

G6863651

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

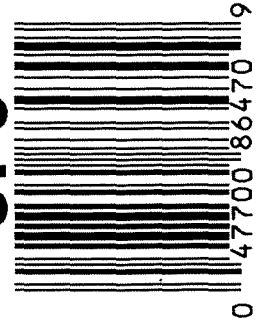
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863651

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863651

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	VTW
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

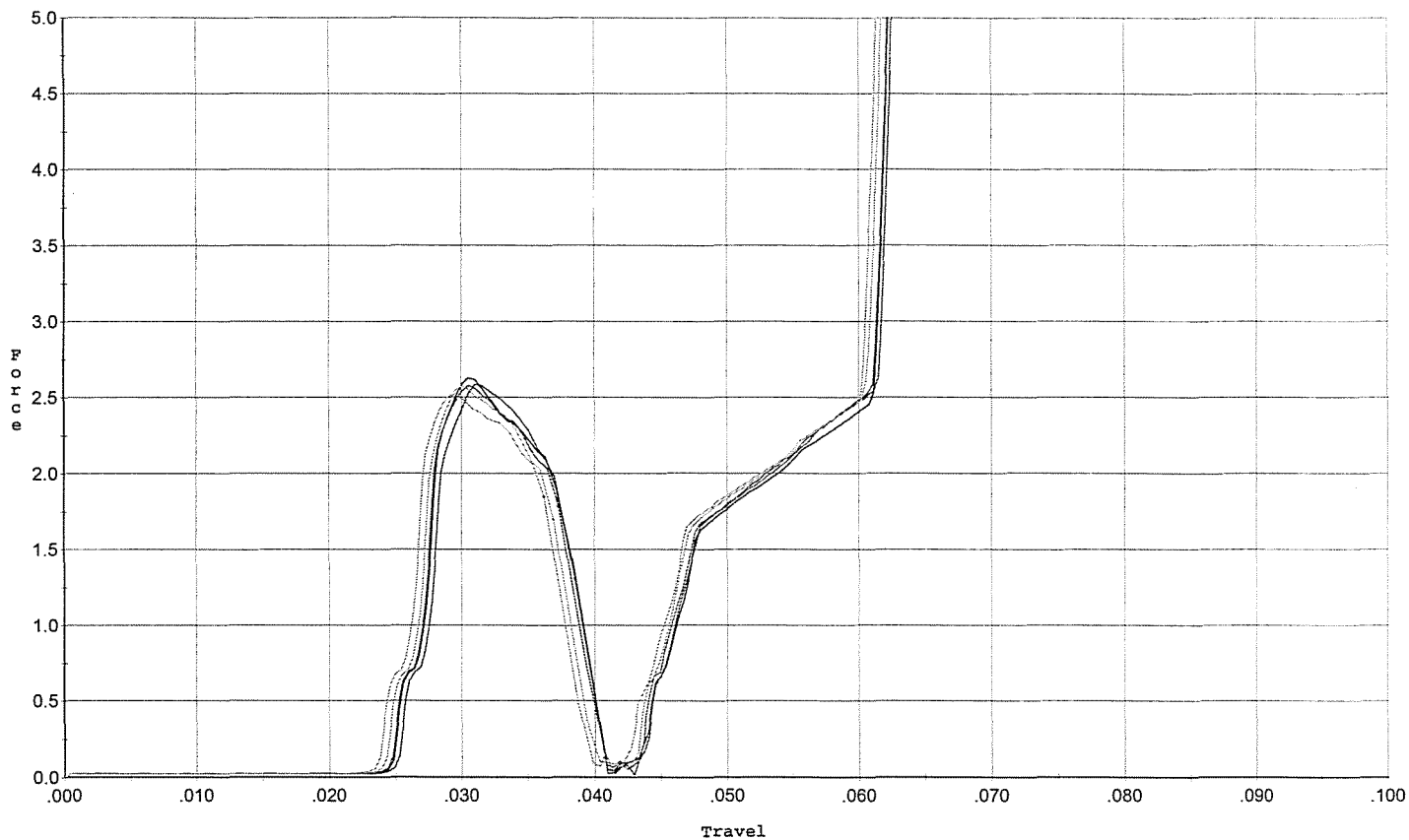
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/28/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	8/28/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/28/09	RB		
	J) ASSEMBLE STOCK					8-25-09	J.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8/28/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-26-09	J.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8-26-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/28/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u>	<u>2.39</u>	<u>2.63</u>	<u>2.49</u>	<u>2.59</u>	8/27/09	RB
	C) FUNCTION					8/28/09	RB		
690	PACK					8-28-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



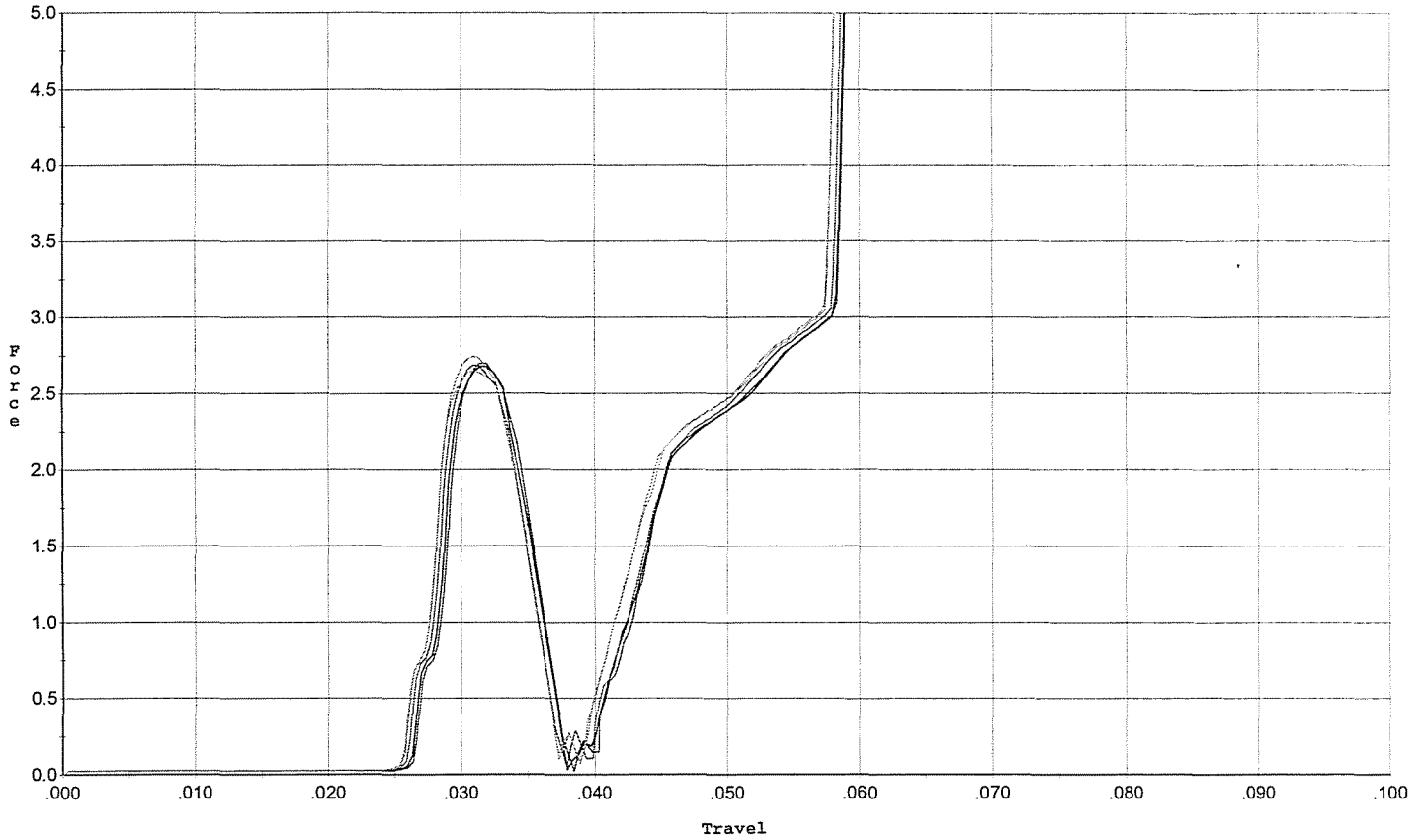
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.039	0.025	0.028	0.026		Set Trigger
2	2.628	0.038	0.025	0.028	0.027		Set Trigger
3	2.578	0.037	0.025	0.029	0.026		Set Trigger
4	2.576	0.037	0.024	0.028	0.026		Set Trigger
5	2.518	0.036	0.024	0.028	0.025		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



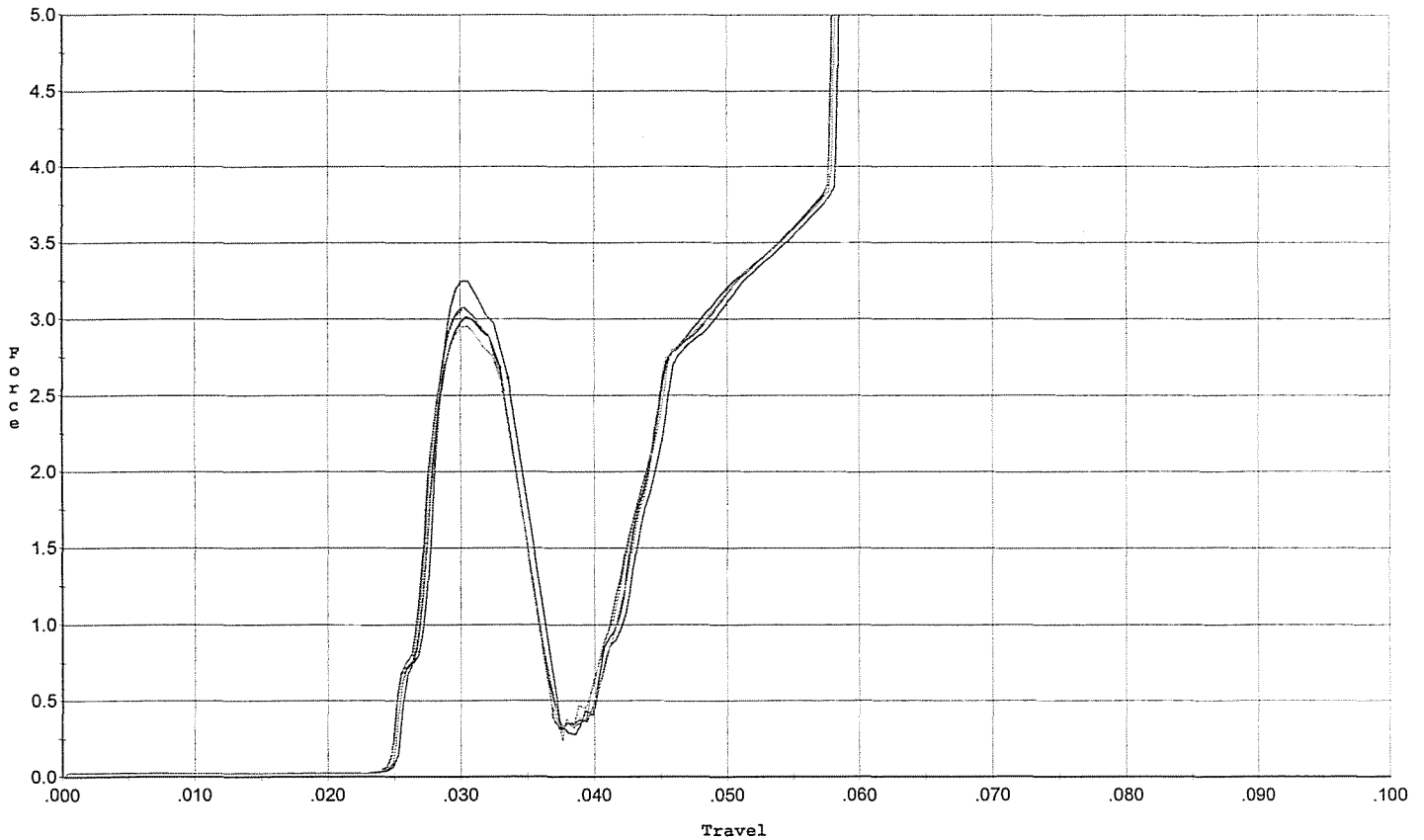
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.697	0.034	0.027	0.029	0.018		Set Trigger
2	2.678	0.035	0.026	0.029	0.018		Set Trigger
3	2.685	0.034	0.026	0.029	0.018		Set Trigger
4	2.653	0.034	0.026	0.028	0.019		Set Trigger
5	2.743	0.034	0.026	0.028	0.019		Set Trigger

A 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



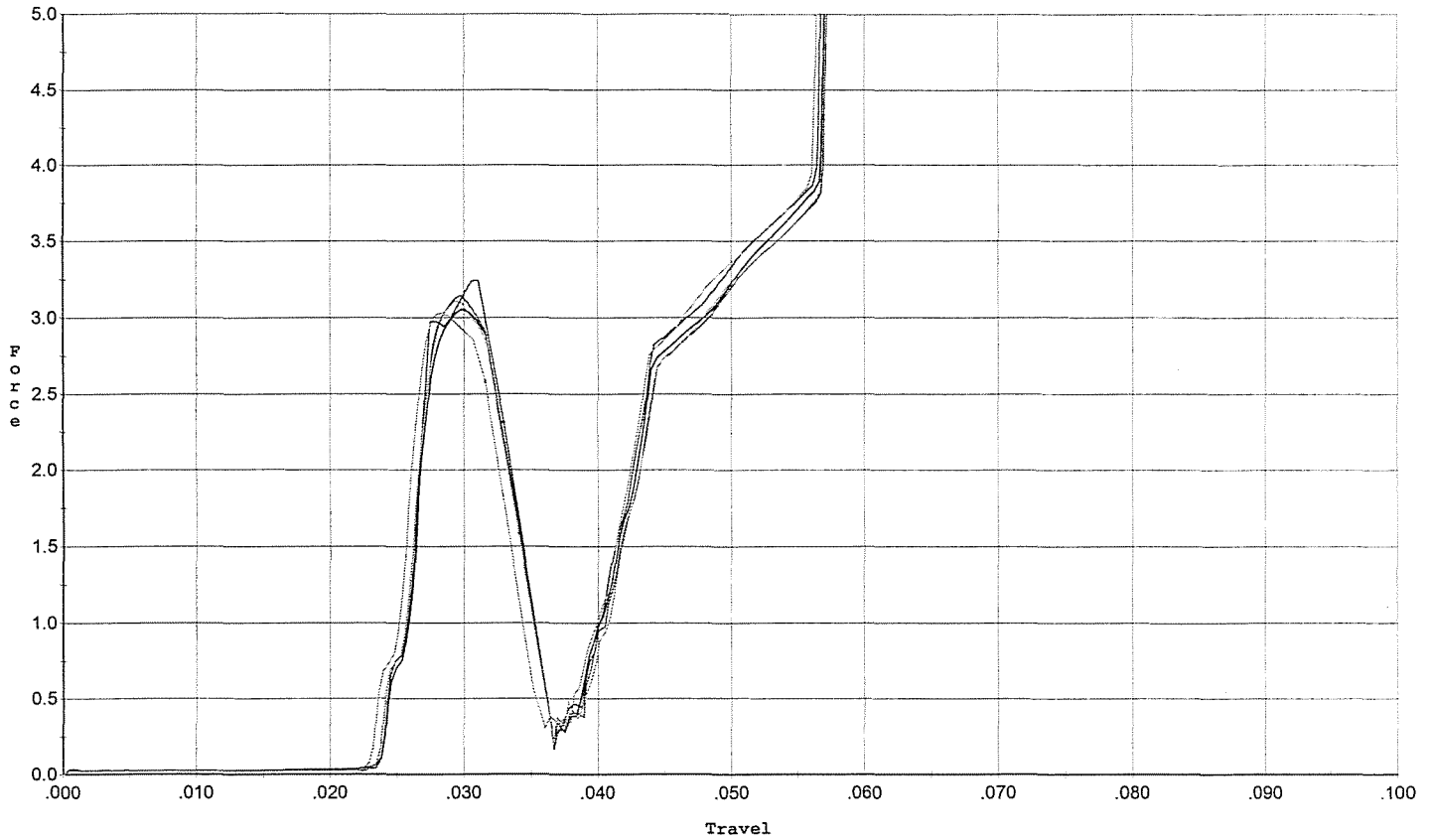
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.248	0.034	0.025	0.028	0.023		Set Trigger
2	3.012	0.033	0.025	0.028	0.021		Set Trigger
3	3.077	0.033	0.025	0.027	0.022		Set Trigger
4	2.955	0.033	0.025	0.028	0.021		Set Trigger
5	3.064	0.033	0.025	0.028	0.022		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



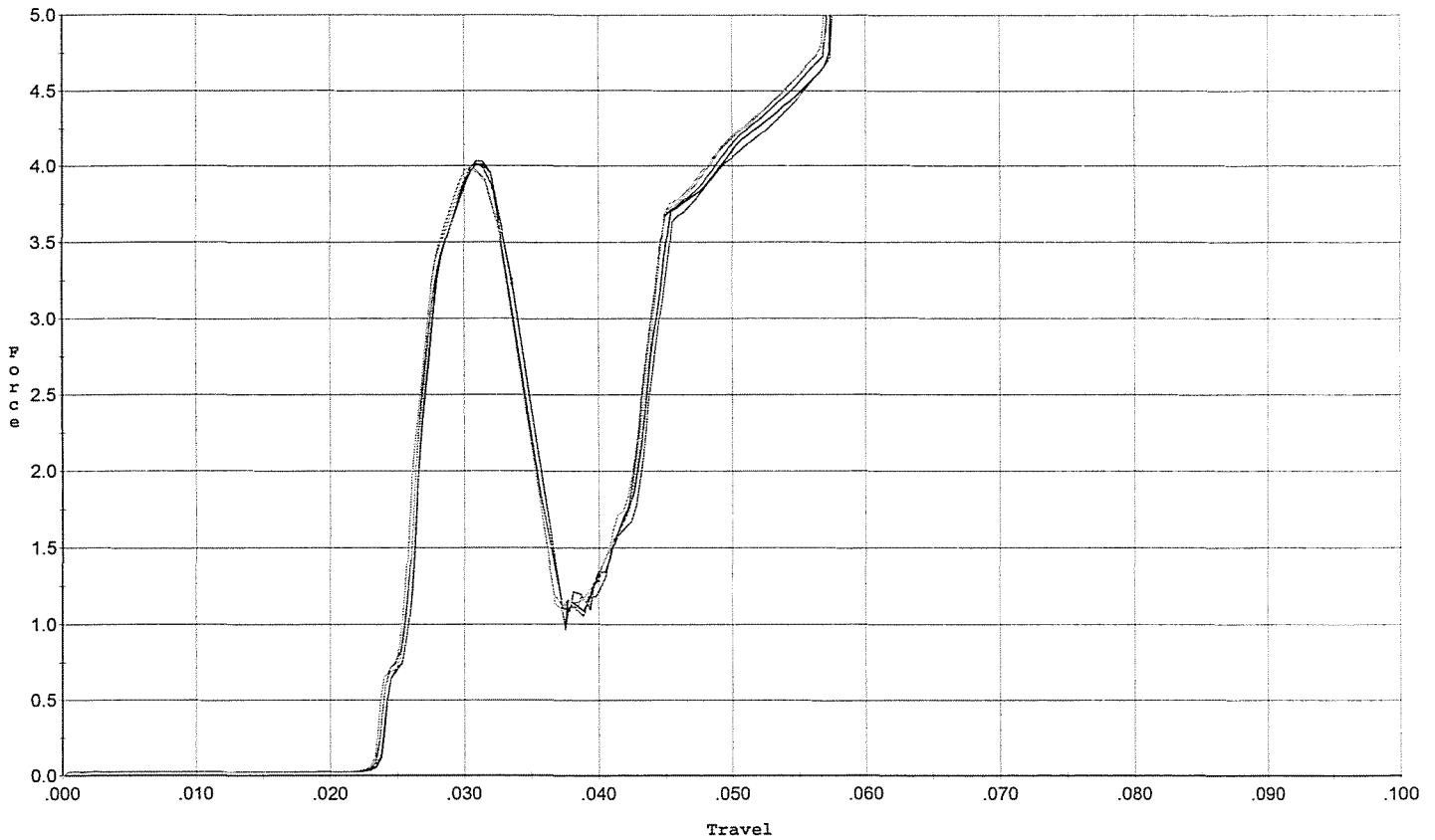
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.242	0.033	0.024	0.027	0.024		Set Trigger
2	3.056	0.034	0.024	0.027	0.023		Set Trigger
3	3.146	0.034	0.024	0.027	0.024		Set Trigger
4	3.109	0.032	0.024	0.027	0.022		Set Trigger
5	3.031	0.032	0.023	0.027	0.022		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



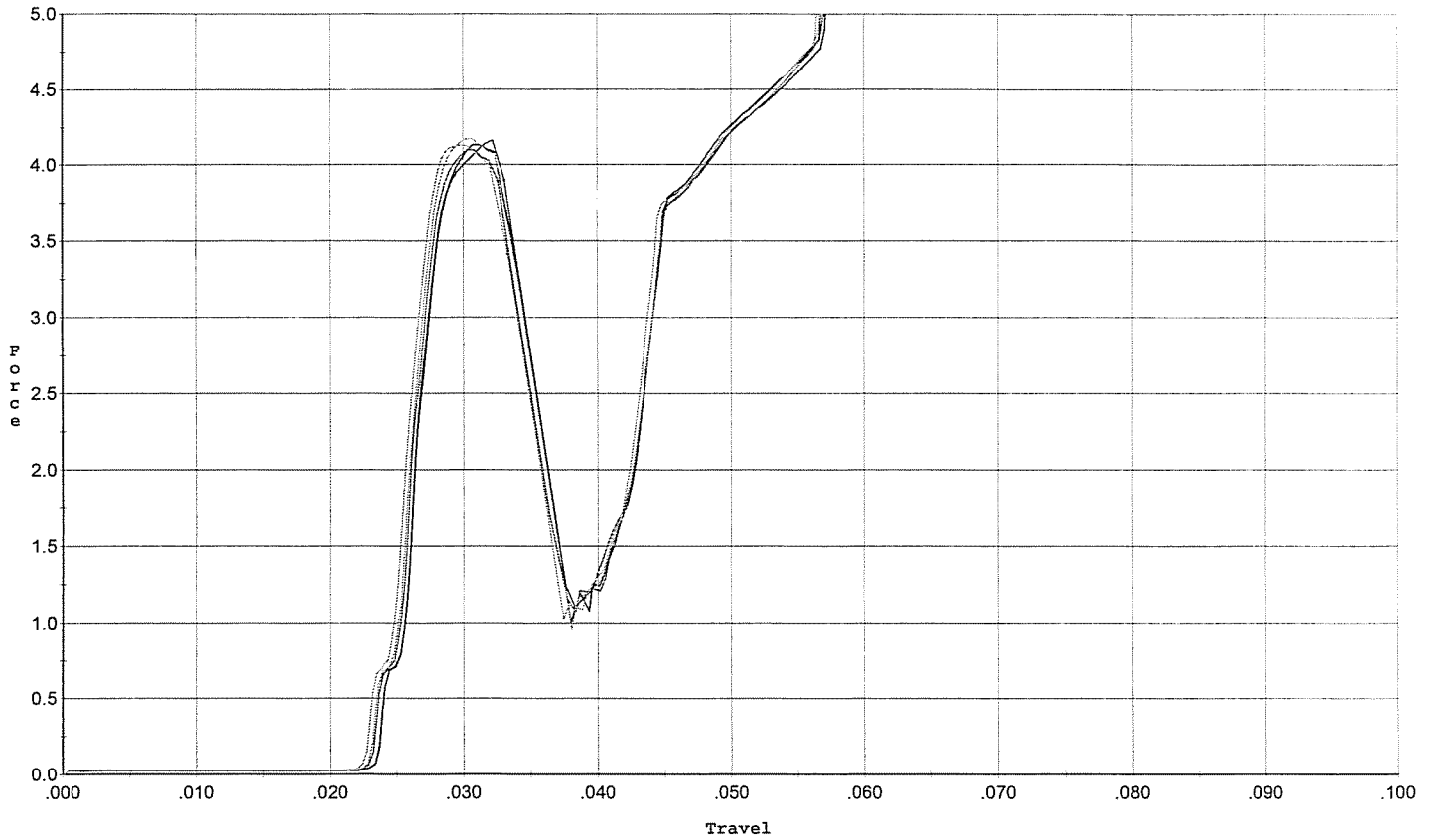
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.032	0.024	0.026	0.030		Set Trigger
2	4.008	0.034	0.024	0.026	0.032		Set Trigger
3	4.032	0.034	0.024	0.026	0.032		Set Trigger
4	3.971	0.033	0.024	0.026	0.030		Set Trigger
5	3.995	0.033	0.023	0.026	0.031		Set Trigger

A-4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



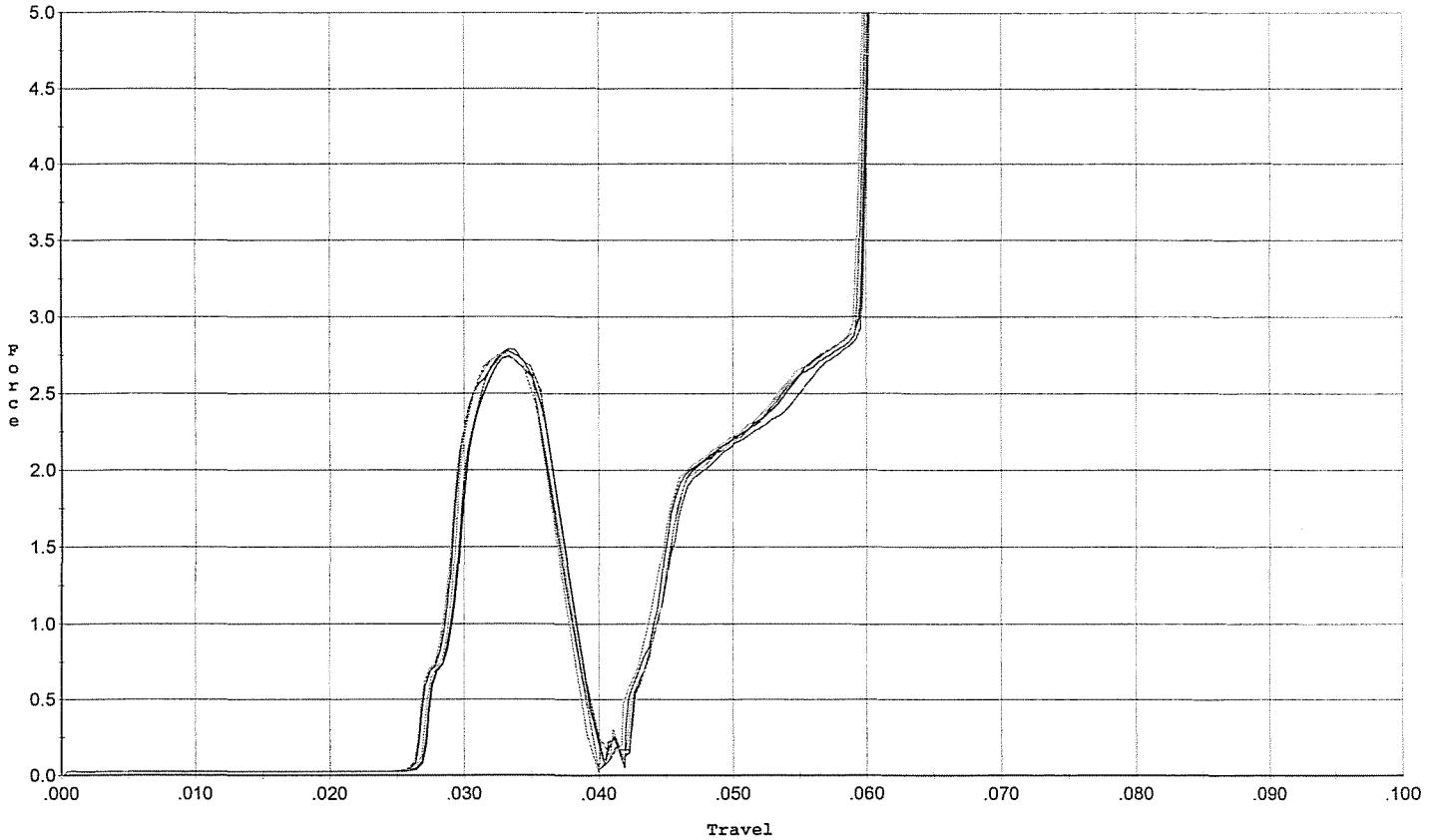
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.033	0.024	0.026	0.034		Set Trigger
2	4.129	0.034	0.024	0.026	0.035		Set Trigger
3	4.095	0.033	0.023	0.026	0.033		Set Trigger
4	4.166	0.034	0.023	0.025	0.037		Set Trigger
5	4.124	0.033	0.023	0.025	0.036		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb



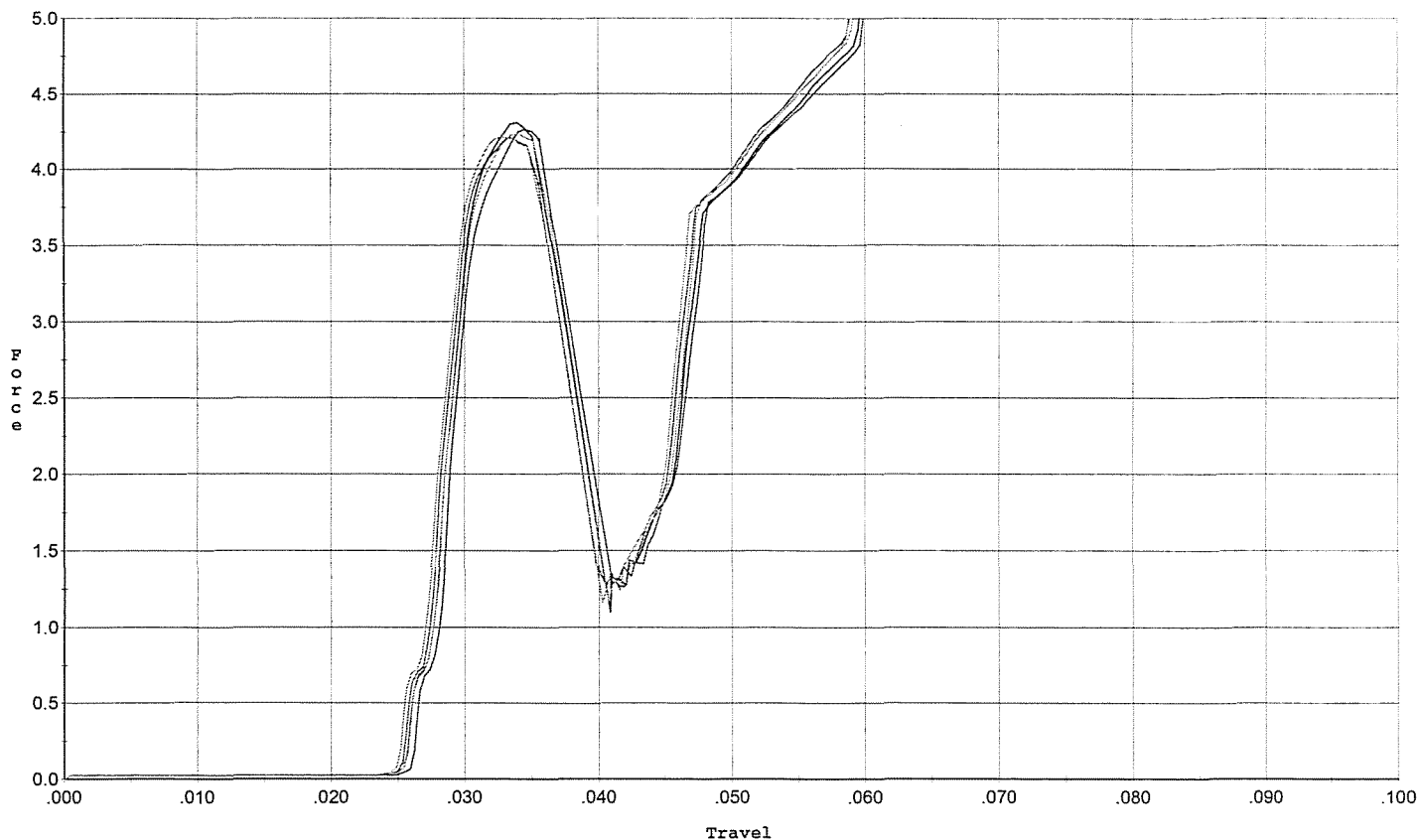
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.777	0.035	0.027	0.029	0.021		Set Trigger
2	2.742	0.036	0.027	0.029	0.021		Set Trigger
3	2.789	0.036	0.027	0.029	0.021		Set Trigger
4	2.754	0.037	0.027	0.029	0.022		Set Trigger
5	2.766	0.035	0.027	0.029	0.022		Set Trigger

A-2.76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.036	0.026	0.027	0.036		Set Trigger
2	4.310	0.037	0.026	0.026	0.039		Set Trigger
3	4.205	0.036	0.025	0.026	0.037		Set Trigger
4	4.234	0.036	0.026	0.026	0.038		Set Trigger
5	4.207	0.036	0.025	0.026	0.038		Set Trigger

A-4.24