

G 6863658

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



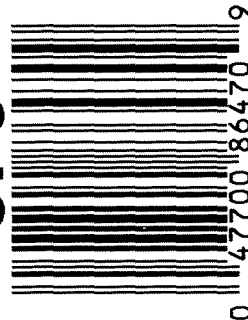
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863658

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863658

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	JPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	JPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	JPD
470	DIS-ASSEMBLE ACTION		6-10-09	JPD
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		6/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	JP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	JPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

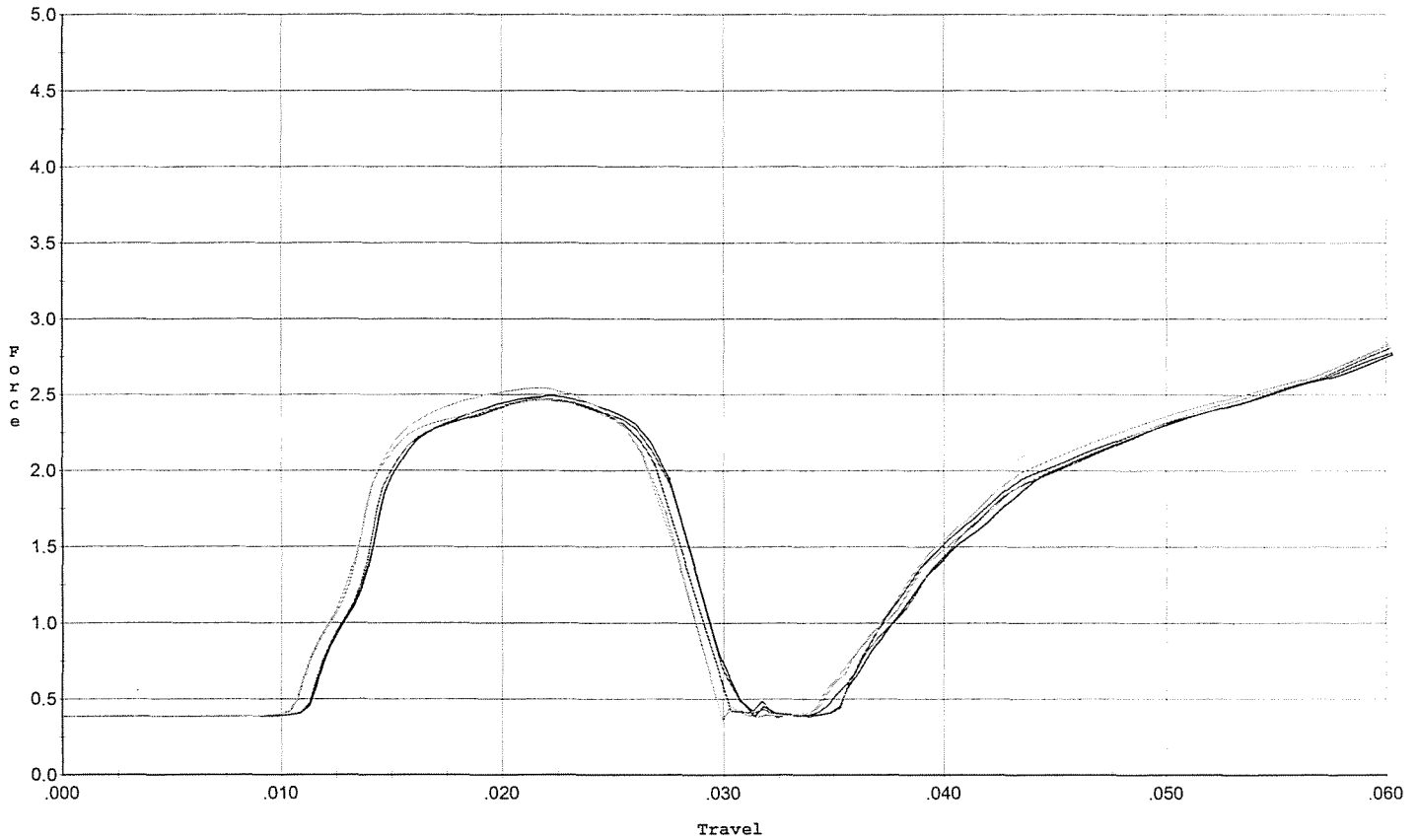
F004 REV 5/2006

OP #	OPERATION NAME		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/20/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>6°</u> <u>5°</u>	8/20/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.23</u> <u>0.23</u> <u>0.23</u>	8/20/09	RB
	J) ASSEMBLE STOCK			8-10-09	L.R.D.
	K) ASSEMBLE SWIVEL STUDS			8/20/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	X N,
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-18-09	RBW
670	FINAL INSPECTION A) HEADSPACE			8/20/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.66</u> <u>2.72</u> <u>2.64</u> <u>2.68</u>	8-20-09	L.J.
	C) FUNCTION			8/20/09	RB
690	PACK			8/20/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



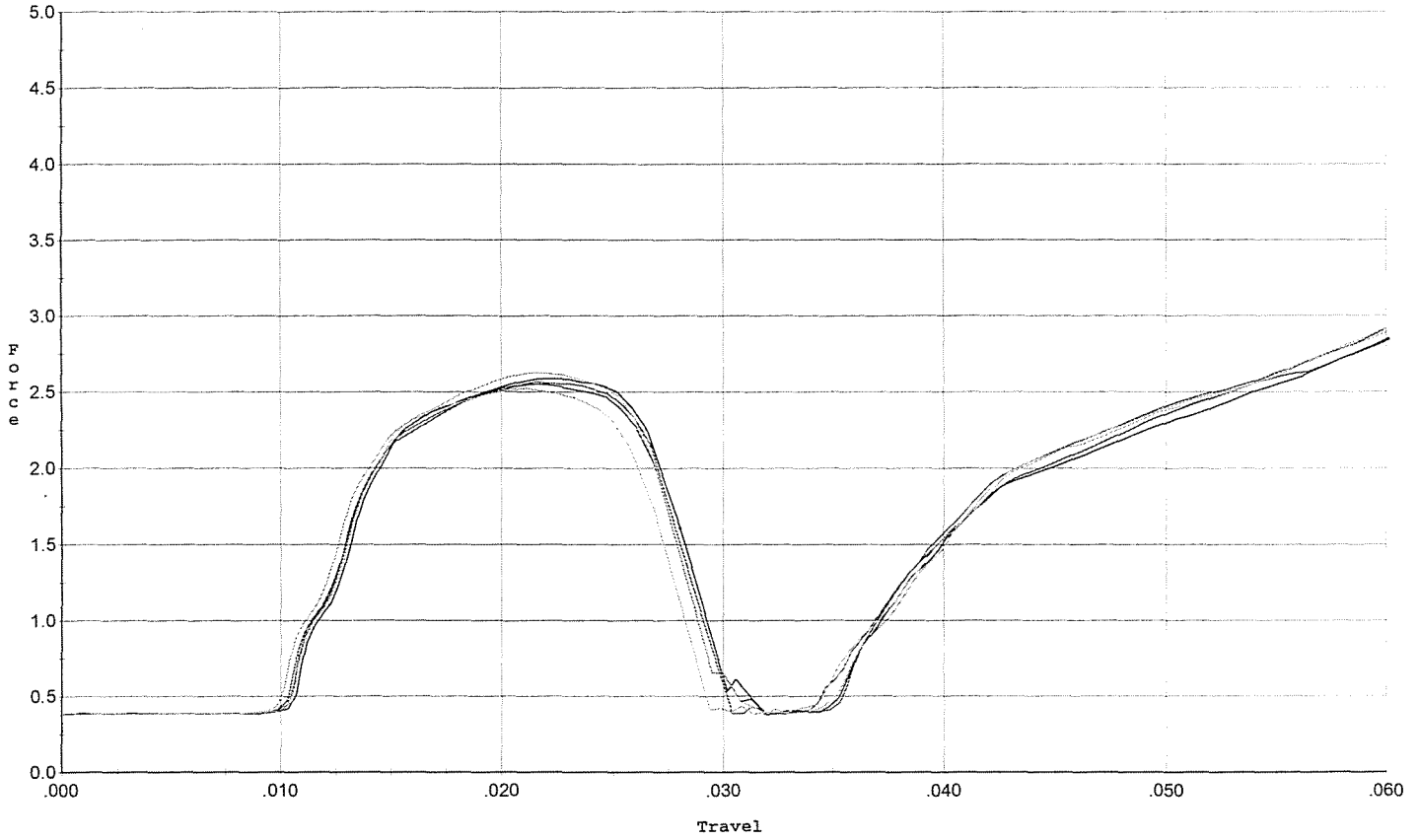
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.028	0.011	0.040	0.037		Set Trigger
2	2.495	0.028	0.012	0.040	0.037		Set Trigger
3	2.476	0.027	0.011	0.040	0.036		Set Trigger
4	2.545	0.028	0.011	0.040	0.039		Set Trigger
5	2.468	0.027	0.011	0.040	0.038		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



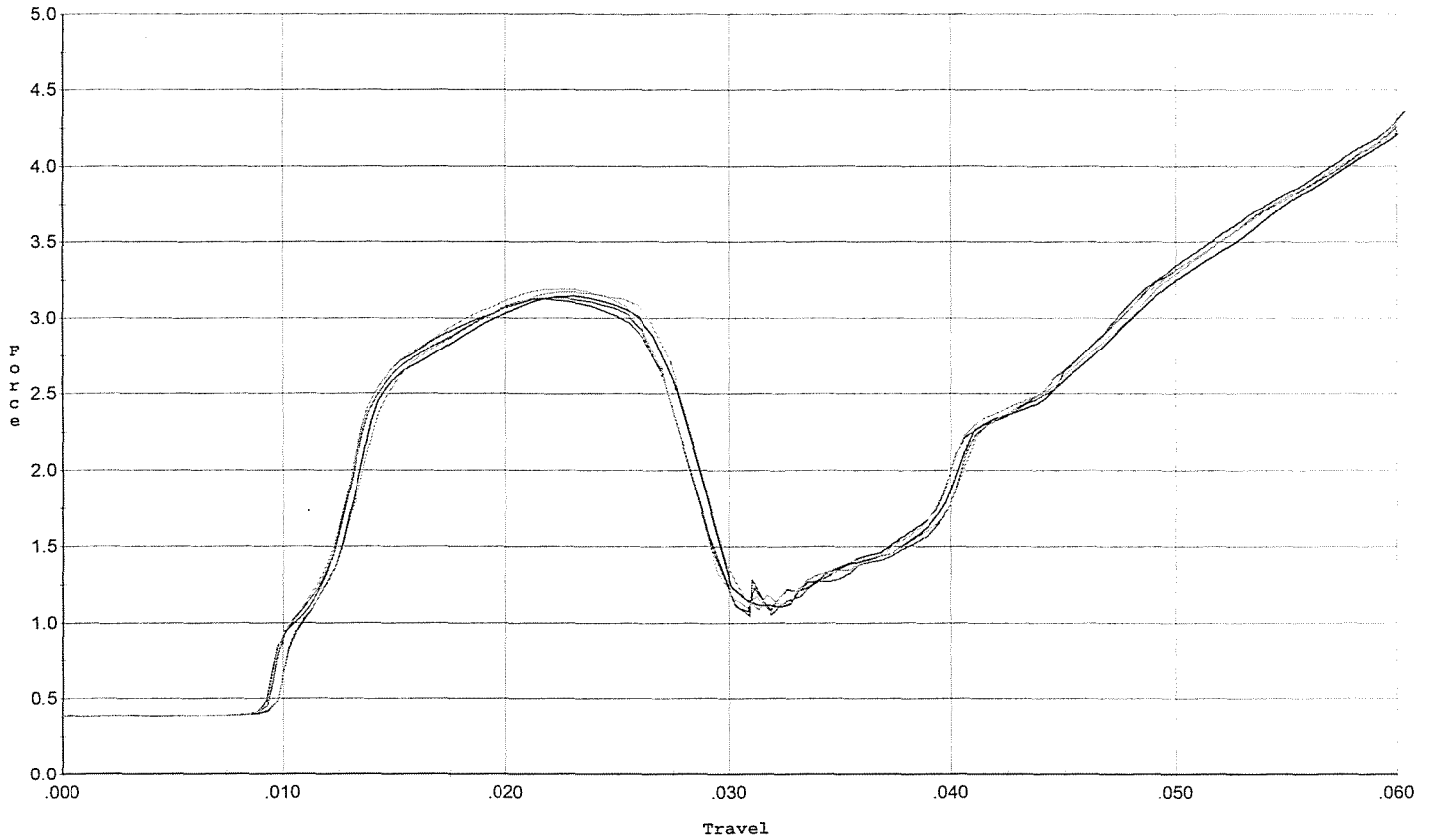
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.027	0.010	0.040	0.039		Set Trigger
2	2.588	0.028	0.011	0.040	0.040		Set Trigger
3	2.565	0.027	0.011	0.040	0.038		Set Trigger
4	2.627	0.027	0.011	0.040	0.039		Set Trigger
5	2.523	0.027	0.010	0.040	0.038		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



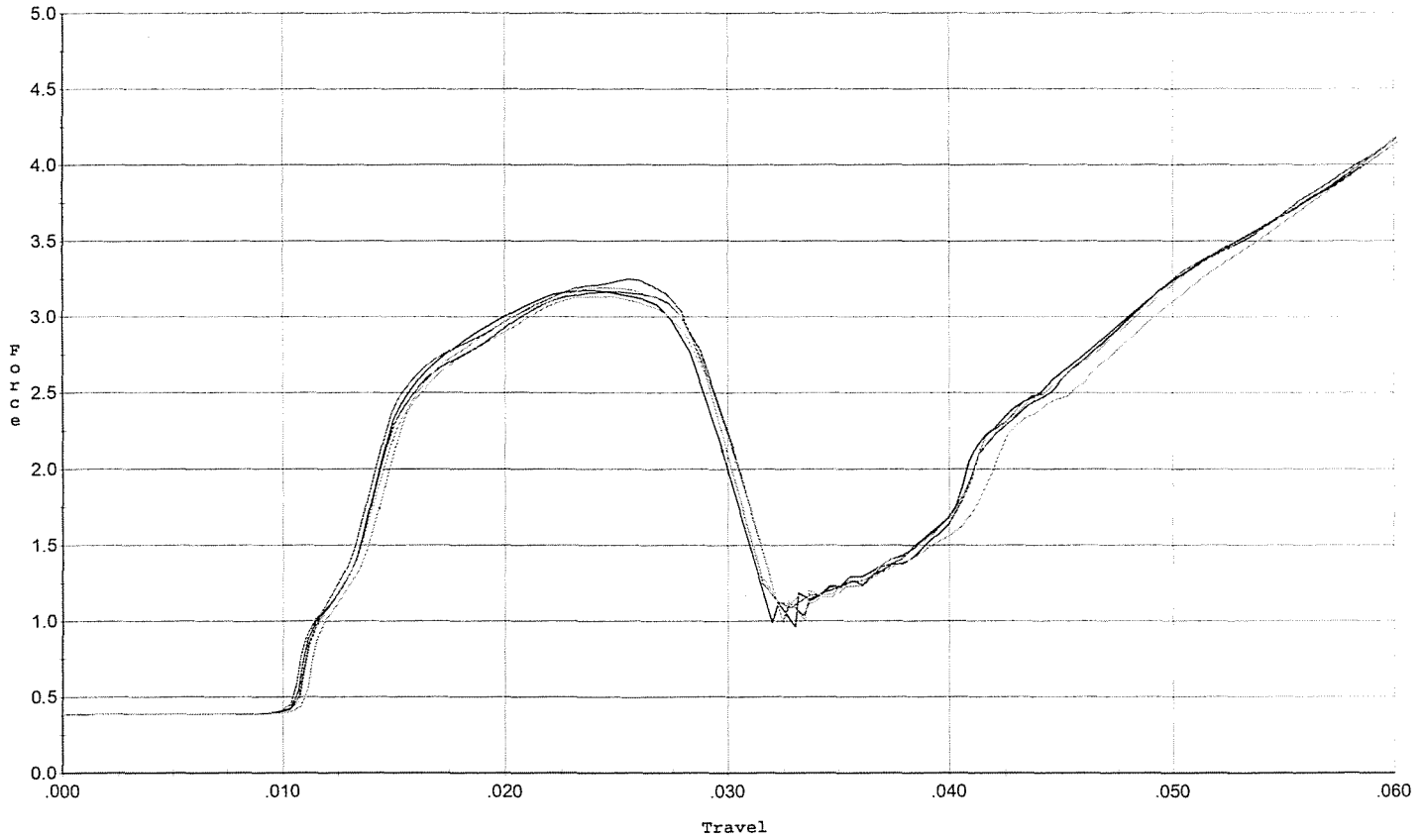
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.027	0.009	0.039	0.047		Set Trigger
2	3.145	0.028	0.010	0.039	0.048		Set Trigger
3	3.131	0.027	0.010	0.039	0.047		Set Trigger
4	3.193	0.027	0.009	0.039	0.048		Set Trigger
5	3.169	0.027	0.010	0.039	0.048		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



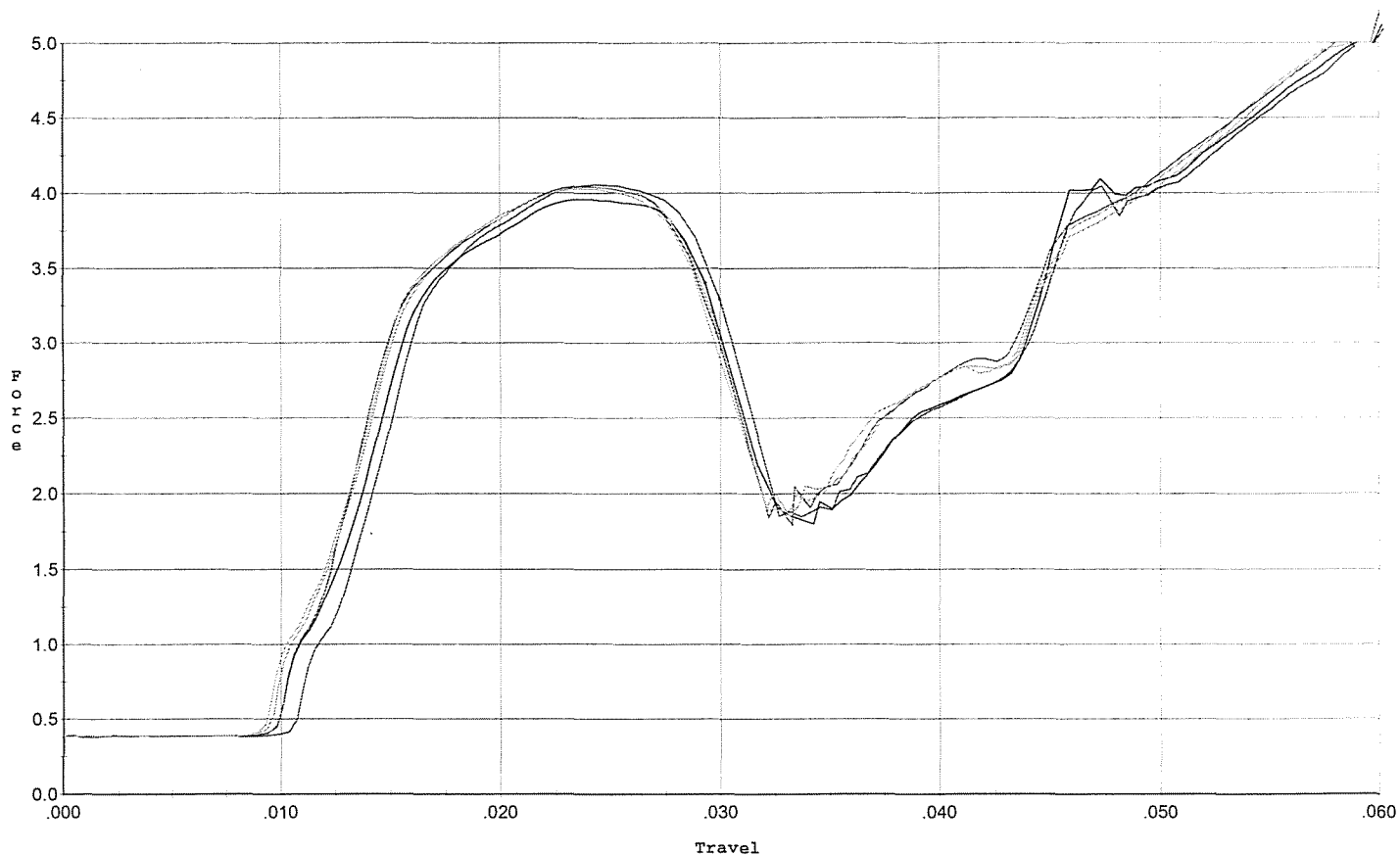
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.030	0.011	0.038	0.052		Set Trigger
2	3.176	0.030	0.011	0.038	0.052		Set Trigger
3	3.250	0.029	0.011	0.038	0.051		Set Trigger
4	3.135	0.029	0.011	0.038	0.050		Set Trigger
5	3.192	0.030	0.011	0.038	0.052		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



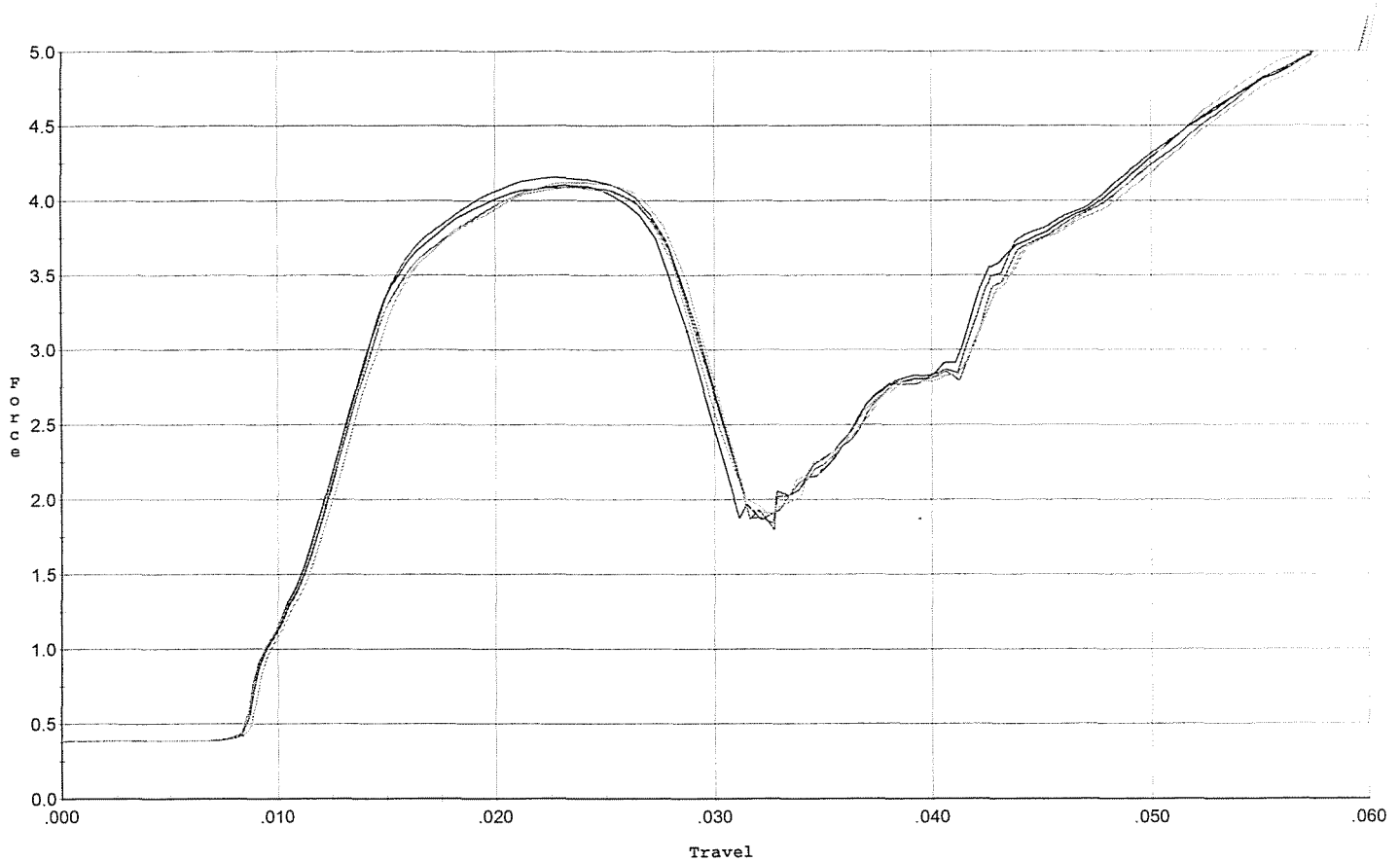
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.030	0.011	0.035	0.064		Set Trigger
2	3.960	0.029	0.010	0.035	0.063		Set Trigger
3	4.044	0.030	0.010	0.035	0.066		Set Trigger
4	4.033	0.029	0.010	0.035	0.063		Set Trigger
5	4.038	0.030	0.010	0.035	0.066		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



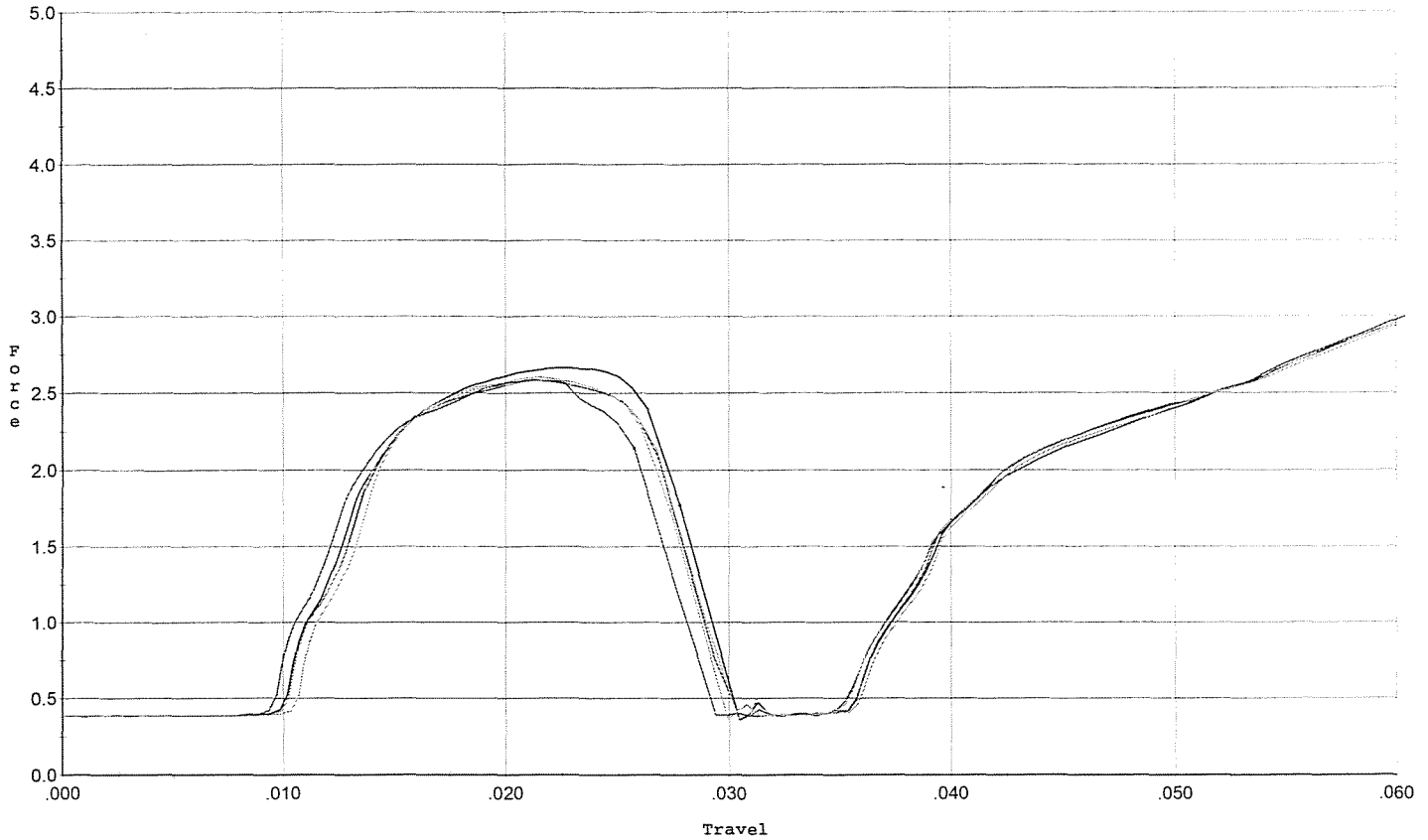
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.029	0.009	0.034	0.068		Set Trigger
2	4.104	0.029	0.009	0.035	0.066		Set Trigger
3	4.090	0.030	0.009	0.035	0.068		Set Trigger
4	4.120	0.029	0.009	0.035	0.066		Set Trigger
5	4.087	0.028	0.009	0.035	0.064		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



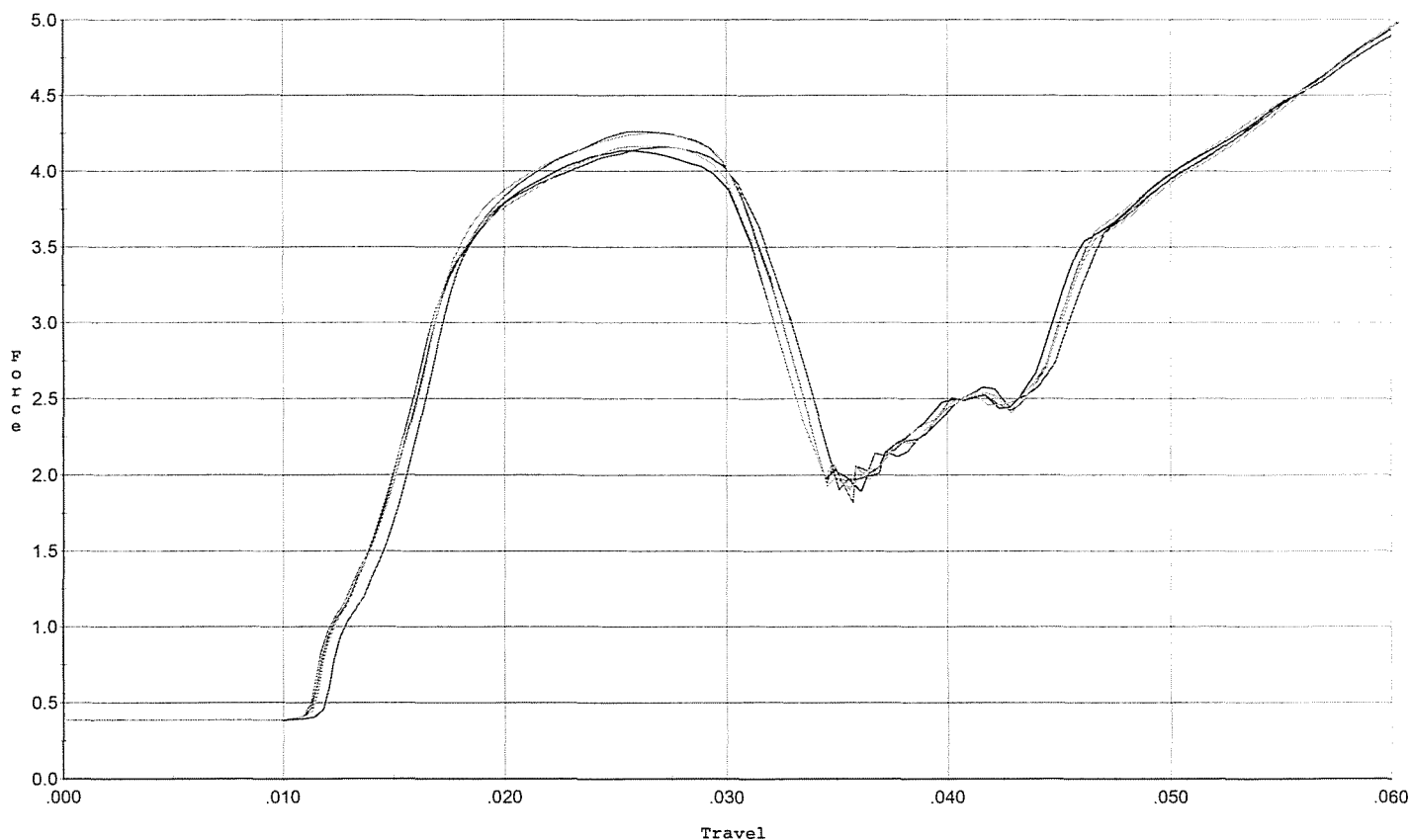
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.026	0.010	0.040	0.038		Set Trigger
2	2.664	0.028	0.010	0.040	0.042		Set Trigger
3	2.581	0.027	0.010	0.040	0.039		Set Trigger
4	2.588	0.027	0.011	0.040	0.039		Set Trigger
5	2.604	0.027	0.010	0.040	0.040		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.033	0.012	0.031	0.072		Set Trigger
2	4.136	0.031	0.011	0.035	0.068		Set Trigger
3	4.261	0.032	0.011	0.035	0.071		Set Trigger
4	4.166	0.031	0.011	0.035	0.068		Set Trigger
5	4.253	0.032	0.012	0.035	0.072		Set Trigger

Avg 4.19