

G 6863649

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



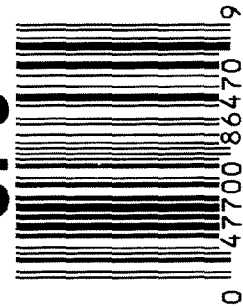
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863649

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 3649

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-10-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	11 SW
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

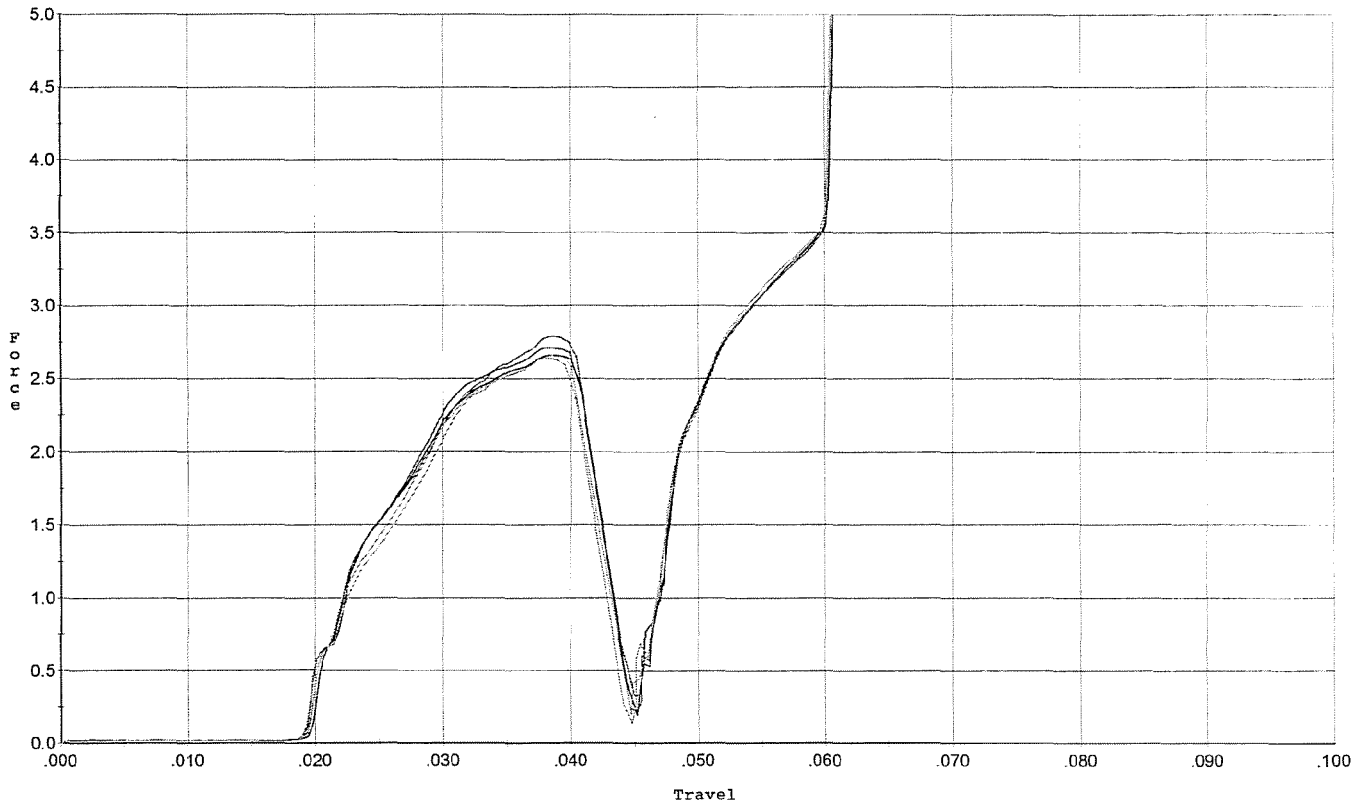
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/27/09	LR
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/29/09	LR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8/29/09	LR
	J) ASSEMBLE STOCK		8-25-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8/29/09	LR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/29/09	LR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.27</u> <u>2.29</u> <u>2.27</u> <u>2.23</u>	8/29/09	LR
	C) FUNCTION		8/29/09	LR
690	PACK		8-31-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



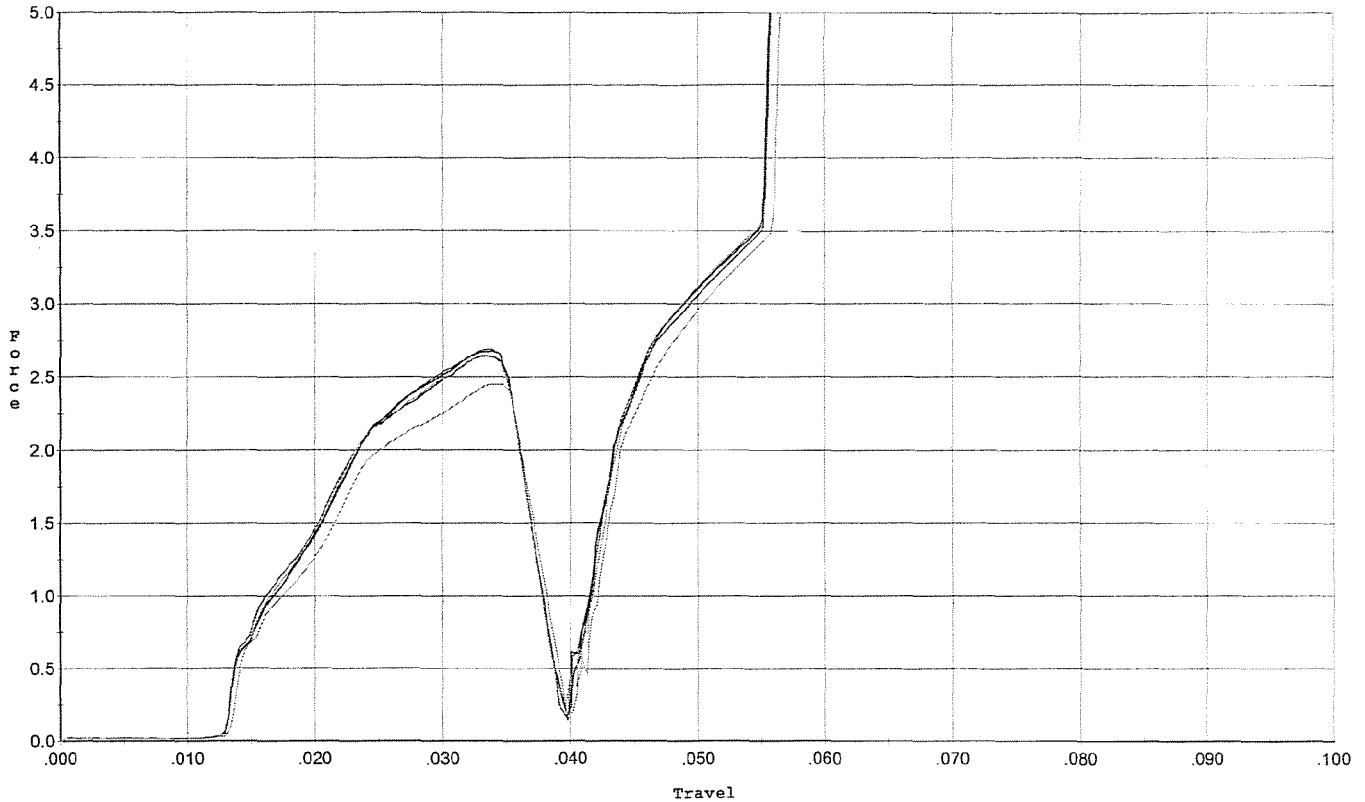
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.041	0.020	0.024	0.044		Set Trigger
2	2.661	0.041	0.020	0.024	0.043		Set Trigger
3	2.791	0.040	0.019	0.024	0.044		Set Trigger
4	2.664	0.042	0.020	0.024	0.043		Set Trigger
5	2.638	0.040	0.019	0.024	0.042		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



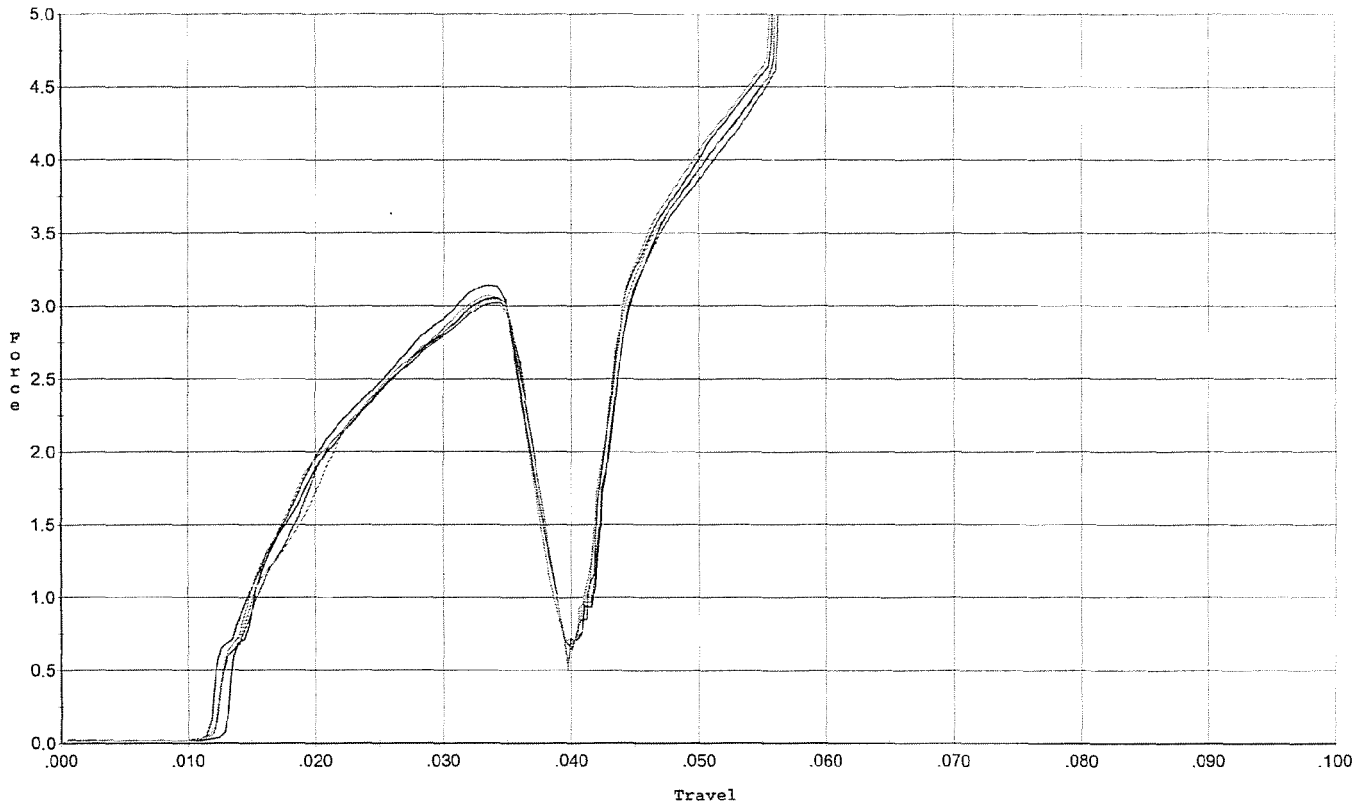
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.035	0.013	0.023	0.042		Set Trigger
2	2.675	0.035	0.013	0.023	0.042		Set Trigger
3	2.687	0.035	0.013	0.023	0.043		Set Trigger
4	2.639	0.035	0.013	0.023	0.042		Set Trigger
5	2.448	0.037	0.013	0.024	0.041		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



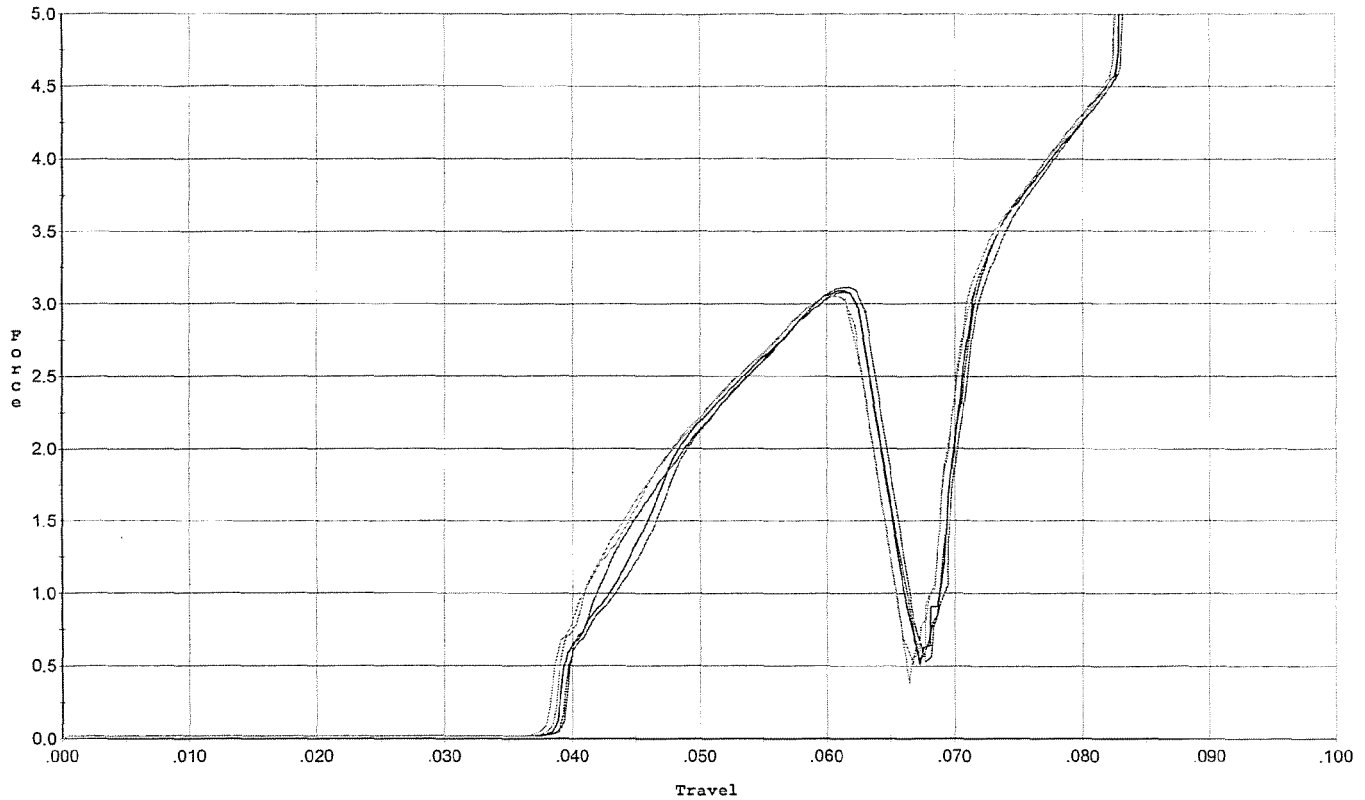
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.035	0.012	0.023	0.051		Set Trigger
2	3.055	0.036	0.013	0.022	0.051		Set Trigger
3	3.020	0.036	0.012	0.023	0.051		Set Trigger
4	3.045	0.036	0.012	0.022	0.051		Set Trigger
5	3.071	0.035	0.012	0.023	0.050		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



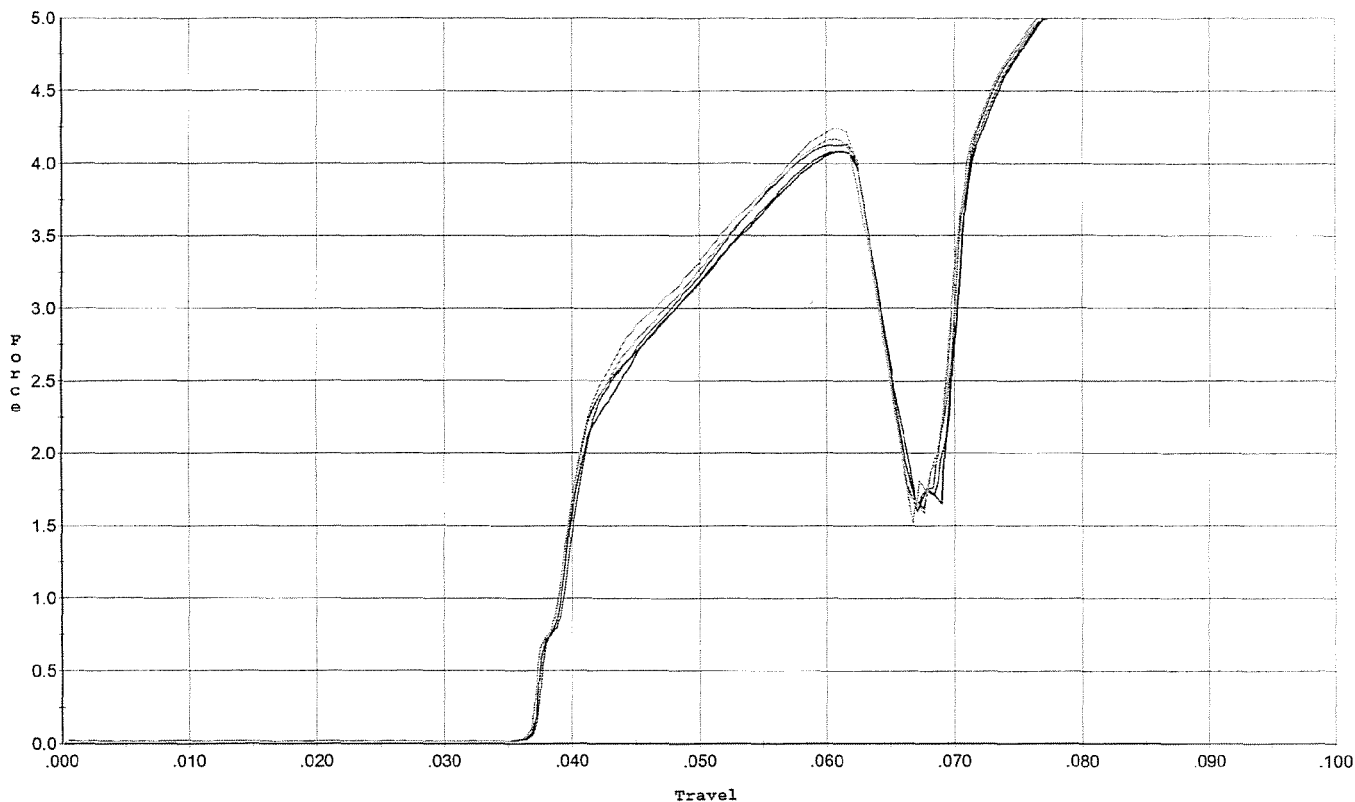
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.062	0.039	0.025	0.053		Set Trigger
2	3.089	0.063	0.039	0.025	0.053		Set Trigger
3	3.112	0.063	0.039	0.025	0.053		Set Trigger
4	3.054	0.063	0.038	0.026	0.054		Set Trigger
5	3.053	0.062	0.039	0.025	0.054		Set Trigger

A3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



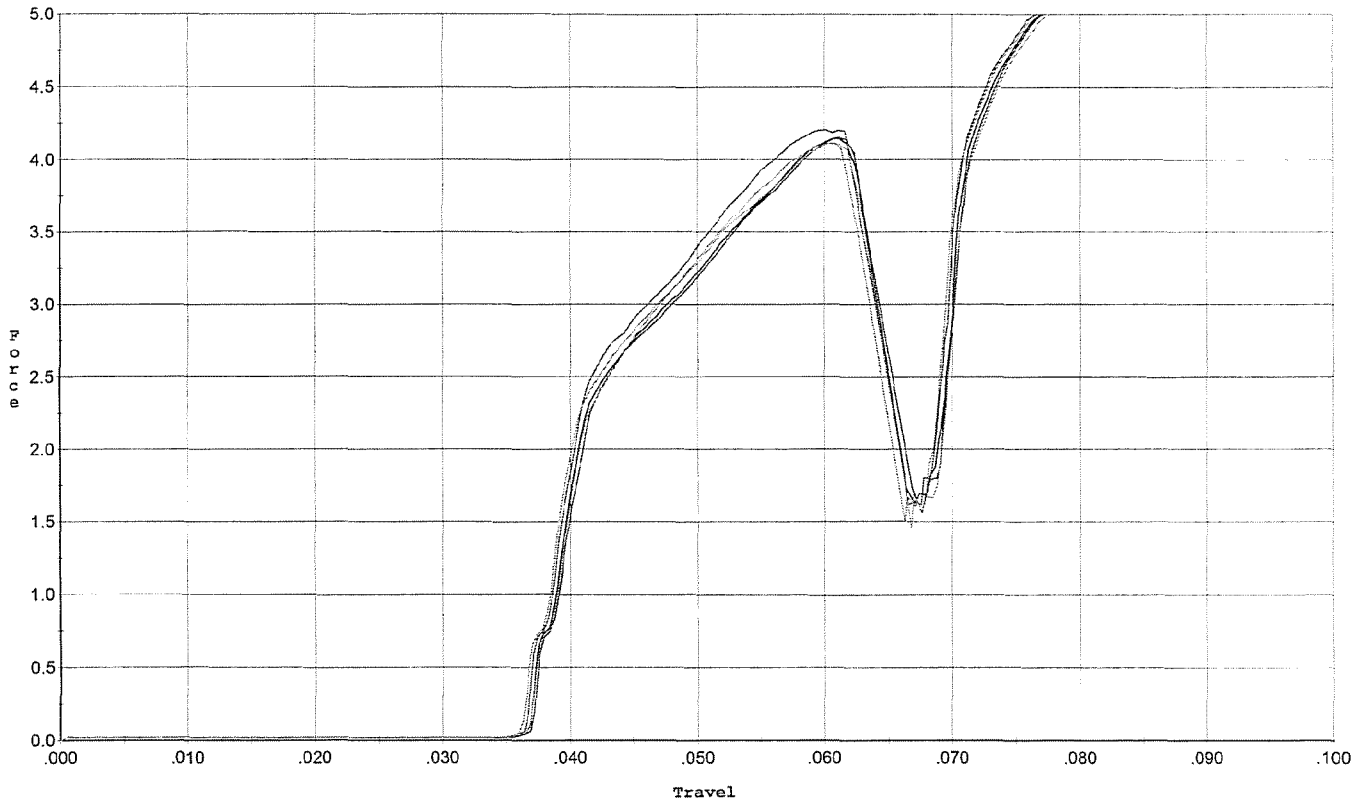
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.062	0.037	0.024	0.081		Set Trigger
2	4.080	0.062	0.037	0.024	0.081		Set Trigger
3	4.132	0.062	0.037	0.023	0.083		Set Trigger
4	4.173	0.063	0.037	0.023	0.084		Set Trigger
5	4.242	0.062	0.037	0.023	0.084		Set Trigger

A 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



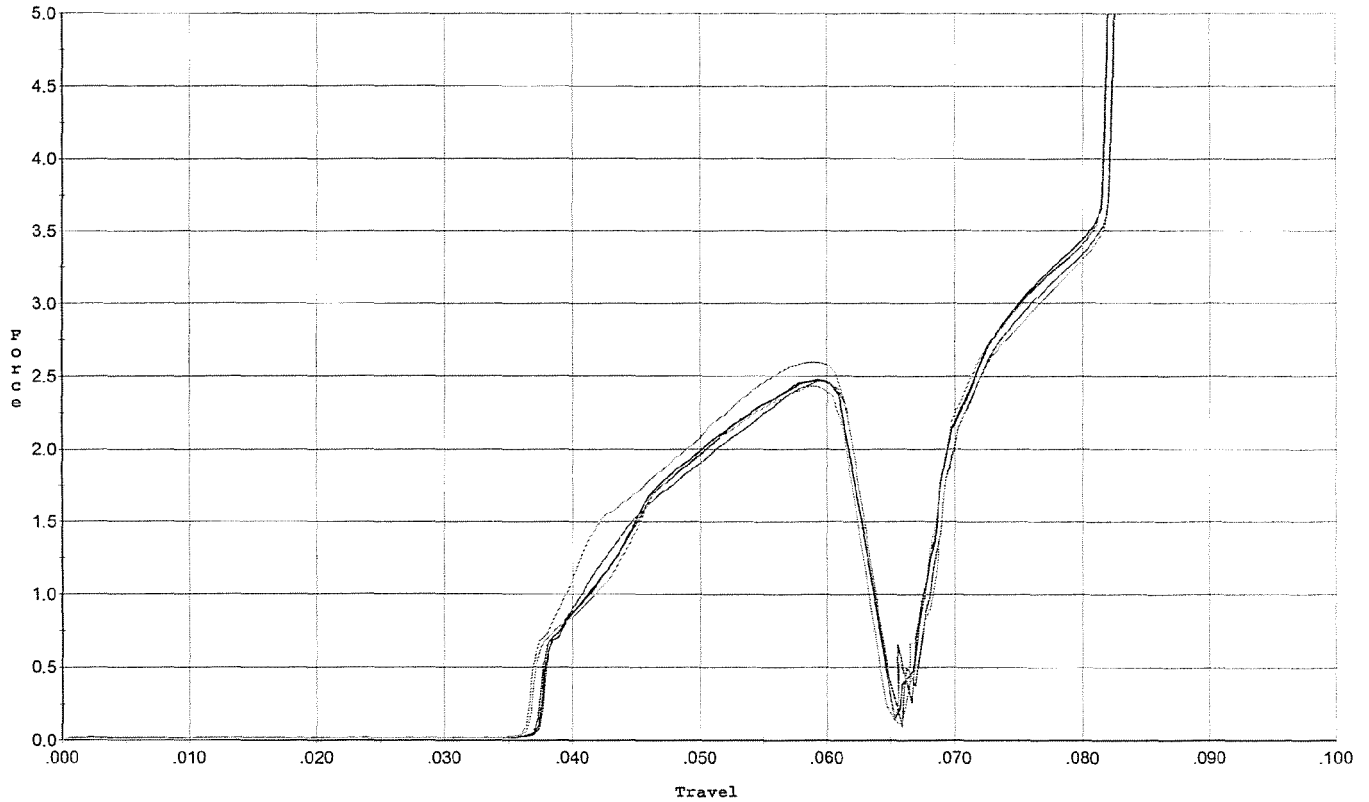
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.062	0.037	0.023	0.082		Set Trigger
2	4.145	0.063	0.037	0.023	0.083		Set Trigger
3	4.204	0.064	0.037	0.023	0.088		Set Trigger
4	4.110	0.063	0.037	0.024	0.083		Set Trigger
5	4.109	0.063	0.036	0.023	0.084		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



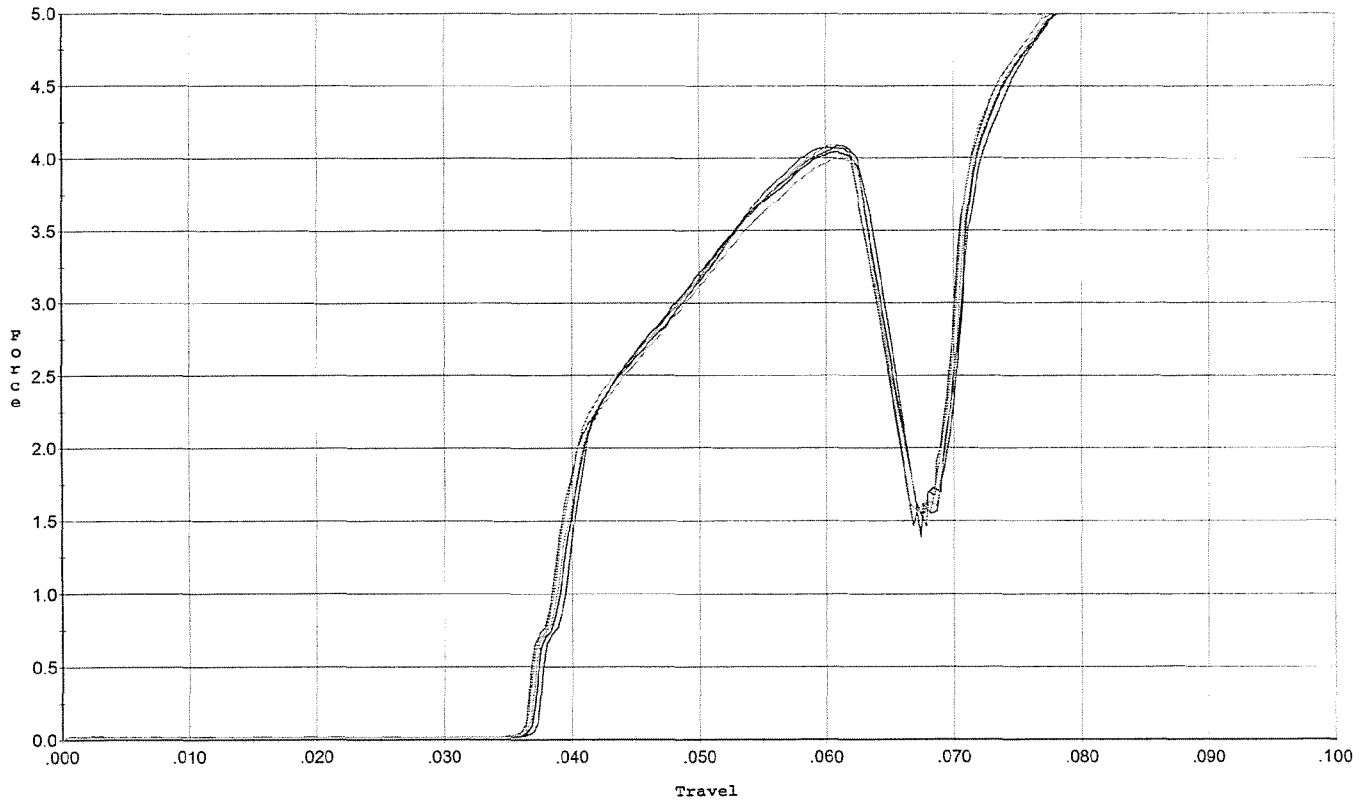
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.063	0.037	0.027	0.046		Set Trigger
2	2.474	0.063	0.037	0.027	0.046		Set Trigger
3	2.466	0.062	0.038	0.027	0.045		Set Trigger
4	2.435	0.061	0.037	0.027	0.044		Set Trigger
5	2.596	0.062	0.036	0.027	0.050		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.064	0.037	0.023	0.083		Set Trigger
2	4.043	0.063	0.037	0.024	0.081		Set Trigger
3	4.072	0.064	0.036	0.023	0.084		Set Trigger
4	3.997	0.063	0.037	0.024	0.080		Set Trigger
5	4.093	0.063	0.037	0.023	0.082		Set Trigger

A 4.05