

66863667

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

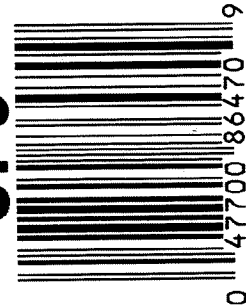
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863667

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863667

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-10-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	6/13/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KOW
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	L. D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

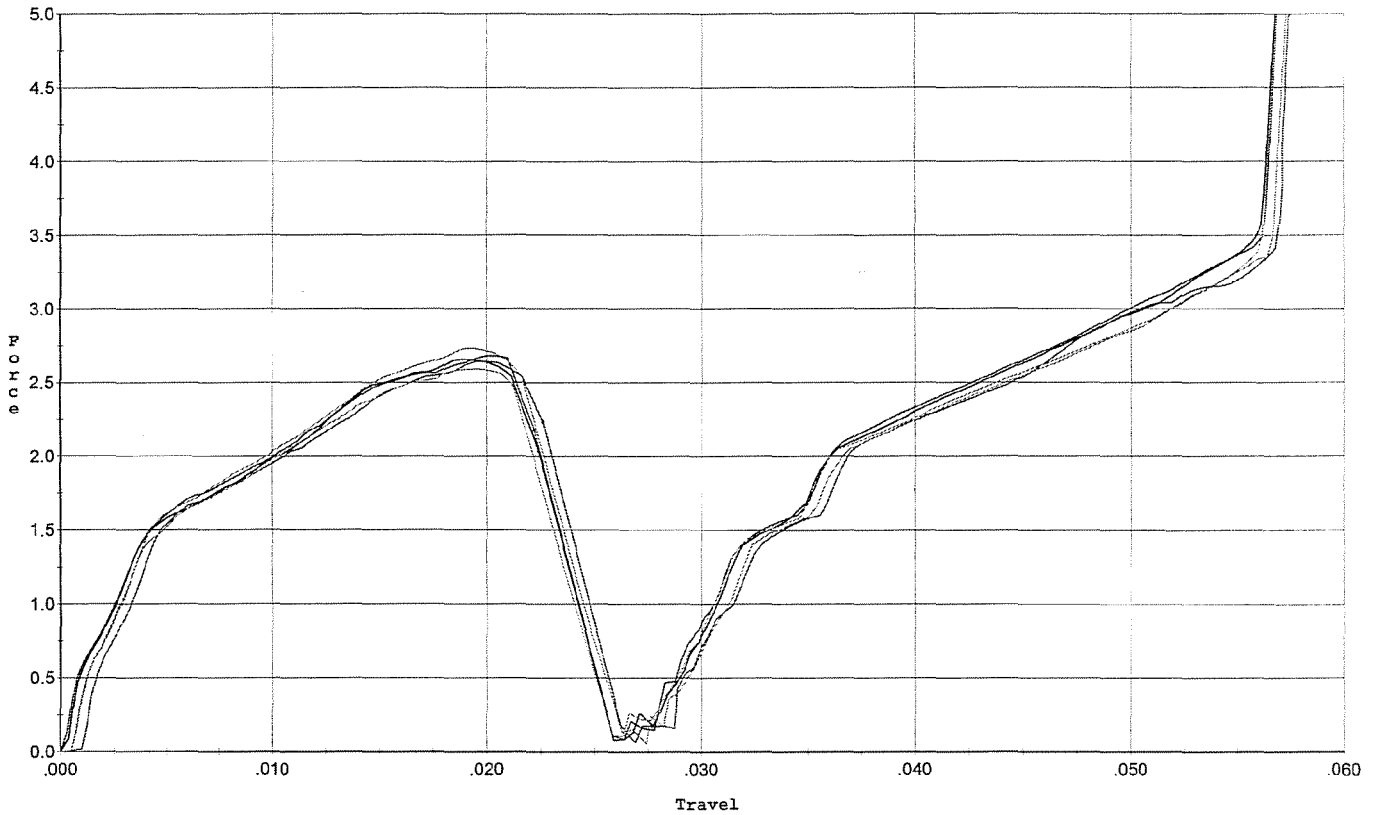
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/27/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/27/09	RB
	J) ASSEMBLE STOCK		8-26-09	L. H.
	K) ASSEMBLE SWIVEL STUDS		8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>(PASS)</u> FAIL <u>(PASS)</u> FAIL	8-26-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-09	RP, D.
670	FINAL INSPECTION A) HEADSPACE		8/27/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.33</u> <u>2.32</u> <u>2.42</u> <u>2.31</u>	8/27/09	RB
	C) FUNCTION		8/27/09	RB
690	PACK		8-28-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lb ini +/- .50 lb



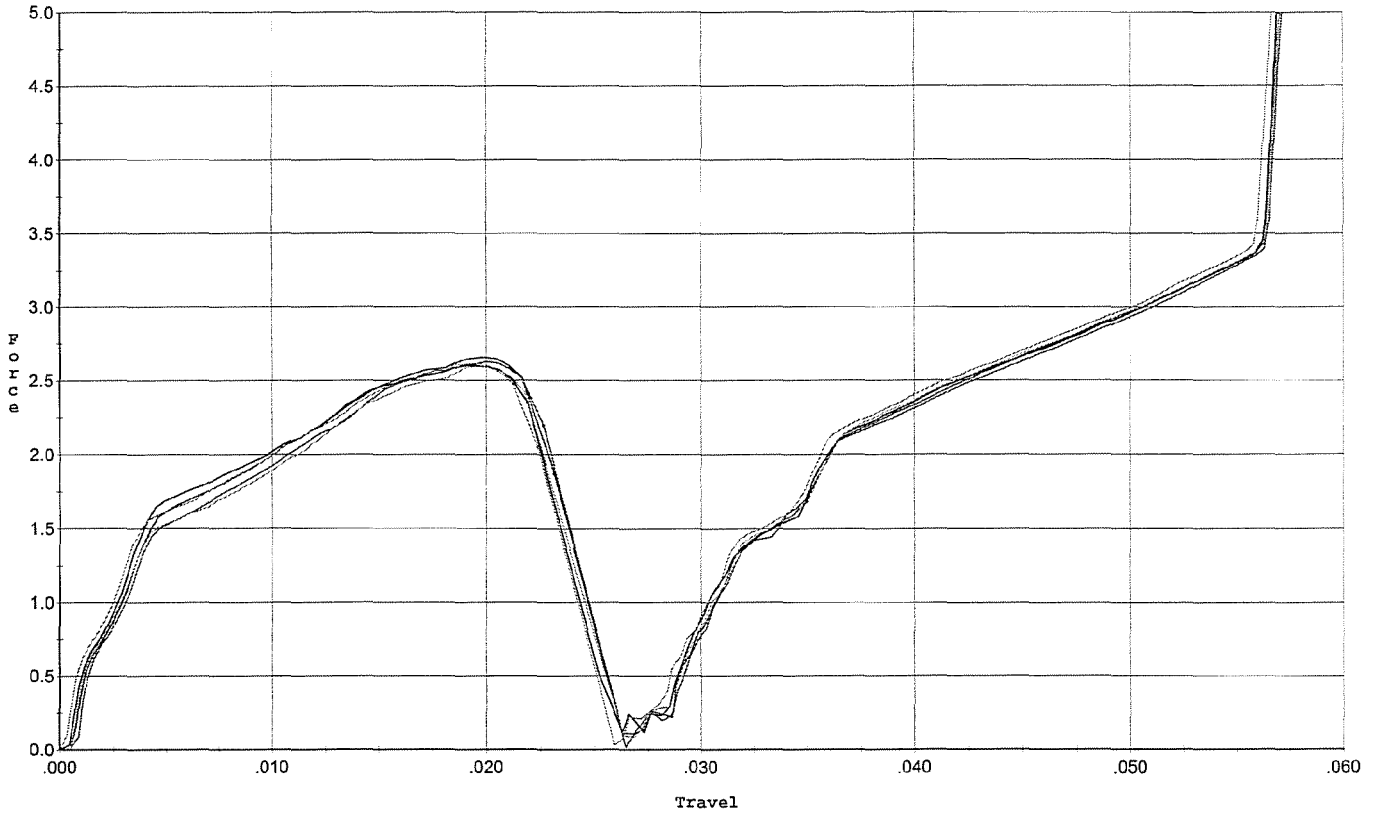
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.022	0.00	0.038	0.041		Single Action
2	2.658	0.022	0.00	0.038	0.041		Single Action
3	2.644	0.023	0.00	0.038	0.041		Single Action
4	2.594	0.021	0.00	0.038	0.038		Single Action
5	2.734	0.022	0.00	0.038	0.041		Single Action

A-2-66

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lb after 50 cycles+/- .50 lb



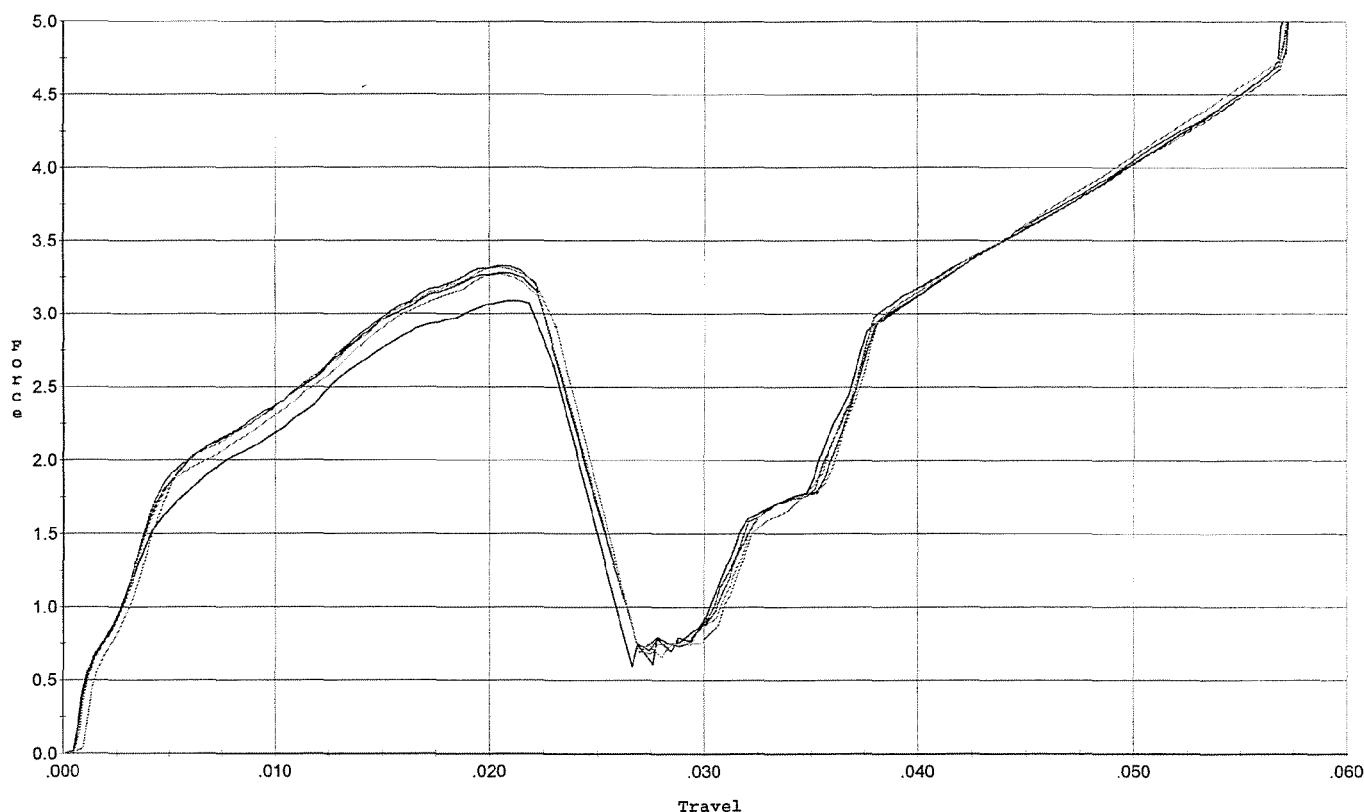
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.023	0.00	0.038	0.043		Single Action
2	2.601	0.022	0.00	0.038	0.041		Single Action
3	2.627	0.023	0.00	0.038	0.041		Single Action
4	2.594	0.022	0.00	0.038	0.039		Single Action
5	2.618	0.022	0.00	0.038	0.041		Single Action

A-2061

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



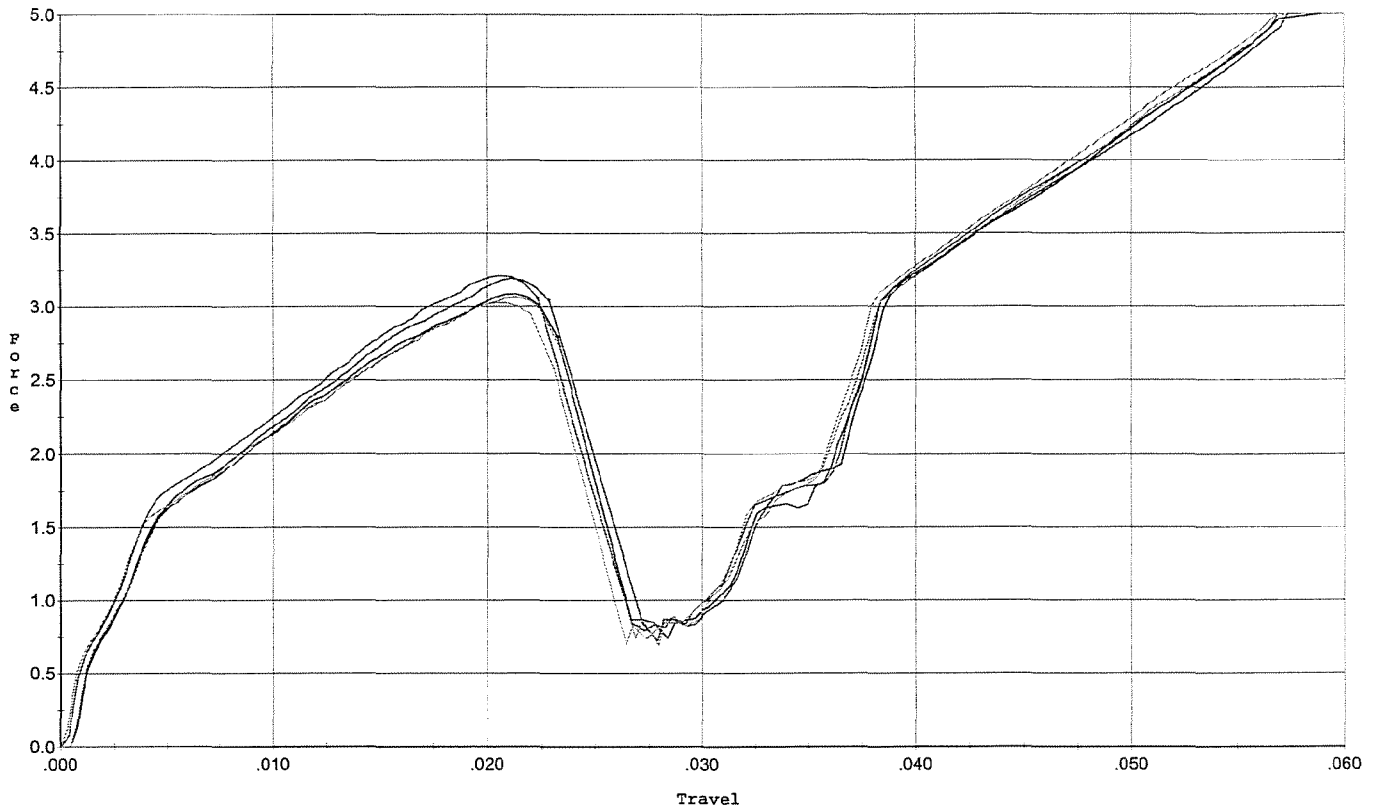
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.280	0.022	0.00	0.037	0.049		Single Action
2	3.091	0.023	0.00	0.036	0.048		Single Action
3	3.330	0.024	0.00	0.036	0.055		Single Action
4	3.272	0.025	0.00	0.036	0.053		Single Action
5	3.318	0.023	0.00	0.036	0.051		Single Action

A-3-25

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



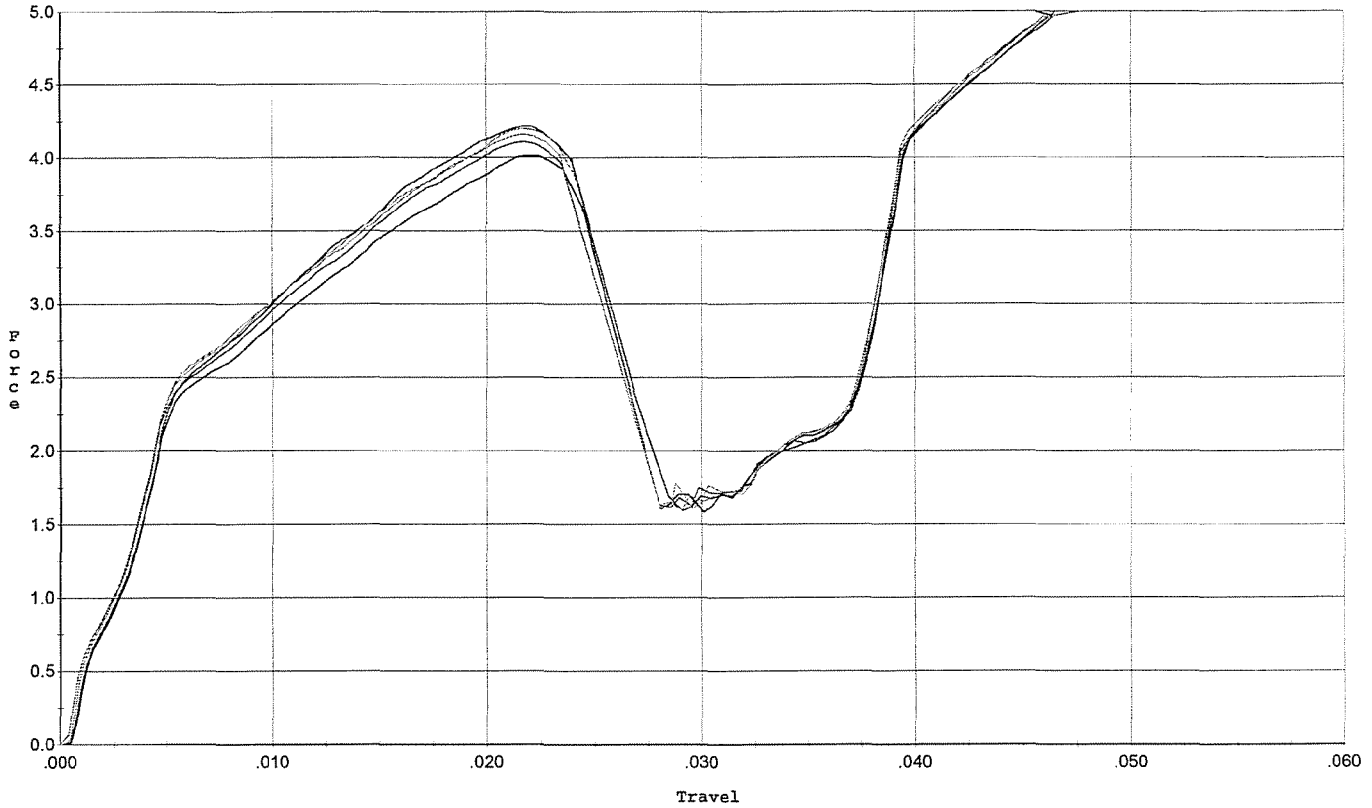
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.023	0.00	0.036	0.048		Single Action
2	3.085	0.023	0.00	0.037	0.048		Single Action
3	3.210	0.022	0.00	0.037	0.048		Single Action
4	3.026	0.023	0.00	0.036	0.047		Single Action
5	3.068	0.023	0.00	0.036	0.048		Single Action

A-3.11

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



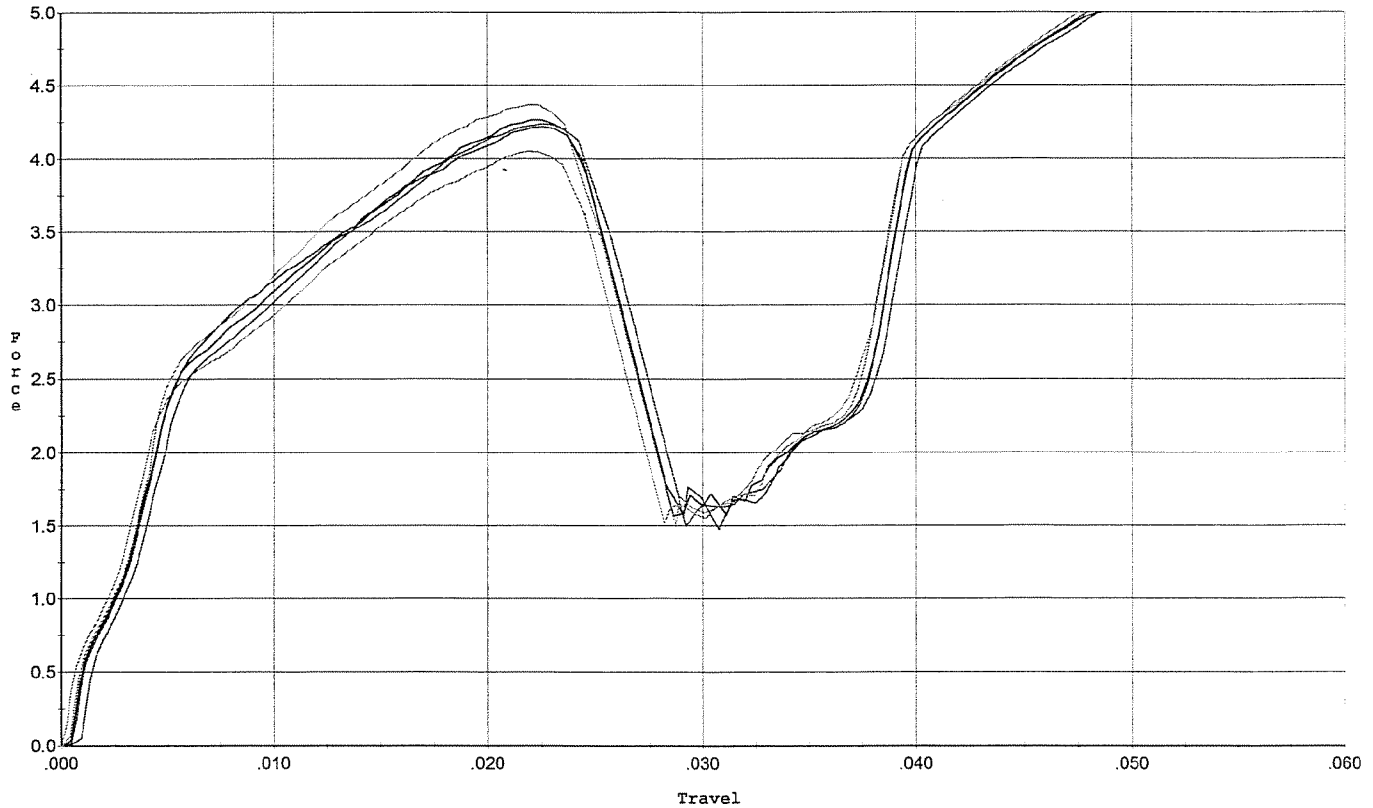
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.024	0.00	0.034	0.067		Single Action
2	4.013	0.024	0.00	0.034	0.065		Single Action
3	4.109	0.023	0.00	0.034	0.064		Single Action
4	4.161	0.023	0.00	0.033	0.065		Single Action
5	4.199	0.024	0.00	0.033	0.068		Single Action

A 4.13

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



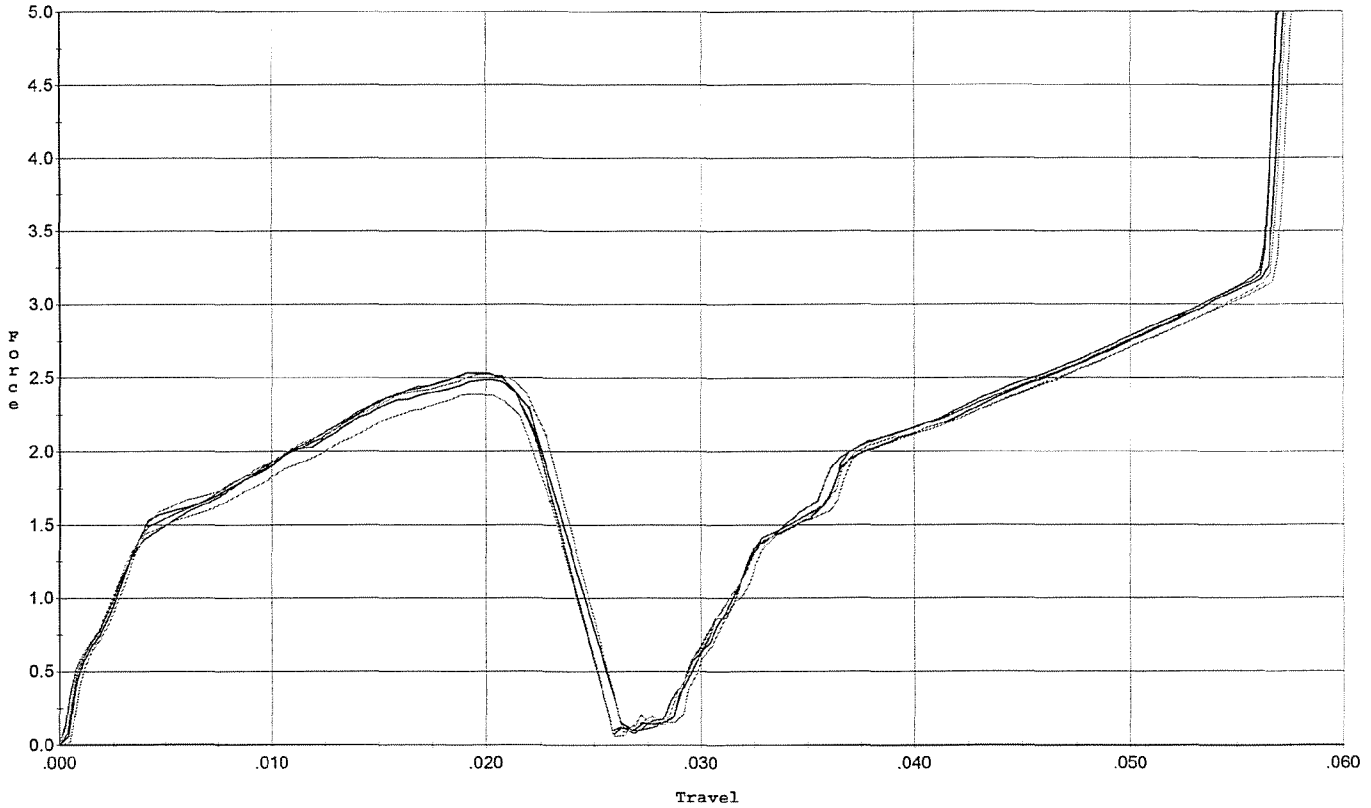
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.024	0.00	0.034	0.070		Single Action
2	4.265	0.025	0.00	0.034	0.070		Single Action
3	4.237	0.026	0.00	0.034	0.073		Single Action
4	4.367	0.025	0.00	0.033	0.074		Single Action
5	4.051	0.024	0.00	0.034	0.068		Single Action

A-4.22

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



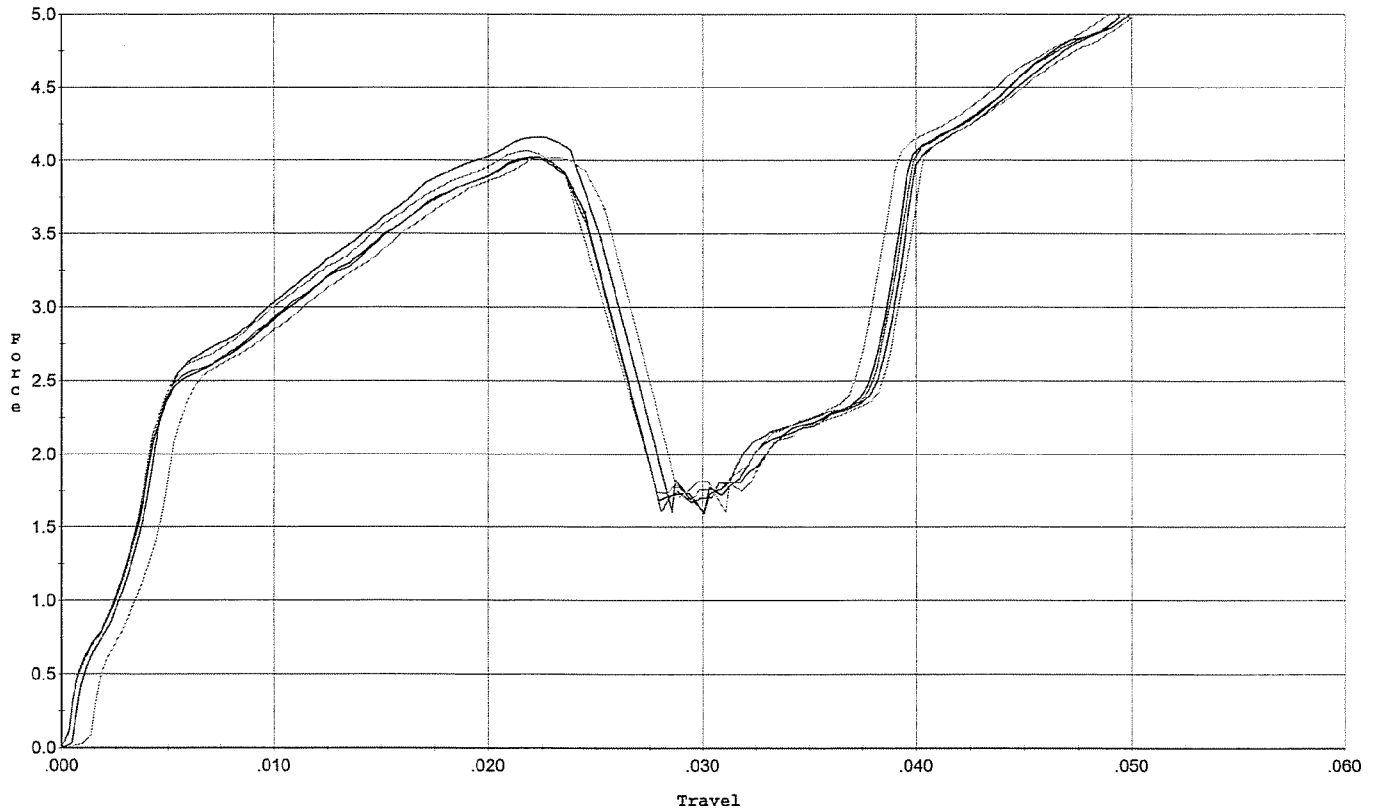
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.022	0.00	0.038	0.040		Single Action
2	2.487	0.022	0.00	0.038	0.039		Single Action
3	2.533	0.022	0.00	0.038	0.040		Single Action
4	2.388	0.023	0.00	0.038	0.039		Single Action
5	2.521	0.023	0.00	0.038	0.041		Single Action

A.2.49

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.025	0.00	0.034	0.071		Single Action
2	4.023	0.024	0.00	0.034	0.067		Single Action
3	4.013	0.025	0.00	0.034	0.067		Single Action
4	4.018	0.025	0.00	0.034	0.068		Single Action
5	4.068	0.026	0.00	0.034	0.071		Single Action

A-4.05