

G 6863669

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6863669

owner registration sticker



G6863669

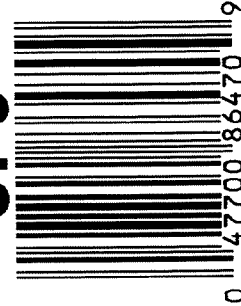
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863669

UPC



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # 86863669

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE		6-10-09	SPD
470	DIS-ASSEMBLE ACTION		6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-11-09	RIC
480	MAGNAFLUX BBL ACTION	MAGNAFLUX OPERATOR <u>(D)</u>	6/13/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/18/09	RTW
540	APPLY COATINGS (BARREL ACTION)		6/24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

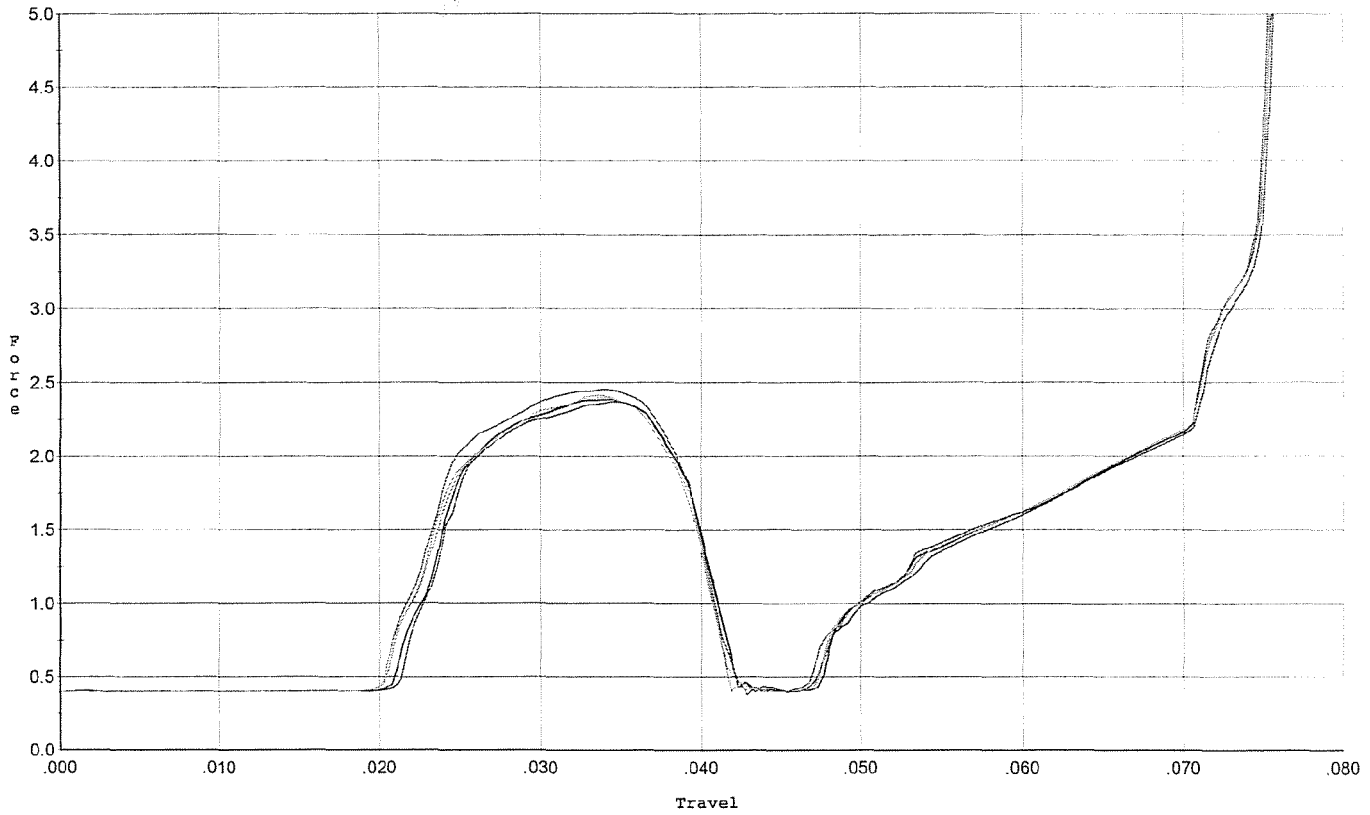
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>1°</u> <u>1°</u> <u>1°</u>	8/20/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/20/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8/20/09	RR
	J) ASSEMBLE STOCK		8-10-09	RPD
	K) ASSEMBLE SWIVEL STUDS		8/20/09	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	X. G.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	RPW
670	FINAL INSPECTION A) HEADSPACE		8/20/09	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.56</u> <u>2.56</u> <u>2.56</u> <u>2.84</u>	8/20/09	RR
	C) FUNCTION		8/20/09	RR
690	PACK		8/21/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



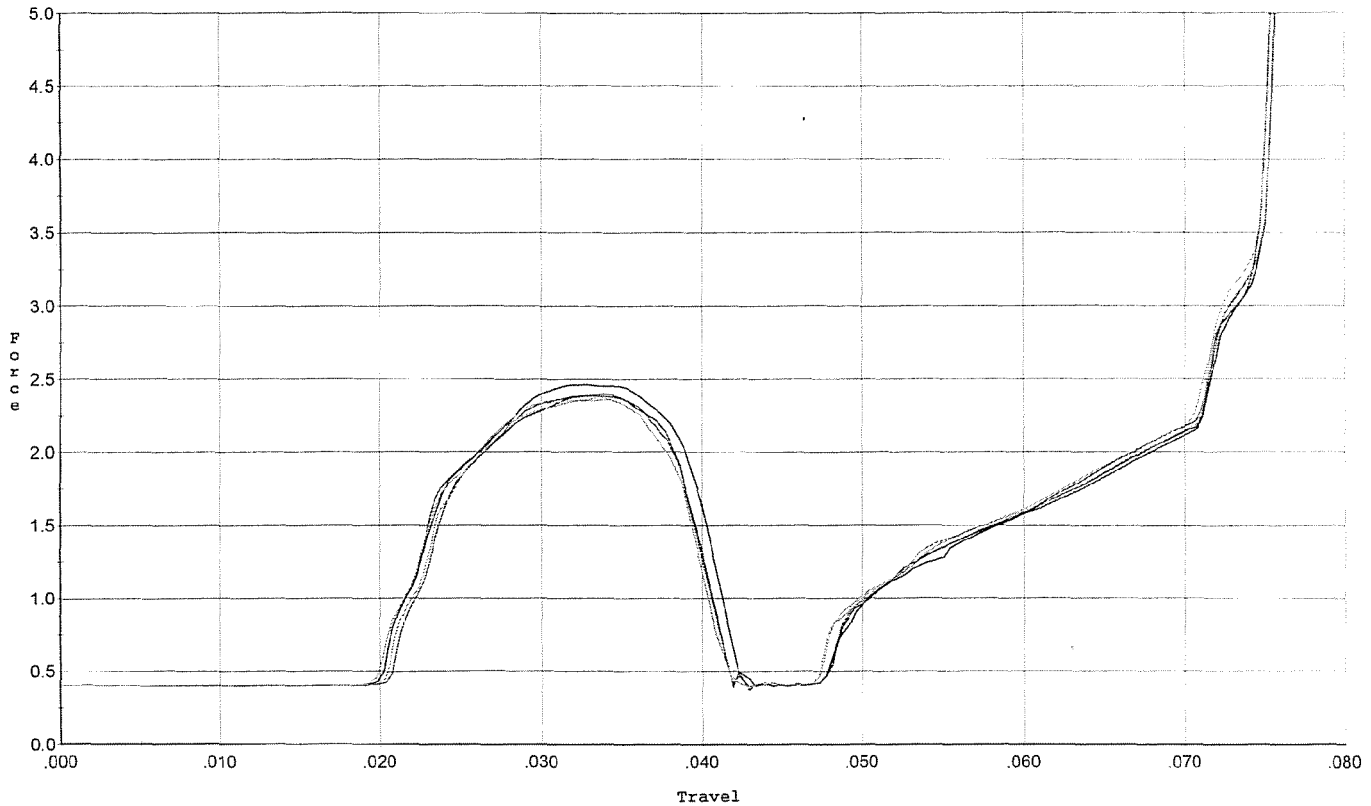
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.041	0.022	0.042	0.046		Set Trigger
2	2.386	0.039	0.021	0.043	0.045		Set Trigger
3	2.453	0.039	0.021	0.042	0.047		Set Trigger
4	2.415	0.039	0.021	0.042	0.045		Set Trigger
5	2.402	0.040	0.021	0.043	0.046		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



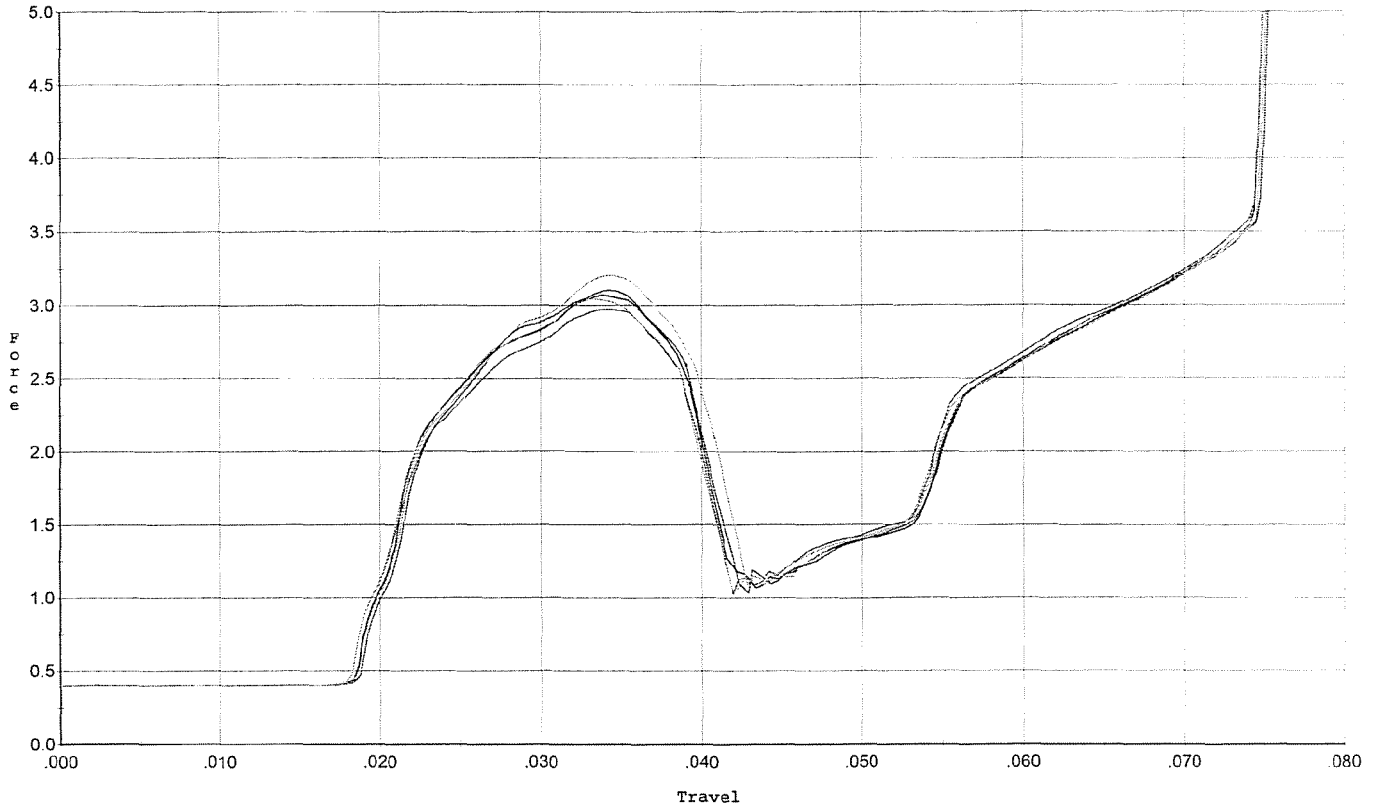
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.398	0.040	0.020	0.042	0.046		Set Trigger
2	2.462	0.040	0.020	0.042	0.048		Set Trigger
3	2.388	0.039	0.021	0.043	0.044		Set Trigger
4	2.358	0.039	0.020	0.043	0.045		Set Trigger
5	2.372	0.039	0.021	0.043	0.044		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



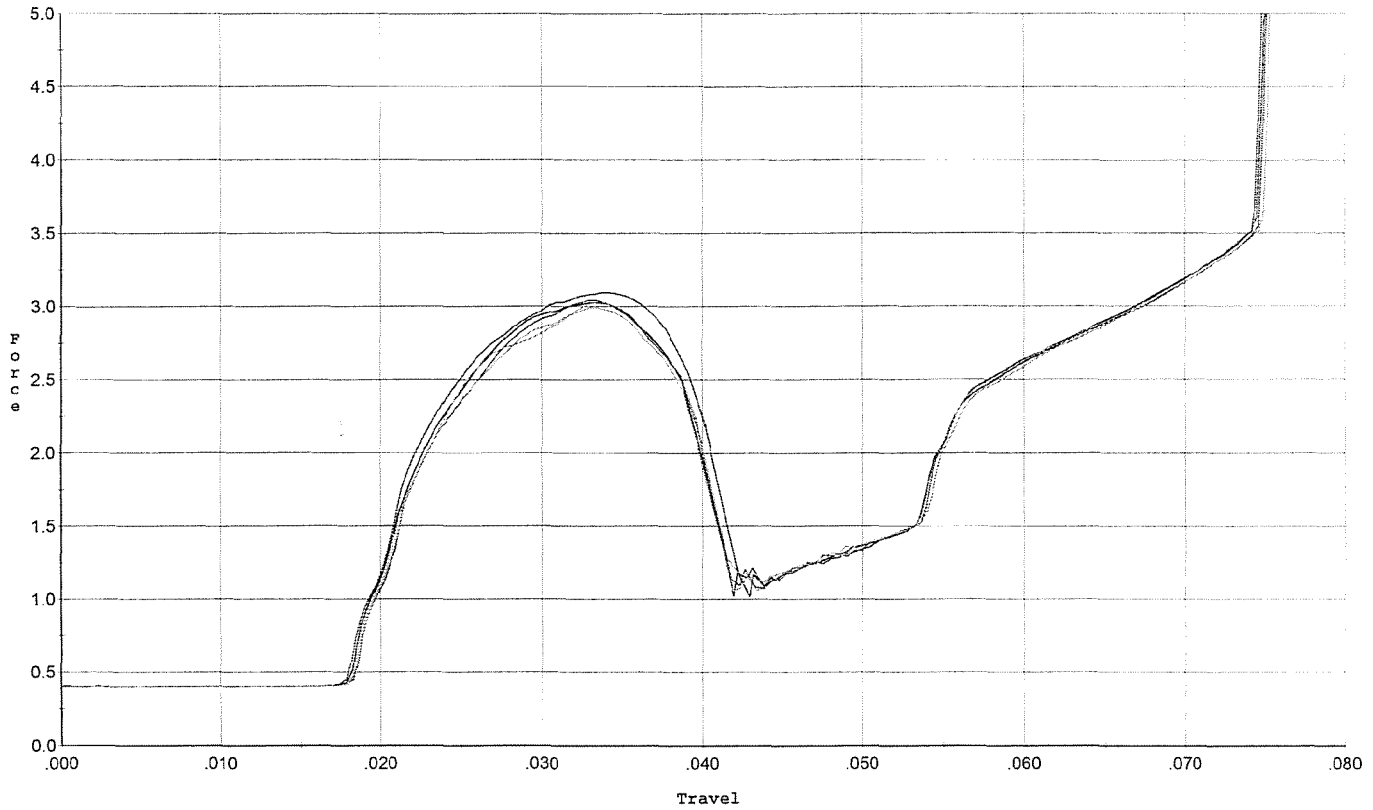
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.039	0.019	0.038	0.058		Set Trigger
2	3.070	0.039	0.019	0.037	0.058		Set Trigger
3	2.973	0.040	0.018	0.037	0.058		Set Trigger
4	3.043	0.039	0.018	0.038	0.057		Set Trigger
5	3.206	0.041	0.019	0.036	0.063		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



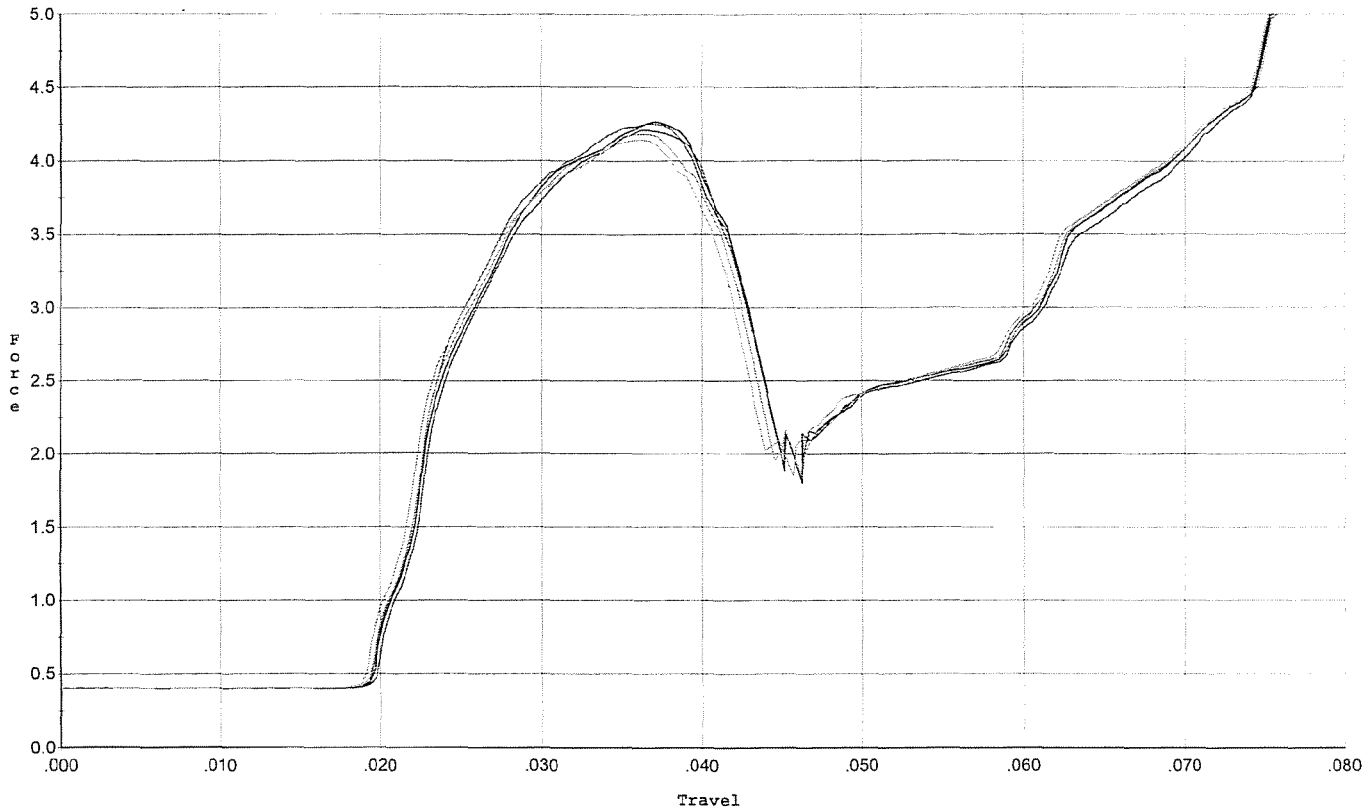
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.040	0.018	0.036	0.062		Set Trigger
2	3.026	0.040	0.018	0.037	0.059		Set Trigger
3	3.042	0.040	0.019	0.038	0.058		Set Trigger
4	2.991	0.040	0.018	0.038	0.058		Set Trigger
5	3.032	0.040	0.019	0.038	0.058		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



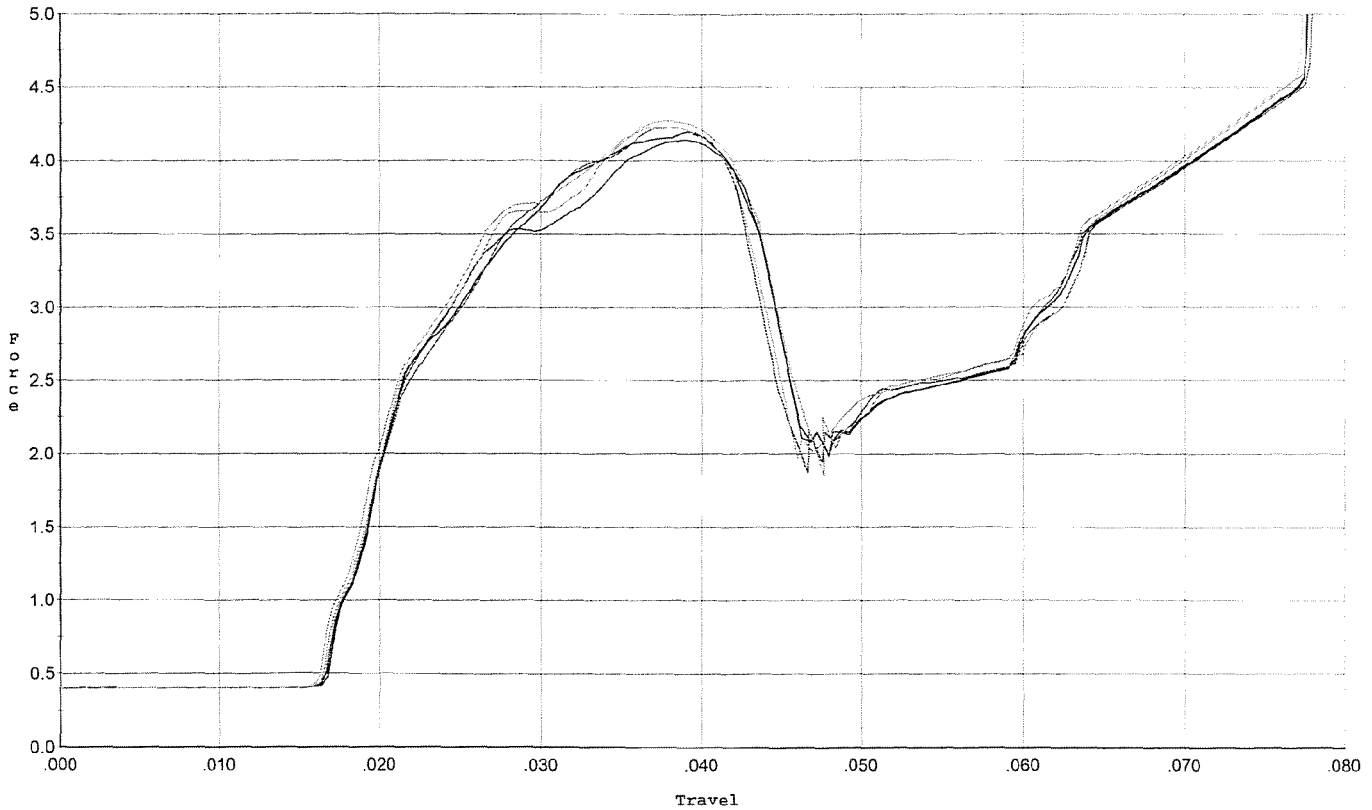
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.043	0.020	0.033	0.083		Set Trigger
2	4.265	0.043	0.020	0.033	0.084		Set Trigger
3	4.249	0.043	0.020	0.032	0.085		Set Trigger
4	4.142	0.042	0.019	0.033	0.080		Set Trigger
5	4.183	0.042	0.020	0.033	0.082		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



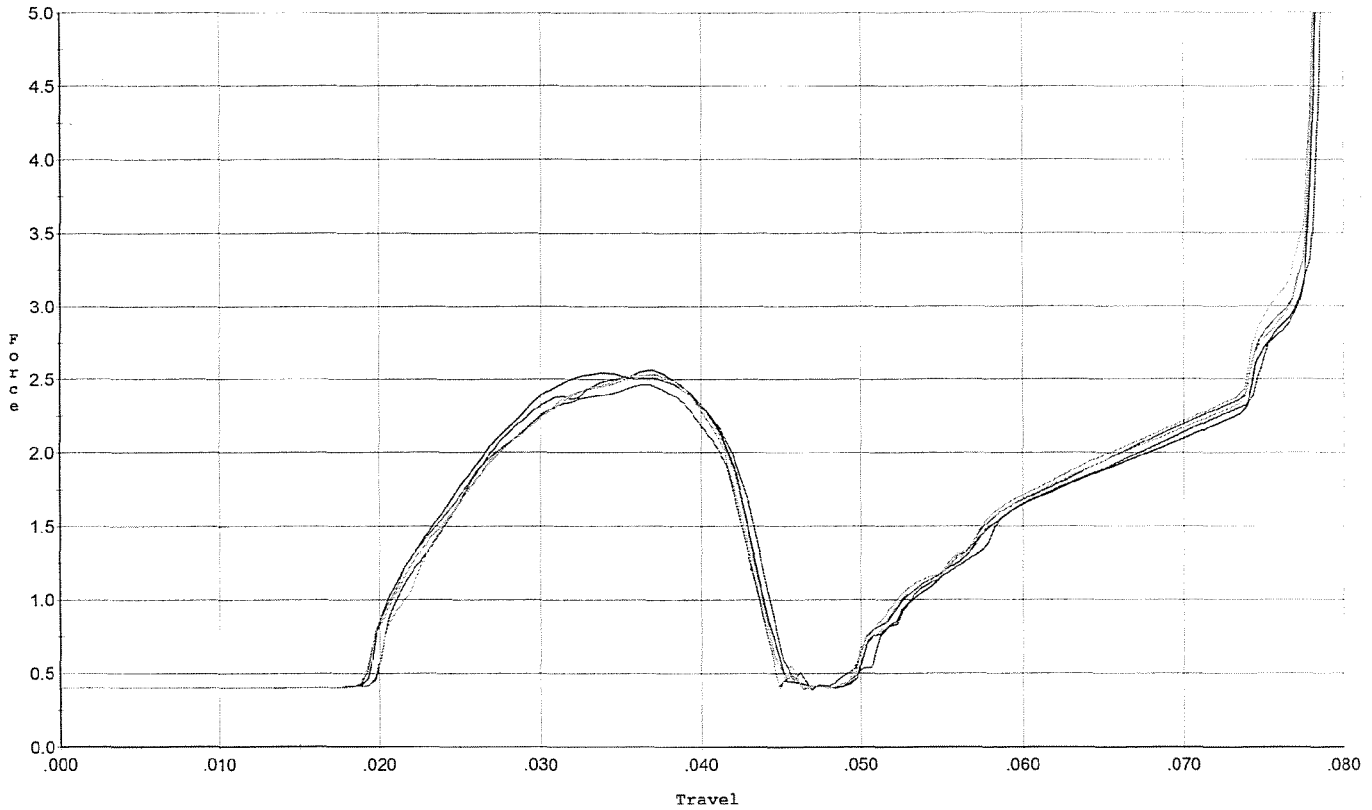
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.044	0.017	0.033	0.093		Set Trigger
2	4.199	0.044	0.017	0.033	0.094		Set Trigger
3	4.229	0.042	0.017	0.033	0.090		Set Trigger
4	4.230	0.044	0.016	0.033	0.095		Set Trigger
5	4.270	0.044	0.017	0.033	0.095		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



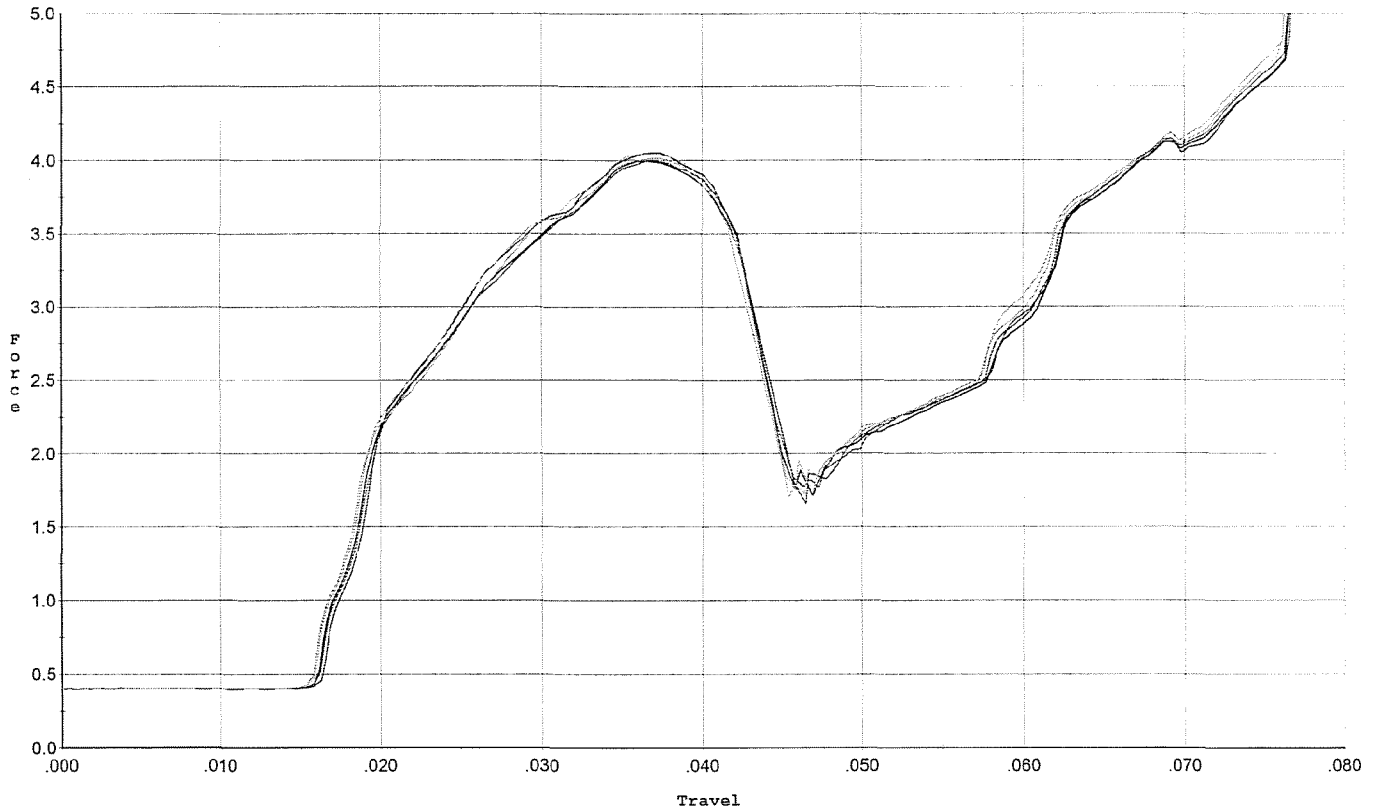
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.043	0.020	0.039	0.054		Set Trigger
2	2.558	0.042	0.020	0.039	0.055		Set Trigger
3	2.459	0.043	0.019	0.040	0.054		Set Trigger
4	2.526	0.042	0.020	0.039	0.053		Set Trigger
5	2.530	0.043	0.019	0.039	0.054		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.042	0.017	0.033	0.087		Set Trigger
2	3.991	0.042	0.016	0.033	0.087		Set Trigger
3	3.996	0.042	0.016	0.033	0.086		Set Trigger
4	4.012	0.043	0.016	0.033	0.089		Set Trigger
5	4.045	0.042	0.016	0.033	0.088		Set Trigger

Avg 4.01