

Q 6863680

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

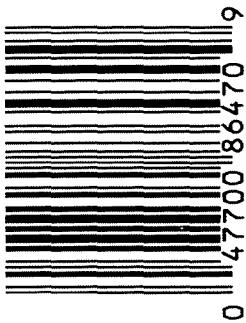
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863680

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863680

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SPD
470	DIS-ASSEMBLE ACTION		6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-11-09	KIC
480	MAGNAFLUX BBL ACTION	OPERATOR 11	6-13-09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6-16-09	RTN
540	APPLY COATINGS (BARREL ACTION)		6-24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

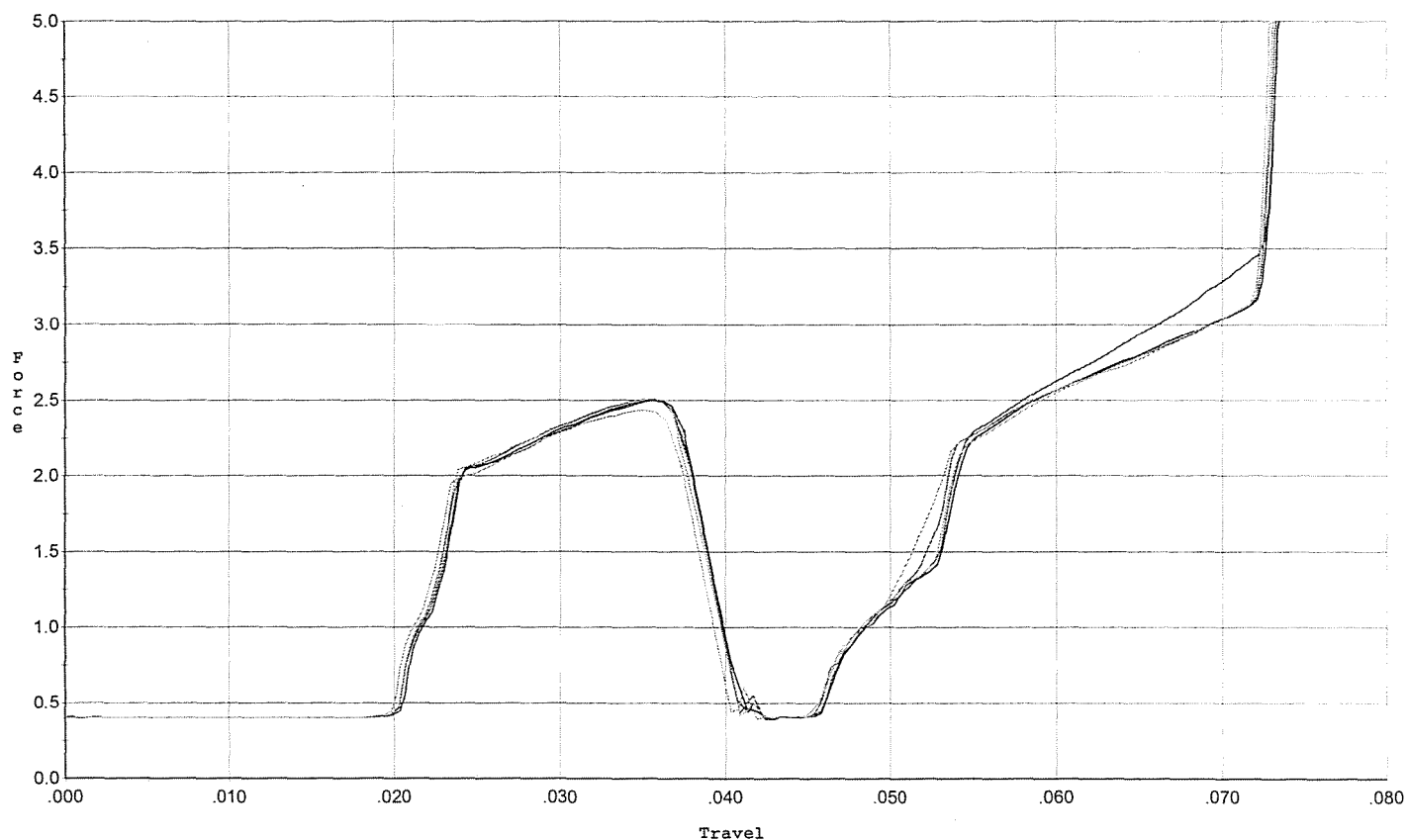
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/20/09	RR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>6°</u> <u>6°</u>	8/20/09	RR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>023</u> <u>023</u> <u>024</u>	8/20/09	RR
	J) ASSEMBLE STOCK		8-10-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8/20/09	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	L.R.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	REN
670	FINAL INSPECTION A) HEADSPACE		8/20/09	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>246</u> <u>251</u> <u>245</u> <u>247</u>	8-30-09	L.V.
	C) FUNCTION		8/20/09	RR
690	PACK		8/21/09	Fun

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



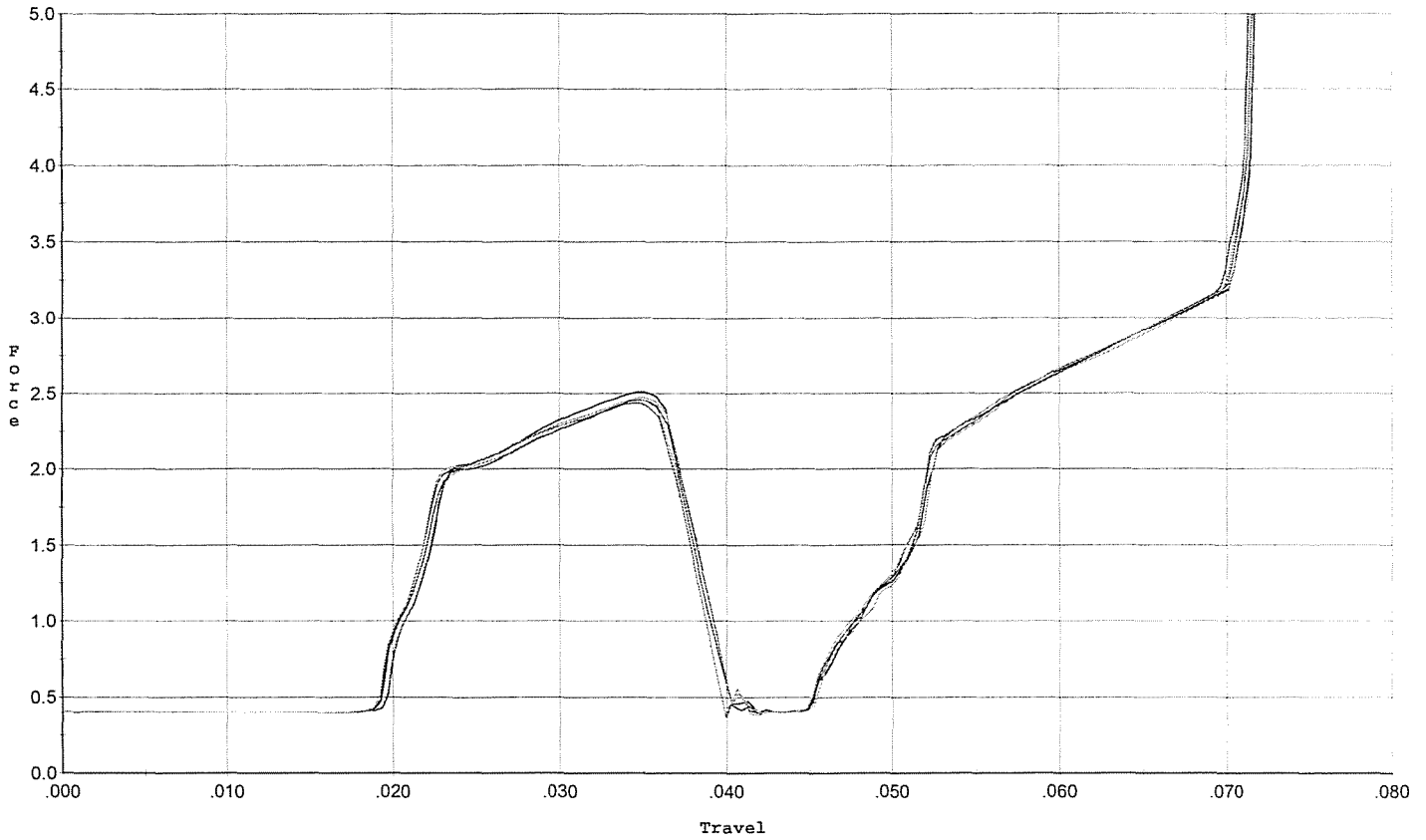
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.038	0.021	0.041	0.044		Set Trigger
2	2.504	0.038	0.021	0.041	0.044		Set Trigger
3	2.512	0.038	0.021	0.041	0.045		Set Trigger
4	2.510	0.039	0.021	0.041	0.046		Set Trigger
5	2.435	0.037	0.020	0.041	0.043		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



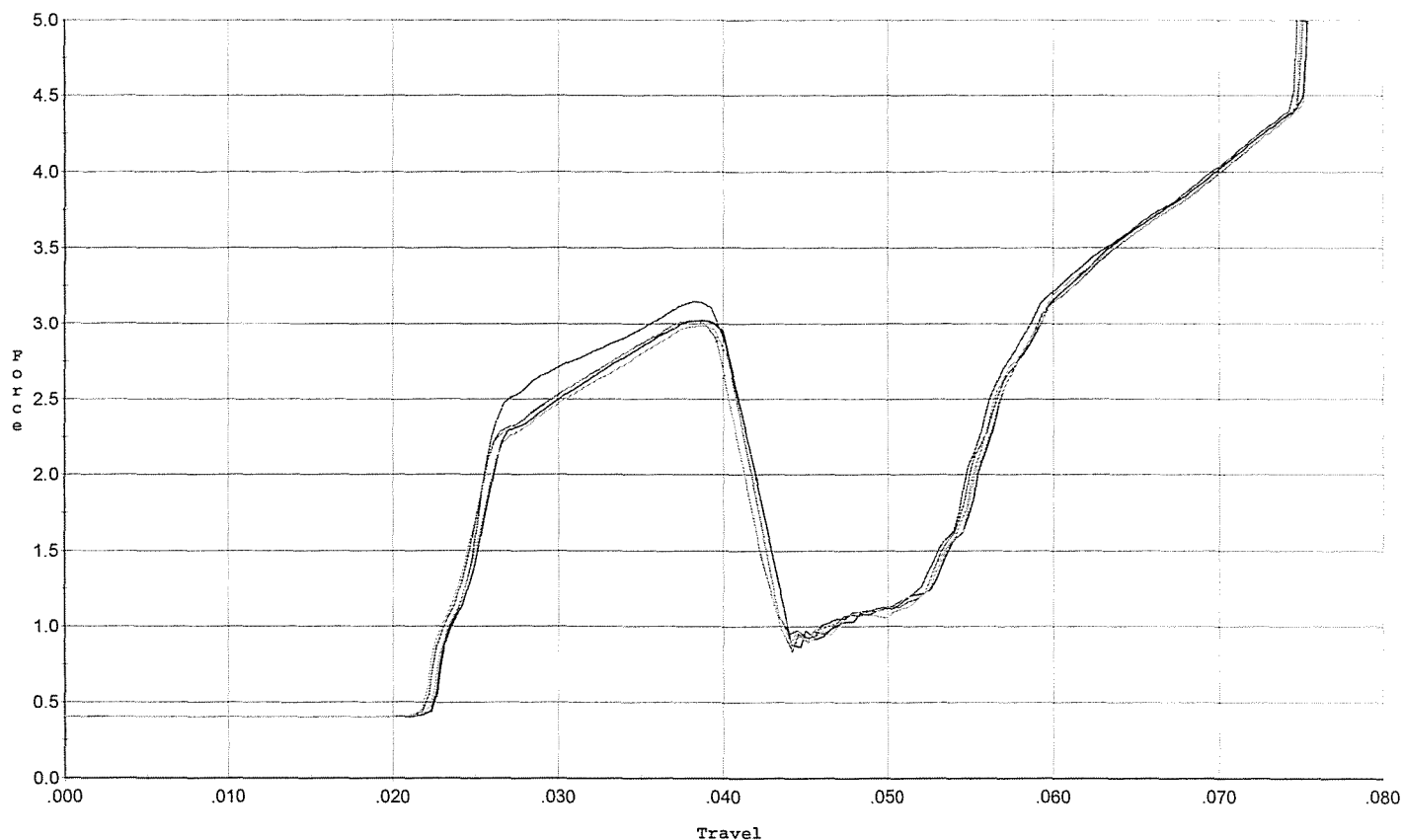
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.037	0.020	0.040	0.043		Set Trigger
2	2.510	0.038	0.020	0.040	0.045		Set Trigger
3	2.436	0.037	0.019	0.041	0.044		Set Trigger
4	2.462	0.037	0.019	0.040	0.044		Set Trigger
5	2.472	0.038	0.020	0.040	0.045		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



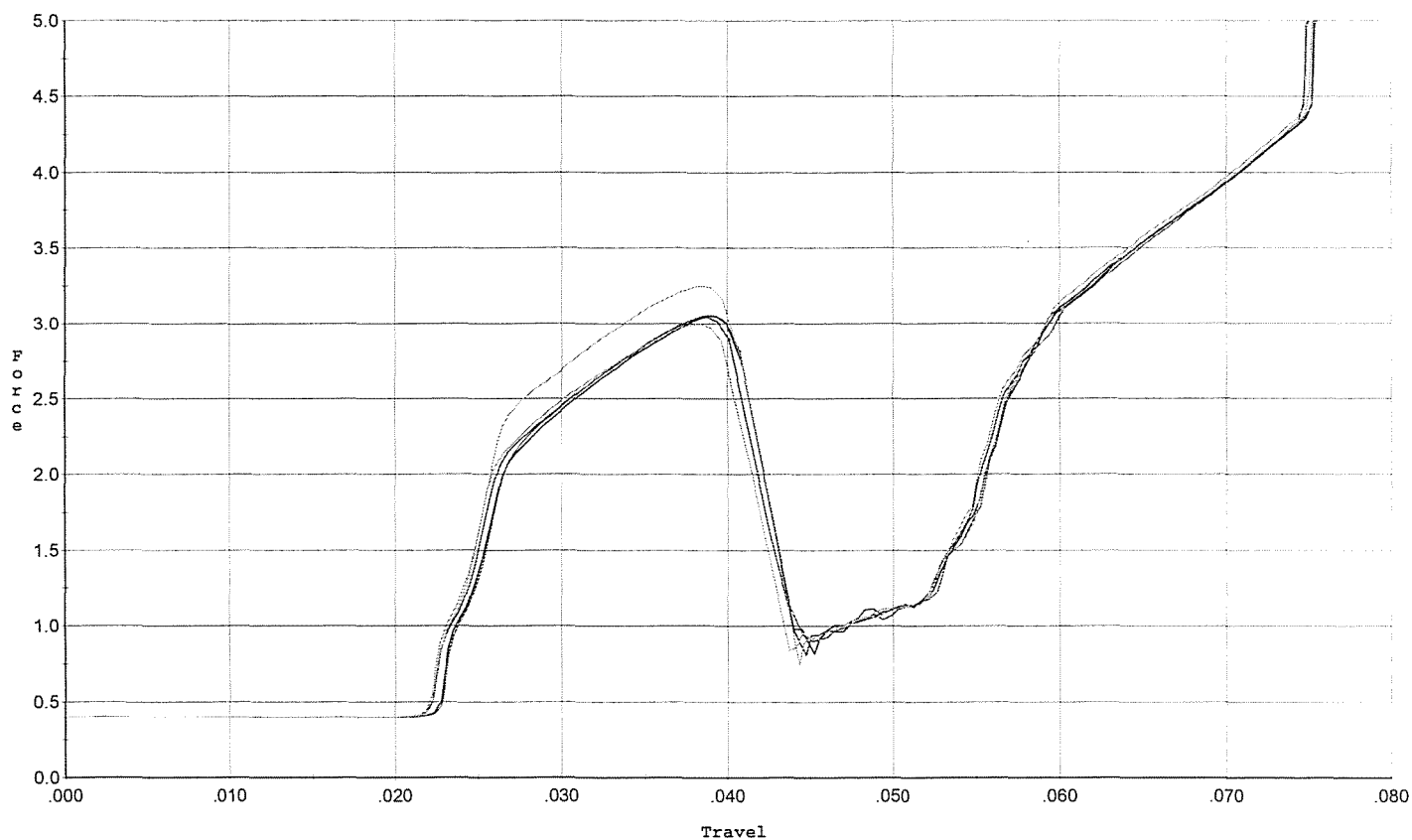
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.040	0.023	0.035	0.055		Set Trigger
2	3.022	0.042	0.023	0.036	0.055		Set Trigger
3	3.021	0.040	0.022	0.037	0.052		Set Trigger
4	2.986	0.040	0.023	0.036	0.052		Set Trigger
5	3.024	0.040	0.022	0.036	0.052		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



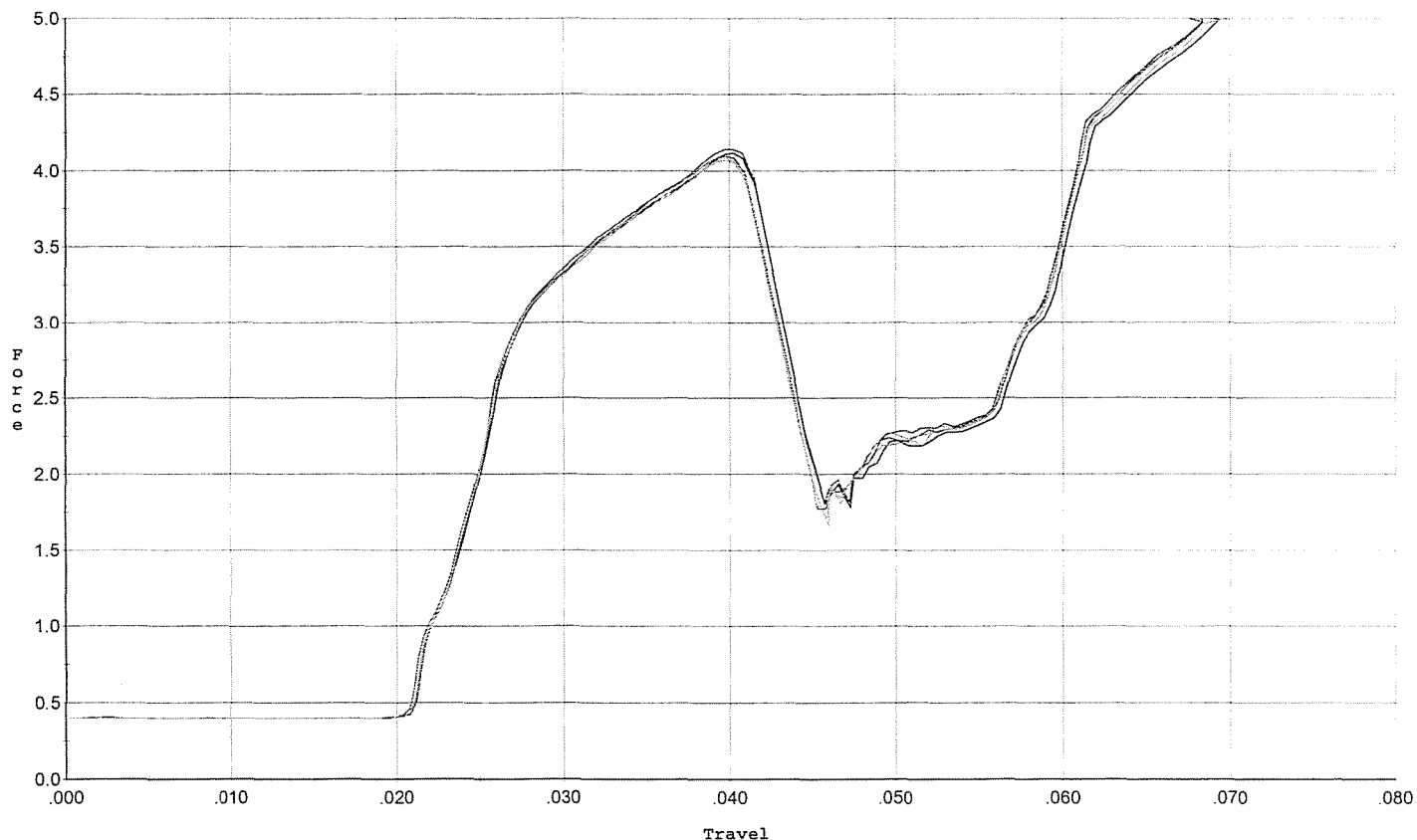
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.040	0.022	0.036	0.052		Set Trigger
2	3.050	0.041	0.023	0.036	0.053		Set Trigger
3	3.056	0.041	0.023	0.036	0.053		Set Trigger
4	3.249	0.041	0.022	0.035	0.057		Set Trigger
5	2.996	0.041	0.022	0.036	0.054		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



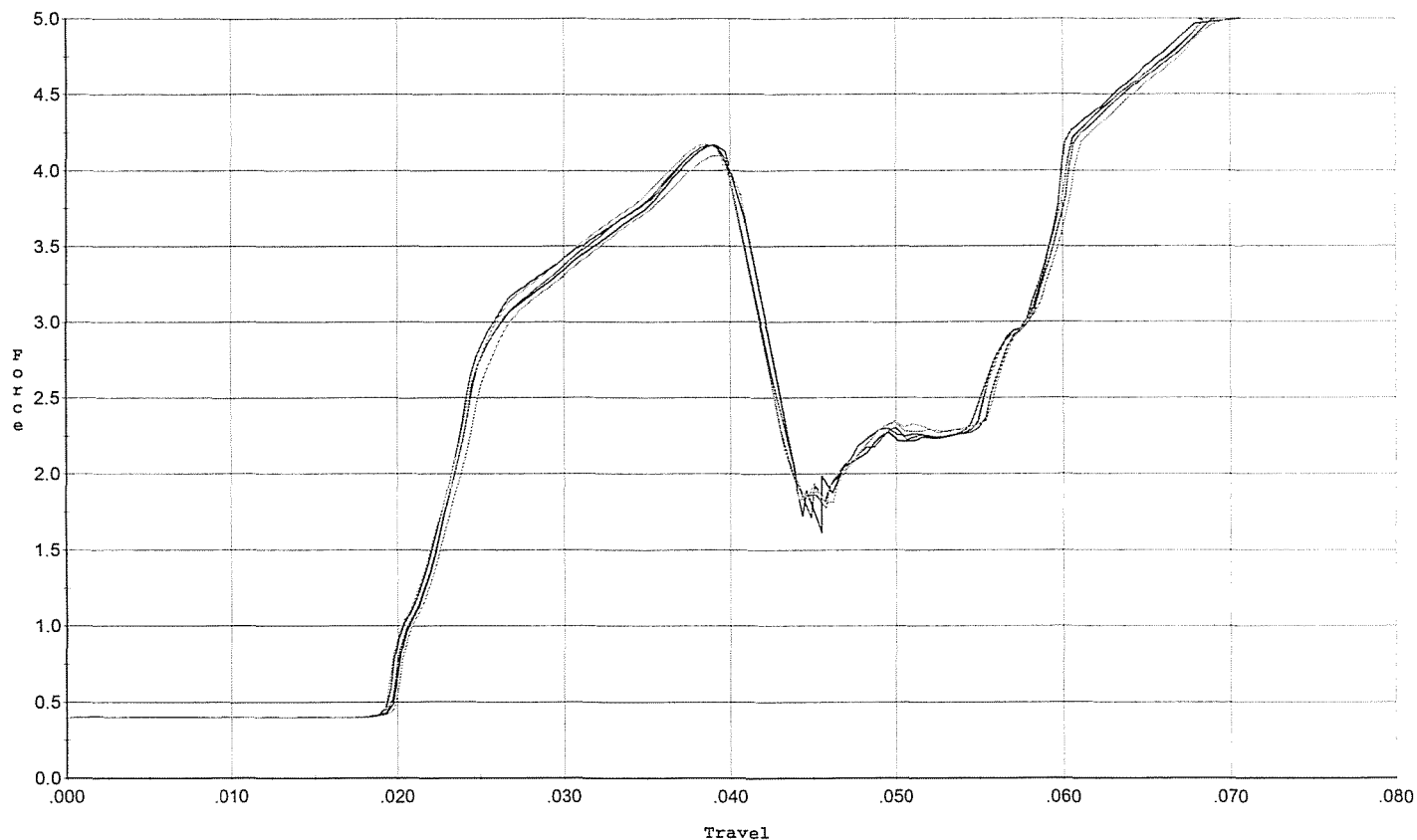
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.041	0.021	0.032	0.074		Set Trigger
2	4.117	0.042	0.021	0.032	0.074		Set Trigger
3	4.096	0.043	0.021	0.032	0.076		Set Trigger
4	4.081	0.041	0.021	0.033	0.072		Set Trigger
5	4.069	0.041	0.021	0.032	0.072		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



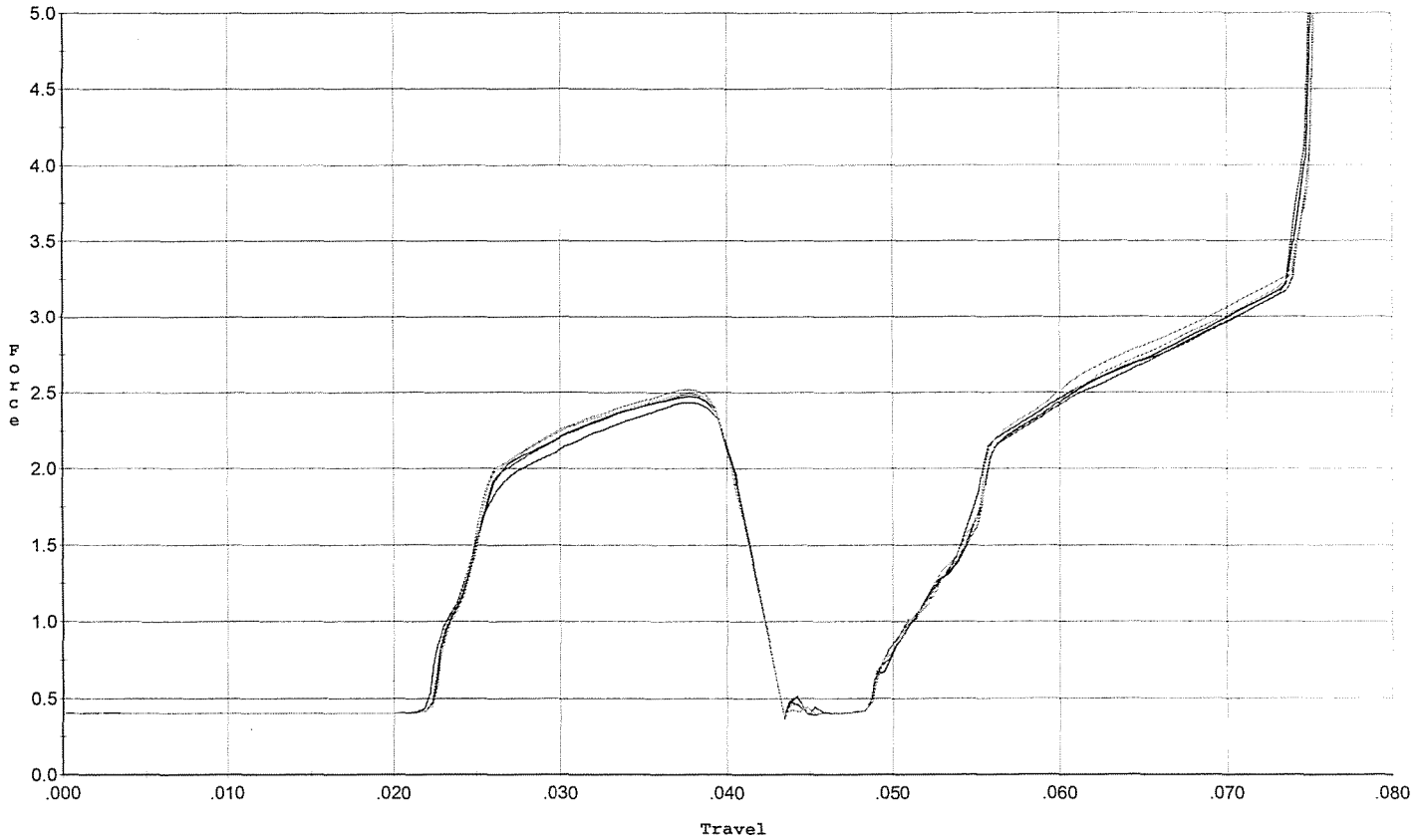
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.040	0.020	0.032	0.073		Set Trigger
2	4.168	0.041	0.020	0.032	0.074		Set Trigger
3	4.168	0.040	0.020	0.033	0.072		Set Trigger
4	4.176	0.040	0.020	0.032	0.073		Set Trigger
5	4.101	0.041	0.020	0.032	0.073		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



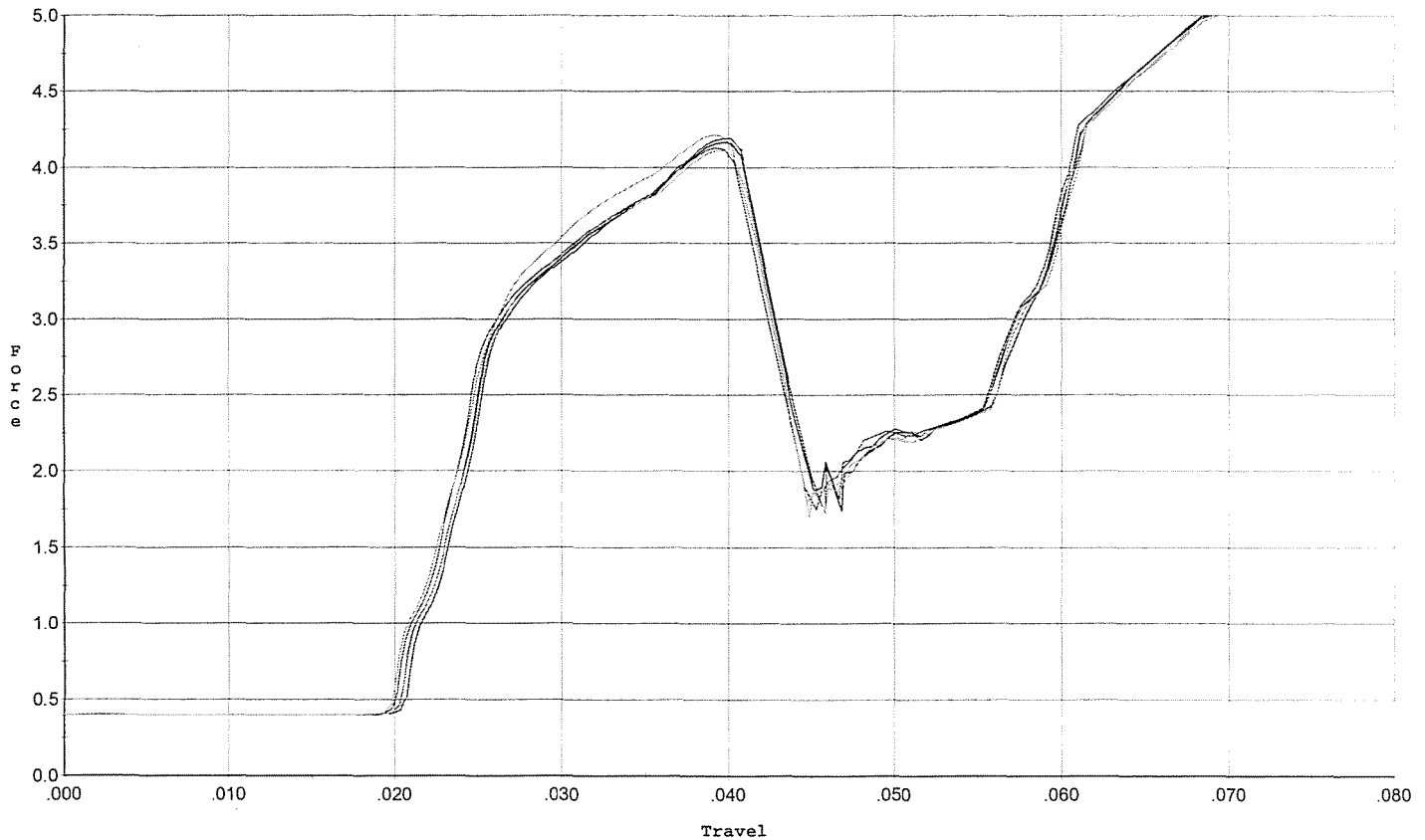
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.041	0.022	0.037	0.046		Set Trigger
2	2.475	0.041	0.023	0.038	0.047		Set Trigger
3	2.489	0.041	0.023	0.038	0.047		Set Trigger
4	2.496	0.041	0.023	0.038	0.047		Set Trigger
5	2.520	0.041	0.022	0.038	0.048		Set Trigger

Avg 248

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.041	0.021	0.032	0.074		Set Trigger
2	4.167	0.041	0.021	0.032	0.074		Set Trigger
3	4.132	0.040	0.020	0.032	0.073		Set Trigger
4	4.113	0.041	0.021	0.032	0.075		Set Trigger
5	4.215	0.042	0.020	0.032	0.078		Set Trigger

Aug 4.16