

6863663

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



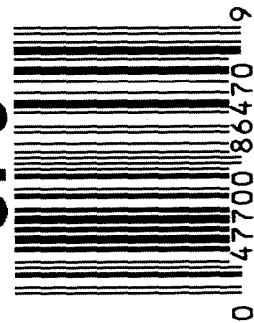
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863663

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863663

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION	JUN 12 2009	6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/26/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

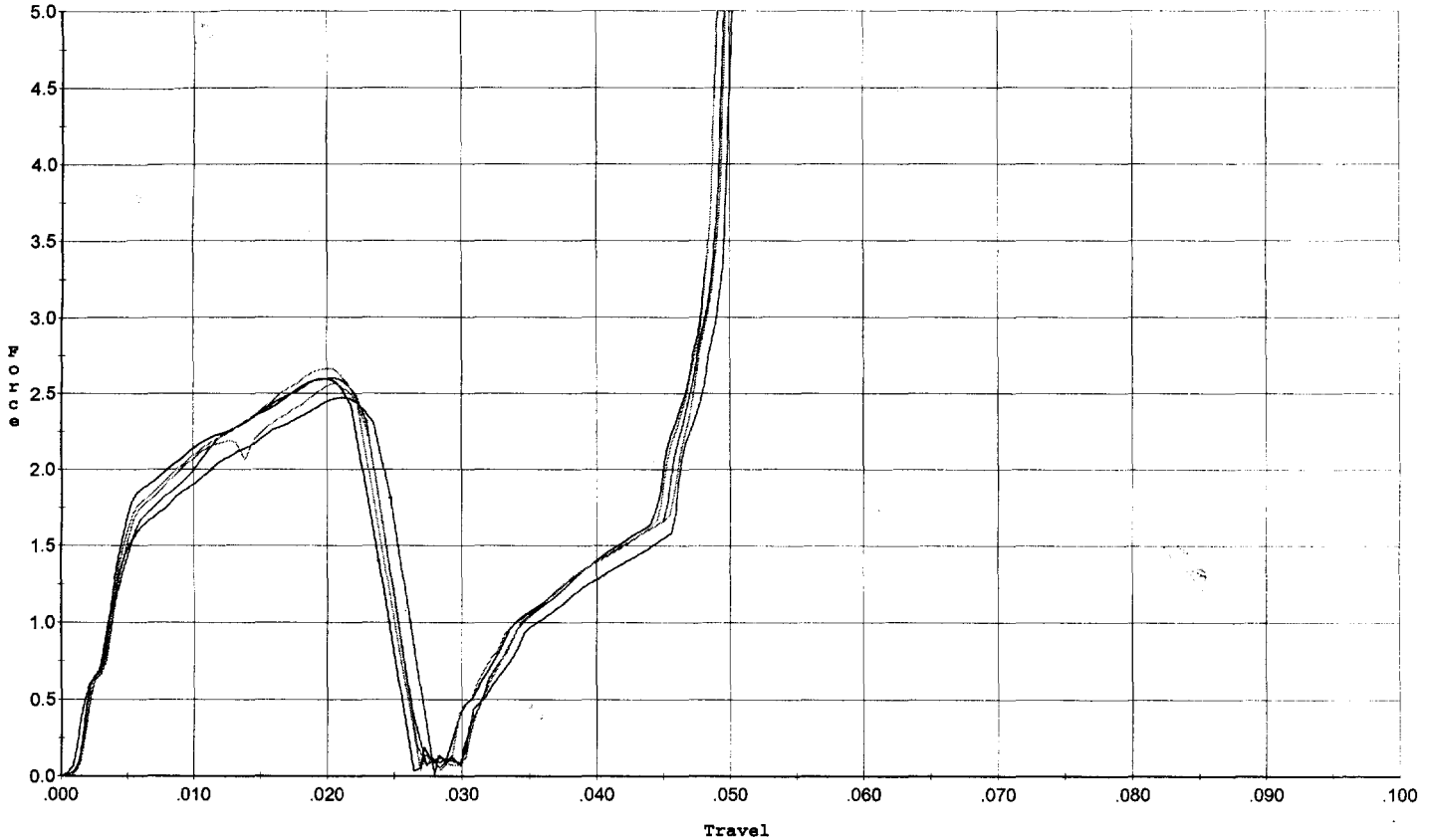
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	8-17-09	L.P.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	8-17-09	L.P.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	8-17-09	L.P.N.		
	J) ASSEMBLE STOCK					8-13-09	L.P.N.		
	K) ASSEMBLE SWIVEL STUDS					8-17-09	L.P.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-17-09	L.P.N.		
			<u>PASS</u>	FAIL		8-17-09	L.P.N.		
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-17-09	L.P.N.		
670	FINAL INSPECTION A) HEADSPACE					8-17-09	L.P.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.35</u>	<u>2.33</u>	<u>2.30</u>	<u>2.26</u>	8-17-09	R.P.
	C) FUNCTION					8-17-09	L.P.N.		
690	PACK					8-18-09	F.m.		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



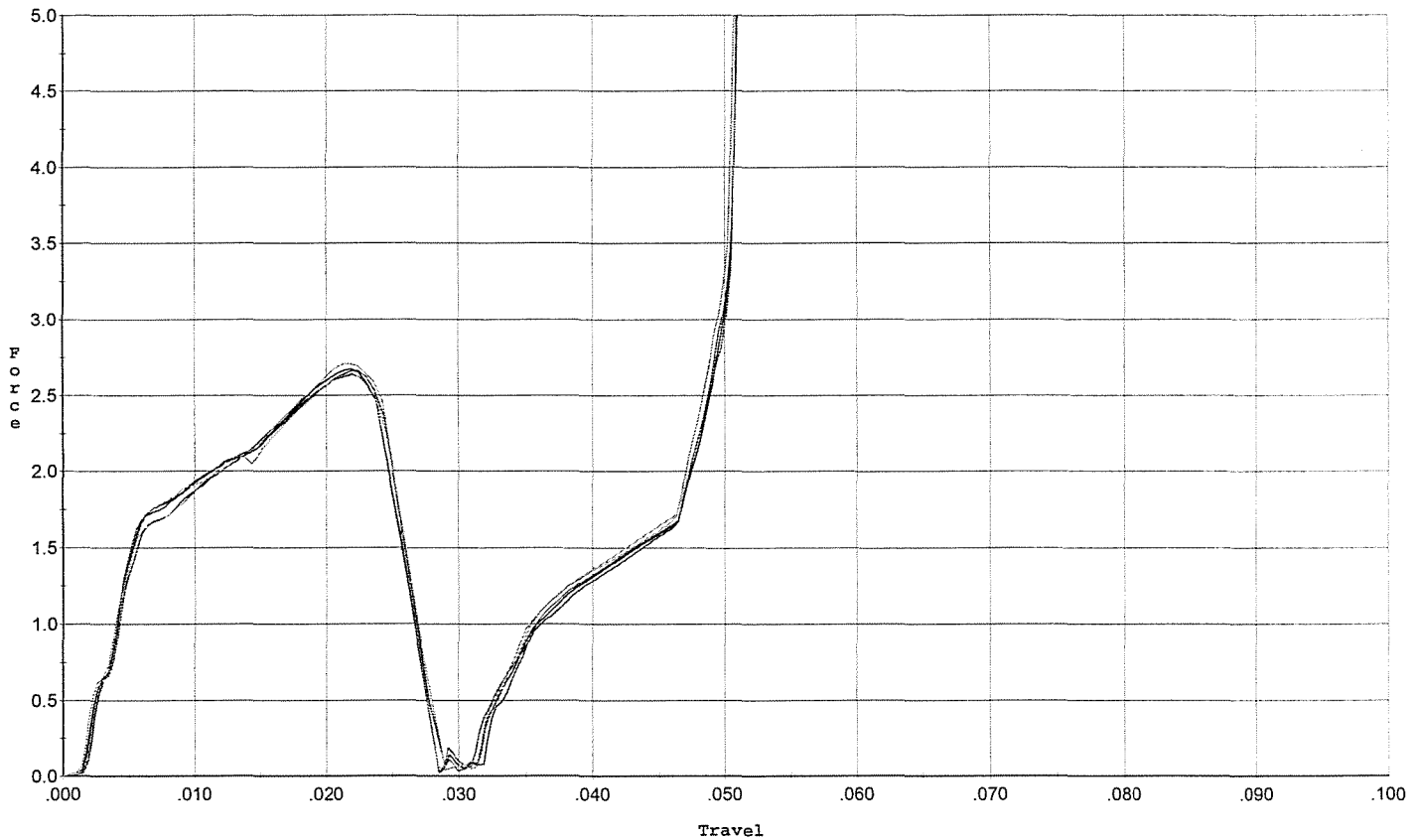
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.025	0.00	0.032	0.043		Set Trigger
2	2.597	0.024	0.00	0.032	0.043		Set Trigger
3	2.601	0.023	0.00	0.032	0.041		Set Trigger
4	2.663	0.022	0.00	0.032	0.041		Set Trigger
5	2.566	0.023	0.00	0.032	0.041		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles- .50 lb



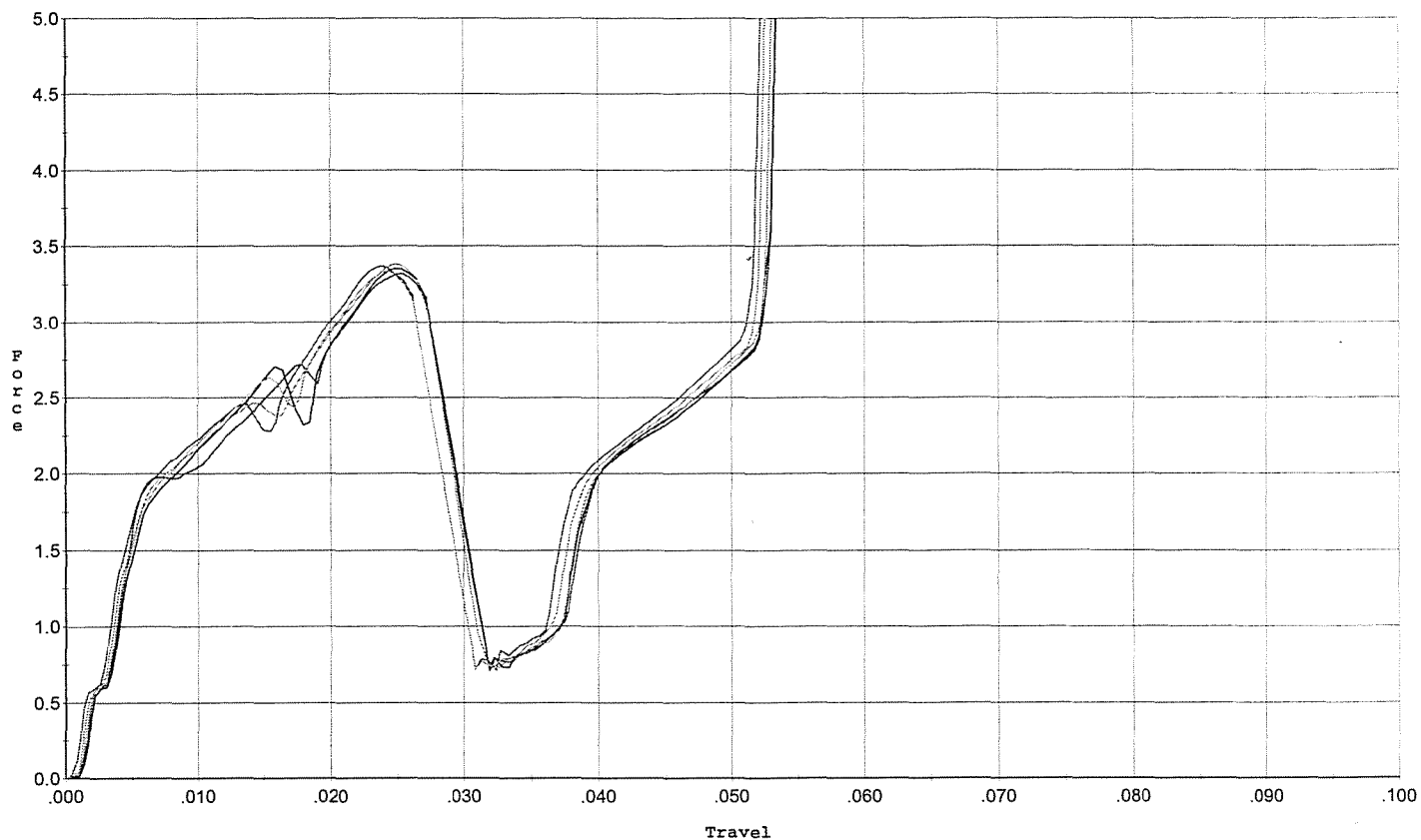
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.024	0.00	0.032	0.043		Set Trigger
2	2.673	0.026	0.00	0.032	0.045		Set Trigger
3	2.636	0.026	0.00	0.032	0.045		Set Trigger
4	2.707	0.024	0.00	0.032	0.043		Set Trigger
5	2.643	0.025	0.00	0.032	0.043		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.320	0.029	0.00	0.025	0.063		Set Trigger
2	3.352	0.027	0.00	0.026	0.058		Set Trigger
3	3.369	0.026	0.00	0.026	0.057		Set Trigger
4	3.338	0.026	0.00	0.026	0.056		Set Trigger
5	3.382	0.027	0.00	0.025	0.059		Set Trigger

A-335

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc.. 8/11/2009 10:57:14 AM

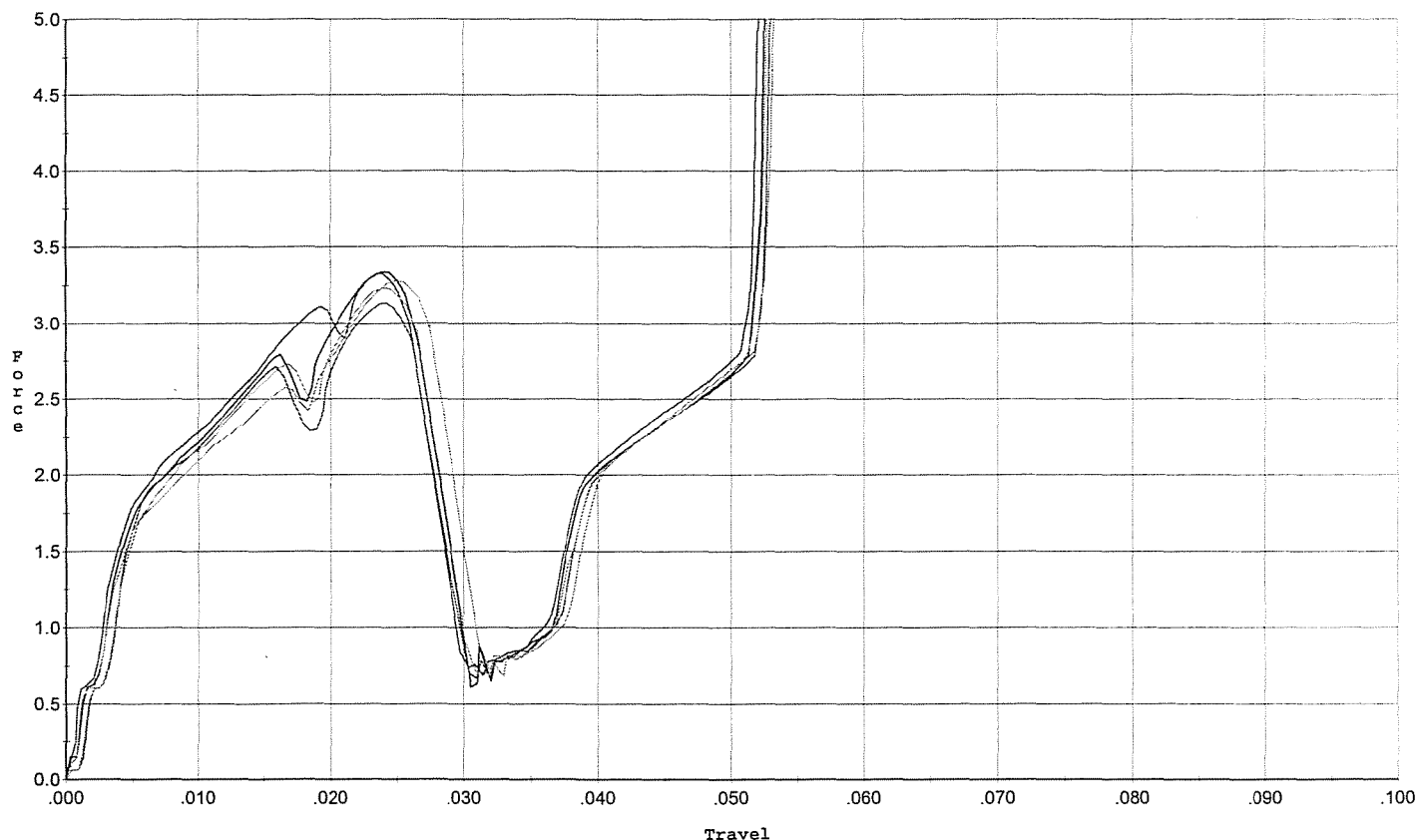
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400094392

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



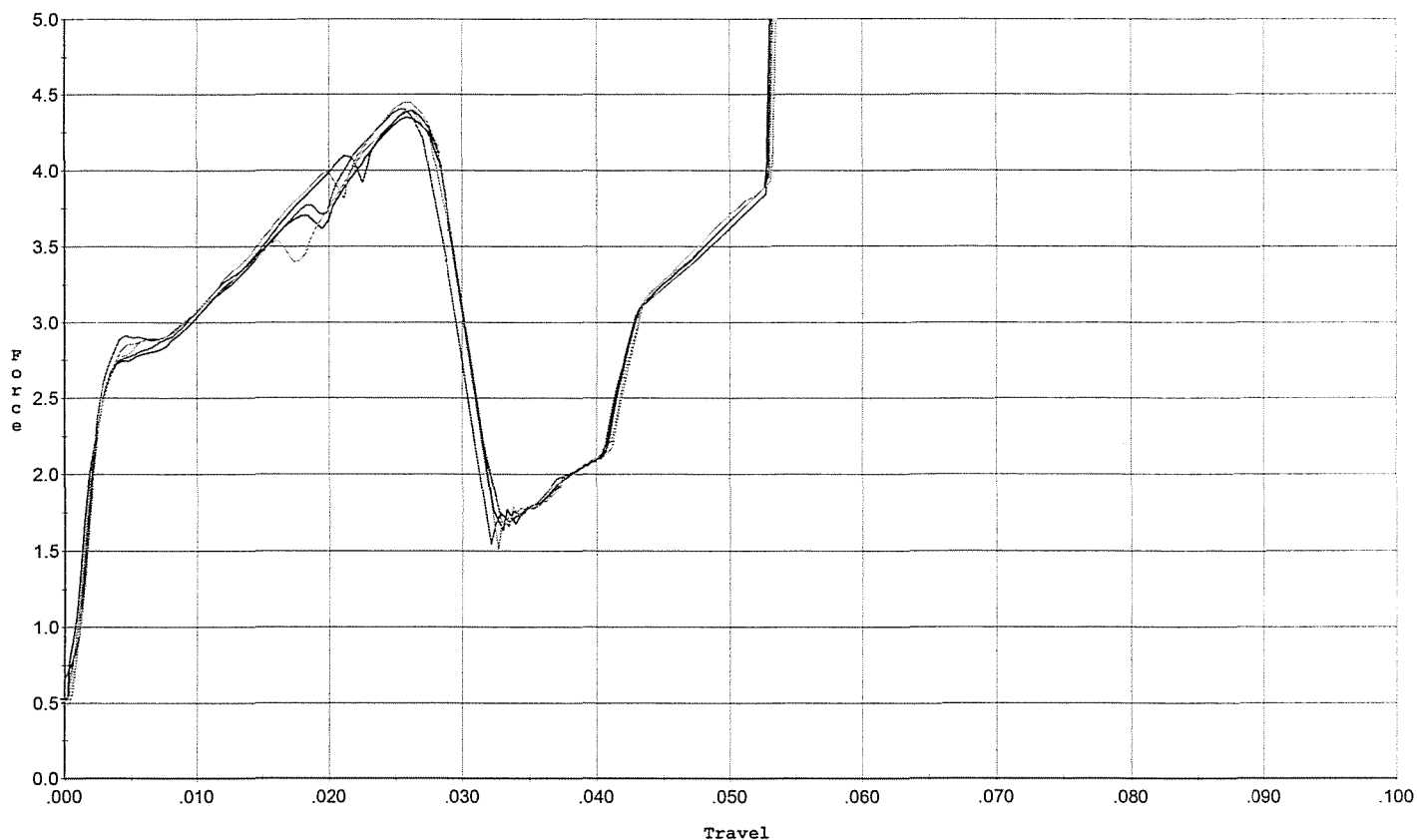
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.326	0.026	0.00	0.030	0.059		Set Trigger
2	3.339	0.027	0.00	0.027	0.059		Set Trigger
3	3.134	0.026	0.00	0.031	0.054		Set Trigger
4	3.234	0.027	0.00	0.030	0.057		Set Trigger
5	3.280	0.027	0.00	0.026	0.058		Set Trigger

A-3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



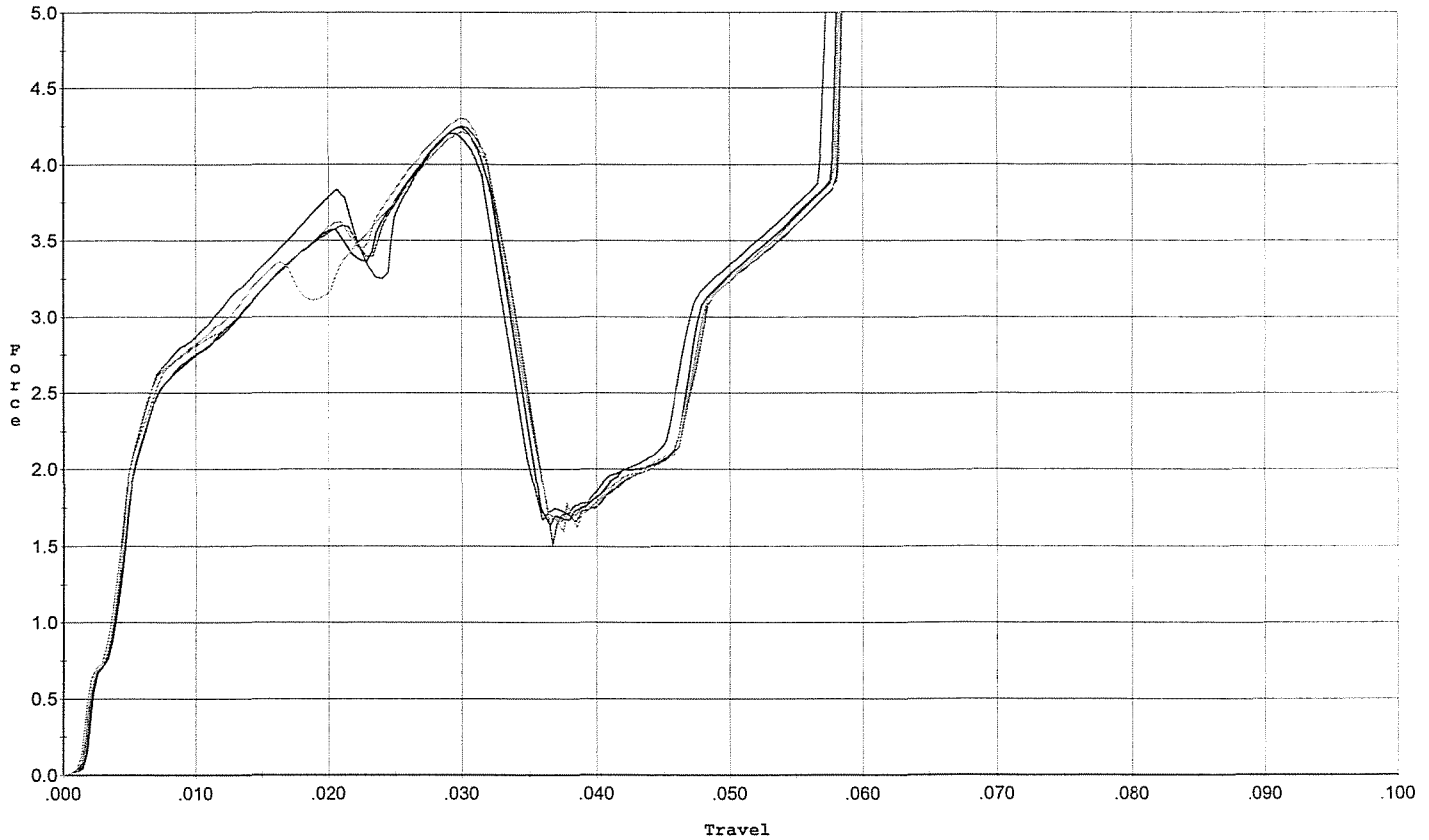
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.395	0.028	0.00	0.023	0.089		Set Trigger
2	4.351	0.028	0.00	0.022	0.088		Set Trigger
3	4.403	0.029	0.00	0.023	0.090		Set Trigger
4	4.397	0.029	0.00	0.022	0.089		Set Trigger
5	4.447	0.028	0.00	0.022	0.089		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



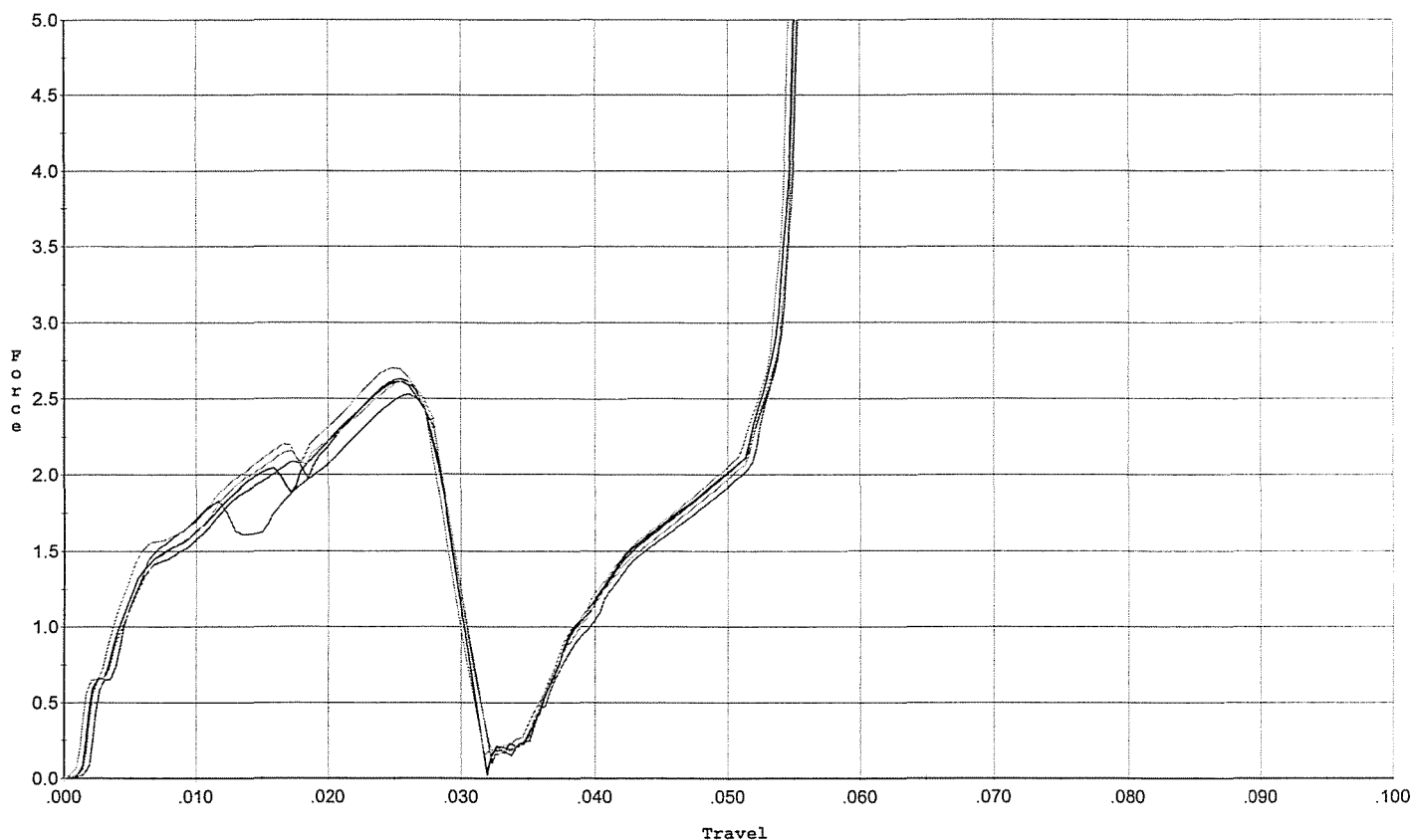
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.032	0.00	0.024	0.089		Set Trigger
2	4.246	0.032	0.00	0.024	0.090		Set Trigger
3	4.250	0.034	0.00	0.024	0.094		Set Trigger
4	4.302	0.032	0.00	0.024	0.090		Set Trigger
5	4.213	0.032	0.00	0.024	0.089		Set Trigger

A. 4.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



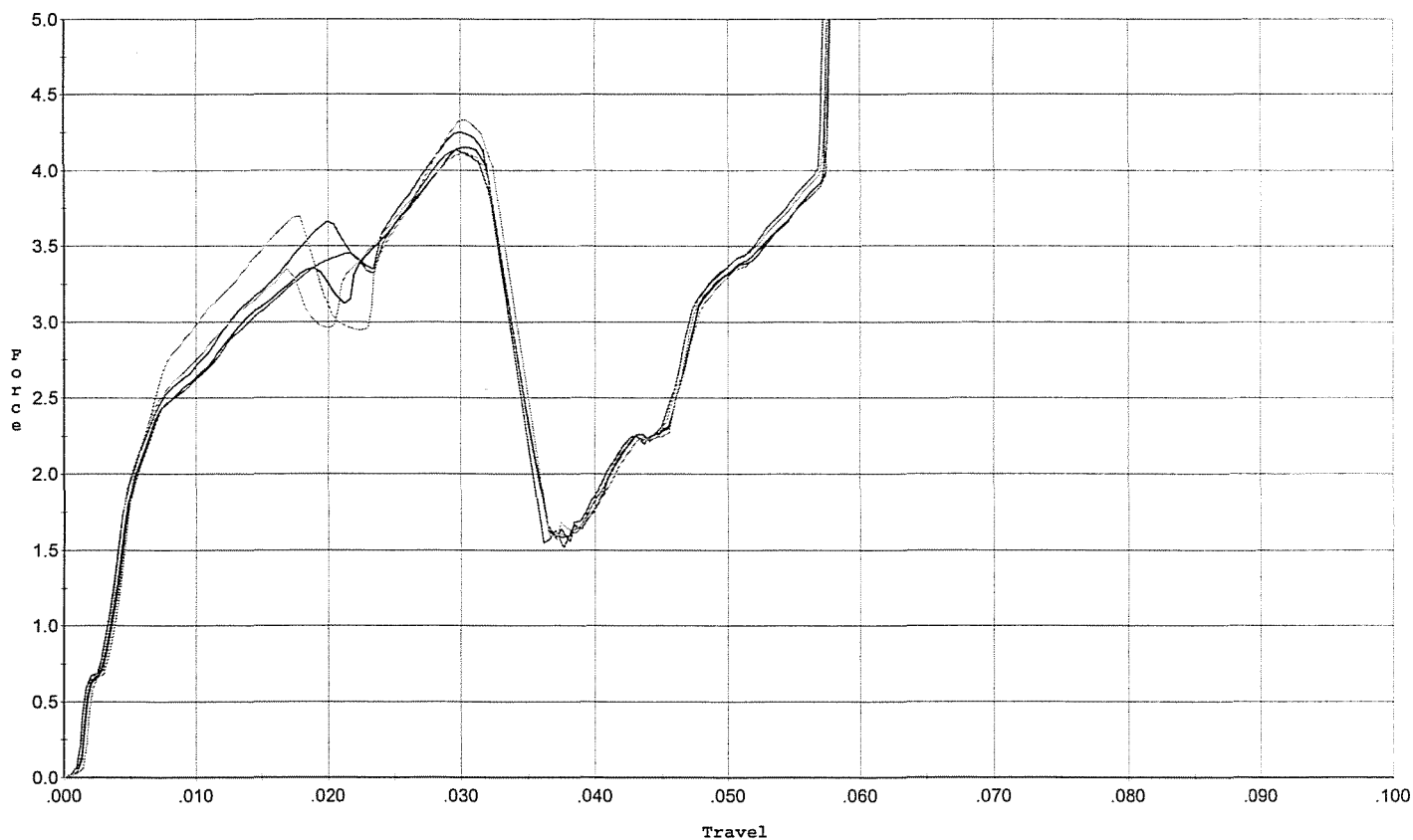
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.028	0.00	0.033	0.048		Set Trigger
2	2.612	0.028	0.00	0.033	0.048		Set Trigger
3	2.530	0.028	0.00	0.033	0.045		Set Trigger
4	2.614	0.028	0.00	0.033	0.048		Set Trigger
5	2.702	0.027	0.00	0.033	0.049		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.032	0.00	0.024	0.090		Set Trigger
2	4.150	0.032	0.00	0.024	0.087		Set Trigger
3	4.136	0.032	0.00	0.024	0.088		Set Trigger
4	4.333	0.032	0.00	0.024	0.090		Set Trigger
5	4.118	0.032	0.00	0.024	0.089		Set Trigger

A-4.19