

G 6863672

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

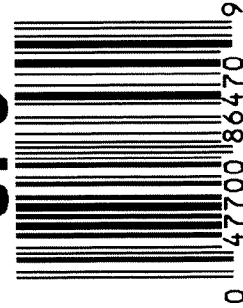
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863672

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863672

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SPD
470	DIS-ASSEMBLE ACTION		6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-11-09	KTC
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-13-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTN
540	APPLY COATINGS (BARREL ACTION)		6/24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

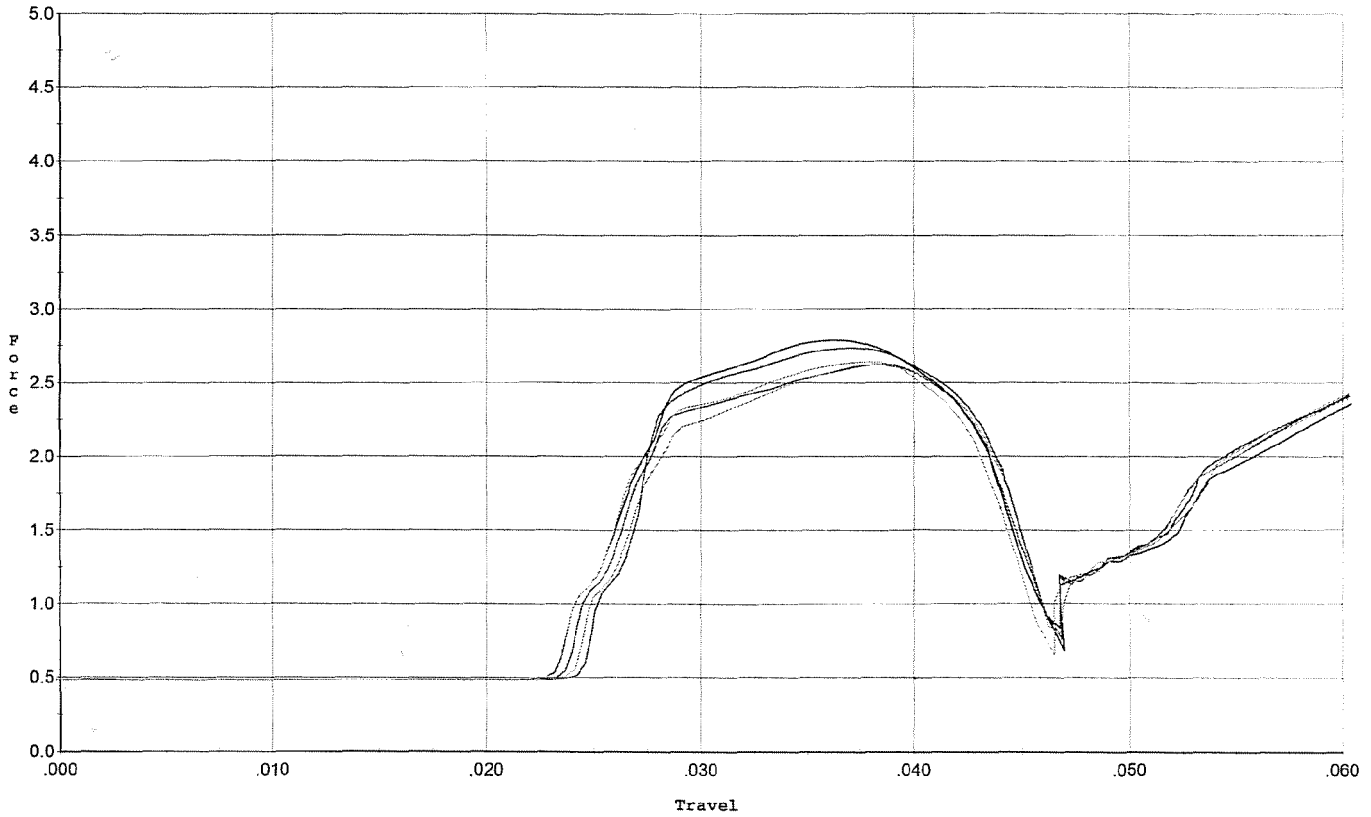
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/25/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/25/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	8/25/09	RB
	J) ASSEMBLE STOCK		8-11-09	RP
	K) ASSEMBLE SWIVEL STUDS		8/25/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-09	RP
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/25/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.40</u> <u>2.30</u> <u>2.35</u> <u>2.30</u>	8/25/09	RP
	C) FUNCTION		8/25/09	RB
690	PACK		8/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



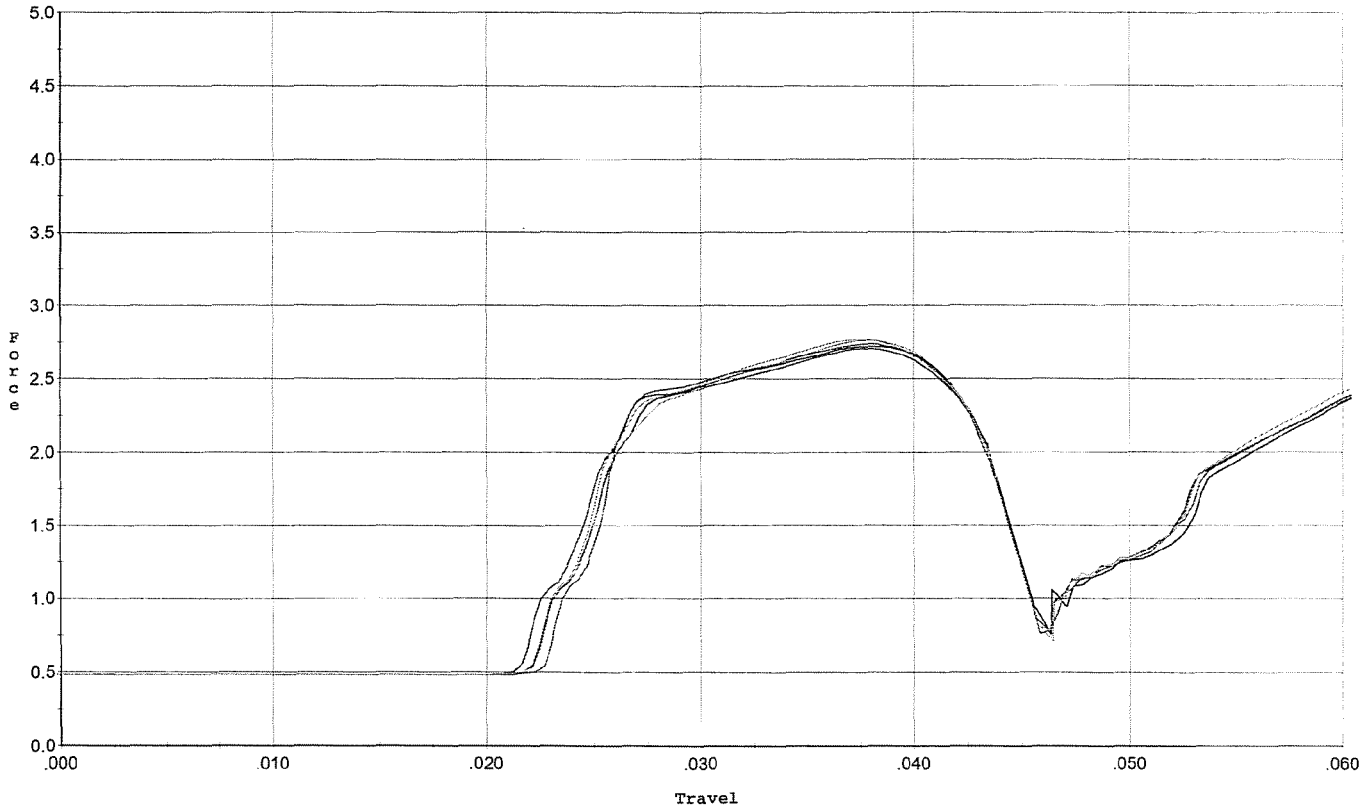
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.044	0.025	0.026	0.057		Set Trigger
2	2.790	0.043	0.023	0.026	0.058		Set Trigger
3	2.624	0.043	0.024	0.027	0.055		Set Trigger
4	2.640	0.044	0.024	0.026	0.056		Set Trigger
5	2.623	0.044	0.024	0.027	0.055		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



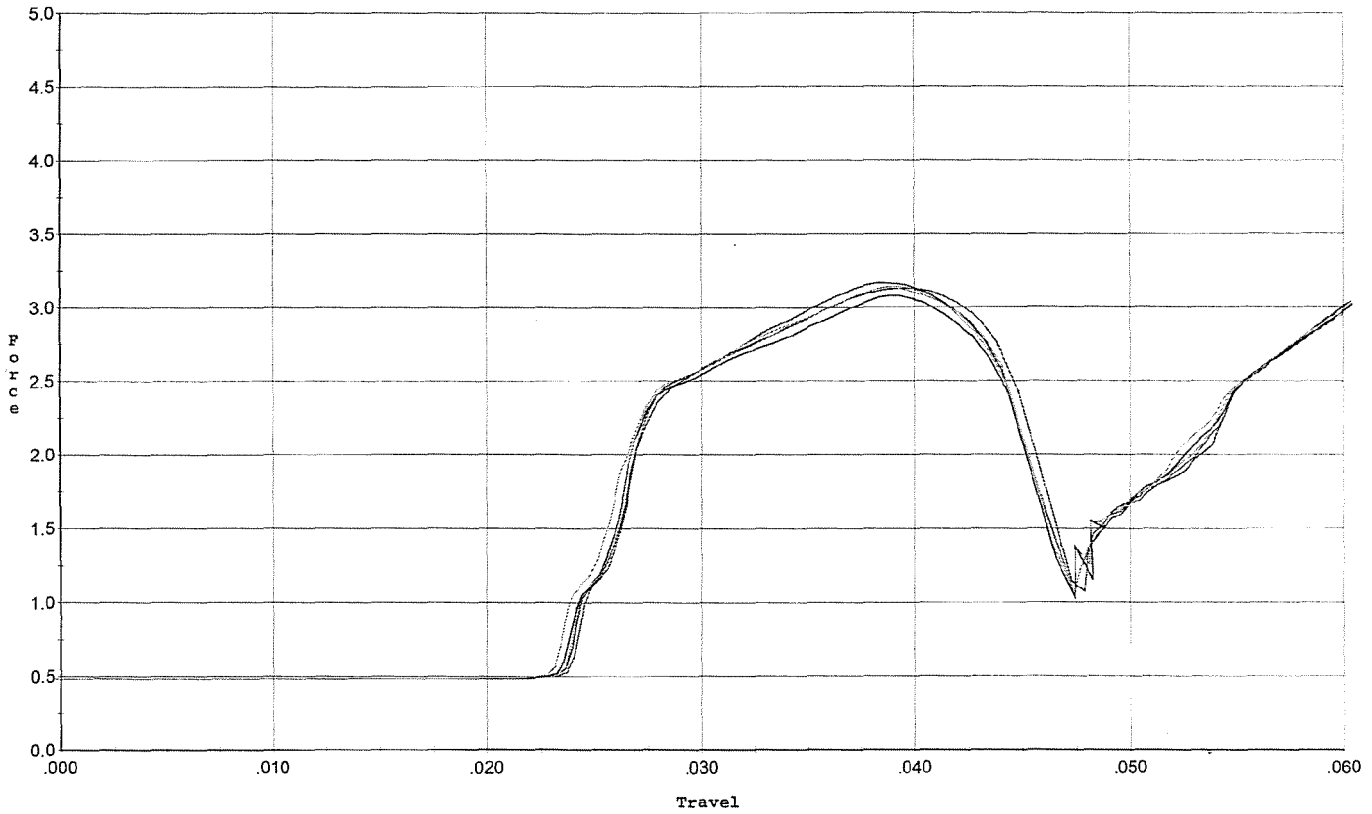
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.703	0.043	0.022	0.025	0.059		Set Trigger
2	2.716	0.043	0.022	0.026	0.059		Set Trigger
3	2.736	0.044	0.023	0.026	0.059		Set Trigger
4	2.769	0.043	0.022	0.026	0.059		Set Trigger
5	2.764	0.043	0.022	0.026	0.059		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



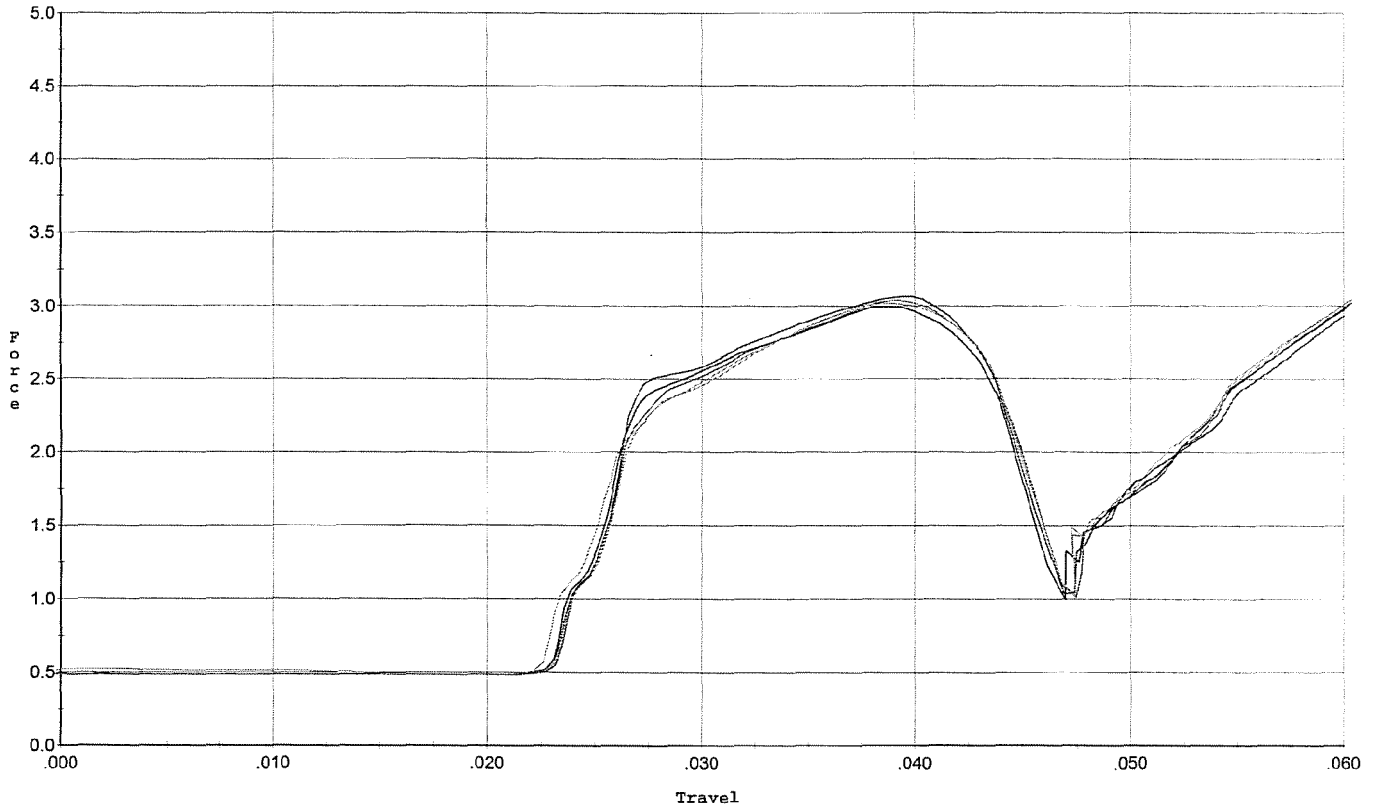
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.163	0.044	0.024	0.026	0.064		Set Trigger
2	3.080	0.044	0.024	0.026	0.064		Set Trigger
3	3.126	0.045	0.024	0.025	0.066		Set Trigger
4	3.131	0.044	0.024	0.025	0.064		Set Trigger
5	3.141	0.044	0.023	0.025	0.065		Set Trigger

A 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



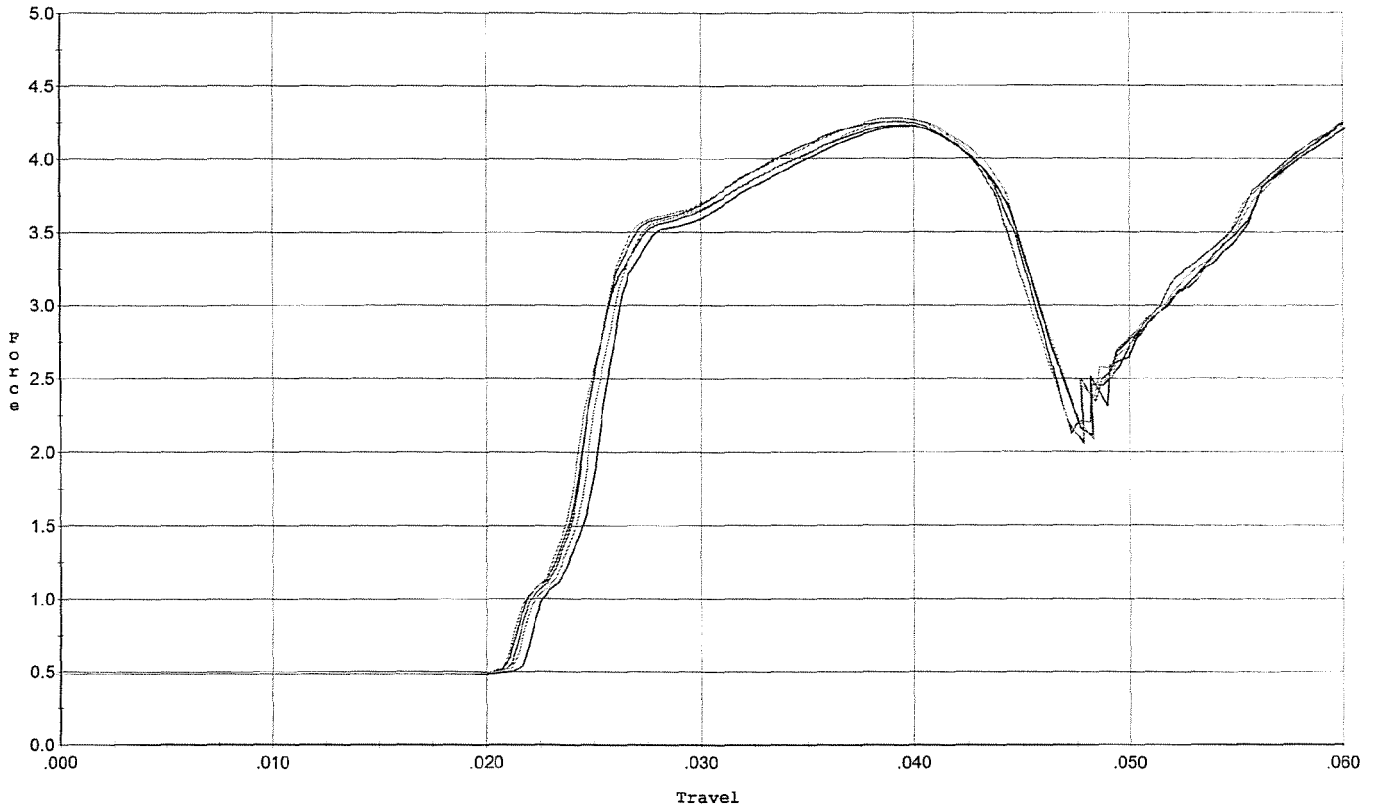
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.044	0.023	0.025	0.063		Set Trigger
2	2.995	0.044	0.023	0.025	0.063		Set Trigger
3	3.034	0.045	0.023	0.025	0.065		Set Trigger
4	3.036	0.045	0.023	0.025	0.065		Set Trigger
5	3.018	0.045	0.023	0.025	0.065		Set Trigger

A-3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



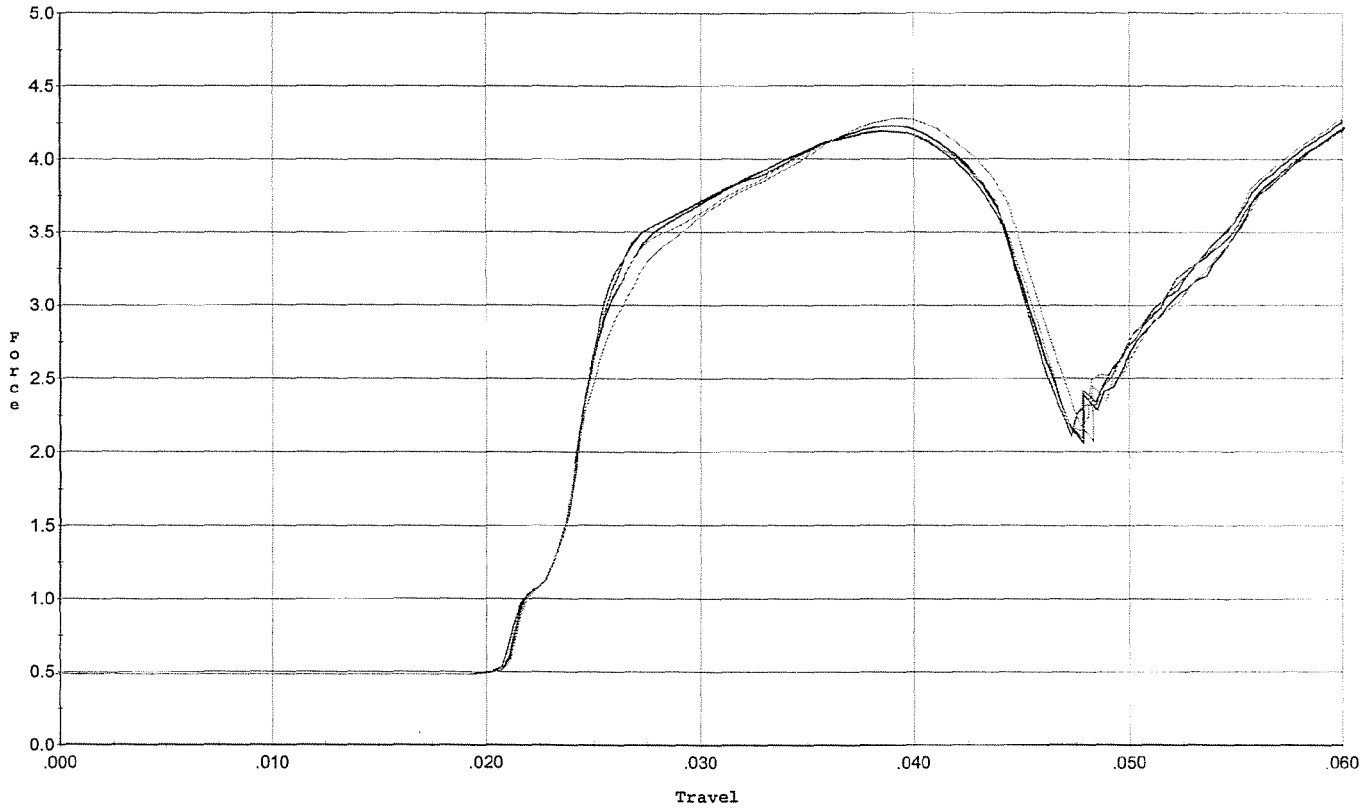
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.230	0.045	0.021	0.023	0.091		Set Trigger
2	4.220	0.044	0.022	0.023	0.088		Set Trigger
3	4.250	0.044	0.021	0.023	0.089		Set Trigger
4	4.258	0.044	0.022	0.023	0.089		Set Trigger
5	4.278	0.044	0.021	0.023	0.089		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



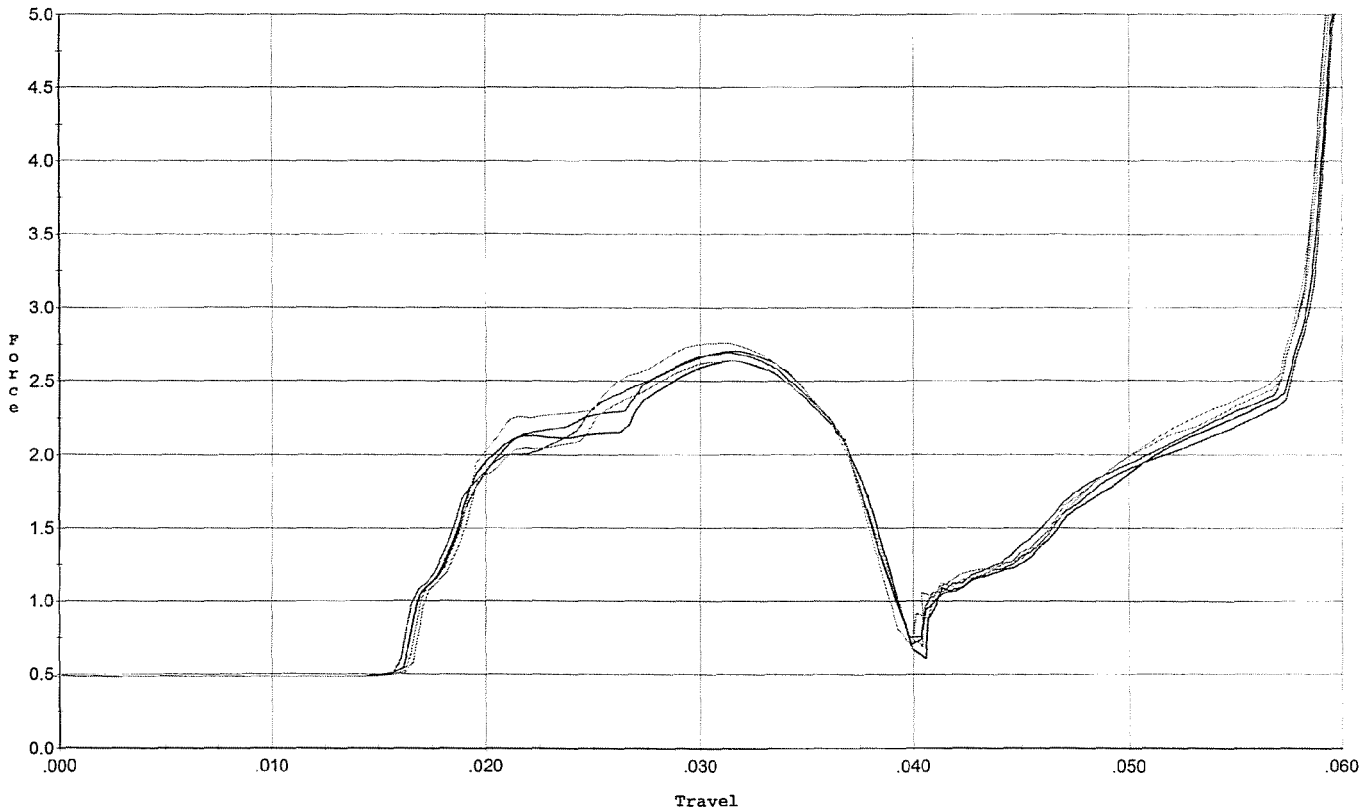
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.044	0.021	0.023	0.089		Set Trigger
2	4.228	0.044	0.021	0.023	0.089		Set Trigger
3	4.191	0.044	0.021	0.023	0.089		Set Trigger
4	4.187	0.045	0.021	0.023	0.091		Set Trigger
5	4.282	0.044	0.021	0.023	0.090		Set Trigger

A-4-21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: .reset to 2.5 lbs +/- .50 lb for final test



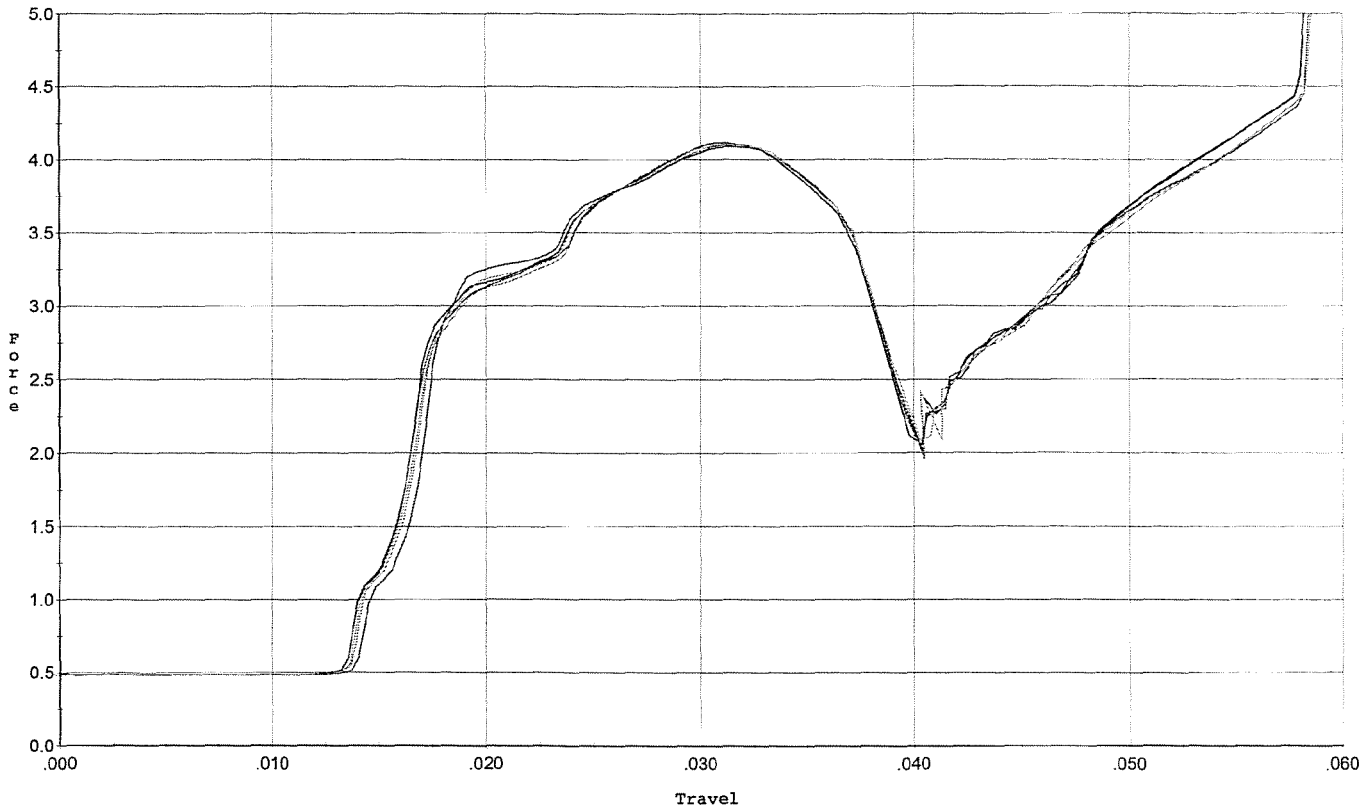
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.703	0.037	0.016	0.026	0.052		Set Trigger
2	2.639	0.038	0.016	0.026	0.053		Set Trigger
3	2.693	0.037	0.016	0.025	0.053		Set Trigger
4	2.758	0.037	0.017	0.026	0.054		Set Trigger
5	2.639	0.038	0.017	0.026	0.053		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.037	0.014	0.021	0.082		Set Trigger
2	4.118	0.037	0.014	0.021	0.084		Set Trigger
3	4.104	0.037	0.014	0.021	0.083		Set Trigger
4	4.097	0.037	0.014	0.021	0.083		Set Trigger
5	4.107	0.037	0.014	0.021	0.083		Set Trigger

A 4.10