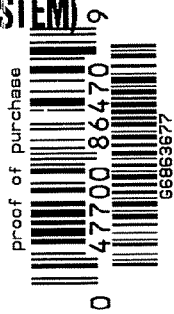


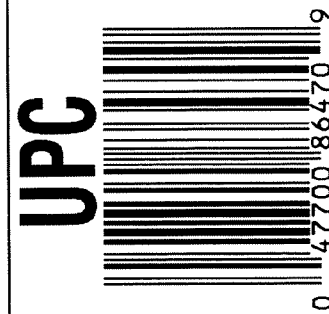
G6863677

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863677



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6863677

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		7/2	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

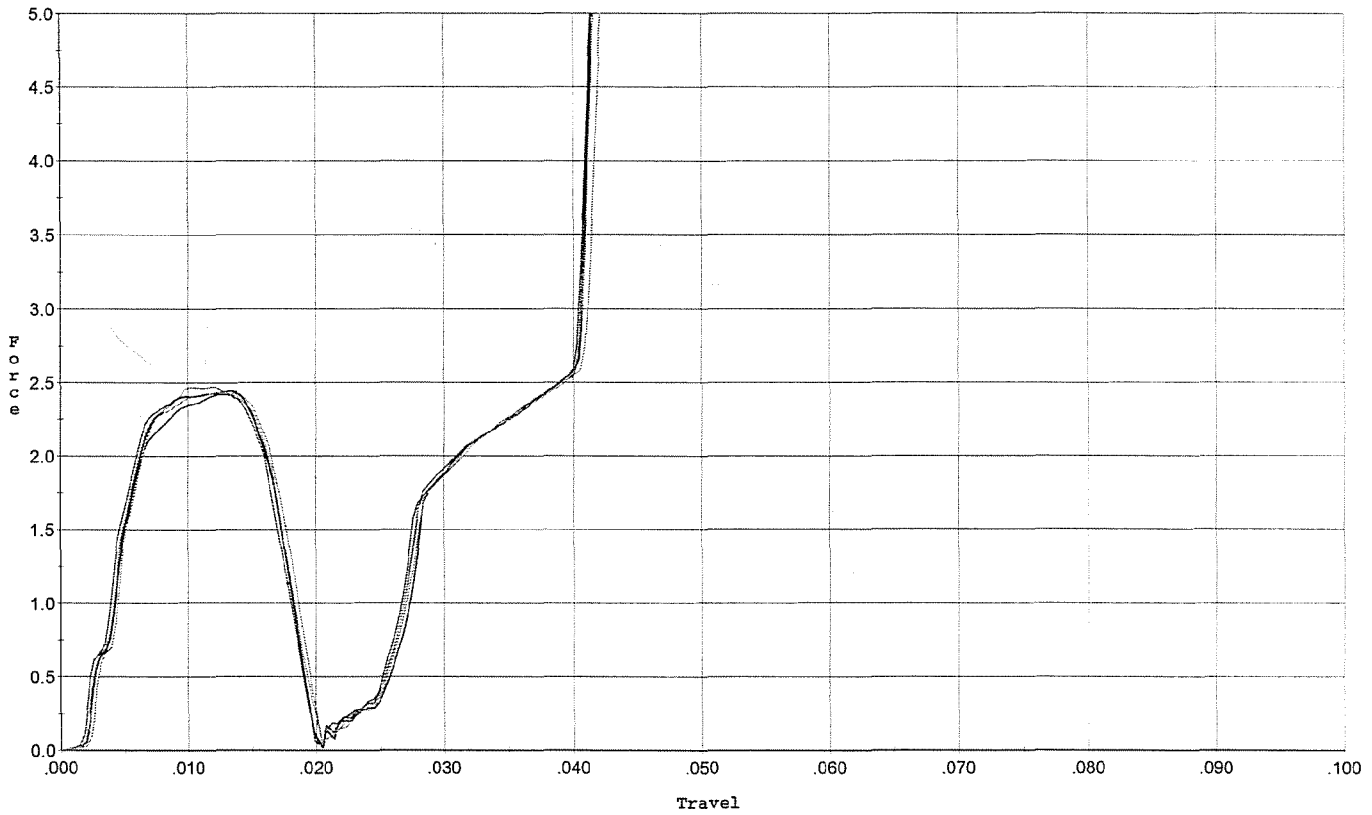
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/29/09	RR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/29/09	RR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	8/29/09	RR
	J) ASSEMBLE STOCK		8-25-09	RR
	K) ASSEMBLE SWIVEL STUDS		8/29/09	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/29/09	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>280</u> <u>282</u> <u>288</u> <u>284</u> <u>293</u>	8/29/09	RR
	C) FUNCTION		8/29/09	RR
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



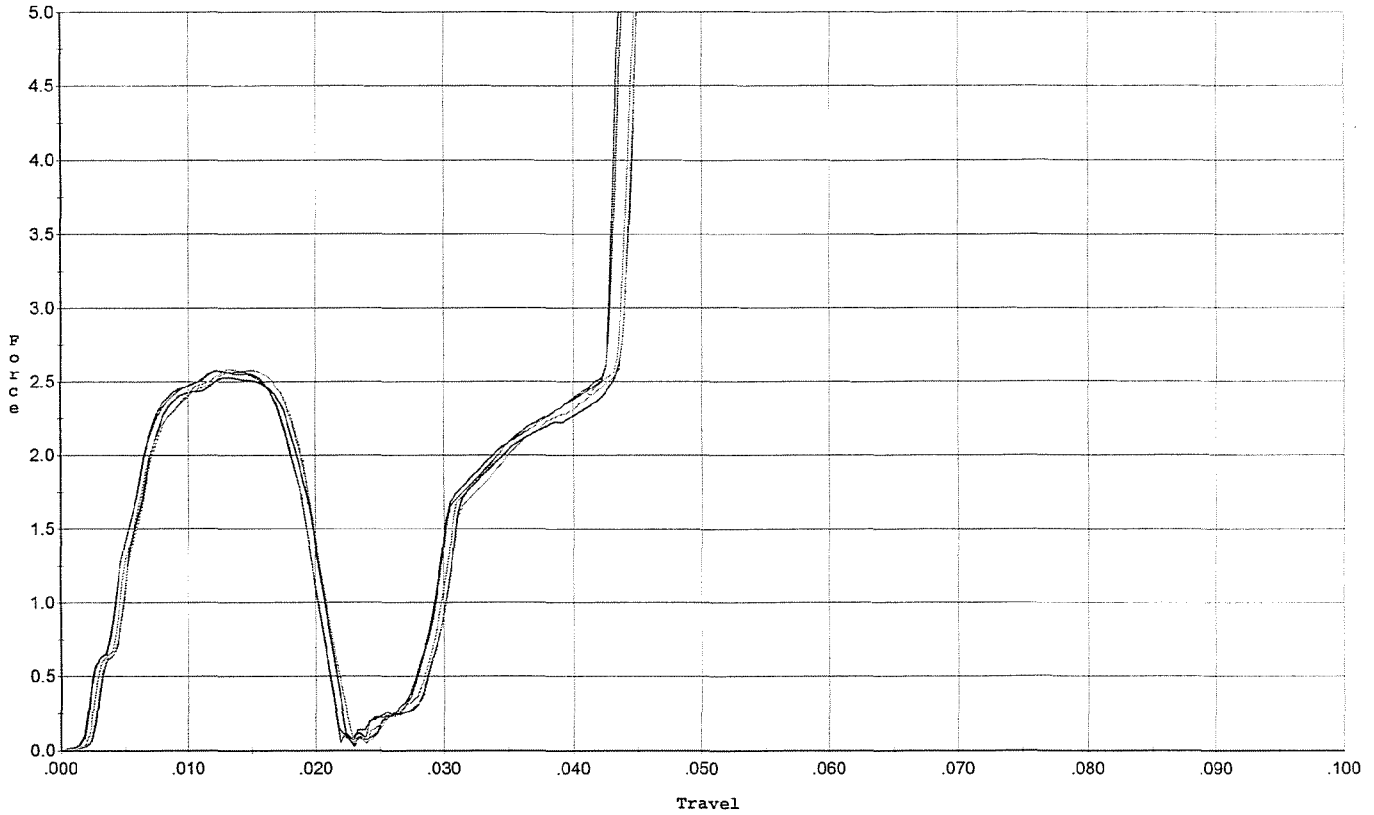
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.017	0.00	0.029	0.027		Set Trigger
2	2.441	0.017	0.00	0.029	0.027		Set Trigger
3	2.425	0.018	0.00	0.029	0.029		Set Trigger
4	2.434	0.018	0.002	0.029	0.028		Set Trigger
5	2.469	0.017	0.00	0.030	0.027		Set Trigger

A 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 20 cycles+/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.019	0.00	0.030	0.033		Set Trigger
2	2.527	0.019	0.003	0.031	0.032		Set Trigger
3	2.576	0.019	0.00	0.030	0.033		Set Trigger
4	2.584	0.019	0.00	0.031	0.032		Set Trigger
5	2.577	0.019	0.002	0.030	0.032		Set Trigger

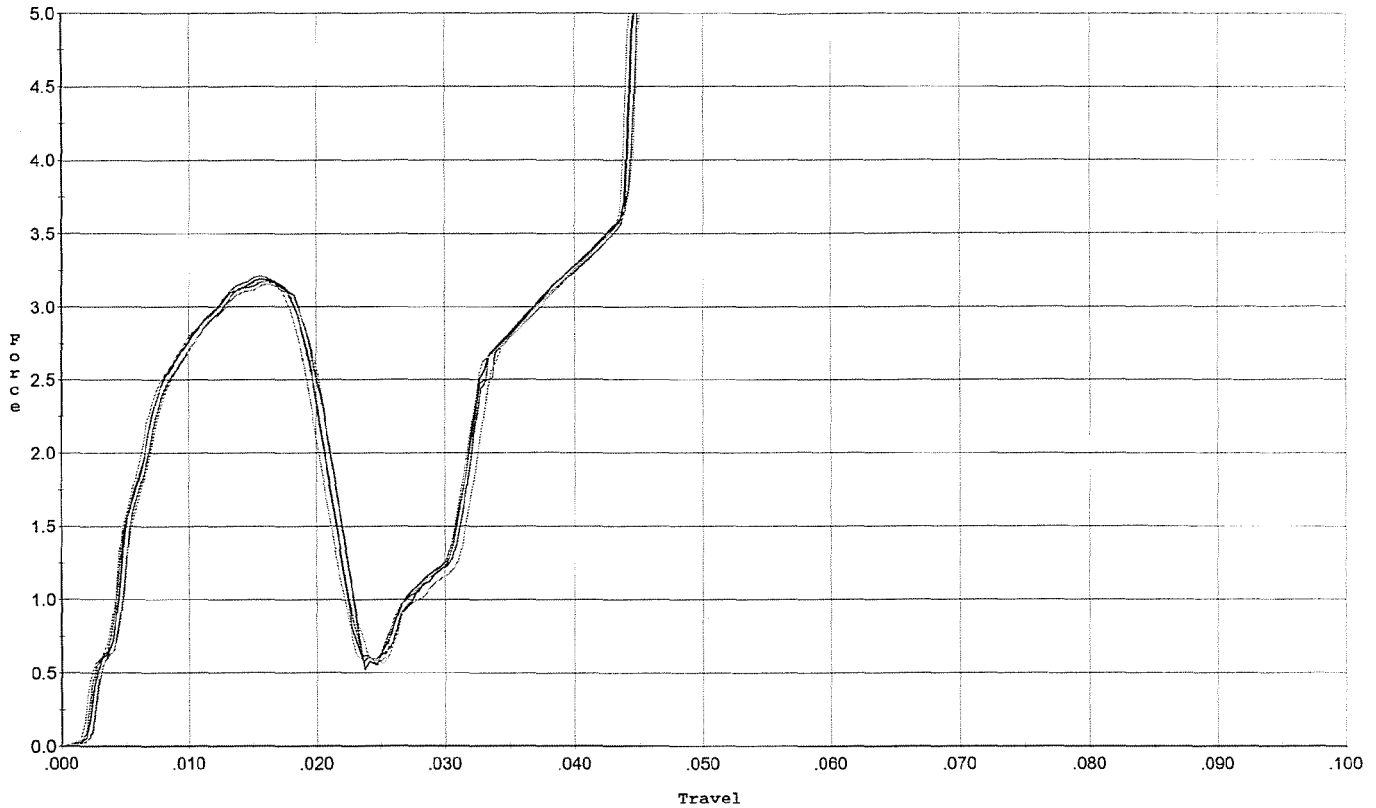
A. 2.56

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc.. 8/11/2009 4:13:03 PM

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



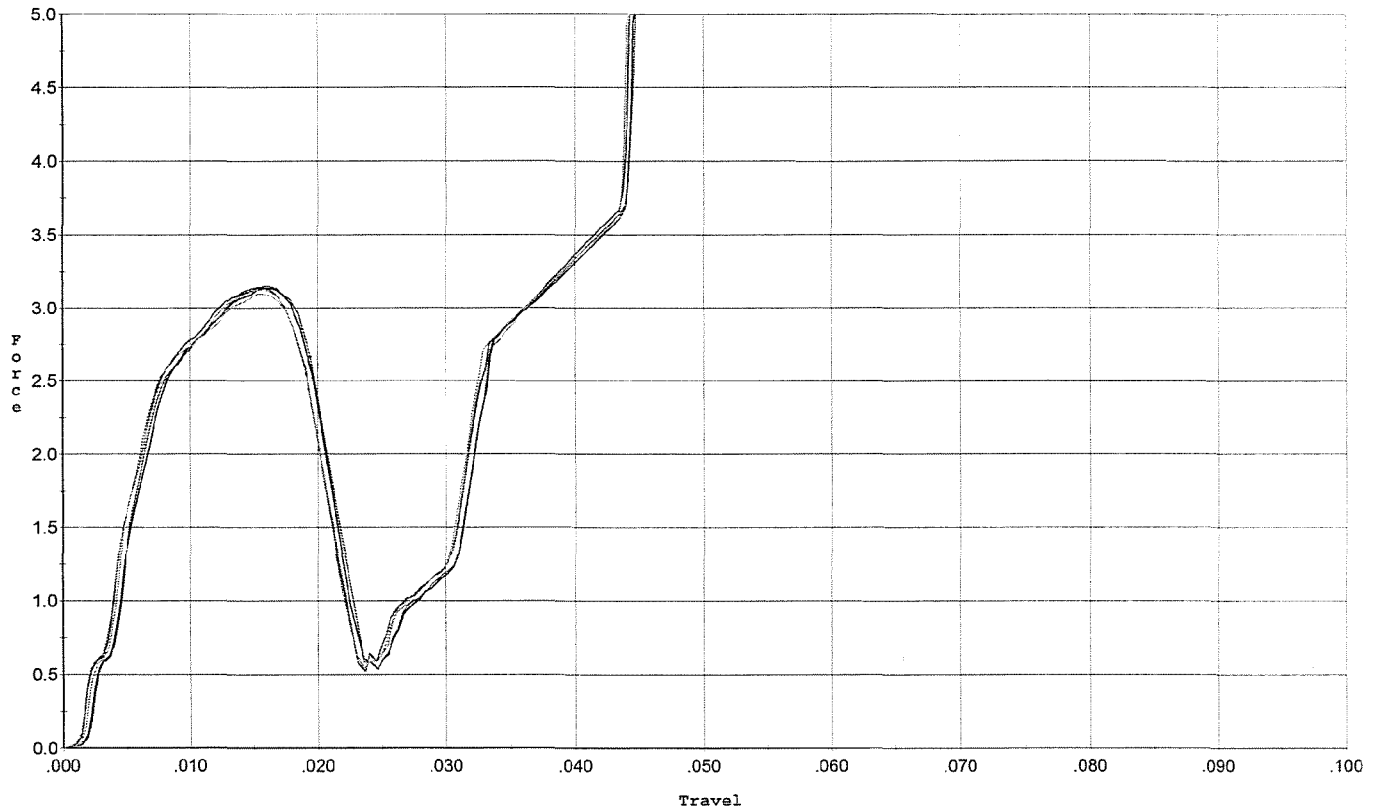
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.020	0.002	0.029	0.041		Set Trigger
2	3.191	0.020	0.00	0.029	0.040		Set Trigger
3	3.213	0.019	0.00	0.029	0.040		Set Trigger
4	3.155	0.020	0.00	0.029	0.040		Set Trigger
5	3.166	0.019	0.00	0.029	0.039		Set Trigger

A3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs aafter 20 cycles+/- .75 lb



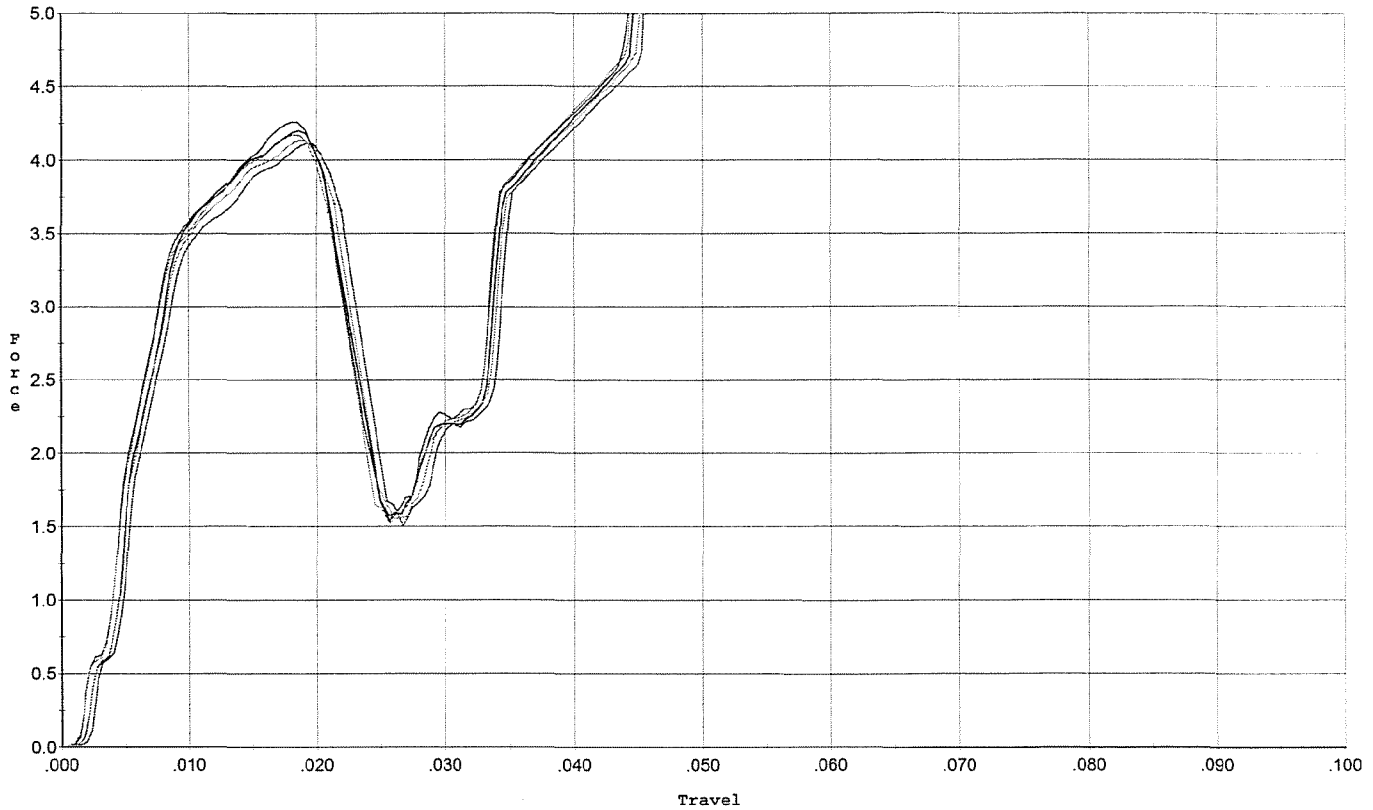
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.019	0.00	0.029	0.039		Set Trigger
2	3.137	0.020	0.00	0.029	0.040		Set Trigger
3	3.150	0.019	0.00	0.029	0.039		Set Trigger
4	3.093	0.019	0.00	0.029	0.039		Set Trigger
5	3.124	0.019	0.00	0.029	0.039		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



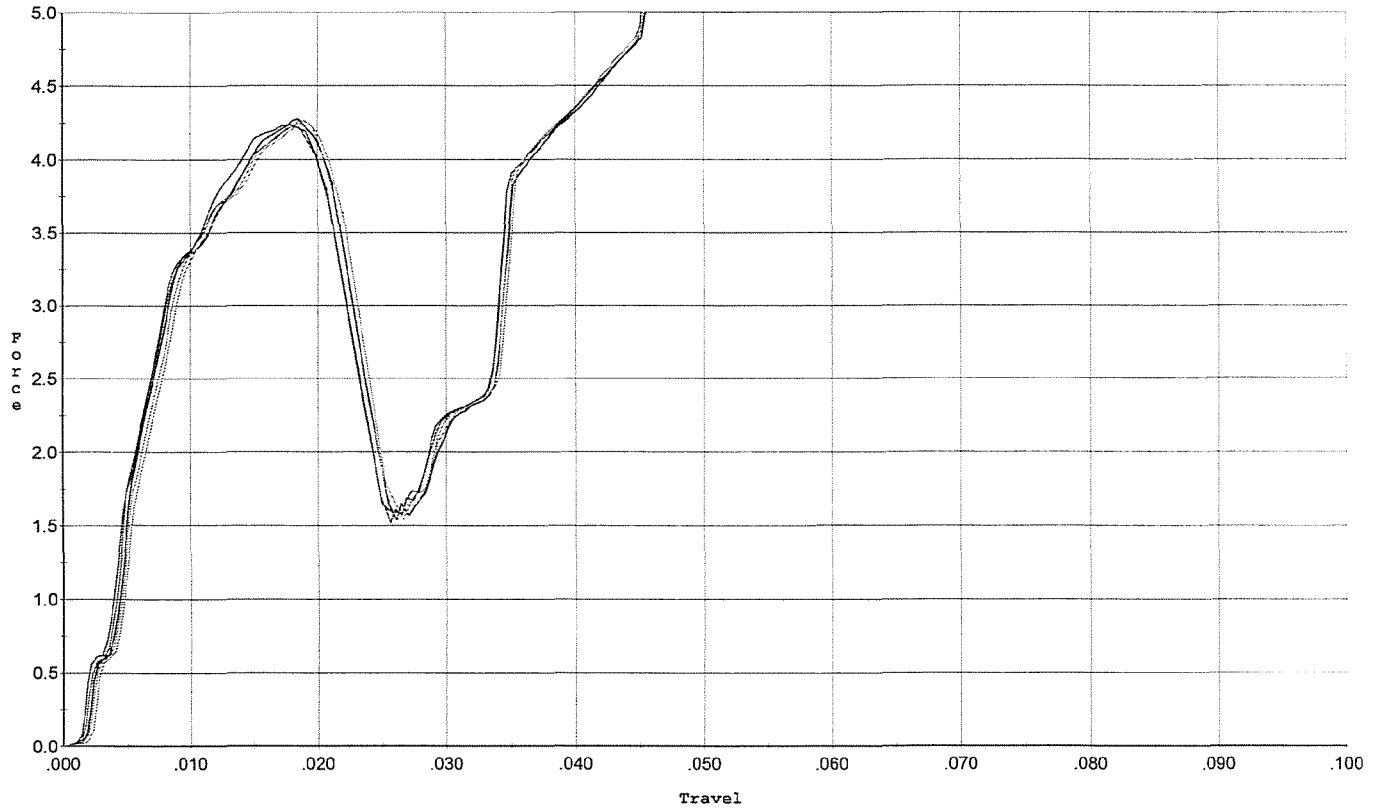
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.257	0.021	0.00	0.025	0.056		Set Trigger
2	4.199	0.023	0.00	0.025	0.060		Set Trigger
3	4.115	0.022	0.002	0.022	0.057		Set Trigger
4	4.134	0.021	0.00	0.026	0.056		Set Trigger
5	4.171	0.021	0.00	0.025	0.056		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



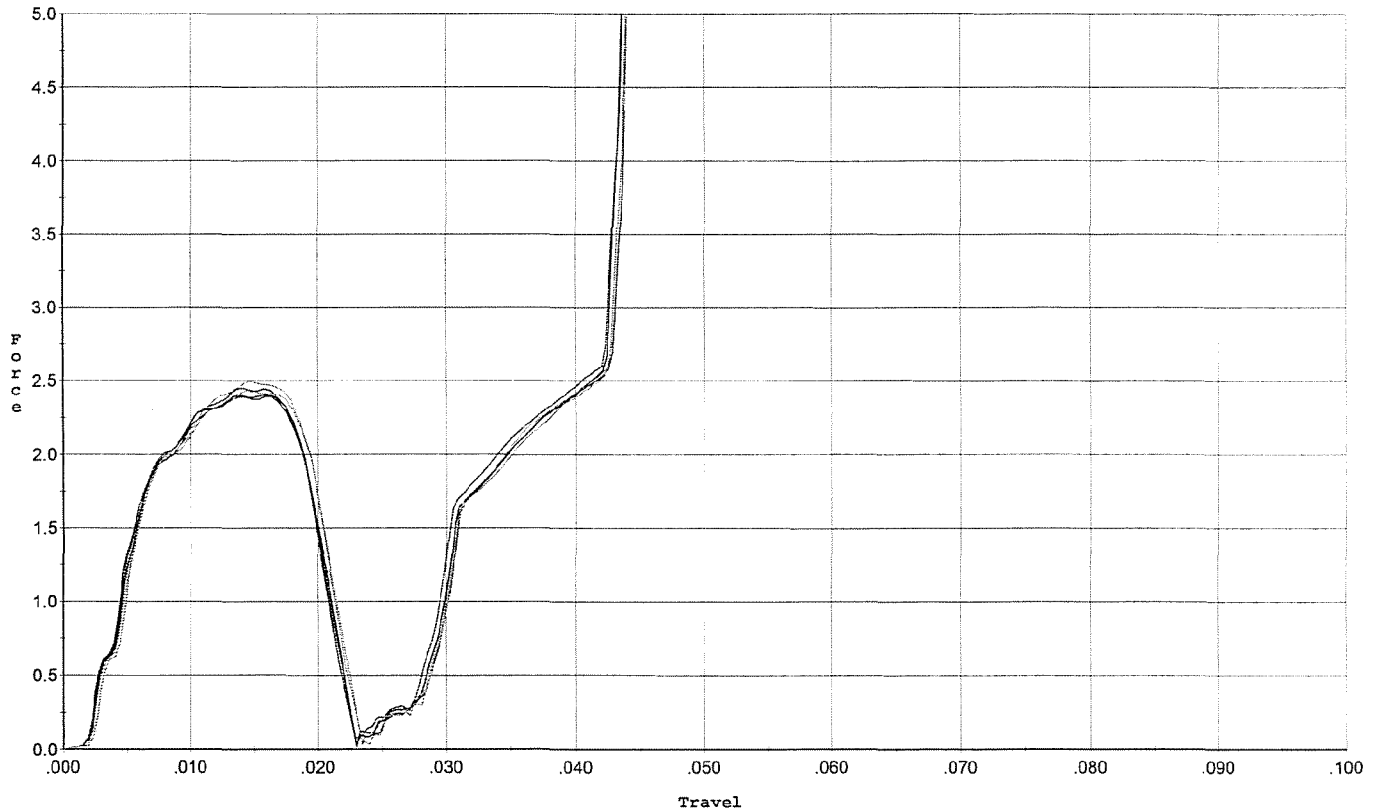
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.021	0.00	0.026	0.056		Set Trigger
2	4.277	0.021	0.00	0.025	0.056		Set Trigger
3	4.226	0.021	0.00	0.026	0.055		Set Trigger
4	4.258	0.022	0.00	0.022	0.057		Set Trigger
5	4.268	0.021	0.00	0.025	0.056		Set Trigger

A. 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



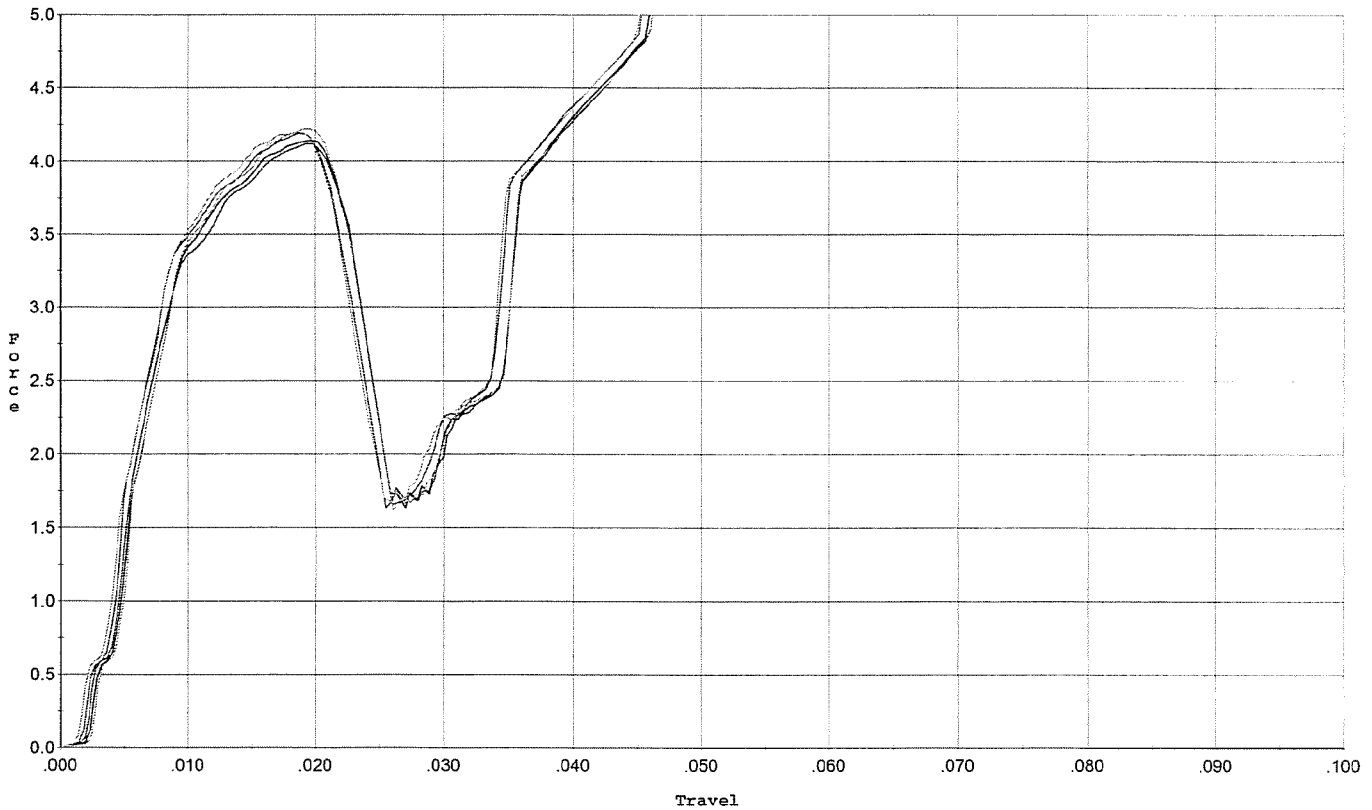
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.019	0.00	0.030	0.031		Set Trigger
2	2.404	0.021	0.00	0.030	0.033		Set Trigger
3	2.449	0.019	0.00	0.030	0.031		Set Trigger
4	2.496	0.019	0.002	0.030	0.032		Set Trigger
5	2.438	0.020	0.002	0.030	0.031		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.023	0.00	0.023	0.060		Set Trigger
2	4.142	0.023	0.002	0.022	0.059		Set Trigger
3	4.190	0.023	0.00	0.023	0.062		Set Trigger
4	4.217	0.023	0.00	0.023	0.060		Set Trigger
5	4.197	0.021	0.00	0.024	0.058		Set Trigger

A - 4.17