

G6868444

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



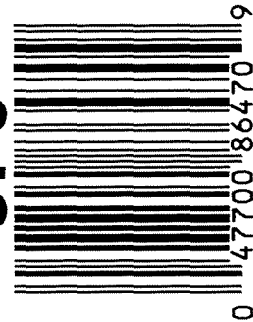
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6868444

UPC



BM FORM

GUN SERIAL # G 6868444

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	QWO
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	RRM
540	APPLY COATINGS (BARREL ACTION)		7/16	Car
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

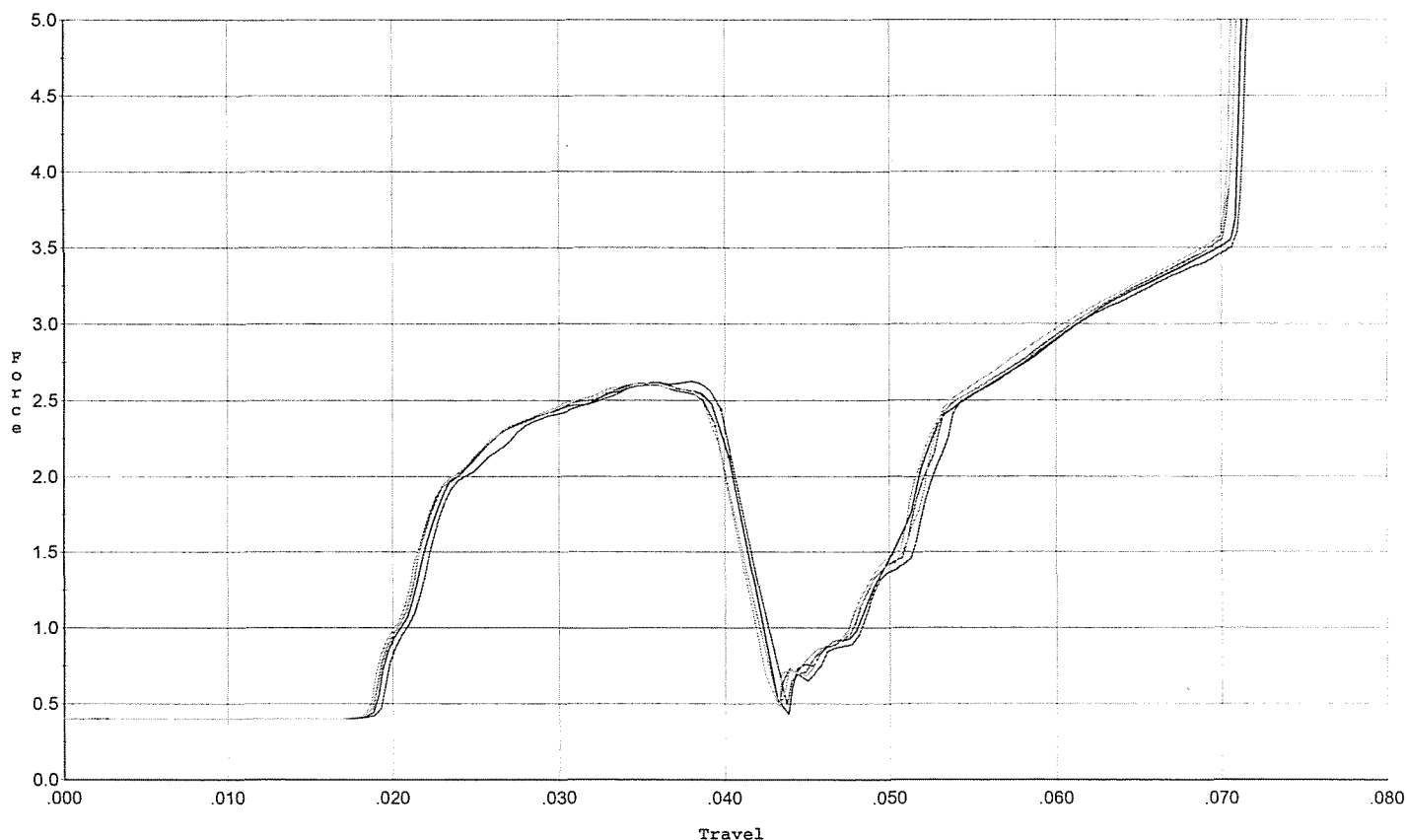
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4^o</u>	<u>4^o</u>	<u>4^o</u>	8/24/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7^o</u>	<u>8^o</u>	<u>7^o</u>	8/24/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>0.24</u>	<u>0.24</u>	<u>0.24</u>	8/24/09	RB		
	J) ASSEMBLE STOCK					8-11-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/24/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-22-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-22-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/24/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u>	<u>2.65</u>	<u>2.61</u>	<u>2.69</u>	<u>2.74</u>	8/24/09	RB
	C) FUNCTION					8/24/09	RB		
690	PACK					8/24/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



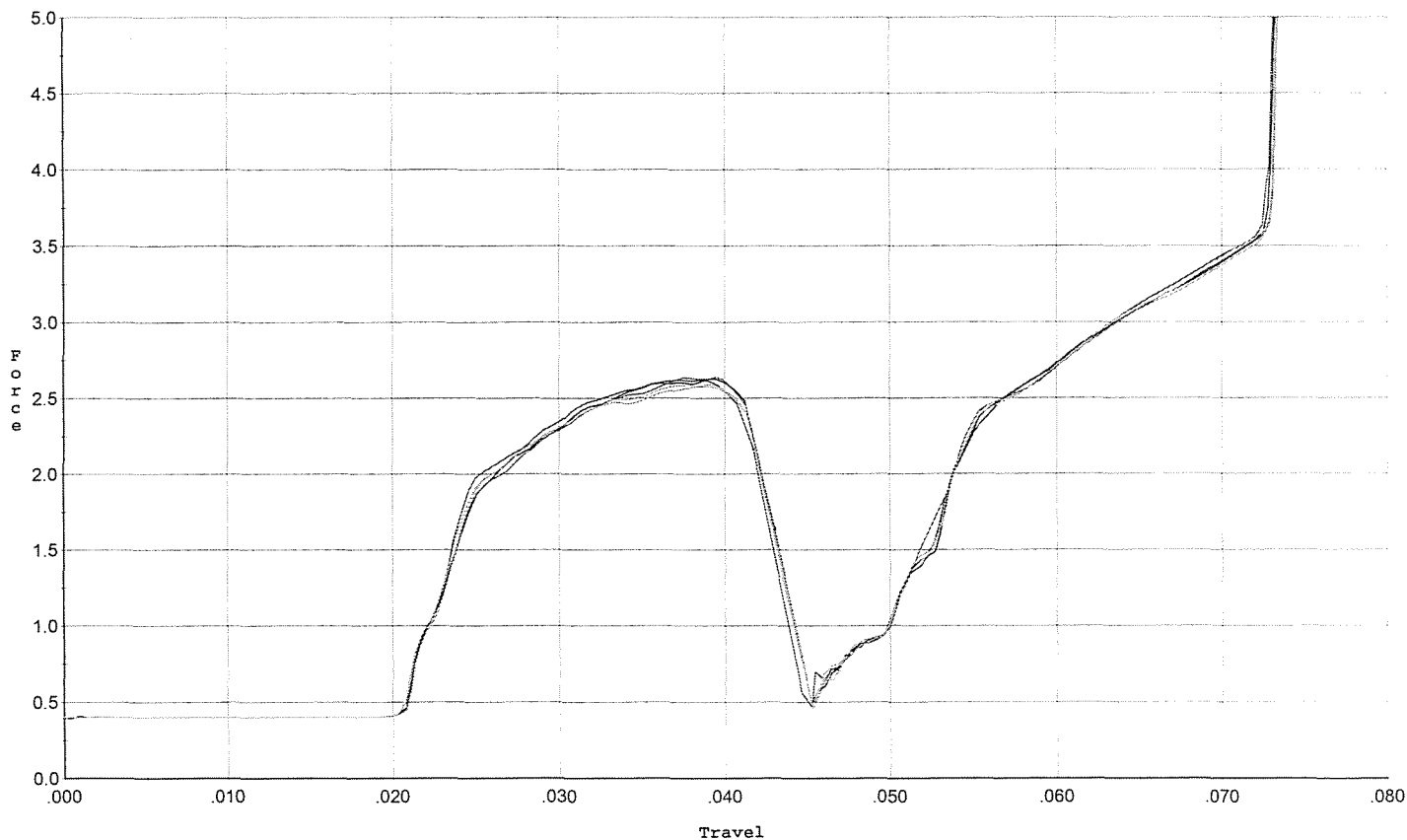
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.040	0.020	0.034	0.052		Set Trigger
2	2.617	0.040	0.019	0.034	0.054		Set Trigger
3	2.599	0.039	0.019	0.034	0.052		Set Trigger
4	2.612	0.039	0.019	0.034	0.053		Set Trigger
5	2.599	0.040	0.019	0.034	0.053		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



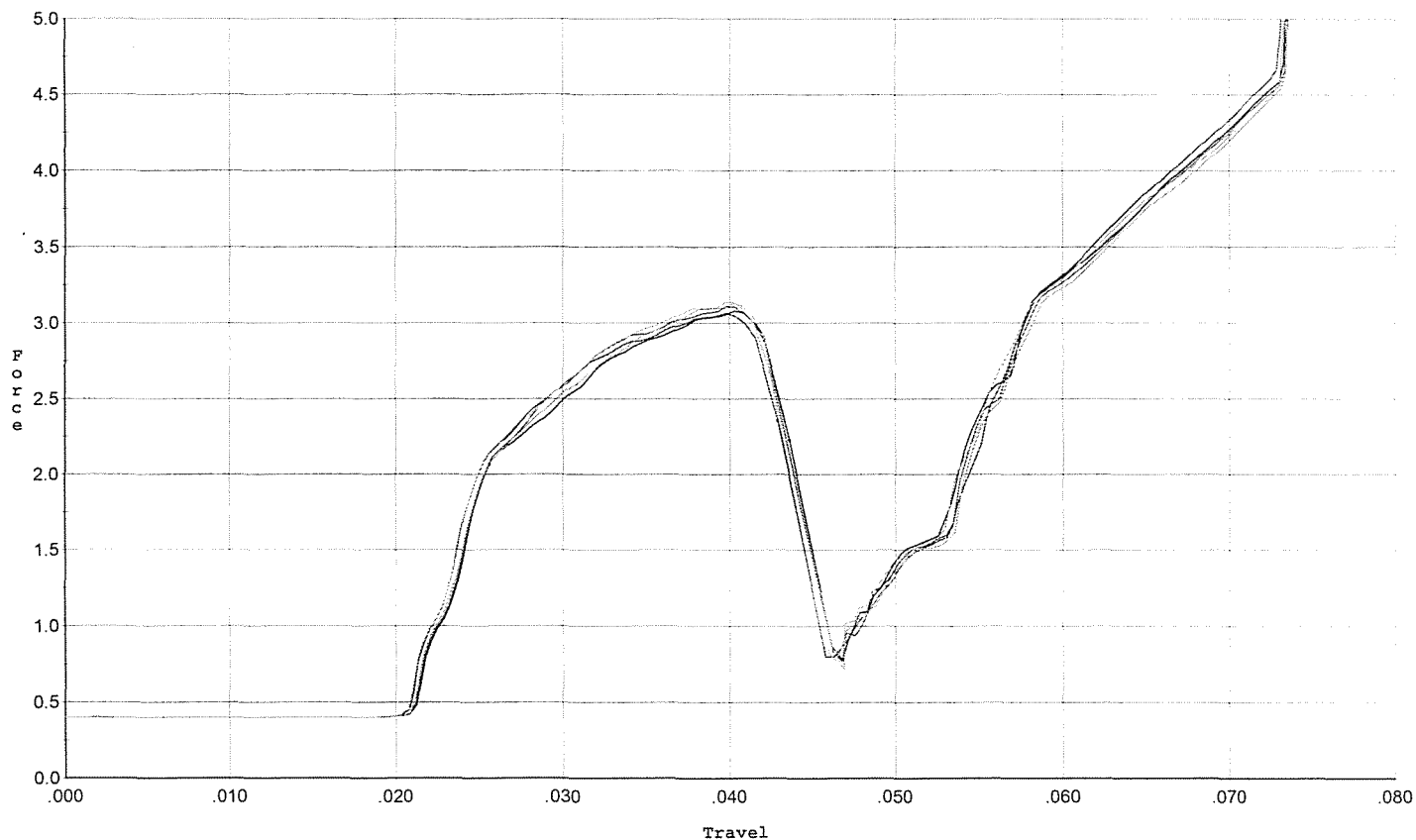
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.042	0.021	0.034	0.054		Set Trigger
2	2.628	0.043	0.021	0.034	0.055		Set Trigger
3	2.639	0.043	0.021	0.034	0.055		Set Trigger
4	2.585	0.043	0.021	0.034	0.055		Set Trigger
5	2.591	0.041	0.021	0.034	0.053		Set Trigger

Aug 2, 61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



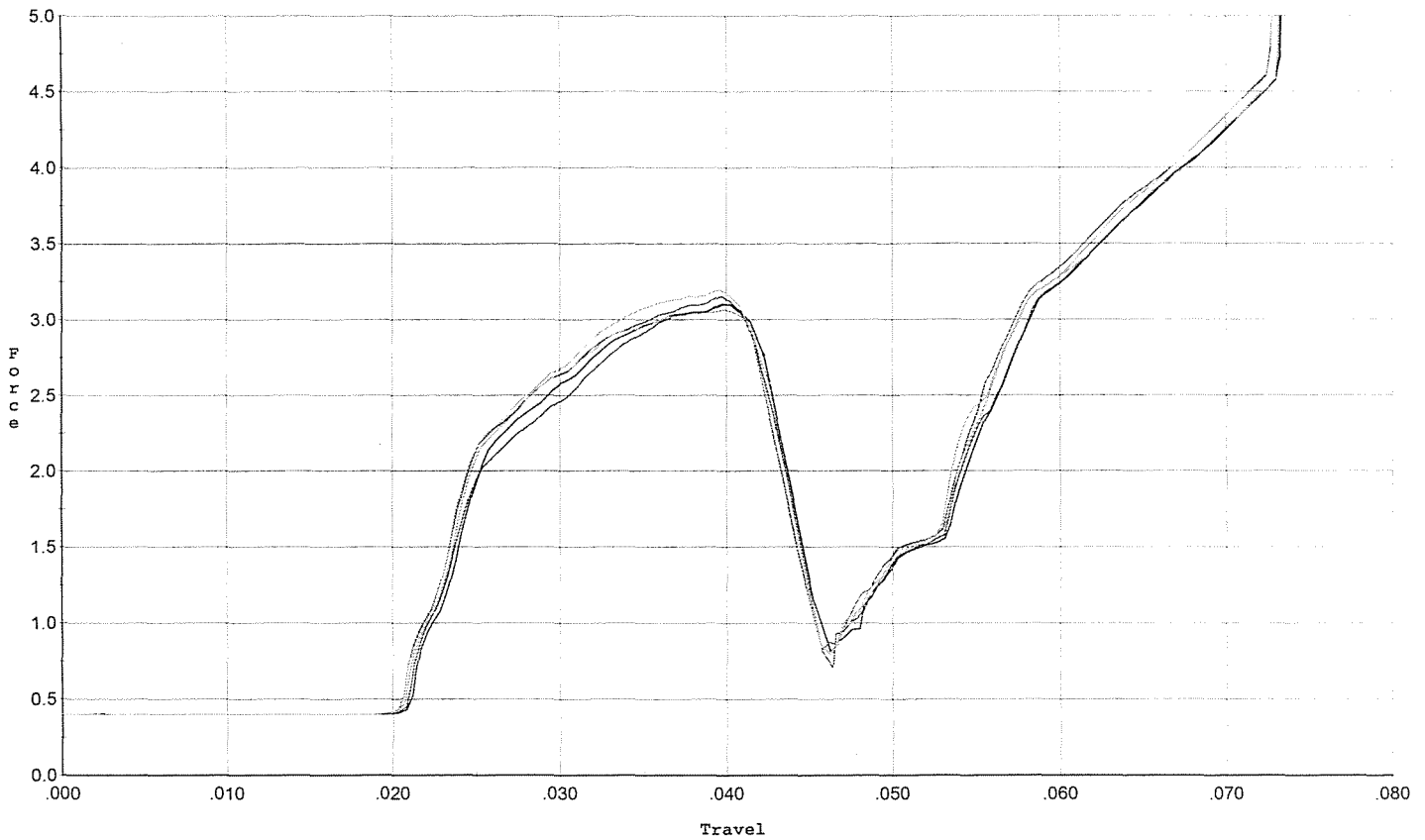
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.043	0.021	0.032	0.062		Set Trigger
2	3.082	0.044	0.021	0.032	0.062		Set Trigger
3	3.108	0.042	0.021	0.033	0.061		Set Trigger
4	3.139	0.042	0.021	0.032	0.062		Set Trigger
5	3.131	0.044	0.021	0.032	0.064		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



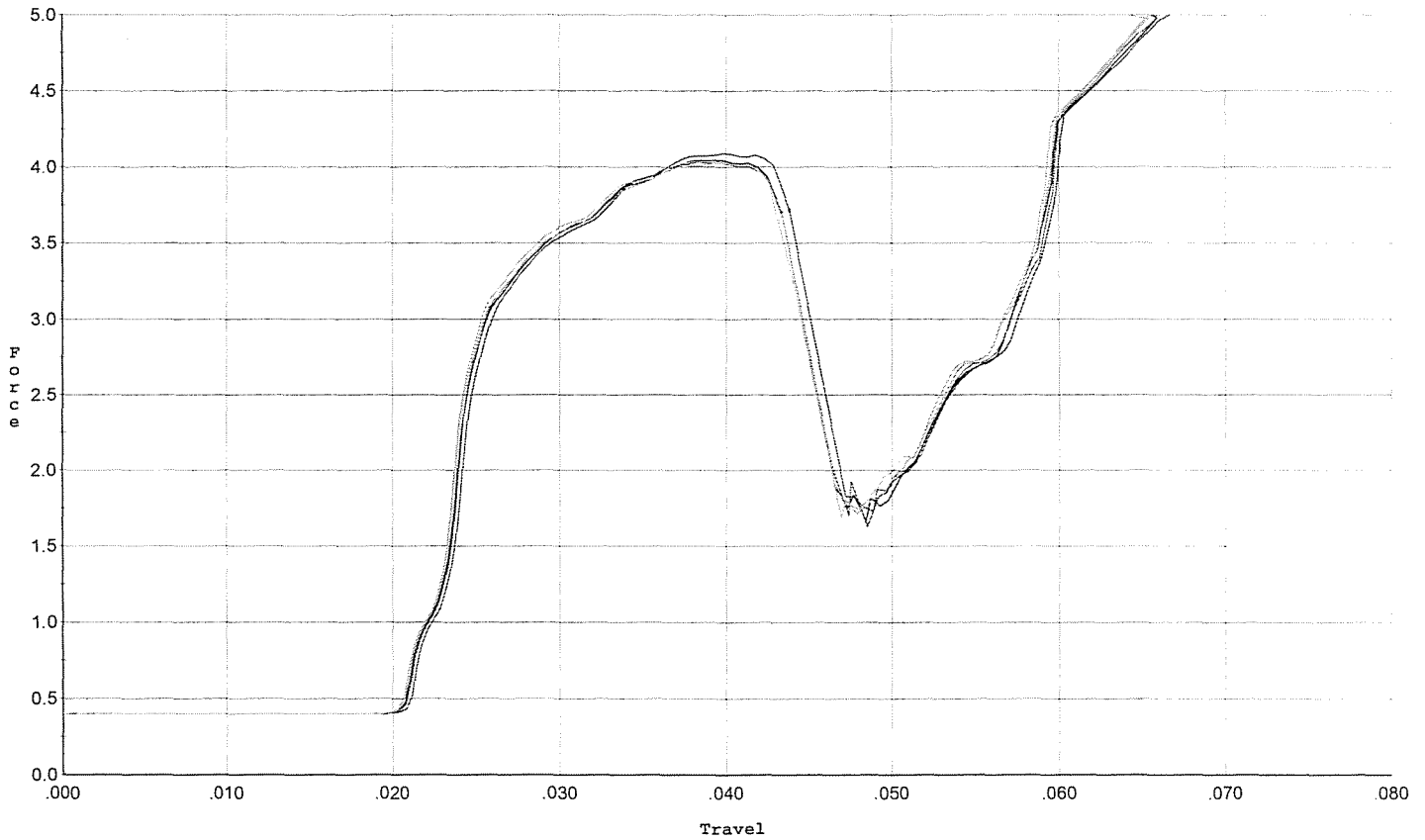
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.043	0.021	0.032	0.061		Set Trigger
2	3.100	0.042	0.021	0.032	0.061		Set Trigger
3	3.153	0.042	0.021	0.032	0.061		Set Trigger
4	3.197	0.042	0.021	0.032	0.062		Set Trigger
5	3.066	0.043	0.021	0.032	0.063		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



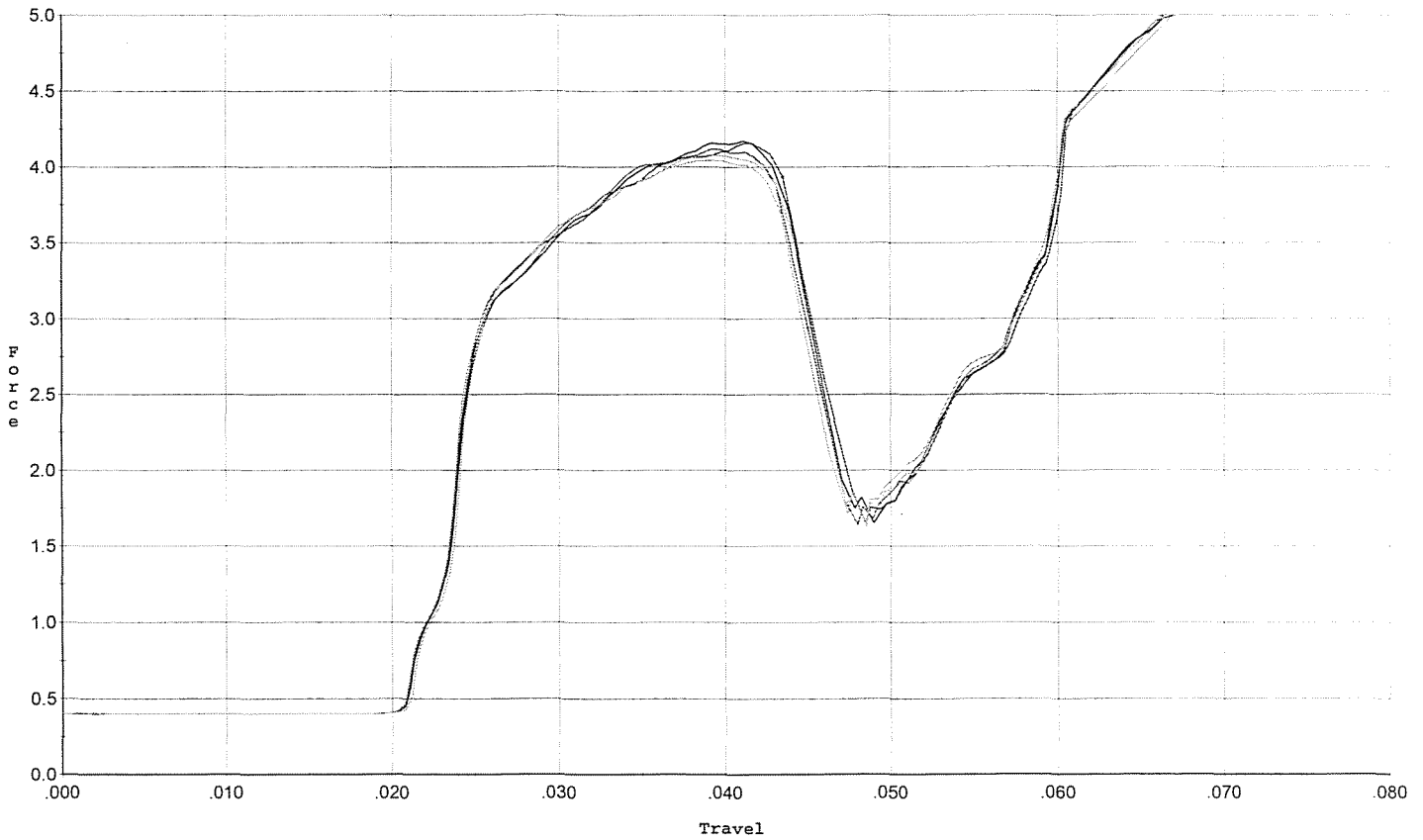
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.044	0.021	0.028	0.085		Set Trigger
2	4.045	0.043	0.021	0.028	0.083		Set Trigger
3	4.031	0.043	0.021	0.029	0.083		Set Trigger
4	4.040	0.044	0.021	0.028	0.085		Set Trigger
5	4.028	0.043	0.021	0.028	0.084		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



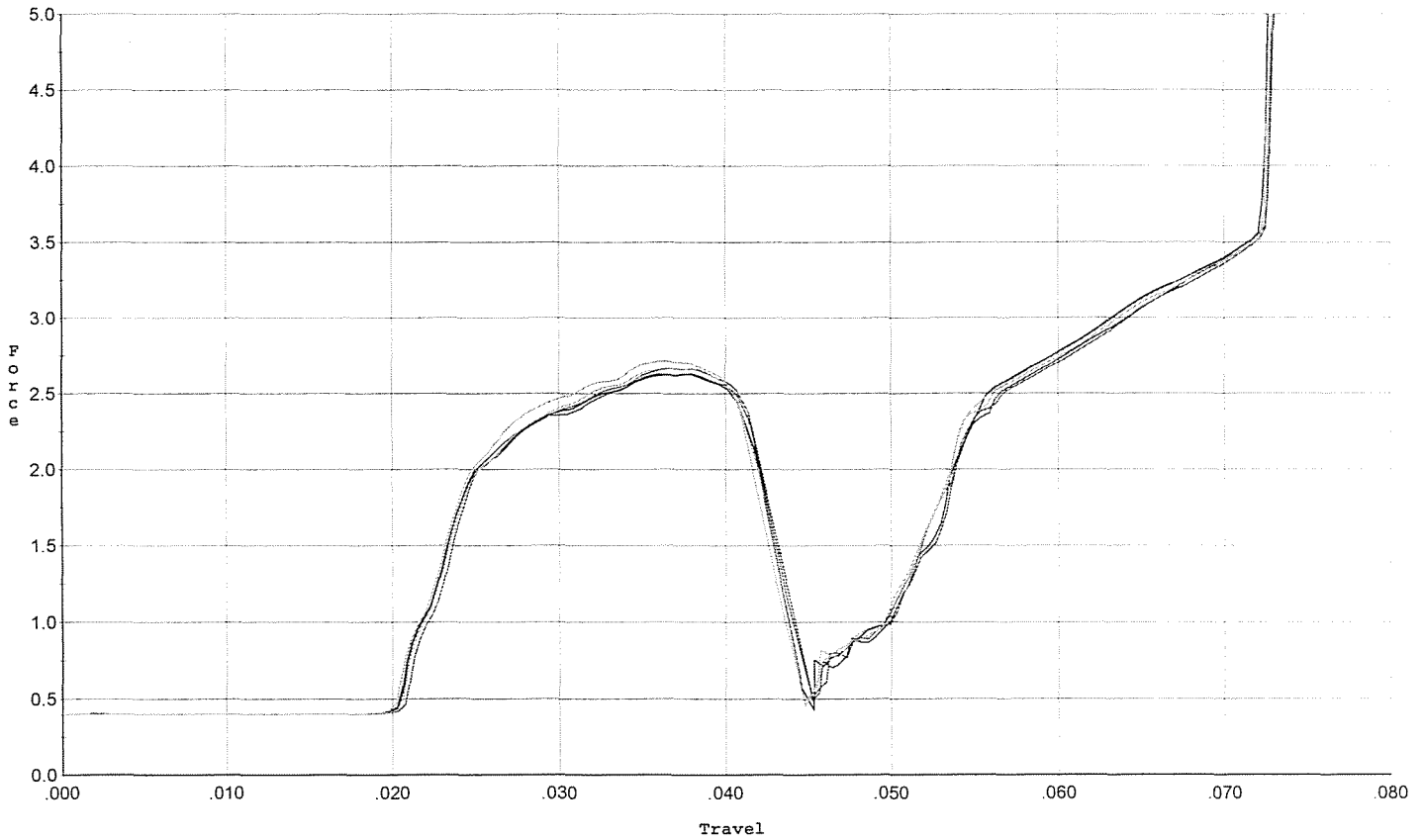
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.044	0.021	0.029	0.085		Set Trigger
2	4.174	0.044	0.021	0.029	0.086		Set Trigger
3	4.120	0.045	0.021	0.028	0.088		Set Trigger
4	4.078	0.044	0.021	0.029	0.085		Set Trigger
5	4.042	0.043	0.021	0.029	0.084		Set Trigger

Aug 4, 11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



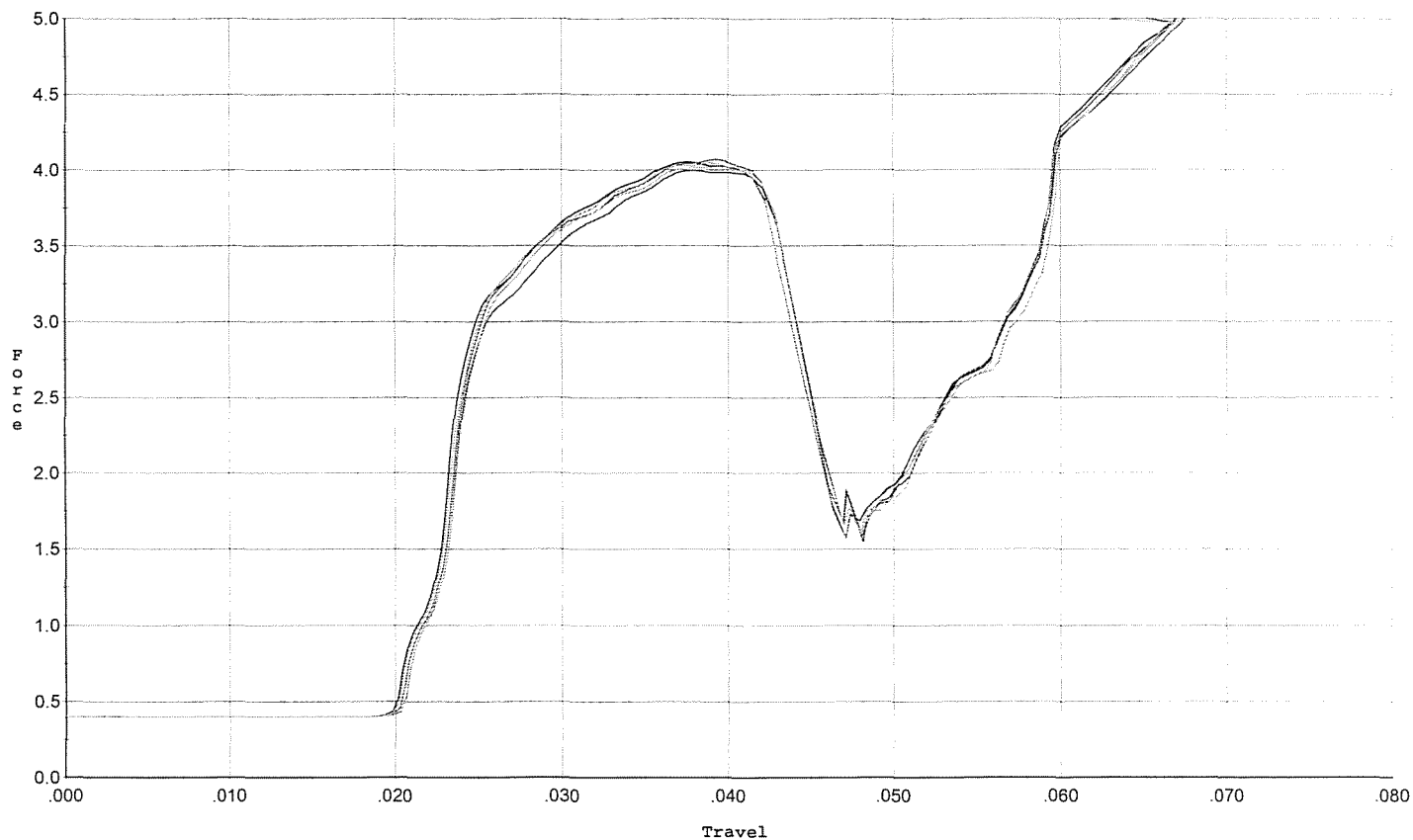
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.041	0.021	0.034	0.054		Set Trigger
2	2.629	0.042	0.021	0.034	0.055		Set Trigger
3	2.665	0.043	0.021	0.033	0.057		Set Trigger
4	2.666	0.042	0.021	0.034	0.055		Set Trigger
5	2.713	0.041	0.021	0.034	0.054		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.997	0.043	0.021	0.029	0.082		Set Trigger
2	4.053	0.042	0.020	0.029	0.082		Set Trigger
3	4.071	0.043	0.021	0.029	0.083		Set Trigger
4	4.023	0.043	0.021	0.029	0.082		Set Trigger
5	4.045	0.042	0.020	0.029	0.081		Set Trigger

Aug 4.03