

G6863654

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



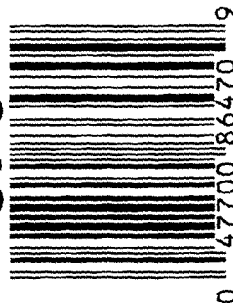
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863654

UPC



BM FORM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
WINNER V. REMINGTON

M2400094279

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 3654

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

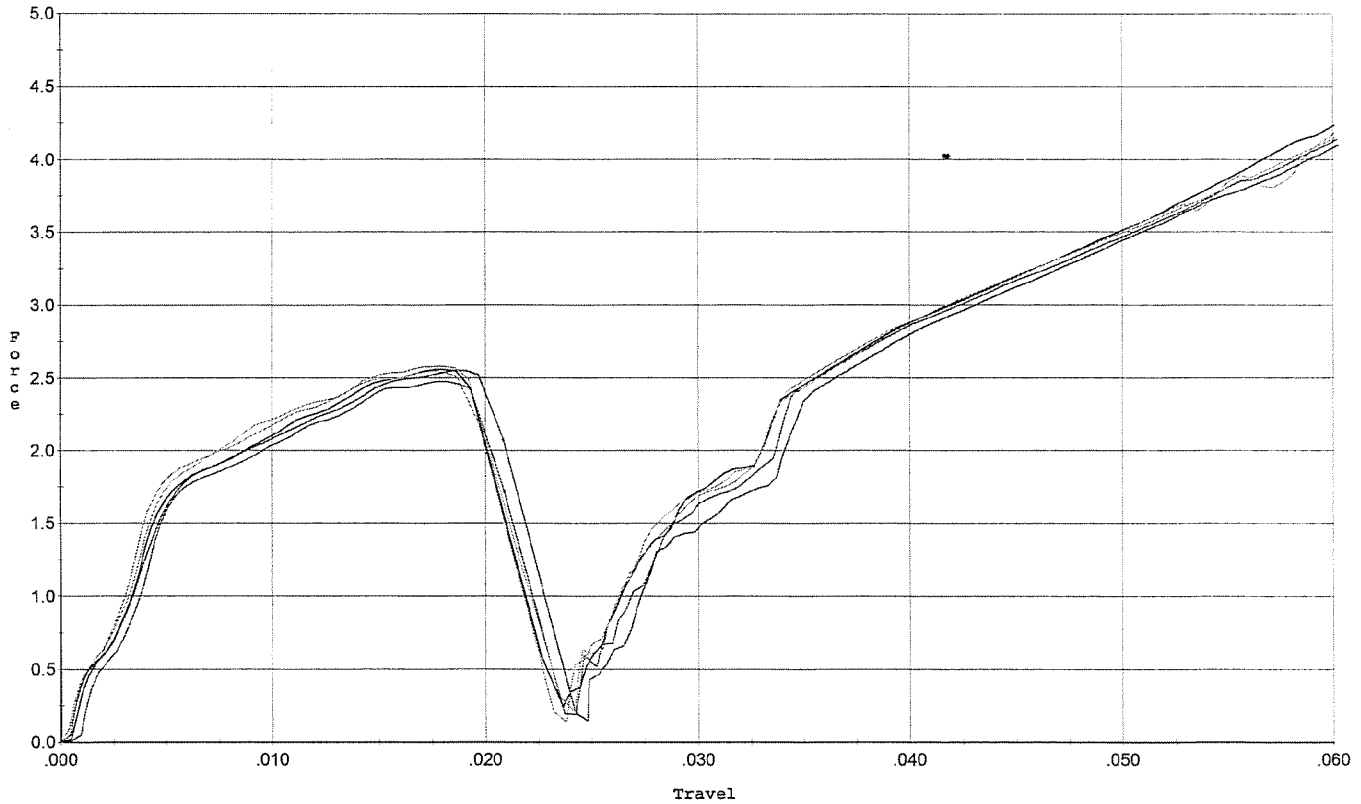
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/27/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8/27/09	RB
	J) ASSEMBLE STOCK		8-26-09	RP
	K) ASSEMBLE SWIVEL STUDS		8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/27/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.35</u> <u>2.42</u> <u>2.36</u> <u>2.59</u>	8/27/09	RB
	C) FUNCTION		8/27/09	RB
690	PACK		8-28-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



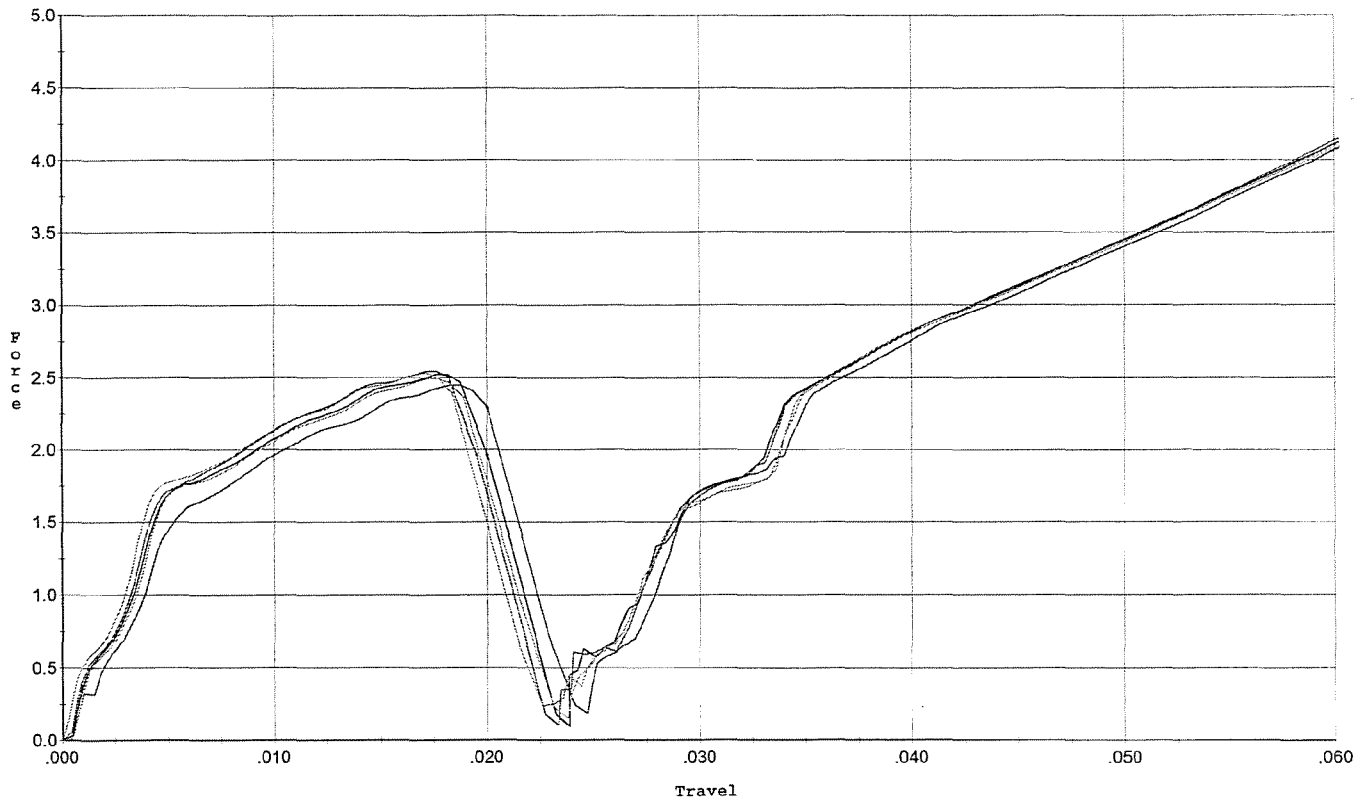
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.021	0.00	0.053	0.037		Single Action
2	2.558	0.019	0.00	0.052	0.034		Single Action
3	2.474	0.021	0.00	0.052	0.036		Single Action
4	2.577	0.019	0.00	0.052	0.035		Single Action
5	2.550	0.020	0.00	0.052	0.036		Single Action

A-2.54

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



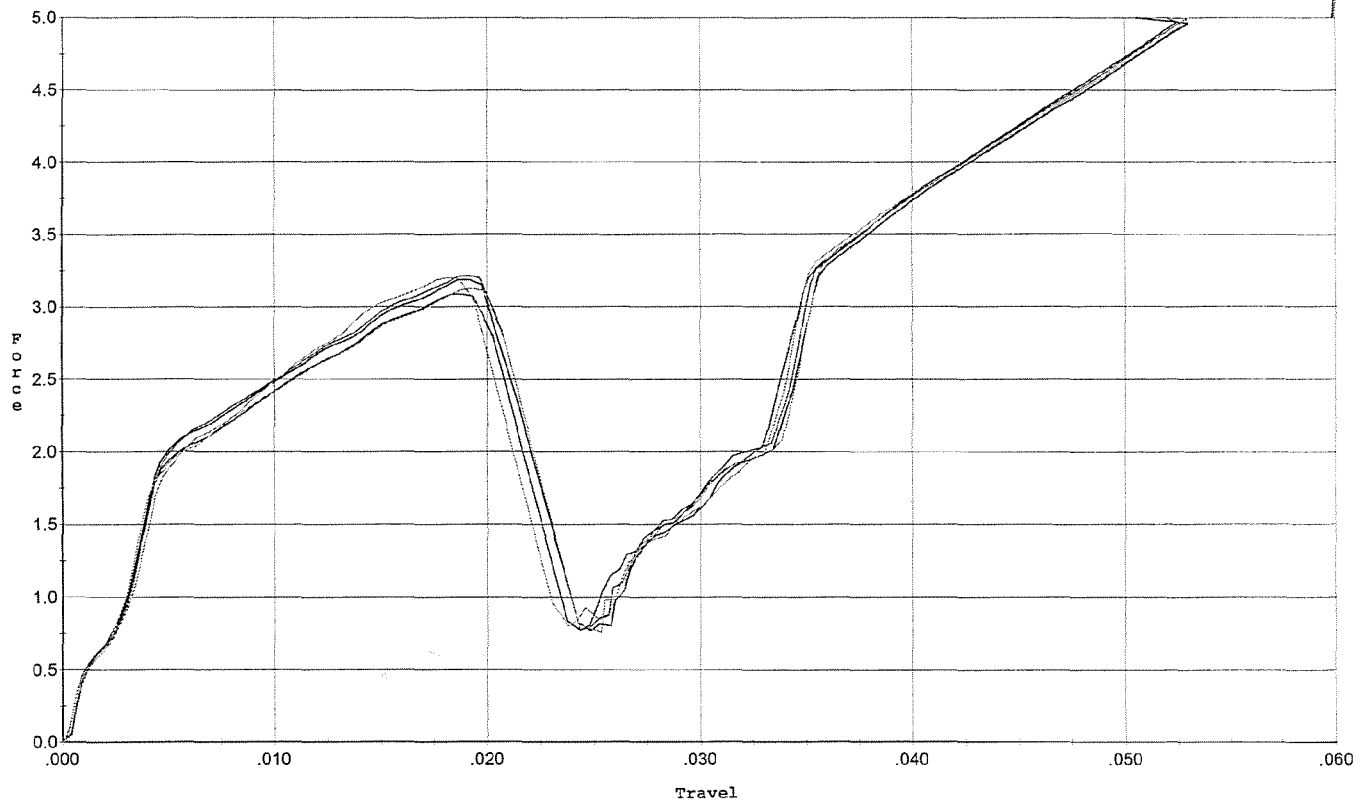
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.020	0.00	0.053	0.033		Single Action
2	2.523	0.020	0.00	0.053	0.035		Single Action
3	2.544	0.020	0.00	0.053	0.034		Single Action
4	2.494	0.019	0.00	0.053	0.032		Single Action
5	2.531	0.018	0.00	0.054	0.033		Single Action

A-250

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



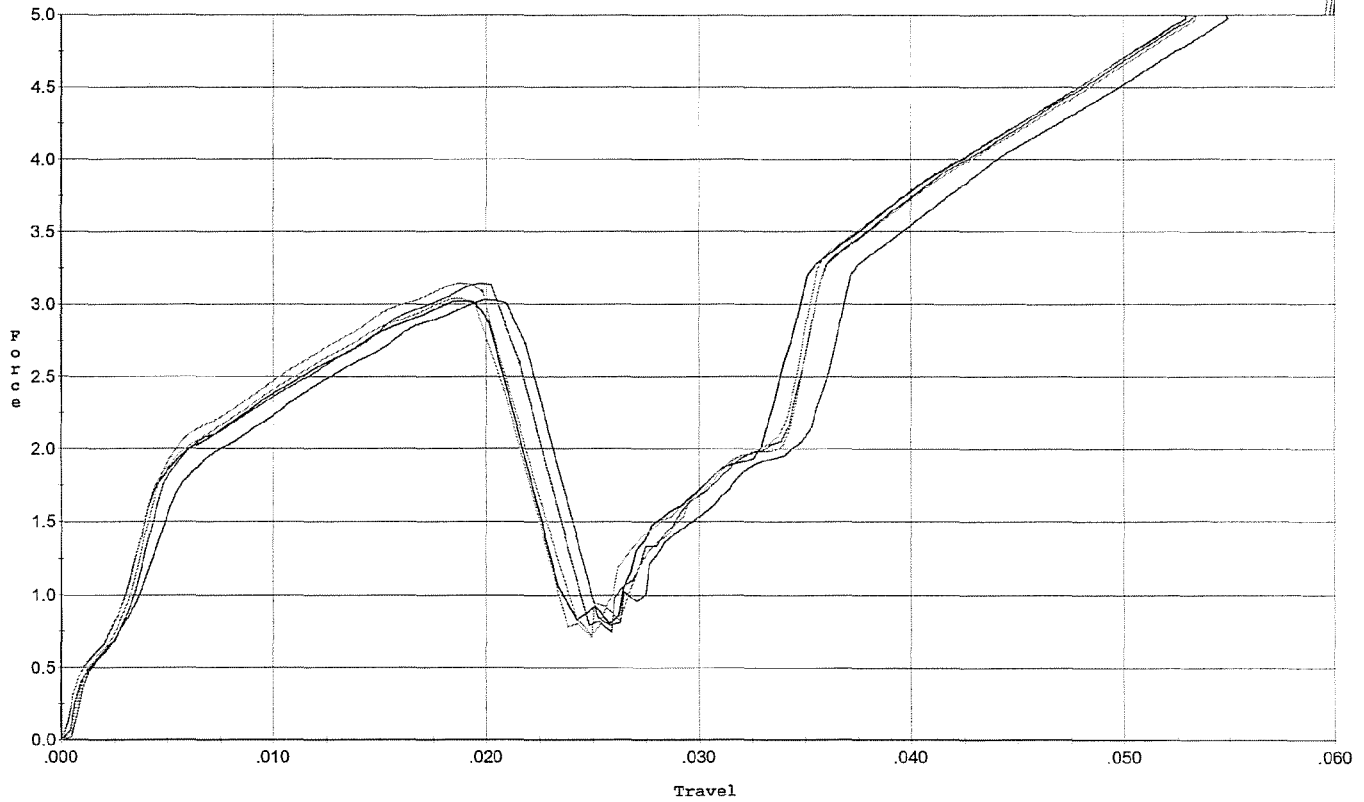
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.020	0.00	0.041	0.042		Single Action
2	3.188	0.022	0.00	0.041	0.046		Single Action
3	3.215	0.021	0.00	0.041	0.045		Single Action
4	3.200	0.019	0.00	0.042	0.041		Single Action
5	3.124	0.021	0.00	0.041	0.043		Single Action

A-3.16

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



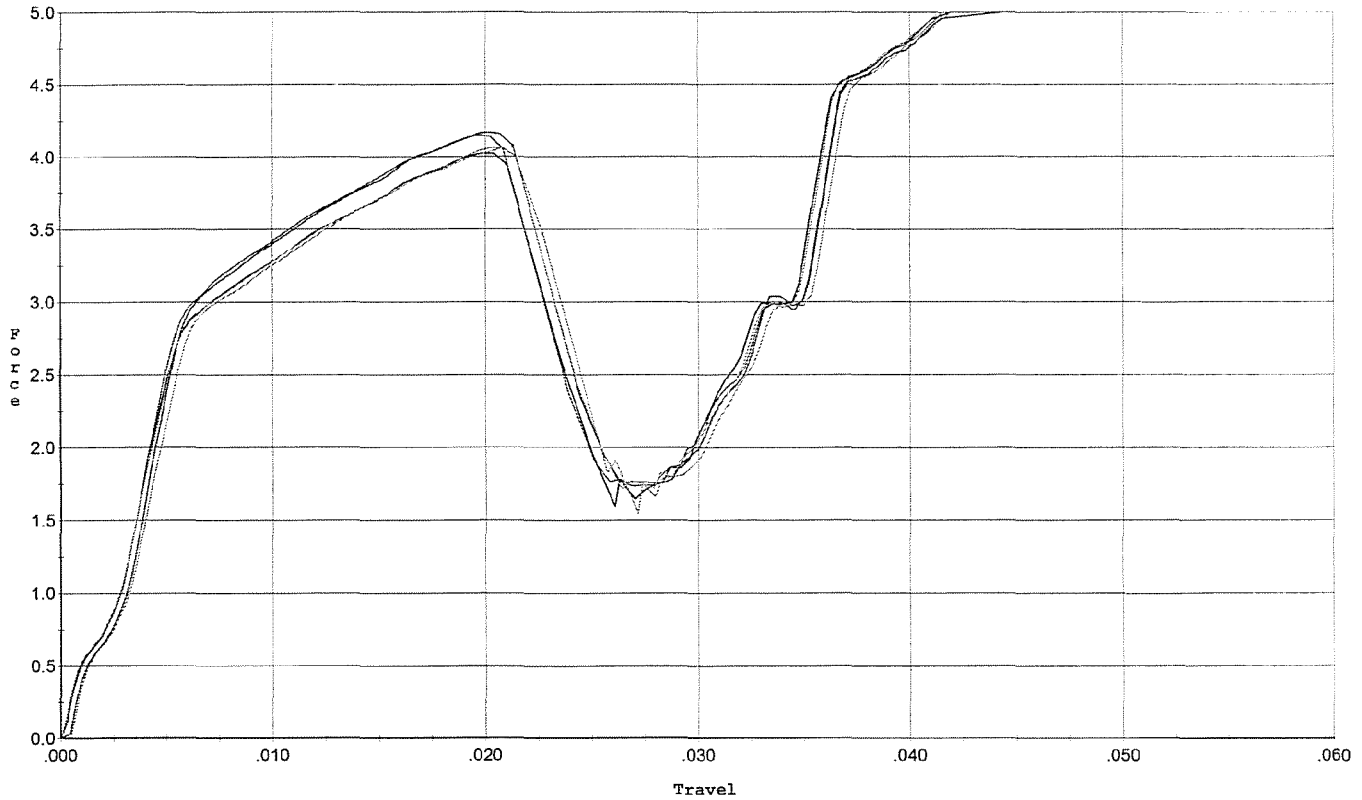
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.022	0.00	0.042	0.044		Single Action
2	3.020	0.020	0.00	0.042	0.041		Single Action
3	3.142	0.022	0.00	0.042	0.045		Single Action
4	3.036	0.021	0.00	0.042	0.043		Single Action
5	3.145	0.020	0.00	0.042	0.042		Single Action

A.3.07

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



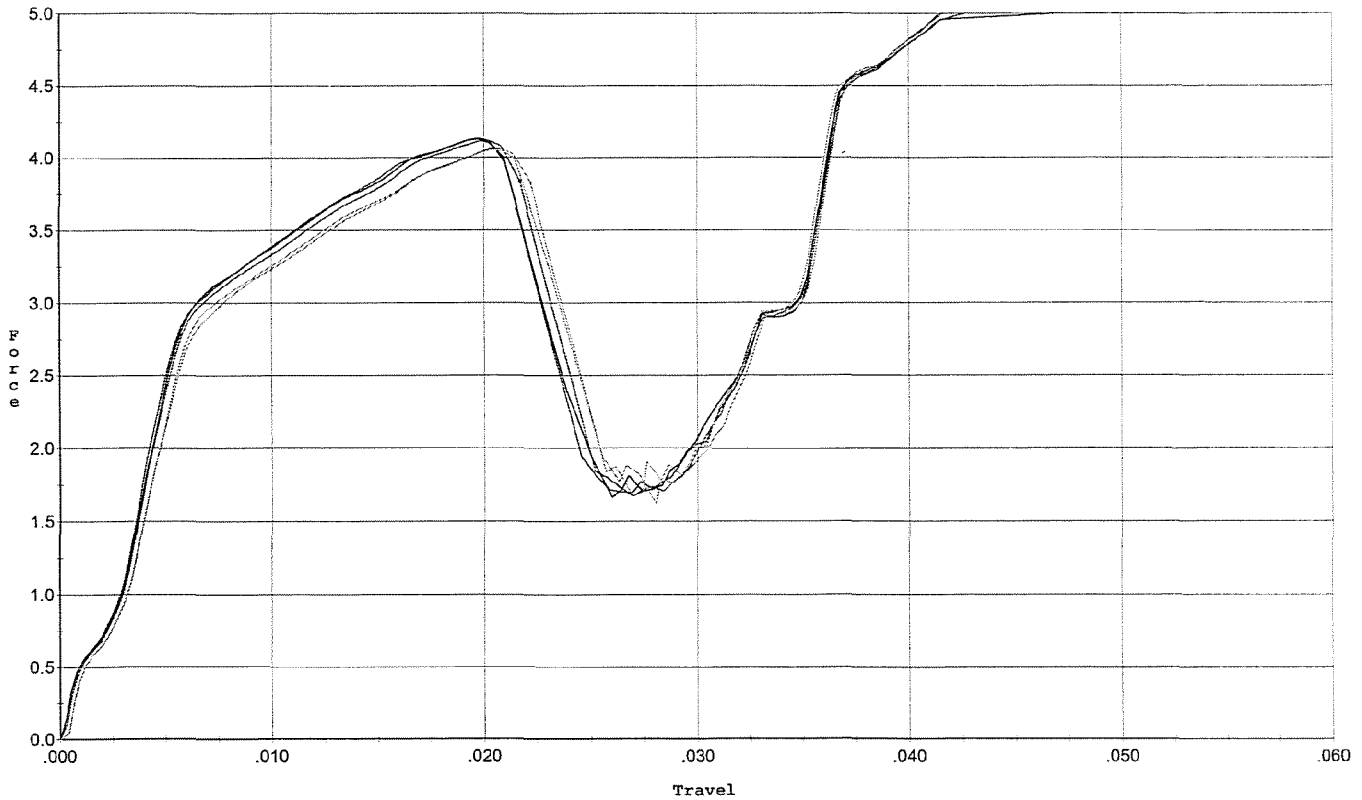
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.021	0.00	0.032	0.060		Single Action
2	4.023	0.021	0.00	0.032	0.058		Single Action
3	4.151	0.021	0.00	0.032	0.059		Single Action
4	4.061	0.021	0.00	0.031	0.059		Single Action
5	4.062	0.023	0.00	0.031	0.062		Single Action

A.4.09

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



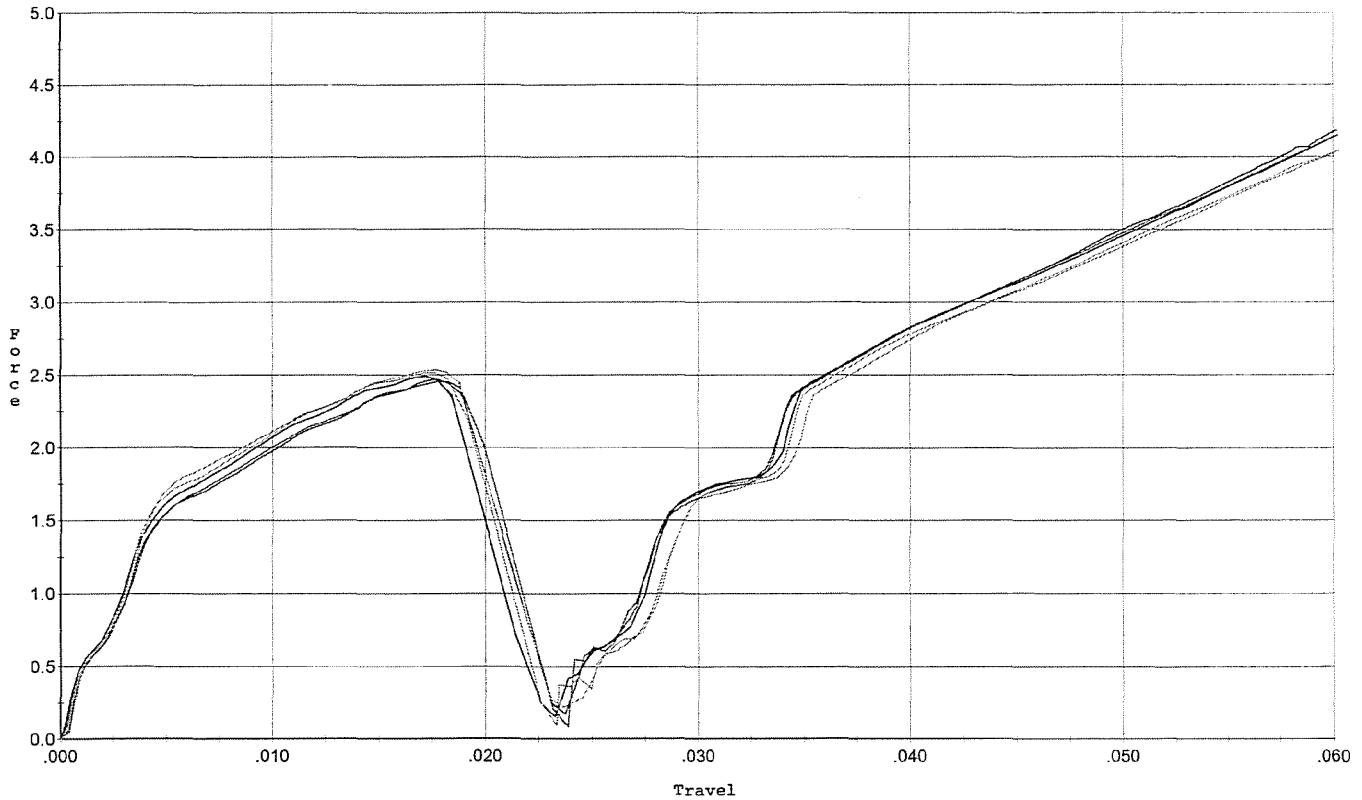
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.021	0.00	0.032	0.059		Single Action
2	4.127	0.021	0.00	0.032	0.059		Single Action
3	4.116	0.022	0.00	0.031	0.061		Single Action
4	4.058	0.023	0.00	0.031	0.063		Single Action
5	4.061	0.022	0.00	0.031	0.061		Single Action

A-4.09

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



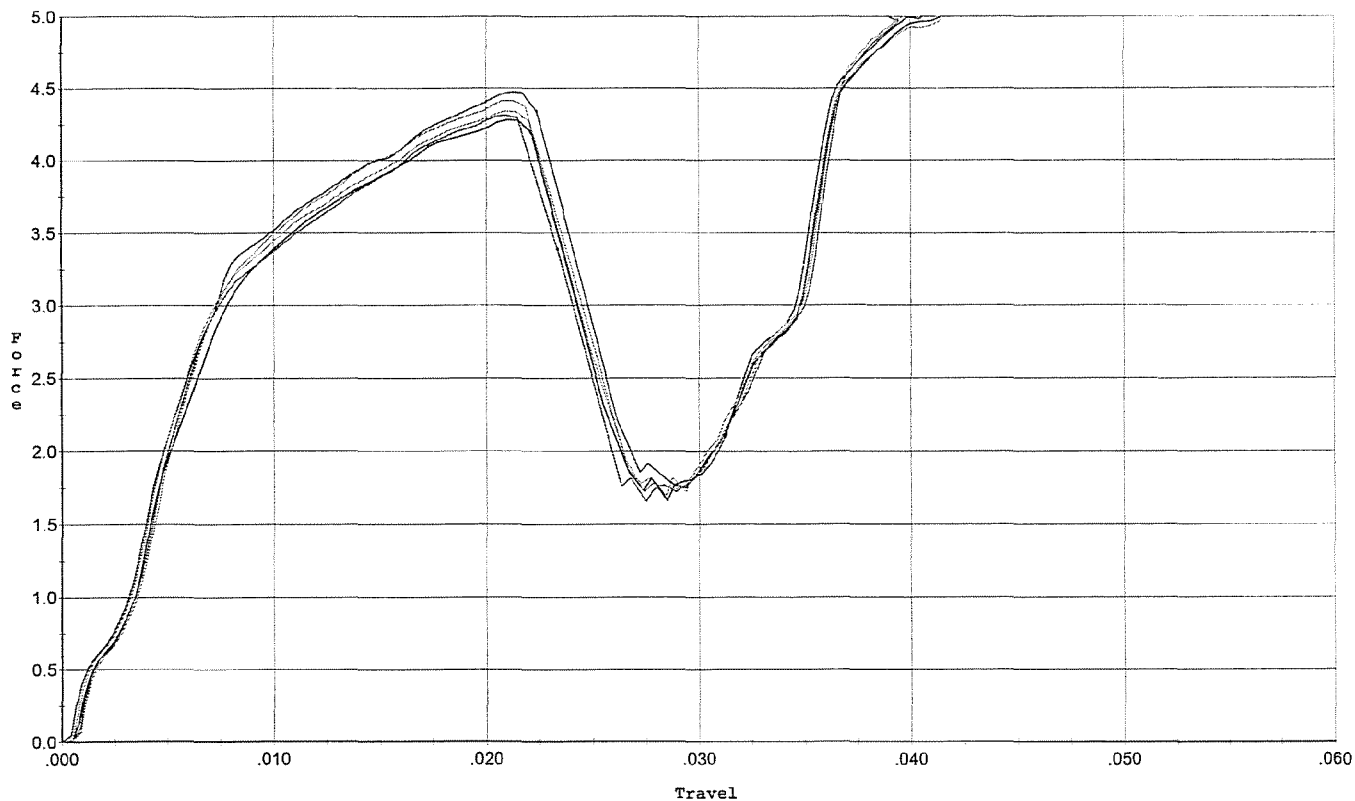
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.019	0.00	0.053	0.032		Single Action
2	2.492	0.018	0.00	0.054	0.032		Single Action
3	2.455	0.020	0.00	0.053	0.034		Single Action
4	2.534	0.019	0.00	0.053	0.033		Single Action
5	2.518	0.019	0.00	0.054	0.034		Single Action

A-2-49

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.474	0.022	0.00	0.031	0.066		Single Action
2	4.280	0.022	0.00	0.031	0.062		Single Action
3	4.312	0.023	0.00	0.031	0.066		Single Action
4	4.340	0.022	0.00	0.031	0.063		Single Action
5	4.413	0.024	0.00	0.030	0.070		Single Action

A-4-36