

66863650

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

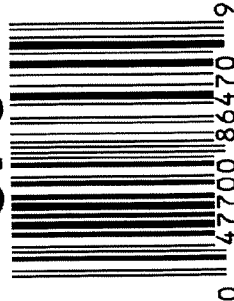
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863650

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863650

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX 1005 OPERATOR <u>SPD</u>	6-10-09	SPD
470	DIS-ASSEMBLE ACTION		6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION		6/13/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTD
540	APPLY COATINGS (BARREL ACTION)		6/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

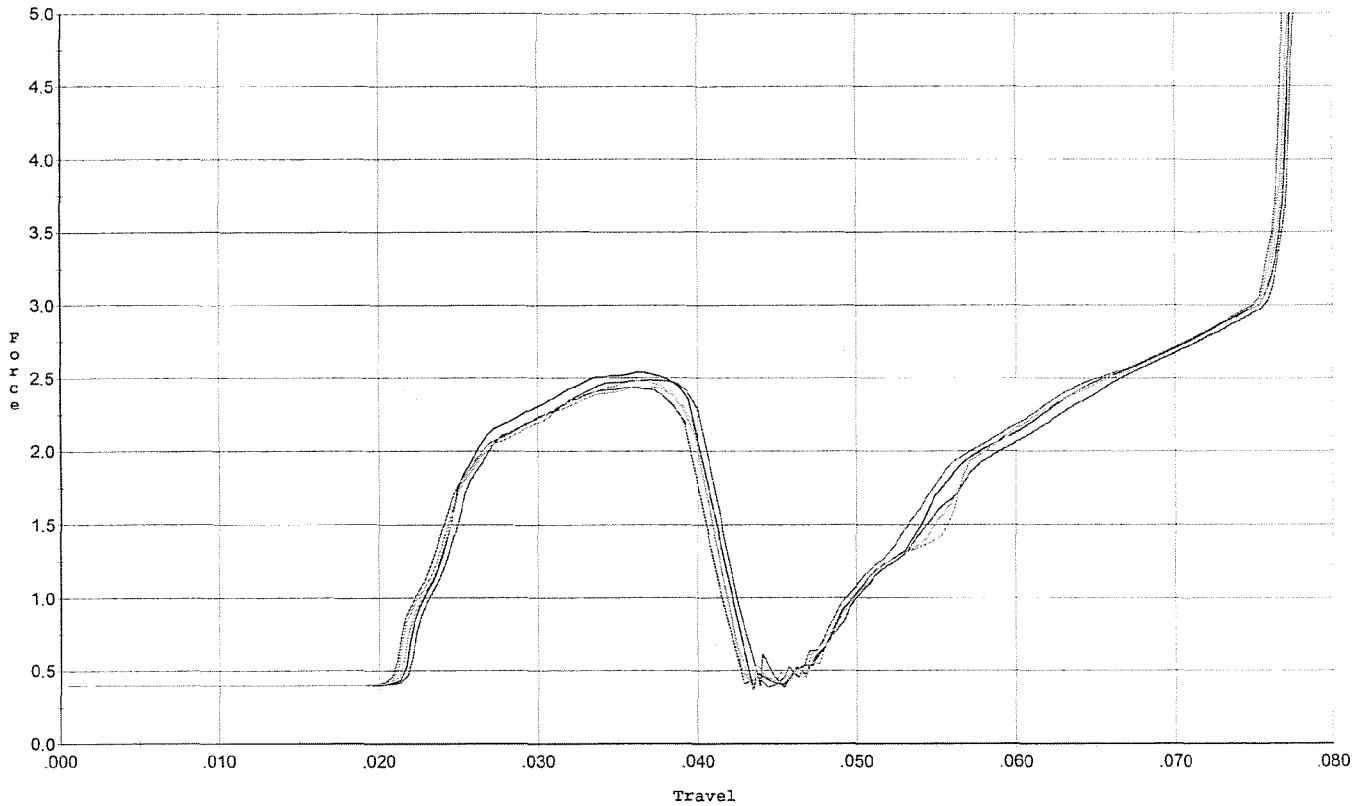
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-15-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	8-15-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.003</u>	8-15-09	RN
	J) ASSEMBLE STOCK		8-7-09	LRD
	K) ASSEMBLE SWIVEL STUDS		8-15-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/11/09	LR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/11/09	TOR
670	FINAL INSPECTION A) HEADSPACE		8-15-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.43</u> <u>2.65</u> <u>2.62</u> <u>2.55</u>	8-14-09	RN
	C) FUNCTION		8-15-09	RN
690	PACK		8/17/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



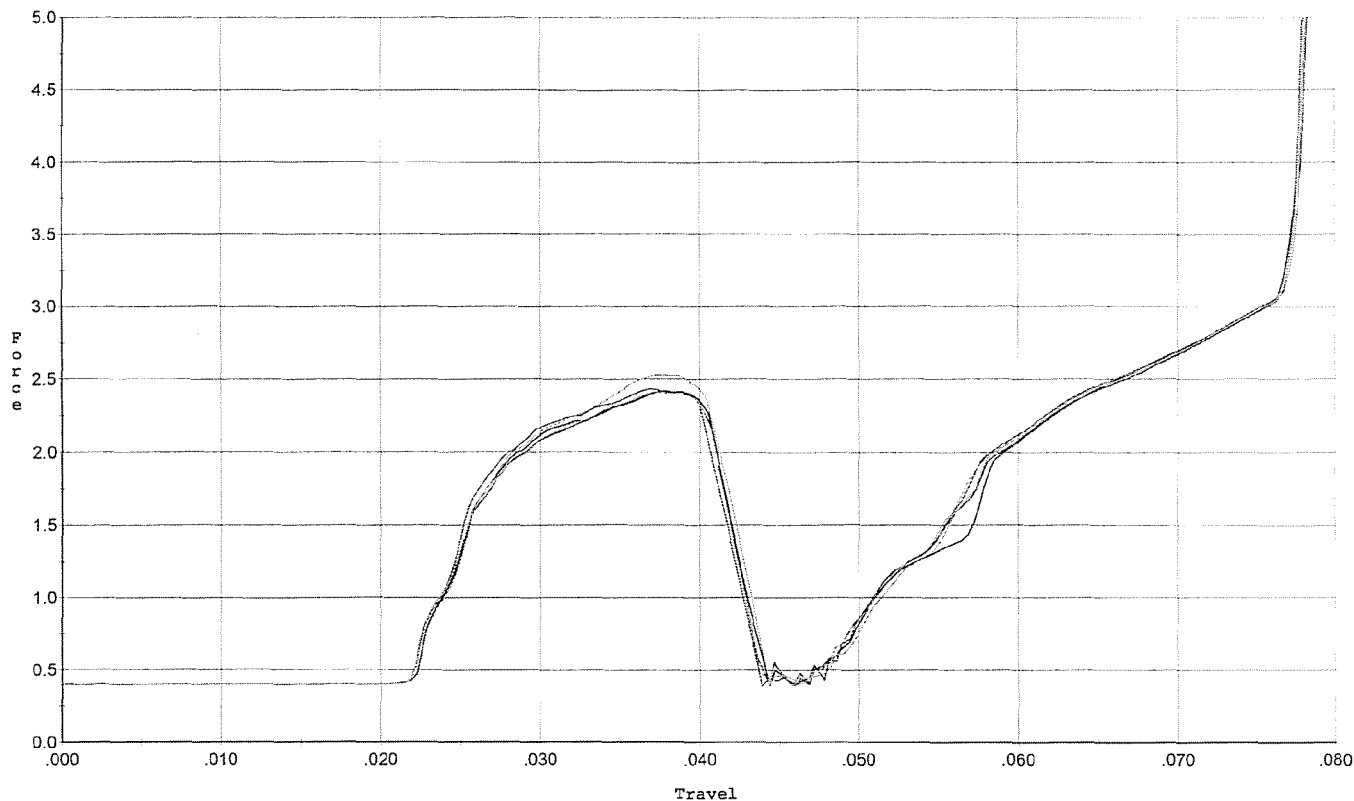
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.040	0.022	0.043	0.047		Set Trigger
2	2.542	0.041	0.022	0.041	0.049		Set Trigger
3	2.436	0.039	0.021	0.043	0.045		Set Trigger
4	2.481	0.040	0.022	0.043	0.046		Set Trigger
5	2.442	0.040	0.021	0.043	0.046		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



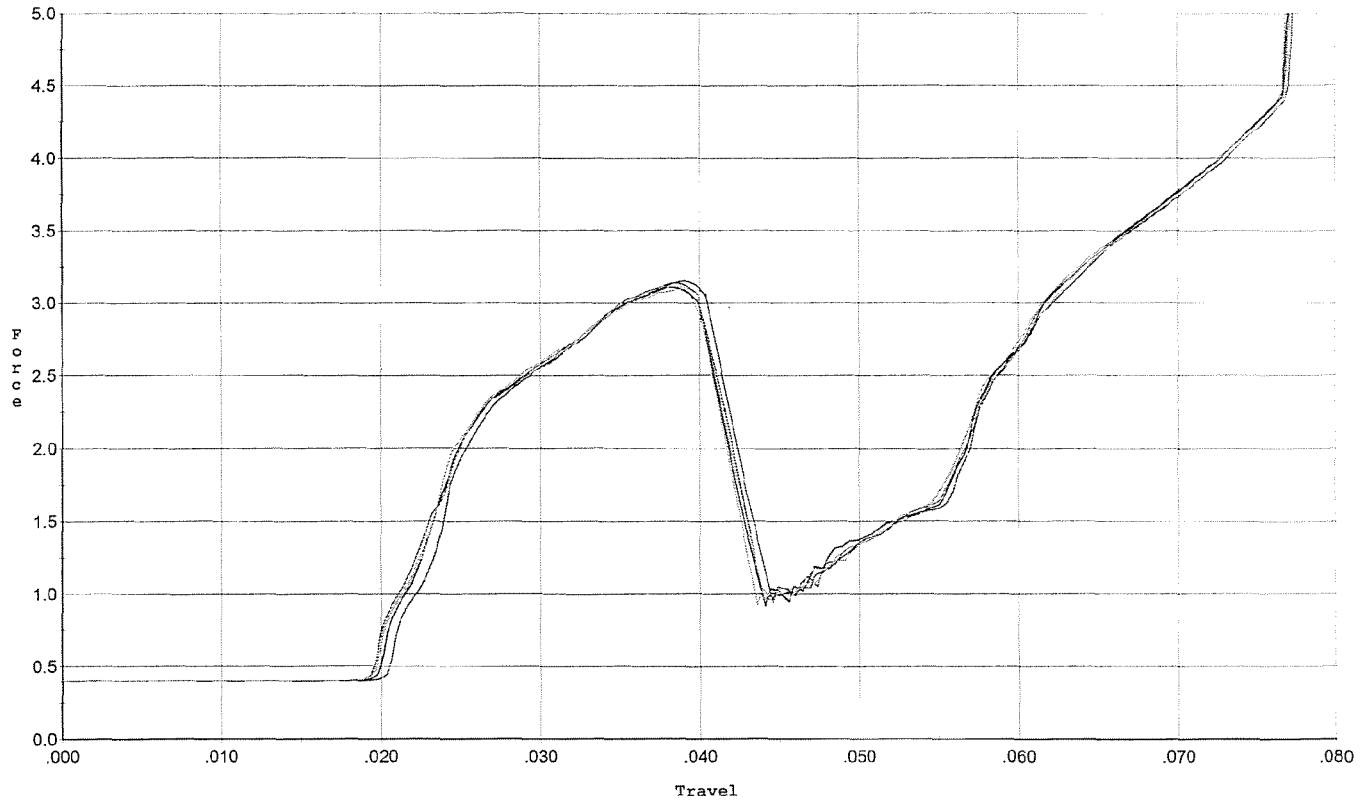
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.041	0.022	0.040	0.046		Set Trigger
2	2.421	0.041	0.022	0.041	0.046		Set Trigger
3	2.434	0.042	0.022	0.040	0.047		Set Trigger
4	2.412	0.041	0.022	0.041	0.046		Set Trigger
5	2.527	0.042	0.023	0.040	0.048		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



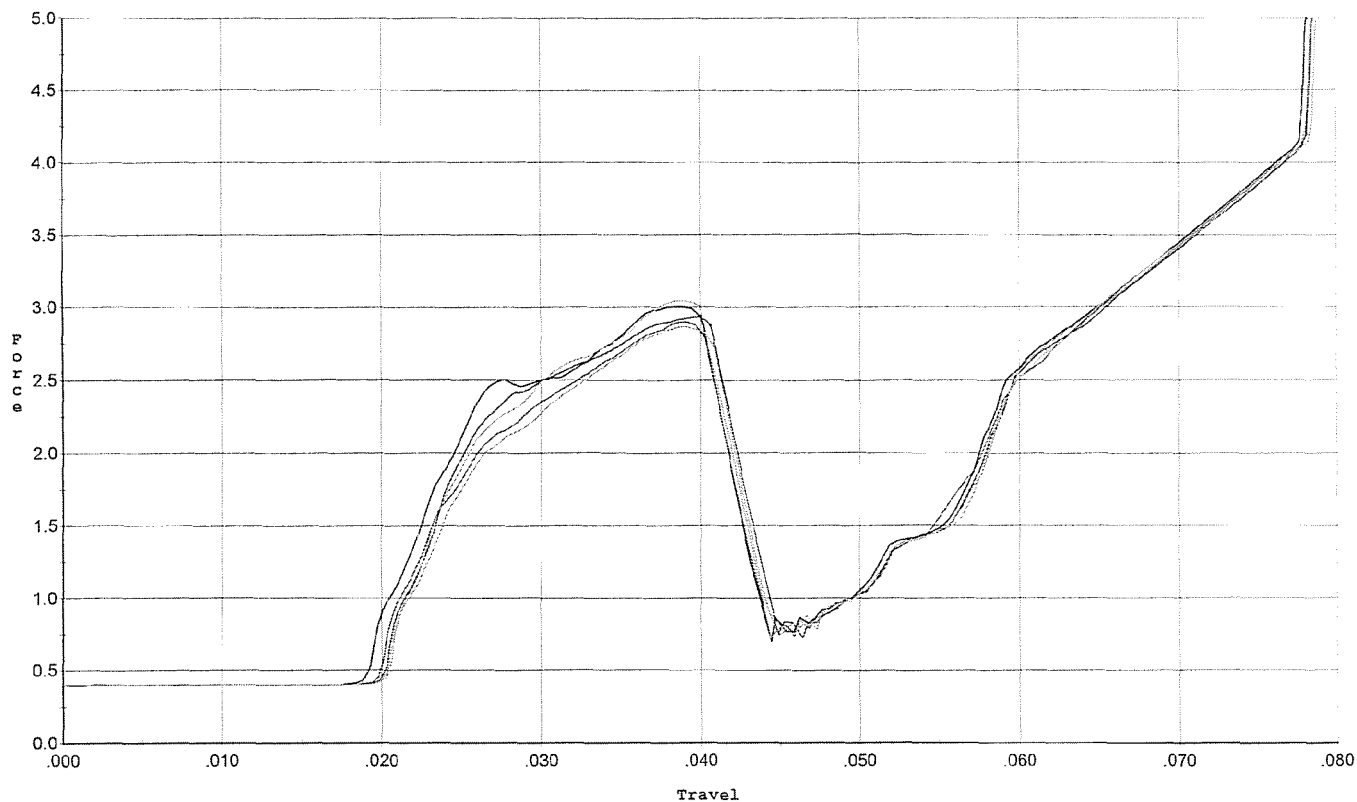
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.040	0.021	0.037	0.057		Set Trigger
2	3.106	0.040	0.020	0.038	0.056		Set Trigger
3	3.139	0.042	0.020	0.037	0.060		Set Trigger
4	3.114	0.040	0.020	0.038	0.056		Set Trigger
5	3.096	0.040	0.020	0.037	0.057		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



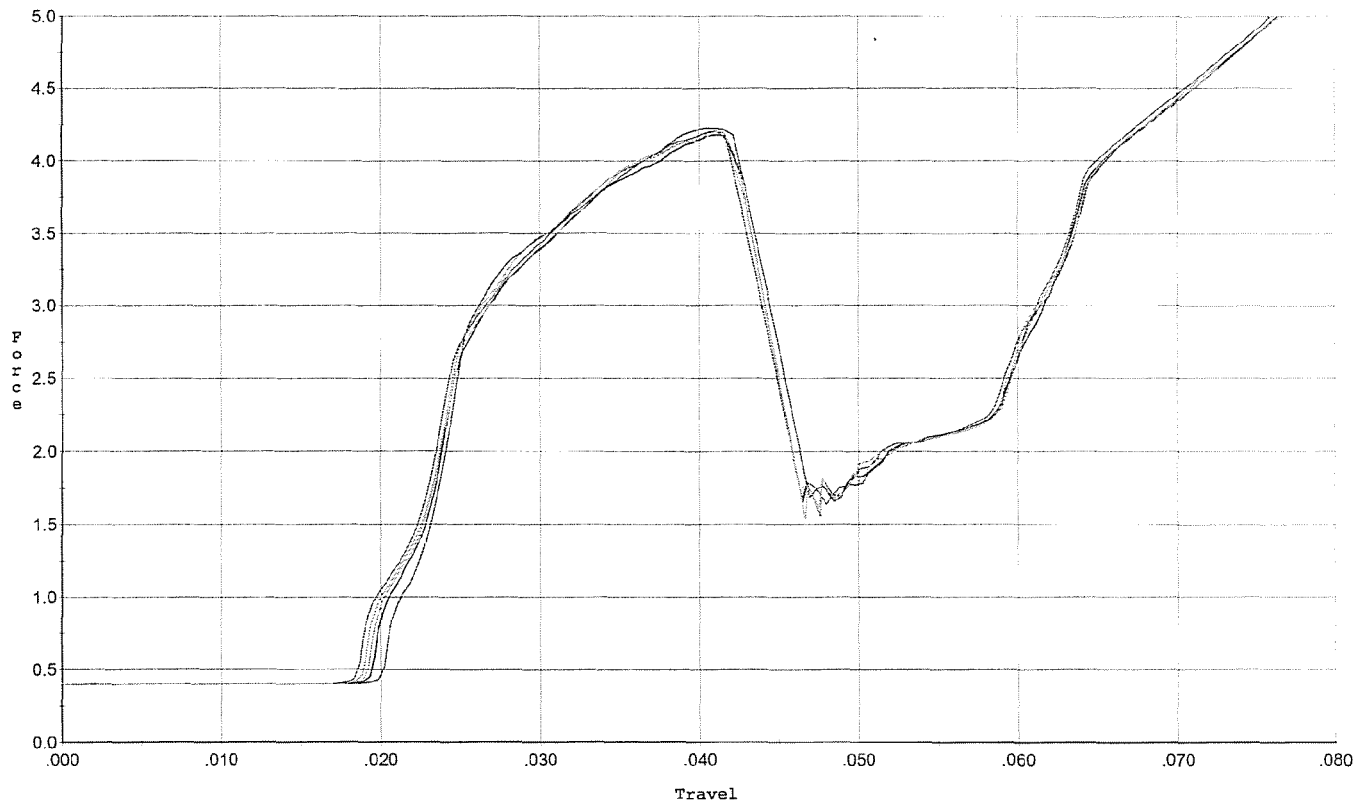
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.931	0.041	0.020	0.039	0.056		Set Trigger
2	3.004	0.040	0.019	0.039	0.057		Set Trigger
3	2.899	0.040	0.020	0.040	0.054		Set Trigger
4	3.040	0.042	0.021	0.038	0.058		Set Trigger
5	2.864	0.041	0.021	0.039	0.054		Set Trigger

AVG 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



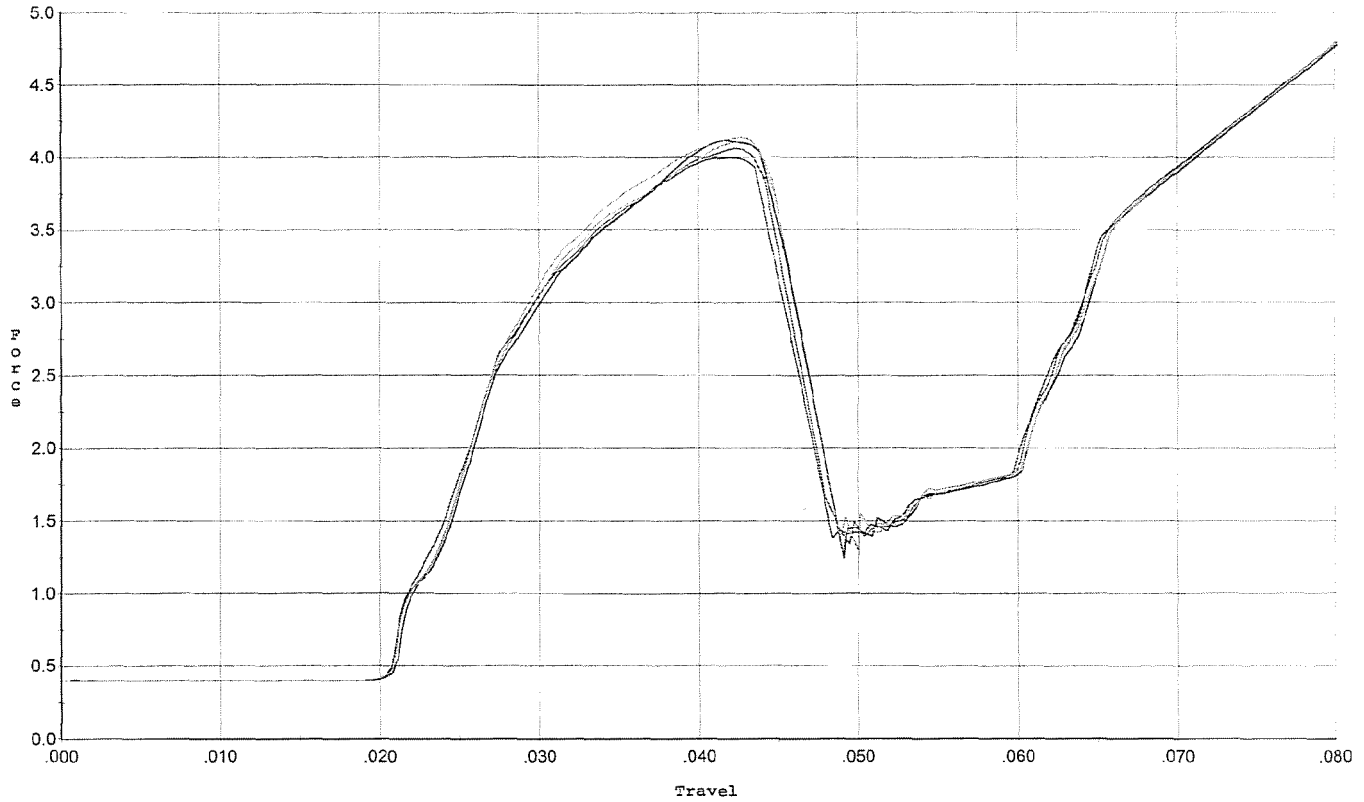
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.229	0.044	0.020	0.034	0.086		Set Trigger
2	4.179	0.043	0.020	0.035	0.081		Set Trigger
3	4.206	0.044	0.019	0.034	0.086		Set Trigger
4	4.191	0.043	0.019	0.035	0.083		Set Trigger
5	4.201	0.042	0.019	0.035	0.082		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



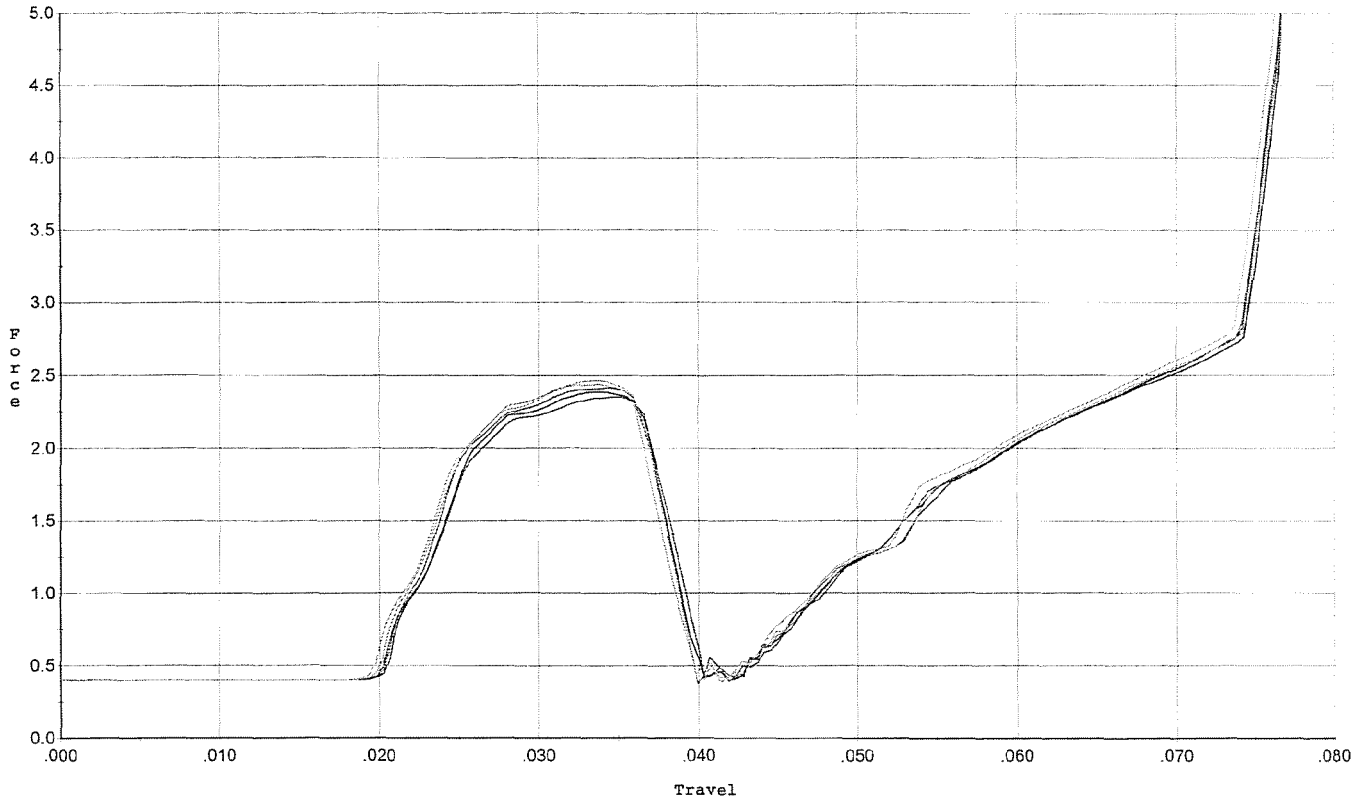
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.997	0.046	0.021	0.035	0.083		Set Trigger
2	4.120	0.045	0.021	0.035	0.083		Set Trigger
3	4.062	0.044	0.021	0.036	0.080		Set Trigger
4	4.108	0.045	0.021	0.035	0.082		Set Trigger
5	4.137	0.045	0.021	0.035	0.083		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



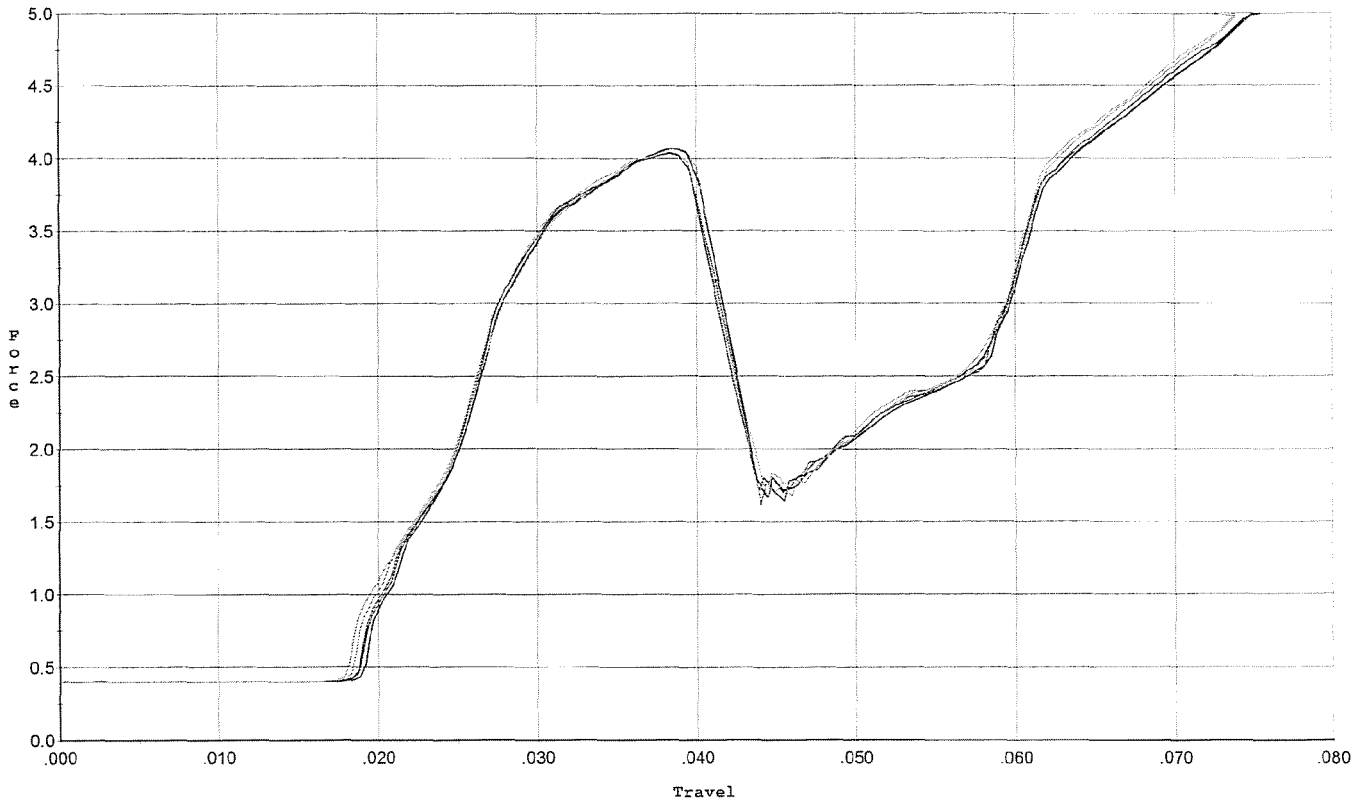
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.352	0.038	0.020	0.045	0.042		Set Trigger
2	2.388	0.037	0.021	0.045	0.040		Set Trigger
3	2.414	0.037	0.021	0.045	0.041		Set Trigger
4	2.436	0.036	0.020	0.045	0.041		Set Trigger
5	2.463	0.037	0.020	0.045	0.042		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.040	0.019	0.036	0.069		Set Trigger
2	4.066	0.040	0.019	0.036	0.071		Set Trigger
3	4.036	0.041	0.019	0.036	0.073		Set Trigger
4	4.041	0.042	0.019	0.035	0.074		Set Trigger
5	4.065	0.040	0.018	0.036	0.071		Set Trigger

Avg 4.04