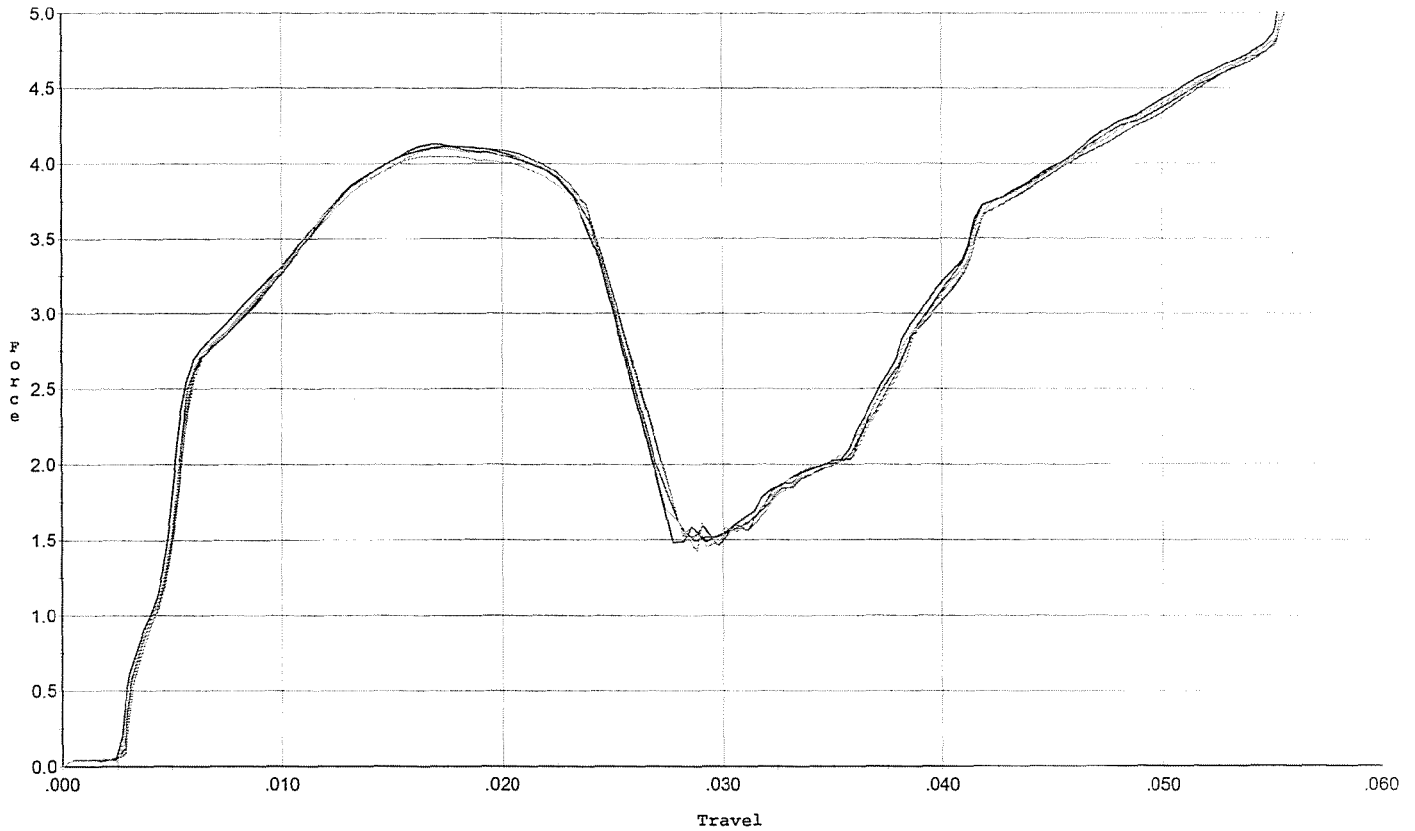
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.025	0.004	0.038	0.041		Set Trigger
2	2.599	0.025	0.004	0.038	0.041		Set Trigger
3	2.564	0.024	0.004	0.038	0.039		Set Trigger
4	2.618	0.023	0.004	0.038	0.038		Set Trigger
5	2.635	0.024	0.004	0.038	0.040		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.024	0.003	0.033	0.066		Set Trigger
2	4.109	0.024	0.003	0.033	0.068		Set Trigger
3	4.129	0.026	0.003	0.033	0.072		Set Trigger
4	4.047	0.024	0.003	0.033	0.067		Set Trigger
5	4.098	0.024	0.003	0.033	0.066		Set Trigger

Aug 4.10