

G6863665

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

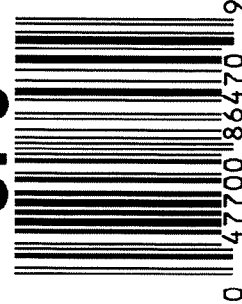
24"

CAPACITY

6

G6863665

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 3665

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SPD
470	DIS-ASSEMBLE ACTION		6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-10-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-13-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6-16-09	KTU
540	APPLY COATINGS (BARREL ACTION)		6-24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

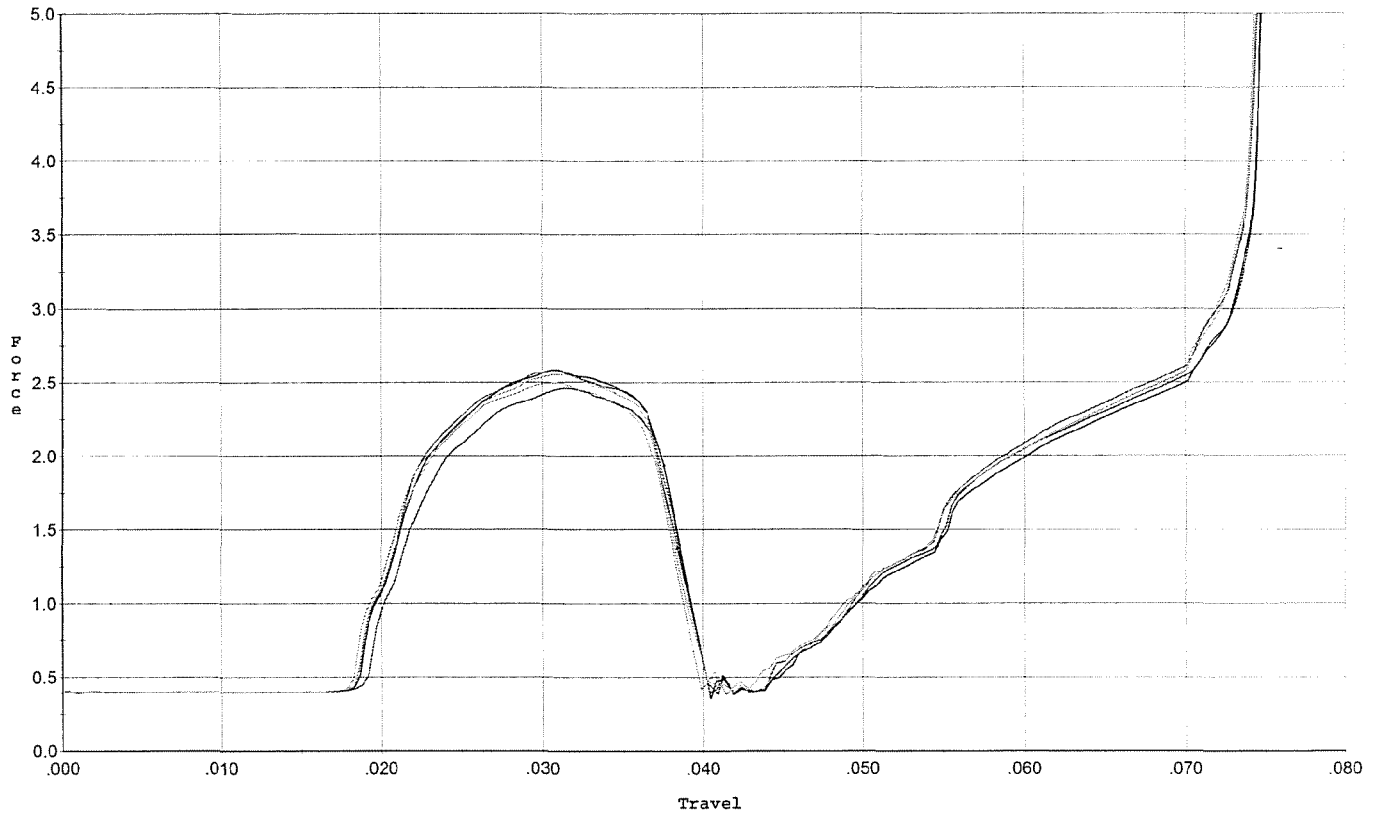
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-20-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>50</u> <u>40</u>	8-20-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	8-20-09	LN
	J) ASSEMBLE STOCK		8-7-09	SPD.
	K) ASSEMBLE SWIVEL STUDS		8-20-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	LN
670	FINAL INSPECTION A) HEADSPACE		8-20-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u> <u>240</u> <u>246</u> <u>241</u> <u>245</u>	8-20-09	LN
	C) FUNCTION		8-20-09	LN
690	PACK		8/21/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



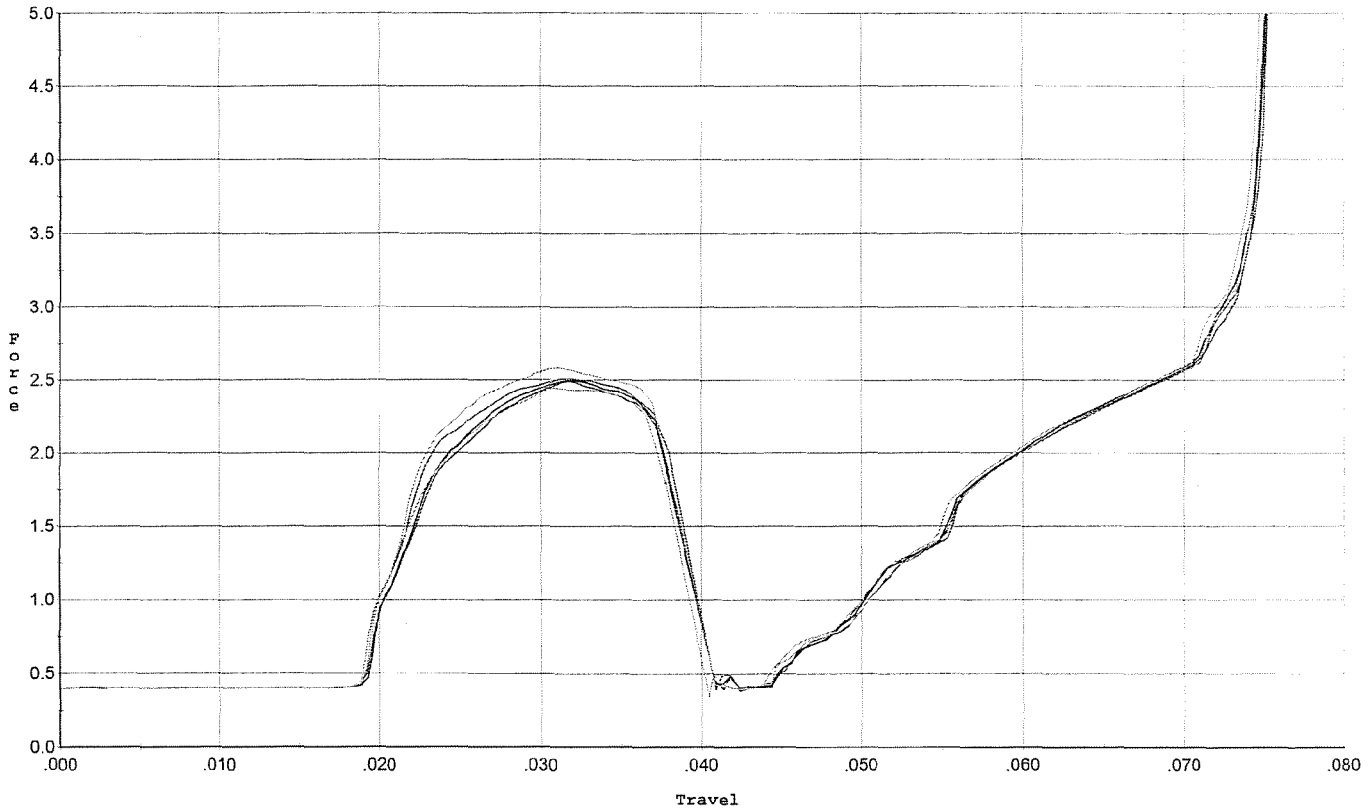
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.038	0.019	0.043	0.046		Set Trigger
2	2.582	0.038	0.019	0.043	0.048		Set Trigger
3	2.580	0.038	0.019	0.043	0.049		Set Trigger
4	2.558	0.037	0.019	0.043	0.046		Set Trigger
5	2.499	0.037	0.018	0.043	0.046		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



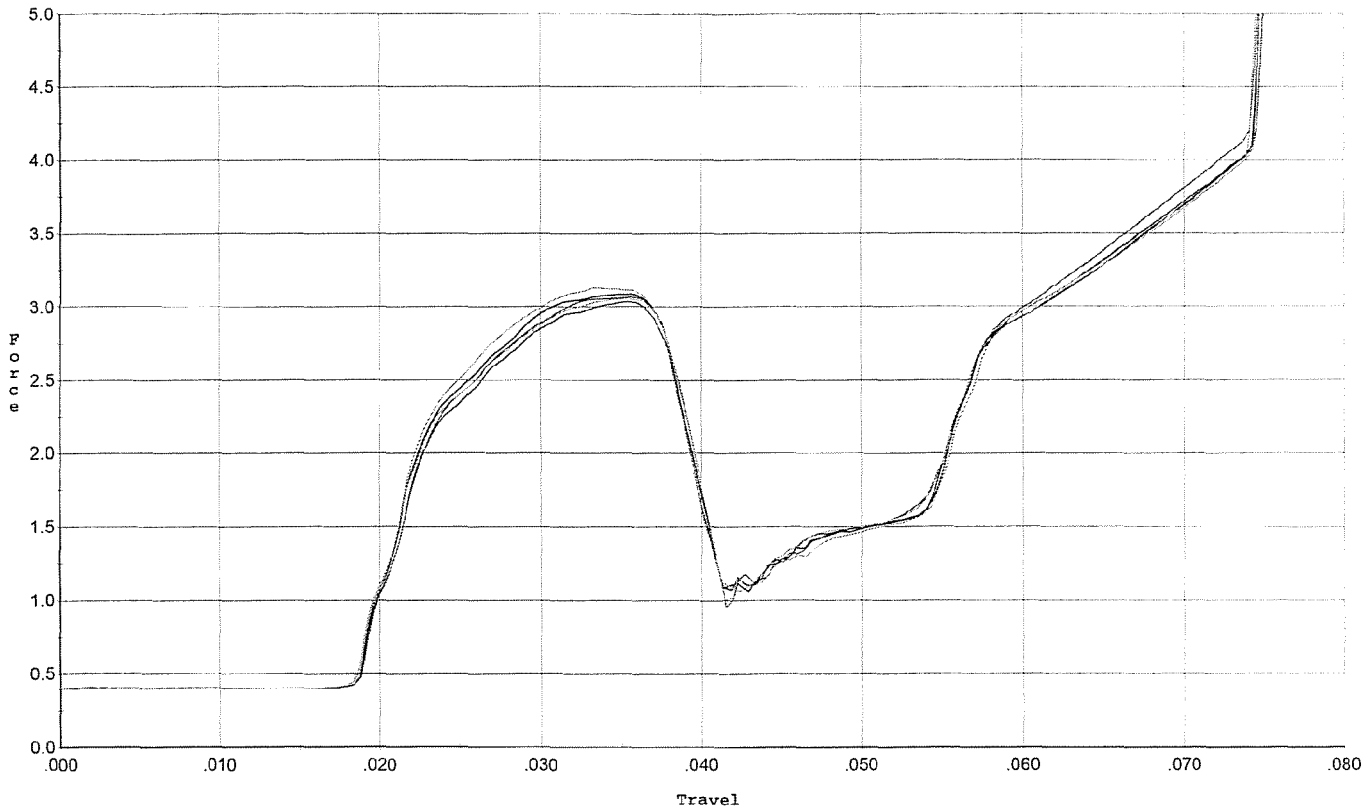
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.037	0.019	0.044	0.045		Set Trigger
2	2.493	0.039	0.020	0.043	0.047		Set Trigger
3	2.509	0.038	0.019	0.043	0.048		Set Trigger
4	2.586	0.039	0.019	0.043	0.049		Set Trigger
5	2.445	0.038	0.019	0.043	0.046		Set Trigger

Aug 2, 50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



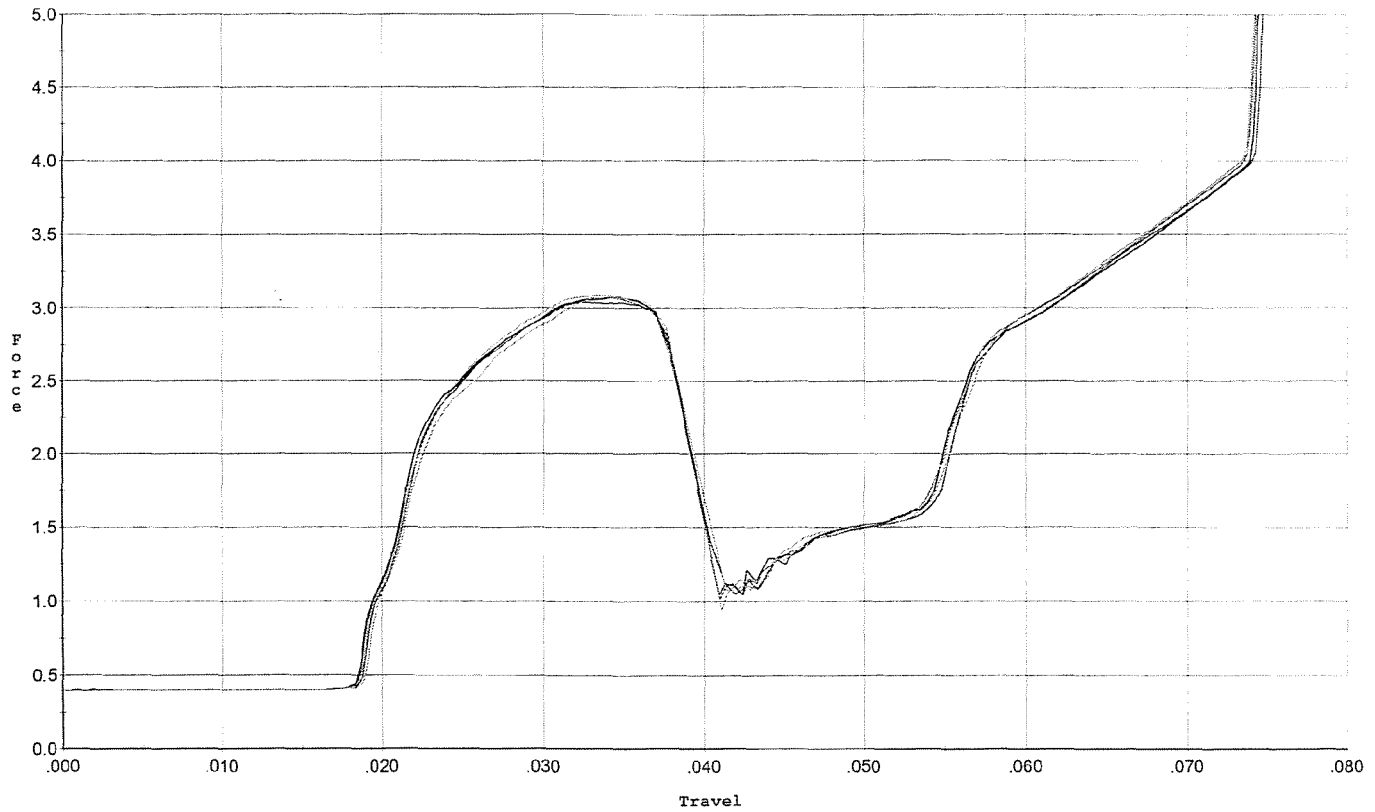
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.038	0.019	0.040	0.054		Set Trigger
2	3.088	0.038	0.019	0.040	0.055		Set Trigger
3	3.069	0.039	0.019	0.038	0.057		Set Trigger
4	3.055	0.039	0.019	0.038	0.057		Set Trigger
5	3.128	0.038	0.019	0.040	0.056		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



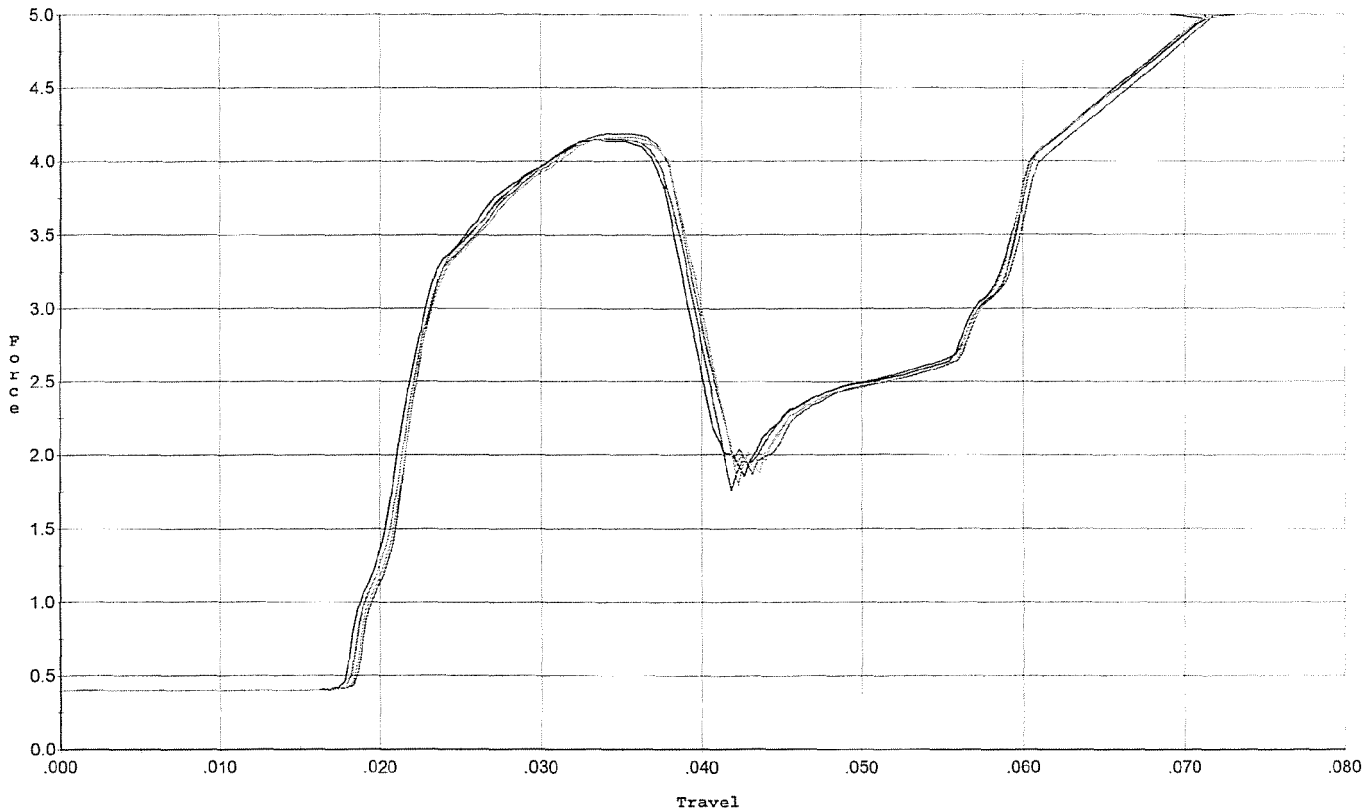
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.038	0.019	0.040	0.056		Set Trigger
2	3.075	0.038	0.019	0.041	0.056		Set Trigger
3	3.071	0.038	0.019	0.038	0.056		Set Trigger
4	3.088	0.038	0.019	0.038	0.057		Set Trigger
5	3.075	0.038	0.019	0.038	0.055		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



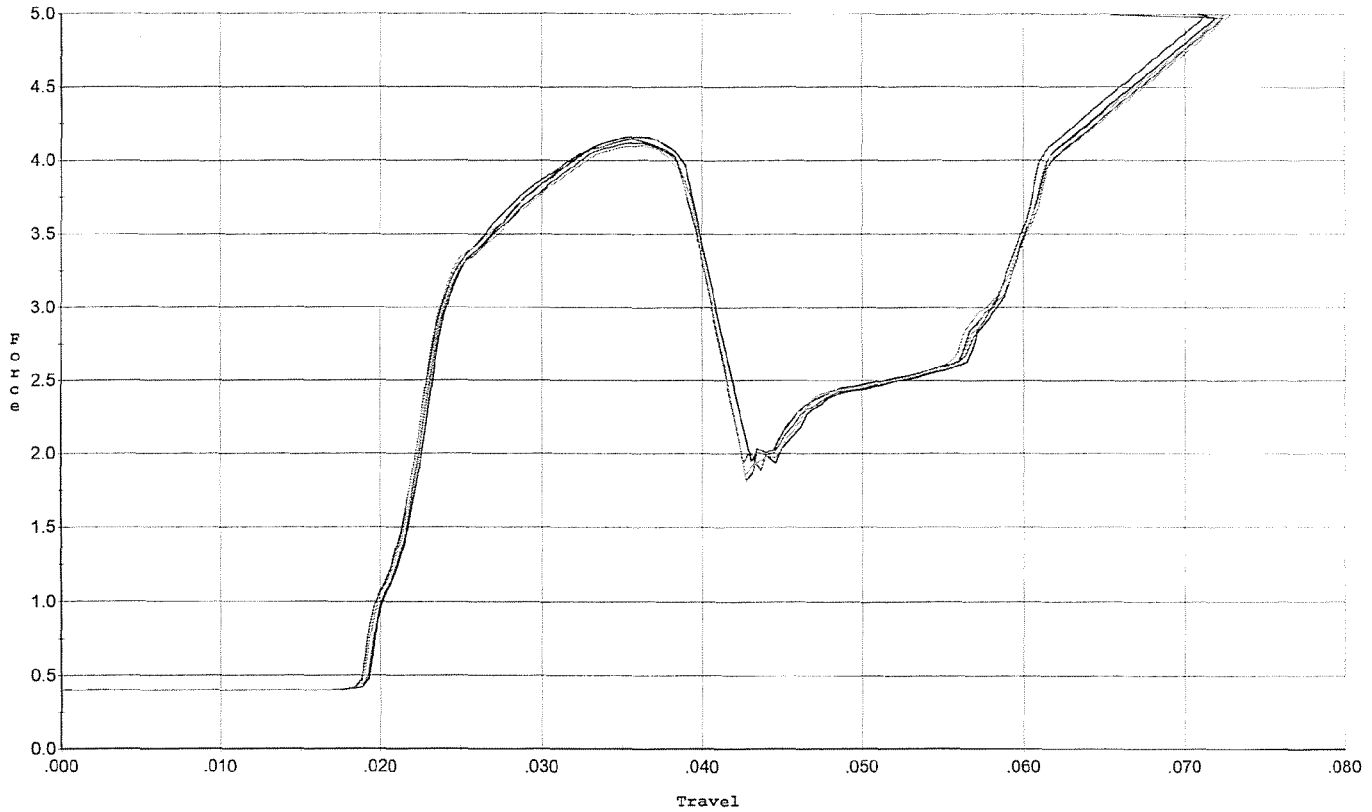
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.039	0.019	0.033	0.075		Set Trigger
2	4.144	0.038	0.018	0.034	0.074		Set Trigger
3	4.190	0.038	0.018	0.034	0.074		Set Trigger
4	4.162	0.038	0.018	0.033	0.074		Set Trigger
5	4.166	0.040	0.019	0.033	0.077		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



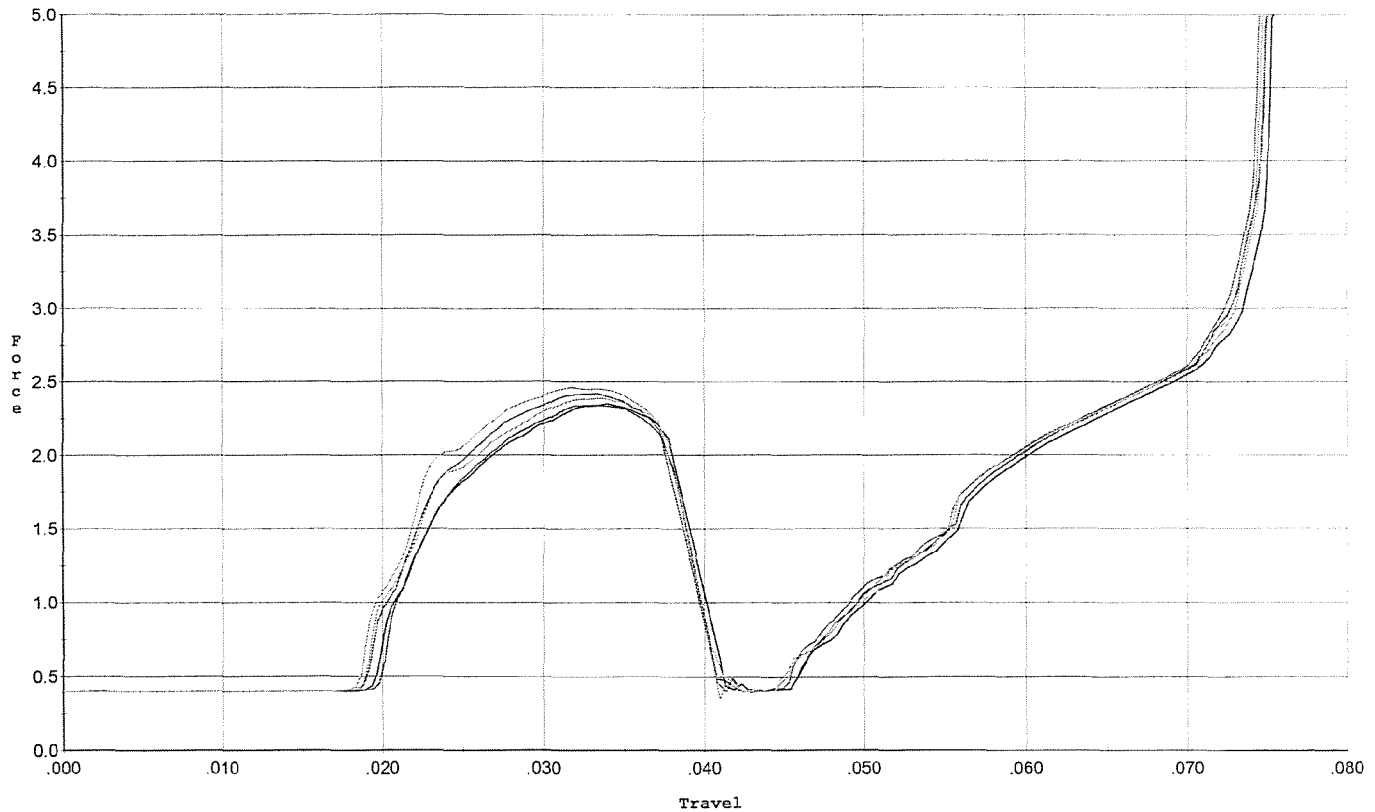
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.040	0.019	0.032	0.077		Set Trigger
2	4.161	0.039	0.019	0.033	0.074		Set Trigger
3	4.121	0.039	0.019	0.033	0.075		Set Trigger
4	4.104	0.040	0.019	0.033	0.075		Set Trigger
5	4.158	0.039	0.019	0.033	0.076		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



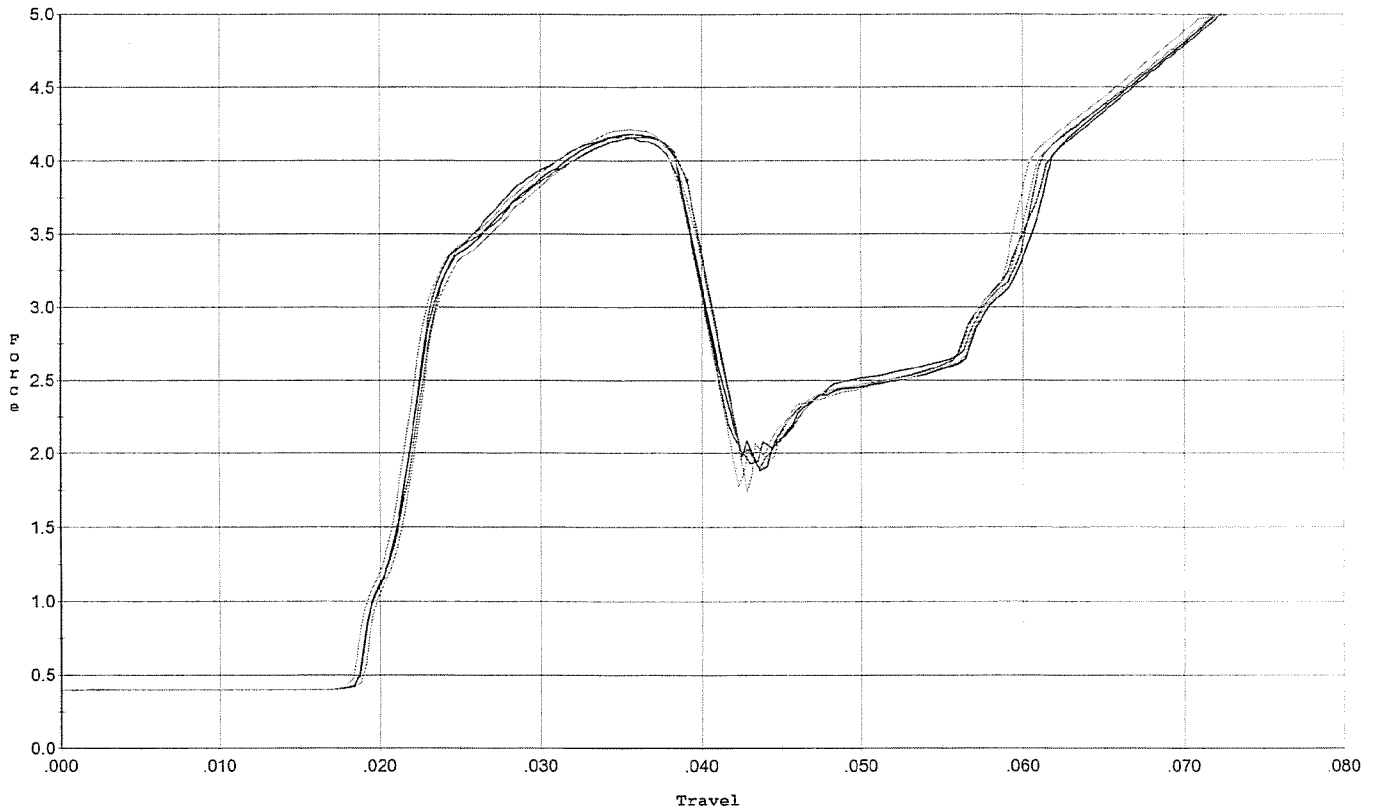
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.340	0.038	0.020	0.043	0.043		Set Trigger
2	2.350	0.040	0.020	0.043	0.045		Set Trigger
3	2.420	0.039	0.019	0.043	0.046		Set Trigger
4	2.387	0.038	0.019	0.043	0.045		Set Trigger
5	2.464	0.038	0.019	0.043	0.047		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.039	0.019	0.033	0.075		Set Trigger
2	4.180	0.038	0.019	0.034	0.074		Set Trigger
3	4.162	0.039	0.019	0.033	0.076		Set Trigger
4	4.212	0.039	0.019	0.033	0.076		Set Trigger
5	4.183	0.040	0.019	0.033	0.076		Set Trigger

Avg 4.18